

Hi-Fi WORLD SUPPLEMENT

No. 14 APRIL 1995

P. Jones

**BOOK REVIEWS -
LOUDSPEAKER
ENCLOSURE DESIGN
and
GEC AUDIO VALVE
AMPLIFIER DESIGN**

LETTERS AND Q&A

BUILD THIS HDA TRANSMISSION LINE MONITOR LOUDSPEAKER



**NINE OF THE BEST
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EXPLAINED**

FREE D.I.Y. SUPPLEMENT No. 14

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WBT

D.I.Y. Supplement

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All of the projects in this supplement have gone through rigorous listening and test procedures. The performance and specification of these projects can only be guaranteed on kits bought directly from World Audio Design Ltd.

KIT NEWS

News from the up and coming DIY hi-fi scene.

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HIGH DEFINITION AEROGEL TRANSMISSION LINE MONITOR LOUDSPEAKER

A standmounting monitor loudspeaker using transmission line loading for deep and powerful bass and a 6.5inch HDA driver for super clear midrange.

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KNOW YOUR PREAMP VALVES

We explain nine of the best known preamplifier valves around, suggesting where they should be used and what they sound like.

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BOOK REVIEWS

AUDIO FREQUENCY AMPLIFIER DESIGN

Audio Frequency Amplifier Design, originally published by the General Electric Co., has recently been revived by Old Colony Sound Labs. It contains many classic amplifier designs produced by GEC's Research Lab Engineers.

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THEORY AND DESIGN OF LOUDSPEAKER ENCLOSURES

J. E. Benson's Theory and Design of Loudspeaker Enclosures is a book for experienced designers wishing to take their understanding of this subject further.

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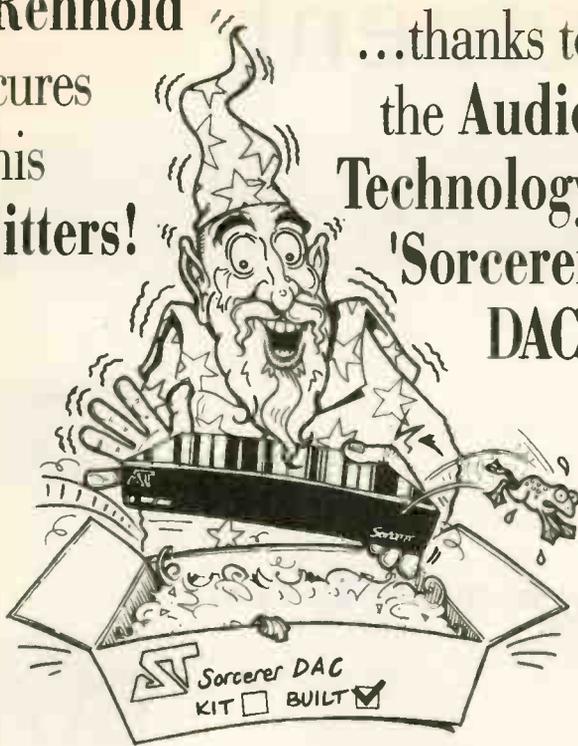
DIY LETTERS

Our team of in-house experts can help you with your loudspeaker project, valve or solid state amplifier design and all other areas of DIY hi-fi. Write in with your letters and queries.

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220pF	400V	50	10nF	63V	.75
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680pF	400V	60			

High quality 400V Axial Polyester capacitor very suitable for

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10nF	.85	470nF	1.00
15nF	.65	680nF	1.25
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Incidentally, a pair of KLS3's will soon be on demonstration by appointment, so if you live within striking distance give me a call.

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We specialise in the production of cabinetry and do not therefore at present supply drive units or the other components you will need to complete your loudspeakers.

For further details write to David Barfield, AUDIOCAB, 9 Skew Bridge Close, Wootton Bassett, Swindon, Wilts. SN4 7DW or phone him on 0793 848437

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KIT NEWS

NEW SERVICES FROM GT AUDIO

GT Audio have recently discovered a new range of capacitors which are particularly suitable for Quad II valve amplifiers. They are available separately or can be incorporated into GT Audio's restoration service. Also new from GT is a 4mm socket and plug suitable for amplifiers, made from silver plated copper. 4mm sockets are available for £2 each and the matching plugs cost £2.50.

Because of the difficulty finding original Philips ECG 8417 output valves for Quicksilver monoblocks, GT Audio have developed a conversion which allows the reliable and more available 6550 output valve to be used instead. GT claim that this not only makes the amplifier more reliable, but also improves sound quality. The price for the modification, including valves, is £275.

GT Audio are also offering an upgrade service for Audio Research SP6/8/9/10 preamplifiers. Prices start at £100.

All labour carried out during restoration and parts purchased from GT Audio (except valves) are covered by a full 2 year warranty.

GT Audio
5 Upper Road,
Higher Denham,
Bucks, UB9 5EJ
Tel: 01895 833099

SINGLE-ENDED HEADPHONE AMPLIFIER FROM HART

New from Hart is a high quality single-ended headphone amplifier, the Chiara. Available as a kit, it comes complete with a printed circuit board which takes all components in order to make construction precise and easy. High quality audio grade components such as an Alps volume control are included. The Chiara has a signal link through to enable it to be connected between pre/power amplifier or to a tape monitor circuit.

The Chiara has two outputs suitable for headphones with an impedance greater than 30Ω. In addition there is a high level output, which can be used to drive long cable runs to a remote power amplifier for example, and a passive output. Both are controlled by the Alps volume control.

A complete kit of parts including casework is available for £109.50.

Hart Electronic Kits
Penylan Mill,
Owestrly,
Shropshire. SY10 9AF
Tel: 01691 652894

NEW SPEAKER KITS FROM FOCAL

Falcon Acoustics have just announced a new range of Focal loudspeaker kits. There are eight to choose from, ranging from centre channel 'speakers to a three way floorstander using a 10" bass unit. The range includes several designs using Focal's polyglass and polykevlar drivers, and all are high sensitivity designs making them especially suitable for low power solid state and valve amplifiers.

Once you have built your own loudspeaker, Falcon can also supply the IMP loudspeaker measurement system reviewed in the February '95 Supplement. For further details contact:

Falcon Acoustics
Tabor House,
Norwich Road,
Mulbarton,
Norfolk. NR14 8JT
Tel: 01508 578272

MORE ISSUES FROM GLASS AUDIO

Glass Audio, the American magazine aimed at tube enthusiasts, is about to increase frequency from quarterly to every other month. For further information about Glass Audio and other Audio Amateur publications, contact:

Audio Amateur Publications
P. O. Box 576,
305 Union Street,
Peterborough,
NH03458-0576
USA
Tel: (603) 924 9464

WILMSLOW MAKE CABINETS AVAILABLE FOR KEF'S CONSTRUCTOR SERIES

Wilmslow have a number of new products that will be of interest to the DIY enthusiast. Firstly there is a range of flat pack cabinets under development for the recently launched KEF Constructor Series. Wilmslow can also supply drivers, crossover and any other components necessary to complete the kits.



Wilmslow Audio are also stocking the new D2905/9300 tweeter from Scanspeak. This new textile dome HF unit reaches 30kHz, giving it a very smooth response within the audio band. Sensitivity is a healthy 90dB and impedance a nominal 8Ω. The D2905/9300 retail at £59.50 each.

Wilmslow Audio
Wellington Close,
Parkgate Trading Estate,
Knutsford,
Cheshire. WA16 8DX
Tel: 0565 650605

SOLID STATE REPLACEMENT FOR VALVE RECTIFIERS

RATA have introduced a solid state plug-in rectifier to replace GZ34 and GZ32 rectifier valves. The rectifier is mounted on an octal valve plug, so can be simply plugged in. In some cases it will be necessary to alter the HT dropper resistor to re-adjust for optimum working. RATA are able to advise on this.

RATA
Edge Bank House
Skelsmergh,
Kendal,
Westmorland. LA8 9AS
Tel: 0539 823247

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Wouldn't it be nice to have an easy-to-build vacuum tube op amp which could be used in a large number of circuits that usually use IC op amps? This article covers the design of such a circuit. Although this simple circuit uses only two dual triode tubes, its performance matches IC op amps in many ways: without the usual trade-offs usually associated with IC devices. This circuit has differential inputs with high input impedances, high voltage gain, and a low-impedance single-ended output.

The circuit for the VT op amp (Fig. 1) uses a differential amplifier input stage that is capacitor-coupled to a non-differential output stage. This circuit is not a true op amp because it lacks both DC voltage gain and the high open loop gain commonly found in IC op amps. Since we will be using the VT op amp for audio purposes only, neither of these factors is a problem. Performance specifications are shown in Table 1.

Input Stage
The VT op amp uses a differential amplifier input stage to provide the two high-impedance inputs required for an op amp topology. One of the

Continued on page 6



KLS5 HDA TRANSMISSION LINE MONITOR LOUDSPEAKER

Dominic Baker takes up his saw to build these High Definition Aerogel transmission line monitor loudspeakers.

To date, we've produced four loudspeaker designs in the pages of the DIY Supplement, the most recent two using Audax's Carbon Fibre drive units. Now it's time for Audax's

High Definition Aerogel (HDA) drivers to make an appearance, in this compact standmounting transmission line monitor.

Transmission line loudspeakers are

known for their deep, powerful bass and the way they grip a room, filling it with a full scale performance. But they have their downsides too, notably the difficulty of tuning the line, which

appears to be one of the blackest of arts.

Until recently we hadn't considered attempting such a design, but reviewing the book *Quick & Easy Transmission Line Speaker Design* by Larry Sharp, and a lengthy conversation with John Wright of TDL, a leading expert in transmission line loudspeaker design, prompted us to have a go.

The first cabinet worked very well, better than I'd hoped for at a first attempt. Bass was deep and powerful, but could become a bit monotonous.

Shifting the internal baffles around gave me an idea of which way I needed to go to improve the bass quality, and the second prototypes were built. These were a great improvement, giving just about exactly the bass quality I wanted. It was still as deep, but the upper bass was faster and played tunes better, giving them a far more lively balance.

A couple more prototypes saw KLS5 quickly progress to its final form, thanks to our Hewlett-Packard HP3561A FFT analyser and an accurate measuring microphone.

One great thing about a transmission line loudspeaker is that once the cabinet dimensions have been optimised and fixed, it can be subtly tuned to give the bass quality you want in your room, just by altering the amount and density of long hair wool in the line. This makes Transmission Line loudspeakers extremely versatile for home constructors, which combined with their superb subjective performance, is why they're becoming increasingly popular once again.

TL DESIGN

A practical Transmission Line (TL) has two main effects that are advantageous to loudspeaker design. Firstly, the sound venting from the end of a quarter-wavelength transmission line is 90° out of phase with the signal from the back of the cone which drives the line, which itself is 180° out of phase with front radiation. This ensures that radiation at lower frequencies is progressively moving into phase and will add, rather than subtract, to the forward response.

Also, a practical transmission line loudspeaker is lined with acoustic felt and wool, so that the majority of upper bass and midrange energy is absorbed before it reaches the end of the line and the outside world. Lower bass energy gets through, making low bass apparent. In electrical engineering terms, a transmission line port is a low pass filter with a 270°+ phase shift.

One problem with a transmission line loudspeaker is its low efficiency. To overcome this, we have used the latest high tech. High Definition Aerogel (HDA) drivers from Audax, which have a super light cone and a powerful magnet to give them high sensitivity. Another area where TL loudspeakers receive criticism is midrange colouration. To overcome this we used a number of sensible design features. If the line is made exactly 1/4 wavelength, it tends to act like a tuned pipe which introduces colouration. Making the line slightly shorter (my thanks to John Wright of TDL for this valuable tip) reduces this colouration without adversely affecting bass quality.

In TL loudspeakers where the line is folded quickly behind the cone, the strongly reflected sound wave from the cabinet wall can give a 'clatter' in the midrange. For this reason, the rear wall of the cabinet was kept as far back as possible, and fitted with a generous

covering of soft, absorbent carpet felt.

Of course, on top of all this, KLS5 uses a super high quality Audax HDA driver, which is exceptionally clean and clear in the midrange to start with. So this area of concern was quickly eliminated.

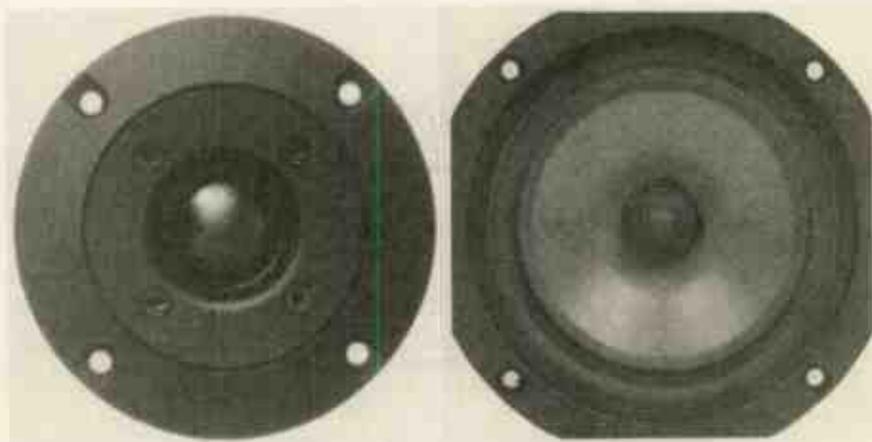
One thing about a transmission line 'speaker that particularly appealed to us was the highly damped impedance peak. Normally you see impedance rise strongly in the bass, but with a transmission line 'speaker impedance is very smooth, something that is important for owners of low or zero feedback amplifiers which are adversely affected by impedance variations. Our smooth impedance curve proves true transmission-line behaviour in KLS5.

So, with a sensible design approach and modern, super quality drive units, KLS5 manages to control or eliminate many of the problems normally associated with TL loudspeakers, and retain its advantages.

THE DRIVE UNITS

The TW025M0 tweeter used in KLS5 is very similar to the M1 version used in KLS3 and KLS4. It uses a 25mm soft fabric dome which gives it a sweet and open sound. It is more flexible for two way designs though, as it goes lower before rolling off.

The bass unit is a 6.5inch High Definition Aerogel (HDA) unit. HDA is made from a controlled matrix of acrylic polymer gel in which an optimised proportion of Carbon and Kevlar fibres are embedded. This makes it extremely light and stiff, as well as giving it high internal damping.



HART

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Another masterpiece from the drawing board of John Linsley



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The Standard version has a passive input selector circuit with Alps Precision Low-noise volume and balance controls, switchable CD, Tuner and Pre-amp inputs and an optional stereo bargraph output level display. The 'Slave' version has stereo power amplifiers and standard power supply. The 'Manabloc' version again has the standard power supply but since it is only driving one power amplifier higher than normal output power is achieved with total channel separation. The slave and manabloc versions enable very sophisticated bi-amping and active crossover systems to be constructed.

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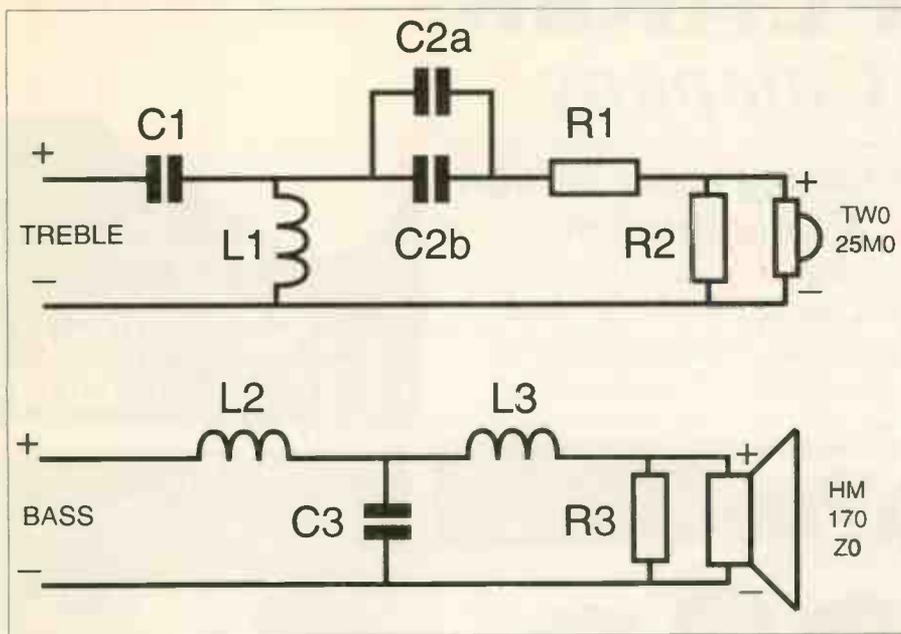
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THE CROSSOVER



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The crossover for the bass/mid unit again makes use of the parallel connected 22Ω resistor to damp impedance rise caused by the voice coil inductance.

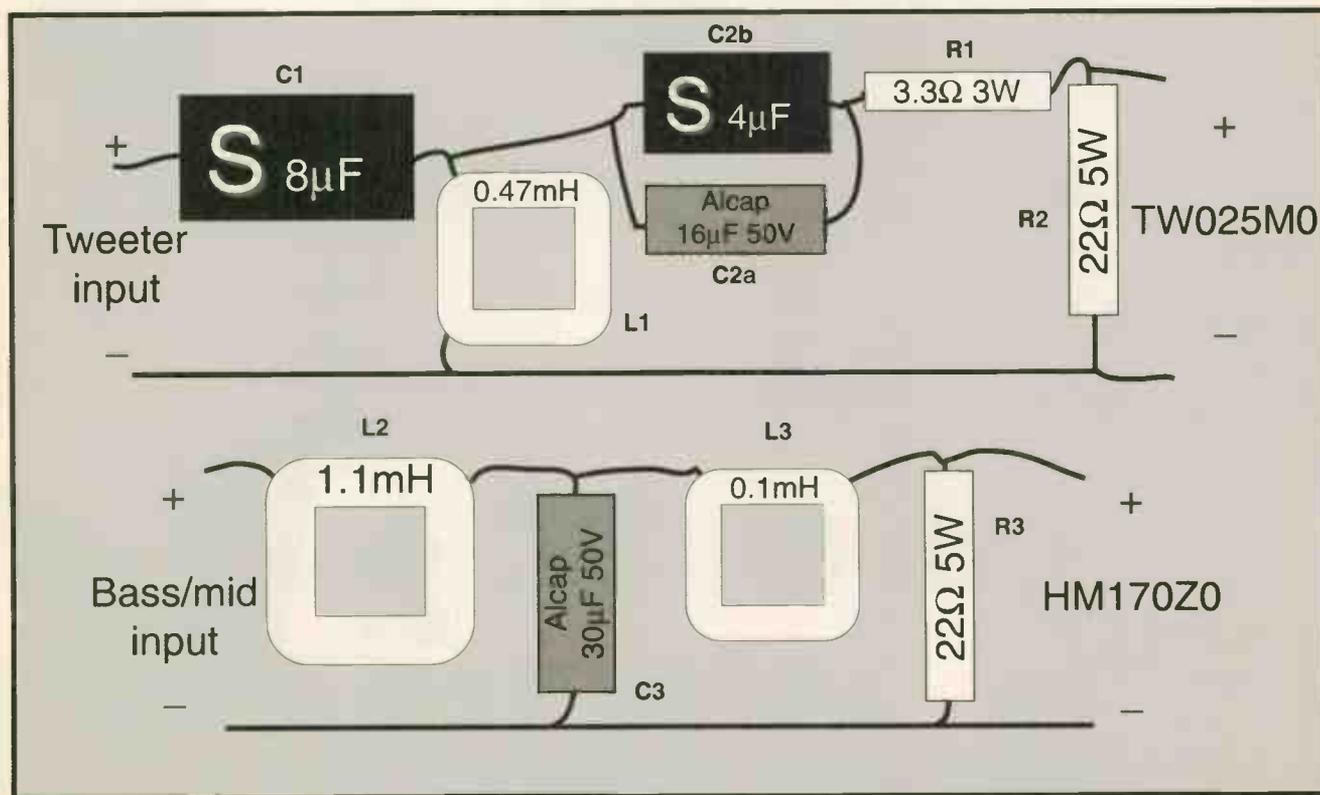
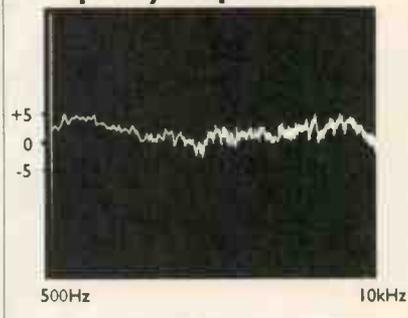
A near field plot shows good integration between the HDA mid-range and fabric dome tweeter.

Because of the way the KLS5's transmission line has to be fitted into the compact cabinet, the tweeter is mounted below the main Aerogel bass/mid driver. In this situation, it's normally necessary to 'lobe' the loudspeakers output towards the listener, otherwise a large proportion of the output from the tweeter would be firing at the floor or the ceiling. This is possible using third order filters, which although more complex, have other advantages. These include a faster roll-off

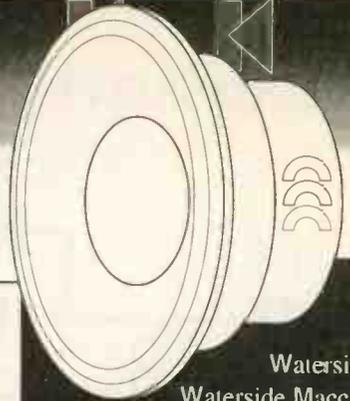
rate which improves power handling as well as giving less 'overlap' between the two units, which can cause phase cancellations through the vertical axis.

The third order section for the treble arm of the crossover comprises a capacitor-inductor-capacitor circuit (C1-L1-C2), the values selected to provide a smooth response with the -3dB crossover point being 2kHz. Because the tweeter is slightly more sensitive, resistor R1 is used to attenuate it down to match the

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RPD 10 £615pr

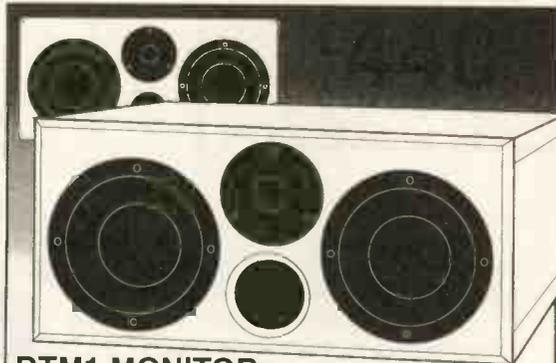
10" Precision Devices Bass driver coupled with a 1" compression driver and CD horn with a high quality passive crossover and Delflex panels. This speaker has ultimate speed for precise reproduction of all types of music. Trapezoidal cabinet.

HPD 10 £745pr

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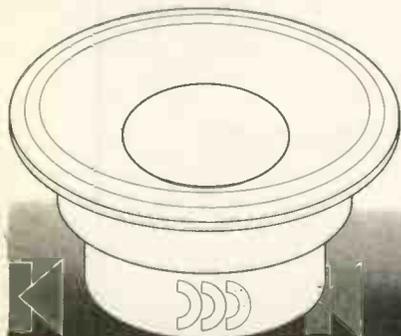
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HPD 10



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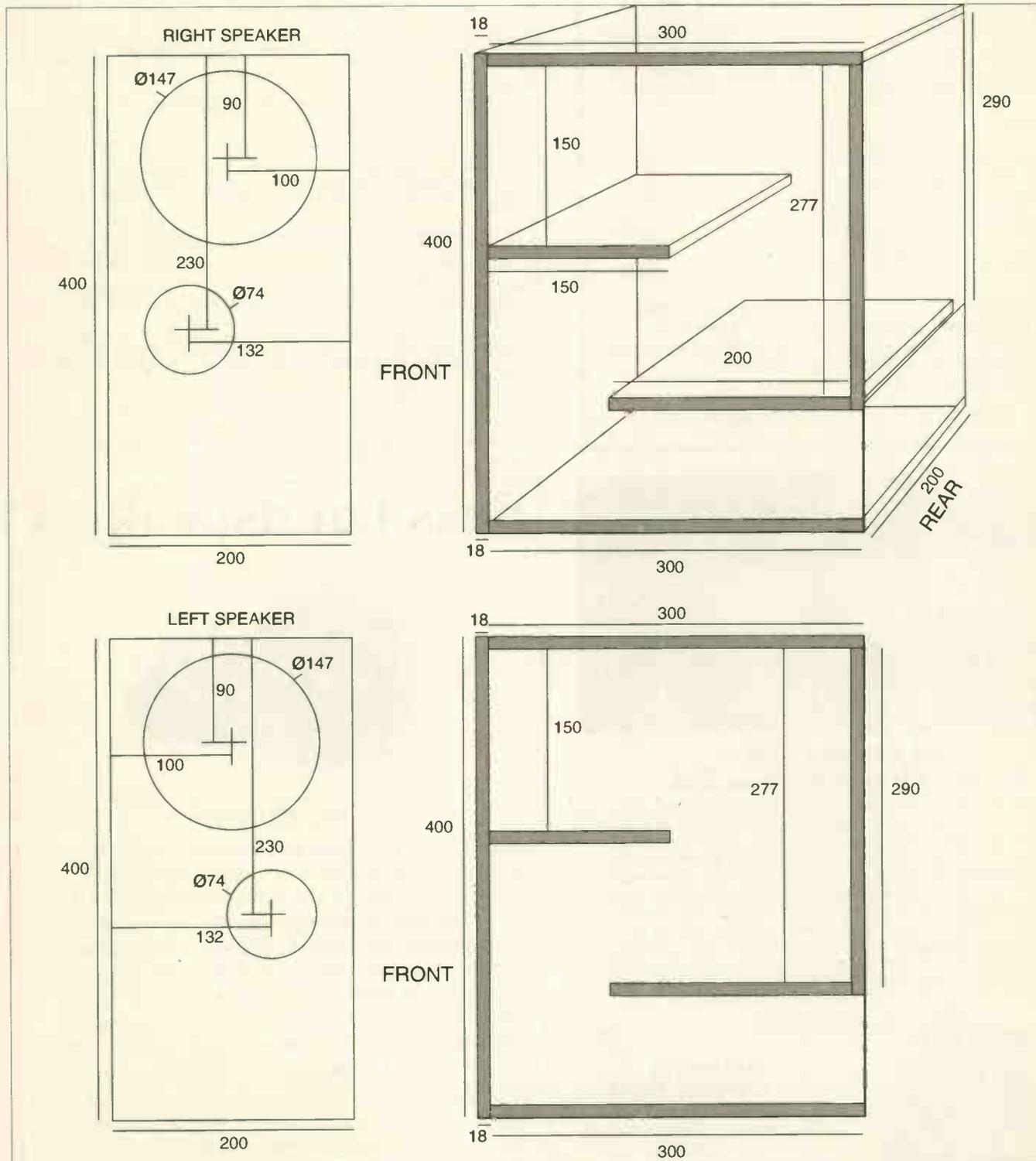
CONSTRUCTION

Building the KLS5s is fairly straight forward, as can be seen from the diagram below. I recommend you build them up on one side, leaving the back off to allow them to be lined with carpet felt and stuffed with long hair wool easily. The wood is thick enough to hold together

strongly with just Evostick Resin Wood glue, but can be pinned or screwed together to hold the panels true.

The surface directly behind the bass unit and all of the surfaces in the top chamber should be lined with carpet felt to absorb reflections that would

otherwise pass back through the driver. The transmission line needs to be filled quite heavily with long hair wool, around 250gm teased out and graduated so that it's most dense behind the driver and tapers out towards the end of the line.



The loudspeakers are handed for improved imaging qualities. When listening, the tweeters should be on the inside edges.

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* Note that the chassis wire is excellent for loudspeakers internal wiring or to replace the jumper connectors used when Bi-wire speakers are used in single wire mode. When using the wire to carry signals of less than 100hz a double run should be used. High quality preamps should be wired with 16T.

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type	a to a Z	max dc	max power	suggested valve type	price (inc)
pp 108	3K3	70mA	20W	6080	£58.95
pp 108	5K0	100mA	30W	300B	£64.87
pp 110	6K0	70mA	25W	5881	£59.87

All the above can be supplied fully shrouded, open frame or drop through as required. Please enquire about any requirements not listed here. A large range of mains transformers and power supply chokes is also available. Full "sets" for amplifiers can be supplied:

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Finally we will have a valve phono stage kit available for late February, this will be an excellent MM to line level phono stage, with optical MC stepup transformers. The full kit will include pcb, components, casework, valves and shipping; and will sell for only £360 for the mm version.

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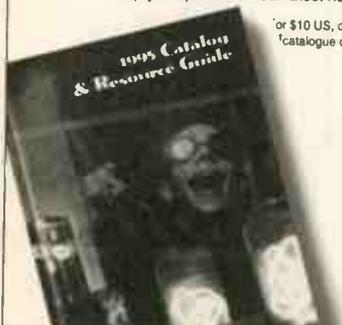


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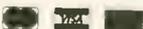
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C3	20 μ F 50V Alcap

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L1	0.47mH air core (0.56mm wire for 0.9 Ω DCR)
L2	1.1mH air core (0.71mm wire for 1.2 Ω DCR)
L3	0.1mH air core (0.56mm wire for 0.4 Ω DCR)

Resistors

R1	2.2 Ω 3W WW
R2	22 Ω 5W WW
R3	22 Ω 5W WW

SOUND QUALITY by David Price

If you've ever experienced the Rolling Stones live and survived, you'll know what I mean when I say the KLS5s are exciting to listen to. Indeed, it was the aforementioned godfathers of rock that I auditioned them with. 'Start Me Up' is a song that spawned a thousand imitators (Primal Scream, you know who you are), and with the KLS5s you can see why - they jumped into the song with fantastic verve.

These loudspeakers sound highly involving. They certainly captured those classic Stones riffs with real power, projecting Mick'n'Keef's magic forcibly into the room. Charlie's rhythms were powered out in a raw yet couth fashion, wholeheartedly convincing me it was music I was listening to, pure and simple.

One of the most pleasing aspects of KLS5 was its cohesiveness. Black Uhuru's 'Emotional Slaughter' proved that in the face of complex, bass driven passages, these 'speakers remained utterly composed and together. They image very well too, forward and completely out of the box. Rhythmically, they remind me of Linn Kans - super fast, with an almost

euphonic portrayal of rhythms - foot-tapping is compulsory.

The bass on the KLS5 is ultra fast, well controlled and highly rhythmic. Although surprisingly well extended for the 'speaker's fairly diminutive proportions, the bass isn't going to break windows. Moving the KLS5s away from the walls out into the room provided an extra degree of force in the lower regions. It's often the other way round, but transmission line designs drive rooms best when they've got some room to breathe.

The KLS5's downside is their fussiness - as they don't suffer fools gladly, if the partnering equipment is duff or the recording poor, they won't equivocate - they'll tell you. This means you'll need a smooth sounding front end and amplifier. Don't even think about cheap CD players! If that doesn't dissuade you, you might just find they're an essential purchase.

Drive units available from World Audio Design - see page P. 85 in main issue.

MEASURED PERFORMANCE

The KLS5s have a smooth response, shown in the plot below. There is a slight peak in the midband around 1kHz, but it is narrow and only peaks by 1dB, so shouldn't be a problem in subjective tests. The treble has been gently rolled off at the top end to avoid brittleness or harshness with CD players and give it a sweeter balance.

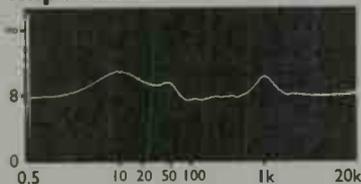
Bass appears to roll off quite early, but the transmission line vents backwards so a lot of its output is lost with the microphone positioned close to the front of the 'speaker, where best midrange-treble detail can be resolved. All the same KLS5, because of its compact dimensions, doesn't have earth shattering bass. It rolls off gently, so although not strong, will go deep.

One of the great advantages of transmission line 'speakers is the highly damped impedance curve. Impedance varies

little across the entire spectrum, giving them an especially flat impedance curve. This, along with their higher than average sensitivity of 88dB makes them an easy

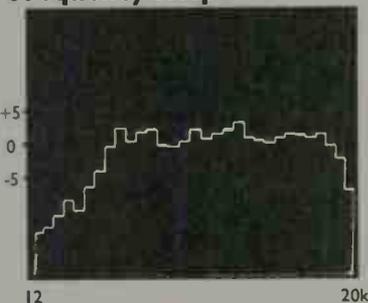
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KNOW YOUR PREAMP VALVES

Selecting a valve for use in a preamplifier can be a daunting task, especially with so many to choose from. Andy Grove explains why and where to use nine of the most commonly available preamplifier tubes.

After a rather detailed explanation as to why I had selected a particular valve to use in a preamp, I was met with a blank expression and the reply - "the only way to design an amp is to plug in different valves and try it". You can do this with valves - being robust they won't blow up or burn out and, unlike transistors they will work under horrendously adverse conditions. But this isn't any meaningful way of assessing them. Valves must be run under correct DC conditions and within relevant small signal (AC) conditions before their sonic properties can be validly assessed. Here's a look at the role of various common preamp valves, together with operating conditions.

Before even buying any valves you need to scan the pages of your data books to find ones with the ELECTRICAL characteristics you are looking for. These comprise DC operating conditions and AC small signal parameters. My friend who listened by substitution wasn't considering either. A valve must be run within the manufacturer's specified DC conditions, notably anode volts, heater volts and, especially, grid bias, this last parameter intimately affecting AC performance.

The AC "small signal parameters" are valid only under the DC conditions, but

they are not usually met in the real world, because quite often they involve running the valve at its absolute maximum ratings. Remember that manufacturers would try to make their valves look as impressive as possible in an attempt to outsell their competitors. So expect to "interpret" quoted AC performance; it won't turn out exactly as specified.

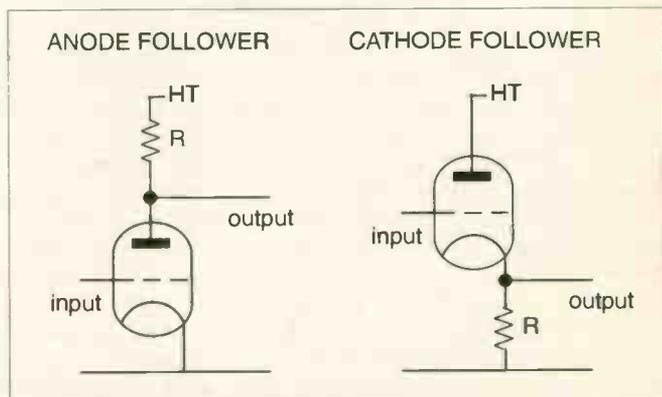
The small signal parameters for valves are g_m - Transconductance (once called Mutual Conductance), μ (μ) - Amplification Factor, and r_a - Anode Resistance. From these it is possible to get a good idea of how the valve will perform. Really μ , the amplification factor, is not strictly necessary because it is a product of g_m and r_a : $\mu = g_m \times r_a$. It is usually included because it makes life easier by simplifying some of the equations used to determine gain etc.

Now we have listed the parameters, what do they mean? They are really all about the anode current I_a , in relation to the anode voltage V_a and the grid bias voltage V_g :
 1) Transconductance, g_m , describes what happens to I_a when V_a is held constant and V_g is varied.
 2) Anode resistance, r_a , describes what happens to I_a when V_g is held constant and V_a is varied

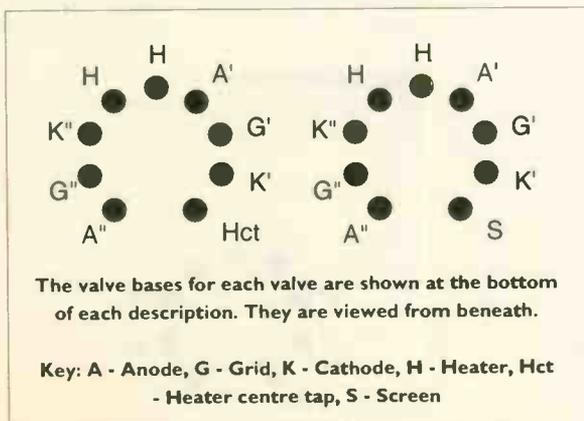
(note that r_a is the valve's internal resistance, not the anode load, denoted R_a).

These parameters are used to find a valve's stage gain. The equation is: $A = (\mu \times R_a) / (r_a + R_a)$ where A is gain and R_a is the anode load impedance, r_a and μ are as before. The anode load R_a could be a resistor, a transformer (inductive) or another valve (active load), as in a cascode stage.

The small signal parameters are AC parameters. They describe VARIATIONS in voltage and current and should not be confused with the valve's DC operating conditions. Also the words "Small Signal" are important, this phrase is the electronic engineer's way of describing the mathematical term " ∂ " (lower case delta), a vanishingly small variation. Larger real world signals can alter parameters g_m and r_a , and also that they will continuously change over the AC cycle. This of course means that the gain of the valve alters with the signal. There is a term for this - nonlinearity.



The anode follower circuit arrangement is used where gain is needed from a stage, such as an active preamplifier, phono stage or the input stage of a power amp. The cathode follower has a gain of less than 1, but its high input impedance and low output impedance make it ideal as a low distortion buffer stage.



ECC81/12AT7



The ECC81 is a double triode on a B9A base with 12.6V/6.3V series/parallel heater. It didn't really catch on as an audio valve, and in the data books it is actually listed as a VHF type. Its highish mutual conductance of 5.5mA/V together with its high amplification factor make it ideal as a cathode follower or cathode coupled phase splitter.

The ECC81 has a much higher gm than an '83 so gains in the region of 40 can be achieved with a single section, even though its μ is only 55. The '81 will also work well as a cascode or at low voltages ($V_a=75V$) and its noise is low. The lowered anode impedance allows a better HF response than the '83 and better drive capability. Linearity isn't really this valve's forte though so I wouldn't recommend it in very high level applications such as driving power triodes.

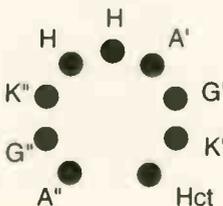
The sound quality is like a chrome plated version of the ECC83, with a bright, almost metallic upper midrange and much less of the '83s warmth. Some people like it, I don't. Amplifiers with ECC81s include Tube Technology and Beard.

Equivalents:

12AT7 - USA, 6201 - USA mil version, 6060 SQ version, B309 - GEC. The ECC85 is very similar but has a different pinout.

Characteristics:

$\mu=55$, gm=5.5mA/V, ra=10k
at $V_a=250V$, $I_a=10mA$, $V_g=-2V$



ECC82/12AU7



The ECC82 is again a double triode with series/parallel heaters and a B9A base. In fact the ECC81, ECC82 and ECC83 are all exactly the same valve, but with varying electrode spacing and grid pitch to achieve the different characteristics. The ECC82 is intended as a low impedance driver valve. Gains of around 12 are typical for a single stage, but more can usually be squeezed out if needed.

The '82 can deliver quite large currents at low anode voltages, making it useful as a cathode follower when a small amount of power is needed to drive the output stage. As a simple anode follower the '82 often finds itself as the last stage in preamps or as a driver for parallel-pair output stages. It is also sometimes used as a phase splitter/driver. If used in cathode coupled configuration, anode resistors must be adjusted to obtain balance.

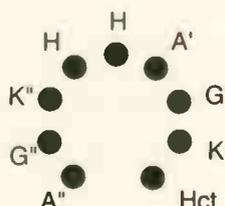
Sound quality can vary depending on which type is used and of course how it is used. Generally it has quite a dull, unexciting sound, but this could be viewed as a lack of colouration. The ECC82, like the ECC83, is used by a lot of manufacturers, Audio Innovations and Border Patrol are good examples.

Equivalents:

12AU7 - USA, 6067 - SQ version, B329 - GEC, 5814A mil version, 6189W mil version.

Characteristics:

$\mu=17$, gm=2.2mA/V, ra=7.7k
at $V_a=250V$, $I_a=10.5mA$, $V_g=-8.5V$



ECC83/12AX7



This has to be the most widely used modern low level valve known to man. A double triode with 12.6V/6.3V series/parallel heater, B9A base and high amplification factor make it convenient to use in a wide variety of applications. Gains of 60 to 70 in one stage can quite easily be achieved. This allows one section of an '83 to replace a pentode in a lot of circuits, leaving the other section free for some other use.

The very high gain of this valve also makes it ideal for cathode coupled phase splitters, ensuring accurate balance. The Mullard 5-20 used one for exactly this reason. The valve is quite linear, but because of its high impedance it doesn't accept high input/output signal levels. A good ECC83 has a warm, smooth sound, really valve sounding - the Sovtek ones really excel.

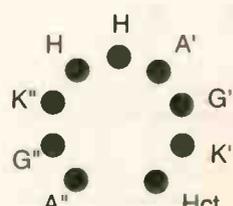
Noise may be a problem in MC stages because of its rather low gm. I won't bother listing who uses ECC83s because there isn't enough room in the magazine!

Equivalents:

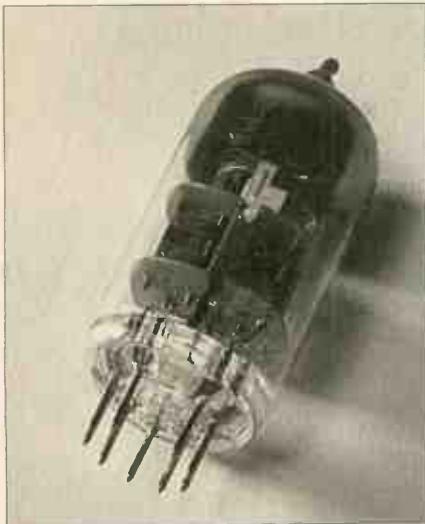
7025 - a selected version for audio, 12AX7-USA, B339-GEC, 6057 - SQ version and 6L13 - Mazda. Type 5751 is similar but not identical, type 6EU7 is identical electrically, but has a different pinout.

Characteristics:

$\mu=100$, gm=1.6mA/V, ra=62.5k
at $V_a=250V$, $I_a=1.2mA$, $V_g=-2V$



ECC88/6DJ8



The ECC88 is a double triode on a B9A base, with 6.3V only heaters and an internal screen. This is a special type of valve called a "Frame Grid Triode" so called because the grid is tightly stretched over a rectangular frame to allow very close spacing of the electrodes and hence the high gm.

Most ECC88s are INCREDIBLY microphonic! The very close spacing of anode-grid-cathode also means that the maximum voltage they can be used at is very limited or damage may occur. Standard ECC88s are almost exclusively used for preamps where they (if you know the right ones to use to avoid microphony) are very low noise, suitable for MC stages. The Sovtek 6922 however is useful as a driver valve as it has a higher voltage rating and anode dissipation.

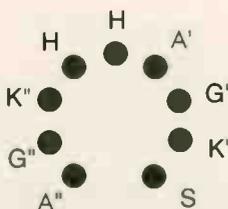
Sound quality is very variable, some are horribly grainy, others mechanical, but some are crystal clear and smooth. The Telefunken E88CC is good, as is the Sovtek 6922 we use. ECC88s are very popular in the USA, especially with Audio Research and Conrad Johnson.

Equivalents:

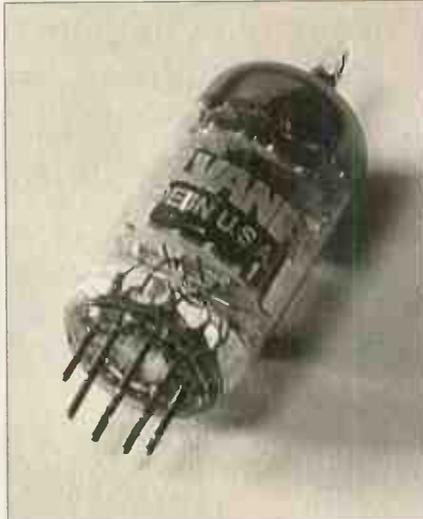
6922 - mil spec, 6DJ8 - USA and 7308 - mil spec. The ECC189 is also very similar but with a slightly lower anode impedance.

Characteristics:

$\mu=33$, gm=12.5mA/V, ra=2.65k at Va=90V, Ia=15mA, Vg=-1.2V



12AY7/6072



This valve is similar to the ECC83 and has the same heaters/pinout. It was intended as a low noise preamp valve for audio use and as such it is excellent. Its characteristics are just about ideal for preamp applications, a gain of around 30 is typical for one stage and with a reasonably low output impedance.

Microphony on a good example is just about nonexistent, noise is low but an ECC88/6922 will win in the end due to its "brute force" gm. It would be sacrilege to use a 12AY7 as a driver valve, there are valves which are much better at being forceful. When used as intended though this particular valve has a rich, smooth and open sound which is very hard to beat.

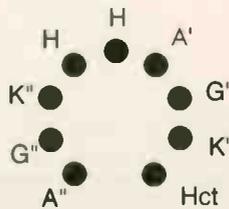
The 6072 version is the high reliability/ruggedised military version and in my opinion it wins over its commercial cousin in the sound stakes, being slightly clearer and more coherent. The 12AY7 is slightly softer and more euphonic. The only people I know using the 6072/12AY7 are AudioNote and World Audio Design (in our 300B amplifier). The only problem with these valves is their price. Although not stratospheric, they are more expensive than the plain old '83. Stock levels are high but I wish someone would start making it again.

Equivalents:

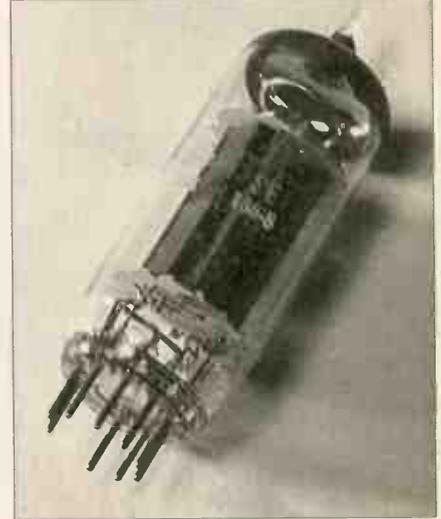
6072 and 12AY7!

Characteristics:

$\mu=40$, gm=1.75mA/V, ra=22.8k at Va=250V, Ia=3mA, Vg=-4V



12BH7/A



The 12BH7 again has the series/parallel heaters and basing/pinout of the ECC81/2/3 type valves. Designed for use as a vertical deflection amplifier in TVs, its main application in audio is as a high powered driver valve. It looks like an ECC82 that's taken an overdose of anabolic steroids and spent too long in the gym. The advantage with the 12BH7 is its anode dissipation of 3.5W and maximum anode voltage of over 300V. It can also deliver a lot of current (essential for deflection amplifiers) at Vg=0 making it a good choice for cathode followers.

To supply the very high voltage drive requirement of their distributed loading output stage McIntosh use 12BH7s with bootstrapped anode load resistors. Conrad Johnson and Audio Research also use them for similar reasons. The large voltage swing capability and low impedance make it a contender for driving triode output stages, although there are better, more linear valves.

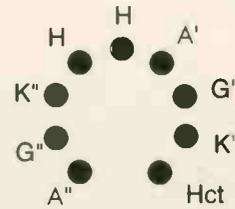
As the 12BH7 can be used in such a variety of ways it is difficult to pin down its sound. In circuits I have tried it in though it sounds much like "an ECC82 with boots on".

Equivalents:

I couldn't find any equivalents but the 12BH7/A is very common so supply will not be difficult.

Characteristics:

$\mu=16.5$, gm=3.1mA/V, ra=5.3k at Va=250V, Ia=11.5mA, Vg=-10.5V





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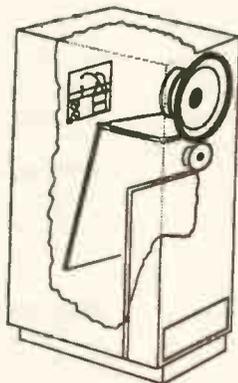
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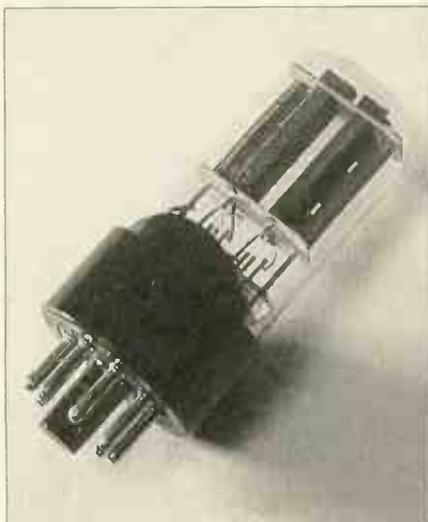
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6SN7



An Octal based double triode with 6.3V only heater, the 6SN7 ranks along with the ECC83 as one of the most popular valves of all time. A quick flick through the Radio Designer's Handbook shows its pages are littered with 6SN7s. It is one of the most linear valves of its class. A gain in the region of 15 for one stage is normal.

Generally noise and microphony are low, making this valve suitable in preamps as well as power amp driver stages and I would use it in place of an ECC82 in almost every application. The military used 6SN7s by the truckload and had special versions made. There is even an ultra high reliability version for missile and space applications - the 5692, famous for its bright red base, but don't try to buy any unless you've got a bulging wallet!

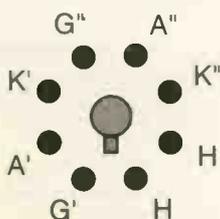
The sound quality of most 6SN7s is excellent, but like wine tends to get mellow with age. The later 6SN7WGB or STC types have a lean, clean sound. The earlier ones are slightly softer, but all have a very open, natural quality. The best known application of 6SN7s in the UK is in the Williamson amplifier, which used GEC B65s.

Equivalents:

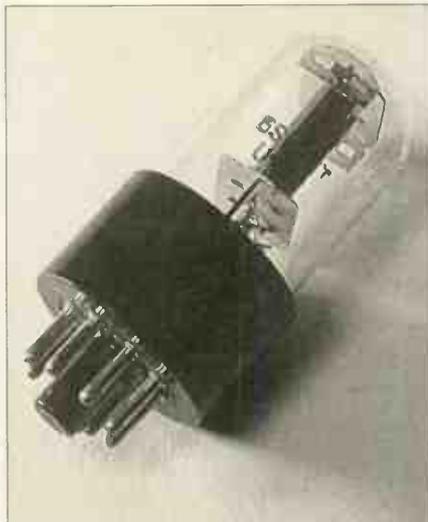
B65 - GEC, 5692 - Mil, B36 - GEC with 12.6V heater and 12SN7 - USA with 12.6V heater. The 6CG7 is a 6SN7 on a B9A base.

Characteristics:

$\mu=20$, $gm=2.6mA/V$, $ra=7.7k$ at $Va=250V$, $Ia=9mA$, $Vg=-8V$



6SL7



An Octal based high mu double triode with 6.3V heater. Like the 6SN7 this valve has been around for a long time and there are quite a few versions to choose from. The 6SL7 would be used in similar applications to the ECC83, phase splitters, low level preamp stages etc. Linearity is good but as with other high mu valves large voltage swings aren't possible. As a driver it will perform better than an '83 but not by much, its anode impedance is too high.

Although slightly less than that possible from an ECC83, a stage gain of around 50 is available from the 6SL7. Generally, microphony and excess noise are low but as its gm is low at 1.6mA/V mc input stages aren't really practical.

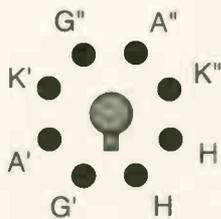
There are military versions which are ruggedised, ultra reliable and of course ultra expensive. The 5691 is the missile silo/Cape Kennedy version and is regarded as the best example. Used in a lot of older American equipment the 6SL7 has a warm but very clear sound. The later versions have a different presentation to the older types as with the 6SN7. Modern 6SL7 users include Cary and AudioNote.

Equivalents:

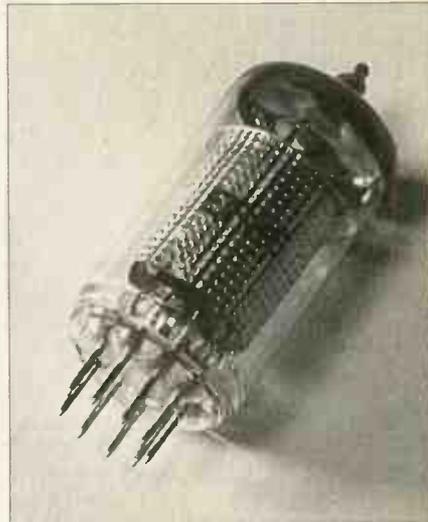
5691 - Mil, 6SU7 - matched sections for differential use and 12SL7 - 12.6V heater.

Characteristics:

$\mu=70$, $gm=1.6mA/V$, $ra=44k$ at $Va=250V$, $Ia=2.3mA$, $Vg=-2V$



EF86



The EF86 is a low noise pentode on a B9A base. It is intended for audio and designed with internal bracing to eliminate microphony, and a helical heater/internal screen to prevent hum. The pins are arranged to minimise leakage from the anode and heater to the input grid.

Generally pentodes generate more noise than triodes because of the partitioning of current between the anode and screen grid. The EF86 has a special internal structure to minimise this problem, allowing high gain and low noise in a single valve. The gain available from a single EF86 will usually be in the 100 to 200 range, though going for the 200 mark may present linearity and frequency response problems.

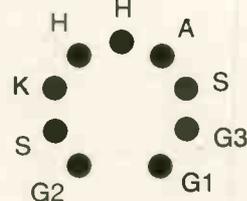
The main use of this valve will be in the front ends of both preamps and power amps. There are some mega versions of the EF86, namely the Telefunken EF804S and GEC Z729/CV4085 both of which are expensive. The EF86 was used as the input stage of many Mullard and GEC circuits, our K5881 also uses one.

Equivalents:

6267 - USA, 6F22 - Mazda, Z729 - GEC and EF83. There are two similar valves, the 6BS7 and 6BR7 based on the 6J7, an octal pentode. These however have different pinouts and one has a top-cap.

Characteristics:

$gm=1.85mA/V$, $ra=2.5M$ at $Va=250V$, $Vg2=140V$, $Ia=3mA$, $Ig2=0.55mA$, $Vg1=-2V$



Audio Note

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If you would like some suggestions which to base a future project around, then we shall be happy to provide you with a circuit pack containing good circuits like ONGAKU, KEGON/KASSAI, NERO, GAKU-ON plus several other power amplifier circuits and the M7 Tube pre-amplifier, which is the best pre-amplifier circuit we have come across. Just send a stamped self addressed A4 size envelope, together with £5.00 pounds in small denomination UK stamps, or if you live outside the UK, \$15.00 in \$ bills will do, please do not send Bankers Drafts in US\$, International Response Coupons or International money orders, as they cost more to cash than their value.

We can also supply a set of data sheets for the most commonly used valves, EODR2, EODR8/9/22, 12A7/6072A, 7025/12A7W/ACEC33, 6SN7, 300B, 211A/74C, 845, EL34/6CA7, 2A3, 6X4, 5U4G, 6Z4/5A4R4, EL84/8R805, 6V6G7, 6L6G, 5881/6W6G/6K76G. Again send a stamped self addressed A4 envelope together with £4.00 in small denomination stamps or if outside the UK another US\$ 15.00 will suffice.

Since nothing really exists which gives a reasonable background to the subject of valve amplifier circuit design, Guy Adams and I have written and assembled a number of articles and extracts from old books which give some background to the subject, do not expect to become an instant expert, but it will serve as a useful reference, for the beginner as well as the advanced, we have expanded this info-pack to include even more useful information, so if you have already bought the old pack, just send £2.00 or US\$ 5.00. For the full pack a small charge is required, this time £7.00, in small denomination stamps with a stamped self addressed envelope, or outside the UK, please send US\$ 25.00.

We do accept a UK cheque or bankers draft in Pound Sterling for the above charges as well, just convert the US amounts to Sterling at \$1.60 to the Pound, and then round up to nearest \$5.00.

NEW DIRECT HEATED TRIODE!

It is not every day that you can announce the arrival of a new triode, this courageous endeavour is designed and made in the Czech Republic by a brilliant young engineer, Měša Vaic, the VY30B is compatible with the 300B, but in circuits designed specially for it will yield 30 - 50% higher power! As can be expected the VY30B will not be cheap, at probably £300.00 each plus Vat. Life expectancy is minimum 10 hours at maximum power, guaranteed for 2 hours or 1 year. Full specifications available on request, please send a stamped addressed envelope.

SOUND PRACTICE

I am pleased to announce that Issue 7 is now in issue, Joe Roberts is definitely getting into the swing of things now, with almost no issue per 3 months, not bad for a one-man-show! Issue 7 contains some real gems, like The Promise of Home, Mēs Sautel, Good Old Days On The Frontier, the VY30B, Suggested 300B SE Circuits, Junk Box Chokes and many other gems for audio amateurs, cheapies and other such junkies! A good read at under £5.00 plus a stamped self addressed envelope will suffice.

POSITIVE FEEDBACK.

This is one type of feedback that we are not entirely against! Positive Feedback is the club magazine for the Oregon Triode Society with aspirations towards greatness, not unlike the great underground magazines of the 1970's. It is a quarterly publication of zany, controversial commentary, by in-house writers, members, as well as various industry doyens on the subjects of music, audio technology and the quest for musical satisfaction. In one, think it is an excellent read and provides a good alternative view to most of the established press, which tends to view the world in the context of what new product is available right now, without giving much perspective backwards. Positive Feedback's latest issue is just off the press and is available at £5.00 per issue.

COMPLETE KITS.

At the current moment the following kits are under development, and should be available during 1994, the sequence of introduction may be different from the number, we have the KIT THREE available for shipment now.

KIT TWO 6550 single-ended, 15 watts Class A, on a stereo chassis, expected cost £599.00 incl. Vat. Delivery Oct. 1994.
KIT THREE 300B parallel single-ended, mono chassis, 16/17 watts Class A, cost £1,450.00 incl. Vat.
KIT FOUR 6V6 push pull, 10 watts Class A, stereo chassis, expected cost £179.00 incl. Vat, delivery Dec 1994.
KIT FIVE 211 single-ended, 15 watts Class A, mono chassis, expected cost

£2,250.00 incl. Vat, delivery Jan/Feb 1995. We hope KIT SIX 300B single-ended, 7/8 watts Class A, stereo chassis, expected cost £499.00 including valves and Vat, this will be our "entry-point" or "gateway" to single-ended triode bliss or rock and roll, if you prefer. Available November/December 1994.

If you are in doubt as to whether a kit project is suitable for you, we suggest you spend £10.00 on buying the instructions for the KIT ONE, single 300B amplifier, this will give you a good idea whether a kit project is for you, if you decide to buy a kit then the £10.00 will be refunded against the cost of the kit. As the other kits become available their instruction manuals will also be available at £10.00 each. We have the KIT ONE instructions available in English and Italian.

AUDIO NOTE OUTPUT TRANSFORMERS.

We are in the process of building up four separate ranges of Audio Note output transformers, in order to offer the best possible outputs at different price points they will fall into four categories.

- A) Economy range, where the price/quality relationship is carefully calculated to ensure audio quality in a compact package. Initially we will only be offering 3 single-ended output transformers in this range, push-pull outputs are under development, but do not expect to see any on this side of Christmas.
- B) Mid-price range, where the audio transformers are offered as an offer, we have made a couple of additions to this range since the last list.
- C) High Quality range, this will be a range of double C-core outputs for single-ended circuits exclusively, no push-pull outputs will be offered, unless demand requires it. Again 3 offerings initially.
- D) Super High Quality range, all-silver wired outputs of the best possible quality, when I say best possible, I do not mean to say that these silver outputs will be as good as the silver output transformers handwound by Audio Note in Japan, they won't, but then again they do not carry the price tag either!

The quality criteria for Group A are 20kHz to 20kHz -1 to 1.5dB, they are IE corded with silicon steel laminations and are supplied with frames and solder tabs, which will allow good audio quality at the cost. The main cost saving being the use of a smaller C core, specified to the exact power level required, rather than overspecifying by 50 or 100%, as we do on Group B, the winding quality and copper wire is the same.

Group B are typically 20kHz to 40kHz minus 1.5dB, IE corded with high quality silicon steel laminations, wound with oxygen-free copper wire and supplied with either ball-ends or frames always with flying leads.

Group C are typically 12kHz to 70kHz minus 1.5dB, stripwound double C-cores with the best available silicon steel lamination, these outputs will compare more than favourably with the best available types from days gone by and from other current sources like Partridge, Tango, Tamura etc.

Group D use Audio Note silver wire, need I say more??

SPECIFICATIONS.

PP = Push-Pull, PPP = Parallel Push-Pull, SE = Single-ended, PSE = Single-ended Parallel UL-taps, as 43% ultralinear taps, as a general rule we do not condone the use of UL-taps, we consider these detrimental to sound quality. ** Dynaco replacement.

All primary impedances are calculated for Class A operation, with the main consideration given to maximum dynamic power transfer ability and minimum distortion, rather than meaningless steady state sine- or squarewave conditions.

All our single-ended output transformers are airgapped, and the maximum standing current allowed before saturation is shown in column 5.

All our output transformers are tested to insulation levels of minimum 3, volts, all 211/845 outputs are insulated to 5kV flash, every transformer is tested to this level of insulation.

We generally over specify our transformers by 50% power in Push-Pull, that means that a transformer stated as 25 watts will allow about 35-38 watt peaks, our single-ended outputs are generally over specified by 100%, which means that they will instantaneously allow peaks of double the given maximum power level, understood, this is necessary due to the better clipping behaviour of the single-ended stage.

We do not give any further technical information on our output transformers, as we do not wish to take part in technical polemics, our products are designed to criteria which are and will be understood once they are listened to!

In addition to the output transformers offered below, we offer a design service, where we can supply almost any requirement for wideband transformers, whether for microphones, moving coil cartridges, line input, phase splitter, interstages, drivers or power output, we design and manufacture prototypes in-house, the cost for the paper design is £200.00, prototype cost is calculated on a per case basis. We can also produce production quantities.

Sizes are given as Width/Height/Depth, where depth is the depth of the coil shell and width is the length of the core.

AUDIO NOTE CHOKES & INDUCTORS

Value	Size	Price Ex. UK Vat
0.5H/400mA		18.00
3H/100mA		14.00
3H/250mA for 018/04K/UCU		24.00
5H/150mA		21.00
5H/400mA		31.00
10H/125mA	63x74x76mm	26.00
10H/200mA	96x58x33mm	33.00
20H/50mA	68x56x58mm	24.00

Other values can be supplied to order, ask for a quote.

AUDIO NOTE PAPER IN OIL COPPER & SILVER FOIL SIGNAL CAPACITORS.

We are currently developing two further ranges of paper in oil capacitors where instead of using aluminium foil as in the above caps, in the first range we use oxygen-free copper foil with 99.99% pure solid silver lead-out wires, these copper foil paper signal capacitors are considerably better than the standard offerings. Secondly to "bridge" the price - quality gap between the standard paper/caps and the Japanese handmade silver foil/silver capacitors, we will be offering our own 99.99% pure silver foil signal capacitors, which are pretty staggering in quality, even if I have to say so myself (as I am the only one to have heard the samples so far) the silver foil caps will also have solid silver lead-out wires, to boot with there will be a few values/voltages of each available.

AUDIO NOTE COPPER FOIL PAPER IN OIL CAPACITORS.

Value	DC Voltage	Size	Price ex UK Vat
0.047mf	630 volt	28x16mm	12.35
0.1mf	630 volt	33x22mm	14.65
0.15mf	630 volt	35x22mm	16.45
0.22mf	630 volt	36x22mm	19.75
0.47mf	630 volt	56x38mm	27.45
1mf	630 volt	65x44mm	46.85

AUDIO NOTE SILVER FOIL PAPER IN OIL CAPACITORS.

Value	DC Voltage	Size	Price ex UK Vat
0.047mf	630 volt	14x65mm	41.00
0.1mf	630 volt	16x46mm	74.00
0.15mf	630 volt	22x38mm	101.00
0.22mf	630 volts	19x46mm	135.00
0.47mf	630 volt	25x46mm	196.00
1mf	630 volt	38x46mm	486.00

AUDIO NOTE SILVER FOIL SIGNAL CAPACITORS

Best signal capacitors available, quality really speaks for itself, used in amplifiers like ONGAKU, KEGON/CAXU-ON and M7 Tube Silver, hand-made in very limited quantities at Audio Note's factory in Tokyo, Japan. These capacitors use a fine mylar dielectric, and are manufactured using considerable tension on the foil and dielectric to give the best possible contact and the least scope for internal resonance.

Value	DC Voltage	Price ex UK Vat
0.01mf	500 volt	177.00
0.02mf	500 volt	211.00
0.05mf	500 volt	346.75
0.1mf	500 volt	545.75
0.2mf	500 volt	955.75

In most handwired valve amplifiers it is frequently difficult to get the HT and heater leads properly supported and separated, safely and neatly from the chassis, this especially applies when building amplifiers using the really high voltage, directly heated triodes like 211, VT4-4, 845, 849, 300T1, DA100 etc. When planning designs like this, it is important to understand a suitable layout from the start, and the AUDIO NOTE stands-off should be more or less mandatory in that context. They are screw-in type with dielectric insulator and either a wrap-round "barred head" on the single way version or separated solder slots on the multi-way versions.

AUDIO NOTE CERAMIC STAND-OFFS.

Type No.	Number of Taps	Height/Length	Solder Connection	Chassis Fixing	Price Ex UK VAT
AN-421	1	25.5mm	Wrap-around	Screw-in bolt	1.41
AN-422	1	17.4mm	Wrap-around	Screw-in bolt	1.41
AN-423	1	22.6mm	Solder slot	Screw-in	1.41
AN-452	2	Adjustable 17mm	Solder slot	Double bolt screw-in	2.42
AN-453	3	Adjustable 24mm	Solder Slots	Dual bolt Screw-in	3.05
AN-454	5	Adjustable 32mm	Solder slots	Dual bolt screw-in	4.04
AN-458	8	Adjustable 58mm	Solder slots	Dual bolt screw-in	5.75
AN-460	10	Adjustable 72mm	Solder slots	Dual bolt screw-in	7.31
AN-476	6	25mm/45mm	Solder slots	Screw-in bolts	5.35
AN-479	9	25mm/65mm	Solder slots	Screw-in bolts	7.53

AUDIO NOTE AUDIO QUALITY OUTPUT TRANSFORMERS.

Group A Single-ended Outputs.	Suggested Valve	Max. Cl. A. Power	Prim-Sec	Size/Wt/Height	Max Current	Price Ex. UK VAT
	300B/2A3/6B4G	15 watts	2K5 - 4/8 Ohms	117x98x90mm	90mA SE	44.50
	801A/VT2/845	20 watts	6K - 4/8 Ohms	117x98x90mm	100mA SE	73.50
	300B/2A3/6B4G	20 watts	1K25 - 4/8 Ohms	117x98x90mm	150mA PSE	84.50

Group B Single-ended Circuits	Suggested Valve	Max. Cl. A. Power	Prim-Sec	Size/Wt/Height	Max Current	Price Ex. UK VAT
	EL84/6E/6V6	20 watts	2K5 - 4/8 Ohms	117x98x90mm	110mA PSE	87.00
	300B/2A3/6B4G	25 watts	2K5 - 4/8 Ohms	117x98x90mm	90mA SE	
	EL34/6A7	30 watts	1K5 - 4/8 Ohms	115x98x95mm	180mA PSE	113.00
	2A3/6B4G	30 watts	1K25 - 4/8 Ohms	96x82x95	130mA PSE	97.00
	5881/6T66	30 watts	2K1 - 4/8 Ohms	115x98x95	140mA PSE	116.00
	211A/74C	30 watts	2K1 - 4/8 Ohms	117x98x100mm	150mA SE	104.00
	211A/74C/845	50 watts	10K - 4/8 Ohms	112x134x150mm	150mA PSE	124.00
	300B	50 watts	1K25 - 4/8 Ohms	135x115x125mm	180mA PSE	151.00
	845	50 watts	2K5 - 4/8 Ohms	137x114x130m	180mA PSE	172.00
	211A/74C	75 watts	5K - 4/8 Ohms	137x115x145mm	240mA PSE	237.00
	EL34/6B50/KT88	20 watts	3K - 4/8 Ohms	117x98x92mm	130mA SE	104.00
	300B/2A3/6B4G	25 watts	2K5 - 4/8/16 Ohms	117x98x90mm	90mA SE	102.50
	6L6G	30 watts	3K - 4/8 Ohms	115x98x95mm	140mA SE	107.00

NEW SE PRODUCT

Group B Push-Pull Circuits	Suggested Valve	Max. Cl. A. Power	Prim-Sec	Size/Wt/Height	Max Current	Price Ex. UK VAT
	EL84/6E/6V6	15 watts	8K - 4/8 Ohms	80x67x66mm	PP	42.00
	EL34/6L6G/5881	25 watts	6K - 4/8 Ohms	88x73x80mm	PP	59.00
	2A3/6B4G/300B	30 watts	5K - 4/8 Ohms	88x73x80mm	PP	63.00
	KT88/6550	50 watts	6K6 - 4/8 Ohms	106x115x90mm	PP	73.00
	EL34/6L6G/5881/845	50 watts	8K - 4/8 Ohms	98x82x83mm	PPP	74.00
	KT88/6550	60 watts	4K3 - 4/8/16 Ohms	125x100x113mm	ULPP	110.00
	KT88/6550	100 watts	2K2 - 4/8 Ohms	150x147x118mm	ULPPP	134.00

Group C Single-ended only	Suggested Valve	Max. Cl. A. Power	Prim-Sec	Size/Wt/Height	Max Current	Price Ex. UK VAT
	300B/2A3/6B4G	25 watts	2K5 - 4/8/16 Ohms	165x148x140mm	90mA SE	360.00
	211A/74C/845	50 watts	10K - 4/8/16 Ohms	165x148x140mm	150 mA SE	410.00
	300B	50 watts	1K25 - 4/8/16 OHMS	165x110x138mm	180mA PSE	396.00

Group D
Pure Silver Wired Outputs.

Group D Pure Silver Wired Outputs.	Suggested Valve	Max. Cl. A. Power	Prim-Sec	Size/Wt/Height	Max Current	Price Ex. UK VAT
	300B/2A3/6B4G	25 watts	2K5 - 4/8 Ohms	117x98x90mm	90mA SE	1,645.00
	211A/74C/845	50 watts	10K - 4/8 Ohms	112x134x150m	150mA SE	1,375.00

The Audio Note silver wired outputs listed here are designed and made in the UK, we can supply the AUDIO NOTE Japan manufactured outputs for the ONGAKU or the KEGON, but they are exceptionally expensive as you would expect for items that take upwards from 100 hours each to make, for example an output transformer for an ONGAKU costs £1,600.00.

AUDIO NOTE MAINS TRANSFORMERS.

This range relates to our finished products, mains transformers are notoriously difficult items to offer as the number of permutations of HT and Heater voltages are almost endless. We have added mains transformers for making notices of the KASSAI and ONGAKU, as there has been considerable call for these, likewise we are preparing mains transformers for the WE91 described in Sound Practices issue 1, we shall continue to expand the range as opportunities and our experience with your requirements improve.

Primary Voltages	Secondary HT Windings	Secondary Heater Windings	Price Ex UK VAT
0v/100v/110v/120v	0v - 230v at 350mA	0v - 12.6v at 1 AMP	34.00
0v/220v/230v/240v	0v - 230v at 0.4 AMP	3.15v-0v-3.15v at 4 Amp	
110v/110v/100v/0v	0v - 230v at 0.4 AMP	0v - 12.6v at 1 A	41.00
120v/110v/100v/0v	0v - 230v at 0.4 AMP	3.15v - 0v - 3.15v at 4.5 Amp	
100v/110v/100v/0v	300v - 0v - 300v at 60mA	12.6v - 0v at 1.5A	46.00
with 50H choke input filter	0v - 230v at 40mA	12.6v/0v at 1.5A	
0v/100v/110v/120v	180v	0v - 6.3v at 300mA	26.00
0v/100v/110v/120v	310v - 244v-0v-244v-310v at 3.15v at 4.5 Amp	0v - 6.3v at 300mA	72.50
0v/100v/110v/120v	320mA	12.6v at 1.5amp	
0v/100v/110v/120v	0v-920v at 160mA	0 - 10v at 4amp, 0v-6.3v at 1.5A, 0v - 5v at 2.5A	98.00
0v/100v/110v/120v	150v - 150v at 50mA		

you really should try. Our specially made paper/oil caps have a life, colour, lack of harshness and evenness of dynamic behaviour across the frequency range, which is guaranteed to brighten up your day! Recommended as replacements in old and new amplifiers alike (and even in the odd transistor amplifier), and essential for DIY projects. In line with environmental standards, ALL AUDIO NOTE paper in oil capacitors contain non-toxic, biodegradable vegetable oil, the paper is a specially treated and impregnated by a method that enhances longevity and sound quality, to ensure optimum performance all round. As you will see, we are slowly incorporating solid 99.9% pure silver leads onto this range of paper in oil capacitors as well. In common with copper and silver foil types. There are several new values available, including the 2.2mF/50volt caps made from specialer crossovers and the 0.56mF/200v volt suitable for solid state amps.

Value	DC Voltage	Size	Price ex UK
2.2mF	50 volt	21x9mm	11.65
0.56mF	200 volt	25x36mm	4.95
0.015mF	400 volt	21x9mm	2.85
0.022mF	400volt silver leadout wired	35x10mm	4.45
0.047mF	400 volt	32x11mm	4.10
0.082mF	400 volt	33x12mm	4.25
0.15mF	400 volt	33x14mm	4.75
0.18mF	400 volt silver leadout wires	34x15mm	6.65
0.22mF	400 volt	32x15mm	5.15
0.33mF	400 volt	34x18mm	6.75
0.14mF	400 volt	70x24mm	14.95
0.0015mF	630 volt	17x9mm	2.85
0.022mF	630 volt silver leadout wires	20x10mm	4.45
0.033mF	630 volt	32x11mm	3.75
0.056mF	630 volt	33x15mm	4.25
0.082mF	630 volt	33x16mm	4.25
0.15mF	630 volt	33x19mm	4.25
0.33mF	630 volt	33x19mm	4.25
0.071mF	630 volt	33x16mm	4.35
0.072mF	630 volt	33x16mm	4.35
0.073mF	630 volt	33x16mm	4.35
0.074mF	630 volt	33x16mm	4.35
0.075mF	630 volt	33x16mm	4.35
0.076mF	630 volt	33x16mm	4.35
0.082mF	630 volt	33x16mm	4.55
0.1mF	630 volt	34x18mm	6.65
0.18mF	630 volt	43x18mm	5.45
0.22mF	630 volt silver leadout wires	52x18mm	7.25
0.22mF	630 volts	53x22mm	6.15
0.33mF	630 volts	52x22mm	7.25
0.33mF	630 volts	43x25mm	7.45
0.33mF	630 volt	52x26mm	7.95
0.47mF	630 volt silver leadout wires	52x26mm	9.95
0.22mF	1000 volt	56x26mm	6.95
0.33mF	1000 volt	61x26mm	11.65
1.2mF	1000 volt	61x26mm	16.75
0.22mF	1600 volt	60x26mm	9.65
0.22mF	2000 volt	70x29mm	11.55

All AUDIO NOTE paper in oil signal capacitors are axial type. We are preparing a range of very small planar value paper in oil capacitors at the moment in addition to the above. The range of AUDIO NOTE paper in oil signal capacitors is steadily expanding, so ask for values that you do not see.

AUDIO NOTE AGC & CHLORIDE FREE SILVER SOLDER.

The best solder we have been able to find, does not contaminate the junction, which over time increases junction resistance. Used in all our amplifiers from OTD to the GAUKU-08L.

Weight/Measure	Price Ex UK Vat
50 grammes of about 9 meter 1mm diameter	18.95
1 kilo roll of 1mm diameter	210.65

AUDIO NOTE CABLES & WIRES.

We are proud to offer the AUDIO NOTE range of high high quality copper and silver-coated, speaker and wiring cables, which, depending on the overall price of the project, will do justice to any hi-fi system, regardless of price.

SOLID 99.99% PURE AUDIO NOTE SILVER WIRE

Gauge	Insulation Material	Price per Meter Ex UK
0.05mm	polyurethane	16.75
0.2mm	Polyurethane	22.75
0.35mm	ML	24.95
0.6mm	ML	31.75
0.8mm	ML	31.75
1mm	ML	36.75

The above solid silver wires are suitable for inductors for speaker crossovers, both active and passive or for internal wiring in tonerets, amplifiers etc.

AUDIO NOTE COAX INTERCONNECT CABLES.

Type/Colour code	Construction	Price per Stereo Meter Ex UK
An-A yellow	symmetrical 50 copper filz coax	15.32
AN-C red	symmetrical OFHC copper filz coax	29.79
AN-S dark grey with yellow stripe	symmetrical 99.99% silver filz coax	84.25
AN-V silver grey with yellow stripe	symmetrical	382.98

It is recommended to use the internal twin silver wires in the AUDIO NOTE coax cables as internal wiring cable, this is what we use in all amplifiers like the ONGAUKU, M7 Tube etc.

AUDIO NOTE SPEAKER & WIRING CABLES.

Type/Colour code	Construction	Price per Stereo Meter Ex UK
AN-D green	single core 6N copper speaker wiring	6.85
AN-B blue white wiring	double strand, screened 5N speaker wire	12.34
AN-L blue black white/yellow double strand, screened 6N filz copper speaker wire	25.11	
AN-P silver	single core 15 strand 99.99% silver speaker wire	106.38
AN-SPs silver	single core 20 strand 99.99% silver speaker wire	382.98

We can also provide less expensive wiring for hand wiring circuits, these PTFE insulated silver plated copper wires are 19 strand of 0.15mm wire and come in brown, black, blue, pink, red, green, orange, violet, white and red/white. They cost £1.60 per metre in any colour.

AUDIO NOTE HIGH QUALITY SWITCHES ATTENUATORS & SWITCHES.

These hand-made attenuators and switches are manufactured by a friend of mine. Kinds of AUDIO NOTE and represent the best available volume controls and switches you can use in your pre-amplifier, the attenuator is 48 steps and with silver rhodium plated contacts/bushes made with an array of tantalum film resistors. The switches feature silver plated contacts and self cleaning action.

Type	Value	Price Ex UK Vat.
Stereo Potentiometer/Attenuator	50K Ohms	196.75
Stereo Potentiometer/Attenuator	100K Ohms	207.75
2 Channel w/val	6 - way adjustable	78.75
4 Channel switch	6 - way adjustable	101.75

AUDIO NOTE SELECTED AUDIO VALVES.

Our valves are selected from the best available sources and are tested to the same stringent standards that we apply in production of our own amplifiers, they fall into two categories: standard production items and rare, mostly NOS (New Old Stock) valves which are no longer in production. We have compiled a special list of NOS items, which is available on request, beware, the valves on this list are not cheap.

Standard stock items.	Type	Price Ex UK
Type No.		
ECC 3sr12AX7WA/025	double triode	2.95
E88CC62/62/107A7308	double triode	3.95
EF86/62/127/29	pentode	2.45
ECC82/12AU/175/14a	double triode, mid spec.	3.95

6SN7GT	double triode, UXB base	1.75
6SU7GT	double triode, UXB base	2.65
6S7	pentode	1.75
5687WA	double triode very powerful	4.55
6350WA	double triode	4.75
EL84/6P6S	small power pentode	1.55
EL84A/6B6SWA	small power pentode, mid spec, variant	4.51
6Y6ST	small power pentode	2.45
6L6G	medium power pentode	2.75
5881/1765/6L6BY5C	medium power pentode	4.51
6CA7/EL34 Full butt!	full power triode	8.85
EL34G	power pentode	6.45
6650A/KT88	large power triode	12.45
6C33	powerful regulator, indirectly heated triode	24.65
6AS7/6X80	strong regulator, indirectly heated triode	6.45
2A3 4-pin	directly heated small power triode	17.95
300B	directly heated power triode	37.05
VAC/V308	directly heated power triode	50.81
5U4G	HT-rectifier	3.25
5Y4GT	HT-rectifier	2.25
5H4GT	HT-rectifier	2.25
GZ34/5AR4	HT-rectifier	8.75
6X4	HT-rectifier, very good for pre-amplifiers, 7-pin base	2.65
6X5	HT-rectifier, for pre-amplifiers & amplifier front-ends. UXB based. 65	

Please note, our 300Bs are manufactured in China by Gold Dragon/Shengqiang, but are tested in-house under real working conditions to parameters somewhat more stringent than otherwise done. No, they do not sound quite as good as original WE 300Bs or STC 4300As, nor do they carry the same premium price, please consider the following, unless you have absolutely tons of money happen to have them in your attic, do not consider the original 300B. It is in most cases far better to invest the money in more permanent features of the amplifier project, like better output transformers, better signal caps or resistors or the like, valves wear out, better quality passive components last. A pair of original WE 300Bs cost at least £1,200 on a good day, think in terms of an overall price compromise, you can get some fabulous sounding passives for the difference in cost between a pair of Chinese 300Bs and the original WEs and in many cases the improvement in sound quality is greater than the WE 300Bs will contribute, and the contribution to sound is permanent, consider that when you plan your project.

RESISTORS

We endeavour to stock the entire E12 range of all the different range of resistors that we stock, except the very lowest ohmic values, which are extremely costly, as a rule we do not stock below 10 Ohms or above 3MΩ. Whilst we always try to have every single E12 value in stock, this cannot be guaranteed, delivery especially on the tubular and tantalum film resistors can be very long indeed, however, since most are used in our production or finished products, there will generally be stock available within 4 weeks.

Beryllium.

We offer three levels of resistor quality, all are 1%, starting with Beryllium metal film which are slightly magnetic (as are the vast majority of other makes of metal film resistors) but nonetheless very good sounding, as used in all our UK-resize amplifiers, up to and including quality Level 3 the KEISHI/PUPPA, 300B, non-feedback triode amplifiers.

Beryllium 1 watt, 1% resistors up to 5000Ohm, £0.11, above 5000Ohm £0.13 each

Holco.

Better sound quality can be achieved with the H2, 1-watt, 1% non-magnetic resistors, which we regard as the best 'industrial grade' metal film resistors available. They have one small drawback, as they are quite fragile, and require careful handling, do not bend the legs too close to the body, they are more noisy.

HOLCO resistors type H2 50PPM cost, £3.06 each from 1R0 to 5R0, £0.89 each from 5R1 to 1R99, £0.36 each from 20 Ohm to 230K Ohm, £0.41 each from 231K Ohm to 1M Ohm, £1.02 each from 1M1 to 2M0, £1.24 each from 2M1 to 4M0 and £2.21 each from 4M1 to 5M0.

AUDIO NOTE HIGH QUALITY CERAMIC VALVE BASES.

All of our valve bases are of the highest possible quality, made from stonite and using the best metal parts from alloys which retain their spring tension around the valve pin for longer. They recommended as upgrades to most valve amplifiers and should be an essential part of any DIY project.

Type	Mounting	Plating	Price ex UK
4-pin UXB for 300B/2A3/801A	Chassis	Gold	8.25
4-pin UXB for 300B/2A3/801A	Chassis	Nickel	7.25
4-pin UXB WE-type for 300B/2A3/801A	Chassis	Silver	14.75
4-pin UXB WE-type with bayonet mounting/Chassis	Chassis	Silver	48.95
4-pin Jumbo 4 for 2111/AT4C/845Chassis with bayonet	silver/chrome		159.95
5-pin UYS for 807	Chassis	Gold	9.75
7-pin B7 for 6X4, OA2	PCB	Silver	6.15
7-pin B7 for 6X4, OA2	PCB	Gold	7.85
7-pin B7 for 6X4, OA2	Chassis from above	Silver	6.75
7-pin B7 for 6X4, OA2	Chassis from above	Gold	7.95
-pin UXB for EL34, 6550, 5U4G, GZ34, 6L6G, etc.	Chassis	Silver	8.65
8-pin UXB for EL34, 6550, 5U4G, GZ34, 6L6G, etc.	Chassis	Gold	8.65
9-pin B9 for ECC88, 5687, 6350 etc.	ECB	Silver	3.85
9-pin B9 for ECC83, ECC88, 5687, 6350, etc.	ECB	Gold	5.75
9-pin B9A for ECC83, ECC88, 5687, 6360 etc.	Chassis from above/Silver		4.45
9-pin B9A for ECC83, ECC88, 5687, 6350, etc.	Chassis from below/Silver		6.75
9-pin B9A for ECC83, ECC88, 5687, 6350, etc.	Chassis from below	Silver	4.95
9-pin B9A for ECC83, ECC88, 5687, 6350, etc.	Chassis from below/Gold		7.15
Top cap	For 807 pentode etc.	Plated	9.75

You may want to start your project with less overall cost, and for this purpose we offer the following 'Industrial' grade ceramic valve bases.

Type	Mounting	Price Ex UK Vat.
8-pin for EL34, 6550, KT66, 6B6G Chassis with bracket		1.45
9-pin for ECC83, ECC88, 5687, 6350 Chassis with shroud		1.85

BLACK GATE ELECTRON TRANSFER, HIGH PERFORMANCE, GRAPHITE ELECTROLYTIC CAPACITORS.

There are very few audio parts that promise guaranteed improvement when replacing practically any component, but this is what the BLACK GATE capacitors actually do. Exchanging any electrolytic capacitor anywhere in the circuit of an amplifier or in the crossover of a speaker will generally improve sound quality. We are working on some guidelines as to where, how and which types of Black Gates to use in different circuits, the first such technical guidance is available now and is called 'Improving your CO-Player' and can be obtained by sending a stamped addressed envelope to us requesting this leaflet. All AUDIO NOTE Level 2 Signature products use Black Gate Electron Transfer in critical signal/power supply junctions. It is very important to note that all BLACK GATE capacitors take time to charge up or stabilize, when first put in circuit, depending on the type and application this 'maturing' time can be between 100 and 300 hours. Black Gate call this 'idling process', so enclosed list of available values. We feel however, this process takes longer, but hum!

We are about to stock the entire range of values on the enclosed list, so a separate price list is attached to the list of Black Gate program available. Ask us to send you this list as it is too long for an advertisement, therefore it is not included in full. Again, as always we appreciate a stamped self addressed envelope.

Value	Voltage	BG-Type	Suggested Use	Price ex UK
47mF	25volt	PK	Anywhere	1.65
33mF	35volt	PK	Anywhere	1.75
0.47mF	50volt	PK	Anywhere	1.05
1.0mF	50volt	PK	Anywhere	1.12
2.2mF	50volt	PK	Anywhere	1.23
3.3mF	50volt	PK	Anywhere	1.38

47mF	50volt	PK	Anywhere	1.68
10mF	50volt	PK	Anywhere	1.87
22mF	50volt	PK	Anywhere	2.58
100mF	50volt	Standard	Anywhere	5.47
100mF	100volt	Standard	Anywhere	7.75
1000mF	50volt	Standard	Anywhere	24.55
220mF	50volt	Standard	Anywhere	4.35
470mF	16volt	Standard	Anywhere	6.35
220	220V	Standard	Anywhere	12.45
10.000mF	80volt	Standard	PSU Smoothing	234.65
4700mF	16volt	Standard	Anywhere	14.25
47mF	500mV-550v surge	SK2-Type	PSU filter capacitor	85.95
100mF-100mF500v-550v surge	SK2-Type	PSU filter capacitor	101.95	
100mF	500v-550v surge	SK2-Type	PSU filter capacitor	72.75
220mF-220mF500v-400 surge	SK2-Type	PSU filter capacitor	92.65	
100mF-100mF350v-400 surge	SK2-Type	PSU filter capacitor	75.35	
22mF	350v	VK-Type	Filter capacitor	18.95
150mF	350v	VK-Type	Filter capacitor	67.85
220mF	16volt	FK-Type	Ultra low ESR version	
			comparable to film caps	9.95
100mF	50volt	FK-TypeAs above	use anywhere	43.95
2200mF	35volt	FK-TypeAs above	use anywhere	58.55
2200mF	63volt	FK-TypeAs above	use anywhere	98.85
2.2mF	C-Type	For circuits with		
		DC potential difference		2.07
		DC potential difference		3.35

1mF	50volt	N-Series	Bi-polar for use in	
			negative feedback circuits etc.	4.95
4.7mF	50volt	N-Series	as above	5.75
10mF	50volt	N-Series	as above	6.95
47mF	50volt	N-Series	as above	13.75
100mF	50volt	N-Series	as above	16.85
6.8mF	50volt	Bi-polar	For loudspeaker crossover networks	8.95
10mF	50volt	Bi-polar	as above	10.85
22mF	50volt	Bi-polar	as above	17.45
47mF	50volt	Bi-polar	as above	27.95
0.47mF	50voltBi-Dir	Type for PSU de-coupling		
12.35	6.3v	BG-KC Type for super low noise PSUs	11.85	
220mF	16v	BG-N Type for super low noise PSUs	24.65	
100mF	16v	BG-N Type	as above	23.85
470mF	35v	BG-N Type	as above	21.95
4.7mF	50m	BG-N Type	as above	6.65
100mF	50v	BG-N Type	as above	99.95
2200mF	10v	BG-N Type	as above	423.35

In our component list you will find a listing of all available Black Gate valves, together with their specs, best usages etc. Lastly we can supply a range of more modestly priced components, still good quality conductive plastic etc.

SHINKOH TANTALUM FILM RESISTORS

This is definitely the best sounding resistors available, beyond the VISHAY, which may be OK in high feedback transistor amplifiers but in our opinion quite uncomplimentary to the qualities of real Audio Amplification (ie, directly heated triode anodisers running feedback free in single-ended Class A), this is where you will need the tantalum film resistor for the best results.

The 1/2 watt Shinkoh tantalum resistors are non-magnetic and cost £2.26 each. Some values are available in 1 watt from Shinkoh at £4.60 each, list of stocks available.

AUDIO NOTE 1 WATT TANTALUM RESISTORS

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	SAU.2 Connecting lead	15.95	3.55	
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	Cartridge carriers (sliders)	9.55	2.25	
	Idler Wheels	9.85	2.25	
	301/401 Transcription Models			
	Original Thrust pad assembly	9.80	2.25	
	Original Idler tension spring	2.95	1.85	
	Original Speed control disc - 401	13.75	2.25	
	Xeroxcopy Owners Manual 301 incl. full size mounting template	7.35	1.85	
	Xeroxcopy Owners Manual 401 incl. full size mounting template	5.20	1.85	
	Replacement intermediate drive wheel	19.95	2.85	
	Replacement 301 control knobs On-Off/Speed select	pair 20.25	2.55	
	Replacement 301 suppressor unit	5.65	2.45	
	Replacement 301 motor pulley (-2%), (-1%), (Std), (+1%)	each 12.85	2.25	
	Replacement 301 Chrome plated mounting bolts	set 4.75	2.85	
	Recommended Lubrication set - early 301 or 301/401 (specify)	5.20	2.25	
	Goldring/Lenco	Idler wheel (lock-nut or clip fixing)	19.95	2.85
		Arm Pivot bearings with instructions	8.25	1.85
Spindle/Main bearing assembly complete		24.85	3.85	
Headshells		from 21.95	2.55	
Instruction books		from 4.20	1.85	
Thorens	TD.124 series			
	Idler wheel	19.95	2.85	
	Drive belt	10.25	1.85	
	Chassis spring suspension (replaces 'mushrooms')	14.85	2.55	
	150/160 series			
	Drive belt	10.25	1.85	
	Suspension springs (-1%), (Std), (+1%)	set 11.85	2.55	
	Suspension bushes	set 12.50	2.25	
Armboards for most models	from 16.90	2.55		
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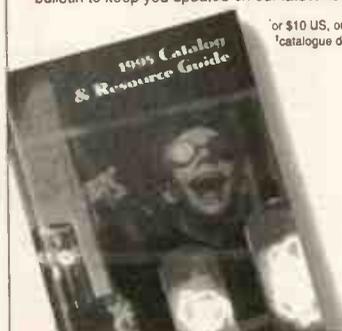


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VISA

An Approach to Audio Frequency Amplifier Design.

A vintage publication of the General Electric Co., reviewed by Noel Keywood.

It was an anonymous looking little book, with no dust cover and apparently no title, like so many in the box on the floor. Ferreting around has its compensations though. Along the spine, old gold lettering that had dulled through the years read: *An Approach to Audio Frequency Amplifier Design - GEC*. Inside lay a cornucopia of valve amplifier circuits, ranging from 5watts to 1100watts, no less. The last is a monster, designed for P.A. and distribution work (Rediffusion used them) running with a 2.5kV H.T. line feeding enormous V1505 output triodes. And no, we will not be making this into a kit!

You can, however, now drool over the circuit, should you be of such an inclination, because the book is being reprinted by the Audio Amateur Press, of New Hampshire, U.S.A., the same people responsible for *Glass Audio*, *Speaker Builder* and other specialist audio publications. It comes as a softback that retails at £19.95. If you want one you don't have to rise at the crack of dawn on Sunday to get to a swap-meet before the vultures swoop, since we are making it available through our library - an easier and more decorous way of getting books than grubbing around under trestle tables, I can assure you.

This reprint is a one-for-one copy of

the original with no alterations or omissions. It contains a wealth of design data and general advice, all of which is invaluable for the modern day experimenter. GEC, like Mullard, kept their feet on the ground, majoring on practicalities and real life circuits, rather than theory. The book describes no fewer than seventeen different circuits, all designed, built and tested by GEC back in the early fifties. Most are power amplifiers, all are push-pull (no single-ended), and preamps with phono equalisation and tone controls are also covered.

Parts lists, build details and even transformer winding data are given in order to make all the circuits potentially buildable from the book. However, there are some points to bear in mind. I've encountered two commercial amplifiers based on these circuits and neither worked properly. One was the 50watt design that uses KT88s (p55) and in this case the feedback compensation scheme just didn't work. I stripped out the lot, re-compensated and got the design to work well (I can't supply details since this occurred many years ago). I suspect this might have been down to transformer differences.

Whatever, do bear in mind that transformer availability and the possible

**AN APPROACH TO
AUDIO FREQUENCY
AMPLIFIER DESIGN**
Seventeen Circuits from 5- to 1100-watts

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need to experiment with feedback to ensure stability may crop up. GEC discuss this in Appendix B entitled "Output Transformers and Stabilisation". An oscilloscope and square wave generator are helpful in this task.

Also, above 100watts output, obtained from still-available KT88s using fixed bias, GEC use their DA42/100 power triodes, which aren't available any more. So whilst the six circuit descriptions make great reading, discussing Xenon rectifiers, U19s and operating voltages more commonly associated with the National Grid, building some of these designs is just about impossible.

Like the Mullard book on audio amplifiers, this one from GEC is required reading for anyone with a serious practical interest in valve amplifiers. I'm glad Audio Amateur Press have made it available again.

***An Approach to Audio Frequency Amplifier Design* is available through the Hi-Fi World Library.**

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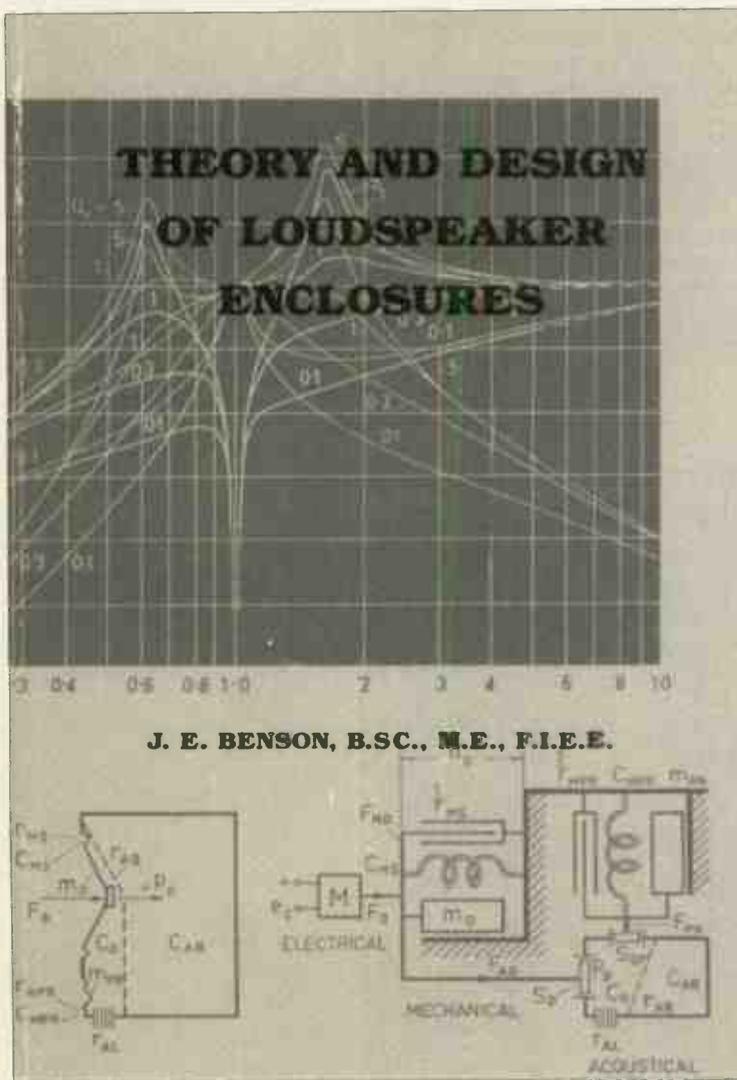
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Theory and Design of Loudspeaker Enclosures

by Dr J. E. Benson.



Dr Benson is well regarded among top loudspeaker designers. He was the examiner for Richard Small's (of Thiele and Small fame) PhD thesis. Don Keele, another world renowned expert in the field of loudspeaker design wrote of this book "It is a classic, and even more comprehensive and detailed than Thiele and Small's loudspeaker papers as published in the Audio Engineering Society journal".

As you may have guessed from this introduction, the Theory and Design of

Loudspeaker Enclosures is a serious affair, aimed at professional engineers. Much of the basis of the books is about creating a mathematical model of a loudspeaker enclosure, so the maths is quite complex, of degree standard or higher.

In the first chapter Dr Benson proposes a generalised configuration that encompasses all of the essential features of the various enclosure types, mechanical, acoustical and electrical. By varying the parameters of this generalised enclosure model, each of the individual

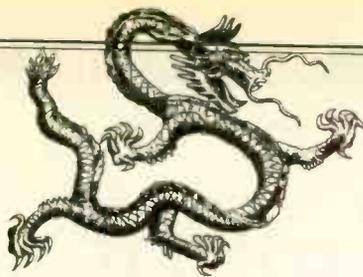
enclosures (e.g. reflex, infinite baffle, sealed box, etc.) can be described by a mathematical expression.

The second paper then builds on these enclosure models by deriving the basic equations for calculation of the low frequency performance of a driver mounted into each of the different enclosure types. The 'performance' is described by the displacement, velocity and acceleration, sound pressure level and impedance, as well as response graphs. At this point it becomes clear that what Dr Benson is deriving is a set of equations that can be used in conjunction with a particular drive unit's parameters to describe its performance in a box, in exactly the same way as many of the 'low frequency box design' computer packages do.

These first two chapters set the basic equations for modelling a drive unit in an enclosure. The final chapter completes the exercise by introducing other box alignments not covered by the basic types, and introducing the effects of enclosure damping.

It is an extremely thorough book, and even though a lot of my degree maths is quite rusty, I was able to get a good feel for the way the enclosure models were developed and combined with a drive unit's parameters to predict the final performance as a whole. However, unless you're a mathematician with access to a computer who wants to design your own loudspeaker, or want to develop your own program for designing low frequency enclosures, it is a lot simpler to use one of the many computer packages already available. If you do want to know what the maths behind enclosure design looks like and how to use it, the Theory and Design of Loudspeaker Enclosures is one of the few that describes exactly how it's done ●

The Theory and Design of Loudspeaker Enclosures is available from the Hi-Fi World Library



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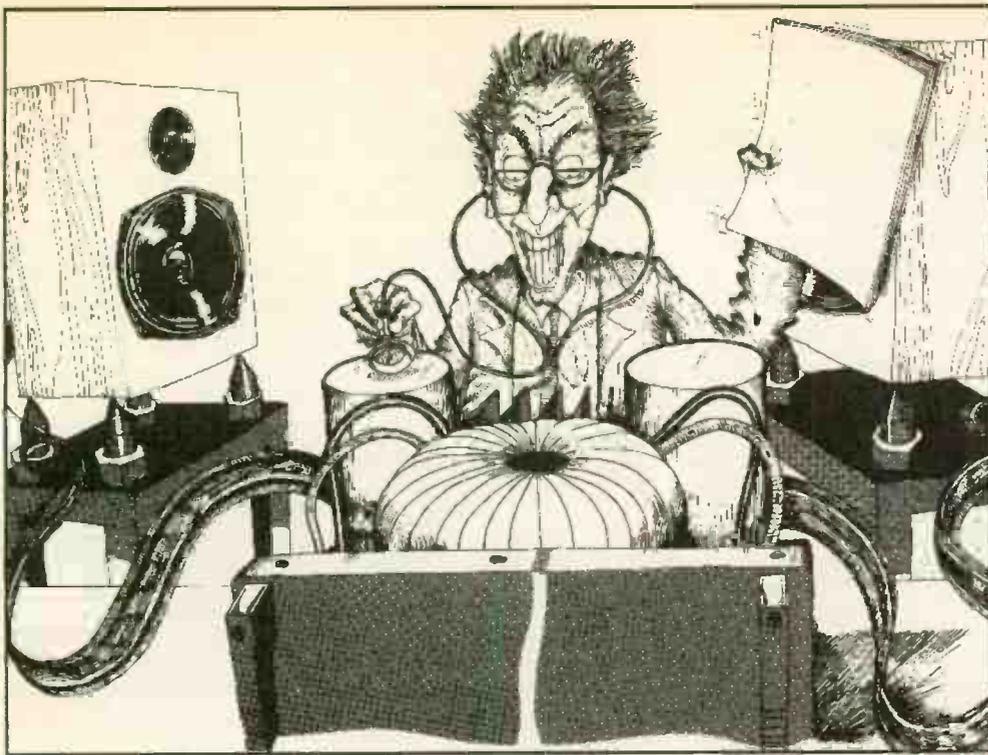
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D.I.Y. Letters

AFFORDABLE PHONO-HEADS

I enjoyed your recent article on phono-head amplifiers, but was surprised to see that you did not include any kits in the test.

For most of us, four or five hundred quid is a lot to pay for part of an amplifier. I built the Hart phono-stage which is powered by two PP3s (9 volt batteries). It's easy to build (it was my first effort at assembling a printed circuit board) and it only costs £75. After the shock of finding that it worked first time, I then discovered it was a dramatic improvement over the phono-stage of my Musical Fidelity A100.

My LP playing system is now a Rock, Moth, Arcam P77Mg, the Hart and then a Beard BB100 into Ruark Talismans. The sound is stunning and I'm sure that any of the phono-amps you tested would have a hard job to improve it.

Why doesn't someone (you?) design an inexpensive battery-powered DAC for those of us just starting DIY hi-fi? Also, please include at least one low-cost kit in your comparative tests. I'm sure Hi-Fi World isn't afraid of embarrassing big name manufacturers! Also as you are always complaining - and rightly so - about the lack of efficient loudspeakers, why devote three pages of your supplement to building some that are only 83dB.

**David Kelly
St. Ives,
Cambridgeshire.**

The Hart kit was designed by John Linsley Hood and offers fine sound quality. At the price it is exceptional value. Our only small reservation is that for moving coil cartridges, there's a little more hiss than is possible from today's low noise solid state devices. With moving

magnets, like your Arcam P77Mg, it will be as quiet as the best, however.

Digital convertors are complex and layout sensitive. They're difficult to offer as a kit unless carefully designed and tested beforehand. Even manufacturers use the chip producer's recommended board layouts, because this technology is so difficult yet critical. Those that don't commonly run into obscure problems concerning RF pickup of high frequency digital in areas where it wreaks havoc.

Some readers have complained that the Audio Synthesis DSM and Audio Technology Sorcerer kit convertors we have tested to date are too expensive. Unfortunately, it isn't necessarily cheaper to make a kit with some products. Volume industrial production has become so automated and fast that the usual savings on

assembly and testing time are not there, machinery costs being spread over large production runs and many years.

The expense these days comes in design and development. Kits have to bear this cost, plus the additional expense of comprehensive build instructions. They are low volume items too, which raises casework costs in particular. Consequently, kits aren't necessarily cheap to develop or manufacture. Savings often come in their direct-to-the-customer marketing or, in some cases, low development cost through use of industry-standard circuit arrangements.

The only other way of making a low cost kit is to eliminate all casework, offering only a board and bits.

We are interested in low cost kits and will review them whenever possible; the Maplin Millenium valve amplifier was a good case in point. But there aren't so many real cheapies, for the reasons described. **NK**

ECC807s SPOTTED

Tsk, tsk. It really won't do! Fancy both Haden Boardman and Andy Gold saying ECC807s aren't available anywhere. According to suppliers' lists (and assuming some swine hasn't bought up the world supply in the meantime), they can be had from Philip Taylor and Valve and Tube Supplies.

The address is: Philip Taylor, 3 Silver Lane, Billingshurst, Sussex. RH 14 0RP (good for obscure types) and Valve & Tube Supplies, Unit 2A, Rink Road Industrial Estate, Ryde, Isle of Wight PO33 2LT Tel: 01983-811386 (large range).

Also, consult the Sound and Vision Yearbook for a fuller list of component suppliers, which is published annually at £3.50.

**Andrew Emmerson
Northampton.**

Thanks for the reminder, but, I want to know, who's Andy Gold? Is this a hybrid reviewer, part Valve, part Transistor?

Andy Grove, our valve expert, says they're not in production and are rare. Consequently, we are not prepared to encourage people to buy amplifiers that rely on their use, for fear of suffering a more valid complaint, that we've encouraged someone to waste their money.

All the same, I'm sure readers will be glad to know that these valves may be available in small quantities and that a unique directory of valve suppliers is printed in The Sound & Vision Yearbook, available from the Sunrise Press, 2-4 Brook

Street, Bampton, Tiverton, Devon EX16 9LY. NK

POSITIVE FEEDBACK

Thank you for your review of our valve amplifier kit as published in your constructor supplement, and we are pleased that you found the product very favourable. I am just writing to say that I have taken note of your comments in the 'measured performance' box, and to notify you of other small modifications that the design is currently undergoing.

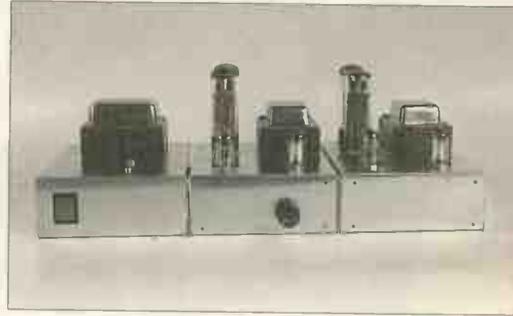
Due to interest in the U.S. the PSU kit will soon be supplied with a dual 115/230V primary and other components, enabling it to be built and used by both European and U.S. customers.

The instructions with the kits are updated accordingly.

The amplifier kit will have revised earthing arrangements designed to improve the stereo image from a stereo assembly, and I have instigated PCB changes to relocate C8 as per the Mullard circuit, as you have suggested in the review (we have also experienced minor oscillation problems on

one occasion). However, it is not too difficult to terminate the low side of C8 to the PCB pin of V1 pin 3, instead of its normal PCB, on the original version of PCB by way of modification.

While I had tried to retain some semblance of originality in the Maplin version, so that the design is not obviously a direct copy of the Mullard 520,



Maplin's Millennium 4-20 reviewed in the November '94 DIY Supplement.

Letter of

VALVE SYNERGY

Thank you for your high standard magazine, especially the Supplement. I am a hi-fi enthusiast for more than 20 years (I'm 39) and I am very tired of seeing the industry moving towards mini-monitors, video and the like. My system is based around a Marantz 7c tube pre-amp, a Marantz 8b amp and a pair of 'small' IMF TLS-50s bought, used, 10 years ago. Many components came and went along the years, such as a Radford ZD-22 and ZD-100 power, but the IMF/Marantz combination proved to be a synergy love affair, as weird as it may look, I know. But the result must be heard to be believed. It seems that the Marantz with its 55 pounds of transformers has no trouble driving almost anything at reasonable levels while singing; better in fact than my previous 2 x 90 watt Radford which was much more dynamic but

totally sterile.

By the way, thank you for your article about "Restore or renovate". Now I know that I will never try to improve the already good work of Saul Marantz.

1) My amp. is 35 years old and seeming in perfect condition, but is there a way to check the values of capacitors, etc. to see if they have kept their values, or must I wait for the day something starts to smell toasted in the room? (who said that valves are not reliable?)

2) I found a pair of 15" Tannoy concentric (silver & 16Ω) in a flea market for about £50. They were in bad home-made enclosures, though. What struck me was their dynamics (wow!) and the fine imaging, coherence and speed. What was wrong was a boomy bass and no low extension, probably due to bad

resonant enclosure and 'cup distortion' in the midband that I can't explain. A well-known expert tells me it is usually the amps, can it be so?

3) By the way, Lockwood Audio told me that the GRFs were built around these drivers, but I can't find any plans to build these enclosures. Could you tell me where I could find these plans?

4) The Marantz amp can be run in triode mode, giving them nearly 20 watts instead of its 35 watts, ultra-linear. Would it help in getting a better sound from the Tannoys, or is it a 'fake' triode just for the fun of being a triode?

5) You see me coming! In the near future I plan to build a single-ended amp based on a 300B to drive the Tannoys or some horn 'speakers. Have you any

plans to suggest? What do you think of Audio Note's Kit One? and could your 4 watts SE amp drive the Tannoys and eventually a Lowther PM6 horn?

6) Last question: have you heard the PM6-based horn? What are their strong and weak points and do you plan to review them some day? Please publish my phone and fax number.

**Sylvain Giguère,
Portneuf-Station,
Quebec,
Canada.
Fax: 418 873 3868
Tel: 418 286 4736**

Some of the components in your amp may now be out of specification and dirt and dust will have accumulated inside, especially around high voltage points, so checking the amplifier over will be very worthwhile. To fully ensure that the amplifier is in A1 condition is quite involved. All

it is again an example of Mullard getting it pretty well right in the first place, so that it has been extremely difficult to make Millenium different. I have to admit though that the subtleties of the EF86 screen grid uncoupling arrangement eluded me at the initial design stage. Ho hum!

Mike Holmes
Maplin Electronics,
Essex.

INFECTED!

Help! Ever since I purchased my Rega Planar 3, which was auditioned through an Audio Innovations valve amp, I have had the valve bug.

My current set-up is a Rega Planar 3/RB300/R100 turntable set-up, Denon PMA-300

amplifier, Denon DCD1290 CD player, Denon TU260L tuner and Tannoy Berkeley 'speakers.

I am a qualified electronics engineer with some time on my hands and as much as I would love an EAR 834 or similar esoterica, I would get more satisfaction from building my own amplifier as well as saving on costs.

I have circuits for the Mullard 5-20 power-amp and pre-amps, and the Williamson amplifier, but I have no idea what these amplifiers sound like.

I read with interest your article last month on the Maplin 4-20 amplifier kit, although I was perturbed by the shortcomings on the transformer front, which is

where savings have obviously been made, and also the physical appearance which reminded me of projects I once made at college 25 years ago! I would rather spend some more money on higher-rated transformers and have a reliable amplifier as a result.

Are there any other manufacturers out there who make a classic valve pre-amp and power amplifiers in kit form, and if so, do you have any experience of their sound quality, or indeed that of the original designs.

I have obtained a list of transformers and chokes from E.A. Sowter Ltd. in Ipswich from their advert and I would like to know if these are good quality components which can be recommended?

On the question of power supplies, is it necessary to have a separate supply for each amplifier, or would a single supply give satisfactory results? Also what are the merits of using a solid-state rectifier as Maplin have done in their kit (apart from cost)? Would the large series choke in the supply line still be necessary, or is this all too much of a departure from the original Mullard design?

My apologies for a long-winded letter, but I am sure that there is a path to thermionic heaven out there somewhere!

PS: I abandoned my Garrard 401/SME 3009 S2 due to excessive rumble and I have been very pleased with the replacement Rega. Are 401

The Month

components will need to be tested to ensure that, for example, none of the resistors have drifted out of tolerance and that none of the capacitors are leaking DC current. It may be better to take the amplifier to a good engineer as it is quite a classic and it would be a shame to watch it go up in smoke.

The "cup" type of distortion you are hearing is usually caused by severe frequency response irregularities, so I would immediately suspect the new 'speakers. The cones may be damaged or the voice coils sticking and as these were in home-made cabinets the cross-over may be suspect as well. Make sure you have the 'speakers connected to the right output transformer tap. Connecting a 16Ω speaker to the 8Ω tap usually results in a very thin

and weak sound.

Many of the top Tannoy 'speakers used the Dual-Concentric driver in one form or another, so you have quite a lot to choose from. Also, there are other enclosures which would suit the Tannoy drivers very well. How about a scoop horn enclosure or an enclosure based on the legendary Japanese Onken speakers? There are plans for the latter in Sound Practices No 4. Tannoy may be able to help on the GRF enclosures and probably the crossover as well.

My advice about triode connecting is to try it and see. You will probably find that it sounds more dynamic and musical. Triode-connected pentodes normally work well if precautions are taken against parasitic oscillation and I'm sure this is the case with the Marantz.

Keep your eyes peeled for forthcoming circuits and projects in HFW Supplements. S.E. triodes are our speciality and we have 211 and 300B designs coming soon. The Audio Note Kit One sounds great but looks like a dismantled WWI radio transmitter so if you have any form of partner, cat, dog, children, parents or for that matter anyone with working eyes in your house prepare for trouble.

Our 4W S.E. design will drive the Tannoys loud because they are very sensitive at around 96dB/1W and the Lowthers even more so. The 4W amp has a beautifully warm and sweet sound which I'm sure you would love, and it looks as good as it sounds.

I have only heard vintage Lowther 'speakers but we will be listening to some new types soon. **AG**



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decks redeemable, or should it be consigned to the scrap-heap?

Myles Barrett
Chelmsford,
Essex.

The Mullard and Williamson designs differ considerably in their circuit topologies. The 5-20 was a later design using quite a large amount of feedback and high-gain valves (EF86 and ECC83) with an EL34 ultra-linear output stage. It gave a reasonably large maximum output (35W), low distortion and was cheap and easy to make.

The Williamson circuit could be seen as a more purist design using triode connected KT66 output valves and low-impedance L63/6J5 single or B65/6SN7 double triodes for the preceding stages, but the Williamson circuit is rather more complex and has a limited output of 15W.

In my experience the Mullard circuit gives a warm, rounded sound but can be slightly compressed and lacking in the finest detail. The Williamson is more open and tonally accurate as well as having better dynamic scale, but it is also drier and lacks overall power. The original G.E.C. KT66 valves used in the Williamson circuit are my favourite power pentodes/tetrodes, and a well designed amplifier built using good output transformers, components and original KT66s will walk over most of today's amplifiers.

There are valve kit suppliers (such as ourselves) offering interpretations of classic circuits like these, for example our K5881 kit uses Russian Military 5881 beam tetrodes, the closest current replacement for a KT66, but in a circuit configuration more like the 5-20. This amplifier has the sweetness of the 5-20 with the clarity of the 5881 output tetrodes, it also has a well finished steel chassis and large, generously rated transformers.

I have used Sowter transformers in the past and they were fine, but you will really have to suck it and see if you are going to develop a project of your own. The phase shifts caused by the output transformer are an unknown quantity so you can't really just drop it into a circuit. Some experimentation is necessary with the feedback network. This is one of the advantages of buying a full kit - the circuit has already been optimized.

It is not absolutely necessary to use separate power supplies for each channel but it can help. Solid-state rectifiers are much more efficient than valve rectifiers and help reduce the cost of an amp, but for sonic purity and output valve longevity I can recommend valve rectification.

The 401 can be tweaked up to a very high standard. There are several companies advertising in this magazine offering this service, for example Loricraft, Slate Audio and Technical and General Supplies. **AG**

It's very nice to see the original Mullard Circuits For Audio Amplifiers now being reprinted. I still have my original version from the Sixties, which was a source of wonder and much fun at the time. However, more recently I have had to sort out a modern Mullard 5-20 that didn't work properly because of incorrect feedback compensation components, and I have met similar but larger problems with GEC's 50W design.

As Andy says, you have to set these feedback component values depending upon phase shifts around the amplifier, those in the output transformer being particular to the transformer used. Modern transformers often differ significantly to those used by Mullard and the feedback component values have to be adjusted accordingly, those given by

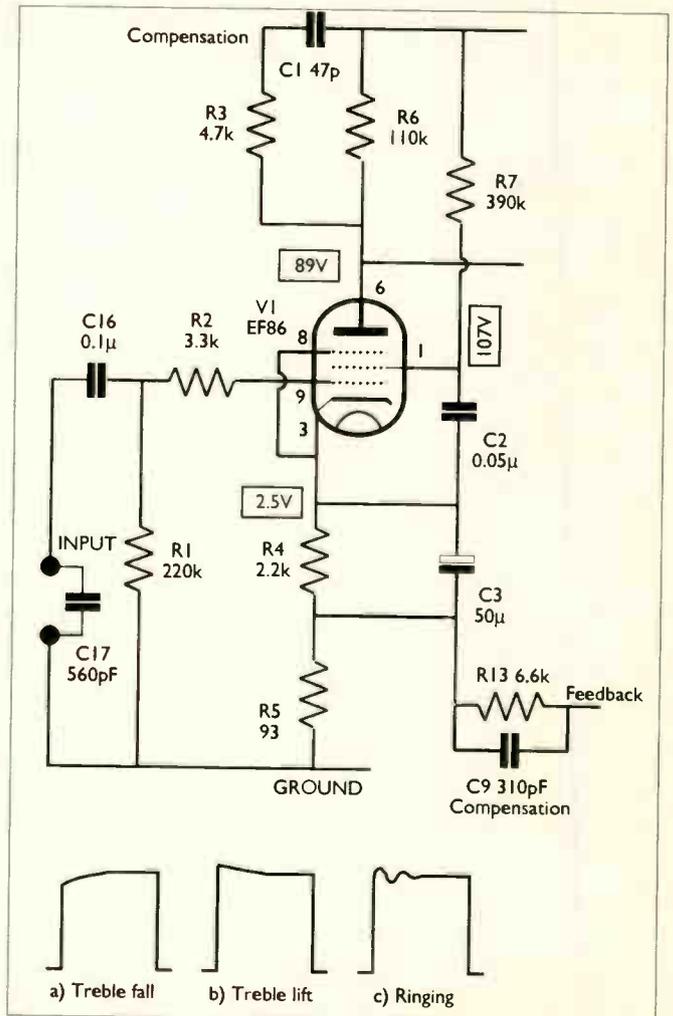
Mullard and GEC commonly being unsuitable.

The experimenter can get a long way by applying feedback progressively, starting off with a high-ish value series "dropper" resistor in the feedback loop (say 8k) and dropping slowly until the amp breaks into oscillation, probably around 3-4k. Then increase the value by around 20% to give the unit a reasonable stability margin.

This is a bit ad hoc, but providing you err on the side of caution, meaning a high resistor value (6-8k) and least feedback, then the amp will be plenty stable enough into all loads. Do not try to use maximum feedback; it will not improve sound quality and the amp may well burst into occasional oscillation, which could destroy tweeters. Valve amps like this sound fine with low-ish

feedback and in this state they are most stable.

Having set feedback level, the capacitor across R13 (C9) and that in series with resistor R3 (C1), should be adjusted for best square wave response. Use a 1kHz square wave driving 3V into an 8Ω resistor (3-11W). Viewing on an oscilloscope, make sure there's no significant leading edge droop as in a), indicating treble fall and a warm or dull sound, or leading edge peaking as in b), indicating treble lift and a bright or sharp sound. Try to minimise ringing too, as in c), which is indicative of a sharp supersonic treble peak attributable to leakage inductance and winding capacitance forming a resonant circuit. This trimming may increase your stability margin and feedback can be increased a little after if desired. **NK**



Feedback components have to be set depending on phase shift around the circuit. A scope can be used to view square wave performance which gives a useful guide.

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E82CC	4.50		
E82CC-01	8.50		
E83CC-01	8.50		
E88CC	7.50		
ECC81	5.25		
ECC82	4.50		
ECC83	5.25		
ECC88	6.90		
EL34	9.95		
EL84	3.60		
KT66	9.50		
KT88	18.50		

RUSSIAN		CHINESE	
6AS7G	4.50	300B Silvertone	60.00
6B4G	27.00	ECC88	3.90
ECL82	2.25	EL34	7.00

Try us for ALL Russian Valves

OTHERS			
6CG7 Yugoslavian	6.75	6336A Penta USA	58.50
6X4W Raytheon USA	3.60	ECC85 Tungstram	3.30
5751 (USE ECC83)		ECL86 Tungstram	3.45

RARE BRANDS	
3AMP1A Tungstram Hungary	32.40
5C-450A STC UK	259.35
5R4GY USA	7.50
5Y3GT RCA	3.90
6BH6 RCA	2.48
6L6WGB Sylvania	15.00
6V6GT STC UK	4.20
12BH7A GE	11.40
12E1 STC/ITT UK	16.50
13E1 STC UK	135.00
85A2 Mullard	5.93
805 USA	54.00
807 USA	9.00
5687WA RCA	6.45
6189W GE/RCA	5.99
6550A GE USA	33.00
CV4003 Mullard UK	9.00
CV4004 Brimar UK	7.85
CV4024 Mullard UK	7.50
DG7-32 Tungstram Hungary	32.48
ECC81 Mullard UK (CV4024)	7.50
ECC82 Mullard UK (CV4003)	9.00
ECC83/ECC803S Tesla	13.13
ECC88/6922 ECG Philips	5.18
EF86 GEC UK (CV4085)	POA
EF804S Telefunken	27.00
EL34 Siemens Germany flat top	POA
GZ32 Mazda	8.00
GZ37/GV378 Mullard UK	3.53
KT90 Yugoslavian	45.00
PL519 ECG Philips	5.95

SOCKETS	
Jumbo 4-pin for 211, 845, etc.	11.50
Jumbo 4-pin, gold plated, for 211	24.00
UX4 for 2A3, 300B, 811A, etc.	2.25
UX4 large locking type for 300B	6.00
B5 UK	3.60
UX5 McMurdo UK for 807	3.60
B7A for 6C33CB	3.23
B7G McMurdo UK, chassis, skirted	0.72
813 Ceramic	15.00
Octal McMurdo UK	1.20
Octal PCB, nylon	2.70
Octal PCB, foreign	1.20
B9A for ECC83, EL34, EF86, etc, suitable for pre-amps:-	
- Ceramic, skirted, chassis, screening can;	
Chinese	1.20
Russian	0.90
- PCB, gold pins	2.40
B9D Magnoval, chassis, for PL519	2.25

We supply sockets for all valves listed in this advertisement.

TOPCAPS	
For 2C34, 807, etc	1.20
For 12E1, 5B-254M, PL519	3.60

MATCHED TESTING	
Per valve	2.00

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