

Hi-Fi WORLD SUPPLEMENT

No. 13 FEBRUARY 1995

**BUILD THIS
PARALLEL SINGLE-
ENDED VALVE
AMPLIFIER**



**BOOK REVIEW -
QUICK & EASY
TRANSMISSION LINE
LOUDSPEAKER DESIGN**

LETTERS AND Q&A

**WE BUILD AND
REVIEW AN
AFFORDABLE
LOUDSPEAKER
MEASUREMENT
SYSTEM**

FREE D.I.Y. SUPPLEMENT No. 13

HART

Hart Audio Kits - Your Value for Money Route to Ultimate Hi-Fi

2 Penylan Mill, Oswestry, Shropshire, England SY 10 9AF
phone Oswestry (0691) 652894

Hart Audio Kits and factory assembled units use the very best audiophile components in circuit designs by the renowned John Linsley Hood to give you unbeatable performance and unbelievable value for money. We have always led the field for easy home construction to professional standards, even in the sixties we were using easily assembled printed circuits when Heathkit in America were still using tagboards! Many years of experience and innovation, going back to the early Dinsdale and Bailey classics gives us incomparable design expertise in the needs of the home constructor. The current range of Hart kits is designed to give you the important core components of a system as a matching ensemble of audio excellence

1100 Series. LH80W "Audio Design" Mosfet Power Amplifier.



Another masterpiece from the drawing board of John Linsley Hood and another opportunity to give a system mega sound performance for only a few hundred pounds cost. A host of advanced features, in the hands of the skilled designer, give this amplifier a performance that really is only equalled, not exceeded, by the 4 or 5 figure price tagged exotic.

As always with a HART kit you have the pleasure of building selected, state of the art equipment, allied to the knowledge that your money has all been spent on quality components, you save all the costs of building and testing, plus the dealers margin on top of these by doing it yourself!

To give an idea of the measures taken to achieve ultimate quality and linearity in this amplifier each of the four output devices is only called upon to work at one NINETY-SIXTH part of its ultimate power rating.

We are proud to offer this latest John Linsley Hood masterpiece, the flagship of our range, which we believe is truly the ultimate design for the perfectionist, combining as it does the best circuit design, the best engineering and the best components, surely the only recipe for REAL sound fidelity. The HART KIT concept also makes it possible to build an amplifier with the facilities YOU want and we offer no less than three variations with options on the basic theme to suit your needs. One of these versions will, we feel sure, cater for your requirements. Should your requirements change at a later date then upgrades or alteration to a different version are no problem, try doing that to your High St store amplifier!

The Standard version has a passive input selector circuit with Alps Precision low-noise volume and balance controls, switchable CD, Tuner and Pre-amp inputs and an optional stereo bargraph output level display. The 'Slave' version has stereo power amplifiers and standard power supply. The 'Manabloc' version again has the standard power supply but since it is only driving one power amplifier higher than normal output power is achieved with total channel separation. The slave and manabloc versions enable very sophisticated bi-amping and active crossover systems to be constructed.

K1100 Complete STANDARD Amplifier Kit, two power amplifier channels and one power supply module, direct input passive signal selector stage, Construction Manual and RH111 Reprint.
SPECIAL DISCOUNT PRICE FOR COMPLETE KIT IS ONLY £395.21
A1100 Factory Assembled **£499.21**

K1100S Complete SLAVE Amplifier Kit, as above but without passive input stage.
SPECIAL DISCOUNT PRICE FOR COMPLETE KIT IS ONLY £333.62
A1100SC Factory Assembled **£422.62**

K1100M Complete MONOBLOC Amplifier Kit, consists of all parts for one power amplifier channel and one power supply module and all chassis parts.
SPECIAL DISCOUNT PRICE FOR COMPLETE KIT IS ONLY £261.20
A1100M Factory Assembled **£329.20**

All HART kits are designed for easy home construction to the very highest standards, and can be built by anyone of average manual ability. If you are still not convinced how easy it is to build it yourself with a HART kit you can order the Instruction Manual to read for yourself and we will refund the cost when you buy your kit!

MAINS LEADS AND ACCESSORIES

We keep a large range of IEC cords and distribution sockets for your Hi-Fi setup. Send for our lists for full details.

HART AUDIO CABLES

The HART range of cables has been chosen to satisfy the most fastidious audiophile taste at extremely competitive price levels. This is possible because we buy large quantities for our export customers all over the World. All are priced per metre. We will cut to any length you require.

780-911 Super Low-Noise Signal Cable. Single core double screened Audiophile signal cable. Features Linear crystal oxygen free high purity copper construction with foamed polyethylene insulation. Screening is by a close lapped screen with conductive thermoplastic sheathing. Overall covered with blue soft matt finish PVC. Dia. 6mm. Core to screen Capacitance 110pF/m.
Per Metre **£8.98**

780-803 Speaker Cable. 322 strands 0.1mm oxygen free copper. Flat Twin. Recommended up to 40W/mtrs. Tested and approved by John Linsley Hood. Mtr...£8.42

780-804 Giant Speaker Cable. 511/0.1. Up to 80W/10mtrs **£15.90**

SOLDERING

The size of modern components makes the right soldering equipment essential for good results. Everything we offer we actually use in our workshops! See our lists for the full range.

845-820 XS240 ANTEX 240v 25w Soldering Iron. This is the ideal Multi-purpose iron as the bit is designed to totally surround the element giving the best heater transfer. This excellent design also means that although it is small and handy enough for modern components its heating capacity is better than larger irons of conventional construction. Excellent Value. **£9.93**

845-080 ST4 Lightweight Soldering Iron Stand. This has provision for the classic damp sponge for bit wiping. **£3.95**

HART SUPER AUDIOGRADE SILVER SOLDER

Hart Super Audiograde Silver Solder has been specially formulated for the serious audiophile. Not only does it give beautiful easy-to-make joints but it is designed to melt at normal soldering temperatures avoiding the possibility of thermal damage to components or the need for special high temperature irons. A very low residue flux makes perfect joints easy but eliminates the need for board cleaning after assembly.

845-007 3 mtrs 22SWG in Hart Mini Tube. **£3.90**
845-008 100g. Reel Special Valve Grade, 20swg. **£12.90**
845-009 100g. Precision PCB Grade, 22swg. **£14.75**
845-110 100g Reel Superfine 24swg for ultra precise control and easy working. **£21.45**

PRINTED CIRCUIT BOARD SOLDERING PRACTICE KIT

Unsure whether you can construct a HART kit? This is your chance to try! Your HART Printed Circuit Board Soldering Practice Kit comes with a range of modern components, a typical Hart quality PCB, a roll of the correct grade of solder and full instructions. It enables the enthusiast who is uncertain of his, or indeed her, ability to put together and solder a printed circuit to try their hand at minimum cost. The instructions explain the right technique and guide even an absolute beginner through the seemingly daunting, but in fact very simple, art of making a good soldered joint. Excellent value for money at only. **£4.99**
Super Version with Hart Silver Solder **£6.95**

ALPS PRECISION LOW-NOISE STEREO POTS



Now you can throw out those noisy ill-matched carbon pots and replace with the real hi-fi components only used selectively in the very top flight of World class amplifiers. The improvement in track accuracy and matching really is incredible giving better tonal balance between channels and rock solid image stability.

On the motorised versions the 5v DC drive motor is coupled to the normal control shaft with a friction clutch so that the control can be operated manually or electrically.

Our prices represent such super value for pots of this quality due to large purchases for our own kits.

MANUAL POTENTIOMETERS

2-Gang 100K Lin **£15.67**
2-Gang 10K, 50K or 100K Log **£16.40**
2-Gang 10K Special Balance, zero crosstalk and zero centre loss **£17.48**

MOTORISED POTENTIOMETERS

2-Gang 20K Log Volume Control **£26.20**
2-Gang 10K RD Special Balance, zero crosstalk and less than 10% loss in centre position **£26.98**

HC80 Replacement Cassette Head.

The excellent performance of modern cassette recorders depends totally on the quality of the R/P head. Even the slightest amount

of wear can impair the frequency response and distortion levels. Our HC80 is a top quality head from one of the foremost manufacturers in Japan. It is easily fitted to most standard stereo recorders (except Sony) and will transform the performance over a worn head. Only the fact that we buy these in vast quantities enables us to offer them at the amazing price of **only £11.70** each or **2 for £17.60**.

SPECIAL OFFER

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Are you sure your tape recorder is set up to give its best? Our latest triple purpose test cassette checks the three most important tape parameters without test equipment. Ideal when fitting new heads.

A professional quality, digitally mastered test tape at a price anyone can afford.

Test Cassette TC1DD

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TECHNICAL BOOKSHELF

Modern Books. Selected to represent the state of the art today.

"THE ART OF LINEAR ELECTRONICS."

J.L. Linsley Hood.

Just Out! Hat Off the Press, the definitive electronics and audio book by the renowned John Linsley Hood. This 300+ page book will give you an unparalleled insight into the workings of all types of valve and solid state audio circuits. Learn how to read circuit diagrams and understand amplifiers and how they are designed to give the best sound. The virtues and vices of passive and active components are examined and there are separate sections covering power supplies and the sources of noise and hum. As one would expect from this writer the history and derivation of audio amplifier circuitry have an entire chapter, as does test and measurement equipment. Copiously illustrated this book is incredible value for the amount of information it contains on the much neglected field of linear, as opposed to digital, electronics. Indeed it must be destined to become the standard reference for all who work, or are interested in, this field.

SPECIAL OFFER. With each book purchased you may request a **FREE** extended index, written by the Author, exclusively from HART.

0-7806-0868-4.

£16.95

Don't forget most of our kits have reprints of articles by John Linsley Hood that you can purchase separately.

"THE LOUDSPEAKER DESIGN COOKBOOK" Vance Dickason. (4th Edn.)

All the information you need to build the loudspeaker system you have always wanted but could not afford. Easy ways to pick the exact box size, the ideal drivers, and the correct way to feed the music to your new super loudspeaker system. Over 140 pages packed with important design data.

1991. 152 Pages.

0-9624-191-7-6

£19.97

"THE ART OF SOLDERING"

R. Brewster.

Absolutely essential reading for anyone who ever picks up a soldering iron. Written from knowledge gained in a lifetime in the field, this is the first book ever solely devoted to this essential and neglected skill for all electronic enthusiasts. Covers everything from the correct choice of soldering iron and solder to the correct procedures to follow with many illustrations and practical exercises.

0-85935-324-3.

£3.95

Classics from the Golden Age

"THE WILLIAMSON AMPLIFIER."

D.T.N. Williamson.

In April 1947, Williamson's power amplifier, using excellent-quality push/pull output valves, a special output transformer, and a highly filtered power supply, became an overnight success. The author takes the reader deep into his design considerations, offering practical advice on how to build the units plus concise instructions on setting up the new amp. A cult classic.

1947, Reprinted 1990. 40 Pages.

0-9624-1918-4

£4.95

LOUDSPEAKERS; THE WHY AND HOW OF GOOD REPRODUCTION.

G.A. Briggs. This easy-to-read classic, last revised in 1949, introduces the reader to concepts such as impedance, phons and decibels, frequency response, reponse curves, volume and watts, resonance and vibration, cabinets and baffles, horns, room acoustics, transients, crossovers, negative feedback, Doppler and phase effects, and much more. A provocative survey of the right questions about sound reproduction.

1949 Reprinted 1990. 88 Pages.

0-9624-1913-3

£6.95

Send or phone for your copy of our FREE list of these and many other Kits & Components. Enquiries from Overseas customers are equally welcome, but PLEASE send 2 IRCs if you want a list sent surface post, or 5 for Airmail. Ordering is easy. Just write or telephone your requirements to sample the friendly and efficient HART services. Payment by cheque, cash or credit card. A telephoned order with your credit card number will get your order on its way to you THAT DAY. Please add part cost of carriage and insurance as follows: **INLAND Orders up to £20 - £1.50, Order over £20 - £3.50. Express Courier, next working day £10. OVERSEAS - Please see the ordering information with our lists.**

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HART

D.I.Y. Supplement

Contents

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All of the projects in this supplement have gone through rigorous listening and test procedures. The performance and specification of these projects can only be guaranteed on kits bought directly from World Audio Design Ltd.

KIT NEWS

All that's new in the world of DIY hi-fi.

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AUDIOPHILE PARALLEL SINGLE-ENDED VALVE AMPLIFIER

Employing the rugged 5881 beam tetrodes, here's a parallel single-ended valve amplifier of outstanding sound quality.

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IMP LOUDSPEAKER TEST SYSTEM

An affordable, build-it-yourself loudspeaker measuring system from Old Colony Sound Labs for use with an IBM PC compatible.

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BOOK REVIEWS

This month's book reviews cover the difficulty of understanding consciousness, by Roger Penrose, and an interesting publication from the States which gives a practical approach to designing your own transmission line loudspeaker system.

SHADOWS OF THE MIND, by Roger Penrose.

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QUICK & EASY TRANSMISSION LINE SPEAKER DESIGN, by Larry D. Sharp.

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DIY LETTERS

How's your project going? Need some help to get it working? Still trying to decide which design to go for and what components to use? Or you've finished a project and it sounds so good you want to tell us about it? Write to us for advice, help or just to tell us what you've built.

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TECHNICAL & GENERAL

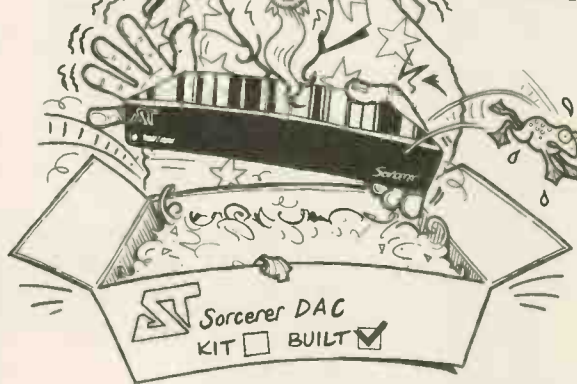
Some Necessities - From the Original Classic Turntable Specialists

Connoisseur			P&P	
	BD1/2 Drive Belt	9.85	1.85	
	BD1/2 Motor Suspension kit	13.75	2.25	
	SAU 2 Headshell	16.75	2.55	
	SAU 2 Connecting lead	15.95	3.55	
Garrard	<u>Standard Models</u>			
		Wired arm tubes	from 12.75	2.55
		Cartridge carriers (sliders)	9.25	1.85
		Idle wheels	9.85	2.25
		<u>301/401 Transcription Models</u>		
		Original Thrust pad assembly	9.80	2.25
		Original Idler tension spring	2.95	1.85
		Original Speed control disc - 401	13.75	2.20
		Xeroxcopy Owners Manual 301 incl. full size mounting template	7.35	1.85
		Xeroxcopy Owners Manual 401 incl. full size mounting template	5.20	1.85
		Replacement Intermediate drive wheel	19.95	2.85
		Replacement 301 control knobs On-Off/Speed select	pair 20.25	2.55
		Replacement 301 suppressor unit	5.65	2.25
		Replacement 301 motor pulley (-2%), (-1%), (Std), (+1%)	each 12.65	2.25
		Replacement 301 Chrome plated mounting bolts	set 3.70	1.85
	Recommended Lubrication set - early 301 or 301/401 (specify)	5.20	1.85	
Goldring/Lenco		Idler wheel (lock-nut or clip fixing)	19.95	2.85
		Arm Pivot bearings with instructions	7.85	1.85
		Spindle/Main bearing assembly complete	22.85	3.85
		Headshells	from 21.95	2.55
		Instruction books	from 4.20	1.85
Thorens	<u>TD 124 series</u>			
		Idler wheel	19.95	2.85
		Drive belt	9.85	1.85
		Chassis spring suspension (replaces 'mushrooms')	13.85	2.55
		<u>150/160 series</u>		
		Drive belt	9.85	1.85
		Suspension springs (-1%), (Std), (+1%)	set 10.85	2.55
		Suspension bushes	set 12.50	2.25
		<u>Armboards for most models</u>		
			from 16.90	2.55
Cecil Watts Dustbags/Parastats/ (spares incl. Preener wicks)				
Cartridges and styl for 78s & Mono LPs in addition to current Stereo LP				

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For details of this and other kit/built products, send A4 SAE to:
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DURHAM, DH7 8BQ
TEL/FAX: 0191 3780193



TANGO OUTPUT TRANSFORMERS (THE HEART OF THE WORLDS BEST AMPLIFIERS)

SECONDARY IMP 4,8,16 OHMS

MODEL NO.	WATTS	P.IMP	FREQ. RESPONSE	APPLICATION	PRICE
X-10S SE	40W	10K	20Hz - 55KHz -2dB	211,845, VT4C	713.00
X-2.7S SE	40W	2.7K	15Hz - 80KHz -2dB	300B, 2A3	678.00
XE60-2.5 SE	30W	2.5K	20Hz - 100KHz -3dB	300B, 2A3	455.00
X3.5P PP	120W	3.5K	4Hz - 100KHz -1dB	300B, KT88	678.00
XE 60-5 PP	60W	5K	4Hz - 80KHz -1dB	6L6GC, KT88	480.00
XE 60 3.5 PP	60W	3.5K	4Hz - 100KHz -1dB	EL34, 6550A	455.00

OTHER TYPES AVAILABLE ON REQUEST

BLACKGATE CAPACITORS

VALUE	SERIES	APPLICATION	PRICE
220uF 35V	FK	PSU TOTAL DISTORTION -150dB OR	33.60
10000uF 63V	FK	LESS. COMPARABLE WITH HIGH	137.00
10000uF 100V	K	PERFORMANCE FILM CAPS	180.20
47uF x2 500V	SKZ	VALVE PSU	52.50
100uF x2 500V	SKZ	VALVE PSU	82.00
2200uf 100V	BG N	VERY LOW ESR, NON POLARISED USE IN	230.00
4700uF 35V	BG N	PAIRS IN L-CANCEL PAIR CONFIGURATION	110.00
1000uF 25V	BG NX	FOR VERY LOW NOISE	22.50
68uF 35V	BG NX	POWER SUPPLIES	24.50

TUBES (NOS, O. Boxes)

TYPE	MAKE	PRICE
GZ34	MULLARD	40.00
KL34	MULLARD	50.00
E80CC	MULLARD G/PIN	35.00
E80F	MULLARD G/PIN	15.00
ECC83	BRIMAR	4.00
ECC88	BRIMAR	4.00
VV30B	VAIC NEW 300B	264.00

MISCELLANEOUS

VALUE	INFO	PRICE
10000uf 40V	PHILIPS LOW ESR HIGH	6.35
4700uf 40V	RIPPLE CURRENT CAPS	9.90
10000uf 63V	PHILIPS COMPUTER	17.25
33000uf 63V	GRADE CAPACITORS	27.85
	NEUTRIK XLR PANEL PLUG 3-WAY G/PLATED PINS	2.75
	NEUTRIK XLR PANEL SKT 3-WAY G/PLATED PINS	4.20
	NEUTRIK FREE PLUG 3-WAY G/PLATED PINS	3.50
	NEUTRIK FREE SOCKET 3-WAY G/PLATED PINS	4.00

LARGE RANGE OF NEUTRIK AND OTHER GOLD PLATED CONNECTORS IN CATALOGUE

ADD £2.50 DELIVERY AND THEN VAT TO ORDERS

SEND SAE FOR FULL CATALOGUE OF HIGH GRADE AUDIO COMPONENTS. NEUTRIK, DELTRON, LARGE SELECTION OF GOLD PLATED CONNECTORS XLR, PHONO, 4mm, MULTICONTACT, SEMICONDUCTORS, POTS, SOLDER, ETC.

Wilmslow Audio



As any discerning sound engineer will tell you, the ATC SCM50 and 100 are the ultimate in accurate low distortion professional monitoring. But what they may not know is that self assembly versions based on these classic monitors are now available from the UK's leading speaker kit supplier, Wilmslow Audio, at a fraction of the ready built price. ATC and Wilmslow Audio have worked very closely on the cabinet and crossover design to ensure that the completed kit lives up to the very high standards associated with the ATC name. As with all Wilmslow products, the ATCK50 and K100 kits come complete with precision machined cabinet panels, crossovers, and all necessary hardware, including

factory matched ATC drivers. Cabinet parts are machined from high grade MDF for easy assembly and consistent acoustic performance. ATC's MK I Tri-Amp Pack systems are available as an option if required.

- The Result . . .
- Stunning accuracy and clarity
 - Clean well damped bass
 - Smooth detailed treble
 - Totally transparent mid range
 - No overdraft!!!

If you aspire to the unrivalled quality of ATC monitoring, but are working to a tight budget, contact Stephen Leigh who will be pleased to tell you exactly how economical these kits are. ATCK50s and 100s are on demonstration by appointment.

Wilmslow Audio Limited, Wellington Close, Parkgate Trading Estate, Knutsford, Cheshire, WA16 8DX, England. Tel: (0565) 650605 Fax: (0565) 650080

KIT NEWS



TITANIUM 300B

Hot on the trail of the ultimate 300B valve, we've been listening to P.M. Components' new titanium-anode versions, known as 4.300B Super. Since the standard valve gives, in essence, a beautifully neutral, smooth and sweet sound - and perfect reliability I might add! - any improvement was sure to capture our interest. We beseeched P.M. Components to send review samples, which at £500 for two matched pairs took some talking. Yes, that's what a top, new 300B costs! The price has to be compared with a famed original from Western Electric, price around £300 each we understand.

If you're wondering what all this is about just let me explain that the 300B valve is one of the world's last audio amplifying devices designed (in 1928) specifically to be fundamentally linear (distortion free). After this date, use of feedback demanded other features be maximised, mainly gain - hence the emergence of the pentode and, in the end, the transistor. For music amplification both need to be used with feedback; the 300B does not.

So forget the fact that 300B is yesteryear - this is a great device for amplifying music. That's why new designs are being cooked up; these days people are able and prepared to pay for a really exceptional sound.

After running-in our review samples over a weekend, during which time sound

quality changed little, amounting only to a slight smoothing, these 300Bs showed they offer richer, denser and more three-dimensionally focused images - walk around images in fact - than the normal versions. In fact, they really moved our 300B push-pull amplifier to rival (good) single-ended working.

These new valves bring tremendous timbre and body to instruments, altering overall tonal balance to give greater warmth and less brightness. They impart a richer, lush sound; P.M.'s new titanium 4.300B Supers usefully capitalise on the glory of the 300B. I'd say - and I've heard most output valves - that

sonically they're probably amongst the most deeply satisfying amplifying devices available in the world today. **NK**

**P.M. Components Ltd.,
Selectron House,
Springhead Enterprise Park,
Springhead Road,
Gravesend,
KENT DA11 8HD.
Tel: 0474-560521**

AUDAX LOUDSPEAKER KITS

Harman Audio, desperate for storage space, have informed us that they are offering 'special' deals on Audax kit loudspeakers. These kits contain drive units and crossover components, etc., but no flat-pack cabinet, so potential customers will have to build their own. The kits are being offered at heavily discounted prices as follows: Pro317 £210 (list 359), Pro218 £173 (list 285), Pro120 £187.44 (list 289), Pro21 £129.71 (list 209), ADX40 £65 (list 139), ADX30 £61.36, ADX20 £40. These are special clearance prices and only apply whilst stocks last. For further details please contact:

**Harman Audio
Unit 2, Borehamwood Ind Pk,
Rowley Lane,
Borehamwood,
Herts. WD6 5PZ
Tel: 081 207 5050**

KEF'S CONSTRUCTOR SERIES IS AVAILABLE

KEF's Constructor Series has recently been re-launched with three new models based around their own Uni-Q driver.

KEF have put together three kits for the home constructor, each comprising drive units and tested and built crossover. Wilmslow Audio will be supplying flat-pack cabinets, making these ideal for the first time kit builder. The KEFkit 60s (£263 per pair) use a single Uni-Q driver in an 18 litre stand mounting, reflex-loaded cabinet. The £345 KEFkit 80 is designed to be a floorstander using a Uni-Q driver loaded by a passive radiator (ABR), giving them deep and powerful bass.

Top of the Constructor series range is the KEFkit90. This is a three-way design, using a Uni-Q driver for midband and treble, and a separate 8" bass driver. This is housed in its own bass chamber and reflex loaded. The KEFkit 90s are priced at £457.

For those constructors more experienced in 'speaker design, the Uni-Q, ABR and 8" bass units are available separately for use in your own designs. A pair of Uni-Q units will be available for £199, ABRs for £74 and 8" bass units £139/pair.

**KEF Audio Ltd
Eccleston Road,
Tovil,
Maidstone,
Kent.
ME15 6QP
Tel: 0622 672261**

SECOND HAND RECORDS

Lockwood Audio, as well as carrying out repair and restoration work on vintage loudspeakers, are now stocking second hand vinyl too. They have already built up a stock of 2-3000 records comprising mainly classical and jazz. Lockwood say that they are priced fairly, starting at around £3-4.

Because of the nature of their business, Lockwood Audio advise anyone wishing to visit them to telephone first and book an appointment to ensure that there will be someone there who can help you.

**Lockwood Audio
Imperial Studios,
Maxwell Road,
Borehamwood,
Herts.
WD6 1WE
Tel: 081 207 4472**



K5881 PSE PARALLEL SINGLE-ENDED VALVE AMPLIFIER

Here's an affordable, but high quality 17watt parallel single-ended valve amplifier design based on the reliable 5881 beam tetrode. Dominic Baker and Andy Grove brew up another thermionic delight.

Our first DIY Supplement of the year has something special that will appeal to all of the audiophile enthusiasts amongst you eager to build their own hi-fis. We knew from the start that an all-new valve amplifier design would get your soldering irons excited. We wanted to design something which would combine outstanding sound quality, ease of build and affordability all in one. The result, after a lot of discussion, was this, the K5881 17watt parallel single-ended valve amplifier.

At the moment there is a strong trend towards single-ended designs. Not surprisingly either, since they offer fabulous detail and atmosphere, allowing

a performance to really come alive. Our 4watt single-ended amplifier has proved extremely popular for this reason, but with just 4watts on offer its use is limited to those of you lucky enough to have sensitive loudspeakers.

This time around, we wanted to create a single-ended amplifier that had enough power to drive the majority of loudspeakers, but didn't cost an arm and leg. With average loudspeaker sensitivity hovering around 86dB, but rising all the time, a good 15watts or more was needed. We thought about keeping the design a little simpler and aiming for 10watts, but this really isn't that much more than 4watts - and not enough to

make for compatibility with a wide enough range of loudspeakers. So, we decided on a single-ended design capable of producing around 15watts.

There were other factors to take into consideration though: reliability, low running costs (affordable valves) and most importantly, fine sound quality.

For reliability, we wanted to use valves we already had experience of, ones that would last for a long period and were easily available. The combination settled upon were the 7025/ECC83 double-triode input valve, 6922 double-triode driver valve and 5881 beam-tetrode output valve. All are made by Sovtek in Russia, are military

specification valves and we use them in our extremely popular valve line-level pre-amplifier and K5881 push-pull amplifier. They perform well in the field and give reliable use over many years.

They are affordable too, even the output tubes can be bought for less than £10 each. The Sovtek valves all have a wonderfully clear and open sound, so working in single-ended operation the results are fantastic. We design our own transformers in-house and they're

perfectly optimised for the circuit, valves and operating voltages. They are wound using high purity copper wire. Fine silicon steel, grain orientated laminations give superb high frequency performance.

After deciding to go for such open sounding valves in a single-ended circuit, with our own in-house designed transformers we didn't want to skimp on components. In our kit version of this amplifier the components supplied are of high quality: Solen polypropylene signal

capacitors, special Panasonic low impedance electrolytics for cathode bypassing and smooth sounding carbon film resistors. The signal wiring is silver plated copper and all input and output sockets are gold plated.

So here's a special 15watt parallel single-ended amplifier using extremely high quality transformers, reliable and open sounding valves, high quality passive components - all in a rugged and affordable package. **DB**

Why Single-ended?

Single-ended working is the simplest way to amplify a signal. In the early days of radio this was how it was done, before they discovered the more efficient push-pull method. But because it is the simplest

to withstand this large d.c. standing current and allow enough headroom for the full audio signal, without coming close to saturation or increasing distortion.

Also, by nature single-ended working is pure Class A and is therefore extremely inefficient, just 35% in fact. So a lot of

power is dissipated in the form of heat, which the chassis and components must be able to withstand.

In sonic terms, single-ended amplifiers normally sound richer, incredibly smooth and more atmospheric, with more of the detail around a performance being conveyed. We suspect that a lot of the ambient information you hear from a single-ended amplifier may

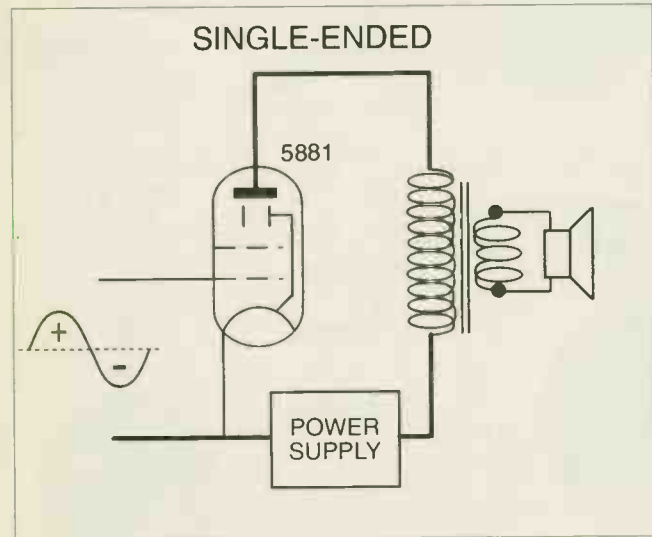
be cancelled out by the push-pull topology of most amplifiers; single-ended working really does seem to resolve more of the music. And as if that wasn't enough, there can, by definition, be no

crossover distortion either. So S.E. working has some radical advantages, even if it is inefficient and, technically, difficult to get working well.

Parallel Single-Ended

Parallel single-ended working is a clever way of increasing output power from a single-ended. Two valves are connected in parallel so that they both pull current through the output transformer together, doubling power output. The load impedance for two valves connected in parallel is halved, reducing the number of turns on the primary of the transformer, making it more efficient. The only disadvantage is that the output transformers need to be made significantly larger to cope with the extra audio power, as well as the increased d.c. current they draw.

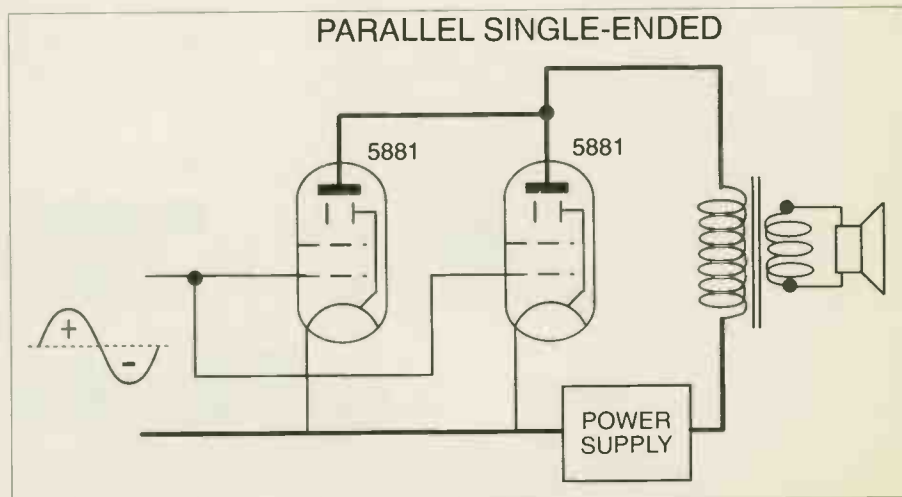
Although two valves are used, they are still working in pure single-ended mode. So, parallel single-ended gives you twice the power of a single valve, but retains all of the sonic advantages of the single-ended circuit. By significantly reducing the turns on the transformer primary though, it gives better sound quality. **DB**



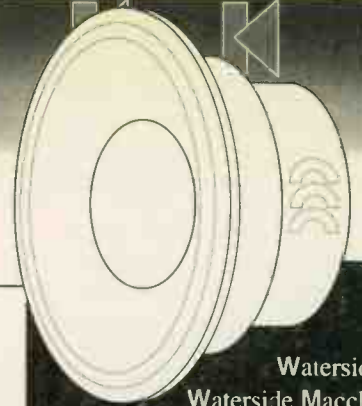
form of amplification, it seems to give the purest sound for audio use.

In a single-ended amplifier one valve controls the supply of current from the power supply, modulating it through the output transformer as the signal on its grid is modulated. Because a transformer will only 'pass' an a.c. signal, the d.c. current that flows through the primary of the transformer isn't transferred to the output and to the loudspeaker. Only the alternating a.c. audio signal current passes through to the loudspeaker.

The way single-ended works is simple in its own right, but it does have its own set of drawbacks. The large d.c. current flowing through the primary of the output transformer will magnetise the core and take it close to saturation (magnetic overload). This reduces the transformer's ability to accommodate the whole audio signal. So for single-ended working the transformer core must be large enough



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Deluxe Kit **£315**pr

As above but includes cabinet kits machined from 25mm MDF fully rebated for ease of construction

Tornado Standard Kit **£275**pr

This kit contains everything you need to build the speakers except the cabinets.
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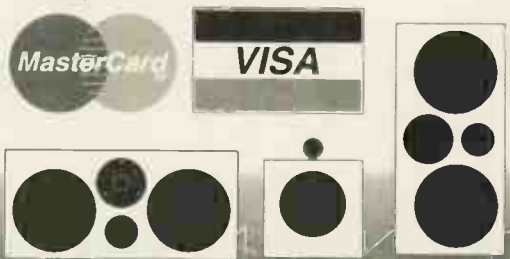


£745
pair

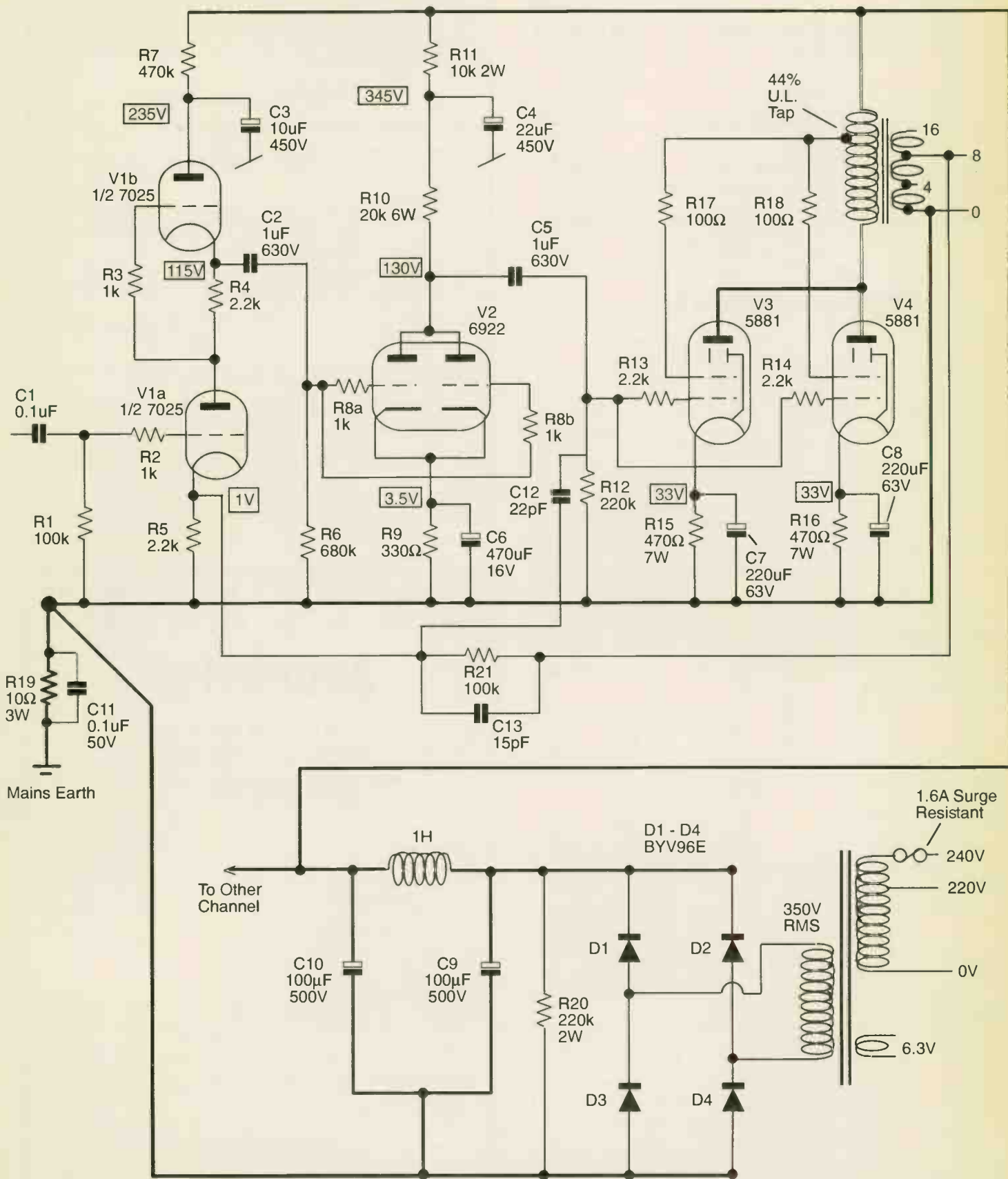
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K5881 PSE CIRCUIT



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Tol + .5%	250V	400V			
100nF	0.85	1.00			
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2u2	1.35	1.50			
3u3	1.50	1.75			
4u7	1.75	2.00			
6u8	2.25	2.50			
10u	3.00	3.50			
15u	4.00	4.50			
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Axial polypropylene capacitors, signal level. Tolerance +/- 2.5%

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100pF	630V	.50	2.2nF	250V	65

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220pF	400V	.50	10nF	63V	.75
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1.5nF	.50	100nF	.75
2.2nF	.50	150nF	.75
3.3nF	.50	220nF	.85
4.7nF	.65	330nF	1.00
10nF	.65	470nF	1.00
15nF	.65	680nF	1.25
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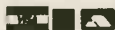
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it101	1:1.5 ratio for SE output	£158 per pair
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We also have new additions to our range of high quality output transformers.

Single Ended Output Transformers

type	primary Z	max dc	max power	suggested valve type	price (Inc)
se107	2K5	70mA	20W	6080	£48.18

Push Pull Output Transformers

type	a to a Z	max dc	max P	suggested valve type	price (Inc)
pp106	3K3	70mA	20W	6080	£58.95
pp109	5K0	100mA	30W	300B	£64.87
pp110	6K0	70mA	25W	5881	£59.87

All the above can be supplied fully shrouded, open frame or drop through as required.

Please enquire about any requirements not listed here. A large range of mains transformers and power supply chokes is also available. Full 'sets' for amplifiers can be supplied:

Set 1: suitable for a push-pull 5881 kit: 2xOTX, 1xChoke, 1xMains for £190

Set 2: suitable for a push-pull 300B kit: 2xOTX, 2xChoke, 2xInterstage, 1xMains for £380

Set 3: suitable for a single ended 300B kit: 2xOTX, 1xChoke, 1xMains for £220

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Finally we will have a valve phono stage kit available for late February, this will be an excellent MM to line level phono stage, with optional MC stepup transformers. The full kit will include pcb, components, casework, valves and shipping; and will sell for only £360 for the mm version.

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Neutrik gold plated XLR male	£6.00
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XLO Signature XLR chassis mount (2 pack)	£28.00
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* Note that the chassis wire is excellent for loudspeakers internal wiring or to replace the jumper connectors used when Bi-wire speakers are used in single wire mode. When using the wire to carry signals of less than 100hz a double run should be used. High quality preamps should be wired with 16T.

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HOW THE K5881 PSE WORKS

by designer Andy Grove

The K5881 PSE circuit is quite straightforward, having two gain stages and an output stage. All valves used are Russian Military specification and are in current production with world-wide availability.

The first stage is a 7025 (high performance ECC83) connected in Shunt Regulated Push-Pull (SRPP) configuration. The two halves of the double-triode are used, one as the actual amplifying element (V1a), the other as an active load (V1b). The active load part presents a high impedance, equal to $ra + Rk + gmRk(Rk + ra)$ or approximately $\mu Rk + ra$ (around 300k in this case) to the amplifying valve ensuring good linearity at low signal levels.

For small signal amplitudes SRPP works very well if set up correctly, but whereas a simple single-ended stage generates predominantly 2nd harmonic distortion, the SRPP configuration can generate high order harmonics due to the modulation of the load valve's characteristics under large signal amplitude conditions, these harmonics often show up as "false detail" in the treble. In this amplifier though the SRPP stage is used at the input stage and therefore only has to cope with small voltage swings.

As the signal output is taken from the cathode of V1b rather than the anode of V1a the output impedance is lowered due to the local feedback around V1b. This low output impedance is needed to drive the following stage correctly at high frequencies giving almost twice the uncompensated open loop bandwidth. The second stage is a 6922 (similar to ECC88 but mil. spec.) double-triode with both sections in parallel.

The 6922 is usefully linear allowing a large undistorted voltage swing for the output valves and parallel connection increases drive capability but grid stoppers R8a and R8b are needed to stop parasitic oscillation.

The output valves are two 5881 beam-tetrodes with their screen grids connected via 100Ω grid stoppers to a 44% tap on the output transformer in what is termed Ultra Linear operation. A proportion of the anode signal is fed into the screen grids and the valves work part way between triode and pentode operation. This gives a good share of a triode's plus points: low output impedance and low, mainly second harmonic, distortion. If the valves were operated purely as triodes though, by connecting the anode and screen together, the power obtainable

would be low at around 10watts total output, this could be a modification for the builder to experiment with if the lower power is acceptable. The operating conditions for UL operation have been calculated to cause no loss of power over pure pentode operation.

Feedback is taken from the output transformer secondary and fed to the cathode of V1a in the usual manner via R21. Around 25dB of overall feedback is used to lower distortion and output impedance, giving it the ability to drive most loudspeakers. There are two compensation networks, C12 and C13. C12 gives frequency dependant feedback from the output of the driver stage, setting the "open loop" bandwidth. C13 gives frequency dependant feedback from the secondary, the two networks together set the HF roll-off point and stability margin.

The power supply is of standard design, comprising a bridge rectifier and a Pi filter for smoothing which gives 450V when running. Slightly increased capacity was needed due to the lack of cancellation inherent in single-ended output stages, so the power supply capacitors, at 100μF, are twice the size of those in the K5881 push-pull design.

AG

K5881PSE Parts List

Resistors

R1	100k/0.5W
R2	1k/0.5W*
R3	1k/0.5W
R4	2.2k/0.5W
R5	2.2k/0.5W
R6	680k/0.5W
R7	470k/0.5W
R8a	1k/0.5W*
R8b	1k/0.5W*
R9	330/0.5W
R10	20k/6W
R11	10k/2W
R12	220k/0.5W
R13	2.2k/0.5W
R14	2.2k/0.5W
R15	470/7W
R16	470/7W
R17	100/0.5W
R18	100/0.5W
R19	10/3W

R20	220k/2W
R21	100k/0.5W

*Solder the grid stopper resistors R2, R8a and R8b hard up against the valve base pins.

Capacitors

C1	0.1μF*
C2	1μ/630V
C3	10μF/450V
C4	22μF/450V
C5	1μF/630V
C6	470μF/16V
C7	220μF/63V
C8	220μF/63V
C9	100μF/500V
C10	100μF/500V
C11	0.1μF/50V
C12	22p/polystyrene
C13	15pF/polystyrene

C1 rolls off low bass at the input to prevent transformer saturation. it is soldered to the input phono socket.

Diodes

D1-4 BYV96E (4)

VALVES + BASES

5881 (4)
6922 (2)
7025 (2)
Octal (4)
B9A (4)

TRANSFORMERS

K5881PSE Mains
K5881PSE Choke
K5881PSE Output (2)

BUILDING

The amplifier is built up on tag boards, making construction easy for the DIYer and allowing experimentation with different brands of component at a later date. This also makes for extremely good contact between components, a thick silver plated copper wire takes the place of a thin printed circuit board track.

The tag board layout shown below is

for guidance only. To be able to successfully build this amplifier you will need to have a good understanding of electronics and components e.g. which way around a diode or electrolytic capacitor should go, and be able to read a circuit diagram.

SKILL LEVEL

To build this amplifier you must be able to:
a) solder

b) understand a circuit diagram (the component layout diagram does not show all connections).

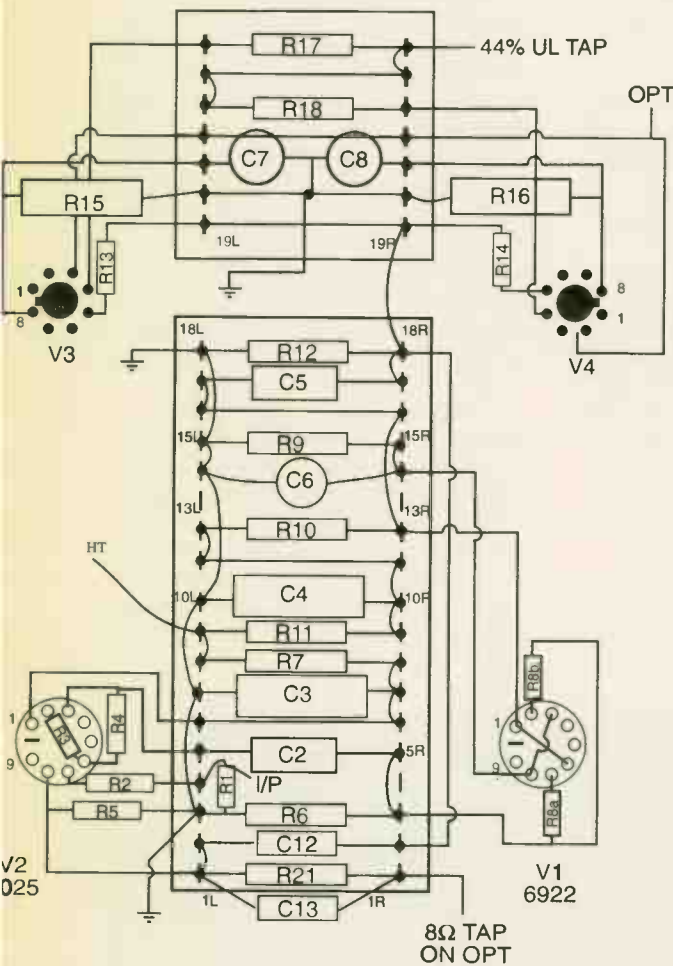
c) possess a rudimentary understanding of electricity and electronics

d) have a multimeter and be able to use it for checks and fault finding

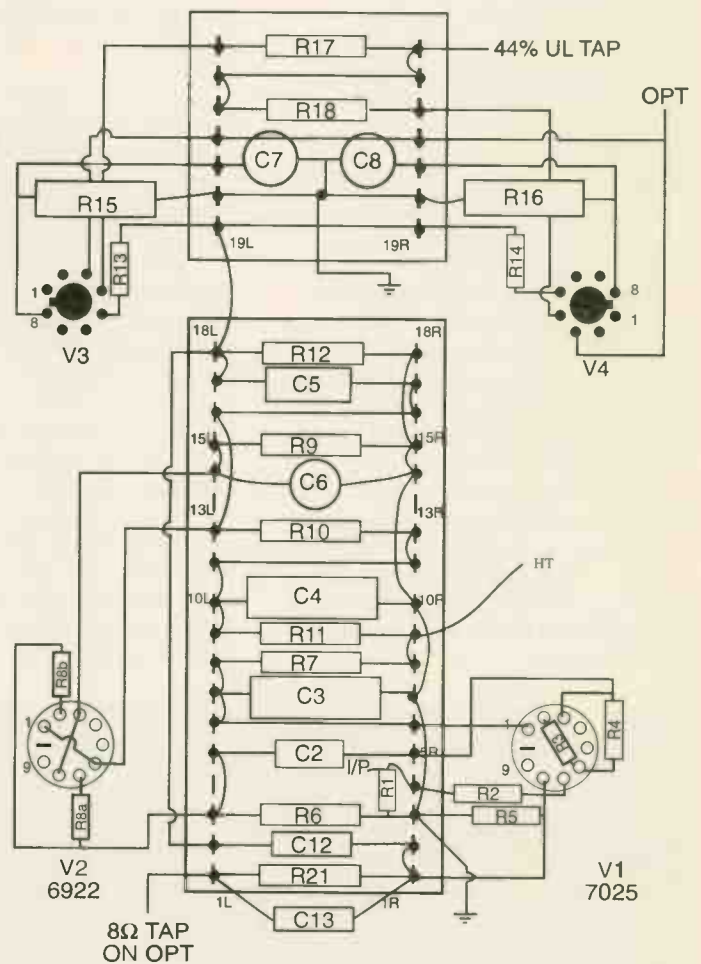
e) know the necessary precautions to avoid electric shocks from the mains and power lines.

Tag board layout

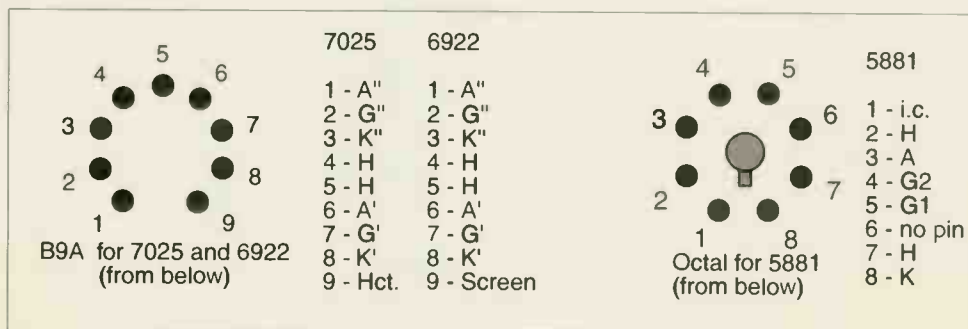
LEFT CHANNEL



RIGHT CHANNEL



- NOTES**
 1) Not to scale; representations only
 2) OPT = output transformer; UL TAP = Ultra Linear tap on OPT, HT = high voltage
 3) R1, R2 very hum sensitive; keep leads short
 4) R15, R16 run hot; keep away from chassis and components
 5) R10 goes under the board to make space
 6) Wire grid stoppers, R2, R8a, R8b hard up against holder pins



SOUND QUALITY

By David Price

The first thing that struck me when listening to K5881 PSE was its classic single-ended smoothness. I started my listening with one of the sweetest analogue recordings ever committed to vinyl, Cafe Reggio's by Isaac Hayes, an early seventies pressing on the legendary Stax label. As the stylus hit the groove, out came a sweet and clear sound, conveying horns with an earthy, raw timbre.

As the bass kicked in it became clear that the K5881 PSE was a very grippy little amp, reproducing the envelope of the note and the texture of the sound with equal clarity. As the song got into its groove, the amp sounded unfailingly smooth and clear, cymbals had a silken sheen yet were so finely etched you could almost feel them. The space and air around the drum kit was a revelation, as was the loose, effusive way that the drums were hit by the Stax session drummer. It displayed wonderful control on a song that had been recorded in a very loosely syncopated way, keeping all the instruments and rhythms together with great authority. Lesser amps can't do this and descend into rhythmic disarray.

Moving onto dance music, and Inner City's Good Life was the next disc to go on the turntable. Singer Paris Grey's solo vocal came across with a clarity few other amplifiers can match - her voice just hung above the KEFs with an eery presence. As the electronics kicked in, I found myself comparing the K5881 PSE to the 300B. The latter is one of the best valve amplifiers I've heard to date, with an expansive soundstage and outrageous bass slam

and extension. It was instantly apparent that K5881 PSE just didn't have this, majoring instead on control and transparency. Bass was lighter, faster and more percussive, but ultimately the 300B won the day on this track through sheer muscle.

Although K5881 PSE lacked the dynamic weight to capture drum patterns, it still endeared itself in other ways. The classic 808 hi-hat sound had unprecedented clarity and every strand of the mix seemed to work together with one another.

Moving on to ABC's classic Lexicon of Love album, and my feelings on the K5881 PSE crystallised. It displayed incredible separation of instruments in the mix, separating the voice out from the fray and projecting it with superlative clarity. The percussive bass playing at the top of the fretboard was caught as never before, making Date Stamp positively bounce along. Synth textures were superbly conveyed and lead and rhythm guitars were tightly located. The amplifier proved detailed and poised at the same time, managing to sound fast and incisive but never harsh. Whereas many lithe transistor amps get their speed from the brightness their added switching distortion creates, the K5881 PSE made it through sheer gnp.

All in all, it's a very charming amplifier. Modest power means you need reasonably efficient loudspeakers or a small room. But in the right system it can be breathtaking, pulling you into the music like very few amps at any price can do. Many will find it a real charmer.

HOW TO ORDER

K5881 PSE is available now!

For further information and ordering details, please see page 82 in the main issue.

SAFETY

Lethal voltages exist in this amplifier. We do not suggest you attempt to build it unless you are conversant with valve circuits and safety precautions. You should possess a voltmeter capable of reading up to 1000volts.

An approved BUILT version is available for those without electronic knowledge or experience - see page 82 in the main issue.

MEASURED PERFORMANCE

The K5881 PSE amplifier discloses its single ended nature in its measured performance. At 1W/1kHz distortion measured 0.16% of nearly pure second harmonic, typical of a well designed single-ended amplifier. Higher order harmonics only appeared when clipping was reached.

An interesting experiment was to disconnect the UL tap and run the output valves as pure pentodes. The distortion characteristic was dramatically different, with second harmonic dropping to be replaced by third and higher order components, but with no power increase. This demonstrates the effectiveness of this design feature.

Power was measured at a distortion limit of 1%, at which point output was slightly over 17W/channel with both channels just below visual clip. This is enough to drive reasonably sensitive 'speakers to surprisingly good levels, after all a 60W/channel amp will only play 6dB

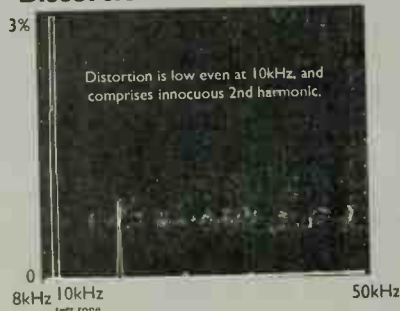
louder on the same speaker.

Bandwidth is deliberately set at 30Hz-25kHz (-1dB). The output transformers will allow full output at 30Hz, but maximum power starts to drop as the frequency is lowered even though there is a substantial mass of iron in the cores. This prevents the cores saturating when subjected to subsonics such as those from LP.

Hum and noise will not be a problem at 1.5mV and -90dB respectively. In practice this will be inaudible at the listening position, except maybe with horn loudspeakers of 100dB sensitivity or more.

Sensitivity is 280mV for full output, which is enough to be used with most vintage and modern equipment including passive preamps. Very low output equipment, such as the Leak Troughline however, will need some preamplification. AG

Distortion



AMPLIFIER TEST RESULTS

Power	17watts	
Frequency response	30Hz-25kHz	
Separation	60dB	
Noise	-90dB	
Hum	1.5mV	
Distortion (%)	1W	FULL
	1kHz	0.16
	10kHz	1
Sensitivity	280mV	

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6B4G Russian	POA	811A Billington Gold	£12.00	ECC81 Billington Gold	£5.25	GZ32 Miniwatt France	£8.00	B9A Sockets for ECC83, EL84, EF86 etc.	
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TEST YOUR OWN LOUDSPEAKER DESIGNS

Liberty Instruments' IMP/MLS is an affordable audio analyser capable of accurately measuring loudspeaker frequency response, impedance and phase. Complete with microphone and designed to run on an IBM PC compatible, Dominic Baker finds

IMP/MLS a powerful system.

The world of DIY loudspeakers is fast expanding these days. State of the art drive units are becoming more commonly available to the DIY'er, at reasonable cost. Most people can knock up their own box, and crossovers are relatively simple to construct in comparison to other, more arduous projects such as valve amplifiers and CD convertors.

But if you want to design your own loudspeaker system the major problem of bringing it up to a reasonable state of accuracy as a transducer will face you. Many people do engineer by ear and, with great experience and a good reference 'speaker, response flatness to within a few dB can be obtained. However, few people will ever achieve this, lacking the background.

Loudspeakers are seductive and engineering them by whim, without any guidance from measurement, often results in strong imbalance. By this I mean you can, for example, engineer a speaker to give a wonderfully smooth easy sound, only to find in later comparison against, say, a friend's, that quite a lot of information is missing and that what seemed like smoothness now sounds like murkiness. You've failed to marry up midrange to treble in the crossover, a common failure even in commercial loudspeakers. Without frequency response measurement, you won't know in the first place and, once having found out, will have difficulty in finding a remedy.

To develop a loudspeaker properly the ability to measure frequency

response accurately is crucially important. It doesn't mean you have to engineer for a flat response, it simply means that educated decisions can be made about its performance. Want a soft yet adequately revealing sound? Make sure the tweeter rolls off gently to around -2dB down or so at 20kHz. Want super vocal intelligibility and projection? Put in 1dB or so of upper midrange lift. There are affordable computer packages that can help you design the box, and those more mathematically minded can use the Thiele-Small equations these rely upon, fine tuning in the bass being carried out by ear. But when it comes to crossover design, for good results frequency response needs to be known, as well as driver impedances and much more.

Most bass/midrange units have a

IMP LOUDSPEAKER TEST SYSTEM

response that rises with frequency, needing a series inductor to compensate. Crossovers calculated from simple theoretical equations are usually unsatisfactory in practice. I use a package called Netcalc to model crossovers accurately. But, for perfect results, precise fine tuning still requires response and impedance measurements of the actual system you are working on.

Up until now this has demanded heavy duty equipment, our Hewlett-Packard FFT spectrum analyser and Brüel & Kjær microphone would set you back around £15,000. The complicated part of our FFT analyser is the bit which performs the maths that turns what the

microphone 'hears' into a graph on the screen. With an IBM PC, all that's needed is something to convert this signal from the microphone into something that the PC can understand, and some clever software.

The IMP system reviewed here does just that. The IMP box converts the analogue signal from the microphone into a digital code for the PC, and the computer software displays it in the form of a graph which is easily interpreted. For a fraction of the price, it carry out the essential tasks of a dedicated FFT.

IMP allows the DIYer to measure frequency response, impedance and

phase. So, now not only can the enthusiast get their hands on state-of-the-art drivers and crossover components, but with the aid of IMP they can produce a design as well engineered as almost any manufacturer.

You're probably asking "at what price though?" The basic IMP system comes complete with a microphone, the hardware and software, for just \$304.95 (equivalent to around £190.59) in kit form. Fully built and tested it is still only \$460 (equivalent to around £287.50). If you already own a PC, this makes it one of the most affordable FFT measuring systems available. But is it any good? To find out, read on.

IMP - HOW IT WORKS

The IMP audio analyser is a Fast Fourier Transform spectrum analyser capable of making frequency response, impedance and phase measurements. It takes an analogue signal from a microphone or one of its probe inputs and converts the signal into a stream of digital data which can be fed into an IBM PC compatible. Once the analogue signal has been converted into digital data, the IMP

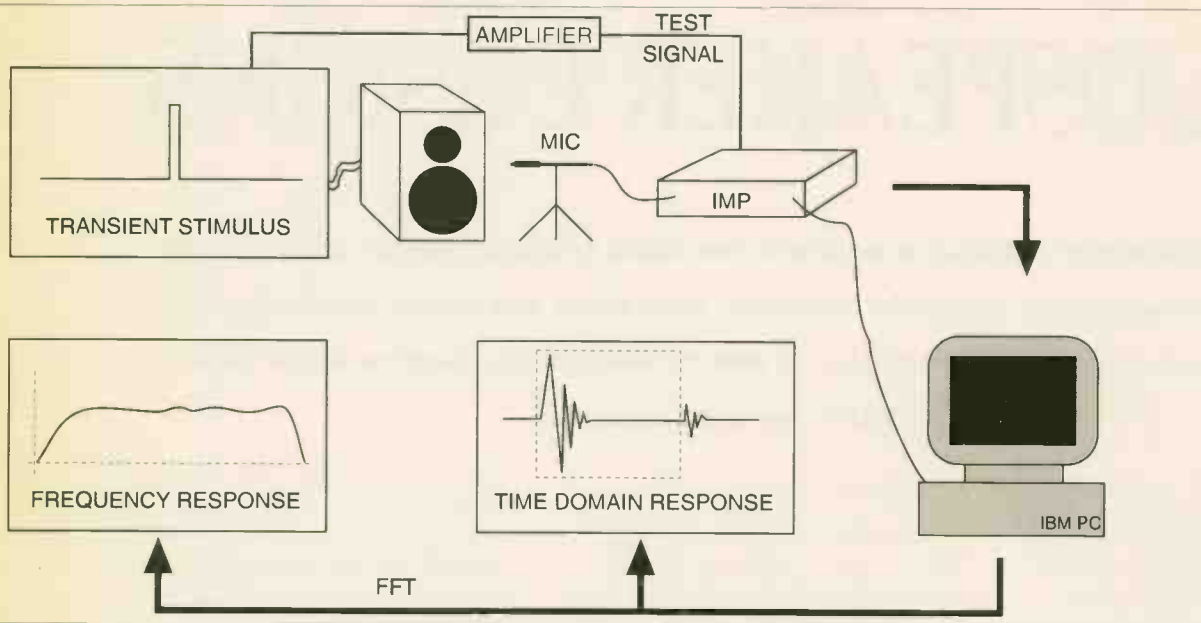
existing hi-fi amplifier, to the item being measured. In the case of a loudspeaker, the pulse will be captured by a microphone and sent back to the IMP hardware.

This pulse is converted by the analogue-to-digital convertor in the IMP hardware and displayed on the computer screen as shown below. A portion of this time domain response can be selected and transformed into a frequency domain response using a mathematical equation called the Fourier Transform. In fact a

impulse, which is the first reflection. The portion of this that contains the information we need, is the portion between the beginning of the initial pulse up to just before the first reflection.

This portion of the time domain response contains all the information needed for the computer to mathematically transform (FFT) it into either a phase, frequency response or even a 3D waterfall plot. You can adjust scales and settings to get maximum detail where you want it, say around the

crossover region, perform smoothing operations - octave, half octave, third octave up to 12th, and so on. Obviously it is extremely important to get an accurate time domain response in the first place, as this is the reference from which all the other data is extracted. For greater accuracy, especially at low frequencies, multiple measurements can be made, each doubling in the number of tests resulting in a



A broadband pulse is sent to the loudspeaker under test and converted by the IMP Audio Analyser into a digital signal. The PC displays this as a time domain response, a portion of which can then be converted into more meaningful response plots.

software loaded on the computer can manipulate the data to display it in the frequency response, impedance curve and phase plots we are more familiar with. For those of you who are not so technical, this is about all you need to know to get an idea of how the IMP system works.

In more detail, this is how it goes. The IMP system sends an impulse with broadband energy, amplified by your

variation of the Fourier Transform is used which is especially well suited to computers, the Fast Fourier Transform (FFT).

The time domain response will show a sharp peak as the impulse is read by the microphone or probe input, and then a series of ripples as the pulse decays back into a flat line. Further along you will see a second ripple, smaller than the initial

3dB improvement in noise.

An upgrade to the standard IMP system (which our review kit came supplied with) is the MLS hardware and software package. MLS mathematically squeezes around 4000 test and average sequences into one, greatly improving noise immunity. If even greater immunity is needed, the MLS pulse itself can be averaged.

BUILDING THE IMP AUDIO ANALYSER

Our IMP/MLS audio analyser came as a kit, as requested. I wanted to find out how difficult, or perhaps easy, it would be to build for the constructor and how much work was involved.

Before I go any further, one warning to potential purchasers of IMP. Some of the integrated circuits (ICs) supplied are static sensitive. If you touch the bare pins with your hands, it will destroy them.

socket pins, resistor network, a handful of capacitors and wire links etc. But it is all fairly straight-forward stuff, taking me around 3 hours to complete.

Updates to the board do require three modifications to be made by the user, where tracks have to be cut on the underside of the board and small capacitors soldered between them. This is by far the trickiest part, because the tracks are so fine and closely spaced. I was a little worried that enthusiastic builders could get this far, slip whilst cutting a track, cause damage to other tracks or parts and be faced with a non-

but being considerably smaller and only using a couple of ICs, is far faster to build. Once completed, this board sits 'piggy back' on top of the main IMP board and has to be hard wired using short connecting wires.

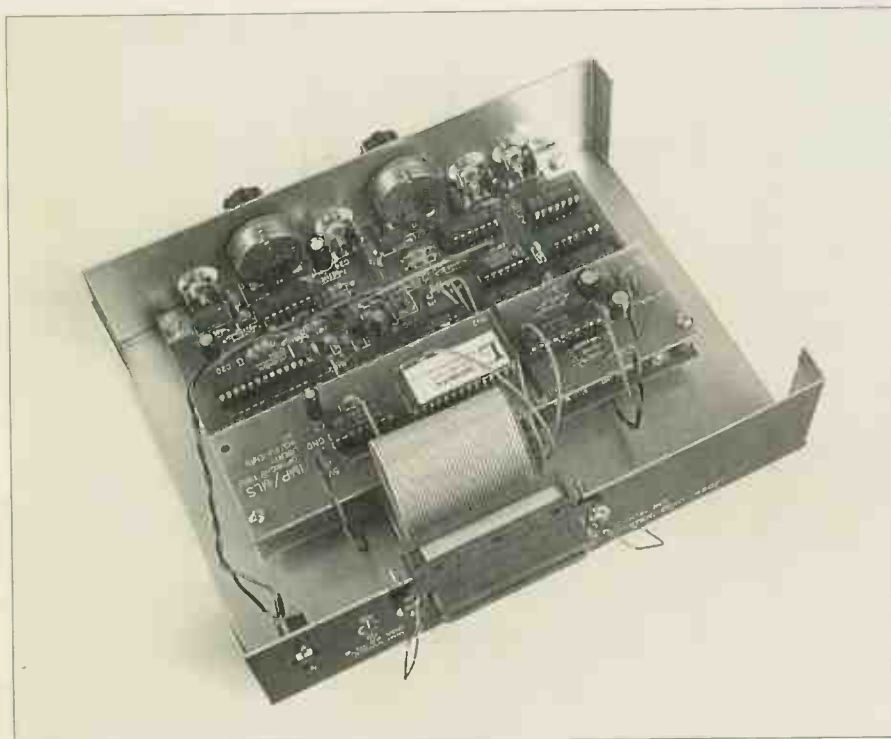
Again, because MLS is an add-on board, the wires that come from it have to be carefully soldered to the thin tracks on the underside of the main IMP board. This is extremely tricky, so the MLS addition renders the kit suitable only for highly experienced builders, preferably those who are familiar with PCB repair work. The wires have to be soldered onto tracks which are barely wider than the wire itself, and the next track along sits dangerously close for those with a tendency to overdo the solder.

Check, and then double check that you have made all the right connections between IMP and MLS. Each is detailed in the instructions which should prevent any misconnections being made.

Once the two boards are built and fitted together, they can be mounted into the case. It's a lightweight and flimsy affair, but adequate for the job and well finished all the same. This is the easy part, and anyone who's made it thus far should cope with ease. The only bit of effort required is breaking off the positioning pin on the potentiometers - it would have been easier to have these punched into the chassis, but it does add to the 'kit' feel.

Assembly should take the experienced builder around 6 hours to complete in all, but it's not over when the boards are finished, for IMP is supplied complete with a microphone capsule. The only thing is, you have to make a 'wand' (body) for it yourself. The capsule is slotted into one end of a 300mm long tube (use tape to give it a firm fit) and an in-line phono socket fitted to the other. You may have to do some drilling here. Once slotted inside, it can be held firmly with Araldite or solder.

My system worked first time. The only problem I encountered was that a 110V mains supply had been provided instead of 240V for the UK. A trip to Maplin solved this though. Be sure to specify clearly what mains supply you will be using IMP on when you order.



The MLS board sits 'piggy back' on top of the main IMP circuit board.

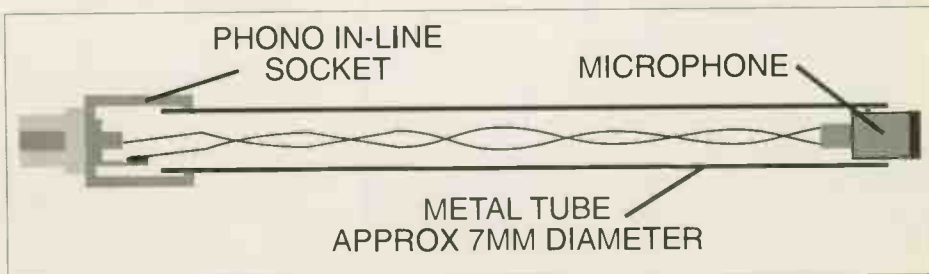
You either need an extremely steady pair of hands or, better, a wrist strap which earths any static build up on your hands (Maplin Code FE29G, price £8.99).

IMP is built up on a small, professionally made, printed circuit board. A lot of the soldering work involves fitting the sockets for the ICs. These range from 14-pins to 24-pins and there are a fair number of them too. I use a needle point soldering iron for ICs; the sharp point is far better suited to making a neat job with the tiny pins of the socket and the pads of the circuit board.

The instructions are not the most comprehensive I've ever come across, but the build sequence is described in detail, step by step. Quite a lot of work is involved, what with hundreds of IC

working device and a great deal of extra work. I think Liberty Instruments need to produce an updated board that doesn't require such delicate and precise modifications, since we know from our own experience that poor soldering and errors in soldering are one of the commonest causes of failure in a kit.

The MLS board is much the same,



The microphone housing has to be made by the constructor, but it is a relatively straightforward task for the practically minded.

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USING IMP

In use IMP is relatively straightforward, the "Quick intro" tutorial describing most of the basic measurement techniques. Good, clear diagrams of exactly how to set up the equipment for frequency response and impedance allow you to get working very quickly; I had the system up and running with an accurate response curve displayed within an hour.

CAL

One feature of the IMP/MLS audio analyser I haven't described so far is the CAL process. By just sending the MLS signal to a loudspeaker under test you are leaving a lot to chance. The microphone may not have a perfectly flat response, nor the amplifier you are using to amplify the test signal. So

CAL process. Put simply, a probe is connected to the output of the test amplifier so that IMP can 'see' exactly what is being fed to the loudspeaker as a test stimulus. Once this is known, any errors in the test signal can be divided out by the computer. By connecting the test signal output from my amplifier into the input CAL probe of IMP, it will measure its own response. The curve it displayed had strong treble roll-off above 10kHz. This was quickly programmed in and used as a correction curve for future measurements, which proved extremely accurate. CAL should always be used for accurate measurements with IMP.

CYCLING

One great advantage of computer based test systems is that they store their

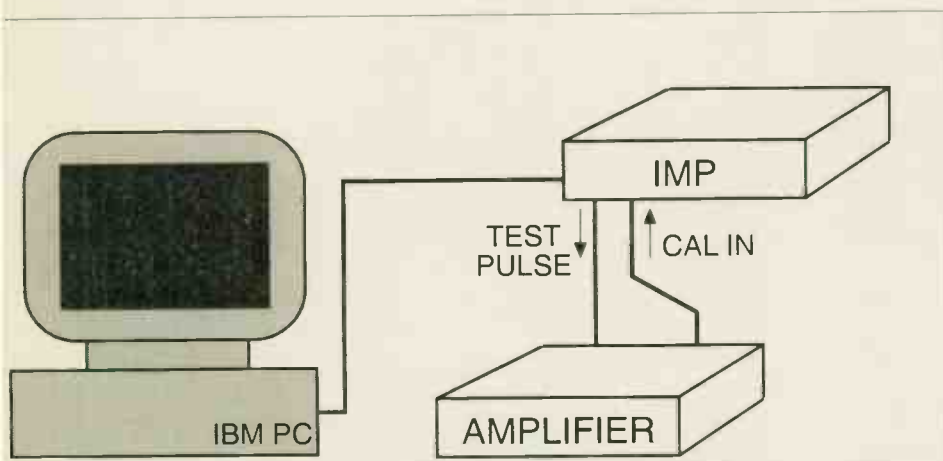
computer screen and transforming it into a response plot over and over again.

On my reasonably fast 486dx33 PC, this contiguous updating was fast enough to give close to 'real time' measurements, allowing the microphone position to be adjusted or a crossover component changed, whilst the results were viewed almost simultaneously on screen, much like our Hewlett-Packard 3561A. This makes crossover design and port tuning fast, efficient and accurate, showing the power of a good test system.

CONCLUSION

IMP is a remarkable system for the Do-It-Yourself loudspeaker designer, allowing fast and accurate measurements to be made at an affordable price. It is capable of measuring frequency response, impedance, phase and, with a calibrated microphone, sensitivity too.

Using a system such as this, the DIYer can truly rival some of the most advanced and complex commercial loudspeaker designs around. The only point to bear in mind is that whilst IMP provides the information, the user has to act upon it, needing knowledge and experience. However, IMP offers a powerful starting point. It's a remarkable tool for any DIY loudspeaker engineer ●



The CAL Process calculates any errors introduced in the measurement system which can then be divided out in the computer software.

straight away there are two possible causes of inaccuracy. Less obviously, the MLS test pulse will not have a completely even energy content and further errors will be introduced as the IMP converts the analogue signal from the microphone into digital code for the PC.

Fortunately, one of the great advantages of using a computer based test system like this, is that errors such as these can be quickly and easily corrected for. With a computer it doesn't matter how lumpy the response of the microphone is, as long as you have an accurate response plot for it. This can be programmed into the computer software which will then correct its response to give a perfectly flat result. When you order the IMP test system ask for a calibration file with the microphone. This costs \$25 extra, but is well worth it, taking care of this problem.

The other errors within the test system can be corrected using the

results for convenient display and manipulation. IMP is the same. You press 'Acquire' to trigger the test sequence, sending the pulse to the loudspeaker and creating a measurement which is stored in the computer's memory.

IMP has a useful feature called Cycling. This repeats the sequence, sending a pulse, receiving it on the

IMP system including software and microphone.

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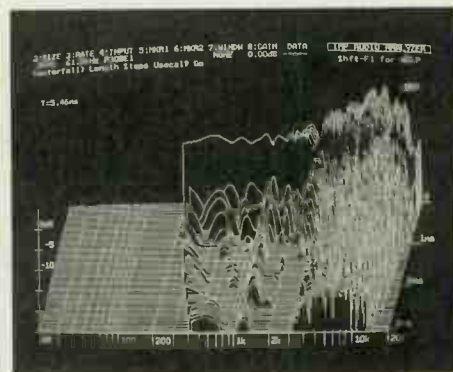
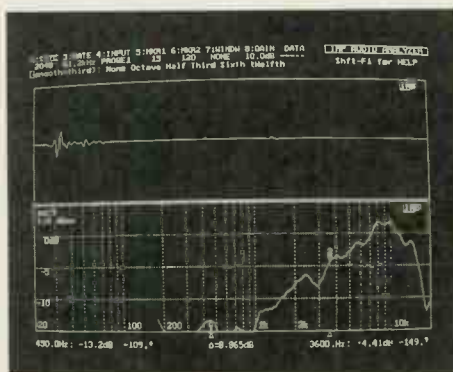
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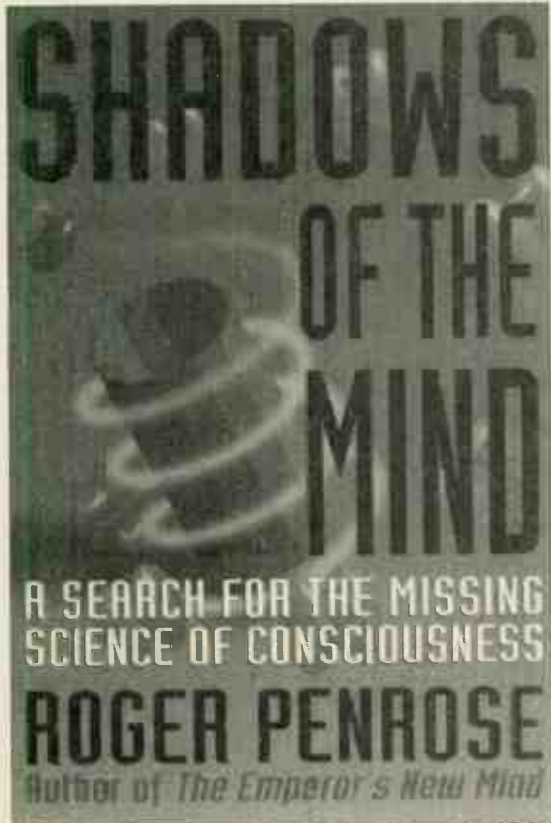
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SHADOWS OF THE MIND

- A Search for the Missing Science of Consciousness, by Roger Penrose.
Reviewed by Noel Keywood.



linked to quantum mechanical effects and perhaps the unsettling idea of action at a distance being in the schema seems to hover in the background. Biological imperatives are not given much credence for exerting perhaps 'confusing' influences though, except in passing references to evolution.

Initially, Roger Penrose sets out to explain the implications behind various views of how the brain may work. Listing four basic views as starting points, namely (in brief) -

- A** - All thinking is computation, as is awareness
- B** - All thinking is computation, but awareness is not a by-product of computation
- C** - Awareness is a result of thought, but neither can be computed
- D** - Neither awareness nor thought can be explained in scientific terms

Of these, however, he favours the view that not all physical thought is computation (**C**) and *Shadows of the Mind* is meant to be his justification for such a view. But it doesn't invoke mysticism - Roger Penrose is a mathematician of considerable interdisciplinary sweep and he certainly isn't about to deny access to understanding, although for most people I suspect - including myself - whether it's there or not is less the point than whether it is personally accessible!

But that's nothing other than to say that *Shadows of the Mind* is a fairly incredible work that seeks to draw on an impressively wide range of insights made by scholars of 'modern' science, from Gerolamo Cardano (1501-76) onward to Einstein and Maxwell but, interestingly, drawing mostly upon recent views and insights, from around 1980 on, by today's researchers. I got the impression that in drawing from so many different disciplines, Penrose was also helping toward unifying them - perhaps necessary nowadays to begin to explain some of the paradoxes and problems that seem to exist.

For example, Penrose probes

consciousness by considering what causes it to be absent" (p.369). He continues, "it is a remarkable fact that general anaesthesia can be induced by a large number of chemical substances that have no chemical relationship with one another - even the chemically inert gas xenon". Single cells like amoeba and "even green slime mould (as was noticed by Claude Bernard as early as 1875) is similarly affected by anaesthetics". For the implications that can be drawn from an apparently prosaic fact like this, read the book!

By jumping to page 369, I've skipped the first section of the book about consciousness and computation, including the important implications, for Penrose's view, afforded by Godel's theorem.

The second section of the book covers classical physics, the quantum world and how well quantum theory currently links with apparent (observed) reality. Penrose discusses some of the puzzles ("Z-mysteries") and paradoxes ("X-mysteries"), believing that the former will become understood, but the latter - like Schrodinger's cat - are implausible and will disappear when the theory is complete. After all this - and many times I wondered where it was all going - and what, in heaven's name, was the binary pulsar system PSR1913+16 to do with Argument **C**? - a focusing starts to occur ("there is the possibility of large scale quantum coherence . . . in biological systems") much later on in the book.

It is Penrose's plucking from the histories and disciplines of the sciences that is fascinating, his attempt to patch together a picture that might be useful as an aid for future understanding. I hope I don't blow the gaff by noting that, in the end he concludes that at present we cannot construct a truly intelligent device, which for some might seem tautologically obvious, at least until we have "another breakthrough in theory".

Luckily, the negativity of this conclusion doesn't matter much in contrast to all the other various insights and conclusions he provides. "The arguments of this book are making the point that what is *not* going on is computational activity and what *is* going on will have no chance of being properly understood until we have a much more profound appreciation of the nature of matter, time, space and the laws that govern them. We shall need also a better knowledge of the detailed physiology of our brains."

As a trip through these subjects, *Shadows of the Mind* is a great read, an exercise in wonderment even if, being for the initiated, it might burn an intellectual hole through your average coffee table. At around £17 it's a bargain; but is this how today's professors have to earn their living in post-Thatcher's Britain I wonder? What a pity we missed Einstein writing children's stories about time travel! **NK**

Shadows of the Mind seemingly argues for a crucial element of non-computability in human thought. You might think this will produce some thoroughly interesting (?) arguments about logic, the limitations of machines and such like. It does - and a lot more. In a monumental charge through mathematics, logic, physics and then (pneum!) biology, Penrose discusses ideas that I think most of us find fascinating, if a little incomprehensible - putting it mildly!

To start at the end, as he does, which is perhaps necessary because the path is so tortuous it is nice to know where it might lead before embarking on the journey, "I argue that whereas neuron signals may well behave as classically determinate events, the synaptic connections between neurons are controlled at a deeper level, where it is to be expected that there is important physical activity at the quantum-classical borderline'. Or, in other words, 'that the mysteries and paradoxes of quantum behaviour influence classical physical behaviour and must somehow be inducted into any understanding of how the brain works.

The notion of consciousness being

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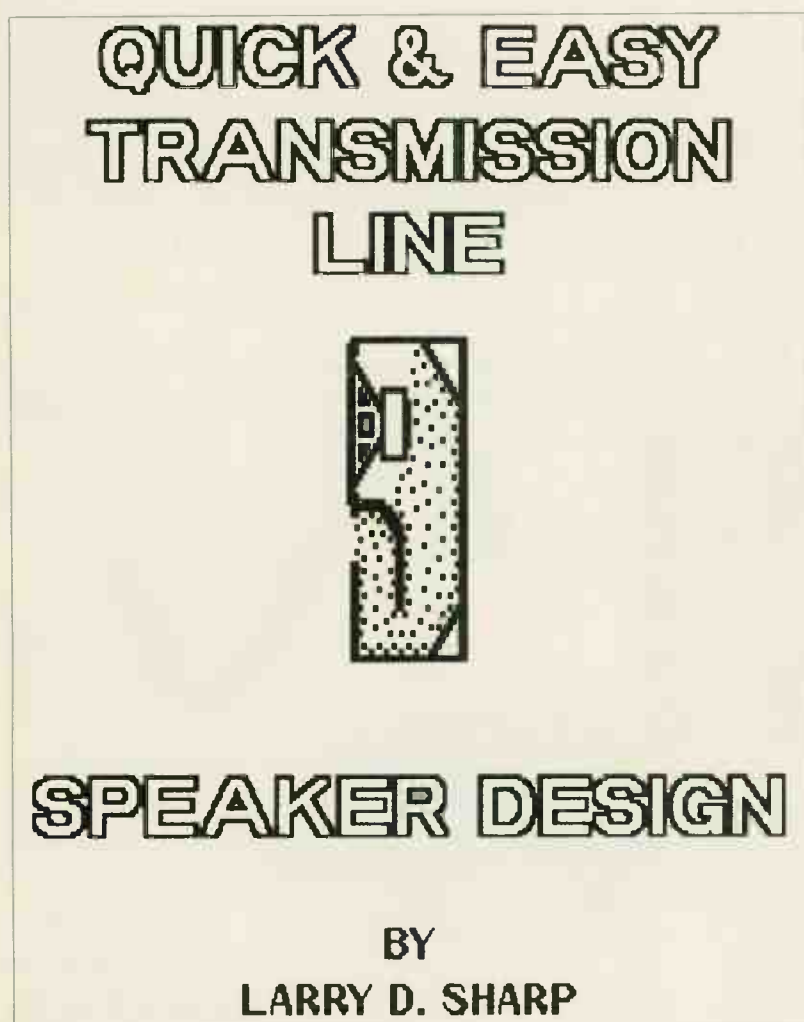
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QUICK & EASY TRANSMISSION LINE SPEAKER DESIGN

by Larry D. Sharp.

Reviewed by Dominic Baker.



Transmission line loudspeakers have always seemed to be a bit of a black art. We've tried one in the past, finding that the line length and acoustic damping of the line was more a case of tuning by trial and error than calculation. So, when we spotted Quick and Easy Transmission Line Speaker Design by Larry Sharp, a book published by Mahogany Sound in the States, we jumped at the chance to review it.

The book begins by defining a transmission line in very practical terms.

Gone is the infinite pipe which completely absorbs rear radiation (the theoretical model of a transmission line) replaced with a practical view where the end of the pipe vents into the room with only treble and midrange frequencies absorbed. This is how all practical transmission line loudspeakers work, the bass venting into the room to boost low frequency output.

Larry Sharp, like a lot of American writers, has a down to earth and chatty style which makes his explanations easy to follow and understand. He has obviously

researched this subject well too, identifying who invented the transmission line, discussing the first commercial transmission line loudspeaker and how they have evolved over the years.

Once the basic principles of the transmission line loudspeaker have been covered, the author gets down to the practicalities of designing your own system. He starts with woofer selection, giving advice on what to look for on a manufacturer's data sheet for best results, e.g. low resonant frequency (F_s), a total Q (Q_{ts}) of between 0.25 and 0.6, and good cone excursion. Even a simple test set-up is shown for measuring these parameters yourself, if you have no data sheet.

The next part of the design process is to use this data to calculate the line length. Quick & Easy Transmission Line Speaker Design comes complete with a computer disc which contains a simple program to run under Lotus 123 that makes the maths easier to handle.

Once you have picked a suitable woofer, a few basic parameters such as resonant frequency (F_s), total Q (Q_{ts}) and cone area (S_d), which are normally supplied by the driver manufacturer, are all that is needed. The computer quickly works out the line length, stuffing density, box volume, etc. for you.

However, for anyone with access to a scientific calculator the maths isn't that difficult; calculations are set out in a very clear and understandable fashion with each step fully explained. There are even design worksheets which set out the equations, allowing you to fill in the numbers as you go. Whilst computer is faster and parameters can be quickly changed and compared, it is certainly not essential.

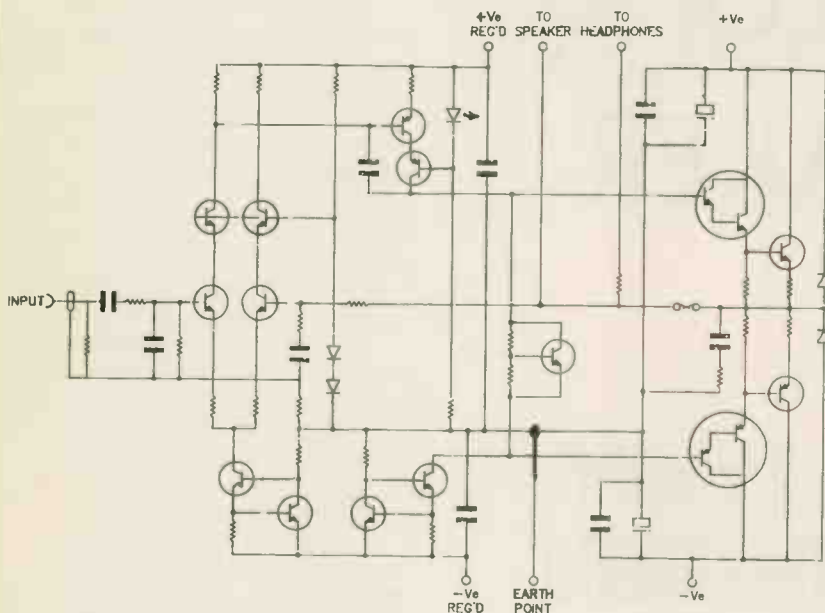
As Larry Sharp takes you through the equations he uses an example design, so that you can get a feel for the figures. There is also a second complete design, the Mini Monolith TL, which gives the home constructor a good feel for what's involved and how to decide on certain design criteria. There's even a glossary of terms explaining many of the technical symbols and words used in loudspeaker design.

Quick & Easy Transmission Line Speaker Design comes as a 22 page booklet, complete with a disc which takes care of the maths. Although relatively short, it covers all of the no-nonsense practical aspects of transmission line design, without confusing the issue with theoretical models never seen in practice. For DIYers who are keen to design and construct their own transmission line loudspeakers, it's a must, containing more practical advice than I've seen elsewhere.

QUICK & EASY TRANSMISSION LINE SPEAKER DESIGN by Larry D. Sharp is available through the Hi-Fi World library, price £10.95 inc p&p.

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D.I.Y. Letters

UPGRADING YOUR VALVES

In addition to reading your excellent magazine, I also subscribe to Hi-Fi News and Record Review, and was most interested to read in the August issue a letter from Mr T.R. Lyons in which he mentioned that he had replaced the EL34 valves in his Radford STA15 with KT66s to obtain improved sound quality (at the cost of increased distortion, but still 2nd harmonic and relatively innocuous). I have a pair of the 5-20 monoblocks which you marketed briefly some time ago and would be interested in doing this modification to them, but am unsure how to go about it, or who could advise me. Is it a straight swap, EL34 for KT66, or is there more to it, like resistor/capacitor changes?

You also promised, when you first started selling the kits, that there would be articles on tweaking them, but I have yet to see any. Where have they got to?

Although I am being mildly

critical, I enjoy reading your magazine more than any other, especially the valve amp articles and the supplements.

I also have an Edison 12 valve power amplifier which I would recommend to anyone, despite its low power. Few people seem to know of it, but those who do rate it highly, used in the right context (i.e. with efficient speakers and suitable input levels - it has a high input sensitivity.) Mine is very quiet and reliable, but I have heard some that are not! I built mine from a kit, so I made sure it was well built and fitted much higher quality input sockets.

**Rod Theobald
Rochdale,
Lancs.**

The Radford STA15 is a very good amplifier and great care was taken over the design. Just plugging in a pair of KT66s instead of the EL34s intended is likely to make the

amplifier worse rather than better and this shows itself in the increase of distortion. The 5-20 kit you have may be modified to use KT66s, but again they will not be properly load matched and an increase in distortion is likely to result. You are very unlikely to be able to source real G.E.C. KT66s so you will in fact be using 6L6s which, unless they are the 6L6-GC type, will not be able to dissipate more than 23W, and you may experience problems with the screen grids being at such a high voltage because of the Ultra Linear connection. If using G.E.C. KT66s or RCA or G.E. etc 6L6-GCs then leave the amplifier unmodified and plug in the new valves. If using any other type of 6L6 or KT66 then change the cathode resistors to 560Ω and wear a bullet proof vest and goggles or preferably a suit of armour when you switch it on.

It is a common misconception that valves can be swapped around easily like this, but unless you know what you are doing it can be dangerous. The very least that could happen is a reduction in performance and at worst you could end up with a pile of ashes where your W.E. 91 used to be! **AG**

You and others maybe interested to know that PM Components will be producing KT66 and KT88 equivalents soon, based on a modified EL156. Phone 0474 - 560521. **NK**

HOME BREW TURNTABLE DESIGN

I would like to tell you about my turntable which I built myself. In 1986 I was thinking of buying a top quality turntable to complement my Naim amps/Lowther 'speakers. I found that from an engineering point of view most turntables in the £1000-£3000 price bracket had some rather disappointing features.

So to cut a long story very very short, I decided to build my own.

The general idea was to take advantage of what was already available on the market, that is, investigate several top-flight turntables, pick out their best points and design these into one unit.

These features include three layer chassis system with motor drive on its own suspension, two-belt drive system, oil damped inverted bearing, two layer platter with record clamp, outboard power supply for motor, pick-up arm designed as integral part of the turntable.

The whole project took about three years to complete. It functions rather well and is called 'Encore'.

**Derek Hall
Nuthall,
Notts.**

A commendable effort, designing your own turntable. It sounds like you had a lot of ▶▶

fun doing it too, and engineered it pretty heavily to have spent three years refining the design. I'm glad you feel that you have something special and something which rivals the best commercial product. Keep up the DIY. **DB**

TRUE CLASS?

In the DIY supplement No. 9 you had an article written by Richard Brice. The subject of the article is a 'high quality headphone amplifier', a follow-up to a circuit, published in the

April edition of your magazine. The original circuit I assumed was an April fool's joke, as it claimed to be a class A headphone amplifier, but the signal-path contains an op-amp. The same description is being applied to the later version of the circuit (published in the DIY supplement No.9), but the signal-path again contains op-amps. The op-amps in question are TL072s which I'm sure you know contain a double-emitter output stage, this is not a class A!

To be fair the output stage

of the op-amp is suitably biased so that their will be no cross-over distortion present in the output, but to use an op-amp as the pre-amp in a low level Class A amplifier does seem to be missing the point a little, a simple transistor amplifier stage could have been constructed to replace the op-amp, then the headphone amplifier could truly be called a class A amplifier.

**N.J. Crouch
Farnborough,
Hampshire.**

TL072 operational amplifiers possess a "complementary emitter-follower" output stage which remains operating as a Class-A amplifier, provided the peak current delivered during the output cycle does not exceed the standing current in the output stage. Individual TL072s do differ but, since the load "seen" by the op-amp (especially in the later version of the headphone amplifier where the output transistor is buffered by an extra PNP emitter-follower) is several kilohms and the peak signal

Letter of

CIRCUIT SOUNDS

Included in your recent design for a solid-state Class A amplifier was a section relating the sound of transistors to valves. If I may, I would like to put forward a few of my own thoughts on the subject for possible publication in the DIY Supplement. I have tried to keep this letter as non-technical as possible, but because of the nature of the subject it is quite involved.

There is much written today about the 'sound' of transistors and valves, but the components used in the circuit may not, in my opinion, be the only factor determining the sound. I believe that the circuit design itself may play a large role in governing the sound of the amplifier (or any other hi-fi component for that matter) and I have not seen anything written about this matter.

The basic circuits of valve and transistor amplifiers differ greatly, for several important reasons, so much so that it would be possible to design a valve amp, and a transistor amp, which had no sub-circuits in common! To demonstrate this point I will

take a hypothetical amplifier of both types and break them down into their component parts.

Points resulting from this table are:

	TRANSISTOR	VALVE
Input stage	Differential pair	Common cathode
Load	Current mirror	Resistive
Gain	10 ⁴	50
Feedback applied at -	Base 2nd transistor	Cathode
Driver stage	Common emitter with V _{be} multiplier	Phase splitter (various)
Output stage	Complementary transistors (usually emitter follower)	Push-pull with matched valves

1) The ideal differential amplifier produces only odd-order distortion whereas the common-cathode amplifier, in common with all single-ended amplifiers, produces all distortion products.

2) The current mirrors used in the differential amplifier active load result in a very high open-loop gain, so even though the closed-loop gain of the transistor and valve amps are the same, the return difference is not, which affects the phase shifts

and stability of the amplifiers.

3) The V_{be} multiplier produces two outputs from a single input and allows the use of complementary transistors for the push-pull

output stage. However, when the V_{be} multiplier has an active load (as in your circuit) the transfer function of the circuit is very complex as the negative load presents a non-linear impedance, as it depends on the very non-linear V_{ce} vs I_c vs V_{be} characteristics of the transistors. Of course, when feedback is applied these non-linearities are masked.

So, with all the differences in circuit design between transistor and valve amplifiers

we really have no right to expect them to sound the same just because they are Class A. A much better comparison would be between, say, a single-ended valve amplifier and a single-ended transistor amplifier similar to the one included in the DIY Supplement a few issues ago. I am not saying that these would sound the same, but at least it would be the differences between valves and transistors that we would hear, without the effects of the differences in circuit design getting in the way. Could this be the way that certain companies are able to produce both transistor and valve products which can satisfy their designer's ears and have the same company sound?

Best wishes to all the team and keep up the good work. Long may the DIY hi-fi banner fly high.

**Andrew Kennerley,
Haworth,
Keighley,
West Yorkshire.**

The actual circuit configuration is at least as important as the type of

voltage is only a volt or so, it would be a very inauspicious set of circumstances - combined with very high listening levels - which would cause the op-amp output stage to leave its Class A regime and enter Class B working.

As a general point, I actually see no reason why Class B circuits should not be used in low-level signal stages where the problems of this type of operation (e.g. hole-storage, changing stability-margins etc.) are not a problem as they are in Class

B audio output stages. For instance, I have designed many amplifiers which operate in Class B and yet work well to 50MHz and beyond without generating appreciable distortion, provided they are not called upon to drive low-impedance or reactive loads. **RB**

DAILY TESTER

When are you going to offer us a kit for building a valve-tester for modern production valves? Use of such a device has to be better than swapping

suspect valves about in equipment which is daily use.

**T H Ritchie
Glossop,
Derbyshire**

I sympathise with you over trying valves in working equipment, which can be pretty risky when buying valves which haven't been tested before sale. The problem is that the words "simple" and "valve tester" do not go together. Any valve-tester worth its salt requires stable and accurate voltage sources, both DC and AC,

for good measurements of the valve's characteristics. Just to wire-up all of the valve bases and switching required would be a nightmare. Vintage Avo testers are fetching high prices on the market today. A very basic operational test could be carried out by building a mock-up circuit for the valve in question and measuring the voltages on the electrodes when running. **AG**

MOSFETS - PROS AND CONS

Regarding your review of John

The Month

components used. Each device needs to be optimally set up with carefully chosen load resistance and bias point etc. When our solid-state amplifier was designed the philosophy was to create a very high quality amplifier using the best devices we could get, and to use them in a carefully designed and optimised circuit, not to try to recreate a "valve sound".

I do feel though that the vast differences between transistors and valves in terms of current density and curvature of characteristics will prevent the two from ever sounding the same. It is often said, for example, that the characteristic curvature of a FET is similar to that of a pentode valve. This is only superficially true. All solid-state devices, especially FETs, suffer from serious trans-conductance droop at high currents, but pentodes do not. In fact, the trans-conductance increases with increasing current right up to $V_g=0$, the normal overload point.

Is it just coincidence that some of the best sounding

solid-state amplifiers use multiple pairs of output devices? This cuts the current density in each of the transistors, reducing or eliminating trans-conductance droop.

In high feedback amplifiers the sound of the components and devices used tends to be obscured (as well as the music!) and valve and transistor amplifiers using large amounts of feedback do sound more alike than those without.

With regard to your comments on our solid-state amplifier, the current mirror is there mainly to ensure accurately balanced DC currents through the differential pair, maximizing the CMRR. The output impedance of the current mirror stage is so high it can be considered to be working in current drive mode to the voltage amplifier stage, and this is where most of the voltage amplification occurs. For good open loop linearity the load impedance seen by the voltage amplifier must be high, and the following stage must disturb this situation

as little as possible. In our circuit these conditions are fulfilled, by the constant current load and by the carefully designed driver/output stage. **AG**

Thanks for your views. Although there are few single-ended transistor amps around at present, listeners have remarked that there are stronger similarities between them and single-ended valve amplifiers than is usually the case between silicon and the beloved vacuum. So perhaps we should be considering this matter, since solid-state SEs are arguably a little more domestically acceptable than thermionic ones.

One point I would like to re-iterate is this: distortion doesn't necessarily sound bad and we are suffering beneath an unnecessary constraint in believing so and that, ipso facto, huge amounts of feedback produce the perfect amplifier. It may be better to accept second harmonic or a certain harmonic pattern in reasonable quantity in order to engineer a simpler

amplifier (i.e. one with less open loop gain) that may benefit from a greatly reduced component count and a better sound as a direct result. **NK**



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