ELECTRONIC Industries





INDICATOR

ANTENNA

TRANSMITTER

SWITCH

RECEIVER

32,700 yords

100 User TRANSMISSON TIME

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Dental operating unit with two Mallory Circuit Selector Switches on the front panel as current regulators, and a third Mallory switch at upper right to control the spray bottle warmer.



More Comfort in Dental Equipment Thanks to MALLORY & CO.INC.

Precision Switches

EFFICIENT operation of this modern dental unit, built by The Weber Dental Manufacturing Co., Canton, Ohio, is assured by its electronic controls—including three Mallory Circuit Selector Switches, two for regulating current, the third for operating the spray bottle warmer.

While these Mallory switches are standard parts . . . available throughout the country from Mallory Distributors . . . they are built to precision tolerances and incorporate such special features as: low-resistance, self-cleaning contacts; "hill-and-valley" index for smooth, positive switching action; heavy



insulating sections; notched shafts for easy cutting to desired lengths.

Electronic engineers designing industrial and professional equipment find it a great convenience to specify Mallory Approved Precision Products—multi-gang, single gang and push button switches, resistors, volume controls, jacks and plugs. You can simplify your own procedures . . . from blueprint through assembly line . . . by writing Mallory parts into your circuit diagrams.

Ask your Mallory Distributor for a free copy of the latest Mallory catalog. For engineering help on any specific problem, consult us.

P. R. MALLORY & CO., Inc. INDIANAPOLIS 6, INDIANA



Industrial and Electronic Switches

P.R. MALLORY & CO. Inc.

LLOR

ELECTRONIC INDUSTRIES

Including INDUSTRIAL ELECTRONICS

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WATER AND AIR COOLED TRANSMITTING AND RECTIFYING TUBES

...the high performance tube

The more popular AMPEREX tubes are available through leading radio equipment distributors. Thus, engineers may now obtain many of our standard tube types with minimum delay. The AMPEREX line, especially for industrial and

electro-medical applications, is probably the most com-

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plete in the industry. AMPEREX engineers pioneered in the design and development of these types, and our name stamped on a "bottle" designates longer life with corresponding economy. If we can be of service to you, on present

> or peacetime assignments, we will be very glad to oblige.

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CRITICAL WAR

R'EQUIREMENT ... SAVE

WASTEPAPER



AWAY AHEAD! TOBE LEADS IN NOISE ELIMINATION

SCREEN BOOTH FILTER FREQUENCY RANGE 15 MC. TO 900 MC. 100 AMPERES TOBE DEUTSCHMANN CORPORATION CANTON, MASS., U.S.A.

<u>NEW</u> SCREEN BOOTH FILTER

HERE is more evidence of Tobe's Leadership in the noise elimination field. This remarkable SCREEN BOOTH FILTER is designed for use in laboratory testing rooms, including those already shielded to prevent outside electrical interference. It is attached to the power line at the point of entrance into the booth, and is designed to eliminate troublesome interference which might upset vital testing work. Note the exceptional frequency range, from .15 MC to 400 MC.

CONTAINER DIMENSIONS

Length . . 20 1/16 " Beight . . 4 1/8 ' Width . . 7 15/16 '' Weight . . . 35 lbs.

Whenever your problem is connected with eliminating electrical interference, the name to remember is ELECTRONIC INDUSTRIES • May, 1945 ... TOBE! We have a great inventory of knowledge on this subject, backed by 17 years' experience. Your inquiries are welcome at any of our offices. Investigate the applications you can make of TOBE Filters, including the unusual SCREEN BOOTH FILTER described on this page.

TOBE DEUTSCHMANN CORP., CANTON, MASS.



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THE COVER

The cover illustration, drawn by Electronic Industries' versatile artist, Charles Dreyer, depicts the principle of operation of a radio location installation, otherwise known as a radar transmitter and receiver. The drawing is based on well known principles of radio wave propagation and reflection which have been in use for various purposes for a number of years, as, for example, in the determination of ionosphere heights, the establishment of the absolute altitude at which airplanes fly over unknown terrain and in other ways dependent upon the projection of a beam of high frequency energy and its reception and measurement after reflection from a distant object.

The article which starts on page 76 is one of the first which censorship authorities have permitted to be published on the general subject of radar principles and operation.

Editorial Awards

To prevent possible misunderstanding, we should like to make plain that ALL papers and articles prepared by anyone other than regular members of the Editorial staff, and published in "Electronic Industries," automatically will be considered for the Editorial Awards originally announced in the March issue. In other words, it is not necessary specifically to designate an article as being intended for consideration under the terms of the Award, listed herewith.

- An award of \$600 (first prize), \$300 (second prize), \$100 (third prize) will be made by Caldwell-Clements, Inc., for technical papers published in Electronic Industries and judged to be most outstanding contributions to the electronic field.
- All technical papers published in Electronic Industries, May, 1945, through December, 1945, inclusive are automatically eligible.
- 3. All technical papers received by Electronic Industries will be handled in the same manner as heretofore. If accepted, and published, the author will receive the usual space rate payment for the article. No special treatment of the paper is necessary to make it eligible for the Caldwell-Clements award.
- Judges will be outstanding authorities in various electronic fields. Names of judges will be announced before contest closes.
- Papers will be judged on following points:
 a) Contribution to the elec
 - tronic art.
 - b) Originality of thought and application.

G-E highfrequency tubes for electronic heating are SERVICE PROVED!

Type GL-889-A (water-cooled) is shown at left; price \$160 Type GL-889R-A (forced-air-cooled) at right; price \$280

Your tube requirements for electronic heating are best served by G-E power triodes, which have demonstrated their efficiency over years of both radio transmitting and industrial use. Combining modern design and proved trustworthiness which feature the entire line of G-E tubes for electronic heating, Types GL-889-A and GL-889R-A, shown above, contain numerous advancements reflected in superior performance.

• Their compact, low-inductance design makes for stable operation under varying circuit conditions, while individual features of construction add

efficiency and contribute strength.

• Cathode distortion is minimized by multiple-strand design and rigid construction of this electrode. The selfsupporting grid cage structure further increases internal stability.

• In all respects Types GL-889-A and GL-889R-A are engineered for topgrade service in busy plants where dependability is a first essential. Consult your nearest G-E office or distributor for further information about G-E high-frequency tubes for electronic heating. Or write direct to *Electronics Department, General Electric, Schenectady 5, N. Y.*

Characteristics of the GL-889-A

Three-electrode vacuum oscillator tube for producing the high-frequency alternating current required in electronic heating. Its water-cooled anode suits Type GL-889-A for induction heating, where water-cooling generally is employed. Cathode voltage and current are 11 v and 125 amp. Maximum plate ratings are: voltage 8,500 v, current 2 amp; input 16 kw, dissipation 5 kw.

For dielectric heating, Type GL-889R-A is available with cooling by copper-fin radiator and forced air. Ratings are the same as those given above for Type GL-889-A.

Hear the G-E radia programs: "The World Today" news, Monday through Friday, 6:45 p. m., EWT, CBS. "The G-E All-Girl Orchestra," Sunday 10 p. m., EWT, NBC. "The G-E House Party," Monday through Friday, 4 p. m., EWT, CBS.

THERE ARE 265 MAIN SUPPLY OUTLETS FOR G-E ELECTRONIC TUBES, BACKED UP BY CENTRALLY LOCATED STOCKS IN 26 LARGE CITIES FROM COAST TO COAST



5

Aireon engineers are not in any sense prima donnas. But

vory tower . . . with a view !

we do provide them with the sort of seclusion that promotes constructive thinking...an isolated building of 22,000 square feet, equipped with the latest and finest scientific apparatus, given over exclusively to research and development. A place where you can hear a kitten pound its feet. In this partly accounts for the fact that, of twenty-eight major electronic products, turned out by our Electronic Division, twenty-four were largely designed from the ground up and converted into production realities by Aireon engineers. The regenerative force of research is responsible for the steady progress of Aireon in the electronics field. Supporting it are manufacturing facilities groomed for the mass production of precision products. Our executives are ready to discuss your plans for today and tomorrow—our engineers and plants to carry them out. A call to any one of our offices will bring results.

ITEON MANUFACTURING CORPORATION

BURBANK

Formerly AIRCRAFT ACCESSORIES CORPORATION Radio and Electronics • Engineered Power Controls

CITY

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CHICAGO .

Let Trouble be our Introduction

THERE'S nothing like trouble to bring people together. That's how some of Revere's closest friends were gained – through a mutual struggle against difficulties, trouble such as occasionally beset any business.

Take the case of an important electronic product for war use costing several hundred dollars. Rejections were running extremely high, over 40%, costs were skyrocketing, and badly needed production was being lost. The manufacturer asked us if we would care to collaborate in solving the problem. Of course, we would. After studying the subject in detail with the manufacturer's engineers, we suggested a radical change in the properties of a non-ferrous product used in the manufacture of the vital part causing failure. New processes of manufacture were developed and in a short time test runs of the new material proved we were right. Rejections of finished units dropped to less than 1%. Thus a vexing and expensive bortleneck was broken, and we gained a new customer and a firm friend. This success story demonstrates that Revere has an open mind as well as an informed one, and is always ready to question the customary, find new answers to new problems. If something is worrying you in your employment of nonferrous materials in electronics, get in touch with Revere, not for ready-made answers, but for wholehearted cooperation, a joint search for better results. This help is given freely, without obligation, through the Revere Technical Advisory Service, which has at its command the knowledge and facilities of our laboratories, and the accumulated experience of the entire Revere organization. Just write the Revere Executive Offices.



Executive Offices: 230 Park Avenue, New York 17, N.Y.

NOW IN FULL PRODUCTION ...

-the new NYT transformer plant at Alpha, New Jersey

Planned convenience speeds production on these efficient assembly benches.



COLLABORATION:

N-Y-T service to the electronic manufacturer begins at the design stage. The experience of N-Y-T design engineers extends into every field in which transformers are used. These men are at your service.



men are al your service.

ENGINEERING: N-Y-T engineers will meet your requirements at minimum unit cost. They also know how to design transformer components so as to simplify your production assembly and reduce dimensianal requirements.



MANUFACTURING:

Highest quality is paramount. Not only electrical characteristics but all materials used in assembly are held to the most exacting requirements. Rigid inspectian is imposed at every stage of production.



THE NAME FOR PRECISION

www.americanradiohistorv.com

...ready to meet present and post-war transformer requirements!



Complete in every phase of transformer manufacture, the Alpha Division of N-Y-T embraces one of the most modern equipped plants in the East, including complete laboratories, engineering and manufacturing facilities.

This new plant is now at peak production and is rapidly assuming the roll of 'transformer department' to many of the leading manufacturers of electronic equipment.



26 WAVERLY PLACE, NEW YORK 3, N.Y.



ANSFORMERS, CHOKES AND FILTERS

Sub-assembly work is "ac'liteled by ample and well lighted working area:.



more efficient ...in miniature



The experience gained at TUNG-SOL in producing tubes of all kinds for wartime purposes is at the dis-

posal of manufacturers engaged in building more efficient electronic equipment. TUNG-SOL engineers will be glad to aid in the improvement of circuits and in a better selection of tubes. Your future plans will be held in strictest confidence.

When miniature tubes were introduced, they created much interest...but set manufacturers asked "will they work as well?" The answer is "yes." In most circuits, miniatures do a better job than large tubes. Some high frequency circuits could not even be designed with large tubes. Added advantages of miniatures are their small size and reduced weight.

ning bag. Their bulk and weight would make this

impractical ... yet, for modern locks, it is common

practise for her to carry several keys. Imagine try-

ing to crowd a kit of old-style large tubes into the

midget receiving set of the future. TUNG-SOL

Miniature Electronic Tubes have indeed opened up

new possibilities in compactness and weight.

Imagine a lady carrying a bunch of keys for old time locks in her eve-

> TUNG-SOL vibration-tested

TUNG-SOL LAMP WORKS INC., NEWARK 4, NEW JERSEY Also Manufacturers of Miniature Incandescent Lamps, All-Glass Sealed Beam Headlight Lamps and Current Intermittors



Trustworthy in every climate

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DRY ELECTROLYTIC CAPACITORS WET ELECTROLYTIC CAPACITORS PAPER CAPACITORS MICA CAPACITORS "ELIM-O-STAT" SUPPRESSORS CAPACITOR ANALYZERS

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ELECTRONIC INDUSTRIES . May, 1945

www.americanradiohistorv.com

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WEAVING COMMUNICATION HIGHWAYS



BELL TELEPHONE LABORATORIES

brings together the efforts of 2000 specialists in telephone and radio communication. Their wartime work has produced more than 1000 projects for the Armed Forces, ranging from carrier telephone systems, packaged for the battle-front, to the electrical gun director which helped shoot down robots above the White Cliffs of Dover. In normal times, Bell Laboratories' work in the Bell System is to insure continuous improvement and economies in telephone service.



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CONCENTRICITY...

For Uniform Transmission Characteristics in High Frequency Lines

IN COAXIAL CABLES, more than in any other types, accurate relationship between the component parts is essential.

Concentricity and uniformity of conductors and dielectric join in Anaconda Coaxials to effectively fulfill the objectives of electrical designers.

Each type is specifically designed to serve best in the intended application. All electrical characteristics are held within close limits to uniform standards assuring accurate surge impedances.

In addition to manufacturing standard types of coaxial cables, Anaconda offers research and engineering facilities to meet needs for specialized types.



ANACONDA COAXIAL CABLES Anaconda coaxial cables are made in a variety of types to Army-Navy specifications.

Subsidiary of Anaconda Cupper Mining Company

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TOP FREQUENCY STANDARD (60 cycle) for use with external power supply

CENTER

CHRONOGRAPH Records time intervals with resolution to .001 second

BOTTOM FREQUENCY STANDARD (120 cycles) with self-contained power supply These tuning forks which include new engineering principles, provide frequencies from 120 to 1,000 cycles directly with an unqualified guarantee of accuracy to 1 part in 100,000 over a wide temperature range. (Better than 1 second in 24 hours). Closer tolerances are obtainable on special order.

These tuning fork assemblies are available only in single or multifrequency instruments of our own manufacture which are designed to test, measure or control other precision equipment by mechanical, electrical accoustical or optical means.

Actual Size

Accumacy TO Misono III of 1%

The dependability of these frequency standards is being demonstrated for myriad purposes in all climates and under all working conditions.

If you have need for low frequency standards of exceptional accuracy, your inquiries are invited.





RECTIFIERS FOR EVERY D-C APPLICATION

Wherever low-voltage power is needed whether for instruments, relays, solenoids, motors, battery charging, plating, or any other d-c application, G.E. can supply the

exact size and type rectifier to do the job.

A

Only G-E Offers

G.E. and only G.E. designs and builds the three types of low-voltage rectifiers most commonly used; copper-oxide, selenium and Tungar. Each rectifier differs in characteristics, basic materials and construction.

The conditions under which a rectifier is to operate and the results that are to be obtained determine which type will do the most economical, most efficient and most satisfactory job.

G-E engineers will gladly analyze your rectifier needs and offer their recommendations. Whether they recommend copperoxide, selenium or Tungar you can be sure their selection is impartial for G.E. offers all three. For more information write to Section A557-124, Appliance and Merchandise Dept., General Electric Company, Bridgeport, Conn.

BUY WAR BONDS AND KEEP THEM

"Hear the General Electric radio programs: "The G-E All Girl Orchestra" Sunday 10 P.M. EWT, NBC. "The World Today" news every weekday 6:45 P.M. EWT, CBS. "The G-E House Party" Monday through Friday 4:00 P.M. EWT, CBS.

GENERAL 6 ELECTRIC



Rugged in construction, provides virtually unlimited life when operated within rated capacities.

SELENIUM

Excellent for continuous operation where space is a factor and weight must be held to a minimum.

TUNGAR Efficient and economical for low-voltage applications where life and price are determining factors.

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AJAN ENGINEERING CORPORATION. Aluminum Melting Furnaces.



with AJAX-NORTHRUP

The little coil pictured above focuses 6 kilowatts of highfrequency current into a small complicated joint, and produces perfectly brazed bourdon gauge parts at an amazing rate of speed — at low unit heating cost, with no distortion and no clean-up required.

Aptly named a focus inductor, the coil was designed by Ajax-Northrup engineers to control and accurately concentrate the heat — no need to heat the whole part just to braze one small joint.

This particular coil may not fit your work, but suitable inductors or furnaces can be designed to do your production heating jobs with higher speed and quality. By simply changing inexpensive coils and jigs, you can do several operations with the same Ajax-Northrup equipment.

AJAX-NORTHRUP Engineering

For over a quarter of a century Ajax-Northrup engineers have successfully solved hundreds of heating problems with focused high-frequency heat.

We may already have solved problems similar to yours. Call on the full weight of our experience to help you revolutionize your production heating and melting for war now and for peace later.



the SECOND U.S.-made "Megger" Instrument . THE MIDGET "MEGGER"* INSULATION TESTER

Following the production, in June 1943, of the first U. S.-made "Megger" testers, we now announce a second "Megger" instrument being built in our Philadelphia factory—the Midget "Megger" Insulation Tester.

announcing-

This new U. S. model is identical in design and similar in every way to the Midget "Megger" Insulation resters we have been supplying for the past ten years, except that the molded plastic housing is mottled prown instead of red.

The Midget "Megger" Tester has achieved wide popularity because of its size and low cost. Weighing but 3 pounds, it is always ready to use for testing insulation resistance of a wide variety of electrical equipment. It is indispensable for maintenance and trouble shooting, even where higher range "Megger" testers can be used . . . reads up to 50 megohms and delivers 500 volts d-c from a hand-cranked generator, making it independent of batteries or external power supply. Lower ratings are also available.

Manufacturing facilities are complete and our expanding production makes availability of these new instruments far better than we have previously been able to offer. We invite your orders for them.

JAMES G. BIDDLE CO. 1211-13 ARCH STREET · PHILADELPHIA 7, PA.

For complete description of the new U. S.-made Midget "Megger" Tester, write for Bulletin 1785-EI.

*By special arrangement with the original makers of the "Megger" Testing Sets, our new instrument carries the U.S. Registered Trade Mark "MECGER."

INCREDIBLY SMALL ... INCREDIBLY EFFICIENT...



(Illustrated actual size)

icamol Silvered Mica CAPACITORS

The smallest yet—especially notable for their remarkable electrical qualities

Another MICAMOLD achievement that dovetails perfectly into advanced Radio and Radar design . . . admirably serving your need for a fine small capacitor to use in TUNED CIRCUITS, such as small IF transformers, tank circuits, etc.

Capacity Range : 5 mf. to 100 mmf.* Voltage Rating : 300 VDC Working 600 VDC Test Tolerance : Plus or minus 5% or 1 mmf.—whichever is greater Minimum Q : Over 2000 Temperature Coefficient : Plus or minus 100 parts/million** Capacitance Drift : Plus or minus 0.3%**

> *PQ is so small, it can only be marked with a 3-dot color ccde indicating capacity in mmfs.

**These figures correspond to characteristic "D" of specifications JAN - C-5.

Molded in Red XM262 (lowloss materia) Tropicalized by application of an anti-fungus wax

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ELECTRONIC INDUSTRIES . May, 1945

The Brush Surface Analyzer is used in the precision manufacture of Packard Marine engines that power the PT boats of the U.S. and allied Navies. Photo courtesy of The Packard Motor Car Co.

now! NO PRIORITIES

are necessary to purchase a Brush Surface Analyzer ...Approximately two week delivery on unrated orders.

THE BRUSH SURFACE ANALYZER

measures and records the irregularities as shallow as a millionth of an inch on steel...glass... plastics...plated and painted surfaces.

Ask for a demonstration at your plant.

An Illustrated brochure, SURFACE FINISH-.000001", sent on request

THE BRUSH DEVELOPMENT COMPANY

CLEVELAND.14, OHIO

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Model 1200 for D. C. operation—Quick action available with contact ratings up to 10 amps. Either quick or time delay action, normally open or closed.

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Model 1040 for A. C. operation — Quick action available with contact ratings up to 50 amps. Either quick or time delay action, normally open or closed.

Circuit Control with ADLAKE MERCURY RELAYS

HOW THEY WORK

QUICK AS AK

ENERGIZED — Coil C pulls plunger P down into mercury M. Mercury thus displaced enters thimble T through orifice O. Inert gas in thimble gradually escapes through ceramic plug CP, thus producing time delay.

ENERGIZED—Mercury now fills thimble T, is completely leveled off and mercury-tomercury contact established between electrodes E and EE. Degree of porosity of ceramic plug CP determines length of time delay.

ESTABLISHED IN 1857



Contacts and break-offs are as quick as a wink because Adlake Plunger-type Relays (models for A.C. or D.C.) use fast-moving, liquid metal mercury...positive in action; silent and chatterless; will not burn, pit, or stick.

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No cleaning, no inspection, no servicing . . . relax and let an Adlake Mercury Relay work your timing, load, or control circuits—automatically and trouble-free.

Our bulletin tells the complete story, write for it today.

NEW YORK . CHICAGO

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MANUFACTURERS OF ADLAKE HERMETICALLY SEALED MERCURY RELAYS FOR TIMING, LOAD AND CONTROL CIRCUITS

ELKHART, INDIANA

lake



Thousands of Fabricated Parts from Taylor's Sheets, Rods, Tubes

One of several parts for an artificial leg, which is sawed, milled and drilled from a flat sheet of Phenol Fibre.

W Hinge support blocks for the P-51 Mustang fighter planes' elevator trim tabs were created and designed by Taylor engineers.

Switch spacers, made from tubes of Phenol Fibre, are quickly and accurately finished on a Taylor automatic screw machine. From sheets, rods, and tubes of Phenol Fibre or Vulcanized Fibre, Taylor makes thousands of different fabricated parts, turning them out by the millions and doing it quickly, accurately, and economically.

Almost every one of these parts is specially designed for a special purpose and calls for a laminated plastic with special characteristics. Their common feature is light weight with great strength. In addition, they have insulating, electrical, and dielectrical properties unequalled by any other material.

Having been in this business for more than fifty years, Taylor also has a stock of standard tools for turning out such things as plain washers, and shoulder bushings, in so many different sizes that the chances are good that the size you need is in stock and your fabricated part can therefore be made more quickly and more inexpensively.

Whatever your problem, our engineers will gladly tell you, without obligation, exactly what Taylor Laminated Plastics can contribute to its solution. Write us today, sending sketch or blueprint.

TAYLOR FIBRE COMPANY

LAMINATED PLASTICS: PHENOL FIBRE • VULCANIZED FIBRE • Sheets, Rods, Tubes, and Fabricated Parts NORRISTOWN, PENNSYLVANIA • OFFICES IN PRINCIPAL CITIES • PACIFIC COAST HEADQUARTERS: 5445. SAN PEDROST., LOS ANGELES 13

CETRON CE-304

Theis New Cetron <u>High</u> Current Thypathon brings Current Apprathon brings New Abbiciency to New Abbiciency to Judustrial Operations

> In the Cetron CE-304 tube shown here, Continental Electric Company engineers have reached a new high in concentrating super-efficiency in the smallest possible space.

CE-304 is a mercury vapor filled tube with a peak current rating of 125 amperes and an average current rating of 12.5 amperes DC. This high current thyratron-type tube is designed to be particularly useful in welding control and motor control applications.

CE-304 uses industrial type 4-pin base; is sturdily constructed. Patented filament design gives exceptionally high output with minimum of cathode power.

CE-304 is built to give long life in all sorts of industrial and other applications where dependability is an important consideration.

Write for Bulletin No. 119 CONTINENTAL ELECTRIC CO. GENEVA, ILLINOIS CHICAGO: 903 MERCHANDISE MART NEW YORK: 265 WEST 14th STREET



CETRON

CE-304



... Assured by STUPAKOFF

Control-from raw material to finished product-assures uniform characteristics in all Stupakoff ceramic dielectric tubes.

Dimensionally accurate, these tubes are produced to meet your specifications for power factor—dielectric constant—temperature coefficient—dielectric strength—volume restitivity. Employ them with confidence in the manufacture of temperature compensating capacitors for reducing frequency drift in RF circuits, for by-pass, lead-through, and blocking.

Stupakoff manufactures a wide variety of ceramic dielectric materials. Tubes—special or standard—are available in temperature coefficients from +120 to -750 parts per million per degree centigrade, depending upon the specific characteristics required. Manufacturing facilities permit prompt delivery in large quantity. Samples upon request.



STUPAKOFF CERAMIC AND MANUFACTURING CO., LATROBE, PA. Ceramics for the World of Electronics

BUY EXTRA



Many Armed Servant

The many arms of the FEDERAL organization are the arms of a versatile servant . . . making war goods now and preparing for the new and greater demands of a world at peace.

For example, FEDERAL INSTRUMENT LANDING AND RADIO RANGE equipment is pioneering new concepts of faster, safer air travel.

FEDERAL'S MEGATHERM dielectric and heat induction units are revolutionizing production processes in the plastics, metal, food, plywood, textile and other industries.

FEDERAL always has made better tubes. Today, as the result of continuous scientific development, FEDERAL'S TRANSMITTING, RECTIFYING AND INDUSTRIAL POWER TUBES are proving even more dependable and long lasting.

'To fill a vital war need, FEDERAL developed INTELIN ULTRA HIGH FREQUENCY TRANSMISSION LINE now is the world's largest manufacturer.

FEDERAL'S MARINE RADIO EQUIPMENT, first in serving America's merchant fleet, includes DIREC-TION FINDERS, AUTO ALARMS, packaged TRANS- MITTING AND RECEIVING UNITS and LIFEBOAT TRANSMITTERS.

Back of every FEDERAL TRANSMITTER are years of engineering and manufacturing experience which assure the ability to produce any type or power of communications equipment from walkie-talkie to 200 K.W. transmitters.

QUARTZ CRYSTALS, precision cut and mass produced at FEDERAL, are performing many secret military jobs.

SELENIUM RECTIFIERS, introduced by FEDERAL, are accepted as standard for converting alternating to direct current. Power equipment and battery chargers, powered by FEDERAL SELENIUM RECTIFIERS, are known for long life, high efficiency and low cost.

Yes, FEDERAL'S many arms make many things – all to one high standard. Here some of the world's keenest scientific minds combine their talents with three decades of FEDERAL leadership for developing and producing better communications and industrial electronic equipment.

Federal Telephone and Radio Corporation Newark 1, N. J.

WHY WE MEASURE OUR OWN "YARDSTICKS"

Complex, sensitive instruments are a commonplace not only in the engineering laboratories but on the production lines of Connecticut Telephone & Electric Division. These instruments enable us to maintain the extreme precision in telephone equipment and electronic devices called for by Signal Corps standards. So important is this high precision that we have special apparatus for measuring the accuracy of the test instruments themselves.

The result of this constant testing and retesting is *better products*... better telephones, headsets, switchboards and other devices, for our armed forces, a better, brighter future for your communicating systems, electrical and electronic equipment for tomorrow.



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CONNECTICUT TELEPHONE & ELECTRIC DIVISION

GREAT AMERICAN INDUSTRIES, INC. • MERIDEN, CONNECTICUT

TELEPHONIC SYSTEMS • SIGNALLING EQUIPMENT • ELECTRICAL EQUIPMENT • HOSPITAL AND SCHOOL COMMUNICATIONS AND SIGNALLING SYSTEMS • IGNITION SYSTEMS



A stable high vacuum is essential to the production of an electron tube if it is to give uniform, predictable performance. But there is much more to the process of getting a vacuum than just pumping.

ANOTHER MACHLETT TECHNIQUE

Molecules of gas are not only present within the space inside the tube, and inside the metal parts, but also adhere tenacicusly to all inner surfaces, or are "adsorbed". There is a special Machlett technique for dislodging those molecules. During pumping both the glass and the metal are brought to high temperatures. Cathode and anode are heated alternately many times, in order to capture molecules that are driven from one surface to the other. Most important of all, the tube is actually operated at voltages far in excess of values generally used in the vacuum tube field. All this takes many hours, the use of perfected apparatus including Machlett-designed pumps and other equipment, and the highest skills of laboratory-trained technicians.

Thus when the tube is finally sealed we know the heat of operation cannot free enough molecules to affect its performance in your hands. This Machlett technique was developed for our X-ray tubes, and was in part responsible for the Machlett reputation. When we began the manufacture of radio and industrial oscillators, amplifiers and rectifiers, the same methods of capturing the molecules were adopted. That is one of the many reasons why users of Machlett radio and industrial tubes join with medical and industrial users of Machlett X-ray tubes in praising their reliability and economy. It will pay you to buy Machlett tubes. For information as to available types, write Machlett Laboratories, Inc., Springdale, Conn.



ML-889-R, a rugged forcedair-cooled triode, designed for h-f broadcast and dielectric heating applications



APPLIES TO RADIO AND INDUSTRIAL USES ITS 46 YEARS OF ELECTRON-TUBE EXPERIENCE

Centralab Medium Duty Power Switches

- 71/2 amp. 115 V. 60 cycle A. C.
- Voltage breakdown 2500 V to ground D. C.
- Solid silver contacts
- 25,000 cycles of operation without contact failure
- Fixed stops to limit rotation
- 20° indexing

Centralab medium duty power switches are now available for transmitters (has been used up to 20 megacycles) power supply converters and for certain industrial and electronic uses.

It is indicated in applications where the average Selector Switch is not of sufficient accuracy or power rating. Its accuracy of contact is gained by a square shaft, sleeve fit rotor, and individually aligned and adjusted contacts. It is assembled in multiple gangs with shorting or non-shorting contacts. Torque can be adjusted to suit individual requirements. Furnished in 1 pole . . . 2 to 17 positions (with 18th position continuous rotation with 18th position as "off"); and 2 or 3 pole . . . 2 to 6 position including "off".



Division of GLOBE-UNION INC., Milwaukee

PRODUCERS OF Variable Resistors . Selector Switches . Ceramic Capacitors . Fixed and Variable . Steatite Insulators and Silver Mica Capacitors

The Television Dream That Cables Make Possible

TELEVISION—sign and symbol of the age to come—is one of the wonders that specially designed cable transmission makes practical. For the quality and fidelity of the transmitted image depend largely on how well the cables are engineered and manufactured, from tiny cables in the broadcasting mechanism itself to the great coaxial cables linking city with city, making possible the television networks of the future.

Thus the "wireless age" as it develops will actually need more wires—and more complicated cables—to achieve its realization! And in the solution of these problems, new and more complicated cables will be required.

Today, we will undertake to engineer and manufacture the radio and audio cable requirements of any government agency or private concern in war work. Moreover, we look forward to solving many of the most difficult cable tasks in peacetime — as we have in wartime. The same laboratories, the same Yankee ingenuity that have helped to whip many of the difficulties involved in the communications requirements of our Army and Navy are prepared to function for industry — whatever the problems of today and tomorrow.

Why ANKOSEAL solves cable problems

Ankoseal, a thermoplastic insulation, can help solve many electrical engineering problems, now and in the future. Polyvinyl Ankoseal possesses notable flame-retarding and oil resisting characteristics; is highly resistant to acids, alkalies, sunlight, moisture, and most solvents. Polyethylene Ankoseal is outstanding for its low dielectric loss in high-frequency transmission. Both have many uses, particularly in the radio and audio fields. Ankoseal cables are the result of extensive laboratory research at Ansonia-the same laboratories apply engineering technique in the solution of cable problems of all types.



-In peacetime makers of the famous Noma Lights—the greatest name in decorative lighting. Now, manufacturers of fixed mica dielectric capacitors and other radio, radar and electronic equipment.





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SERIES

1 14" DIAMETER

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Hole punched and adapter socket formed to receive Fusite terminal panel

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NO DAMP AMPS!

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TERMINALS

No. 908

HERMETIC

DUCKING... the issue is old stuff. A good ducking can spell finis for electronic equipment. When moisture wades in, the best transformer, coil, relay fold up. Protect them with **FUSITE** Hermetic Terminals. **FUSITE** keeps out the wet and seals in the dry. No damp amps are the positive result, regardless of outside atmospheric conditions. Time, place and temperature can be discounted. This means dependable performance. **FUSITES** pass the tough thermal shock test of dry ice to boiling water. They withstand production hand-

No, TOO

ling in your plant and manhandling on the job. **FUSITE** is an inorganic-insulated, hermetic terminal interfused within a reinforced metal shape,

all in one piece. One and only one sealing operation is required to provide a perfect hermetic seal. **FUSITE** saves parts and labor, downs costs, ups production and helps to guarantee the performance of your electronic component parts. Look for this mark r_{USITE} stamped in every seal. It is your guarantee of "proved performance." Write for samples on your business letterhead.

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A "GI" AMP, OUT ON A PRANK, IS GOOD FOR NOTHING-REALLY! WET MAKES HIM HIGH, SO KEEP HIM DRY, "MP"-WITH FUSITE SEALING!

CINCINNATI ELECTRIC Products Company

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The Ward Leonard line of rheostats includes the widest range of sizes, tapers and current ratings from the tiny types for radio to huge multiple assemblies for the heaviest industrial use. Smooth operation, durable contacts and extreme dependability characterize all Ward Leonard Rheostats, Resistors and Relays. Write for bulletins of interest to you.

RELAYS • RESISTORS • RHEOSTATS Electric control (WL) devices since 1892.

RD LEONARD ELECTRIC COMPANY 61 SOUTH ST.

MOUNT VERNON, N.Y. ELECTRONIC INDUSTRIES • May, 1945

Leland Electric Company is Dear P.J. producing a unit for converting Shipboard power to 400 cycles, which is doing an outstanding Wouldn't this fit nto that post-war design we're working Ed if it calls for call for Seland! THE TRIC COMPANY

"Try this on your **BIG GUNS!**"

Crouching in an old shell hole on shore, a fire control party directs a battleship's deadly salvos against enemy strong points holding up Allied invasion forces. On the world's far-flung fighting fronts, battle-tested Spencer precision wire used in communication equipment is hastening the day of final Victory.

PHOTO U.S. SIGNAL CORPS.

FINE STEEL AND ALLOY WIRE

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WEST BROOKFIELD PLANT WEST BROOKFIELD • MASS. ELECTRONIC INDUSTRIES • May, 1945

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"CLIENT WILL BUY A BUSINESS"

If some of your War activities cannot be continued profitably in Peacetime, then perhaps a client of ours* can help you.

Our client wishes to buy a going business or a complete department of a permanent organization.

This is to help them in the rapid expansion of a growing concern whose success is due to Electrical and Electronic Engineering talent, backed by proven merchandising ability.

Anything that can be made and sold to any branch of Electrical Communications will interest them; this includes Radio, Telephone, Telegraph, Television, Radar, Wire Photo, Sound on Film, Wire or Disc. An accessory widely used in these fields would be ideal.

Also, any items that would carry their technical ability into Industrial markets or into Air, Ground or Marine Transportation would be attractive.

They are particularly interested in products with protected positions either by virtue of patents, special "know-how" or limited markets; however, they would be glad to consider situations relating to mass markets.

They prefer products whose quality demands Engineering and Manufacturing skill thereby justifying above average sales prices and careful selling attention.

If you will be forced to stop work on any of your projects after V-day, either because they are out of line with your Peacetime activities or because they have insufficient sales volume to be of interest, then our client would like to meet you.

They would like to study your situation with reference to their ability to take over one of your projects, either now or later, and continue it on a mutually profitable basis.

All answers will be held confidential. Please reply to:

Cory Snow, Inc.

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* We are authorized to furnish the name of our client if requested on your business letterhead.

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FRANKLY, SMITHERS, YOUR DIRECTORS DON'T NEED TO SEARCH THE SCRAP PILE, ALBION CAN SHIP ALL THE COILS YOU NEED!

SUPER-QUALITY COILS AT REASONABLE PRICES

More and more every day, the industry is turning to Albion for fast, quality and quantity production of coils, chokes, and transformers. That's because here you benefit from the unbeatable combination of management "know how," skilled workmanship, streamlined facilities, and central location. Your requirements will be given prompt and thoughtful attention.



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CID TYPE 6K MEDIUM POWER MICA CAPACITOR

Ideal for high stability turned circuits where constant capatity is required. A compensated unit which can be made having any temperature coefficient between the 1 mits of +.003% to --.005% per degree C. (tolerance ±.001% per degree C) over a temperature range from --40° C to +70° C, made in a wide range of capacity and voltage ratings.

CORNELL-DUBILIER CAPACITORS 910 (1) 1945

MICA - DYKANOL - PAPER - WET AND DRY ELECTROLYTICS

The name Cornell-Dubilier on capacitors is more than a 35-year old symbol of dependability.

It stands for creative capacitor engineering—the technical ingenuity capable of designing and building peak-efficiency capacitors for every application. C-D's engineering ability acknowledged today, was already recognized when Secretary of the Navy, Josephus Daniels, wrote on March 8, 1919:

"Mr. Dubilier's improved condenser has been of value in increasing the compactness and reliability of radio transmitters."

William Dubilier, pioneer of modern capacitors, set a high precedent for Cornell-Dubilier engineers.

Today, he works with them—counsels them with the wisdom of a lifetime devoted to capacitor engineering. He has inspired them to further creative efforts.

The result: Basic innovations in capacitor design, engineering and manufacture—such as the first seriesstack mica capacitor.

We welcome the opportunity to demonstrate to you our ability to design and build any type capacitor for your needs. Cornell-Dubilier Electric Corporation, South Plainfield, N. J. Other Plants: New Bedford, Brookline, Worcester, Mass. and Providence, R. I. Just write us, on your letterhead, for your copy of this valuable booklet on permanent magnets U.S. DEPARTMENT OF COMMERCE JESSE N. JONS, Secretary NATIONAL BURRAD OF STANDARDS LTMAR J. BRIDDE, Director

CIRCULAR OF THE NATIONAL BUREAU OF STANDARDS C448

PERMANENT MAGNETS

issued August 10, 1944



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As a service to industry, The Arnold Engineering Company is "lending a hand" in the distribution of what Arnold engineers believe to be a very

informative study on the subject of permanent magnets.

This 39-page book of permanent magnet theory, design data and references was published by the government. Arnold is pleased to make it available to you free of charge and without obligation. Write for it today!



THE ARNOLD ENGINEERING COMPANY 147 EAST ONTARIO STREET, CHICAGO II, ILLINOIS Specialists in the Manufacture of AlNICO PERMANENT MAGNETS

Out of the War Came BETTER Insulation!

STRIKING progress in many lines during the all out war effort will have great value in the future and will pay back a part of the terrible cost of war.

Formica FF and MF grades developed during this time have introduced glass base laminated sheets to electrical engineers and have provided insulation of a new high quality in the laminated form.

Some of these grades are excellent high frequency insulators—comparable with ceramics—yet they maintain the easy machinability and workability of laminated parts. They can be punched, drilled, milled. Some of them have exceptional heat resistance for use in motor slot wedges and similar applications.

They will produce better electrical devices at lower costs in the years to come, and contribute in a small way to making a better world.

Engineering data on request.

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THE FORMICA INSULATION COMPANY 4647 Spring Grove Avenue Cincinnati 32, Ohio

ORMICA

IMAGINE SPOT WELDING with a PAIR of TWEEZERS

NEW BESCO SPOT WELDING TWEEZERS are already performing successfully for some of America's leading radio tube manufacturers . . . uniting fine wires .003" OD and larger . . . as fast as 4,000 welds an hour . . . getting in and out of the tightest spots by virtue of their fine tips . . . leaving behind perfectly welded elements, free of oxidation, ready to meet rigid inspection standards.

No skill is required to use the TWEEZERS. They are held with bare hands . . . comfortably . . . without danger to the operator. The plastic covered, copper leads are flexible, permitting the TWEEZERS to be used in any position. Standard leads are 18"; longer leads are available as required. Maintenance is cut to a minimum; the points require "touching up" only once a day.

To operate: connect the lugs in place of the regular welding electrodes on your present welding equipment and use with a timer which cuts the current and times the length of the weld. Applications are unlimited; they may be used on any small, precise parts which require fine spot welding.

Cost is amazingly low . . . only \$15.00 per dozen units. Estimated life . . . from four to six months. Sample units are available for immediate delivery at \$1.25. Check with your welding department NOW; place your order at once. This ingenious, new invention may revolutionize your entire welding procedure to your everlasting benefit.

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SPOT WELDING

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- PROBES FOR, BENDS, HOLDS, WELDS SMALL PARTS
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***PAT. PENDING**

ELECTRONIC INDUSTRIES . May, 1945



TOGETHER THEY FORM A GREAT TEAM... thanks to Corning Metalizing!

GLASS and metal work together for the electronics industry under a yoke fashioned by Corning Research in Glass.

Metalized glass has been used for many years, mainly for decorative purposes. But Corning Research developed a metalizing process which can be accurately controlled and which is permanent under severe industrial service conditions.

The superior electrical properties of glass are well known in the electronics field. Low power factor, high dielectric strength, extremely high resistance, wide range of dielectric constantscoupled with fine mechanical properties — make glass invaluable in electronic applications. The addition of metalized areas permits hermetic seals between glass and metal by ordinary soldering methods. Corning's metalizing process, particularly when applied to low expansion glasses, also produces accurate and fixed inductances, capacitances or shielding.

Perhaps our team of glass and metal can help you. Write us about your problem. Address Electronic Sales Department I-5, Bulb and Tubing Division, Corning Glass Works, Corning, N.Y.



OHAITE RESISTORS



Arge resistors. Small resistors. Stock units. Made-to-order units. You get the exact size and type you need at Ohmite, to solve your particular problem. More than 60 different core sizes . . . as large as $2\frac{1}{2}$ " diameter by 20" long . . . as small as 5/16" diameter by 1" long. Where required, special sizes can be produced. Terminals, mountings, enclosures are available for all types of applications.

Ohmite quality is time-proved. These

rugged resistors serve in all types of critical equipment for war, industry, research and communications. They give trouble-free resistance control under extremes of temperature, humidity, shock, vibration, altitude. Experienced Ohmite engineers are at your service always.

Write on company letterhead for Industrial Catalog and Engineering Manual No. 40. OHMITE MANUFACTURING CO. 4983 Flournoy St., Chicago 44, U.S.A.

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RHEOSTATS . RESISTORS . TAP SWITCHES

"Here's how Courtney checks up

on Courtney!"

Alan Combrey

"...via a PRESTO recorder"

"An announcer must check up on his technique constantly," says Alan Courtney, popular announcer of WOV's 1280 Club program. "My own way of doing this is to make frequent recordings of my voice on a portable PRESTO recorder. Then, by listening to the records, I can get an idea of how I sound to the radio audience. Naturally, the accuracy of the recording is of the utmost importance. I find a PRESTO recorder

WORLD'S LARGEST MANUFACTURER OF INSTANTANEOUS SOUND RECORDING EQUIPMENT AND DISCS ideal for the work, because, even in amateur hands, it produces cuttings of uniformly high fidelity and clarity."

PRESTO sound recording and transcription equipment is used by major broadcasting companies, in industry, in schools and colleges, and by the Armed Forces. Every PRESTO unit, from the largest to the smallest, is a product of high engineering skill and uncompromising manufacturing standards. Write for information.



RECORDING CORPORATION 242 West 55th Street, New York 19, N. Y. Walter P. Downs Ltd., in Canada ELECTRONIC INDUSTRIES • May, 1945

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COMPACT!

RC'S NEW FINGERTIP CONTROL ANSWERS SPACE-SAVING PROBLEMS

No bigger 'round than a nickel and wafer thin, this new Fingertip Control will find many important applications in miniature electronic devices. An all-inclusive unit, its unique design eliminates the usual bulky knob, shaft and bushing without any impairment of functional operation.

Of neat appearance and available in either black or colors, this Type H control is intended for edgewise installation. A light-pressure, fingertip rotation of the knurled edge of the cover permits ready resistance adjustment.

Embodying suitable mechanical strength and many of IRC's famous features as found in Type CS and D controls, the Fingertip Control has a rotation of 290°, a power rating of 0.25 watts and 500 ohms to 3 megohms, as standard resistance values. Fingertip Control may be had with linear taper or with standard audio tapers.

Inquiries are invited from interested manufacturers of hearing aids and other miniature equipment. Engineering Bulletin on the Type H control is now in preparation.

OCCUPIES LESS THAN HALF CUBIC SPACE REQUIRED FOR CONVENTIONAL TYPES



401 NORTH BROAD STREET • PHILADELPHIA 8, PA.

IRC makes more types of resistance units, in more shapes, for more applications than any other manufacturer in the world.



AN 3455 BTR-

BTR-1/4 watt Insulated Resistor

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lass 1 Type FRW

RW Fingertip or Control

7"-



VARIABLE

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A TRADITION OF SKILL AND PRECISION

Never before have so many K & E Slide Rules been wanted by engineers for such critically important work.

You may have had to wait for the K & E Slide Rule you wanted. We apologize. We've stepped up our wartime production tremendously. But in the manufacture of Slide Rules haste can be a hazard. The engineer cannot tolerate instrumental errors in his equipment.

K & E Slide Rules are traveling all over the world. They have to stand up to all kinds of climates and conditions: Only carefully selected materials, experienced skill and thorough workmanship are sure to do that.

That's why engineers know they can rely on the unvarying accuracy of a K & E Slide Rule anywhere, anytime.

You will find Don Herold's booklet, "How to Choose a Slide Rule" helpful and amusing. Write to Keuffel & Esser Co., Hoboken, N. J.



Drafting, Reproduction, Surveying Equipment and Materials. Slide Rules. Measuring Tapes.

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HERMETICALLY SEALED TRANSFORMERS -DEPENDABLE IN JUNGLE WARFARE



U S. MARINE CORPS PHOTO

AmerTran has always adhered rigidly to high quality standards. For this reason, Hermaseal Hermetically Sealed Transformers had no difficulty in meeting the strict requirements of government procurement officers for "tropicalization" of these components.

Precautions include vacuum varnish impregnation of core and coil, infra-red pre-heating before compound filling, induction soldering of case seams. Ceramic terminals are protected by

torque gauging and resilient gaskets. To insure thorough hermetic sealing, each unit is subjected to a vacuum immersion test. Write for details.



AMERTRAN ASSIGNED "APPROVED" Q JALITY CONTROL RATING BY AIR FORCES

On March 14, 1945, the Air Technical Service Command of the Army Air Forces as egated to the American Transformer Company full respons bility for meeting contract requirements. This assignment of an "Approved" Quality Control Rating which el minates duplicate inspection during fabrication was awarded on the basis of AmerTran's record in adhering to quality standards.

THE AMERICAN TRANSFORMER CO., 178 Emmet St., Newark 5, N. J.

Pioneer Menufacturers of Transformers, Reactors and Rectifiers for Electronics and Power Transmission

MANUFACTURING SINCK 1991 AT NEWARK N .

Attention EQUIPMENT MANUFACTURERS

takes the lead in solving a problem which has plagued the equipment designer

HEINTZ and KAUFMAN

Heintz and Kaufman is establishing a standardization policy which will be heartily welcomed by all who design and service electronic equipment.

From now on, whenever you engineer your equipment around Gammatron tubes you can be sure that *identical* replacement tubes will be readily available throughout the life of that equipment!

Thus while Heintz and Kaufman will continue to develop new and improved Gammatrons, these advancements will never embarrass the equipment manufacturer since they will not result in the discontinuance of any Gammatron type.

We are starting this program off by standardizing the specifications for 22 Gammatron types, the outstanding products of our 17 years of tube research and development.

The electrical and physical uniformity and quality of these 22 types will be maintained at the level of Joint Army and Navy specifications. We feel that these specifications are sufficiently high to serve as a sound basis for our standardization policy.

With the establishment of this progressive policy, Heintz and Kaufman Ltd. is taking the lead to end the problem you have always faced of redesigning equipment in production because of variations in type characteristics, and to prevent the premature obsolescence of equipment from the same cause.

Here are the 22 types of Gammatrons which we pledge will be available during the years ahead, always conforming to the same high specifications:

14 TRIODES: HK-24, 24G, 54, 254, 354C and E, 454L and H, 654, 854L and H, 1054L, 1554, 3054.

1 PENTODE: HK-257B.

4 HIGH VACUUM RECTIFIERS: HK-253, 953B, D, and E.

3 IONIZATION GAUGES: VG-2, VG-24G, VG-54.

Our advertisement next month will contain additional data on the above types, and will also include a list of Gammatrons available primarily for replacement use.



HEINTZ AND KAUFMAN LTD. SOUTH SAN FRANCISCO · CALIFORNIA

BUY WAR BONDS

Export Agents: M. Simons & Son Co., Inc. 25 Warren Street, New York City, N.Y., U.S.A.

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Gammatron Tubes



ELECTRONIC COMPONENTS

Navy plane patrolling tre water off Saipan on "D-Dey" for that Marianas base. Official U.S. Navy Photograph.

add a margin of safety for navy pilots

Vital to the success of our air attack are ingenious electronic devices. Mec-Rad is now devoted 100% to the manufacture of vital mechanical and electro-mechanical assemblies for these important electronic units.

Our work includes "fancy brass plumbing" of all types involving soft and hard soldering, close tolerances, precision machining, careful assembly and finishes ranging from lacquered to silver and rhodium plating.

We will continue this program as long as our services are needed—but after the war our specialized facilities will be available to the electronic industry. Our engineering "know-how" based on years of experience designing and manufacturing precision

mechanical-electrical components is at your service now to help you with your post-war planning.



DIVISION-BLACK INDUSTRIES 1400 EAST 222ND STREET 🛠 CLEVELAND 17, OHIO



Your Own Assembly Line is the only "test tube"

that can correctly measure the outstanding performance of CLUTCH HEAD Screws... for the lower cost that comes from smoother, faster and safer driving. Compare these CLUTCH HEAD advantages, of both screw and driver, with any other screw on the market:

- ★ Center Pivot insures dead-center entry to prevent canting; makes straight driving automatic.
- ★ Deep positive engagement for definite torque drive, elimination of chewed-up heads, and protection against slippage to damage manpower and materials.
- Square instead of "tapered" engagement disposes of "ride-out" tendency and reduces end pressure fatigue to a minimum.
- The exclusive CLUTCH HEAD Lock-On which unites screw and bit as a unit for easy one-handed reaching and driving.
- The unmatched tool economy of the Type "A" Bit which drives home extra thousands of screws, uninterruptedly . . . and which may be repeatedly reconditioned to original efficiency by a 60-second application of the end surface to a grinding wheel.
- **CLUTCH HEAD's simplification of field service** . . . because it is the *only* modern screw operative with an ordinary type screwdriver.

So that you may get a first-hand understanding of these many advantages, you are invited to send for a package assortment of



CLUTCH HEAD Screws, sample of the Type"A" Bit, and illustrated Brochure. These will be sent you by mail and without obligation.



ELECTRONIC INDUSTRIES . May, 1945

www.americanradiohistory.com

SPACE REQUIREMENTS FOR 35 SERIES AND AC-35 SERIES



35 SERIES (above)



AC-35 SERIES

1½ time's actual size

berdable variable

Dependability in CTS variable resistors is considerably more than just meeting a customer's specifications. Years of research and experience in this one highly specialized field have taught CTS engineers to fit their products to each customer's *needs*.

It sometimes happens, in the hectic process of drawing up specifications for a new product, that some slight error creeps in. This must be corrected later at the manufacturer's expense. CTS avoids this costly procedure by submitting samples on each variable resistor order for new applications. Thus oversights are corrected *before* production begins.

Such complete dependability in every phase of operation has made CTS variable resistors the leaders throughout the world.

CTS delivery promises are as dependable as CTS products. For your variable resistor needs, call on Chicago Telephone Supply Company.

Manufacturers of Quality Electro Mechanical Components Since 1846

VARIABLE RESISTORS PLUGS AND JACKS SWITCHES, RINGERS TELEPHONE GENERATORS

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CHICAGO TELEPHONE SUPPLY

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ELECTRONIC INDUSTRIES . May, 1945

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515



We bit off what we could chew

With the advent of war, we shifted a portion of our facilities from the manufacture of steel office furniture to the production of electronic equipment. It was a new field to us and we bit off only what we could chew. As soon as that was digested, we went back for more. Today, with our accumulated experience, we feel right at home in the electronic equipment field—definitely plan to stay in it after the war in addition to our office furniture work. The foundation of our success? Well, it's been a combination of accurately meeting customer specifications and doing it for a fair return. Sound interesting to you? We hope it does because we'd like to add your name to the many leaders in the industry whom we are serving now.

BUY WAR BONDS





A LOWER COST of MANUFACTURING is one of many advantages Whitaker offers you on Cables, Wiring Harnesses and Assemblies

You can save time, grief and money by utilizing our specialized facilities for producing wiring assemblies, flexible leads, and other cable products . . Furthermore, the economies gained will be big factors in enabling you to lower your cost of manu-

facturing...No job is too complicated for us. Our experience is broad, and our production facilities are adequate ...During the past 25 years we have supplied cables to manufacturers of a widely diversified list of products, and our present-day facilities should be of great value to makers of trucks, tractors, trailers, tanks, radios, electric ranges, hot water heaters, airplanes, ships, electric appliances, battery chargers, scientific equip-

Whitaker Can Wire It ment, and many other items . . . In addition to an engineered wiring service, Whitaker also offers a quality line of standard cable products... We cordially invite you to write to us.

WHITAKER CABLE CORPORATION General Offices: 1311 Burlington Avenue, Kansas City 16, Missouri Factories: Kansas City, Mo. • St. Joseph, Mo. • Philadelphia • Oakland

PRECISION-BUILT RELAYS

ONE OF THE "400" SERIES

OOK

"*Extra* - Ordinary" ENGINEERING

Cook relays are designed and engineered in modern laboratories by engineers who have the finest production and testing equipment at their disposal. Fine equipment in itself, however, is not always the basis of good engineering. The men in Cook laboratories must also qualify by possessing sound, practical and theoretical engineering principles. These principles are not only prevalent in the men in our laboratories, but are also characteristics of our entire staff of field engineers. These are the men located throughout the principal cities in the United States and Canada, who are at your disposal when any relay problems present themselves.

2700 SOUTHPORT AVENUE

"*Extra* - Ordinary" CRAFTSMANSHIP

The stamp of craftsmanship in the manufacture of Cook relays starts in the drafting room, It is there that careful drawings, such as the accompanying illustration, are prepared. From this drawing through the specification of the best and highest grades of materials, precision manufacture of all parts, the careful assembly, and the rigid testing of the completed relay, every step along the way is an operation in which Cook craftsmen take pride.

The relay illustrated is one of the new "400" series of small Cook relays. It is 1-7/16" L. by 1-5/16" W. by 1-7/16" H., operates normal coil voltage of 28 volts. Will operate at 14 volts and maintain proper contact pressure over 30 grams. Operating time less than 10 milliseconds.

CHICAGO 14, ILLINOIS

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ELECTRIC

Company

ELECTRONIC INDUSTRIES . May, 1945

These U. S. Navy Planes Carry

Collins Autotune Transmitters



The voice of thousands of Navy fliers



THE COLLINS ATC Autotune transmitter is regulation equipment for most two-place-andlarger types of Navy aircraft. It is the military successor of Collins airborne Autotune transmitters which were adopted by several of the great commercial airlines years before the war. Since Japan struck, the Navy has ordered many thousands. In advanced design and rugged construction, today's ATC reflects the lessons of war learned in every quarter of the world. It is a foretaste of the reliability and efficiency to be expected of Collins by commercial and private users after victory. Collins Radio Company, Cedar Rapids, Iowa; 11 West 42nd Street, New York 18, N. Y.



How many spots in communications equipment can you find for this newest MICARTA product?



Here's a new boost, and a challenge, to communications and electronic designers . . . coil forms from Micarta "444", the latest Westinghouse development in industrial plastics.

These strong, lightweight forms provide greater freedom in production due to the insulating characteristics and resistance to heat, cold, humidity and chemicals—characteristics found in *all* Micarta plastics. Both small and medium size forms can be economically made from Micarta "444" for small-run production jobs.

Micarta "444"—a phenolic resin with a fabric base —is easily formed on inexpensive and quickly-constructed plastic or wooden dies. A simple arbor press with only 100 pounds per square inch pressure can do the job handily. Micarta "444" can be formed or bent into a variety of shapes from flat, cured sheets with perfect uniformity (see examples above). Micarta "444" has already found many uses in

Micarta "444" has already found many uses in radio and communications equipment. How many can you find in your own product designs? Your nearest Westinghouse office will be glad to explore its possibilities with you. Or write Westinghouse Electric & Mfg. Co., P. O. Box 868, Pittsburgh 30, Pa. J-94667 56



JUST HEAT... premolded and cured sheets are heated uniformly on both sides by infrared lamps for specified time.

TRANSFER... heated sheet is then quickly placed in inexpensive wood mold in arbor press or where pressure can be applied to mold.





AND FORM . . . pressure of about 100 psi is applied and shape cooled briefly in mold.



... one of many Westinghouse contributions to progress in electronic and communications equipment design

Micarta "444" is one of many Westinghouse products developed especially to meet engineers' demands for their new designs.

Here is a quick check list of some important Westinghouse developments . . . what they are, where to use them, what they will do. Like Micarta, each possesses characteristics giving designers greater freedom and flexibility.

Your nearest Westinghouse office can give you complete data on any of these exceptional communications products. Ask for the book number shown in parentheses on each item.

A QUICK CHECK LIST OF SOME WESTINGHOUSE COMMUNICATIONS PRODUCTS

MATERIALS

Hipersil Cores . . .



Ready - to - assemble Hipersil cores have 1/3 greater flux-carrying capacity and eliminate time-wasting stacking of tissue-thin laminations by hand. (B-3223-A)

PARTS AND ASSEMBLIES

Inerteen Capacitors . . .



Light weight, small volume and high reliability are features of Inerteen Capacitors for d-c service at 400 to 250,000 volts. Inerteen-the liquid dielectric is noninflammable . . . nonexplosive. (B-3300)

Uniform, trouble-free, long-life service is built into every electronic tube in the Westinghouse line . . . Pliotrons,

Kenotrons, Phototubes, Thyratrons and

Electronic Tubes



Developed during 50 years of field experience, Westinghouse "Tuffernell" insulating materials supply the right grade needed for numberless communications jobs. (B-3322-A)

Solder-Seal Prestite



New high-strength Zircon Prestite offers remarkable versatility for communications products . . . it has low loss, high resistance to thermal and mechanical shock and can be supplied with standard Solder-Seal for true hermetic joining to metals. (B-3244)

EQUIPMENT FOR THE COMMUNICATIONS INDUSTRY



Instruments . . .





Dynamotors, Motors and Blowers...



Smooth, functional design gives these rotating components high flexibility for radio equipment. Light weight and compactness are the keynotes in the design of these long-lived devices. Available for a wide range of frequencies and voltages. (B-3242)

Westinghouse instruments range from miniature panel size to 4-foot boiler room indicators for all types of mountings. (B-3283)

Ignitrons. (SP-204)

If it takes electric heat, Westinghouse can help solve the control problem with

a well-stocked line of thermostats that

will handle any job up to 650° F. The tiny thermostat illustrated is for final

Thermostats . . . Heaters . . .

ONE OF A SERIES OF ELECTRO-VOICE ADVERTISEMENTS EXPLAINING IN DETAIL THE APPLICATIONS AND SPECIFICATIONS OF ELECTRO-VOICE MICROPHONES

INDOOR...OUTDOOR IN ALL KINDS OF WEATHER

HIGHER ARTICULATION WITH LESS FATIGUE

A moving coil, hand-held dynamic microphone for such applications as . . .

ELECTRO VOICE MODEL 600-D

 $\mathbf{P}\mathbf{D}$

MOBILE PUBLIC ADDRESS . SPORTS PICK-UPS POLICE SERVICES . DICTATING EQUIPMENT SPEECH RECORDING MARINE SERVICES 7.

Exhaustive tests have proved that a uniform response to all frequencies between 200-4000 c.p.s. will give higher articulation, provide more usable. power level, and be less fatiguing to the listener than one which is peaked. These advantages are assured in the Electro-Voice Model 600-D because the frequency response is unweighted and substantially flat. Where ambient noise does not interfere or distract, high fidelity speech transmission is provided, indoors or outdoors ... in any kind of weather.

OUTPUT LEVEL RATING: Power: 56 db below 6 milliwatts for 10 dynes/cm pressure. Voltage (high impedance): 5 db above .001 volt/dyne/ cm², open circuit. Voltage developed by normal speech (100 dynes/cm²): .177 volt.

FREQUENCY RESPONSE: 100-6000 c.p.s.

WEIGHT: 9 ounces.

Model 600-D, List Price

HARMONIC CONTENT: Less than 2% at all frequencies.

DIAPHRAGM: Made of heat-treated duralumin, corrosion inhibited.

VOICE COIL: Made of pure aluminum, high-Q design.

Armco magnetic iron. IMPEDANCES: Hi-Z (Direct-to-Grid), 50, 200;

ings.

pact phenolic.

250, or 500 ohms.

CASE: Constructed of finest quality, high im-

PRESS-TO-TALK SWITCH: Sliding contact, self cleaning type; standard circuit opens micro-phone and closes relay simultaneously. Other

TRANSFORMER CORE: Made of nickel alloy,

hydrogen annealed metal; low capacity wind-

MAGNETIC CIRCUIT: Employs Alnico V and

Equipped with 6 feet of two conductor and shielded synthetic rubber jacketed cable.

SUPPORT

Model 600-DL, with switch lock, List Price \$27.50 \$29,00

combinations optional.

See your nearest radio parts distributor today. His knowledge of Electro-Voice microphones may aid you in selecting the appropriate type for your specific needs. He may also be an important factor in speeding your order.



THE SEVENTH WAR LOAN DRIVE

Rear view of new FOSTER "ROBOT" TESTING APPARATUS. Open panel reveals complex electrical units.

Front view of "ROBOT." Controls are few and easy to operate. Highprecision readings visible at a glarce.



FOSTER AUTOMATIC "ROBOT" ELIMINATES HUMAN ELEMENT IN TRANSFORMER INSPECTION

This is the new Foster "Robot"—an ingenious Foster development designed to eliminate fallible human judgment in the final test and inspection of Foster transformers.

The "Robot" is never tired. Its judgment never fails. It has no memory, and no conscience—it accepts or rejects automatically. All in one operation this stern mechanism tests core loss, turns ratio, leakage resistance and winding resistance. All Foster transformers must meet the "Robot's" requirements, both for usual running conditions as well as a high specified safety margin. And the "Robot" does this vital work faster, more accurately and more uniformly than was ever possible before.

Designed to meet the heavy demands of Foster's wartime commitments, the new Foster "Robot" will continue as an integral part of Foster testing equipment after the war. It is one more assurance that your preacetime Foster transformers will maintain the highest possible standard of performance. And, because it is a time-saver, the "Robot", together with Foster's other streamlined techniques, will actually save you money.

BOB REID 810 West 57th Street Indianapolis 5, Ind. Telephone Broadway 2725 BAUMAN AND BLUZAT 2753 West North Avenue Chicago 47, III. Telephone Humbolt 6809-10-11-12 THE A. P. FOSTER COMPANY BARRETT BORDER 11 W. 42nd St., New York 18, N. Y. Telephone PEnnsylvania 6-9133



"Take a Number from 1 to 9999"

MICRO SWITCH

SNAP-ACTION Will "Remember" It even at 2500 r.p.m.

This Cycle Repeater of the Counter and Control Corporation of Milwaukee, Wisconsin, employs a Micro Switch snap-action switch to make or break the circuit at any predetermined number from 1 to 9999.

The Counter and Control Corporation chose a Micro Switch product for the operating heart of this Cycle Repeater because of its proven accuracy of response through millions of repeat operations. Too, its tiny, compact size combines with its rugged construction to meet the needs of their application.

This device is an automatic, predetermined counter, self-resetting and self-repeating . . . something new in controlled production. It is used as an integral part of production machinery to control cycles, operate signals, lights, bells, relays, motors, conveyors and elevators.

Once the predetermined number is set, the Cycle Repeater can be run at as high a speed as 2500 r. p. m., and the snap-action switch will make or break the contact at the point required. This is accomplished by a cam which actuates the switch after the proper sequence of gear revolutions in the counter mechanism.

Hundreds of designers, in every branch of industry, are finding the ability of Micro Switch products to switch substantial loads at line voltage ... without the use of relays ... makes them ideally suited for a wide variety of electrical controls in both war and peace production. Design engineers should know all about these Micro Switch controls. We'll be glad to send you as many copies of our Handbook-Catalog as they may require.

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MICR

BUY EXTRA WAR BONDS



C

A

The plastic enclosed switch "A" is bolted to a bracket which is attached to the counter housing.

(E)

After the proper sequence of gear revolutions in the counter mechanism, a cam "B" on the gear arrangement presses the plunger "C" against the adjusting screw "D".

The lever pivoted at "E" then causes the bar to release its pressure on the switch plunger which either opens or closes the electrical circuit as desired. Spring "F" acts as a counterbalance to restore immediately the pressure on switch plunger for another cycle of operations.

> This is the basic switch—a thumb-size, feather-light, plastic enclosed, precision, snap-action switch. Underwriters' listed and rated at 1200 V. A., at 125 to 460 volts a-c. Capacity on d-c depends on load characteristics. Accurate reproducibility of

performance is maintained over millions of operations. Basic switches of different characteristics are combined with various actuators and metal housings to meet a wide range of requirements.

M



When you need an inductor for any purpose consult Johnson Engineers. Their files will probably contain a design tor your required inductor, but if not, they can design one and make it to do your particular job.

Inductor design is quite a special study and no one conductor, no one insulator, no one type of construction is suitable for every requirement. Johnson may select a copper tubing conductor to handle high currents in one design, while edgewise strip is selected in another because of its narrow width and the ability to get a greater inductance in the same length. Other conductors are available too, such as solid wire, litz wire, flat strip, square Bars and special shapes, some plated, some polished and lacquered according to their use. In order to make contact to the conductor and bring off taps Johnson has produced a complete line of clips and connectors for use on fixed taps as well as sliders and rollers for continuously variable taps.

Insulation requirements vary. While steatite or mycalex may be used for low losses in a certain high frequency coil, plastics may be better for another because they stand more mechanical shock. Production facilities at Johnson provide for working any insulating material so the best one or the best combination, can always be selected to fit the special job.

Johnson inductors are designed and built for efficient operation and they have high Q. Some are fixed and some are variable. Some designs require special features such as rounded parts to minimize corona discharges at high voltages, water cooling, variation of inductance or variation of coupling.

What is your inductor requirement?

JOHNS

Ε.

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MINNESOTA

61

WASECA . COMPANY F. JOHNSON ELECTRONIC INDUSTRIES . May, 1945

a famous name in Radio

www.americanradiohistory.com

It was a world's record when Nickel tubing was drawn finer than a MOSQUITO'S STINGER

but now ...

Nickel tubing has been drawn as fine as the VEINS in a FLY'S WING

The former record holder compared with a mosquito's stinger. 0.0019" O.D. 0.0004" I.D.

> World's smallest tube against the tip of a fly's wing. The gray lines are two fine veins. 0.0014" O.D. 0.0004" 1.D.

"Extremely workable!"

That's a good way to describe the INCO Nickel Alloys. For they can be produced in sizes ranging from the giant forged gate stems used at Boulder Dam down to wire smaller than human hair...strip one-third the thickness of this page ... tubing as fine as the veins in a fly's wing.

The accompanying pictures amply prove this workability. Both tubes are made of pure Nickel the metal found best for such fine drawing by the Superior Tube Company, Norristown, Pa.

The *new* world's smallest metal tube is so small that 37 piled one atop the other would only equal the thickness of a dime—and one pound would stretch more than 33 miles. Another good way to describe the INCO family of Nickel Alloys is to call them, "strong, tough metals that resist heat, rust, corrosion, fatigue and wear."

In addition to these group characteristics, the INCO Nickel Alloys also offer individual electrical properties uniquely suiting them to specific jobs in the electronic field.

You'll find properties and typical applications of these problem-solving metals interestingly described in "Tremendous Trifles." Your copy will be mailed on request. The International Nickel Company, Inc., 67 Wall Street, New York 5, N.Y.

NOTE: INCO Nickel Alloy tubing is drawn commercially to sizes down to 0.010" O.D. The world's smallest sizes are not yet produced commercially.



Cross-section of world's smallest metal tube. The bore is only 4 ten-thousands of an inch. (Magnified 900X.)



MONEL • "K" MONEL • "S" MONEL • "R" MONEL "KR" MONEL • INCONEL • "Z" NICKEL • NICKEL Sheet..Strip..Rod..Tubing..Wire..Castings..Welding Rods (Gas & Electric)

High melting point synthetic wax ACRAWAX C

(Melting point ... 280° F.)



Insulating Compounds · Sealants Impregnants **Cable Saturants** Lacquers Synthetic Elastomers

- Potting Compounds
- Asphaltic Compounds
- Varnishes
- Synthetic Resins

PARTIAL LIST OF PROPERTIES OF ACRAWAX C

ACRAWAX C has an extremely high melting point (280,°F.), and is also used to raise the melting point of other materials. It has a tendency to produce amorphous characteristics in its blends. Added resistance to cold flow is also imparted.



ACRAWAX C has excellent dielectric properties, and good power factor.

ACRAWAX C is insoluble in water, imparts marked water resistance and salt spray resistance to its blends. It is insoluble in practically all solvents in the cold.



ACRAWAX C contains no chlorine.





A HIGH MELTING PONT



ACRAWAX C imparts anti-tack and antiblocking characteristics to its compounds.

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Bulletin on	ACRAW IA C
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Name

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ONLY CLE VACUUM CAPACITORS give you the precise capacitance value you want

Now I. C. E. makes it possible for you to order vacuum capacitors with the correct capacitance value to meet requirements of your equipment. I.C.E. Vacuum Capacitors are now available in any value range from 6 to 110 mmfd. in steps of 1 mmfd.

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6 mmfd. to	25 mmfd.
26 mmfd. to	60 mmfd.
61 mmfd. to 1	10 mmfd.

Accurate to ±0.5 mmfd. ±1.0 mmfd. ±1.5 mmfd.

I. C. E. XX GRADE VACUUM CAPACITORS

Value Range	Accurate to		
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26 mmfd. to 60 mmfd.	±0.3 mmfd		
61 mmfd. to 110 mmfd.	±0.5 mmfd		

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* * MEANS PERFECTION * *

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65

The Laboratory . . . here are born electronic weapons that are making history. Our American systems of army communications have proved mighty factors in our fighting successes, due primarily to the remarkable achievements of the Signal Corps Laboratories, known as SCGSA, comprising a chain of research units under one centralized supervision. At one of these Laboratory Units, Camp Coles (pictured above), was conceived the SCR-694, a compact, lightweight, highly versatile and efficient two-way radio telephone and telegraph outfit, for use in vehicles, as a portable ground station or front line command post.

(SIGNAL CORPS GROUND SIGNAL AGENCY)

It is a pleasure to give full recognition to the creative genius and organization of SCGSA and the really vital work it accomplishes, necessarily without public attention.

Qulando

President, The Rauland Corporation



Photos courtesy U.S. Army Signal Carps

Camp Coles Signal Laboratories Red Bank, N. J.

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15 11

LACE OF

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RADAR COMMUNICATIONS RADIO

Rauland esteems it a high honor to have been

Whether in a foxhole or jeep, in jungle or on the beach, in a tropical downpour, blizzard or surf, the SCR-694 can "take it." When its switch is pressed, this radio IS ON THE AIR.



SCR-694 in operation with America's newest fighting unit in Central Burma.

SOUND



SCR-694 TRANSMITTER-RECEIVER

Weight 22 lbs. * range sufficient for vehicle use * waterproof and fungus proof * ideally adapted to jungle or sub-zero operation ★ powered by hand generator, gasoline engine or vehicular vibrator power supply ★ converted from vehicle to field use immediately.

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TELEVISION

Quotes from field reports -from the Pacific: "During a rainstorm the 694's were the only sets in one section that remained

"The weight of the set, its construction, its features such as crystal control, etc., make it ideal for use in amphibious operations." -From airbarne sources

"One set (SCR-694) landed

in a stream of water and

although completely submerged (time undeter-

mined) worked normally."

IS

operative.

elected by SCGSA for the development of SCR-694

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MODEL 22D SIGNAL GENERATOR

Has all of the features of the well-known Model 22A Signal Generator, PLUS.



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110 CORNELIA STREET, BOONTON, N. J.

CLARE "Custom-Built" RELAYS

Are Send-Receive Relays in the Signal Corps' Famous SCR-299 Mobile Transmitter





Double arm areature assem bly of stainles, stael saafta operating in a masine Brasyake. Heelpiecer, sorseans armature assembly are o magnetic metal.



insulators of social recta treated Bakelit-, Nas mini mum cold flow properties, law moisture absorption arten and permits punching withou aracks or the day. Spring bushing insulators are made of Bakelite rad under patented process. Resist vibration and withstand heave duty service



Contacts are welded to nickel silver springs by special process. May be of precious metals or alloys in 12 different standard or special types and sizes. In the forefront of land operations in every war theatre has been the Signal Corps' famous SCR-299 mobil≥ intercommunication unit, whose tracsmitter is built by The Hallicrafters Company of Chicago, Illinois.

Clare Type "C" d.c. Relay is used as a past of the speech amplifier of the SCR-299. Its function is that of the control relay for the circuit which changes over the equipment from "send" to "receive" or from "receive" to "send." Under certain conditions the relay is controlled by an impulse sent over as much as a mile of telephone wire from a remote observation or command post.

This Clare Relay has stood up remarkably well in the field and has contributed greatly to the outstanding performance of the SCR-299. In choosing a Clare "Custom-Built" Relay for this important function, The Hallicrafters Company left nothing to chance. Clare performance was well known. Clare's ability to "custom-build" iust the relay to serve as these important nerve centers simplified design and assured the quick, positive action me rugged dependability, the resistance to vibration that a mobile radio transmitter must have.

Illustrated here are a few of the Clare "custo-building" features that have revolutionized designing and made it possible for Clare Relays to reduce overall relay cost, simplify installation and assure more dependable performance in hundreds of applications, such as sequence control of machine tools, radio-radar or other electronic controls, electric eye controls, counting equipment and alarm systems.

Clare engineers are ready at all times to "custom-build" a relay to your exact requirements. Send for the Clare catalog and data book. Address: C. P. Clare & Co., 4719 West Sunnyside Avenue, Chicago 30, Illinois. Sales engineers in all principal cities. Cable address: CLARELAY.

AYS

"Custom-Built" Multiple Contact Relays for Electrical, Electronic and Industrial Use

for the widest range of transmitting and

severe-service

electronic

assemblies

AEROVOX

RATING-

MAS

CAPACITORS

 Critical equipment designers, builders and users are insuring their assemblies with Aerovox rating-plus capacitors. That Aerovox extra safety factor is widely recognized today. Service records speak for themselves.

All Aerovox paper-capacitor voltage ratings are for standard temperature, pressure and humidity conditions,

namely, 20° C., 30 inches of mercury (760 millimeters), and 50% relative humidity.

Where Aerovox capacitors are in hermetically-sealed cases, the only effect caused by changes in standard conditions will be in the external flash-over voltage occurring at lower voltages for conditions involving reduced pressure and increased humidity. The capacitor proper remains unaffected.

 Submit your capacitance problems. Literature on request.

The maximum operating temperature for continuous operation at rated voltage is 65° C. ambient. If temperature is greater, operating voltage must be reduced. Derating data will be supplied on request.

Yes indeed, it will pay you to look into this matter of Aerovox rating-plus insurance. Remember, it costs no more but it can save you much expense and trouble.

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ELECTRONIC INDUSTRIES . May, 1945


BECAUSE of the totally different and unusually severe operating conditions that have to be met by power tubes used in industrial heating equipment

> - in installation and maintenance by personnel unfamiliar with vacuum tubes,

Federal ANNOUNCES ITS Industrial Jube Policy

ALL Federal Industrial Tubes . . .

I will be specifically proportioned for industrial use.

- **4** will have *ample* factors of safety for long life and economy under the severe operating conditions met in industrial service.
- I will be of *rugged mechanical design* to meet the requirements of industrial installation and operation.
- Will carry a *full guarantee* against defective materials and workmanship for 18 months after date of shipment, or 2000 hours effective life*, whichever occurs first, when operated under rated conditions, as against the 1000 hours effective life* rating, the common practice in rating ordinary tubes.

*Federal recognizes that in many industrial applications tubes will be operated with filament power only, for a considerable portion of the time. For this reason effective tube

life will be computed as the sum of the hours with filament and plate power applied, and 20% of the hours with only filament power applied.



WF-1283

Newark 1, N. J.

Instruments

Speakens

Jelephone Receivens

Electric Motors

Polanized Relays

MAY DO IT BETTER

This is the second in a series of four advertisements discussing the four major functions of permanent magnets

MECHANICAL ENERGY from ELECTRIC CURRENT through PERMANENT MAGNETS

The electric motor demonstrates how mechanical motion can be produced by the passage of an electric current with respect to a magnetic field set up by permanent magnets. Industry and science are making many profitable uses of this principle.

Mechanical energy may be transmitted to electrons moving in space to cause them to take a desired direction. A permanent magnet has been used, for example, to change the path of a cosmic ray in a cloud chamber. X-rays may be similarly directed; or the path of electrons in a magnetron tube can be changed.

The permanent magnet may be used as a polarizing agent, remaining stationary while mechanical motion is obtained by varying the magnetic field through variations in the applied electrical energy. Telephone receivers, magnetic recording heads, polarized relays, armature-type loud speakers, and some kinds of vibrators employ this principle.

For specific applications of permanent magnets to your problems of product improvement, consult our engineers. For 35 years we have specialized in the manufacture of permanent magnets and are today the largest plant in the world in this field. Write for copy of free technical booklet: "Permanent Magnets Have Four Major Jobs."





Specialists in Permanent Magnets Since 1910

Candiograph Recorders

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ELECTRONIC INDUSTRIES

O. H. CALDWELL, EDITOR * M. CLEMENTS, PUBLISHER * 489 LEXINGTON AVE., NEW YORK (17), N. Y.

Let's Have a Look!

Advance designing of postwar civilian equipment is vitally needed by the radio-electronic industry.

In order to give reconversion a good start, the military services should now allow the industry a "look" at our secret electronic and radio inventions, to ascertain their adaptability to civilian peacetime uses. This could be done in secret sessions by committees made up of responsible manufacturers in specialized fields of electronic and radio equipment, and officers of the armed services. It certainly would be a step towards hastening the day of new products born out of the war inventions, so that industry would be geared for reconversion.

Spare Us Dislocation and Unemployment

Reconversion planning will be most difficult unless industry is given an opportunity to be geared to the fullest for carrying on civilian production as soon as the war ends.

Otherwise, it seems pretty likely that we will have a hiatus of considerable unemployment and dislocation. This will give opportunity for the vocal pressure groups to attack industry and advocate measures to maintain employment through government controls and funds.

Without knowledge of the adaptability of wartime electronic-radio developments and inventions, the proper designing and planning for civilian production reconversion will be delayed and hampered.

One Silver Lining

Industrial managers who learned their radio manufacturing in the pre-war small-shop times have felt cramped by the Labor Board and Treasury rules concerning classification and advancement of employes. However, we believe they have received some valuable tips on how to keep employes contented. Only a little job analysis and evaluation by a suitable point system is needed in most medium-size companies to set at rest complaints of unequal pay for equivalent jobs. Of course, consistent application of results is required.

A 50% Cut in Military Electronic Needs?

Those "in the know" about military-navy requirements for the Pacific campaign indicate there may be a 50 per cent cut in military radio-electronic production, after victory is achieved in Europe. While the Pacific War will still require 5 million men for army and air forces (against present two-war 8,200,000), in addition to 4 million in navy, radio-electronic requirements will be slackened off to probably 50 per cent of the demands at outset of 1945. This should free large productive capacity for civilian radio and electronic devices, although components may not be in balance for some time to come.

For an IRE Headquarters Building

"Every man owes a debt to his profession," said Theodore Roosevelt back in the coherer days of wireless.

Radio men now have an opportunity to liquidate in part that debt, by contributing to the \$500,000 Building Fund to be used to set up a new headquarters for the Institute of Radio Engineers in New York city.

Already a large part of the sum needed has been subscribed, testifying to the value which the radio industry puts upon this movement. But every radioelectronic concern will want to be represented proportionately in the IRE Building Fund. Get your check in now!

LOOKING AT THE PHYSICAL DIMENSIONS OF MICRO WAVELENGTHS



These illustrations, drawn to scale, show the actual lengths of one-, three- and ten-centimeter waves, together with the appropriate sizes of wave guides, and will help in visualizing these high frequencies in terms of ordinary measurement

OPERATIONAL ELEMENTS



Fig. 1. The elements of ranging and direction finding by radio frequency energy echos. Familiar directional antennas give direction of transmission path to object while elapsed time between initial pulse and echo gives range

• Radar is an application of basic radio principles to the many problems of determining distance between the radar equipment and an object which will reflect radio frequency energy. These same principles employed by radar have been applied to ionosphere height measurements for many years.¹ The ability of radar to determine distance and direction makes it most suitable for detecting the presence of foreign objects, for example, aircraft, ships, mountains, etc. The fundamental principles involved are the constant known speed of radio wave propagation and the reflection or echo principle so pronounced and characteristic of the ultra-high frequencies (100 mc and up).

The practical usefulness of a radar system is obvious when the ever-present problems of navigation, collision prevention, enemy aircraft detection, etc., are considered. In the example of aircraft location, information is required at greater ranges and "early warning" radar is necessary. This system gives the range and approximate By WILLIAM E. MOULIC Associate Editor, Electronic Industries

The scope of applications and basic circuit elements required in Radar transmitter, receiver and antenna array



10,000 20,000 30,000 40,000 50,000 60,000

DISTANCE YARDS

Fig. 2. A possible indicator trace where horizontal position of cathode ray is proportional to time. Initial and echo pulses appear as vertical deflections of beam. Elapsed time-distance scale is based on speed of RF propagation

azimuth, then accurate reporting radar systems permit the location of the target in three dimensions. The available data secured from the radar systems may be used to direct fighter aircraft.

Radar systems can be applied to the control of gun fire and on board aircraft for locating surface ships. Airborne radar may also be used by fighter aircraft to locate enemy aircraft when visibility is poor. A simple basic radar system does not include the ability to differentiate between friend and foe. Auxiliary equipment may be synchronized with the radar apparatus to block the gunfire from friendly craft.

The usefulness of radar as a

navigational aid in the prevention of collisions, and determination of absolute altitude, is very great. Allied superiority in this phase of warfare is perhaps a major factor in the winning of the war.

Radar methods

Various possibilities of combining radio principles to produce a distant-object detecting system have presented themselves to inventors and engineers. Numerous systems have appeared in both American and foreign patents.²

One method of detecting a target by radar makes use of the Doppler effect. When rf energy, transmitted continuously, strikes

DF A RADAR SYSTEM

an object, moving toward or away from the source of energy, part of the energy is reflected and its apparent frequency is changed. This change in frequency (the wellknown Doppler effect) is familiar in the case of a train whistle changing its apparent pitch as it moves toward, then away from an observer. In the radar application, the equipment measures the difference in frequency between the transmitted and reflected waves in order to determine the speed of the

The pulse modulation method is the most common in current usage.

The primary advantage of radar is the result of the ability to convert a measured time interval into terms of distance. This is due, of course, to the fact that radio frequency energy radiated into space continues to travel at a constant and known velocity. Upon striking an object, there is no loss of time but merely a reradiation of part of the energy. The velocity or rate of propagation is considered to be that



Fig. 3. Direction finding principles of single lobe antenna where amplitude of output voltage is a function of angular position. Direction to object is indicated when output of receiver is maximum. Antennas shown are symbolic and may be any of well known arrays

moving object. This method is best applied to fast moving targets because of the small shift in frequency.

In a system which has been long used for ionosphere measurements, radio frequency energy from the transmitter is pulse modulated for short intervals from 1 to 50 μ sec. The pulse ends before the reflected energy returns from the reflecting surface to the receiver, and an indicator is employed to determine the time between the initial and the reflected pulses. The output of the receiver is applied to the indicator, usually of the cathode ray variety. When all reflections have returned, the transmitter can again be pulsed and the process repeated.

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ANTENNA B

Flg. 4. Lapped antenna reception patterns may be employed for more accurate direction determination as is common in aircraft landing systems. Output of two antenna systems is equal for only one direction (target 1). Other directions give unequal outputs

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of light, which travels 327 yds. per microsecond. For example, in Fig. 1, if a 1 µsec. pulse from the transmitter travels toward an object 32,700 yds. away the time required for the pulse to make the trip one way is 100 µsec. The reflection will require an equal amount of time to return and the total will be 200 μ sec. Since the radar indicator gives the total elapsed time it is common to figure distances (radar antenna to object) as 164 yds. per microsecond of indicated time between initial and reflected pulses.

Since the fundamental quantity involved is time, the precise measurement of that quantity is essential to the accuracy of a radar system. The cathode ray oscillograph is well suited to the task, since it retains the information on its screen and also provides a time axis or scale.

Assume in the illustration Fig. 2, that the linear sweep of the cathode ray tube is 1 cm per 100 µsec. The initial and any reflected sig-nals which might be received are applied through suitable circuits to the vertical deflection plates of the tube, thus any signal, either initial or reflected, will appear as a ver-tical "spike" on the CR tube screen.

Consider as an example, that a 1 μ sec. duration pulse is transmitted. This pulse will appear on the screen of the receiving CR tube. This pulse will be 0.01 cm wide and during this time the rf energy will have traveled 327 yds. from the transmitter. If the target is 32,700 yds. away the pulse will arrive at the target in the time that the cathode ray spot moves 1 cm and the spot will move an additional centimeter in the same direction during the time the reflected



energy returns to the receiver. The adjusted to giv

energy returns to the receiver. The reflected pulse will appear on the screen 2 cm from the initial pulse, thus corresponding to 200 μ sec.

A suitable indicating scale for determining the time interval precisely can be calibrated in yards or other units. Provision is made to synchronize the cathode ray sweep with the initial pulse of the transmitter in such a manner as to superimpose successive initial and reflected waves in order to give a continuous pattern for observation. If more than one object is present at different distances, an echo pulse will appear on the screen for each of the units that can be resolved by the beam angle of the directive reception antenna equip-A corresponding time-disment. tance scale is also shown in Fig. 2.

Determination of azimuth

The line of radiation to an object as given by the radar system is usually presented as an angle which may be measured from true north or any other reference. The azimuth and elevation angles of the echo signal are measured by utilizing directional characteristics of ultra high frequency antenna systems.

The simplest form of azimuth determination involves the use of an antenna system which produces a single lobe radiation pattern as shown in Fig. 3. The antenna system is mounted so that it may be rotated and energy is directed across the region to be searched until a return signal is picked up. The position of the antenna is then adjusted to give maximum return signal at which position the desired direction may be determined. The azimuth sensitivity of the single lobe system depends upon the angular width of the reception pattern. If the lobe is sharp so that the signal strength changes rapidly with another angular position, accuracy is great.

An overlapped double lobe antenna pattern could be used where greater accuracy is required. The principle of the double lobe system is indicated in Fig. 4. Two lobes from the antenna system are displaced so as to overlap at one point. At this point equal signals would be produced by the two antennas for this particular azimuth. At all other positions of the array unequal signals would be received by the two antennas involved, and by selective switching or dual reception equipment the bearing of the array could be adjusted until equal signals were picked up by the two antennas.

The elevation of an object can be determined by the slant range and the angle of elevation of the reflected wave. A tilted antenna array can be used and the angle adjusted for maximum signal. The combination of this information with the slant range provides for the calculation of the elevation through right triangle computation. This is shown in Fig. 5. The double lobe pattern system could also be used for greater accuracy in elevation angle measurements.

Fundamental system elements

Radar equipment varies greatly in detail depending largely upon the degree of accuracy involved. Principles of operation, however, are substantially the same. In general the degree of accuracy increases with the rf frequency since the microwave region lends itself to

Fig. 6. Electronic components for a possible radar system showing approximate wave shapes at various points in the circuit. Time t_R is interval between pulses. Pulse generator connection to oscillograph is for sweep timing





greater precision in angular measurements because of the more directional antenna arrays which can be built in a given space.

The functional parts of a pulse modulated radar system resolve themselves into six essential elements. These are shown in the block diagram Fig. 6.

- The timer, also known as the synchronizer, supplies the synchronizing pulses to the transmitter and the indicator.
- (2) The transmitter, which generates the rf energy in the form of short, high peak power pulses under the control of the timer.
- (3) The antenna system, which radiates the rf energy in a directional beam and which receives any returning energy reflected from some given object.
- (4) The receiver, which detects the rf echoes and reproduces them as pulses to be applied to the indicator.
- (5) The indicator, which produces a visual pattern of the initial and echo pulses in such a manner as to deliver the desired information, such as time lapse for range, angular bearing, etc.

(6) A power supply.

Fig. 7. Common form of pulse generator using wave shaping circuits and differentiator to produce short duration steep front pulses Fig. 8. Theoretical relations in a rectangular pulse of power. High peak power is possible from tubes and circuits having low average power requirements iar grid-blocking phenomena, the transmitter with its associated circuits may establish its own pulse width and pulse repetition frequency and also provide the synchronizing pulse for the other parts of the system. This action may be accomplished in the rf oscillator with properly chosen circuit components. This second method eliminates a separate timing circuit; however, the control of pulse width and repetition rate is less accurate.

The carrier frequency selected for radar purposes is a compromise between the directional advantages of very high frequencies and the



There are several methods for generating the timing or synchronizing signals. The pulse repetition frequency can be determined by a stable oscillator such as a resistance tuned audio oscillator, multi-vibrator or similar type. The output of this oscillator can be applied to wave shaping circuits to produce the required timing pulses. Fig. 7 shows a typical circuit which can be used as a pulse generator. Through the application of famildifficulties encountered in producing and amplifying these frequencies. The lowest carrier frequency is normally governed by consideration of practical size for the directional antenna array. Frequencies from 100 mc to several thousand are in general use.

Pulse rates

The repetition rate of the pulses should be such that sufficient time is allowed for an echo to return from any target within the maximum workable range of the installation, otherwise the reception of pulses from distant targets would be obscured by a repeating initial pulse. In searching, the antenna system is rotated at a constant speed, and the beam energy strikes the target for a relatively short time. During this time a sufficient number of pulses should strike the target and be returned to produce a lasting indication on the oscillograph screen. Therefore, the persistence of the screen and the rotational speed of the antenna ordinarily determine the lowest repetition rate for the pulses.

In a system in which the entire interval between transmitted pulses is used in the indicator the repetition frequency must be very stable if accurate range measurement is desired.

The shortest range at which an object can be located is determined largely by the time duration of the initial pulse. If the target is so close to the transmitter that the







Fig. 10. Block diagram of a suitable UHF superhet for reception of radar echo pulses. High carrier frequencies usually require double frequency conversion as illustrated

echo is returned before the initial pulse is turned off, the reception of the echo will be masked by a following pulse from the transmitter.

The radar transmitter is rated in terms of peak power. Since the transmitter is "off" for a time relatively long in comparison to the pulse duration, the average power is very low. With other factors remaining constant, the greater the pulse width the higher the average power, and the longer the pulse repetition time the lower the average power. Thus:

Av power pulse duration time

peak power pulse repetition time

The ratio of pulse time to repetition time is called the duty cycle. For example, a 1 μ sec. pulse repeted 1,000 times per second has a duty cycle of 10⁻³. The ratio of the average power to the peak power is likewise equal to the duty cycle. Thus for an average power of 100 watts a peak power of 100 kw would be obtained with a duty cycle of 10⁻³. High peak power is desirable to produce a strong echo over the maximum range of the equipment. The low average power enables the transmitter tubes and associated components to be made smaller which is in keeping with the current state of the UHF art. The relationships in a rectangular pulse are shown in Fig. 8.

Antenna systems

The simplest radar antenna system would contain two separate arrays, one for transmitting and one for receiving. The receiving antenna would be shielded from the transmitter to protect the receiver from the powerful pulses. In general the directivity pattern is sufficiently sharp to permit close operation.

A more practical system involves a single antenna and an antenna switch capable of transferring the array from transmitter to receiver and back again at the pulse repetition frequency. Such a switching arrangement has long been common, particularly among the amateurs. Since the pulse repetition rate may be any value from 60 to 5,000 cycles, however, a mechanical switch is out of the question. Such a switch must be an electronic type, and it may take the form of an rf amplifier, resonant transformer, etc.

When a radar receiver is operated in close proximity to the radar transmitter a certain amount of signal inevitably gets in the receiver through stray fields. In such instances these stray signals resulting from the main transmitted pulse must be eliminated from the output of the receiver. This is accomplished by turning off or "gating" the receiver. It is usually necessary to couple a small amount of transmitted rf energy into the receiver for timing purposes. It is important to prevent damage to the receiver as a result of the powerful pulse and likewise to prevent blocking of the receiving tubes during transmission.

A common form of transmitreceive switch ambodies some of the principles of the old gas-filled antenna switch for lightning protection. The general arrangement is shown in Fig. 9. The device consists of a pair of coupled resonant circuits (in the form of cavities) shunted by a discharge gap. The cavities are sealed and gas filled. An electrode system across the narrow cavity coupling gap is charged and used to keep the gas at a nearionization state. When the transmitter is pulsed, the rf voltage surge fed to the input cavity ionizes the gas and thus forms a virtual short across the circuit. In the equivalent circuit at the right in Fig 9, it is seen that any discharge (Continued on page 225)

Fig. 11. Television scanning raster could be employed to combine two elements of target position even as it is for picture element location. Grid modulation of CR tube by signal produces bright spots on coordinate system of desired factors Fig. 12. Circuit elements of a pulse indicator with typical wave shapes at several points. Note the similarity to television sweep and synchronizing circuits. Two-range sweep wave shapes are shown. Sweep is triggered by timer pulse





RAILROAD RADIO

Two-way Motorola FM installation on fast Diesel freight train connects engineer and caboose and cuts 3 hours off running time in 570 miles

1—Installation in the caboose of the "Flying Ule," crack Denver & Rio Grande Western freight train during test rur between Denver aud Salt Lake City, showing speaker and control panel

2—Antenna at the caboose end of the 65-car train was mounted on the side of the car and consisted of two half wave rad®ators in phase

3-Henry Koll engineer of the Galvin Mfg. Co., which made the installation, makes final tuning adjustments on the equipment before test run

4—Part of the installation in the engine cab as engineer checks train orders with conductor before clearing the yards on run to Salt Lake Ciry

5—Gasoline engine driven generator which provided 117-volt ac to power the equipment installed in the caboose. For the engine installation power was obtained from a converter driven from the starter batteries; provided 32 to 117 volts











Circuit diagram of the 2-tube FM converter designed and built by the Field Division engineers of the Federal Communications Commission, and a photograph of the finished equipment as demonstrated with a Stromberg-Carlson AM-FM receiver

SIMPLE FM CONVERTERS

FCC engineers design two tuber and Hallicrafters produce one and three tube units to extend FM receivers to 80-102mc

• In order to demonstrate that a reasonably priced converter can be used to convert an FM receiver geared to the present 42-50 megacycle band so that it can receive programs in the projected "upstairs" 84-102 megacycle band, the Federal Communications Commission's Field Engineering Division constructed a converter out of parts purchased over the counter in Washington, D. C., radio retail stores at a total cost of \$8.85. The FCC Field Division's Laboratory at Laurel, Md., has since constructed a converter for the same purpose which with one tube operation can be built into a receiver and not be a separate detached portion of the receiver.

Models demonstrated

At the same time, the FCC through its Field Division Chief, George S. Turner, demonstrated before a group of radio trade paper correspondents, including the Electronic Industries Washington Bureau representatives, a converter manufactured by the Hallicrafters Co. The Hallicrafters Co. estimated that it could sell a three-tube converter of this type with built-in power supply for \$11 and a single

FM CONVERTER COSTS

(Present-day prices at retail in small lots, as compiled by FCC Engineers)

Quantity Description	Price
1Tube, type 6AC7 (1852)	\$1.12
1Tube, type 6J5	0.50
2Wafer octal sockets@ 0.05	0.10
1Dial, vernier	1.00
1Metal box and chassis (blank)	1.73
2Antenna terminal strips@ .10	0.20
1 Adapter, octal (4 ft. 3-wire cable). (Est.)	0.40
1Dial light bracket, with jewel and bulb.	0.25
1Variable condenser, 2 gang, 6-50 mmfd	2.00
4Trimmer condensers	0.40
3Inductances, hand wound of hook-up wire	
5Condensers, mica,@ 0.12	0.60
2Carbon resistors, 1 watt@ 0.06	0.12
2Carbon resistors, 1/2 watt@ 0.05	0.10
1Lug strip, 3 connector	0.04
2Lug strips, 1 connector@ 0.02	0.06
3 ft. Rubber parallel lamp cord	0.06
2 ft. Push-back hookup wire	0.02
Misc. Nuts, bolts, lock washers	0.15

TOTAL COST\$8.85

Chassis view of the single tube Hallicrafters FM converter intended to be built in



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tube fixed wide band converter at as little as \$5.60.

FCC two-tuber

The FCC separate converter unit consists of a 6AC7 first detector and a 6J5 oscillator arranged to operate into the standard FM receiver as an if amplifier. (At Mr. Turner's demonstration the converters of the FCC and Hallicrafters were used with a Stromberg-Carlson receiver, AM-FM combination; and reception came from the FCC experimental FM transmitter and the Jansky & Bailey station W3XO in Washington both using transmissions in the 94 mc range.)

The three - tube Hallicrafters model which was demonstrated by the FCC in Washington uses a type 7V7 mixer, a type 7A4 oscillator, and a type 6X5GT/G rectifier. The output of the converter is fed into the antenna connections of the FM receiver which is tuned to 42 megacycles. The converter oscillator is arranged to track 42 megacycles below the mixer frequency and the entire device simply acts as the front end of a superheterodyne, using the FM receiver as an if amplifier. Devices similar to this have long been used by the amateurs to

receive VHF signals on standard communications receivers.

The experimental three - tube model is larger than necessary as it was built into a chassis and cabinet that happened to be available in the laboratory and is in no sense a finished product. In response to an inquiry from the Commission, Hallicrafters made a careful estimate of costs and said that this model could be built for \$11 fob Chicago, whenever the priority situation permits. This price assumes quantity sales to a single customer and does not include any Federal or State excise taxes.

Built-in model

Of far greater appeal to the present, FM set owner, however, is the Hallicrafters one-tube model which can be placed inside the cabinet of practically any FM set. This development makes use of a single type 7S7 tube and all tuning is done with the regular receiver dial. It can easily be installed by any service man or by the set owner himself and only requires that one hole be drilled in the front of the receiver to accommodate the control switch. A universal mounting bracket is provided and power is taken from an adapter plug which is placed under one of the receiver's output tubes.

With this one-tube model the rf input goes to a band-pass filter instead of the usual tuned circuit and the oscillator section is operated at a fixed frequency. The panel switch has three positions, one connects the antenna directly to the receiver to permit normal operation while the other two connect different values of capacity in the band-pass and oscillator circuits of the converter. The FM receiver is used as a variable if and with two fixed frequencies of the oscillator selected by means of the control switch covers the new range of 84 to 102 megacycles in two bands.

Drift problems

Hallicrafters' experimental FM station, W9XHB, is now in operation on 100 megacycles and it is planned to demonstrate the new converter to the public in the near future. The price of this one tube model, fob Chicago, based on quantity sales is \$5.60. This will permit retail sales at well below \$10, which was the figure originally given in Hallicrafters' testimony.

At the recent closed session of military, FCC and industry propagation experts, it was testified that there was no difficulty noted in the converters, including the FCC unit, with the problem of drift in the

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Appearance of the Hallicrafters one-tube FM converter as it would be built into a typicalprewar FM console type receiver, the entire unit being enclosed in the rectangular cam fastened at the side of the cabinet with a bracket

This is the miniature Hallicrafters single tube converter unit complete with mounting bracket, power take-off plug, etc. The knob is a switch to connect the antenna directly to the FM set for normal operation, with two additional points to connect different values of capacity in the band-pass and oscillator circuits of the converter. Tuning is done with the regular receiver dial on the FM receiver



higher FM frequencies, but in order to assure reliable operation the engineers stressed components must be of reasonably good quality. Mr.

This is the three-tube version of the Hallicrafters FM converter in experimental form



Turner felt that the converters could be installed by the receiver owner if he were of a mechanical bent but could easily and with little cost be placed in operation by a radio service man.

FCC Chairman Porter in the closed session—and this portion of the secret hearing has been released—suggested that the present FM broadcasters, if the FM broadcasting assignment were shifted higher, could advise receiver owners as to how they could obtain these converters at reasonable costjust as standard broadcasters have in the past protected listeners by the installation of wave traps. He felt that this would solve the FM receiver problem without any great burden on the public.

MEETING SPECS in UHF

By H. GREGORY SHEA

Associate Editor, Electronic Industries

Strong quality control organization is needed in manufacturing precision microwave equipment

• As the manufacture of electronic equipment expanded under the demand of the Armed Services, many concerns previously of glorified service shop size rapidly became large radio manufacturers. At the same time, their quality problems increased even faster.

Chief of the reasons for this, obviously, has been the rigorous requirements of the Army and Navy. In addition, however, all the old line suppliers of components, swamped with orders, were forced to expand tremendously, with consequent quality problems of their own. Also, many new inexperienced component makers were brought into the industry, many newly designed parts had to be made and perhaps most important, the constant reduction in the length of the radio waves themselves down to fractions of an inch caused a simultaneous reduction in mechanical tolerances.

The practice of testing components as they came into the factory was, in many places, substantially non-existent before the war. The method used was either to buy on preliminary sample with no further tests, or merely to submit one of the first lot to be shipped to the design engineer for his approval. While this method was suitable for the requirements at that time, it broke down badly under present conditions, creating endless production line troubles and delays. Furthermore, such a practice together with similar methods used on the production line, quickly created irritation and lack of confidence in the personnel of the Army and Navy Inspection Service, causing them to lean over backwards in areas of discretion.

The problems presented here have for some time been solved by larger manufacturers of electrical and mechanical equipment particularly where high quality merchandise was required. Their solution has been to set up a department of people whose sole concern it would be to maintain the quality of the manufactured product. Naturally, all inspection costs money, and the correct amount of inspec-

Fig. 1-Organization of department should be simple and have clear lines of authority



tion to set up for any situation is the one that produces the lowest cost per dollar of sales revenue, taking into consideration all factors such as production delays and delivery failures. The solution of this economic equation is difficult to give in general terms, as each manufacturer must make his own solution depend on the type of work he is doing and the quality and training of personnel available to him.

Functional organization

One of the problems of some concern to radio manufacturers at the present time, is whether they should divide an organization functionally or by jobs. While a full discussion of this problem is outside the scope of this article, it may be of interest to note here that the quality control department de-scribed in the following text is functional and was put into operation in a company having some-what less than a thousand employes and running four or more jobs at once. Production lines were geared to make 100 to 400 complex equipments per month operating in all frequency ranges.

It seems almost needless to say that the program for such a department should be in charge of a competent executive type of engineer with experience in both electrical and mechanical manufacturing.

The work of the quality control department falls almost naturally into several sections. These are: (a) incoming inspection; (b) visual or line inspection; (c) electrical testing and test equipment design; (d) construction and maintenance.

All material should be passed through the control of the incoming inspection section. If any one else in the plant has power to decide that certain items need not be inspected, control is lost and incoming inspection can no longer be held responsible for material used in the product.

The person in charge of this section bears a considerable amount of responsibility for the smooth and successful operation of the production line. He should preferably be an engineer with manufacturing experience and a good knowledge of radio parts, electrical and mechanical testing methods and knowledge of the principles of modern statistical analysis. With a large quantity of items arriving each day, he will establish routines on certain classes of components such as screws, ordinary resistors, condensers, potentiometers, but will still be faced with making many quick decisions as to the exact nature, amount and kind of inspection to apply.

For example, a case comes to mind in which the exact temper of beryllium copper springs was not specified on the drawings. After assembly, the springs took a permanent set and consequently the finished units, large antenna switches, were rejected. A smart incoming inspector would have held up the item for clarification of the drawing and thereby saved a thousand dollars of re-work expense.

A good deal of equipment for measurement and testing should be available in this section. Only a small part—such items as a high potential test cabinet, percent limit bridge, volt-ohmeter, Q meter-will be in constant use but other items should be kept nearby. If mechanically precise parts are bought, a fairly complete gage laboratory must be available. There is no use ordering parts to fine tolerances if these cannot be determined when the parts are received. In many cases a complete survey of gaging requirements must be made months in advance of the receipt of material, and adequate inspection gages designed and built.

The question of what percentage of inspection should be used must be approached very practically. An understanding of the supplier's method of making the component is helpful. Unfortunately many parts used in the UHF field are built up by hand from sections of brass tubing soldered to flanges which have been turned out on a



Fig. 2-Enough room for inspection, testing and repair operations should be planned

lathe. The whole may then be silver plated and afterwards must meet close tolerances. Almost no uniformity can be counted on in such cases and each part must be completely measured. On the other hand duplicate die or screw machine parts can be sampled successfully.

Source inspection is expensive of course and is to be avoided if possible. On some subcontracts it is almost necessary however, as in some radar components electrical effects result from mechanical deviations which cannot be measured on the finished component. An example of this kind would be high standing wave ratios in wave guide to co-ax cable couplings due to misplacement of the pick up probe.

While it is difficult, in view of varying conditions to set an estimated figure on the cost of operating an incoming inspection section of the type described, it might be mentioned as a guide that for really thorough inspection service involving precision in both electrical and mechanical parts, a figure of 1 per cent of purchased material cost should be realized and could probably be bettered by good industrial engineering practices.

As the material begins to appear on the production floor in the form of partial or final assemblies it must be visually inspected for quality of soldered joints, tightness of screws, freedom of operation of gears, lead screws and other moving parts and sometimes degree of backlash. Lastly, if any sort of quantity of production is involved it will be found economical to run the equipment through a continuity checker.

This visual or "mechanical" inspection, of course, is very easy to overdo on a production line, and in general, the ratio of inspection to production employes should not exceed one to seven. If it can be (Continued on page 226)





CASE-STUDIES OF TYPICAL



Modern methods of using high frequency heating equipment in intricate manufacturing operations

PREFORM HEATING OF COMPLEX RAG FILLED RESIN BONDED COUPLING by HF electrostatic field permitted successful production at Kuhn & Jacob Molding & Tool Co., Trenton, N. J. Attempts to mold with other methods of preform heating failed



SURFACE HARDENING IN DIFFICULT SPOT (left) to a depth of only .020 in. without effect on other parts by means of two coils. Self quenching occurs because of small area getting heat

CASE HARDENING OF A SHEAVE HUB (lower left) in a 25 kw production set up to depth ,020-.125 in. The part, of SAE-1040 steel, is hardened to 40-45 Rockwell-C by supporting on a ceramic insert on the platform for two seconds. Solenoid then releases work into a quench bath. Another coil outside hub is used to braze it to sheave face

BUTT-END BRAZING (below) of loud speaker yokes by six second application of three kw HF energy is illustrated. The joint is amply strong to withstand a subsequent reaming operation



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ELECTRONIC Heating JOBS

MEGATHENN

These solutions to typical production problems were worked out by the Industrial Electronics Division, Federal Telephone & Radio Corp. (IT&T associate), Newark, N. J., using Megatherm high frequency heating equipment.

MEGATHERM DIELECTRIC HEATING of this intricate plastic part with many metal inserts solved knotty production problem. Uniform temperature throughout obtained in preform allowed reduction in mold closing pressure from 120 tons to 37 tons. Quality improved

CONDENSER ROTOR PLATES ARE FLASH SOLDERED TO SHAFT (right) by a short pulse of megacycle energy. The current is carried by two straight conductors 1/8 in. from the shaft. The job is completed before heat can flow off into holding jig

BRAZING A CUP TO AN OUTER SHELL (lower right) is accomplished in seconds by induction heating. In this case the coil of copper tubing mounted at the top delivers the energy from the Megatherm

SOLDERING CADMIUM-PLATED SOFT IRON SPEAKER YOKES TO STEEL MAGNET PLUGS (below) by a hairpin coil insulated from the work and fed three kw of mc current. This avoids distortion in joining large areas, a hard job



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TUBE CHARACTERISTICS

Grouped listings of modern types for circuit functions that are commonest in television and FM receivers

• The choice of tube types for FM-AM receivers, television sets and other electronic devices is influenced by a number of factors. The electrical characteristics of the tubes are perhaps the most important factor, though size and weight are often necessary elements to be considered. The circuit designer has a wide choice of tubes available to him and in general many of the important electrical characteristics are duplicated at least substantially in several physical styles.

The tube types listed below have

been grouped for circuit functions which are commonest in television and FM-AM receivers. They are mainly prewar types with the exception of some of the miniature tubes and probably are the most likely choices for conventional civilian radio equipment. The tubes are suitable at frequencies up to approximately 100 mc, although some of the oscillators, particularly in the loctal and miniature categories, will function at several times this figure.

It should be noted that all the

tubes listed are designed for 6.3 volt heater operation and only the heater current is listed for each type. The chart is not intended for design purposes but merely as a convenient comparison of these commonly used types.

For high frequency operation of oscillators and amplifiers the double cathode lead construction of certain types is an important advantage in reducing effective cathode lead inductance with consequent grid input loading. Tubes having this construction are so marked.

Circuit	Туре	Con-	DIMENSIONS IN INCHES-MAX.			Heater	Plate	Grid Volts	Screen	Plate	Screen	Plate Resist.	Trans-	Cut-			
Function	Number	struction	Overall Length	Seated Height	Dia.	Amps.	Volts	Neg.	Volts	Ma,	Ma.	Meg- ohms	ance µmhos	Volts Neg.	Grid to Plate	Input	Out- put
High Transcon- ductance R-F Amplifier	6AC7GT 6AC7 7G7 16AG5	G B M L Mi	3.31 2.62 2.78 2.12	9.75 9.06 9.95 1.87	1.31 1.31 1.18 0.75	0.45 0.45 0.45 0.3	300 300 250 250	0000	150 150 100 150	10.0 10.0 6.0 7.0	2.5 2.5 2.0 2.0	1.0 1.0 0.8 0.8	9000 9000 4500 5000	6.0 6.0 6.0 8.0	0.015 0.015 0.007 0.025	11.0 11.0 9.0 6.5	5.0 5.0 7.0 1.8
Remote Cut-off R-F Amplifier	6K7G 6SK7GT 6SK7 7A7 9003	G B X L XI	4.46 3.31 9.69 9.78 1.81	3.90 9.75 9.06 9.95 1.56	1.56 1.31 1.31 1.18 0.75	0.3 0.3 0.3 0.3 0.3 0.15	250 250 250 250 250 250	3 3 3 3 3 3 3	100 100 100 100 100	7.0 9.2 9.2 9.2 6.7	1.7 2.6 2.6 2.6 2.7	0.8 0.8 0.8 0.8 0.8 0.7	1450 2000 2000 2000 1800	42.5 35.0 35.0 35.0 45.0	0.007 0.005 0.003 0.005 0.01	5.0 6.5 6.0 6.0 3.4	12.0 7.5 7.0 7.0 3.0
Sharp Cut-off R-F Amplifier	6J7G 6SJ7GT 6SJ7 7C7 6AK5	G B M L MI	4.46 3.31 2.62 2.78 2.12	3.90 9.75 9.06 9.25 1.87	1.56 1.31 1.31 1.18 0.75	0.3 0.3 0.15 0.175	250 250 250 250 250 180	3 3 3 3 3 9	100 100 100 100 120	2.0 3.0 3.0 2.0 7.7	0.5 0.8 0.8 0.5 2.4	1.0 1.0 1.0 2.0 0.7	1225 1650 1650 1300 5100	7.0 8.0 8.0 8.0 12.0	0.007 0.005 0.005 0.007 0.01	4.6 6.3 6.0 5.5 4.3	12.0 10.0 7.0 6.5 2.1
Pentagrid Converter (Char. for mixer sect. only)	6A8G 65A7GT 65A7 7A8	G B M L Mi	4.46 3.31 2.62 2.78	3.90 9.75 9.06 9.95	1.56 1.31 1.31 1.18	0.3 0.3 0.3 0.15	250 250 250 250	3003	100 100 100 100	3.5 3.5 3.5 3.0	2.7 3.0 3.0 3.2	0.36 1.0 1.0 0.7	550 450 450 550	35.0 35.0 35.0 30.0	0.26 0.5 0.13 0.15	9.5 11.0 9.5 7.5	12.0 11.0 12.0 9.0
Duodiode Triode (Char. for Triode sect. only)	6Q7G 6SQ7GT 6SQ7 7C6 6AQ6	G B M L Mi	4.46 3.31 2.62 2.78 2.12	3.90 9.75 9.06 9.95 1.87	1.56 1.31 1.31 1.18 0.75	0.3 0.3 0.15 0.15	250 250 250 250 250 250	3 9 9 1 3		1.0 0.9 0.9 1.3 1.0		0.058 0.091 0.091 0.1 0.058	1200 1100 1100 1000 1200	1111	1.5 1.8 1.6 1.4 1.8	3.2 4.2 3.2 2.4 1.7	5.0 3.4 3.0 3.0 1.5
Triodes	6J5GT/G 6J5 †7E5 6J4 †9002	B M L Mi	3.31 2.63 2.78 2.13 1.82	2.75 2.06 2.25 1.88 1.56	1.31 1.31 1.18 0.75 0.75	0.30 0.30 0.15 0.40 0.15	250 250 180 150 250	8 8 3 * 7		9.0 9.0 5.5 15.0 6.3	11111	0.0077 0.0077 0.0120 0.0045 0.0114	2600 2600 3000 12000 2200		3.8 3.4 1.5 4.0 1.4	4.2 3.4 3.6 5.5 1.2	5.0 3.6 2.8 0.2 1.1
Dual Triodes (Values for each unit)	6F8G °‡6N7GT/G ‡6SC7 7F8 ‡6J6	G B M L	4.47 3.31 2.63 2.03 2.13	3.91 9.75 9.06 1.50 1.88	1.56 1.31 1.31 1.18 0.75	0.60 0.80 0.30 0.30 0.45	250 300 250 250 100	8 6 9 2.5 **		9.0 7.0 2.0 10.0 8.5	1111	0.0077 0.0110 0.0530 0.0100 0.0071	2600 3200 1325 5000 5300		3.8 	3.2 2.2 2.8 2.2	1.0
Dual Diodes	6H6GT/G 6H6 7A6 6AL5	G B M L Mi	3.31 1.75 9.78 1.81	2.75 1.18 2.25 1.56	1.31 1.31 1.18 0.75	0.30 0.30 0.15 0.30	Max. Rms. 150 150 150 150	1111	1 1 1 1	Max. 8.0 8.0 10.0 8.0		1111	1111		Plate to Plate Cap. 0.1 0.1 0.05 0.05 0.026		
Power Amplifier	6V6G 6V6GT 6V6 7C6 6AK6	G B M L Mi	3.31 3.31 3.25 3.37 2.12	2.75 2.75 2.68 2.84 1.87	1.31 1.31 1.31 1.25 0.75	0.45 0.45 0.45 0.45 0.45 0.15	315 315 315 315 315 180	13 13 13 13 9	225 225 225 225 225 180	34.0 34.0 34.0 34.0 15.0	2.2 2.2 2.2 2.2 2.5	0.077 0.077 0.077 0.077 0.2	3750 3750 3750 3750 3750 2300	Output Watts 5.5 5.5 5.5 5.5 1.1	0.7 0.7 0.3 0.7 0.12	9.5 9.5 10.0 9.5 3.6	7.5 7.5 11.0 7.5 4.2
† Doub * 100 0	le Cathode Lo Ohm Cathode	eads. Bias Resi	stor.		G	Glass Bantam			L I Mi	Loctal Miniatu	re						

† Double Cathode Leads. * 100 Ohm Cathode Bias Resistor. ** 50 Ohm Cathode Bias Resistor. ‡ Common Cathode. © Units in parallel.

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Bantam M Metal

Radio signals of the sound of guns, picked up at several remote locations, are transmitted to the central station where records are made on electro-sensitive paper. From such records the location of enemy guns can be determined by triangulation

GUN SOUND RANGING

Radio equipment and methods used by the Army for quickly locating the positions of enemy artillery emplacements

• The deadly accuracy and power of American artillery has proved overwhelming to the enemy. Dazed Nazi soldiers have been picked up by advancing Yanks who have reported their incoherent mutterings: "Your artillery. It is too much. No man can stand up to it."

As the war enters its final lap on the Western Front and speeds up in the East, the increasing effectiveness of American field artillery begins to mean the difference between life and death to American infantrymen moving up against the enemy. It is the artillery that reduces fortifications, blankets areas with massed firepower to keep the enemy immobilized, and by counter-battery fire nullifies the enemy's own artillery.

To aid in this last-mentioned mission, the Signal Corps of the Army Service Forces has steadily improved the sound ranging equipment used by the artillery to "spot" enemy guns. Sound ranging consists of a means of picking up the sound of a muzzle blast of an enemy gun and timing its arrival at some central location. Then, through a process of triangulation, it is a simple matter to pinpoint its location and to destroy t by gun fire.

The equipment used in sound ranging includes microphones, a timer, and a recorder. The micro-

Essential parts of the Signal Corps sound recording equipment showing the plate supply and timer, the sound recorder and one of the microphones



phones, strung along the front in any geometric figuration, detect the signal. It is then amplified, and transmitted over wire to a central location where each signal is timed and recorded. The record indicates the difference in times of arrival of the same sound from the several microphones and in this way the location of the enemy gun can be determined.

Wire has been the mainstay for relaying the signal picked up by the microphones. About ten miles of wire is ordinarily used for this purpose. Early last year, however, it was found that the ravages of enemy shell fire, plus the dislocation caused by friendly vehicular traffic—tanks, trucks, etc.—introduced interruptions that defeated the effectiveness of this method of transmission. Mountainous terrain, especially on the Italian peninsula, also was a problem.

It was found that radio waves could be used to transmit the sounds picked up at the microphones back to the recording station. But before radio equipment could be utilized, it was necessary to find a means of transmitting signals between 5 and 25 cps, much below the audio frequency range of standard Signal Corps radio sets. Although the design of such sets was possible, the procurement and distribution of such equipment would take time. The need was immediate, however. The solution finally arrived at was the introduction of a modulator unit to be used with regular field artillery radio sets. (Continued on page 230)



Fig. 1—Four of the new 50 KV cold cathode oscillograph units being tested

• Laboratories of all types, whether devoted to research, testing or servicing have found that a cathode ray oscillograph is an indispensable research instrument. The inexpensive laboratory type of equipment has become so convenient to use in the simple routine investigations as to promote the belief that they are universally applicable to all problems.

Occasionally, a problem is found wherein really high speed phenomena are to be analyzed; non-recurring effects that are all over in a matter of milliseconds. Here the eye is inadequate even to see much of the oscillogram let alone memorize its appearance. A cathode ray oscillograph operating at high voltages is the only means available for the complete analysis of phenomena that occurs at random intervals and is completed in the order of one microsecond or somewhat more.

In industrial oscillography, emphasis is placed on reliability and accuracy rather than low costs that accompany simplicity. Oscillographs designed for this service are characterized by high anode voltages, possibly 50 kv, and some provision for the direct exposure of photosensitive films (which are also electron-impact sensitive) to the electron ray. In order to in-sert or withdraw these films it has been necessary to develop a new technique in tube construction and to provide permanently-connected vacuum pumps for re-evacuating after each loading. From seven to ten minutes are required to evacuate the tube after reloading.

COLD CATHODE

Westinghouse recording oscillograph developed for aircraft engine research, power companies and other studies of surges taking place within microseconds

The usual tests to which this oscillograph is applied, are related to transmission line characteristics, transformer design, circuit breaker operation, lightning arresters, corona losses, engine ignition studies, etc. In this field, transients of the order of a microsecond duration are usual, while in extreme cases, the successful recording photographically of transients of one milli-microsecond have been reported. Transverse movements of the spot at speeds up to 500 miles per sec. on the film can be handled.

The appearance of a high speed oscillograph constructed on these principles is considerably different from that of the common portable laboratory models. The envelope is generally of metal, with special parts that permit the placement of the recording film in the direct path of the rays.

The Westinghouse electronic oscillograph illustrated in Fig. 1 represents a commercially available instrument for recording on photographic film or for observation on a fluorescent screen, of single electrical transients of very short duration. The oscillograms usually are recorded on stationary film (frame size $3\frac{1}{2} \times 3\frac{1}{2}$ in.), with the electron beam being deflected in two directions, namely along the time axis by a timing voltage, and perpen-dicular to it, by a voltage derived from the phenomenon under observation. Instead of the timing voltage another quantity related to the measured voltage can be introduced; in this manner voltagecurrent characteristics or the relation between two voltages can be recorded.

One of the problems encountered in tests for which this oscillograph is adapted is that of film fogging

Fig. 2—(Left) Central compartment contains molecular pump just below center with the Megavac backing pump at lower right. Timing circuit appears upper right. Left compartment contains remainder of control circuits. (Right) In normal use electron ray is developed continuously but is absorbed by the trap device shown until the surge to be measured appears



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OSCILLOGRAPH

during long waiting intervals before a lightning surge or a transmission line switching transient "happens" to occur. When such a surge does occur it only happens once, and the whole thing is over in a few millionths of a second. For this reason the tube is provided with a "Norinder beam trap" which permits the prefocusing and adjustment of the ray without premature exposure of the film.

The tube, in many tests, is left in an operating condition over extended periods, waiting for the transient to appear (such as in the study of lightning surges on transmission lines). Were the ray to be directed toward (or off) the edge of the screen during such an interval, the stray and reflected electrons would soon fog the film. Even when the ray hits the side of the tube at an angle, a great many electrons may be reflected. Unusual precautions are provided, therefore, toward eliminating these effects.

In the "beam trap" development of Norinder, a small target (t) is mounted directly in the path of the cathode ray after it leaves the anode orifice (see Fig. 2B). Two deflection plates (a) and (b) are mounted between the anode and this target, which, when supplied with a suitable dc potential, will deflect the ray so that it misses this target entirely. Thereupon it enters the field of either of two additional pairs of plates, which are cross connected with the first pair of plates (plates c and e are connected to b, and plates d and f are connected to a) so that no matter what the extent or direction of the original deflection it is completely neutralized while the ray traverses the second pair. Thereupon it enters the deflection fields, from the



Fig. 4—Roll film holder and viewing screen is inserted from front, located directly below the viewing screen, Fig. 1

normal deflection plate system, in the original axial direction. Whenever the potential is removed from the combination of deflection plates

Fig. 3-Circuit diagram showing essential parts of the oscillograph tube and its associated control arrangements





Fig. 5---Film drum attachment showing housing and the dark shield which permits the loaded drum to be handled in daylight, at the rear, the drum and cover in front. Drum is rotated by synchronous motor integral with housing Fig. 6—Molecular pump, backed by Megavac pump, exhausts oscillograph chamber in from 7 to 10 minutes to a lower pressure than necessary. Vacuum pressure is then adjusted by valving in a small amount of air

comprising the beam trap, the ray again strikes the target and is absorbed.

The simplified schematic diagram of the oscillograph timing and beam release circuit is shown on Fig. 3. The double surge tripping is set so that it just holds the 4 kv positive and negative polarity impressed on it by the 8 kv rectifier. If the potential of the center sphere is temporarily thrown off ground by means of a tripping impulse, one gap will break down, which will immediately be followed by the flashover of the other gap. This permits the relay capacitors to discharge and to develop voltage across the resistance branches of relay circuit. The voltage across the latter is impressed upon the oscillograph relay (Norinder relay) plates; this bends the cathode beam around the target so that it enters the recording part of the instrument. At the same instant one, or a group of the timing capacitors as selected begins being charged. The rising capacitor voltage, being applied to the oscillograph timing plates produces the movement of the cathode beam along the time axis. The subsequent discharge of the timing capacitors will make the cathode beam retrace its movement. During this "back sweep" the cathode beam must be blocked. This is achieved by the relay voltage receding so as to force the beam back on the target.

The oscillograph equipment contains four resistor groups and four timing capacitor settings. Their various combinations afford a wide selection of time sweeps from approximately 1 microsecond to 20 milliseconds.

These time sweeps appear as straight lines. Their correct functioning can best be checked visually by connecting in the high frequency timing oscillator, by closing the "oscillator" switch. The available frequencies of 50,000, 250,000, 1,000,000 and 5,000,000 cycles provide timing marks of 20, 4, 1 and 1/5 microseconds per cycle. The timing marks are spaced more closely towards the end of the sweep because of the exponential character of the condenser charging process.

A dc calibrating voltage is available when needed to compare with the potential being investigated. The source for the dc calibrating voltage is the 8 kv rectifier reduced to the voltage recorded by a 2,000 volt meter. Four fixed voltages of either polarity can be obtained. These voltages record as lines parallel to the time axis when the "Zero Line" push button is operated.

The oscillograph is evacuated through two pumping connections shown in Fig. 2, one at the discharge tube, and one at the film chamber. A molecular pump (Fig. 6) and an oil sealed vacuum pump are connected in series. A valve located between the two pumps seals off the high vacuum section from the oil pump when the oscillograph is not in operation. The megavac (oil) pump also exhausts a film drying tank.

All fresh roll film contains a considerable amount of moisture which must be removed by keeping the rolls for some time in the filmdrying tank, which carries a load of dehydrating powder.

The pumping system will evacuate the oscillograph to such low pressure that no discharge can take place. It is therefore necessary to adjust the pressure in the discharge tube so that a proper cathode beam is formed. This is done by means of the air leak valve. This may seem odd to those accustomed to using the regular sealed-off oscillograph tubes, which are highly evacuated. In the tube here, a cold cathode is used so that a discharge can only take place by ionization. The cathode consists of a highly polished aluminum cylinder 1/4 in. diameter and 3/4 in. long. A discharge crater eventually appears on this cathode, so provision is made so that it can be removed and repolished when necessary.

The high voltage rectifier produces 50 kv dc when the primary voltage is 100 volts, the normal operating voltage. The HV switch energizes both the filaments and the HV transformers; it also opens the oil immersed contactor SM whose function it is to discharge the filter capacitor when rectifier is de-energized.

The cathode ray beam current is read on the milliammeter. If the current should rise above 2 to 3 milliamps the power supply will be interrupted by the action of the telephone relay and the SG relay. If this happens, the rectifier voltmeter will show zero. By means of the "reset" button, the normal operating connections are restored. The "OFF" button serves for quick interruption of the high voltage circuit.

Adjustments of the cathode ray are made while observing the latter on the fluorescent screen. For this purpose the beam current should be reduced to about .1 milliamp because the protracted use of full beam strength on the screen discolors the latter and fatigues the

(Continued on page 221)

THERMAL STABILITY in RECEIVER OSCILLATORS-II

By RALPH R. BATCHER Consulting Editor, Electronic Industries

A survey of the fundamental causes for oscillator drift by temperature effects, leading to the selection of a suitable compensation device

• In part I, certain conditions were analyzed where the physical assembly of a tuning capacitor affected the frequency drift of the circuit. Another cause for drift is often encountered that may result in even larger changes—that of the dial mechanism. Every set, at least when it is of console dimensions, has its own tuning control design, so it is impossible to bring out universally applicable suggestions here.

In some cases it is a three-way problem: the capacitor rotor, the frequency indicating pointer or dial, and the driving knob each being on different shafts linked together by gears, cords and pulleys or some friction device. These linking mechanisms have expansion stresses with temperature changes which have to be relieved, and it may be found that any one of these three items may change.

Since the control knob rotation usually is geared down to turn the capacitor shaft it is generally the last to shift. On the other hand, the capacitor shaft is free running and moves first. The movement may be either rotational or radial. The latter, to a certain extent, produces warping of the whole condenser structure.

Very few tuning capacitors, designed in the price range necessary for use in receivers, will stand much of this pressure on the shaft, without introducing large and erratic frequency shifts. Although it sometimes happens that these shifts accidentally compensate for other variations, unless the structure is rigid enough to withstand such pressures, the use of friction or pressure discs or cords should be avoided. The temperature/frequency drift rate so introduced is unpredictable and is not repeatable even in a single set.

In one case it was found that opposite humidity and temperature drift effects were produced by a simple change of the location of the tension spring in the string of a cord and pulley drive! The shrinking or expansion of the cord



Fig. 1—A typical permeability tuned coil. Different temperature effects can be found if the expansion length of the screw is more or less than the distance along the winding form, to the winding center, although the same total inductance may result in either case

due to either factor could thus be made to rotate the condenser shaft either clockwise or counter-clockwise as desired. A study of any proposed drive design for such possibilities should always precede its tooling up to avoid inviting large and uncompensatable drift troubles.

Inductance drift

So far, attention has been called to certain outstanding sources of instability in the tuning capacitor in the circuit. Notwithstanding best intentions, however, a certain amount of drift is inevitable, so that some compensation is always necessary if a low order of drift is to be attained. Before the proper kind and amount of stabilization can be determined it is necessary carefully to analyze the records of the average drift actually found and to discover the "probable" cause. The qualifying word "probable" is used because the thermal drift in some elements follows unusual laws and produces unpredictable curves.

A single layer inductance, wound in a grooved form, may have a variation in length that is controlled by the expansion of the form material, while its diameter may depend on the expansion rate of copper. If the expansion rates of the diameter and length were equal, one would expect that the inductance would change in direct proportion to the change in any one dimension with temperature. Also if the length could be made to increase twice as fast as the diameter, the temperature effect on the inductance would be zero.

However, it is necessary that the wire be wound with enough tension so that it remains tight at all temperatures to be encountered. In this case the temperature coefficient depends entirely on the expansion rate of the form material, since diameter and length are both affected at the same rate, and little can be done practically to utilize this method of securing a low coefficient.

In circuits using multilayer coils (as for example the diamond weave or self-sustained type) other effects are to be noted. Here the diameter of the first few layers may be influenced by the expansion of the form, but the rest of the layers depend on the expansion rate of copper. The length of the winding may follow one of several variation laws, since the wires have a tendency to spread out or contract sideways to equalize strains in any direction, like an accordion.

If impregnated with wax, the length depends upon the expansion of the wax, while the diameter depends largely on the expansion of copper. It is even possible to use a wax that gives a negative coefficient of inductance drift with temperature, if it expands enough! Proper impregnation is the most important factor in coil design as far as low drift rate is concerned, but the correct wax for one coil shape ratio may be the wrong type for another.

The thoroughness of waxing is a deciding factor and the expansion rate changes enormously if a heavy dip in melted wax is replaced by a light dip, or if the impregnation is accomplished by evaporation with the use of waxes dissolved in a solvent. In passing, attention is also directed to the ever-present shift in the distributed capacitance of a coil, as the impregnating compound is changed. Waxes have large

Fig. 2—Basic tuning circuit of an oscillator or amplifier. C represents, the adjustable portion of circuit capacitance; the elements with triangle prefixes are increments (either positive or negative) produced by temperature, etc.



temperature coefficients in their dielectric constant characteristics, so that even if all other effects are accounted for, this factor may complicate the correction curve. Luckily this variation is of the type that is accurately handled by negative coefficient ceramic trimmers or bimetallic capacitors of other types.

It is possible to measure the drift of the distributed capacitance coefficient quite easily by considering the multilayer impregnated coil as a capacitor and connecting it in shunt with another coil with a much lower inductance value, and making measurements at a frequency a couple of decades higher up the range.

All plastics have a large coefficient of expansion, compared with metals. At times this can be utilized in producing a negative inductance variation coefficient. For example, a layer wound rf coil on a bakelite or polystyrene tube normally will be considered to have a positive coefficient, so that the inductance goes up with temperature. In the usual mounting arrangement with permeability tuning, the core slug will move relative to the coil, by an amount depending on the relative expansion rates of the coil form and the screw mounting of the slug. If this expansion pushes the two together at increased temperatures, a positive coefficient will result. If they move apart, a negative coefficient is found. In Fig. 1, the tuning slug moves in accordance with the expansion rate of brass, but the winding moves at a greater rate, that of polystyrene.

If desired, the slug can be moved even greater distances by the movement of a thermostatic bimetallic strip. Study of the curves in Fig. 3 will show the compensating trends of a variable inductance compared with a capacitor type and indicate which is preferable for a given circuit. It has been shown* that a typical coil wound on a polystyrene tube may have either a positive or a negative coefficient depending on whether the tube thickness is greater or less than ½ in.

Compensation

There are two general methods of approach to the frequency stability problem: improvement in the operating stability of each component, or the application of corrective means for neutralizing the overall shift that is found in a well-designed setup. Corrective measures will be effective only when they follow up the original shift at the same rate, considering both temperature and frequency.

Consider a simple basic resonant circuit, Fig. 2. Here C_{D} is assumed to include all capacitance in the circuit when the tuning capacitor is entirely unmeshed. As mentioned in Part I the resonant frequencies at two temperatures are:

$$f = K/\sqrt{L(C + C_D)}$$
 (1)

$$f^{\perp} = \kappa i \sqrt{(L + \Delta L)(C + \Delta C + C_{D} + \Delta C_{D})}$$
(2)

$$f/(t^{1})^{2} = (1 + \Delta L/L) [(1 + (\Delta C + \Delta C_{D})/(C + C_{D})]$$
 (3)

$$= (1 + A)(1, + B + 0)$$
. (4)

where

$$= \Delta L/L; \quad B = \Delta C/(C+C_D); \text{ and } D = \Delta C_D/(C+C_D) \quad (5)$$

$$f/f_1$$
)² - 1 = R² - 1 = A + B + D (6)

In the above the \triangle factors represent the increments in the values of the respective factors caused by some operating change. They may be either positive or negative. In obtaining eq. (6) from (4) the second order effects AB and AD can be ignored.

To utilize this relation the value of R-must be obtained at several frequencies by direct measurement.

In this analysis the value of C is assumed to be the incremental capacitance of the variable capacitor since its "zero" capacitance has been lumped in C_{D} . Then $\triangle C$ represents the shift due to normal rotational movements of the rotor.

The relation in (6) shows that shifts of equal per cent magnitude in any one of the three components

"Polystyrene Applied to Radio Apparatus," RCA Review, Oct., 1939, page 203.

www.americanradiohistory.com



Fig. 3—Typical frequency drift trends from various circuit components

will produce equal changes in frequency. Over the complete frequency range, a straight line law does not exist, however, because of the change in C and $\triangle C$ as the tuning is changed, a square law difference between f and C being found. It will be found, however, that it is impossible to accurately apply eq. (6) to interpret experimental data so as to determine the importance of A, B or D, even by making complete temperature-frequency runs at numerous points within the operating range.

There are several analytic expedients that will prove of value if another assumption is made: that the value of L and ΔL (or A) does not change with frequency, at least within a narrow frequency range of say 2:1. It is possible to eliminate the effect of the variable capacitor (that is item B) by the simple process of turning it so that the plates are entirely unmeshed and making a temperature run in this condition. In this case (6) reduces to $R^2 - 1 = A + D$.

It can be assumed, following the above definition of D, that its value does not change with frequency, although its effect is dependent on a "cube law" relation.

This is an important relation, since means for obtaining temperature compensation by the use of ceramic capacitors with large temperature coefficients (either negative or positive, as the case requires) provides a correction that follows this rule.

This cube rule is an approximation but is essentially correct when $C' > > \Delta C$ and C' < C. Here ΔC is a capacitance increment that may occur at any point in the tuning range, and C' is the capacitance at the highest frequency point (f') of the range, and C is some other capacitance at a lower frequency (f) in the range. The rule states that the relative frequency increment caused by $\triangle C$ is very nearly proportional to $(f'/f)^3$. For example, if the useful tuning range is 2.8:1, a capacitance shift of 1 mmf will cause $2.8^3 = 21.95$ times as much frequency shift at the high frequency end of the range as at the other end. Using the common relations between f and C, it can be shown that:

$$\Delta^{f}/\Delta^{p^{-1}} = \frac{\kappa/\sqrt{c} - \kappa/\sqrt{c + \Delta c}}{\kappa/\sqrt{n^{2}c} - \kappa/\sqrt{n^{2}c + \Delta c}}$$
(7)

$$df/\Delta f^{\dagger} = \frac{n(\sqrt{c} + \Delta c - \sqrt{c})(\sqrt{n^2 c + \Delta c})}{(\sqrt{n^2 c + \Delta c} - n\sqrt{c})(\sqrt{c} + \Delta c)}$$
(9)

(8)

1)

Assuming that $C > \supset \triangle C$, which is correct in practical cases, as when $\Delta \mathbf{C}$ is the capacitance variation due to thermal expansion effects only, then

$$\overline{C} = \sqrt{C} + \frac{\Delta C}{2\sqrt{C}} + \frac{\Delta C^2}{4C}$$
(10)

and

$$\sqrt{n^2 C + \Delta C} = n\sqrt{C} + \frac{\Delta C}{2n\sqrt{C}} + \frac{\Delta C^2}{4n^2 C} \qquad (1)$$

Substituting (10) and (11) in (9) and omitting terms containing $(\triangle C)^2$

$$\Delta f / \Delta f' = n \left(\frac{2n^2 c + \Delta c}{2c + \Delta c} \right)$$
(12)

$$=\frac{2n^{2}C+n\Delta C}{2C+\Delta C}$$
 (13)

This relation (13) becomes an important factor in the application of temperature compensation of the capacitive type. Since the important term is the first term in the numerator, it means that at two frequencies anywhere in the operating range (f) and (f'), the respective frequency - increments (Δf) and $(\Delta f')$ have values inversely proportional to the cube of the ratio between f' and f. Thus, if a 10 mmf compensating capacitor having a characteristic giving 750 parts per million change per degree follows a 20 degree temperature shift (0.15 mmf absolute change) and causes a frequency change of 5,000 cycles at one mega-



Fig. 4-Effect of 1 $\mu\mu$ f incommental capacitance on frequency shift under various circuit parameters

cycle, it would cause a change of 40,000 cycles at the two megacycle point on the dial if the only difference between the settings is the position of the tuning capacitor rotor.

A chart, Fig. 4, may be found of interest in determining the frequency shift caused by a small capacitance increment under various

Relative frequency	$\mathbf{C} + \mathbf{C}_{\mathtt{D}}$	C when ($C_D = 36$)	$\frac{\triangle C}{C} = .01$ (assumed)	Relative ef- fectiveness of C. (cube rule)	∆f (relative)
3	40	4	$\Delta C = .04$	27.	1.08
2.5	57.6	21.6	.216	15.62	3.37
2.0	90.0	54	.54	8.00	4 32
1.5	160.	124	1.24	3.37	4 18
1.0	360.	324	3.24	1.00	3 24

circuit conditions. Knowing the actual frequency shift at any point in the range, it is possible to de-termine the required corrective capacitance to compensate for this shift. Application of this cube rule will show the resulting change at other frequencies in the range.

It is desirable that a plot be made of the data obtained in any frequency run, as the resultant curve in Fig. 3. From these data, it is often possible to estimate the probable cause for any shift discovered and to estimate the best procedure-whether inductive compensation or capacitive compensation should be used. To improve the resultant curve A + B' + D in Fig. 3 still more, it would be necessary to increase $\triangle L/L$ to about 0.25 per cent (that is-actually to make the coil "worse") and to add more (Continued on page 224)

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EQUIPMENT

By WM. F. FRANKART Radio Design Engineer

100-300 mc

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Frequencies in the VHF range may be measured directly with sufficient accuracy to be acceptable by government agencies

 Many manufacturers producing vhf equipment to operate in the 100-300 mc range find themselves in the position of not having instruments that will accurately measure frequencies above the typical secondary standards frequency range. They therefore compare the frequency of the item under test with a harmonic of the crystal or oscillator frequency of that standard and multiply the resulting frequency deviation by the frequency multiplication factor. This article describes equipment that can be built in most model shops.

Fig. 3 (Below) Experimental type of "Butterfly" unit with logarithmic plates



Fig. 2---Equipment dealing, with this part of system is shown in views below. The "Butterfly" in the lower compartment is adjacent to plaques carrying V5 and V6 tubes. The upper "butterfly" is associated with output probe, and carries V4 double triode. Coaxial lines connect input of this tube to previous stage

With this equipment, in conjunction with a secondary standard, frequencies in this range can be measured with sufficient accuracy to be acceptable by government agencies. Its use in connection with a secondary standard such as Millen 90505 and a receiver that will allow reception of standard frequency transmissions of the Bureau of Standards station WWV on 2.5, 5, 10 and 15 mc, reliable frequency measurements may be had directly at this vhf range. The block diagram (Fig. 1) conveys the general setup of this apparatus. Fig. 2 shows the frequency multiplying, mixing and detection system as contained within the dotted lines of Fig. 1.

In this gear, several relatively new items are used such as the Sylvania EF-50 tube and "butterfly" type tank circuits. This tube is the American version of a standard European type being produced in this country for lend-lease purposes. A special 9-contact loctal socket as manufactured by Cinch is necessary.

This tube is well adapted for hf amplifiers, inasmuch as it has a high mutual conductance together with high input impedance. In ad-



Fig. 1---Frequency multiplying, mixing and detection system contained within dotted lines in block diagram above





Fig. 4-Wiring diagram of the 100-300 mc measuring equipment. The two "butlerfly" tuners are shown coupled to the probes at right

dition, it is well shielded. Using this tube, stage gains of as high as thirty have been measured at 75 mc. In this setup, the two pins provided for connection to the shield have a separate bus to ground. The lock-in guide pin and one side of the filament are tied



together and the bus connected to ground. Another excellent tube for this application is the Sylvania type 1204 pentode. The input impedance of this tube is much higher than the EF-50; however, the mutual conductance is considerably lower. This lower Gm is compensated for by the higher input impedance; consequently, the stage gain is comparable.

"Butterfly" construction

The "butterfly" circuit affords a relatively high Q constant L-C ratio tank of small physical size that lends itself well to mechanical The "butterfly" is conlayout. structed from SAE 1020 C.R.S. 16 ga. After fabrication, all parts are copperized, then silver plated. Since the output of the Millen standard is feeble in the 25-50 mc range, an amplifier is used before

the frequency is first doubled because tube V4, the 6J6 operating either as a push-push doubler or push-pull tripler, requires considerable drive.

In the construction of this equipment all parts, including the chassis, in the rf circuits are either copper or silver plated. Centralab type 830 silver mica by-pass capacitors and Erie feed-thru ceramic capacitors are used as they lend themselves to good vhf layout. All coupling capacitors are silver mica. The schematic diagram, Fig. 4, shows the part values used. The extent to which proper circuit isolation was carried out is also conveyed. The unit is built on a $10 \times 17 \times 4$ chassis.

The mixer stage, a 6J6, (V5) may be used to combine two external signals; one introduced through the coaxial connector designated out-(Continued on page 194)

Fig. 5-(Above) View of the Faraday shielded probe, and below, constructional details for the fabrication of the probe and shield, and the plates of the "butterfly" tuner. Alternate shapes of rotor plates having logarithmic and sector contours are shown



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REVIEWING SOME BASIC

Steps that led to the development of modern systems for superimposing voice frequencies on radio frequency carriers

• One of the outstanding features of electrical communication during the 20th century has been the use of carrier transmission. The term first came into general use with the development of carrier telephone systems for open-wire lines nearly thirty years ago, and the process of superimposing voice frequencies on their carrier was called modulation. Ac carriers, however, were used long before the advent of openwire carrier systems, and modulation, although it was not always recognized as such, is as old as electrical communication.

It was probably during the early attempts to develop radio telephony that the concept of modulation became clarified, since that was the first time that a modulated carrier was obviously used. In a broader sense, however, all electrical communication employs a modulated carrier, whether dc telegraphy and telephony or radio telegraphy. With the early telephone and telegraph systems, however, the carrier was direct current, which seemed to put the systems in a different category, while with the wireless telegraph, although the carrier was a high-frequency electromagnetic wave, the modulation resulted from merely interrupting the wave at intervals corresponding to the telegraph code. For the radio telephone, however, there was modulation in the more ordinary interpretation of the term.

Radio transmission is practicable only at high frequencies and the purpose of modulation, of course, is to modify the high frequency in such a way that the voice frequencies may be recovered at the receiving end by available systems of

Fig. 1-Rectified telegraph signal at A and rectified telephone signal at B. In each case, the dotted line represents the current in the telegraph sounder or telephone receiver



detection. With modern frequencymodulation, it is the frequency of the carrier that is varied in conformance with the voice wave, but in the earlier system it was the amplitude of the carrier.

Detection methods

At the time of the early radiotelephone experiments, there were two types of detection commonly used for radio telegraph reception. One employed the coherer, and the other a rectifier. The coherer, under the influence of electromagnetic waves, allowed current to pass through it from a local bat-Its action was qualitative tery. rather than quantitative, since there was no direct relationship between the amplitude of the electromagnetic wave and the amount of current that flowed. It was suitable for telegraph reception since it would differentiate between the presence and absence of a radio signal, which was all that was required. With radio telephony, how-

Fig. 2-A low-frequency and carrier wave at A, gives the curve B after modulation. Had the low-frequency wave not been superimposed on a direct current, the modulated wave would have been as at C



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ever, the radio signal was continuous, and since the problem was to detect variations in it that corresponded to the voice waves, the coherer was not suitable.

A rectifier, however, permitted a quantitative response. Since it blocked the negative halves of the radio waves, a rectified telegraph signal would appear as at A of Fig. 1. When such a series of pulses is impressed across a highly inductive telegraph circuit, the current that flows corresponds to the rms values of the individual pulses, and thus follows the dashed line.

Rectification would thus be suitable for telephone reception if the carrier wave were varied so that its envelope corresponded to the voice wave. A radio wave modified in this way to correspond to a single-frequency voice wave would appear after rectification as at B of Fig. 1, and the current through the inductive telephone circuits would be as represented by the dashed line, which corresponds to the original signal. To secure a modulated wave of this type, what was needed at the transmitting end was some means of varying the amplitude of the radio wave in conformance with the voice wave, and it was this process that was called modulation.

Although a voice wave is ordinarily exceedingly complex in shape, the process and requirements of modulation can be illustrated by considering only a single-frequency

Fig. 3-A half cycle of carrier multiplied by the value of a signal wave that is decreasing results in the solid curve above. The dashed wave is a pure sine wave of the same frequency and amplitude



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MODULATION PROCESSES

wave. Such a wave and the carrier it is to modulate would thus appear as shown by the solid curves at A of Fig. 2. Here the carrier is shown oscillating about the axis of zero voltage, while the voice wave is shown superimposed on a direct current equal to its peak value.

If the value of the carrier at each instant is multiplied by the value of the voice wave at that instant, the resulting curve will appear as the solid curve at B. It is obvious that the envelope of this wave corresponds to the original voice wave as indicated by the dashed line. which could then be recovered by rectification at the receiver. Had the voice wave not been superimposed on a direct current, as indicated by the dashed line at A, the product of voice and carrier waves would give the wave shown at C. The envelope of this latter wave is at double the voice frequency, and thus will not give the voice wave on rectification.

Variable amplitude

At first, or at least by many engineers, modulation was looked upon solely as a varying of the amplitude of the carrier wave. J. A. Fleming in the 1910 edition of his "Electric Wave Telegraphy and Telephony" speaks of the transmitted waves in wireless telephony as consisting of "oscillations of constant frequency but variable amplitude," and this conception is prevalent throughout the literature of that time. It was thus at least commonly thought that no frequency change was involved in modulation, and for this reason, many felt that the ether could carry an almost unlimited number of telephone conversations, since each required but a single frequency.

Although this conception of modulation seems to be borne out by curve B of Fig. 2, and was essentially correct so far as the process was concerned, it was not quite the correct interpretation of the nature of the modulated wave. What was overlooked, of course, was that the process of varying a current introduced other frequencies, and that it was the combination of the original and introduced frequencies that gave the modulated wave its shape.

If a sine wave such as the carrier of A of Fig. 2 were multiplied by a constant, the result would be a sine wave of the same frequency but different amplitude. If it were multiplied by the voice curve of A, however, the multiplying factor would be different for each point of the carrier wave, and the result is no







Fig. 5—Radio telephone modulating circuit using a vacuum tube modulator

longer a pure sine wave. This can be shown graphically by plotting the product of the carrier and voice waves over a half-cycle interval, such as that from X to \mathbf{Y} . The result is shown in Fig. 3. Here the solid curve at each instant of time is equal to the product of the two waves of Fig. 2.

As a reference standard, a true sine wave of the same frequency and peak value is plotted in dashed lines. It will be noticed that the former curve rises more rapidly, reaches its peak earlier, and then falls more rapidly than the true sine wave. This, of course, is be-cause the value of the voice-frequency wave is greater at the beginning of the carrier cycle than at the end. Had the half cycle chosen been one where the voice wave was rising, the modulated wave would have reached its peak later than the sine wave. Whenever a sine wave is multiplied by a variable rather than a constant, the resulting wave will not be a pure sine wave of the same frequency. Distortion will have been introduced, and a distorted sine wave can always be expressed as the sum of two or more pure sine waves.

This distortion of a wave when it is multiplied by a variable is an inherent and mathematically necessary result, as may be shown by carrying out the multiplication of the mathematical expressions for the two waves. A sine wave may be expressed mathematically as K cos pt, where p is equal to 2π times the frequency, and K is a factor that determines the amplitude. If K is a constant, it represents the peak value of the wave, which is then a pure single-frequency sine wave reaching K for each even multiple of π , and —K for each odd multiple.

When K is a variable representing a single-frequency sine wave of the form $(2 + 2 \cos qt)$ as is the solid voice-frequency curve at A of Fig. 2, then the expression for the product becomes $(2 + 2 \cos qt) \cos qt$ pt, where q is 2π times the voice frequency v, and p is 2π times the carrier frequency C. On multiplica-tion this becomes 2 ($\cos pt + \cos pt$ cos qt). It may readily be shown, however, that $\cos \times \cos y$ is equal to $\frac{1}{2}$ [cos (x + y) + cos (x - y)], thus the expression for the modulated wave may be written as (2 cos pt + cos (p + q) t + cos (p - q) t).The resultant wave thus has components, of three frequencies: c, c + v, and c - v.

Two sine-wave voltages, such as a voice wave and a carrier-frequency wave, may readily be multiplied algebraically, but no ordinary modulating circuit actually multiplies two voltages. The voltages to be modulated are rather associated in a circuit including an impedance that instead of remaining fixed in value varies with the current through it, or in one way or another can be made to vary in proportion to one or both of the voltages to be modulated. For some of the early work in radio telephony, a telephone transmitter was employed arranged in a circuit as shown in Fig. 4.

The impedance of such a transmitter varies inversely with the pressure on the diaphragm, and under the influence of a single-frequency voice wave may be written 1 ($R - r \cos qt$) where R is the impedance when no sound is falling on the transmitter, and r is the maximum change in impedance produced by the voice wave. The current through the transmitter would thus be A $\cos pt/(R - r)$ $\cos qt$) or A $\cos pt \times 1/(R - r \cos qt)$ qt). Dividing 1 by $(R - r \cos qt)$ algebraically gives $1/R \times [1 + r/R]$ $\cos qt + (r/R \cos qt)^2 + (r/R \cos qt)^2$ qt)³ -1.

Since r/R is small and cos dt is never greater than unity, the terms within the bracket become rapidly smaller, and for practical purposes those beyond the second can be assumed to have negligible effect. The modulating current may thus be written as $1/R \times (1 + r/R \cos qt)$ cos pt. This is the type of expression that, as has already been shown, yields a modulated wave of the type at B in Fig. 2.

Modulation by use of a telephone transmitter never proved very practicable for radio, however, because (Continued on page 196)



INTERFERENCE EFFECTS

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Calculating rejection between wanted and unwanted signals for their effect on frequency allocations

• The purpose of this study is to find a means of calculating the interference effects produced by an undesired frequency-modulated signal when a desired frequency-modulated signal is being received. The results are to be applied to various types of receivers in order to estimate the effect of standards of allocation on receiver design, or inversely, assuming a certain type of receiver, to estimate what the allocation standards should be.

Since much of the proposed application will be made to receivers which do not limit or at signal levels where limiting is not effective, it is assumed that limiting does not take place. Under these circumstances interference rejection takes place due to the following effects:

- A. The selectivity of the tuned circuits in the if amplifier and discriminator;
- B. The relative decrease in slope of the tuned circuit and discriminator characteristics at frequencies removed from the desired frequency;
- C. The masking effect of the detector circuits;
- D. The use of a balanced circuit in the discriminator.

The interference rejection due to effects (A) and (B) are apparent and do not require special consideration. These effects will be evident in the expressions obtained under (C) and (D).

Masking effect

The masking effect of a detector circuit when two signals are present is at a maximum when the time constant of the RC circuit is small enough to allow the developed voltage to vary at the heterodyne frequency. If the undesired signal is small in comparison with the desired signal at the input to the detector, the heterodyne voltage developed will be approximately sinusoidal and the average voltage will be very slightly affected by variations in amplitude of the undesired signal. This can be shown as follows:

The amplitude V_{D} of the desired signal and the amplitude of the undesired signal, V_{D} , at the detector will be:

 $V_{\rm D} = DG_{\rm D}g_{\rm D}\sin\omega_{\rm D}t \tag{1}$

$$v_{ii} = UG_{ii}g_{ii} \sin \omega_{ii}t$$
 (2)

Where

- D is the desired signal input voltage
- G_D is the gain of the set exclusive of the discriminator at the desired signal frequency
- g_{D} is the gain of the discrimi-

nator circuit at the desired signal frequency

- G_{v} is the gain of the set exclusive of the discriminator at the undesired signal frequency
- gu is the gain of the discriminator at the undesired signal frequency
- $\omega_{\rm D}$ is 2π x desired signal frequency
- $\omega_{\rm U}$ is 2π x undesired signal frequency.

The total voltage at the detector will be:

$$V_T = Y_D + V_U = DG_Dg_D[sin\omega_Dt + psin\omega_Dt]$$

where
$$p = \frac{UG_Ug_U}{DG_Dg_D}$$
 (3)

This total signal is a combined amplitude and phase modulated signal. The form of the expression for V_T can be changed, by means of trigonometric identities to:

$$v_T = DG_D g_D \sqrt{1 + p^2 + 2p \cos \theta} \sin (\omega_D t + w)$$

where: $\theta = (\omega_U - \omega_D)t$ (4)

$$y = \tan^{-1}\left(\frac{p \sin \theta}{1 + p \cos \theta}\right)$$

For a very small p, the radical is approximately $1 + p \cos \theta$, an ordinary amplitude modulation coefficient, the frequency of the modu-





in FM WITHOUT LIM

lation being $\frac{\omega_{\rm U}-\omega_{\rm D}}{2}$, the heterodyne 2π

frequency. Also for small p, the phase angle is approximately p sin $(\omega_{\rm U} - \omega_{\rm D})$ t radians, corresponding to phase modulation at heterodyne frequency.

The heterodyne frequency is usually considerably above audibility and when this is the case, it can be filtered out later. If the time constants of the RC circuit in the detector are small enough the envelope of the combined wave will be reproduced, and the average value of this voltage will be very nearly independent of the magnitude of p when p is small.

Now when the frequency of the undesired signal is changed, p will change slightly since G_{υ} and g_{υ} are functions of frequency. The change in p will change the average value of the combined amplitude. The amount of this change in comparison with the change in the average value of the envelope due to an equal change in the desired signal frequency is the measure of the rejection of the unwanted signal.

The magnitude of the envelope is the coefficient of sin $(\omega_{\rm D}t + \psi)$. That is:

$$V_{Te} = DG_D g_D \sqrt{1 + p^2 + 2p \cos \theta}$$
 (5)

The average value of the envelope is

$$V_{avg} = \frac{1}{\pi} \int_{0}^{\pi} V_{Te} d\theta = DG_{D}g_{D}\frac{1}{\pi} \int_{0}^{\pi} \sqrt{1 + p^{2} + 2p \cos \theta} d\theta$$
$$= DG_{D}g_{D}\frac{2}{\pi} (1 + p) \int_{0}^{\frac{\pi}{2}} \sqrt{1 - \frac{4p}{(1 + p)^{2}} \sin^{2}_{\Phi}} d\phi$$

Hence:

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$$avg = DG_Dg_D \frac{2}{\pi}(1+p) E(k)$$
 (6a)

where E(k) is the complete elliptic integral of the second kind $k = \frac{2 \int \overline{p}}{1 + \frac{1}{2} \int \overline{p}}$ | + p

On Fig. 1 the function -(1 + p)E27

Where

fp is the desired signal frequency

 $\Delta f_{\rm p}$ is the change in desired signal frequency.

Evaluating the deviations, one obtains:

$$V_{AD} = D \frac{d}{df_{D}} (G_{D} \phi_{D}) \frac{1}{\pi} \left\{ (E + K) + p(E - K) \right\} \Delta f_{D} = D \frac{d (G_{D} d_{D})}{df_{D}} F_{D}(p) \Delta f_{D}$$

where $F_{D} = \frac{1}{\pi} \left\{ (E + K) + p(E - K) \right\}$ (7)

is plotted against p. Here it will be noted that V_{avg} is increased by 5%, (1/20), when p is approximately 0.4. Since p is the ratio of the amplitude of the undesired to that of the desired signal at the detector, this indicates that roughly speaking the undesired signal should be 8 db weaker than the desired signal. Slope considerations modify this estimate both upward and

downward. Adjacent to the peak of the discriminator characteristic, p must be about .2 (14 db down), while for undesired frequencies several bandwidths away $p \approx .6$ (4) db down) is sufficient. The slope is considered in following paragraph.

The change in Vavg when the frequency

(6)

changed, is proportional to the audio voltage developed by FM, and is:

E is the elliptic integral of the second kind and argument k.

K is the elliptic integral of the first kind and argument k. 2∨p

The change in Vavg when the frequency of the undesired signal f_{∇} is changed by Δf_{v} is:

$$V_{AU} = \frac{dV_{avg}}{df_U} \Delta f_U = DG_D g_D \frac{d}{dp} \left[\frac{2}{\pi} (1+p)E \right] \frac{dp}{df_U} \Delta f_U$$
$$= DG_D g_D \left(\frac{1}{g_U} \frac{dg_U}{df_U} + \frac{1}{G_U} \frac{dG_U}{df_U} \right) \frac{1}{\pi} \left[(E-K) + p(E+K) \right] \Delta f_U$$

$$DG_{D}g_{D}\frac{i}{g_{U}G_{U}}\frac{a}{df_{U}}(g_{U}G_{U})F_{U}(p)^{\Delta}f_{U}$$
(8)

where $F_{U} = \frac{1}{\pi} \left[(E - K) + p(E + K) \right]$ of the desired signal is When p is small: $F_D \simeq 1$

 $F_{\upsilon} \cong -$ 2

 p^2

$$V_{AD} = \frac{dV_{avg}}{df_D} \Delta f_D = D\left[\frac{2}{\pi} (1+p)E \frac{d}{df_D}(G_Dg_D) + G_Dg_D\frac{d}{dp}\left\{\frac{2}{\pi} (1+p)E\right\}\frac{dp}{df_D}\right] \Delta f_D$$

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f

The functions $F_{\rm D}$ and $F_{\rm U}$ are plotted on Fig. 2. Examination of these functions shows that the presence of the undesired signal has only a slight effect on the sensitivity of the detector to the desired signal provided p is small.

In the usual form, the frequency modulation detection system utilizes a common amplifier and a balanced discriminator arranged so that the slope of the characteristic of one branch is equal in magnitude but opposite in sign to slope of the characteristic of the other branch at the desired signal frequency. On Figs. 3 and 4 are shown the experimental curves for a Seeley type discriminator obtained at a frequency of 10.2 mc/s. These curves are plotted in terms of the parameter

$$=rac{f-f_{\rm D}}{rac{1}{2}{
m W}}$$
 (9)

Where

f is the resonant discriminator frequency

a

- f_{D} is the desired signal frequency
- W is the difference in frequency between the peaks of the overall discriminator characteristics.

In the center of Fig. 3 the response of each diode and the overall response is calculated for three conditions:

- A. When a single signal is varied in frequency. This is the usual characteristic.
- B. The response for a signal of fixed frequency plus an equal

Fig. 3—Discriminator characteristics measured at 10.2 mc and calculated response under masking conditions



signal of frequency corresponding to a. C. The response for a

single signal of fixed frequency (a = o) plus a signal of half the amplitude of the fixed signal which is varied in frequency.

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In each case, A, B or C, the amplitude of the signals at the input to the discriminator is held constant. These curves show the masking effect.

These curves, Figs, 3 and 4, will be used in the sample calculations later on. The selectivity characteristics used in examples will be Kilgour's* curves which are also plotted in terms of the $V_{AU} = DG_Dg_D \left\{ \frac{F_U(p_1) d}{G_Ug_U df_U} \right\}$

Kilgour's report, is at- where $p_1 = \frac{UG_Ug_{U,i}}{DG_Dg_{D,i}}$ $p_2 = \frac{Ui}{Di}$ convenience.)

The outputs of the two branches of a balanced discriminator are connected in series opposition. This makes the audio output of the two

$$A_{D} = D\left\{\frac{d}{df_{D}}(G_{D}g_{D}) F_{D}(p_{1}) - \frac{d}{df_{D}}(G_{D}g_{D}) F_{D}(p_{2})\right\} \Delta f_{D} (10).$$

Since G_D is substantially constant near f_D ,

$$\frac{dg_{D1}}{df_{D}} = -\frac{dg_{2}}{df_{D}}, \text{ and}$$

$$F_{D} \cong 1, \qquad (10a)$$

$$V_{AD} = 2DG_D \frac{dg_{D1}}{df_D} \Delta f_D$$

The undesired signal audio output corresponding to a deviation $\bigtriangleup f_{\mathtt{v}}$ is:

$$DG_{D}g_{D}\left\{\frac{F_{U}(p_{1}) d}{G_{U}g_{U} df_{U}}(G_{U}g_{U}) - \frac{F_{U}(p_{2}) d}{G_{U}g_{U2} df_{U}}(G_{U}g_{U2})\right\} \Delta f_{U} \qquad (11)$$

$$2 = \frac{UG_Ug_{U2}}{DG_Dg_{D2}}$$

The ratio of desired audio output to undesired audio output for equal small frequency deviations $\Delta f_{D} = \Delta f_{U}$ is:

$$= \frac{V_{AD}}{V_{AU}} = \frac{2 \frac{1}{g_{D}} \frac{dg_{D}}{df_{D}}}{F_{U}(p_{1}) \left[\frac{1}{G_{U}} \frac{dG_{U}}{df_{U}} + \frac{1}{g_{U1}} \frac{dg_{U1}}{df_{U}}\right] - F_{U}(p_{2}) \left[\frac{1}{G_{U}} \frac{dG_{U}}{df_{U}} + \frac{1}{g_{U2}} \frac{dg_{U2}}{df_{U}}\right]}{2 \frac{d}{df_{D}} (\ln g_{D})}$$

$$= \frac{2 \frac{d}{df_{D}} (\ln g_{D})}{F_{U}(p_{1}) \left[\frac{d}{df_{U}} (\ln G_{U}) + \frac{d}{df_{U}} (\ln g_{U1})\right] - F_{U}(p_{2}) \left[\frac{d}{df_{U}} (\ln G_{U}) + \frac{d}{df_{U}} (\ln g_{U2})\right]} (12a)$$

branches additive (because of In terms of the parameter "a" slopes of opposite sign), in the de- the ratio is

 $\frac{2 \frac{d}{da_{D}} (lng_{D})}{F_{U(p_{1})} \left[\frac{d}{da_{U}} (lnG_{U}) + \frac{d}{da_{U}} (lng_{U1}) \right] - F_{U}(p_{2}) \left[\frac{d}{da_{U}} lnG_{U}) + \frac{d}{da_{U}} (lng_{U2}) \right]}$ (12b)

$$u = [f_{U} - f_{D}] / \frac{1}{2} W; a_{D} = 0$$

sired signal range, and subtractive when the slopes are of the same sign outside this range. This connection also tends to minimize the sensitivity to undesired signals caused by the slope of the amplifier gain characteristic.

The quantities associated with one discrimination

branch will be identified with the subscript (1) and the quantities associ- $\frac{d}{da}(\log_{U1}) =$

ated with the other branch will be identified with the subscript (2). Then the audio ouput corre-

sponding to a deviation $\Delta f_{\rm b}$ of the desired signal is:

*"Design Data for the Double Tuned Interstage Transformer," C. E. Kilgour, 9/29/44.

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All quantities of which derivatives are taken are logarithmic. Hence if these quantities are plotted on logarithmic paper, with the same length of cycles in each direction the desired derivative is simply the slope of the curve divided by "a".

$\frac{\text{slope of curve of } g_{UI} \text{ vs. a (log-log paper)}}{a_U}$

When the gain characteristics are plotted in the form:

$$g_{(db)} = 20 \log_{10} \frac{G_D}{G_U} = 8.58 \ln \frac{G_D}{G_U};$$

then $\frac{d}{da_U}(\ln G_U) = -\frac{1}{8.68} \frac{dg}{da_U}$

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Furthermore, if the amplifier consists of M identical stages of gain G, then

$$G = G'''$$
, $\ln G = m \ln g$
and $\frac{d}{da}(\ln G) = \frac{d(\ln g)}{da} \times n$

Over the range of usual calculations F_{σ} is very nearly equal to $\frac{1}{2}p^2$. With this approximation, (12b) becomes:

$$\mathbf{r} = \frac{\frac{d(\ln g_{D1})}{da_{D}}}{P_{1}^{2} \left[\frac{d}{da_{U}} (\ln G_{U}) + \frac{d}{da_{U}} (\ln g_{U1}) \right] - P_{2}^{2} \left[\frac{d}{da_{U}} (\ln G_{U}) + \frac{d}{da_{U}} (\ln g_{U2}) \right]}$$
(12)

When the time constant of the RC circuit of the detector is such that only the peak of the combined envelope is followed, then

$$V_{avg} = DG_Dg_D(1+p)$$
 (13)

The output of a balanced discriminator in this case is simply:

$$V_{AD} = DG_D \frac{d}{da_D} (g_{DI} - g_{D2}) \Delta a_D \quad (14)$$

$$V_{AU} = U \left[G_{U} \frac{d}{da_{U}} (g_{U1} - g_{U2}) + (g_{U1} - g_{U2}) \frac{dG_{U}}{da_{U}} \right] \Delta a_{U}$$
(15)

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This is most easily derived without using p. The ratio of desired to undesired audio signals for equal deviations now is:

$$= \frac{V_{AD}}{V_{AU}} = \frac{DG_D}{UG_U} \frac{I}{g_U} \times$$

$$\frac{\frac{dg_{D}}{da_{U}}}{\frac{d}{da_{U}}(lng_{U}) + \frac{d}{da_{U}}(lnG_{U})}$$
 (16)

where

- $g = g_1 g_2$ is the overall characteristic of the discriminator
- g_D is the value of g at the desired signal frequency

g_v is the value of g at the undesired signal frequency

The overall characteristics of the discriminator are shown on Fig. 5.

Sample calculations

Formula (12c) has been applied to find the allowable undesired to desired signal input ratio for two types of receivers.

> 1. Two I.F. transformers plus discriminator (Six tuned circuits)

2. Four I.F. transformers plus discriminator (Ten tuned circuits)

The ratio of the inputs of undesired to desired signals is one such that the undesired audio signal in the output is a specified number of decibels below the audio of the desired signal for equal small deviations. Two output ratios were specified: 26 db down corresponding to the value commonly used in allocation problems; and 60 db down, which is probably as much as will ever be desired.

The results are shown on figures 6 and 7. Only one-half of the curves are shown since calculated curves are very nearly symmetrical.



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Illuminated ground glass inspection surface developed at General Electric plant for checking angles on tools and cutters is much better than holding work up to the light

Twirling the handle causes pins 7 to wrap ends of wire 2 around adjacent posts on terminal board. Used to set quantity of identical jumpers at Westinghouse Elec. and Mfg. Co.

PRODUCTION SHORT



Bringing safety eyeglass repairs to production area by means of "Goggle cart," also a Westinghouse idea, keeps glasses in use and materially cuts eye injuries

Cooling transformers in dry ice 20 minutes, then holding in water half a minute quickly reveals pin holes in hermetic seals without damage. Simulates five cycle test

SOLDER

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Heading many in-line rivets is eased by a slide with multiple anvils at the Westinghouse Sunbury plant. Spring loaded balls rise into counterbores for right location

CUTS

Bending tube lead-in wires to exact angles is speeded up and facilitated by the use of a specially designed production Jig, (upper right) developed in North American Philips, Dobbs Ferry plant

Resting plug gages on oil soaked felt strips when not in use solves oiling and cleaning problem. Only a turn is needed before use

Benches with only central legs (umbrella type) save 30 per cent space at General Electric Schenectady works. (Lower right) cleaning is also facilitated

Neat soldering of lugs to braided ground strap is simplified by working on top of the iron as shown (left). High visibility is a feature

Drifling holes in large work is accomplished on a bench drill (below) at Westinghouse plant. Head is turned away from table and cup saw is used, making neat hole





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MAGNETRON Frequencies

By E. DJAKOV and A. RAEV*

Dependence of resonance oscillation frequency on magnetic and electric fields in split-anode magnetrons

• The article reports some experimental results on resonance oscillations in magnetrons at magnetic field intensities greater than the critical field.¹ The dependency of the oscillation frequency on the operating conditions, such as magnetic and electric field intensities, is investigated. The frequency is not influenced by the load circuit.

Most of the measurements were made on one four-segment mag-





netron with an anode radius of 0.5 cm (type MV 50/25 Telefunken) and the relations found were tested on another magetron of the same type and on one with an anode radius of 0.4 cm. Two two-segment magnetrons with an anode radius of 0.4 cm were also investigated.

The external load circuit was either an aperiodic circuit consisting of chokes and resistors or an unloaded Lecher wire system (Fig. 1). The wavelength was indicated by a loosely coupled resonant-circuit detector connected to a galvanometer $(4.5 \times 10^{-9} \text{ amp per de-}$ gree). The rectified current in an aperiodic detector circuit, measured with the same galvanometer, was used as a relative measure for the oscillation intensity.

For a variable magnetic field H,

*Abstracted from the German (Hochfrequenztechnik und Elektroakustik, Berlin, Vol. 61, May issue) by J. Zentner, Ph.D., Associate Editor

Isimilar and more extensive experimental investigations on the same subject have been carried out by J. S. McPetrie and are reported in the Journal of the Institution of Electrical Engineers, London, January 1937 and March 1940.

cmla

600

400

200

constant anode voltage V, and aperiodic load circuit, the wavelength magnetic field relation for the four-segment magnetron consists of two straight lines (Fig. 2). This indicates the simultaneous presence of two oscillations for which the wavelengths, (λ_1) , (λ_2) , are proportional to the magnetic field intensity H. For constant H (Fig. 3), two hyperbolic curves were found to represent the dependence of the wavelength on the anode voltage, showing that the wavelengths, (λ_1) , (λ_2) , are inversely proportional to the anode voltage V.

From many measurements with widely varying values for V and H, the mean value of $\lambda_1 V/H$ for the longer wavelength λ_1 was found to be equal to 175; for the shorter wavelength λ_2 the expression $\lambda_2 V/H$ is equal to 101. Measurements on the four-segment magnetron with anode radius a = 0.4 cm gave $\lambda_1 V/H = 110$ and $\lambda_2 V/H = 59$, indicating a square law dependence of the wavelength on the anode ra-

(Continued on page 200)

Fig. 1—Magnetrons loaded with periodic circuit or with Lecher wire system

Fig. 2—Wavelength as function of magnetic field intensity: Four-segment magnetron, aperiodic load circuit, emission current: 77 ma, r=0.5 cm., V=400 volts



Fig. 3—Wavelength as function of anode voltage: Four-segment magnetron, aperiodic load circuit +Lecher wires with resonant wavelength greater than oscillation wavelength, △Lecher wires with resonant wavelength, emission current: 60 ma, r=0.5 cm., H=800 gauss

600

800 V

400

0

0

200

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Rear view of the receiver showing the construction by which the chassis and the battery holder are slid into the cabinet



R-1/URR radio receiver chassis which provides for reception on three bands using either self-contained batteries or ac-dc

3-BAND "MORALE" SET

• Substantial quantities of a threeband broadcast unit called a "morale receiver" are being made by several manufacturers and distributed to the Armed Forces of the United States to permit them to listen to any available entertainment programs when they are at liberty. The receiver is compact and has been designed with an eye to maximum usefulness under all sorts of conditions.

This set, model R-100/URR is an ac-dc, battery set. Two 45-volt and two 1.5-volt batteries will operate it, or it can be run from 105 to 125 volt, or 210 to 250 volt 25 to 60 cycle or from dc mains. Frequencies covered are: Band 1-540 to 1550 kc; Band 2-3.6 to 8.5 mc; Band 3-8.4 to 19 mc. A band switch changes from one set of coils to another. In addition to frequency markings on the dial, there is a logging scale divided 0 to 100.

The sensitivity over the entire range is not less than 10 microvolts with a 50 milliwatt output, and under this condition, the signal to noise ratio is a minimum of 10/1. There is a permanent magnet speaker in the metal housing cabinet as well as a phone output jack. The cabinet is entirely insulated from the grounded chassis. The latter is provided with ground and antenna posts, and 25 ft. of insulated antenna wire are supplied, with a frame for winding it up when not in use. The assembly is moisture and fungus proofed and built to JAN specifications.

The set is a superheterodyne with one antenna circuit, one rf

and two if circuits, one combination detector and first audio amplifier and one output tube. The tube complement for battery operation consists of three 1LN5, one 1LC6, one 1LH4 and one 3Q5 for output. For ac-dc operation, the 3Q5 is dropped out and a 25L6 substituted, while a 25Z6 rectifier is added. During operation from the mains the filament supply is obtained from the drop across the cathode of the 25L6.

The band width of the if circuits is 7 kc at two times down from peak, and 60 kc at 1,000 times down. The image frequency rejection ratio is 50/1, while the if rejection ratio is 4000/1. The if coils are permeability tuned. Battery styles used are two BA36 and two BA23-U, which fit into the cabinet.



Fron: ever of receiver, showing range changing control for the three bands, headphone jack and loud speaker; cabinet is metal

Rear view of receiver showing compartmnt open for access to line cord, and the built-in reel for storing the antenna wire ELECTRONIC INDUSTRIES • May, 1945



DESIGN OF ELECTRONIC

By WESLEY M. ROBERDS Engineering Department Radio Corp. of America, Camden, N. J.

Problems of designers will be eliminated as plans of recognized procedure are established by manufacturers

• To engineers who are accustomed to see powerful broadcast equipment, industrial oscillators appear amazingly simple. It is customary to use only one or two power tubes which act as self-excited oscillators. These, together with the usual six rectifier tubes, constitute the entire tube complement. The transmitter engineer indeed, finds it difficult to adapt his thinking to the design of these equipments because the purpose, and therefore the requirements, are so different from those of communication apparatus.

The elements which go to make a good transmitter are often undesirable in an industrial oscillator. For example, in the latter equipment shielding is extremely important in order to prevent radiation; on the other hand, frequency sta-bility is not at all important. As a load heats, its electrical characteristics change and these changes are reflected into the oscillator where they may cause frequency variations of several per cent. Heating efficiency varies extremely slowly with frequency, so that small frequency variations are negligible. Therefore, as long as there is sufficient shielding to prevent interference with communication, the frequency of the industrial oscillator may vary at will. Moreover, the waveform generated by the industrial oscillator is also unimportant.

For factory and shop equipment the fewer the meters and controls



COLPITTS

Fig. 1—Of the two circuits generally used for the generation of high frequency heating currents, the Colpitts is the simpler though its cost, in view of the bank of capacitors required, is likely to be higher than the Hartley

the better. Also, it is preferable that any necessary meters be kept out of sight as much as possible. As one shop superintendent put it, "When an operator sees a lot of meters and control knobs, he is either scared to death or fancies himself a radio engineer." Industrial heating equipment should be the epitome of rugged power. It should be able to take a terrific beating and at the same time be able to "dish out" the power day after day without attention. If it does that, the owner will not even see the color, and its shape is quite immaterial just as long as it takes up a minimum of space.

Types of cooling

In recent years designers of radio transmitters have been using air cooling as much as possible. This type of cooling also has many advantages for industrial hf generators. It allows the equipment to be portable and there is no danger of water-cooling systems becoming clogged with scale. However, there are important considerations which favor water cooling in industrial equipments. In spite of the scaleforming tendency, the water supplies of most industrial plants are cleaner than the air. Moreover, power tubes when water-cooled, generally have much higher power

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Fig. 2—Schematic presentation of a generally used type of coupling system for transferring energy from the generator to a load circuit



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HEATING GENERATORS

rating than the equivalent aircooled tubes.

Another advantage of water cooling for industrial equipment lies in the reduction in size which it makes possible. A capacitor which has been designed to take full advantage of water cooling has onethird to one-fourth the volume of an equivalent air-cooled capacitor. A conductor designed to carry 200 amperes of hf current with air cooling is generally a two-inch copper pipe. On the other hand, if water cooling is used, the conductor can be ¼ in. to ¾ in. in diameter.

Probably the best argument for using water cooling in inductionheating equipment is the fact that water must be used to cool the applicator coil. Since this coil must be of small diameter in order to couple to the work and yet must carry currents in the order of 1,000 amperes, water cooling is absolutely necessary. Therefore, since some water cooling is mandatory, it seems reasonable that water cooling should be used throughout. Very likely water will be used for the more powerful and bulky equipment, while air cooling will be provided in the smaller, portablesets.

Power tubes

With the possible exception of the Allis-Chalmers gas tube, there are at present no power tubes which have been developed specifically for industrial heating purposes. It is true that the modern transmitting tubes work very well as power sources in industrial oscillators. Moreover, it is likely that for work in the megacycle frequencies those characteristics which are desired in a tube for industrial heating are also those desirable for a high-frequency transmitter. It is reasonable to suppose, however, that if a tube were designed specifically for such a job as induction heating, it could be made more cheaply and it would have more desirable characteristics than those used for communication purposes.

The circuit

The oscillating circuit should, of course, be the simplest possible. There are two circuits which are electrically equivalent in this respect. They are the Colpitts and the Hartley. When condensers can be obtained which have been designed specifically for a given generator then the Colpitts type is physically simplest and "cleanest." However, when one must build up, from commercial units, a capacitor bank which has the proper capacity, current carrying ability, and voltage rating, the over-all size and cost of the Colpitts circuit is likely to be greater than that of a Hartley circuit.

The principal difference between

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Fig. 3—Approximate value of the constants for reasonably close coupling conditions, and with a one-turn two-inch loop as applicator



these two circuits is that in the Colpitts a ground tap is placed in the condenser limb of the oscillating circuit, while in the Hartley the tap is on the inductance limb. In most induction heating equipment it is generally easier, physically, to make the tap in the condenser. Of course, there are many variations of these two circuits which can be made up to suit a particular purpose.

In an oscillator operating at ten megacycles or above, it is desirable to make use of the plate-to-cathode and grid-to-cathode capacities in the tube as part of the tank capacity. In this case the Colpitts is the natural circuit. (Fig. 1) It is generally necessary, however, to add capacity in parallel with the grid capacity in order to adjust the excitation of the tube. At lower frequencies some capacity may also be added to the plate-to-cathode capacity.

Tank circuit impedance

In small radio circuits, where maximum power output is not an important consideration, the designer may shift his capacity or inductance almost at will to obtain a desired frequency. This cannot be done, however, in the design of power-generating equipment. Let us take a specific example to illustrate the point. It is easily shown that the KVA ratio of a circuit EI

(----) is equivalent to the quan-

tity Q which by definition is the ratio of the reactive component of a circuit to the resistive component.

As applied to the tank circuit of an oscillator, the resistive component is that part of the impedance which dissipates power. Thus $L\omega$ EI

 $\frac{1}{r} = Q = \frac{1}{P}$ where E is the

rms voltage impressed on the oscillating circuit, I is the rms value of current, P is the real power (heat losses plus power delivered to the load), L is the equivalent inductance, and r is the equivalent resistance which includes the resistance of the circuit components plus that resistance reflected from the load. In the type of oscillators we are describing it is found that this ratio should be 15 or 20 for stable operation. If the ratio is greater than necessary, excessive power is dissipated in the circuit components.

From the above relation between Q, E, and P the apparent value of

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Q in the tank circuit depends upon how the circuit is "loaded." It is determined not only by the size and material of the tank circuit components, but upon the coefficient of coupling between the tank circuit and load, upon the nature of coupling links, and indeed upon the nature of the load itself.

Coupling problems

Moreover, the coupling problem in general resolves itself into adjusting the above factors in order to make the tank Q take a value of about 20. In the induction heating of most practical loads it is not hard to achieve this value for tank Q, but when the work to be heated has high electrical conductivity the problem becomes quite difficult.

Another interesting result of the above relation between power output and equivalent Q, can be shown as follows: Suppose for example that the rated power output of a certain tube is 50 kw at the rated plate voltage of 16 kilovolts. Further suppose that this tube is to be used in an induction heating equipment to operate at 400 kilocycles. When the plate efficiency is taken into consideration it is found that the rms voltage impressed on the tank circuit will be approximately 16 x .9 x .707 or 10 kilovolts. Assume the tank circuit to have a Q value of 20.

From the equation $Q = \frac{EI}{P}$ the tank current PQ 50 x 1000 x 20 $I = \frac{1}{E} = \frac{10 \times 1000}{10 \times 1000} = 100$

amperes.

Therefore, since the tank current and voltage are fixed, the impedances of the tank inductance and tank capacitor are also fixed at E 10,000 Z = - = - - or 100 ohms

impedance, together with the desired frequency (400 kc) fixes the value of tank inductance at 100

 $= \frac{1}{2\pi \times .4 \times 10^6}$ or 40 microhen-L = -

ries. Similarly the proper capacity 1 ic C -004 mai

$$\frac{100 \times 2\pi \times .4 \times 10^6}{100 \times 2\pi \times .4 \times 10^6} = .004 \text{ mm}$$

crorarads.

If the same frequency is obtained by using a greater inductance and less capacity (keeping the coupledin resistance constant), the circuit impedance will be too high and the tubes will not deliver the rated power at the rated voltage. On the other hand, if the inductance is too small and the capacity too large, the tube will be overloaded at its rated voltage.

$$C_{T} = Q_{j} = Q_{2} = Q_{w} \left[\left(\frac{1}{K_{2}^{2}} - I \right) \left(I - \frac{1}{m} \right) + \left(I - \frac{1}{m} \right)^{2} \frac{1}{K_{2}^{2}} \frac{1}{L_{3}} \right] + \frac{1}{Q_{w}} \frac{1}{L^{3}} \frac{K_{2}^{2}}{(I - K_{2}^{2})^{2}} \cdots 3$$

$$Q_{1} = \frac{Q_{2}^{2} + I}{K_{1}^{2} Q_{2} - Q_{w}} \frac{K_{1}^{2}}{K_{2}^{2}} \left(I - K_{2}^{2} \right) \left(I - \frac{1}{m} \right) - Q_{2} \cdots 4$$

Fig. 4-Schematic arrangement where it is desirable to use a capacitance in parallel with the applicator, the circuit being the same as shown in Fig. 2, except for capacitor C.

Coupling Problems

Perhaps the toughest problems in the whole design of industrial generators are to be found in the means of coupling the oscillator tank circuit to the load. If the work is a good conductor (such as a metal), energy can be coupled into it most effectively by an alternating magnetic flux. The changing flux is made to link through a section of the work and thereby to induce an electromotive force in it. Currents which flow as a result of the electromotive force (sometimes called eddy currents) develop the heat directly within the work. This process is called induction heating.

On the other hand, if the work is an electrical insulating material -a dielectric-power can be transferred from the oscillator to the work by means of a high frequency electric field. For dielectric heating the frequency is generally 10 megacycles or higher and the work to be heated is placed directly in the electric field established between two electrodes. The field strength is usually in the order of one kilovolt per inch. Heat is generated by dielectric losses within the work material.

Low impedance load

Because of the nature of the loads which are generally heated by induction the load is usually low impedance; for dielectric heating, the load is a relatively high impedance. In the dielectric heating the work to be heated, together with its electrodes, constitutes an electrical condenser. A resonant circuit is built up using the load as capacitance together with one or more sections of added inductance. As the frequency of the load circuit approaches the frequency of the oscillator, the desired high voltages appear across the load. The load circuit must be tuned either

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by varying the capacitance of variable condensers (included in the circuit for that purpose). The load circuit is usually cou-

by varying the added inductance or

pled to the oscillator by tapping across the tank inductance or by wrapping one or two turns as a secondary around the tank inductance.

At this point we encounter a problem which is still not completely solved. When the load has a low power factor and is loosely coupled to the tank circuit, it is difficult to load the oscillator sufficiently even when the load circuit is precisely tuned. On the other hand, if the load circuit is closely coupled to the tank, the familiar two-humped resonant condition appears. As the load is brought into resonance, the oscillator will suddenly skip and start oscillating at its conjugate frequency.

Induction heating

It has been found, however, that by coupling the load very closely to the tank and never completely tuning the load circuit, good condi-tions can often be obtained. There is still considerable disagreement as to just what is the best way of solving this problem.

A similar problem (and even more disagreement as to its solution) exists in the case of induction heating. Here the load impedance is usually low. If it is of the same order as that needed in the tank circuit, several turns of the tank inductance (those turns nearest the ground point) may be brought out and used as the applicator. If, however, the load im-pedance is relatively small, there are two alternatives: (1) either couple loosely to the tank and tune the load coil, or (2) couple closely to the tank and use little or no tuning

For loose coupling it is possible

to tap the applicator leads across one or two turns of the tank inductance or to place a rather widely spaced secondary around it and connect the applicator to this secondary. Both of these methods are in wide use.

On the other hand, for close coupling between the high-impedance tank circuit and a low-impedance applicator the simplest arrangement* is to use a broad single-turn secondary closely spaced about the tank inductance.

Here mechanical difficulties enter the picture; in order to have close spacing between primary and secondary, it is necessary to use some insulating medium besides air. The use of oil or compressed gas involves sealing problems. Semi-solid dielectrics have so far proved unsuitable and at present no method has been found which is electrically efficient, low in cost, and high in safety factor.

The close coupling system offers several advantages, one of which is that only a minimum of tuning is necessary. For many loads the applicator coil need have no added capacity. This of course is an ideal situation. It would be wonderful if an hf generator were built which would furnish its full rated power to any load which could be connected to it. In fact, it would be nice if one could use the 60cycle power-line terminals in this fashion.

*It is also possible to place the tuned load circuit in series with the tank inductance and get a fairly high degree of coupling but proper condensers for tuning small impedance loads are not available at present.

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Just as the amount of low frequency or dc power which is delivered to a load is determined by the impedance of the load, just so the hf power taken by an induction heating load is determined by its electrical properties. The best the designer can do is to build an hf generator which will have low internal impedance so that the power which a load takes will be limited by the load and not by the internal impedance of the generator.

At present such a type of construction is very expensive and its use will have to await the lowering of costs and the development of new types of circuit components especially of condensers.

In order better to understand the problem let us get down to circuit diagrams and formulas. For example, let us take the general coupling system diagrammed in Fig. 2. Here L_1 , C_T represents the oscillator tank circuit, Lw, Pw, represents the work, L₂ is the transformer secondary, and L₃ is the applicator coil. The symbols L, C, and P, as usual, represent the respective inductance, capacity, and resistance of the part in question. Let us also assume that the resistance of the various components of the coupling circuit is negligible compared to the equivalent resistance reflected into them from the work.

With these assumptions (and some laborious algebra) it can be shown that the Q of the link circuit is as shown in Eq. 1—Fig. 2, and that the equivalent Q in the tank circuit, in other words, the value of Q shown by the primary of output transformer when the ap-

ASYMPTOTIC

Q2 ASYMPTOTIC TO 45

 $Q_{W} = 15$

 $K_2 = .71$

ģ

= .80

= L3

10

тi

K_L

L2

TO 61

Q

 Q_1

Q2

plicator is loaded is as shown in Eq. 2—Fig. 2.

Approximate values of the constants, for reasonably close coupling conditions and with a one turn, two inch loop as applicator, are as follows:

 $K_1 = .80, K_2 = .71, L_3 = L_2.$

Using these values of K_1 , K_2 , L_2 and L_3 , we may plot the value of Q_2 vs. Q_w . This curve is shown as A in Fig. 3. From selected values on Curve A, a curve of Q_1 vs. Q_w was plotted and it is shown as B in Fig. 3.

While it is possible to improve the coupling a little by careful design, yet Q_1 will always be greater than Q_w and in most practical cases it will be greater by a factor of two or three. When the load is a steel cylinder which closely fits inside the above mentioned, two inch, applicator loop the value of Q_w is approximately 5. So, with the assumed coupling conditions, the tank Q takes a value of about 22. When the work is a good electrical conductor, however, its Q may be in the order of 20.* Thus the equivalent of Q of the tank inductance may be in the order of 50 to 100.

Tank design

It will be remembered that in the example of the 50-kw oscillator, previously cited, the Q1 of the circuit was taken as 20 and the impedance of the tank circuit was calculated with this figure, together with the power rating and platevoltage rating of the tube. The question then arises, "If for certain loads the tank Q amounts to 50 or 100 why not design the tank circuit to have an impedance which is consistent with a Q of 50 or 100?" For an answer let us again return to the fundamental relation

$$P = -\frac{EI}{Q}$$
. Note that $-\frac{P}{E}$ is a con-

stant whose value is fixed by the design of the power tube. Therefore, as Q increases, the value of circulating current in the tank must be increased in order that the desired power may be obtained. The upper limit of tank current is fixed by the current-carrying limits of the tank capacitor and by the permissible power losses in the circuit elements.

The cost of the tank condenser is one of the most expensive items in the generator. In present designs of oscillators the condenser cost is approximately equal to that of the power tubes and this cost increases about proportional to its current rating.

(Continued on page 202)

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Fig. 5—Curves showing how the values of Q_2 and Q_1 vary with the impedance ratio of m

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^{*}The values of Q are given for a frequency of about 400 kilocycles. However, the Q does not change rapidly with frequency.

SURVEY of WIDE READING

Electronic news in the world's press. Review of engineering, scientific and industrial journals, here and abroad

Insertion Loss of Dissipative Filters

D. G. Tucker (Wireless Engineer, London, February, 1945).

The paper gives some considerable extensions to a previous paper by C. W. Miller, Wireless Engineer, Jan. 1944, summarized in the March 1944 issue of Electronic Industries.

The formulas and curves applicable to high and low pass filter insertion losses are adapted for symmetrical band-pass filters by a simple substitution involving n, the ratio of bandwidth to mid-band frequency of the band-pass filter.



Fig. 1—Series-derived and shunt-derived bandpass half sections

Further, the effect on the insertion loss of dissipation in the coils is considered. The table gives approximate formulas at the frequency of peak attenuation, at the design cut-off frequency, and at the mid-band frequency for bandpass filters. The expressions given



Flg. 2—Alternative series-derived shunt arm and shunt derived series arm in band-pass half-sections of Fig. 1

are not accurate for Q and Qn values below about 10. Exact expressions are included in the article as well as several graphs illustrating the corresponding behavior of the filters.

Electron-Mirror Microscope

H. Mahl and A. Pendsich (Zeitschrift fuer technische Physik, Berlin, Vol. 1943, No. 2).

The projection lens in a conventional electron microscope is replaced by an electron mirror reflecting the electrons and eliminating the tubing length required by the second amplifying stage.

The structure of an electron mirror (Fig. 1) is identical with that of an electron lens. It is a system of three electrodes, a,b,c, the two electrodes a,b being at the same potential. If the potential of the center electrode c is slightly negative with respect to that of electrodes a and b, the system behaves as a converging lens for electrons, ray 1 in Fig. 1.

Electron mirror

For more negative potentials of the center electrode c, the axial component of the electron velocity is reduced to zero in front of the



Fig. 1—Electron paths in converging lens, and converging and diverging mirrors

lens center. Consequently the electrons, which are accelerated by the field between electrodes a and c in a direction away from the lens center, do not traverse the lens but are reflected; the system behaves as an electron mirror.

The electrons penetrating almost to the center of the lens, ray 2, are deflected toward the lens axis on their return paths; the system cor-

(Continued on page 210)

	INSERTION LOSS (expressed as a voltage ratio)		AT CUT-OFF FREQUENCY	AT PEAK FREQUENCY		AT	
		L.P. Series-derived T H.P. Shunt-derived π	$\sqrt{1 + \frac{1}{m^2} + \frac{2}{Qm}\left(2 + \frac{1}{m^2}\right)}$	Om		FREQUENCY	
s	Low- and high-	L.P. Shunt-derived π H.P. Series-derived T	$\sqrt{1+\frac{1}{m^2}+\frac{2}{Qm}\left(1+\frac{1}{m^2}\right)}$	$(1 - m^2)^{\frac{3}{2}}$			
TION	pass	L.P. Series-derived π H.P. Shunt-derived T	$\sqrt{1+m^2+\frac{2}{Qm}\left(\frac{1}{m^2}+2-m^2\right)}$	Q^2m^3			
HOLE SEC		L.P. Shunt-derived T H.P. Series-derived π	$\sqrt{1+m^2+\frac{2}{Qm}\left(2+\frac{1}{m^2}\right)}$	$(1 - m^2)^{\frac{3}{2}}$			
				as Fig t	as Fig. 2		
W	Band-pass	Series-derived T Shunt-derived π	$\sqrt{1 + \frac{1}{m^2} + \frac{2}{mQn}\left(3 + \frac{2}{m^2}\right)}$	$\frac{mQn}{2(1-m^2)^2}$	$\frac{Qn}{2(1-m^2)^2}$	2m + Qn	
		Series-derived π Shunt-derived T	$\sqrt{1+m^2+\frac{2}{mQn}\left(\frac{2}{m^2}+4-m^2\right)}$	$\frac{m^3 Q^2 n^2}{4(1-m^2)^{\frac{5}{2}}}$	$\frac{mQ^2n^2}{4(1-m^2)^{5/2}}$	Qn	
SUCTIONS	Low- and high- pass	L.P. Series-derived L.P. Shunt-derived	$\sqrt{\frac{1+3m^2+m^4+(2/Q)(2/m+m^3)}{4^{m^2}}}$	Qm			
		L.P. Shunt-derived H.P. Series-derived	$\sqrt{\frac{1+3m^2+m^4+(2/Q)(2/m+m)}{4m^2}}$	$2(1 - m^2)$			
F SI		·····		as Fig. 1	as Fig. 2		
HAL	Band-pass	Series-derived Shunt-derived	$\sqrt{\frac{1+3m^2+m^4+(2/Qn)(4/m+m+m^3)}{4m^2}})$	$\frac{mQn}{4(1-m^2)^{\frac{3}{2}}}$	$\frac{Qn}{4(1-m^2)^{\frac{3}{2}}}$	$\frac{m+Qn}{Qn}$	

 $m = \sqrt{1 - (f_{\infty}/f_{c})^{2}}$ for high pass, $m = \sqrt{1 - (f_{e}/f_{\infty})^{2}}$ for low pass, when $f_{\infty} =$ frequency of infinite attenuation, $f_{e} =$ cut-off frequency.

1. SPECIAL PURPOSE ENGINEERING 2. RECEIVING TUBE TECHNIQUES

ombuning The 2C26A exemplifies Hytron's ability to build in soft glass, at high speed, and for economical prices, special purpose tubes. Hytron solved a tough problem for the Services by designing in the 2C26A a tube capable of performance and high ratings never before - or since - achieved in soft glass. This small tube — approximately the same size as the 50L6GT Bantam — is capable of delivering 2 KW of useful r.f. power at 200 megacycles. It replaces larger and much more expensive hard glass transmitting tubes which must be operated at much higher potentials.

HYTRON TYPE 2C26A VERY-HIGH-FREQUENCY TRIODE PULSE OSCILLATOR

The Hytron type 2C26A is a special triode for use as a grid or plate pulse oscillator up to 300 megacycles. Its cathode is designed and processed to provide the extremely high peak plate currents required in pulse operation. Special top cap design permits use of the maximum potentials, without external without broad-down of the higher disturbant of the restable features are conversed to readerd orted. in pulse operation. Special top cap design permits use of the maximum potentials, without external voltage breakdown, at the higher altitudes. Other notable features are: convenient size, standard octal

base, high-voltage internal ceramic insulators, and extremely rugged construction.

	0.5 0010	
	1.1 amps.	
	Coated Unipotential Cart	
3	To max watts	
left .	Heater Current. 2.5 max. wolts	
	Heater Dissipation	
	Plate Dissipation	
	Grid Dissipatial (plate pulsed)	
	Plate Potential (grid pulsed)	
	Plate Potential (group in the A00V; Ec:-ISV, 16 ma.	
	Grid Bias	
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	Transconductorelectrode Capacitante 2.6 mmf.	•
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100	Chiefe to Cathode	
	Platetto Maximum Rating.	
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Frequency



MECHANICAL

Type of cooling. Intermediate shell octal 8-pin	n phenolic ng bushing T-9
Base Skirted mimature	
Top Caps Bulb Maximum overall dimensions Length Seated Height Diameter	$3^{11}/_{16}$ inches $3^{1}/_{8}$ inches $1^{5}/_{16}$ inches $1^{1}/_{2}$ ounces
Net were	

140

Convection

OLDEST EXCLUSIVE MANUFACTURER OF RADIO RECEIVING TUBES

CORP RADIO AND ELECTRONICS MAIN OFFICE: SALEM, MASSACHUSETTS

PLANTS: SALEM, NEWBURYPORT, BEVERLY & LAWRENCE FORMERLY HYTRON CORPORATION

WHAT'S NEW

Devices, products and materials the manufacturers offer

Linear Actuators



The new, light, Model "400" series of linear actuators, weighing as little as 3.05 lbs., are designed to operate under loads up to 400 lbs. of compression or tension. They require low power, 24-28 volts, and have extremely low current drain on the electrical system. In size, the "400" model is less than five inches wide, and less than seven inches long, including the limit switch control box and the thermal protector. The extension length ranges from 14% to almost 25 in. These actuators provide a complete package inasmuch as the unit takes electricity and provides the desired moving force without the need of additional accessories. Manufacturer is Lear, Inc., Piqua, Ohio.

Heating Units



A number of forms of electrical heating units of which the one illustrated is typical have been developed by Landis & Gyr, Inc., 104 Fifth Ave., New York. All involve the use of woven type heating elements, this one being cylindrical for a width of one inch and fanning out to form a truncated cone covered by a metal spinning. In other instances units are furnished with Fiberglas covering or with bare resistance wire. Voltage may be 6 to 250 ac or dc at standard frequencies.

Inspecting Ferrous Materials

Simple comparisons of ferrous materials as to analysis and heat-treatment are provided by the Ferrograph, a new metal-testing instrument developed by Allen B. DuMont Laboratories, Inc., Passaic, N. J., This instrument can be used to obtain quickly useful information about the characteristics of iron and steel. In the Ferrograph a 23cycle exciting current is fed into the primary of a transformer whose secondary is controlled by the magnetic characteristics of a metal sample introduced into the field. The secondary voltage is filtered two ways: the fundamental 23-cycle wave is impressed on the horizontal axis and the third harmonic on the vertical axis of a cathode ray tube. The first and third harmonics will vary in phase and amplitude with variations in the analysis and heat-treatment of steel or iron. Sorting of commonly used SAE steels is quite practical although in some cases the difference obtained is very small and may not be sufficient for sorting production lots of parts. About 80 per cent of the possible mixtures of two types of iron or steel can successfully be sorted. The low-frequency exciting current has an advantage over the use of 60-cycle in that the reversals of magnetizing flux are slow enough to give some appreciable effect from residual magnetism. A long-persistence screen is used in the cathode-ray tube to avoid flicker from the low frequency used. A relay turns the cathode-ray beam off automatically unless there is a sample in the test coil. The flux density in the test coil can be varied over wide limits.

Paper-Dielectric Capacitors



A new line of high-frequency paper-dielectric capacitors, available in ratings of 5,000 to 20,000 volts dc, 0.01 microfarad, has been added by the General Electric Co., Schenectady, N. Y., primarlly for grid- and plate-blocking service in the electronicoscillator circuits of high-frequency induction-heating equipments. The internal kraftpaper and aluminum-foil assemblies, compactly arranged and thoroughly impregnated with a low-loss liquid dielectric, are hermetically sealed in rectangular metallic cases. The size of the case cover and the over-all dimensions of the capacitor is reduced by use of a single insulated terminal, provided with a threaded terminal stud. For the other terminal, a stud is provided for connection to the case cover. The units are supplied with removable footed-type brackets, which provide for a firm four-point mounting in any position. The 20,000-volt rating is available in two designs—one in a plain case, and the other with cooling fins to permit a higher current-carrying capacity.

Tool for Connectors



A husky, light-weight universal hand tool (MY28) for installing both copper and aluminum Hydent electrical connectors on large cables, has been introduced by Burndy Engineering Co., Inc., 107 Bruckner Boulevard, New York 54, N. Y. The tool is adaptable to more sizes and types of connectors than any other. It may be used on connectors for: aircraft cable, sizes No. 8 to 4/0, U. S. Navy cable, sizes No. 23 to 250 Mcm, commercial cable, sizes No. 8 to 250 Mcm, Flexible, Extra Flexible, and Welding cable, sizes No. 8 to 4/10. A single, stepped impression die makes the tool entirely self-contained. Adjustable holding die accommodates the entire range of connectors for which the Hytool is designed.

30-Watt Amplifier



Walker-Jimieson, 311 South Western Avenue, Chicago, have started production on a 30-watt amplifier, which operates on 110 volt, 60 cycle ac, with two mike inputs and one phono input and output impedances of 4, 6, 8, and 500 ohms. Frequency response is 50-10,000 cycles. The record gain is 69 db and the mike gain 116 db. Tubes employed are 3-6SJ7, 2-616, 6N7 and an 83. The amplifier is housed in a gray wrinkle finished steel cabinet 17 x $10\frac{1}{2}$ x $19\frac{1}{2}$ in.

Ceramic Cacapitors

Ceramic dielectric capacitors conforming to joint Army and Navy specifications JAN-C-20 are now in production quantities by the Micamold Radio Corp., 1087 Flushing Ave., Brooklyn, 6, N. Y. They are available in preferred temperature cofficients for any capacity under designations CC20, CC25, CC30, CC35, CC40 and CC45.



(See also page 118) ELECTRONIC INDUSTRIES • May, -1945

PROBLEMS in the UHF Field?



Your present or proposed product may demand precision in design, manufacture and performance. As specialists in the development of UHF equipment, we may be able to aid you in accomplishing this . . . at a lower cost. It's worth checking into. To help in the development of new products . . . or improve old ones, LAVOIE LABORATORIES offers this 3-point service:

- 1. TECHNICAL ADVICE by thoroughly experienced UHF engineers who know the "how" and "why".
- 2. DESIGN from the idea to the finished product, with a knack for practical, low-cost production.
- 3. MANUFACTURE of complete assemblies employing shop technique especially suited to UHF work.

Typical LAVOIE Products -



UHF PRECISION FREQUENCY METER

Completely portable

Accuracy 0.1%

Battery or AC-Operated

Models available from 100 to 2000 megacycles with 2 to 1 frequency coverage on each model. **RECOMMENDED FOR:**

- Production testing
- Measurement of oscillator drift
- Independent alignment of transmitters and receivers
- Precise measurements of frequencies

Caroie Laboratories

UHF HARMONIC FREQUENCY GENERATOR

PROVIDES output voltages which are multiples of 10 or 40 megacycles with CRYSTAL-CONTROLLED accuracy.

SELECTS 10 or 40 megacycle series and IDEN-TIFIES one of these harmonics by means of a Frequency Identifier which consists of a filter providing high attenuation of all voltages except that of frequency to be identified. USED FOR calibration of receivers, wave-meters, or using internal beat detector, for

calibration of oscillators and signal generators.

RADIO ENGINEERS AND MANUFACTURERS MORGANVILLE, N. J.

Specialists in The Development of UHF Equipment and in The Manufacture of UHF Antennas



SETS WITHIN A YEAR—Army and Navy requirements have loaded up radio-electronic industry to capacity up to the fall and possibly for rest of 1945. WPB Chairman Krug stated unequivocally that civilian home sets will be launched in volume production within a year after V-E Day. Set production may come sooner after V-E, within nine months, probably in fairly small flow. All depends on the imponderable "ifs."

FIRST, NON-BROADCAST EQUIPMENT—In line with WPB's policy to give the right-of-way to civilian equipment needed by essential civilian services, including communications, WPB's Radio and Radar Division is allowing increased production of civilian point-topoint communications, aviation and emergency apparatus while still holding down the lid on broadcasting equipment. First relaxation in broadcasting apparatus will probably be in transmitters.

AVIATION RADIO EQUIPMENT-Aviation equipment, as soon as the determinations of what postwar system to be used by the domestic and international airlines has been made by the Radio Technical Commission for Aeronautics, will be started in civilian production in substantial volume, while the radio-electronic needs of passenger airplanes now being relinquished by the military services are being authorized at present by WPB. The procedure for the approval of international point-to-point and domestic coastal, mobile and relay equipment, together with authorization machinery for emergency apparatus—police, fire, forestry and utilities services—also has already been set in operation. Reiterated emphasis-until the war production major job is finished, civilian manufacturing has to be confined to those fields where apparatus runs into thousands as contrasted with broadcast-FMtelevision sets numbering in the millions.

TELEVISION TO PLAY MAJOR ROLE—Top reconversion officials in Washington—retired War Mobilization Director Byrnes and WPB Chairman Krug—view FM and television, particularly the latter, as among the new postwar industries which will play a major role in employment. Therefore the industry may be certain that every effort to implement radio's reconversion will be consummated. Captain Jennings B. Dow, able Director of Electronics for the Navy, brought out in a recent statement to ELECTRONIC INDUS-TRIES that "the developments and uses of television in the future, which can be seen now only dimly, will **certainly exercise a profound influence** over the life of the nation in peace, and if necessary in war."

CONTINUE TELEVISION RESEARCH—Captain Dow declared that at the end of the war "television will emerge finally as a reality for use and entertainment of our people" and, besides being a most significant medium of entertainment, "will spread into many fields of usefulness." Because of the potentialities of television for military uses, the Navy Electronics Director has advocated that continued and concentrated research in this field of electronics occur after peace comes. V-E DAY AND IMPACT ON EQUIPMENT PRODUC-TION—Army Signal Corps (together with Air Forces in regard to airborne radio-electronic apparatus) will probably institute cutbacks of between 10 and 15 per cent in the first three months; and then will increase terminations of production up to about 40 per cent in a year after European victory.

NAVY PRODUCTION TO CONTINUE—The Navy, because of the needs of the Pacific fighting, is planning an even level of about \$67,000,000 a month in deliveries for some time to come. Signal Corps in order to cushion the reconversion impact as far as possible is trying to study the cutback effects on the basis of caseby-case studies of companies. Tropicalization of European equipment may be needed on apparatus sent back from France and Germany to the Pacific, but in more complicated equipments tropicalizing treatment is often too difficult and expensive so it is just as economical to produce new apparatus. Then, too, there is the factor of how much Army equipment has to be left with the occupation forces.

FCC ALLOCATIONS—The goal of completing its final spectrum allocations above 25,000 kc and the proposed plan for the frequencies from 10 to 25,000 kc had been scheduled by the FCC in the latter part of April. If this objective was not achieved, the allocations determination was certain to be issued in early May.

SEE FM GOING "UPSTAIRS"—Highlight point of FCC allocations was assured decision to move FM broadcasting from its present bands "upstairs." Commission's Engineering Department, meanwhile, has been consulting with industry—and using findings and material of RTPB's studies—on the promulgation of new standards of engineering for all radio services after the war, not only revised standards for AM broadcasting but for FM and television and facsimile and all non-broadcast services. It is not expected that hearings will be necessary but will be joint FCCindustry effort. Television financing, operation and program plans will be subject of FCC inquiry later after allocations are determined with objectives of each prospective television broadcaster examined.

PRICES TO BE HIGHER BY 30%—Interesting survey by U. S. Commerce Department forecasts postwar annual volume of receiver sales (compared with \$460 million in 1941) at \$1,410,000,000 194VE plus 1; \$1,650,-000,000 for next year; \$1,870,000,000 for third year; and \$1,430,000,000 for fourth year. Because of increased costs of labor and materials, a 30 per cent rise in set prices in 194VE plus 1 is forecast. FM on a short time basis will be more important than television, the Commerce Department predicts. FM Broadcasters Inc. also had a forecast of \$2,000,000,000 sales in the first postwar year of transmitters and receivers; and 350 new stations—for five years \$10,000,000,000 aggregate sales of equipment and 2500 stations.

National Press Building Washington, D. C.

ROLAND C. DAVIES Washington Editor

meets special applications saves time ... saves tooling ... speeds delivery!

If your application requires a specially designed relay Guardian engineers can be of great help to you. But, as a result of their wide experience in designing "specials" they have evolved a standard design so flexible that it is now specified in numerous applications that would ordinarily require a specially designed unit. Perhaps you can use it in your "special" application . . . with a saving in money and delivery time. This unusually flexible relay is the SERIES 345. Its chief features are the large coil winding area, numerous contact combinations, the non-binding pin type armature hinge pin, its resistance to shock and vibration, and an ability to operate in extremes of temperature. It is now being used in aircraft, radio, and other exacting applications to insure dependable performance. **STANDARD SERIES 345**—The ample coil winding area of the SERIES 345 gives you a wide range of windings for various

voltages and currents. Coil winder ange of windings for various voltages and currents. Coil winding area is approximately .75 cubic inches. Average power required is 3.56 watts with three pole, double throw contacts of $12\frac{1}{2}$ amp. capacity. Coils are available for either A.C. or D.C. operation.

GUARDIAN Series 345

with many variations

"Basic Design"

The maximum switch capacity of the Standard Series 345 is three pole, double throw. Contacts are rated at $12\frac{1}{2}$ amperes at 110 volts, 60 cycles, non-inductive A.C. Moving contacts are attached to but insulated from the armature by a bakelite plate. Terminals are solder lugs. Weight is $6\frac{1}{2}$ ounces.

VARIATIONS OF THE SERIES 345 RELAY

TIME DELAY

WINDING—Multi-wound coils are available for operation on two or more circuits. Or coil may be wound to operate on the discharge of a 3 mfd. condenser,

CONTACTS—Normal switch capacity is three pole, double throw; maximum switch capacity may be up to six pole double throw with $12\frac{1}{2}$ amp. contacts, or any vari-

ation of contact combinations within this range, including the operation of contacts in sequence. The flexibility of the contact springs may be increased through the use of coil spring rivets.

TIME DELAY—On D.C. coils a time delay of 0.25 seconds on release or 0.06 second on attract may be achieved through the use of copper slugs which require these time intervals for saturation or de-energizing depending on whether they are used on the heel or head of the coil.

DUST COVER—For applications where this relay may be subject to injury or in atmosphere where dust may be present in sufficient quantity to impede operation, the SERIES 345 may be equipped with a metal dustproof cover.

SCREW TERMINALS—Screw type terminals are optional for applications where terminals must be disconnected occa-

sionally or where solder lug terminals are not otherwise practical.

INTERLOCKING: Here the series 340 a-c relay is coupled with the d-c coil of a series 405 short telephone type relay in an overload application. Under normal conditions the series 340 contacts are mechanically held in a closed position. Normal



DUST COVER

current flows through the series 405 coil and then through the series 340 contacts to the circuit for which overload protection is desired. Excessive current, however, energizes the series 405 coil, releasing the locking arrangement and breaking the series 340 contacts. Push button control resets to normal but is ineffective if current is still excessive.

SERIES 345 RELAY DATA

Normal Volts	Minimum Volts	Normal M.A.	Minimum M.A.	Coil Resist.	Normal Wattage
6	4.8	600	480	10	3.56
12	9.8	300	245	40	3.56
24	18	148	111	162	3.56
32	25.6	112	89	287	3 56
115	92	31	25	3720	3.56

Minimum operating wattage.....2.3

If you will write us about your relay problems our engineers will be glad to make recommendations which may save you time and money. Should you desire a quotation, please mention quantity.

INTERLOCKING UNIT

IG22-F W. WALNUT STREET A COMPLETE LINE OF RELAYS SERVING AMERICAN WAR INDUSTRY

ELECTRONIC INDUSTRIES . May, 1945

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Portable Oscilloscope

A new portable oscilloscope, Type CRO-3A, has been developed by the Specialty Division of the General Electric Electronics Department, Schenectady, N. Y. Was built for accurate and rapid maintenance work, is especially designed for industrial and radio uses. This unit is equipped with a 906-P1 cathode-ray tube which has a



greenish screen that can be viewed in daylight. A special design removes the ac ripple from the ac transformer field and gives a sharper and more clearly defined signal picture. Moderately high-speed traces can also be photographed on this screen. The unit has a wide range sweep circuit featuring a linear amplifier. Sweep rates from 10 to 30,000 per second are adjustable by a 7-point vernier switch.

Signal Relay

Weighing only 1¾ oz., the R-B-M Type 23,000 signal and communication relay designed by R-B-M Mfg. Co., division of Essex Wire Corp., Logansport, Ind., has 6 normal-



ly open contacts; contact rating, 3 amps. de non-inductive and is available in other arrangements of normally open and normally closed contacts. Vibration resistance up to 10 g's at 40,000 feet; temperature ranges, -65° C. to $+85^{\circ}$ C.; approximate dimensions, 2½6 in. long, 1½ in. high, 7½ in. wide. Magnet coil bobbin is high-impact, specially molded phenolic material of high insulating value, resistant to electrolysis, and capable of withstanding severe humidity. This type of relay is also available with heavy duty contacts rated at 10 amps, 28 volts de noninductive.

Thermostat Switch



This is a combination cam - adjusted thermostat and manually-operated switch. The temperature at which the thermostat operates is adjusted from the panel knob which also provides for opening the switch. The unit is available to operate in three ranges: 50-300 F; 50-450 F; 50-700 F, the rating being 1,500 watts at 115-230 volts ac. The manufacturer is George Elanet Co., 88 East Kinney St., Newark, N. J.



Life-Test Equipment

Green Electric, 130 Cedar Street, New York, has completed a life-test unit for electronic tubes, comprising two complementary units, the plate supply rectifier, and the life-test cabinet. Up to 1¼ amperes at potentest cabinet. Up to 1½ amperes at poten-tials up to 2,000 volts for plate supply to the tubes under test are provided by the plate rectifier, which is three-phase operated and built to include a filter, continuously variable voltage control. time delay relay, door interlock safety switches, supervisory lamps, voltmeter, ammeter and interlock circuits for connection to the life-test cabi-net. A detail is the running-time meter net. A detail is the running-time meter which indicates the duration of the life-test. The life-test cabinet accommodates six tri-odes with total plate dissipation of over 2 kw. The life-test unit incorporates continuously variable filament supply, a filament voltmeter, regulated grid supply, plate am-meter, circuit breaker, supervisory lamps, door safety switches and interlock circuits associated with the plate supply rectifier. The interlock circuits which cut off plate supply if the grid bias fails, or if the access doors are opened, are an important safety measure. Featured are means for independ-ent control of the grid bias on each tube under test, and provision for independent plate current measurement of each tube under test. Since filament voltage, grid-bias voltage and the plate supply voltage are all variable, it is possible to adapt the unit for testing other types of tubes simply by changing the tube sockets.

www.americanradiohistory.com

High-Vacuum Rectifier

A new, high-vacuum, half-wave rectifier tube has been put into production by Taylor Tubes, Inc., 2312 Wabansia Avenue, Chicago. The tube bears the number TR-40M and is 9% in. high with a maximum diameter of 3 13/32 in. It is equipped with a 4-pin jumbo (50-watt) base and the glass is Nonex. The filament is thoriated tungsten. Plate lead is at the top, and filament leads are brought out to pins Nos. 2 and 4. Electrical characteristics; filament power—5.0 volts at 10.5 amperes; peak forward volts— 25,000; peak inverse volts—60,000; average plate current—.25 amperes.

Pressure Indicator



Electro Products Laboratories, Inc., 549 West Randolph Street, Chicago 6, has a new linear pressure-time-curve indicator. The device will indicate, in linear response on the screen of a cathode ray oscillograph, the pressure-time curve of any internal combustion engine, pump, airline, or any other enclosed pressure system where pressure graph measures either static or dynamic pressures. In operation, the pickup section of the Pressuregraph is inserted in the cylinder, chamber or airline, etc., to be pressure measured. The pickup response is transmitted, after amplification, to the screen of a cathode ray oscillograph.

Switch Copper

A specially prepared switch copper that eliminates hand-finishing of the metal before assembly and effects a great reduction in the rejections of the finished product has been developed by Revere Copper and Brass, Inc., 230 Park Avenue, New York 17, N. Y. The new copper has a superior polish which means lower losses at contact points of switches, knife blade fuses and exposed bus bars. The new metal has close tolerances that include no convexity when flatness is measured across the width of the bar; concavity .001 in. maximum per side up to in.; .002 in. per side, 2 in. and over; camber, or depth of lengthwise arc, $\frac{1}{26}$ in. maximum in 8 ft. It comes in square or rounded edges.

Inductance Connector



An ingenious type of tank circuit inductance connector has been developed by Monitor Controller Co., Lombard and Frederick Sts., Baltimore, Md. It is made of hard brass in two sizes for helix strips of %th and $\frac{1}{4}$ -in. width and thicknesses from 1/16th to 3/32d in. It provides a threepoint contact, is fastened with a single screw and nickle plated for corrosion resistance.

(See also page 136) ELECTRONIC INDUSTRIES • May, 1945



TRANSFORMERS TRANSFORMERS of Operation Design ers manufactured to critical specification. Rigid control of material and process-PLUS conservatism in design insure a dependable long-life product. We solicit your inquiries. Sizes to 5 KVA.

The Langevin Company

ON ENGINEERING SOUND REINFORCEMENT

TELEVISION TODAY* *

New Developments in the Video Field

Predicts Wide Field For **Television** in War

Television, however thrilling and satisfactory as a medium of entertainment, will spread into many new fields of usefulness, predicts Captain Jennings B. Dow, Director of Electronics for the Bureau of Ships, who believes that "the developments and uses of television in the future, which can be seen now only dimly, will certainly exercise a profound influence over the life of the nation in peace, and if necessary in war. It is conceivable," he adds, "from our present knowledge of the possibilities of television, that equipment will be developed which will alter the strategy and tactics of land, sea, and air battles of the future; equipment of such significant potentialities that no military or naval command can fail to carefully weigh its offensive and defensive value '

International Standards Conference in London

Representatives of Television Broadcasters Association have been invited by the British Institution of Radio Engineers to attend a conference on international television standards scheduled to be held in London this month. The invitation was extended by Paul Adorjan, a director of Rediffusion, Ltd., of London.

112 Tele Applications

Applications for the establishment of commercial television transmitters continue to pile up at the Federal Communications Commission. At present there are 112 applications pending, representing applicants in 31 states and the District of Columbia. Many additional applications are pending for experimental television transmitters and video relay stations.

Portable Record Player

Manufacturers are investigating U. S. production costs of a portable record player with combination spring-and-electric motor (110 v. ac) which has been shown in an Eastern city. Ideal for beach and vacation use, they see a good market for it at around \$40. The original Swiss product is also made with

*Title registered U. S. Patent Office.

two tubes for amplification, although the purely mechanical pickup model exhibited performs with good volume and quality.

Facsimile Today

Talking before the recent National Association of Broadcasters convention, John V. L. Hogan gave a comprehensive picture of the state of the facsimile art as it exists today. He said:

"It has been nearly eleven years since I spoke before the Hot Springs convention of the National Association of Broadcasters on the subject of visual broadcasting, which is the broad term covering both television and facsimile. At that time I urged broadcasters to investigate both television and facsimile, in spite of the fact that neither of them was then very "hot," and to take a leading part in the development rather than allowing them to grow up as services competing with sound broadcasting.

'At that time-1933-which was

the year before we had FM, facsimile was limited to the transmission of about 3 square inches of picture or about 60 words of text each minute. That was too slow to provide a really good service, but by the time of Pearl Harbor the speed had been increased to about 10 square inches of pictures, or approximately 200 words of text per minute.

"Why should broadcasters now become interested in facsimile? Because it has now truly become what it was earlier called, the 'home printing press' or the 'magic typewriter,' a machine that can set down on paper by radio control any size or face of type and any sort of chart or picture.

"It leaves a record in the home. It can deliver a printed magazine instantly and simultaneously to every radio home. Its technics have advanced so far that it can now deliver a 48 sq. in.—that is to say, a 6 x 8 in. picture—or about 1,000 words of text every minute. That

(Continued on page 218)

TELEVISION COLOR CHART DEVELOPED BY RKO



One of the chief problems that has presented itself in the production of Television programs has been the selection of proper colors for broadcasting. Reds, greens, blues, and yellows look one way to the eye in the studio and another way over the iconoscope. In an endeavor to assist in solving this problem, the RKO Television Corp. has devised a color chart which it has installed in the DuMont television studio. By viewing this chart on his monitor screen a director is able to see at a glance which colors will give a contrasting or blending effect on the home television receiver

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ASSOCIATION NEWS

Happenings of the month concerning industry organizations

Wire Recorder Standards

Standardization of the design and construction of wire recording equipment is on the cards. Early in April the 15 manufacturers at present operating under license from the Armour Research Foundation of the Illinois Institute of Technology gathered at the plant of the Stromberg Carlson company in Rochester to go into the whole subject. The plan is to arrange so that wires recorded on one make of machine may be played back on another. Manufacturers of the equipment see considerable possibilities for its use as a business machine and for other similar purposes for which other types of recording mechanisms are used. Latest developments include the design of a smaller, lighter model capable of holding 11,500 ft. of 0.004 carbon steel wire upon which a total of 66 minutes of dictation or other recording can be made; another is the development of a 0.003 stainless steel wire which doubles the recording capacity of older. larger wire.

FM Discussion

The discussion of the position of FM in the radio spectrum, which took place on January 27, at a special session of the four-day IRE Winter Technical meeting terminating on that date, has been transcribed and, as a result of the many requests for the information, additional copies of the transcription were made by the Institute of Radio Engineers for general distribution. The transcription, containing thirty mimeographed pages and bound in a durable cover, is available at three dollars a copy, postage prepaid, and requests for it should be addressed to the IRE at 330 West 42nd Street, New York 18, New York.

Sound Quieting

To determine the effect of sound quieting on workers and production, Colgate University has assigned two of its psychologists, Dr. F. Kenneth Berrien and Clarence W. Young, to conduct extensive surveys in manufacturing establishments in six eastern states. Initial results of the survey, which is being sponsored by the Acoustical Materials Association, will be reported about Sept. 1. E. M. Fuller, chairman of the A.M.A. Research Committee, said that special effort will be made to determine the effects of noise reduction on health, accidents, speed and quality of output, absenteeism, employe turnover and general morale.

In addition to studying records, interviewing workers and giving morale questionnaires in various industrial plants, before and after sound reduction is introduced, the Colgate professors will conduct studies in a specially equipped laboratory at the university. There they expect to determine the kinds of factory noise for which acoustical treatment gives the greatest benefits and the levels at which such treatment is most effective.

Conventions and Meetings Ahead

- Society of Motion Picture Engineers (J. Haber, Hotel Pennsylvania, New York); May 14-18, Hollywood-Roosevelt Hotel, Hollywood, Cal.
- Society for Experimental Stress Analysis (W. M. Murray, President, Central Square Station, Cambridge 39, Mass., Post Office Box 168); 1945 Spring Meeting, May, Buffalo, N. Y.
- American Society for Measurement and Control (L. Susany, c/o Carnegie Institute, 4400 Forbes Street, Pittsburgh); "Instrumentation for Tomorrow" Exhibit and Conference, September 17-21, William Penn Hotel, Pittsburgh.
- American Society for Measurement and Control (L. Susany, c/o Carnegie Institute, 4400 Forbes Street, Pittsburgh); "Instrumentation for Tomorrow" Exhibit and Conference, September 17 - 21, William Penn Hotel, Pittsburgh.

In conformity with government regulations, many organizations have cancelled scheduled gatherings; others have requested permission to go ahead but have not had definite instructions. In view of these facts it would be well for those who contemplate attending meetings to check first with the organization before arranging transportation.

Precision Measurements

Ohmite Mfg. Co. has made a grant of \$15,000 to the Illinois Institute of Technology to be used for the establishment of a laboratory for the precision measurement of electrical and magnetic quantities. It represents the initial contribution for equipping what will be known as the Ohmite laboratory for precision measurements. The ultimate object of the laboratory is to provide precision electrical measurements for the Chicago area approaching in accuracy those of the Bureau of Standards in Washington.

RMA Talks Production

Late in April (25-26) directors and officials of the Radio Manufacturers Association and its Canadian affiliate met in Montreal to give mutual war program problems a general going-over. Suggestions for future postwar cooperation between the two organizations came in for considerable discussion. The main part of the program had to do with the promotion of radio-radar equipment production.

RMA Parts Code

Radio Manufacturers Association has at present under consideration a code system to help in the identification of the manufacturing source and date of production of radio parts. The plan is to identify such parts with numerals or a combination of numerals and code letters which will indicate the month and year of production as well as the manufacturer.

Joyce Will Produce Films, Visual Aids

Thomas F. Joyce, who recently severed connections with the RCA Victor Division of Radio Corp. of America, after more than two decades of service, has formed the Conners-Joyce Co., for the production of technical manuals, training films and visual aids. Ray R. Conners, Jr., is the other member of the firm. Offices have been established in Los Angeles, in New York at 18 East 41st Street in charge of Rene G. Varlay, and in Chicago in charge of Raymond Lee.



Behind bombing missions and dog fights at every one of our invasion points you'll find Super-Fro receivers or twenty-four hour duty with the AACS

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operating conditions.



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MICA

* The above picture shows a group of opera ors assembling by hand the mica films and foil used in the manufacture of capacitors of small apacitance values. Special assembly fixtures are used to insure accurate positioning of component parts.

ESTABLISHED 1898 · · · MICA CAPACITORS

ELECTRONIC INDUSTRIES . May, 1945

SANGAMO ELECTRIC



★ This operator is assembling mica and metal foils to form a unit which constitutes the essential element of a mica capacitor. Hand operators are utilized where only a few sheets of mica and foil are required for units of low capacitance value. Specially trained operators insure proper placing of component parts, resulting in a finished product of high quality.





Capacitors utilizing mica as a dielectric an manufactured in a complete range of size from very tiny wire lead units having capacit values of as low as 5 mmfd. to large cerami housed units having capacities which may b as high as several microfarads. Voltage range too, vary from small units having dielectri strength test of only 300 volts or less, to thos units built to withstand 40,000 or 50,000 volt or more.

In the manufacture of the large units, the stacking of the mica element is performed be special machines designed for that purposs. In the manufacture of the very small uniwith low capacitance values, plates are som times utilized and it is, consequently, impratical to stack these with automatic equipmen. In these cases, hand operators are utilized who become very skillful in stacking the alternatilayers of foil and mica, and in keeping the exact alignment so necessary for the prodution of a good capacitor.

Where special characteristics are required a silver deposit is sometimes placed on the mic and fired on, and thus becomes the conductin plate in the capacitor assembly. By firing silve on mica, very intimate contact is made with th dielectric, and as a consequence, stability, that is, capacitance drift, is improved and specia temperature characteristics obtained. It is essen tial that the silver coating be of uniform te ture, with clean, well defined edges, so as t prevent excessive corona and ultimate voltage breakdown of the capacitor unit. Sangam builds many thousands of the silver mica capa itors each day and is well equipped to produc and test these units in accordance with th required characteristics.

SWITCHES

WAT

HOUR

TIME

SPRINGFIELD

METERS

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NEW PATENTS ISSUED

Reducing Input Conductance at HF

In the megacycle range the input conductance plays an important and detrimental part in the performance of a tube. It is therefore intended to reduce the input conductance and to make it independent of control grid voltage and of frequency. The special electron tube shown contains

The special electron tube shown contains two different discharge paths (designated sections A and B) connected in parallel so that the input conductance of the complete structure is equal to the sum of the two individual conductances. Section B is a conventional triode, its input conductance is positive, see top curve.



The essential requirements for a negative input conductance is a control electrode slightly negative with respect to its associated cathode and interposed between two electrodes of positive potential. Section A meets these requirements, its space charge





grid 41 causes the formation of a virtual cathode between control grid 36 and cathode and adjacent the control grid, resulting in a negative conductance. Auxiliary electrode 42 reduces the amount of current which would otherwise be drawn by the space charge electrode 41.

The spacing of the electrodes and their normal operating potentials are so proportioned that the positive and negative conductances of the two sections are complementary over the operating range of the stage; their sum, a comparatively small constant value, will be the effective input conductance of the complete structure. The negative input conductance of section A was found to vary somewhere between the 1.5 and 2.0 power of the operating frequency, which is about the same as that of section B. Consequently, the combined characteristic will be substantially independent of frequency as well as of control voltage.

Different arrangements of the two additional grids are shown. The two electron paths constituting the two sections may be contained in separate tubes.

R. L. Freeman, Hazeltine Corp., (F) January 30, 1940, (I) December 12, 1944, Re. 22,576.

Push-Pull Circuit

A single-tube driver stage is coupled to a push-pull stage without the use of a transformer or an additional phase-inverter tube. The 180 deg. out of phase voltage



for the input of the second tube 6 is derived from the screen grid of the first tube 5.

Because of the control-grid-to-screen-grid transconductance of tube 5, signal current 180 deg. out of phase with the control grid voltage, will flow in the screen grid circuit. A corresponding signal voltage will be developed across the 10,000 ohms resistor connected to the screen grid of tube 5 and be applied to the control grid of tube 6. By proper dimensioning of the circuit components, the voltage supplied to the grid of tube 6 is made substantially equal to the input voltage of tube 5; if different types of tubes are used, the voltage may be accordingly selected to give satisfactory push-pull operation.

W. E. Gilbert, Philco Radio and Television Corp., (F) November 13, 1941, (I) October 24, 1944, No. 2,361,282.

Diversity Receiving System

The phases of the received energies at the different antennas of a diversity receiving system do not remain constant but vary relative to one another with fading. This variation in the relative phase introduces distortion; for instance the energies will cancel out when the carriers received on two or more antennas are of opposite phase

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This instrument retains the same general operating principles and characteristics of the 160-A Q Meter but with such structural modifications and design refinements as are required for accurate performance at higher frequencies. Has a continuously variable frequency range of 30 mc to 200 mc.



DESIGNERS AND MANUFACTURERS OF THE "O" METER ... QX-CHECKER ... FREQUENCY MODULATED SIGNAL GENERATOR ... BEAT FREQUENCY GENERATOR ... AND OTHER DIRECT READING TEST INSTRUMENTS and of equal magnitude. To prevent this effect, the invention combines the carriers in a certain phase relation and also in the opposing phase relation, and the component which is in predominently aiding phase relation contributes the major portion of the final output.



The intermediate frequency signals de-rived from the first antenna and applied to transformer 4 and the intermediate frequency signals derived from the second antenna and applied to transformer 5 are added in rectifier 6 in a certain phase re-lationship and in rectifier 7 in opposite phase relationship. If the two intermediate frequency signals are 180 deg, out of phase, they will add in one of the rectifiers, for instance in diode 6, and subtract in the other rectifier. Because resistor 16 is com-mon to both diodes, the bias across it developed by the current through diode 6 will prevent diode 7 from carrying any current so that the output will be supplied by diode 6 only. It can be seen that with two inphase intermediate frequencies diode 7 will exclusively furnish the output. For a 90 deg. relation between the two inter-mediate frequency carriers both diodes will contribute equal amounts to the output irrespective of the intensities of the voltages across transformers 4 and 5. Between zero and 90 deg. and between 90 and 180 deg. phase difference, one diode will draw more current than the other, biasing the diode drawing the weaker current so that it contributes less to the rectified output than the current passing the higher current.

In two other embodiments shown and explained, the two diodes have separate biasing resistors and both will almost continuously conduct. However, the diode supplied with the greater inphase component will still supply the major portion of the rectified output.

rectified output.
M. G. Crosby, RCA, (F) March 13, 1942,
(I) December 12, 1944, No. 2,364,952.

Two-Way Amplifier

In telephone repeaters, two amplifiers A_1 , A_2 provide amplification from line L_1 to line L_2 and from line L_2 to line L_1 , respectively. However, these repeaters tend to oscillate because of the feed-back path provided by the amplifiers.

To prevent the generation of oscillations within the repeater a square-wave oscillator



ELECTRONIC INDUSTRIES
May, 1945

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Our Smooth Power drives have been proved for years in our own lines of recorders, record-changers and turntables. Their quick pickup, unvarying speed, velvety smoothness and dependability have kept them favorites for many peacetime products, and have been responsible for their wide military use. Most buyers find what they want in our standard lines, but when specifications are unusual, we design and build them to order.

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is connected to alternately bias the amplifiers beyond cut-off so that at any time only one of them is operative. The blocking frequency is chosen outside of the audio range, for instance at 20,000 cycles and will not otherwise influence the performance of the apparatus.

H. J. Donaldson, Kellogg Switchboard and Supply Co., (F) July 23, 1941, (I) December 26, 1944, No. 2,366,011.

Receiver-Transmitter

High sensitivity, simplicity, and elimina-tion of precipitation static present in aircraft reception are the objects of the in-vention, which provides a single tube circuit be used either for transmission or for reception.

In the position of the transmittingreceiving switch 39 as shown, the equipment is ready for reception. Grid 48 functions as plate for the first, or amplifier, tube section 45,34,48, and also as cathode for the second tube section 48,55,49,56,57, which operates as oscillator at received signal frequency.



If the oscillator grid 55 is suitably biased and the proper amount of energy is fed to it from the oscillator tank circuit, the plate current of the oscillator section will be zero during the negative grid swing. During the positive swing of the oscillator grid 55, the plate current has the positive peaks of the amplified signal riding on it, and since the negative portion of the received signals has been eliminated, the signal is detected. Furthermore, if the oscillator grid is properly biased, amplification takes place, as in the first detector of a superheterodyne.

High selectivity is provided so long as the interfering signals are not sufficiently strong to cause detection on grid 34 of the first tube section. The high selectivity is due to the fact that good detection occurs only when the local oscillator is operating substantially at the carrier frequency and in phase with the carrier.

In the transmitting position of switch 39, modulating potential is applied to control grid 34 and impressed upon the oscillations generated by the second tube section. 31, 1942,

R. H. George, (F) December 3 (I) January 2, 1945, No. 2,366,329.

(Turn to page 134)

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Itandardize on STANCOR TRANSFORMERS ... the precision-built line! Many startling improvements have come out of our broad war communications experience, which will distinguish Stancor transformers for the future, PLUS a wide expansion into diversified peace-time uses . . . We are sure that your individual specifications for your post-war designs are present today, in Stancor engineering ... May we be of aid in drawing the transformer

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How hallicrafters equipment covers the spectrum

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MODEL S-37

The amazing performance of the Model S-37 is largely due to the RF section shown at right. It is mounted as a unit on a brass plate $\frac{1}{4}$ inch thick. The two type 954 RF amplifiers and the type 954 mixer are placed in the heavy shields which separate the stages. The type 955 oscillator is mounted directly on its tuning condenser. Exceptional stability is assured by the use of individually selected enclosed ball bearings, extra-heavy end plates, and wide spacing in the oscillator condenser – rigid mounting of all components – and inductances of $\frac{1}{8}$ inch copper tubing wound on polystyrene forms. All conducting parts are heavily silver plated.

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Transmission Line Monitor

Concentric transmission lines may be damaged by an accidental excessive standing wave voltage for which they are not dimensioned. To guard against this possi-bility three rectifier tubes 17, spaced one-quarter and one-half wave length apart, are connected between inner and outer conductor or between the two lines of a wire transmission line. Bias is applied to the rectifiers so that they will respond beyond a desired amount of increase in line voltage. The rectifier outputs actuate an alarm relay or switching means for disabling the trans-mitter at the line input. Alternatively the rectifier output circuit may be so propor-





tioned that, when the rectifiers draw current from the line, the current drawn is sufficient to prevent the potential across the line from exceeding the desired maximum.

Another embodiment shows the application of the invention to a balanced transmission line. Each tube is replaced by a pair of tubes connected between ground

and one line section, respectively. G. L. Usselman, RCA, (F) March 18, 1942. (I) January 2, 1945, No. 2,866,660.

Harmonic Generator

The voltage derived from the oscillator causes the pulse generator to provide a short current pulse i of great amplitude for each cycle of the fundamental frequency. The pulse generator tube is connected as a blocking oscillator; L_1 and L_2 are regeneratively coupled and sufficiently small to produce oscillations of a frequency at least as high as that of the highest harmonic to be used. Only one positive current pulse of this frequency for each positive voltage pulse of the fundamental is generated due to the blocking action of the grid current.



Circuit 3 is tuned to the desired harmonic and the tuning of this circuit is the only adjustment required for obtaining either the fundamental frequency or any harmonic. It will oscillate at its resonant frequency under the influence of the short current pulses which supplement the dissipated energy. As long as the Q-value of the tank coil is unaltered and the duration of the pulses is short compared to the duration of a half cycle of the harmonic frequency, substan-tially the same voltage will be developed in the tank circuit 3, regardless of the order of the harmonic to which it is tuned.

W. van B. Roberts, RCA, (F) July 1, 1942, (I) December 12, 1944, No. 2,364,756.

Blocking Oscillator Control

It is intended to adjust the speed of a blocking oscillator by remote control without causing any interaction with the asso-ciated television or audio receiving equipment. For this purpose a potentiometer is inserted between the plate supply and ground and the variable arm provides ad-justable bias for the discharge tube. E. I. Anderson, RCA, (F) October 29, 1942, (I) January 2, 1945, No. 2,366,307.

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a distinct advance in small-capacitor design GLASS TERMINAL SEALS

Exceptionally stable, low-expansion glass, practically unaffected by weathering, microörganisms, and thermal shock.

Metal sections, made of corrosionresistant nickel steel, are sealed into opposite ends of the glass by a heating process in which the oxide on the steel is fused into the glass to form an impervious bond between the two.

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High mechanical strength is provided because terminal is *riveted* to top metal section, and,

Terminal seal is brazed to capacitor cover.

6 All joints are hermetically sealed. None relies on soft solder for mechanical strength.

Adequate electrical clearance between lead and case is maintained by the glass skirt.

Easy attachment of external leads is assured by making terminal of solderdipped brass.

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THESE new terminal seals for small capacitors are based on the many glass-to-metal seal developments pioneered by our Research Laboratory and Lamp Department over a period of years. The seal is similar, in many respects, to the seals being used so successfully to maintain a high vacuum indefinitely in G-E sealed-beam headlamps, millions of which are now in use.

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expansion of glass and metal to resist thermal shock.

G-E capacitors equipped with glass terminal seals are, at present, available in case styles CP-60, -62, and -64 in all ratings covered by proposed specification JAN-C-25, for use in combat communications equipment where severe operating conditions may be encountered. Ask for Bulletin GEA-4424 for complete information. General Electric Company, Schenectady 5, N. Y.

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WHAT'S NEW



Signal Generator

The Ferris Instrument Co., Boonton, N. J., has brought out a new and improved signal generator (Model 22D) covering the range from 85 kc. to 40 mc. This instrument combines the features of Models 22A and 22B and in addition provides the output at the end of 30-ohm terminated cables eleminating connection errors. A special fourinch calibrated output meter improves output accuracy and simplifies operation by eliminating one control, Exceptional care is taken to reduce extraneous leakage to a minimum.

Sealed Meters





A new series of hermetically-sealed 2½ in. and 3½ in. meters has been developed by the Marion Electrical Instrument Co., Manchester, N. H. The sealing has been effected by building the mechanism into a protective cup-like frame, the construction requiring neither rubber gaskets nor cement. The glass cover is sealed to the metal rim by a method similar to the manner in which vacuum tubes use metal-toglass seals. The instruments are dehydrated, magnetically shielded and, where extra rf shielding is required, may be supplied with a silver plating. The instruments have silver clad beryllium copper hair springs and are supplied in all normal dc ranges.

Assembly Construction

A new prefabricated light metal construction, known as Lindsay Struc-Lok, which provides manufacturers with a simplified method of making enclosures for electrical and electronic equipment, has been developed by Lindsay & Lindsay, 222 West Adams St., Chicago. Struc-Lok, which is BUY MORE WAR BONDS-YOUR INVESTMENT IN AMERICA



The former Webster Products organization and facilities will be retained intact and will operate as the Electronics Division of Webster-Chicago Corporation. This division is now manufacturing dynamotors and voltage regulators for the war program.

CHICAGO

For peacetime production, the Electronics Division will resume manufacture of Webster Record Changers as well as several new, but related products, already designed and ready for postwar production. Watch for later important technical and merchandising information over this new signature.

Again Postwar, You Will Find Webster Record Changers in High Quality Combinations ELECTRONICS DIVISION 3825 ARMITAGE AVENUE, CHICAGO 47, ILLINOIS

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based on a patented method of snap-assembly requiring no bolts, screws, rivets, or welds, has been developed by the company to complement its other product, Lindsay Structure, and to extend the advantages of prefabricated metal assembly to a much broader field. Struc-Lok is fabricated in both aluminum and steel and consists of both aluminum and steel and consists of three basic parts: framing, sheets, and fit-tings. All parts are die-formed in a wide variety of sizes. Assembly can be easily handled by men or women without special training, as all of the parts snap together by hand—no screws, bolts, rivets, or welds are required. Strue-Lok is available with heats in 26 and 24 mere steel and 020 to sheets in 26 and 24 gage steel and .020 to .030 in. thickness of 61 ST alloy aluminum. Perforated or expanded metal sheets may also be used. Openings, louvers, doors, and other conventional construction details are easily incorporated.

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ELECTRONIC INDUSTRIES . May, 1945

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Electronic Counter

The Potter Instrument Co., 136-56 Roosevelt Avenue, Flushing, N. Y., has a new twodecade electronic counter designed for industrial and laboratory uses. The counter is actuated by a closing contact, sine wave, or pulse input, as from a photocell, at rates up to 1,000 cycles per second. Each decade divides by ten, giving a scaling factor of 100. The count for 0 to 99 appears on two banks of neon lamps. A telephonetype relay is connected to the counter output and the contacts of this relay close once for each 100 input cycles. These contacts are connected to an output terminal. A conventional electro-mechanical counter may be connected to the output terminals to extend the count to as many places as desired. An application of the Potter unit lies in counting rates exceeding 10 cycles a for conventional counter; or in installations where a conventional counter wears out prematurely from high speed continuous operation or is unreliable. The electronic counter makes it possible to increase the counting rate 100 times. The equipment uses a complement of 11 tubes; can be supplied with switches to make it predetermining. Operation is from a 60 cycle, 105 to 125 voit line.

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NOW, A VIBRATOR POWER SUPPLY WITH A SINE WAVE OUTPUT

• For years, it has been taken for granted that the output wave form of a Vibrator Power Supply necessarily must be a rectangular wave with its characteristic "swingback" or commutation lines. With the development of very sensitive radio equipment this, of course, caused shock excitation of the audio and RF tuned circuits. In equipment designed for sine wave, operation on square wave resulted in the wrong ratio of A and B voltages applied to the tubes.

Realizing the need for eliminating the difficulties arising from square wave operation, Electronic Laboratories research department has perfected a Vibrator Power Supply which can supply a sine wave at powers up to several hundred watts from any DC source. In addition, this output is stable and has excellent regulation characteristics with load and input voltage.

Referring to the diagram at the top of this page, L_k (leakage reactance) and the condenser, "C", form a series resonant circuit. This circuit establishes a voltage across the secondary inductance L_s . This voltage rises as L_k is varied until it is established by the saturation of the secondary inductance L_s . The saturation characteristic of the inductance, L_s , is such as to sustain sinousoidal voltage across the condenser, "C". This results in a smooth sine wave output voltage, substantially independent of the input voltage.

An elementary form of this system is shown in figure 1. The power transformer consists of a primary winding, "P", energized from the battery through the vibrator. The secondary winding, "S", is separated from the primary by magnetic shunts, and the tank condenser, "C", is across the secondary winding.

Since the reactive energy stored in the system is large, compared to the actual energy dissipated by



Figure 1

the load, this system is also independent of load changes.

Careful design of the primary circuit insures proper commutation for long life and reliability. Any number of voltages can be had from the system by properly tapping the tank circuit.

 \mathcal{EL} Vibrator Power Supplies have wide application in many fields: radio, electrical, electronic, marine, aviation and railroad. Their high efficiency and versatility with multiple inputs and outputs, enable them to meet many power supply needs. They may be designed to provide any wave form required for specific equipment. . . . Economy is assured because of long, efficient service with minimum maintenance. \mathcal{EL} Engineering Service is available to discuss your power supply problem and to design a vibrator power supply to meet specific voltage, power, size and weight requirements.

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"We find Cannon Connectors indispensable in our television operations. We called on Cannon in 1937 and what was probably the first all-television connector was fabricated."





All the circuits of a modern television camera pass through this single master Cannon Connector mounted on the side of the instrument. Equipment for the control of focusing, power and intensity of image is connected to power sources and to pickup and broadcasting equipment through Cannon Plugs.

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If you are interested in equipment of this kind, write for Cannon Condensed Catalog. Address Dept. A-122, Cannon Electric Development Company, 3209 Humboldt Street, Los Angeles 31, Calif.

CANNON ELECTRIC Cannon Electric Development Co., Los Angeles 31, Calif: Canadian Factory and Engineering Office: Cannon Electric Company, Ltd., Toronto, Canada





Coaxial Equalizer

By use of the newly developed Coaxial Equalizer, the Induction Heating Corp., 389 Lafayette St., N. Y. 3, N. Y.; is now able to couple two of its standard model 1070 thermonic induction generators so that the full output of both can be obtained from a single set of terminals. Since each of the Model 1070 Generators has an output of 1070 btu's per minute, full 40 kw of power is available for use in any desired application with a single control station operating the tandem generator set-up. The installation of the coaxial equalizer (made up of concentric tubular conductors) requires only the connection of the generators. An additional inter-connection is made between the power sections of the generators to give electrical stability. The equipment can be operated single phase, two phase or three phase, making it possible to install the equipment from any power supply with the full load power factor at approximately 90 per cent.



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for this wide range of uses? First... because of their established reputation for dependability. Second... because they include all types and sizes of mica capacitors. No matter why, or for what, you need a mica-type capacitor, there is an RCA Faradon that will "full the bill."

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Erie Ceramicons are available in ten standard coefficients ranging from +120 to -750 parts/million/°C, inclusive. Capacity ranges, style designations, and dimensions are given in the chart at the right.

When specifying Ceramicons under JAN-C-20 for general purpose use, temperature coefficient characteristic "SL" should be given. If Erie designations are used, specify "any temperature coefficient between P100 and N750." The temperature coefficient of these Ceramicons will be between +150 and -870 parts/million/°C. In many cases,

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CHARACTERISTICS

CAPACITY RANGE	JAN-C-20	ERIE	MAXIMUM OVERALL
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1 to 51	CC20	A	.200 x .400
	CC21	K	.250 x .562
52 to 110	CC25	B	.200 x .656
	CC26	L	.250 x .812
111 to 360	CC35	C	.265 x 1.125
	CC36	M	.340 x 1.328
361 to 510	CC40	D	.375 × 1.110
511 to 820	CC45	Е	.375 x 1.560
821 to 1100	CC45	F	.375 x 2.00





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Electronics Division TEMPLETONE RADIO MFG. CORP. New London, Conn.



Frequency—**Time** Meter

A new electrical indicating instrument combining frequency meter and elapsed time meter in one case is available from J-B-T Instruments, Inc., New Haven, Conn. Frequency or speed are indicated to an accuracy of $\pm 0.3\%$ by a bank of five reeds calibrated in single cycle steps from 58 to 62 cycles. The running time meter is driven by a synchronous motor, and indicates elapsed time in hours and tenths. Designated as Model 31-FE, this meter operates on 110 volta, and is also available for 48 to 52 cycles and in half cycle steps for 59 to 61 cycles and 49 to 51 cycles, with accuracy of $\pm 0.2\%$. Other ranges are under development.

High Power Capacitor



Utilizing a new style of construction, this high power, high capacity condenser has been developed by the E. F. Johnson Co., Waseca, Minn. It is available in various spacing up to 11/2 in. For a spacing of one inch the breakdown rating is 45,000 peak volts at 2 megacycles. The condenser plates are 18 in. square, made of fabricated sheet metal. The frame rods are heavy 1 5% in. copper tubing, and are fitted with heavy strap connectors capable of carrying a high current. A tank coil may be mounted on top of the condenser and supported by the cross pieces. A protective gap is built into the condenser to protect plates in the event flash-over occurs. Top steatite insulators have corona shields. The condenser illustrated has a capacity of 1200 mmf. and stands 40 in. high. Models may be supplied having high and lower capacities at various spacings.

ELECTRONIC INDUSTRIES . May, 1945.

BIG THREE "MYCALEX PRODUCTS" MANNER MILITARY Needs for Advanced Electronic Insulation...and Afford New and Wide Horizons for Post-war Product Improvement

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Because of its lightness, compactness, high capacity and economy of operation this new walnut size capacitor is meeting an urgent need in the field of aviation radio. It is also being incorporated in newly designed ground and maritime signal equipment. This small capacitor will operate in ultra high frequency circuits. Its characteristics are: Capacity range 6-50 mfd., maximum voltage 30 kv peak, maximum current 20 amperes peak, self-healing in case of overload. Maker is Jennings Radio Mfg. Co., 1098 East William St., San Jose 12, Calif.

Accelerometers

A series of accelerometers whose sensitive element consists of unbonded strain sensitive filaments has been developed by Statham Laboratories, 8222 Beverly Blvd., Los Angeles. The filaments are in grid form, and constitute the sole support for the mass. The filaments are connected in a Wheatstone bridge circuit of which all four arms are active. The bridge circuit is balanced in assembly, so that no external balancing circuits or components are required. There are four electrical terminals, one at each corner of the bridge. A small dry cell battery is connected to two of them, and the other two are connected directly to the recording



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The method by which the galvanometer. strain sensitive wires are supported 18 such that the full efficiency of their strain sensitivity is realized, resulting in an output level so high that no amplification is required. The natural frequencies of these accelerometers vary from 100 to 1000 cycles per second, depending upon their accelera-tion ranges. The 12 G accelerometer has a natural frequency of 400 cycles per second. The weight of the instrument is two ounces. It is believed by the manufacturer that there is no other comparable accelerometer in existence which will drive standard recording galvanometers without amplifiers or electronic carrier equipment. Statham accelero-meters are linear within $\frac{1}{2}$ %. Their sensi-tivity to transverse acceleration is less than 0.1%. They cannot be damaged by excessive acceleration. The zero drift with tempera-ture is less than 1% between +100°F. and -50°F. The calibration factor will change less than 3% within this temperature range. For complete details and specifications, address the manufacturer.

Bank Type Resistors



Bank type resistors on glazed steatite cores are being supplied by Techtmann Industries, Inc., 828 North Broadway, Milwaukee, Wis., with from 2 to 24 resistors in a bank, six being standard. Individual parts are quickly replaceable.

Sealed Resistors



The Shallcross No. 1100 series hermetically sealed accurate fixed wire-wound resistors (Patent Applled for) are constructed without glass, without the use of fragile "floating" or stud-locked resistance elements, and without ferrule terminals or caps. In size, due to the fact that they can be layer wound, they compare favorably with the corresponding standard BX

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process impregnated Shallcross Types 190 and 196 Akra-Ohm fixed wire wound resistors. They utilize standard mounting facilities and are available in two designs and in all resistance values from 1000 ohms to 10 megohms. High ohmic value noninduction resistances can be enclosed in this type of construction without danger of difficulties due to leakage. Both the resistance form and the protective shell are ceramic. The resistance winding element and outer shell are a complete, integral unit without internal leads or floating wires. Positive solder-sealing without the use of ferrule caps or glass drawing gives absolute protection against moisture.

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Although extremely compact, Sprague Type 25P capacitors utilizing the Vitamin Q impregnant, operate satisfactorily at thousands of volts at ambient temperatures as high as 105 deg. C. Leakage resistance at room temperature is 20,000 megohms ÷ microfarads, or at least five times higher than that of previous types. Standard types include hermetically sealed rectangular metal container capacitors in styles for 95 deg. C. and 105 deg. C. continuous operation, and in dc rated voltages from 1,000 to 16,000 volts.

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Loud speaker headquarters ...Magnavox



MODEL 69. 118 additional models will be available for the postwar manufacturing trade.

PIONEERING in the production of elliptical speakers, Magnavox filled an important need in receivers for automobiles, as well as for larger model home sets and phonograph combinations.

★ ★ The elliptical speaker offers decided acoustical and mechanical advantages...desirable frequency response...compensation in the speaker for lack of an adequate baffle...ideal directional characteristics and small mounting space. ★★ Because of the wide popularity of the Magnavox elliptical series, various sizes will be available for postwar radios. Electrodynamic or permanent magnet models will be made to your specifications.

** In your planning, be sure to

ELECTRONIC



consult with loud speaker headquarters. The Magnavox Company, Components Division, Fort Wayne 4, Indiana.



ELECTRONIC INDUSTRIES

May, 1945

PACITORS · SOLENOIDS

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Comco Production Planning Means QUALITY RADIO AND ELECTRONIC EQUIPMENT

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15 watts output. Frequency range 200 to 550 kc. Cabinet size: Width 23"; Depth 18"; Height 48". Other COMCO Transmitters available for operation on VHF and medium high frequencies.



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Fixed tuned, single frequency, crystal controlled, superheterodyne, radio telephone receiver. Frequency range 2 to 8 Mc. Standard 31/2" rack panel mounting Eight tubes. Other COMCO Receivers available for operation on VHF and low frequencies.



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The new D20 Series microphone offered by the Universal Microphone Co. of Ingleby the Universal Microphone Co. of Ingle-wood, Cal., has an extended frequency range and conventional dynamic response charac-teristic. Mounted on substantial "Micro-Adjust Swivel," the unit may be positioned anywhere throughout a 60-degree angle without disturbing the balance or appear-ance of the microphone. Internal element is machenically isolated minimizing stand and mechanically isolated, minimizing stand and cord noises. Built-in cable connector is easily accessible without interference with microphone. Unaffected by weather condi-tions and vibration. Designed for use both indoors and outdoors with frequency range of 50 to 8000 cycles at -54 db as referred to one volt per bar.

Miniature Meter



A hermetically sealed, ring-mounted min-iature 1½ in. meter, Model 120, has been developed by the DeJur-Amsco Corp. at Northern Blvd. and 45th St., Long Island City 1, N. Y. The case including the ter-minal studs is completely waterproof; thus, if the class breaks the equipment remeins if the glass breaks, the equipment remains waterproof. Built of corrosion resistant materials, the meter has a black anodized finish. The instrument flange may be mounted on any thickness panel between 1/16 and 1/4 in. steel or bakelite. A water-proof gasket is supplied. The meter is ring-mounted and is available in a wide variety of ranges including microammeter or microvoltmeter.

Low Temperature Plasticizer

Commercial scale production of a new ester type plasticizer which imparts a high degree of flexibility to vinyl coated fabrics subjected to low temperatures such as those used in strip coatings, free films, and in-sulation jackets, has been developed by the Resinous Products & Chemical Co., Phila-delphia. Dioctyl Sebacate is a high bolling, stable, light colored liquid and combines the excellent low temperature flexibility associ-ated with dibutyl sebacate with the extreme non-volatility characteristics exhibited by dibenzyl sebacate. The plasticizing efficiency (100 percent modulus) of Dioctyl Sebacate is intermediate between that of dibutyl sebacate and dioctyl phthalate.

ELECTRONIC INDUSTRIES . May, 1945



One simple fact must never be overlooked: Even the most beautifully engineered record changer is home equipment. As such it has to be proof against little Willie, a saboteur at heart, Uncle Bill who is all thumbs and Aunt Edna who just loves music but is just plumb careless.

For years our G. I. pre-war changers have been working overtime. Their overall record of troublefree performance in the face of parts shortages and lack of repair help has been nothing short of amazing. That's the dealers' opinion.

Now G. I.'s Post War Record Changer is all set and ready to go. The set manufacturers we've permitted to peek under the lid are enthusiastic beyond words. The operating simplicity that has been achieved its functional streamlining—its fool-proof operation —will make history in this industry? Of the entry

829 NEWARK AVENUE . ELIZABETH 3, N. J.



ELECTRONIC INDUSTRIES . May, 1945

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The magic of sound has been the business of Webster
 Electric for many years.

Our engineers have applied their talents to the building of Webster Electric Pickups of just the right balance, the right pressure and of just the proper materials to reproduce sound with the utmost fidelity.

Today this engineering and manufacturing skill of Webster Electric is being devoted to bringing victory closer.

In the course of these herculean efforts to develop more and better products for war and to build them in greater quantity, we have learned important things... have made discoveries that will make Webster Electric Pickups more than ever capable of giving you the clear, high quality tone reproduction you have learned to expect from Webster Electric products.

As you develop fine new products for post-war markets, you will want to know more about what Webster Electric has in store for you. We invite you to keep in touch with our laboratories and our engineers in order that you may be ready with the finest in tone reproduction.

Let's All Back the Attack Buy Extra War Bonds





ELECTRONIC INDUSTRIES . May, 1945



Instrument Knob

The General Cement Mfg. Co., Rockford, Ill., has available a new type knob for communication equipment, instruments., etc. It is smooth finbakelite with pointer error or

ments, etc. It is smooth finished molded bakelite with pointer arrow on front. 1% in. O D x % in. over-all height.

Luminous Characters

An addition to an inlay process for placing durable characters on metal panels, chassis, etc., has been put out by Screenmakers, 64 Fulton Street, New York 7, N. Y. These inlaid baked enamel characters, protected by background finish, are now obtainable, if desired, completely luminous, either phosphorescent or fluorescent. They are resistant to abrasion and salt spray.



Resonance Meter

A new resonance meter (Type MW-70) has been developed by Erco Radio Laboratories, Inc., Hempstead, New York. The instrument is designed around a high Q concentric resonant chamber whose center conductor is made variable through the use of a rack and spur gear. A small plug-in pick-up antenna is optimum coupled to the center conductor. Rectification is obtained with a miniature crystal cartridge and indication of resonance is directly shown on a dc microammeter which is mounted in the end of the housing.

Regulated Power Supply

A compact, light-weight, many-purpose rectifier unit for use in a wide variety of applications where closely regulated directcurrent is required has recently been developed by the Federal Telephone and Radio Corp., Newark, N. J. The unit utilizes the Federal selenium rectifier and operates from a single, phase ac input of 115 volts, 58 to 62 cycles, providing de power up to 10 amperes, continuous duty, at any selected volt-

Another IN-RES-CO scoop!

MOISTURE AND FUNGUS PROOF HERMETICALLY-SEALED RESISTORS

for long life, stability and reduced maintenance



TYPE BX

1 watt maximum; 30,000 ahm max. (Monganin); 1 MEG. max. (Nichrome); 1-5/16" long, 9/16" diameter; supplied with 2" #18 capper leads.



TYPE SX

1 watt maximum; 1 MEG. max. (Nichrame); 30,000 ohms max. (Miongenin); 1-5/16" long, ½" diameter; overall length 2-1/16" including 8/32 stucs.



TYPE WX

2 watts maximum; 1 MEG. max. (Nichrome); 0.5 MEG. max. (Manganin); 1½" lang, ½" diameter; overall length 2¼" including 8/32 threaded studs.

Sealed hot to evacuate all air and moisture!

Four new types of IN-RES-CO hermetically-sealed resistors, now in production, meet a multiplicity of electronic and electrical equipment requirements. Featuring absolute immunity to fungus, moisture and corrosive fumes — free from noise frequently introduced by electrolysis and leakage—each is enclosed in molded bakelite.

An important factor is the sealing-in process, consisting of wax impreg-

nation and oven dehydration, which excludes all possibility of "trapped" moisture or air. Circuit instability and premature breakdown caused by resistor failure are eliminated.

IN-RES-CO Hermetically Sealed Moisture and Fungus Proof Resistors are applicable for all installations mobile, airborne or tropical—where deteriorating influences are present. Inquiries are invited.

CHECK THESE ADVANTAGES:

Mechanical protection is provided by rugged, sturdy, telescope-type molded bakelite case which is moisture and fungus proofed.

Resistor element is impregnated with a moisture and fungus proof high temperature compound and then oven dehydrated prior to sealing

Mounting-Types RX, SX, and WX have 8-32 threaded studs and two hex, nuts each end.

Construction — Ceramic spools are non-hygroscopic, leakage and electrolysis effects are eliminated. Nichrome. Advance or Manganin windings are available.

Accuracy - standard tolerance is 1%; accuracy to 1/10 percent at additional cost. Slight additional cost for Manganin or Advance wound units.

29 AMITY STREET, LITTLE FALLS, NEW JERSEY

SUITABLE FOR A DIVERSITY OF MOUNTINGS



ELECTRONIC INDUSTRIES . May, 1945



FTER the last enemy lays down his arms... then must follow the fabulous changeover whereby industry diverts production for War into production for Peace.

A critical and an exacting phase!

We at CORWICO are already planning for the transition. Soon millions of tons of basic materials formerly required by our armed forces can be diverted to peacetime uses...including, you may be sure, the fine CORWICO Wires that civilians have so patiently gone without for so long.



age between 22 and 30 volts. Output voltage is automatically held constant within + or - 0.5 volt regardless of load variation from zero to 10 amperes, or ac line voltage fluctuations of 105 to 125 volts. Ripple voltage is limited to approximately 5%.

Internal Gager



The new model N-5 internal measuring Dayton, Ohio, embodies both mechanical and electrical principles and is a compara-tor type instrument for the precision measuring of internal dimensions, equipped with an electric gaging head known as the Electrigage, an improved amplifying device (2500 to 1) developed jointly by research engineers of Sheffield and Westinghouse. Gaging range includes minimum and maximum gaging diameters of .370 and 12 in., respectively. The surface plate is adjust-able vertically, giving a gaging from the surface plate to center of diamond points of 1/16 in. to 1 1/2 in. depth of the hold may be checked. It is possible to explore a hole 3 in. deep throughout for diameter, taper, bell mouth, and out-of-round conditions. Capacity is sufficient to accommodate an A.G.D. ring of the largest size. The instru-ment can also be supplied with special gaging arms for checking holes down to and including .240 in. In diameter. The maxi-mum gaging depth from the surface plate to center of diamond points on these arms is one inch.

Low-Loss Plastic

Bakelite Corp., 300 Madison Ave., New York, has brought out a new low-loss phenolic plastic molding material, designed specifically to provide stable electrical in-sulation values even under conditions of elevated temperature and high relative humidity. Designated as BM-16981, this phenolic, mica-filled molding material is especially suitable in high-frequency circuits where the loss factor must be held to a minimum under a wide range of operating conditions. In a recent test specimens molded of BM-16981 and various other mica-filled phenolic materials were immersed for a period of 3,600 hours in water heated to 50 deg. C. The volume resistivity of BM-16981 remained high, decreasing from 1 x 10⁶ megohms to 1.6 x 10⁵ megohms. At 1 megacycle, the power factor of BM-16981 was 0.055. In addition to this characteristic. BM-16981 possesses the following properties: Specific gravity-1.86-1.92; molding shrlnkage-0.002-0.004 in. per in.; izod im-pact strength-0.30 to 0.34 ft.-lb. per in. of notch-A.S.T.M.D-48-43-T; flexural strength - 9.000-11,000 lb. per sq. in. -- D-48-43-T; compressive strength-18,000-24,000 lb. compressive strength—16,000-24,000 h. per sq. in. — $\frac{1}{2}$ in. cube; power factor, 1 kc— 0.010-0.015—A.S.T.M.-D-48-43-T; power fac-tor, 1 mc—0.0065-0.075—A.S.T.M.-D-48-43-T; water absorption—max. gain in weight-0.05 per cent- A.S.T.M.-D-48-43-T.

★ Utah Speakers: More than 20 million Utah speakers have been made for radio, and public address systems.

PRECISION PLUS... THAT'S UTAH PERFORMANCE

When it comes to coil winding, Utalins^{*} are past masters. They operate machines, built by Utah engineers, that produce finished products to a greater accuracy than ever possible by human hands alone.

u u u o

This, and every manufacturing step, is part of a comprehensive process carried through in Utah's own factory . . . tooling, welding, plating, winding . . . to unexcelled standards of accuracy. Then comes checking, rechecking, supervising, testing . . . till every step of production has been thoroughly approved. In fact, there's not one moment from the original buying of raw materials to the final delivery, that Utalins* relax their efforts. This is the Utah perfection that guarantees performance.

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*Utah's Helpers

UTAH RADIO PRODUCTS COMPANY, 820 ORLEANS ST., CHICAGO 10, ILL.

Utah Electronics (Canade) Ltd., 300 Chambly Road, Longueuil, Montreal (23) P.Q. • Ucoa Radio, S.A., Misiones 48, Buenos Aires ELECTRONIC INDUSTRIES • May, 1945

"AIR SUPREMACY"

"Control of the air" today means more than massed firepower and numerical dominance by aircraft; it means control of communication channels . . . and better detecting devices —better directional finders—better protective equipment. The air today is filled with high-frequency impulses, activated by radio and radar. And helping assure that supremacy are Delco Radio products, ranging from compact mobile radio sets in combat vehicles, planes and ships, to highly intricate electronic equipment. They represent the effective combination of engineering vision and manufacturing precision that safeguards the performance of all Delco Radio equipment, wherever it serves and whatever its purpose. Delco Radio Division, General Motors Corporation, Kokomo, Indiana.

WAR BONDS



IDEAS + ENGINEERING

The ideas that will permit the successful development of your electrical equipment requiring the use of metallic rectifiers have perhaps already been developed by B-L engineers.

The Benwood Linze Company has pioneered in developing the application of dry plate metallic rectifiers wherever Direct Current is required from an Alternating Current source. The B-L Research Laboratories, established since 1921, have become an internationally recognized source for information in this specialized field.

Dry plate metallic rectifiers are an important electrical specialty. Many prominent, successful engineers men who understand intimately most phases of electricity—have today, simply through unfamiliarity, only a limited knowledge of the wide variety of possible applications for rectifiers.

B-L engineering experience—in the development, research and designing of equipment for the conversion of AC to DC—is available to your technical staffs as an aid in meeting their production requirements.

We invite your inquiries-address Dept. B.

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temperature coefficients and frequencies

are guaranteed within your specifications. Supplied in either "rough-sawed", "semifinished" or "electrically-finished" blanks as desired. Remember Crystal Products when you need crystals.



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Our crystal blanks are cut to specifications from selected Brazilian quartz and guaranteed free from all impurities, mechanical and electrical imperfections. Dimensions,

complete information.

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Fine instruments produced in volume with precision first to last.



ELECTRICAL INSTRUMENT CO. BLUFFTON, OHIO

MEET THIS NEWEST MEMBER OF THE FREED TRANSFORMER FAMILY

NO. 4 IN A SERIES



AWWO

This new unit developed by Freed is a great forward step in filters for frequency selective remote control systems. Consisting of five band pass filters having their inputs in parallel and five separate outputs, this multichannel filter incorporates FOUR outstanding features: 1. Unusually broad pass band and high attenuation at the adjacent channels; 2. Electrical stability that permits its use under the most adverse service conditions; 3. Power handling capability which makes possible the use of a rectifier and relay directly in the output of the filter; 4. Hermetically sealed and ruggedly constructed for long life and durability. Here is another example of Freed pioneering . . . another reason why engineers say: "LOOK TO FREED FOR THE FINEST."

For transformers, reactors, filters for your postwar products, consult Freed Engineering Service now. Descriptive folder on request.

FREED TRANSFORMER COMPANY 74 SPRING STREET, NEW YORK, CITY

TRANSFORMERS

Philips Terminates Patents in U. S. After July 1

The Hartford National Bank and Trust Co., as trustee under an indenture dated August 25, 1939, with N. V. Philips' Gloellampenfabrieken (Philips Incandescent Lamp Works Co.) of Eindhoven, Holland, has announced that on July 1, 1945, all licenses issued by the Radio Corp. of America under the United States patents of Philips will terminate.

These important patent rights have flowed to American industry for the last twenty years through license agreements (now terminated) with RCA, General Electric Co. and Westinghouse Electric and Mfg. Co. Licenses under these patents were also included in the license granted by the RCA to the Government for war purposes. Practically all major radio communications equipment today incorporates principles covered by Philips patents.

The trustee is taking steps to make the patent rights available to the Government and industry under appropriate terms after the present licenses expire. RCA, General Electric and Westinghouse will continue to hold non-exclusive licenses after July 1 under existing patents. It is also planned that future United States patents on inventions of Philips scientists will be made available to the industry.

Philips Incandescent Lamp Works Company, organized in 1891, has long been one of the world's leading manufacturers in the field of radio, lighting, X-ray and other electrical and electronic products. Before the war it employed throughout the world more than 45,000 persons.

Trav-Ler Karenola Moves

Trav-Ler Karenola Radio and Television Corp. has established general offices, showrooms and research laboratory in a new fourstory building at 571 West Jackson Boulevard, Chicago. Manufacturing will be continued at the company's Orleans (Ind.) plant, which eventually will be supplemented by another in Bedford, Indiana.

Dresser in New York

Dresser Industries, Inc., has opened consolidated offices at 800 Chanin Building in New York. Sales departments of Dresser member companies represented in the new headquarters include Dresser Mfg. Division, Bryant Heater Co., Clark Bros. Co., Inc., Pacific Pumps, Inc., International Derrick and Equipment Co., Roots-Conner Blower Corp., and Stacey Bros. Gas Construction Co.

ELECTRONIC INDUSTRIES . May: 1945

what you should know about STYRALOY

Dow's new plastic for electrical applications



Enthusiastic response from many electrical engineers followed the recent announcement of Styraloy 22. Such special interest is well-founded for this new, Dow developed synthetic elastomer already occupies an important place in the field of low-loss, low capacitance, high dielectric strength, insulating material.

Developed initially for insulation uses where low loss at high irequency was an important factor, Styraloy 22 soon attracted attention for other uses . . . for aircraft ignition installations because of its flexibility at low temperatures and freedom rom corona attack even at high altitudes . . . for radio gaskets, bushings, and similar products . . . for combining with synthetic rubber to provide flexible, water resistant vire insulation.

These are some of the things you should know about Styraloy 22—so you can determine where this new product can best it into your own plans. Complete data is available on request.

lets work it out together

We at Dow know from experience that success in plastics is not a one-man nor even a one-industry job. It calls for the combined skill and cooperation of manufacturer or designer, plus fabricator, plus raw materials producer. Working together, this team saves time and money and puts plastics to work successfully. Call us—we'll do our part.

RESENT AND POTENTIAL USES: One-piece cable sheathing; handles for nols, household appliances, etc.; gaskets; bushings; coil forms; floor lats; scuff plates; many applications still to be ascertained.

ROPERTIES AND ADVANTAGES: High dielectric strength, low power loss. lower factor only .005 at 100-300 megacycles. Flexible and shock esistant from -90° F. to 212° F. Specific gravity less than 1 (floats a water). Water absorption only .2 to .5%. Resists heat, ozone, and nost chemica's. Highly resistant to abrasion. Resists permanent indenation. Ideally suited to extrusion of complex cross sections and readily abricated by other molding techniques. Easily machined.

HE DOW CHEMICAL COMPANY · MIDLAND, MICHIGAN

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ELESCICS DESIGNERS

General Electric Company, Sec. 642-5, Schenectady 5, N. Y.

Yes, please send me

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How G.E.'s

High-sensitivity Tests

IN UHF CABLE

Early in 1940, G-E engineers began completely new investigations into the production of urgently needed UHF cable, with a view to producing better cable faster.

They knew, from experience, that slight changes in braid pattern made large variations in losses, and they were determined to find the one best pattern for each type of UHF cable. Using high-sensitivity instruments and other laboratory facilities that were unmatched at that time by any other manufacturer, they studied the effects of width of strand, the weaving angle, and the spacing between strands. After hundreds of tests, concentric-braid patterns which gave the lowest losses were devised.

But braid pattern was just one of the problems. There was also the influence of the dielectric material. Our engineers found that the presence of the slightest impurity, or even minor physical variations in the extrusion process, boosted the losses. Here again, it was G-E experience—gained in the extrusion of similar compounds—that lead to the solution of the problem.

Similarly, the remaining problems involved in both design and production were solved. Today, G.E. offers a complete line of UHF cable to meet numerous exacting requirements. Details are available from our nearest office.

Whether you are designing new electronic equipment for television or for war weapons, you can't find a better starting point than G-E' ultra-high-frequency cable. *General Electric*, *Schenectady*, N. Y.

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DIGEST

TIMELY HIGHLIGHTS ON G-E COMPONENTS

FORMEX MAGNET WIRE

Round or Ribbon-

Ultra Thin

Where your new product designs put a premium on space you'll find the ideal magnet wire for your difficult coil-winding jobs in G-E Formex.* In 'ribbon thin'' rectangular shape, or in round cross sections ''mikeing'' less than a strand of human hair, this tough, strongly insulated wire enables you to wind more compact, more rigid coils.

G-E Formex ribbon-rectangular magnet wire is available from four mils up to nine and one-half mils in thickness.

Round Formex is available in standard sizes from 8 Awg to 40 Awg, and in ultrafine sizes from 41 Awg down to one circular mil in copper area.

Write now for full information on sizes, shapes, and recommendations for baking procedure and bonding agents. Ask for Bulletin GEA-3911.

> To Keep Voltage ON THE BEAM

This C-E automatic voltage stabilizer is used with eq_ipment that requires closely regulated input vo_tage. Changes of input potential or the effects of uneven load are corrected immediately. There are no moving parts—no adjustments are • required. Ask for Bulletin GEA-3634A.

*Trade-mark Reg. U. S. Pat. Off.

Capacitors • Sensitive control and time-delay relays • Limit switches • Molicis, dynamotors, amplidynes • Motor-generator sets • Alkico magnets • Small pane instruments • Formex magnet wire • Radio transformers • Switchettes • Selsyns • Chokes • also tubes, arystals, plastics products, insulation materials, and many others



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ALLEN B. DUMONT LABORATORIES, INC., PASSAIC, NEW JERSEY . CABLE ADDRESS; WESPEXLIN, NEW YORK

Enlorgement of on actual photograph of an AN Connector sawed in two Note closeness and accuracy of fit, elimination of learage,

To Conduct 1 to 46 Circuits Like Continuous Wire Yet Provides for a Quick Disconnect

Up

Machine-time-out is time lost . . . money lost. The answer to that one, as learned by the aviation industry early in the days of fighter plane construction, is going to help all industry.

DOKS

Today complex electrical circuits and operating units, in the plants as well as the planes, can be disconnected and reconnected in a few seconds time.

Interchangeable units can be replaced quickly. In the future, builders of electrical and electronic equipment of many types will use this improvement in design to their customers' advantage.

A typical Amphenol connector shown above, is being used all over the world by the Army, Navy and Air Corps under all kinds of conditions. Connections are absolutely secure! Shock or vibration cannot break them but they may be disconnected in an instant. Amphenol connectors are being made in water-proof, gas-proof, pressure-proof and other types—others to mate with British equipment, still others for U.H.F. use.

If you're design-conscious be sure to get Amphenol-conscious. Write for descriptive catalog sheets.

AMERICAN PHENOLIĆ CORPORATION Chicago 50, Illinois

In Canada • AMPHENOL LIMITED • Toronto

Connectors (A-N, British, U.H.F.), Fittings, Cable Assemblies, Conduit, U.H.F. Cable, Radio Parts, Synthetics for Industry ELECTRONIC INDUSTRIES . May, 1945 171



INSULATORS

are a "main factor" of the high power electronic tube. Quartz is the best electrical insulator known to science. Many other qualities make it ideal for the job. . . . Not subject to thermal shock. Non hygroscopic. High surface resistance. Shaped to specification.

ULTRA VIOLET LAMPS (quartz mercury arcs)

HYDROGEN ARCS IN QUARTZ

FUSED QUARTZ ROD, TUBING, PLATES and SPECIAL SHAPES

HANOVIA

CHEMICAL & MANUFACTURING CO. Dept. EI-14 NEWARK 5, N. J.

Maguire Buys Thordarson

In its second major expansion this year, Maguire Industries, Inc., has purchased from the Burgess Battery Company for cash all common stock of the 50-year-old Thordarson Electric Mfg. Co. of Chicago and Antioch, Ill. Founded by the late Chester H. Thordarson, an Iceland-born electrical pioneer, Thordarson is one of the oldest and best



known makers of transformers and amplifiers. The acquisition adds substantially to the transformer manufacturing facilities already owned by Maguire Industries at New Milford, Conn.

Russell Maguire

Mr. Maguire

has been elected a director and president of Thordarson to succeed Jackson Burgess, who has resigned. Bartlett Pinkham and Eugene D. Powers, directors of Maguire Industries, have also been added to the board. The Thordarson company will continue to operate as a separate entity.

Anticipating that there would be an acute shortage of transformers, Maguire Industries established its own transformer division in 1943. It is the company's intention to increase Thordarson production immediately.

Although long famous for its amateur and broadcast transformer equipment, Thordarson recently has produced only industrial and specialty transformers and public address amplifying apparatus. Plans of the new management include a resumption of the manufacture of transformers for radio equipment. Maguire Industries in January added the Columbia Machine Works, Inc., of Brooklyn, N. Y., a producer of foundry products, electronic equipment and centrifuges, as a subsidiary.

Beebe's Premier Starts Transformer Production

Premier Electronic Products. Inc., organized recently by J. R. Beebe, long time vice-president of Thordarson, is starting production of transformers. Both oil filled and hermetically sealed units will be included in the line. Headquarters are at 4849 North Western Avenue, Chicago.

Doyle to Gramer

The firm name of James W. Doyle, Inc., 2734 North Pulaski Road, Chicago, has been changed to the Gramer Co. The company manufactures transformers and coils.

ELECTRONIC INDUSTRIES . May 1945

transformer designs

FOR Svery ELECTRONIC NEED

Although specialists in the design and quantity production of transformers for a quarter century, the demands of the past few years have brought about many developments. The requirements for military and essential industry purposes have multiplied many-fold with further emphasis on exactness and uniformity.

Transformer specialists before the War-great strides have been made in anticipating and meeting requirements of greatly varied character that have multiplied many-fold for military and essential industrial purposes.

Reports from all over the world emphasize the reliability of Jefferson Electric Transformers. Wherever used – on land, sea or in the air – in the frozen North, or hot, dry or humid tropics, the value of "quality" is being demonstrated daily.

Now is a good time to study your transformer requirements and let Jefferson engineers make recommendations that will save your time later.



BELLWOOD (SUBURB OF CHICAGO) ILLINOIS

IN CANADA: CANADIAN JEFFERSON ELECTRIC CO. LTD., 384 PAPE AVENUE, TORONTO, ONT.

JEFFERSON

ELECIRIC

JEFFERSON ELECTRIC COMPANY

for POSITIVE HERMETIC SEALING



9820









PART No.	Average of Actual Test Flash Over or Breakdown Voltage R.M.S.	Recommended Maximum Use Voltage at Sea Level R.M.S.	
9820	4,750	2,500	
9821	6,900	5,000	
9822	9,624	7,500	
9823	9,300	7,500	
9824	12,725	9,000	
INSULATION RESISTANCE OVER 1,000,000 MEGDHMS			

METAL-GLASS SEALS by STUPAKOFF

The series of Stupakoff metal-glass seals illustrated offers maximum electrical qualities consistent with space limitations and simplicity of design permitting mass production. They are suitable for operation at temperatures from -55° C to $+200^{\circ}$ C, and are tested to meet thermal shock specifications of the services. The construction provides a hermetic seal with a long electrical leakage path, resistance to thermal shock and mechanical strength.

Such seals are made possible by the metal, Kovar, a cobalt, nickel, iron alloy which matches the expansion of certain hard glasses from -80° C to the annealing point of the glass (approx. $+450^{\circ}$ C). Kovar forms a seal through a heating process in which the oxide of Kovar is dissolved into the glass to form a perfect bond — pressure and vacuum tight under extreme climatic conditions.

Stupakoff furnishes Kovar-glass seals with single or multiple electrodes in various styles. For those equipped for glass working, Stupakoff supplies Kovar as rod, sheet, wire, tubing or fabricated into cups, eyelets or special shapes.

Write Stupakoff today for assistance in developing hermetically sealed components for war applications. Samples and reprints of this advertisement may be obtained by writing department K-56. Actual Size Photograph



Do More Than Before-Buy EXTRA War Bonds



40 INTER

• The reproducer unit in this loud speaker was especially developed by JENSEN for use in the intercom systems in navy vessels. It reproduces speech clearly and sharply through high levels of noise. Ruggedly built, it withstands extreme shock and vibration, and is weatherproof against severe weather exposure conditions, dust and smoke . . . Like all JENSEN military models, this speaker is built around the most powerful permanent magnet material ever developed, ALHIGO 5. as all JENSEN PM Speakers will be when conditions permit.

Now being introduced for the intercom systems on trains, and specifically designed for that purpose, this particular model has many possibilities for use wherever a heavy, rugged speaker with clear, sharp speech reproduction is needed. Write for complete engineering data on this speaker. Samples can be furnished on proper priority.

SPEAKERS WITH ALNIGO 5 Specialists in Design and Manufacture of Acoustic Equipment

MANUBACTURING COMPANY SOUTH SOUTH SARAMIE AVENUE, CHICAGO 38, IELINOIS



The urgent demand, in peacetime days, by the aircraft and radio industries for a compact, efficient D.C. motor was the challenge that led Pioneer to develop the Pincor BX series. Today Pincor BX motors flow from our plant in a steady stream to the producers of aircraft and radio equipment for the armed services.

Pincor BX motors, in their classification, meet the varied requirements of aircraft and radio manufacturers that demand light weight, compact motors for efficient and dependable application. Pincor BX motors are direct drive, ball bearing, high speed units wound for continuous or intermittent duty. Shunt, series or split series windings are for operation on 12 to 24 volt battery systems currently used and may be easily modified to meet your product demand.

Depend on these rugged Pincor quality-proven motors in the BX series. Send your problem to Pioneer engineers and let them put their years of experience to work for you. Consultation with these men will not obligate you in the least.



BUY MORE BONDS!

DYNAMOTORS • CONVERTERS GENERATORS POWER PLANTS • GEN-E-MOTORS

PIONEER GEN-E-MOTOR CORPORATION 5841-49 DICKENS AVENUE CHICAGO 39, ILLINOIS

Export Office, 25 Warren Street, New York 7, U.S.A. Cable Address: Simontrice, N%Y.

Lear Demonstrates Home Wire Recorder

Adaption of wire recording of speech and music to home use was demonstrated by Lear, Inc., in New York, April 10. The recorder, incorporated in a console radio set featured a detachable magazine containing the recording wire mounted on spools. Such maga-



W. P. Lear shows interchangeable wire magazine for recording as used with home radio set

zines, which can be sold for about \$10 each, hold enough wire for one hour's recording. William P. Lear, president of the company, stated the entire recording mechanism would add \$75 to \$100 to the cost of home radios and occupy a space 8 in. on each side. The recording can be played back any number of times or erased for new recordings.

W E Moves Traffic

Headquarters organization of the Western Electric Co.'s traffic department, located at the Hawthorne Works in Chicago since 1918, was moved to the company's general headquarters at 195 Broadway, New York 7, N. Y., middle of April. The transfer was made to coordinate the expanded activities of the traffic organization with those of the company's other general departments at headquarters.

Rohr-Detrola Join

International Detrola Corp., which operates a radio-electronics plant in Detroit, and Rohr Aircraft Corp., whose operations center in Chula Vista, California, have agreed upon an exchange of stock interests thus providing each with opposite coast facilities for expansion of a postwar plan for radio and aviation products. International Detrola plans a West Coast assembly plant for radio to serve that area. In addition to its Detroit plant the company also has manufacturing facilities in Elkhart and Indianapolis, Ind.

ELECTRONIC INDUSTRIES . May: 19.45

Another Famous D-H Alloy Advance

does 3 JOBS EFFICIENTLY

8.4

R-HARRIS

Advance* is a Driver-Harris alloy made from electrolytic Nickel and Copper under close control of exclusive Driver-Harris methods. It possesses a number of remarkable properties ideally suited for these 3 distinctly different applications.

ARRISON, N.

High electrical resistance (294 ohms per Circular Mil-foot), great ductility and non-corroding properties make it particularly good for winding heavy duty industrial resistors employed in motor starting and controlling equipment. Both wire and ribbon are used in this application.

In finer sizes negligible temperature co-efficient of resistance (±.00002) combined with high resistivity makes it the most desired resistance alloy for winding precision resistors of the type used in electric meters and laboratory testing devices.

Because Advance^{*} develops high and uniform thermal e m f against Platinum, Copper or Iron, it is used extensively by all instrument manufacturers in the well-known Iran-Advance and Copper-Advance (Constantan) Thermocouples. Small temperature changes are clearly indicated through larger scale deflections.

*Trade Mark Rog. U. S. Pat. Off.

Advance* is only one of a large, famous family of versatile Driver-Harris resistance alloys that can be relied upon to make your post-war products more dependable. For important information about improved resistance alloys write for a free copy of Data Book R-42... a complete text on Advance and other D-H alloys.



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Driver-Harris COMPANY HARRISON, NEW JERSEY BRANCHES: CHICAGO · DETROIT · CLEVELAND LOS ANGELES · SAN FRANCISCO · SEATTLE

istory com Special Purpose Alloys Since 1899


THE **25**-AMP **SWITCHETTE** "Big" brother of our little 10-amp Switchette

THIS new form of G-E Switchette is suitable for a wide variety of limit-switch and other industrial control applications where space is limited and long life is required.

Announcing

This new (Size 2) Switchette is rated 25 amperes at 24 volts d-c (115 volts a-c). It has screw-type terminals for easy wiring, and is completely enclosed for protection from dust.

Three contact arrangements are available: single-circuit, normally closed; single-circuit, normally open; and two-circuit. These Switchettes are suitable for use at altitudes up to 50,000 feet, and in temperatures from 93.5 C to minus 56.6 C. They resist corrosion and high physical shock and vibration, and are designed to withstand millions of mechanical operations.

Approximate dimensions are 2 by 1³/₈ by 1 inch; approximate weight is 2 ounces. Ask your local office for Bulletin GEA-4259, which gives dimensions and complete description. General Electric Company, Schenectady 5, N. Y.

Buy all the Bonds you can - and KEEP ALL YOU BUY





AND DON'T FORGET

We also have more than 200 forms of the original (Size 1) Switchette, as well as a variety of compact limit switches, transfer and selector switches, and other control devices built around this tiny contact mechanism. The Size 1 Switchette is rated 10 amperes at 24 volts d-c, and its dimensions are $1\frac{1}{4}$ by $\frac{1}{2}$ by $\frac{1}{2}$ inch. Bulletin GEA-3818 gives complete specifications and dimensions.

1	General Electric Company, Section 076-143
	Schenectady 5, N. Y.
ł	would like to have more information an Switch-
6	ettes. Please send me
	Bulletin GEA-3818, covering Size 1
	Bulletin GEA-4259, covering Size 2
ľ	Name
(Company
	A Ådenne
1	Nooress

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SENSITIVITY

CONTACT PRESSURE

DEPENDABILITY

DURABILITY



VERSATILITY



in Greatest Combination

ELECTRIC CLASS "B" RELAY NEW AUTOMATIC

• When you need a relay that's sensitive enough to operate on minute current, yet has the high contact pressure needed for perfect closure, you'll find the Automatic Electric Class "B" Relay worth investigating.

If you need a relay that will switch many circuits, yet is compact enough for multiple mounting in small space, you'll find Class "B" the perfect solution.

Or perhaps you are interested in extra durability, for long service under tough conditions. Then you'll need the in-built quality for which Class "B" has become famous.

No other relay-even in the Automatic Electric linecan give you a greater combination of all these essential qualities. Get the full story on Class "B"-one of the forty basic types described in the Automatic Electric catalog. Ask for your copy of Catalog 4071.

CHECK THESE FEATURES of the New Class "B" Relay

Independent Twin Contacts-for dependable contact closure.

Efficient Magnetic Circuit—for sensitivity and high contact pressure.

Unique Armature Bearing—for long wear under severe service conditions.

Compact Design-for important savings in space and weight.

Versatility—Available for coil voltages to 300 volts d-c and 230 volts a-c, and with capacities up to 28 springs; also with magnetic shielding cover, when specified.

No other relay can give you a greater combination of all these essential qualities.





AUTOMATIC ELECTRIC SALES CORPORATION 1033 West Van Buren Street • Chicago 7, Illinois

> In Canada: Automatic Electric (Canada) Limited, Toronto

ELECTRONIC INDUSTRIES . May, 1945

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THE WESTINGHOUSE ICONTROLOUSE

... the electronic tube that revolutionized the use of D-C power is the key to many more electronic applications.

In 1932 Westinghouse created the sealed ignitron, making possible compact portable equipment to supply the heavy and precisely timed d-c currents required in resistance welding. High-speed welding of aluminum and stainless steel became possible, and volume production of uniformly welded products became economically practical.

Today there are two basic types of Westinghouse sealed ignitrons: One for resistance welding; the other for power conversion.

There are four Westinghouse welding ignitrons, rated up to 2400-kva capacity. While they are now used mainly for joining light metals, they are capable of handling heavy metals. The wartime experience gained in resistance welding similar and dissimilar metals is opening new opportunities in the field of fabrication.

There are two Westinghouse ignitrons for power rectifier applications: a 100-ampere and a 150-ampere tube at d-c output voltages up to 600-volts. Ignitron rectifiers often can be used profitably to replace conventional rectifying equipment. The high capacity of the ignitron opens a new field in motor speed control where motors of greater than usual horsepower must be controlled within very close limits.

Westinghouse ignitrons are now available in your Westinghouse distributors stock for immediate delivery.

Westinghouse engineers will be glad to advise you on problems of application of the ignitron. Write Westinghouse Electric & Manufacturing Company, Lamp Division, Bloomfield, N. J.



WL 655/558 For Welding Service Maximum Velder Demand 2400 kva Maximum Average Current per tube Maximum IMS Supply Voltage 600 volts

lse

WL 651/656 For Welding Service Maximum Welder Demand 1200 kva Maximum Average Current per tube Maximum RMS Supply Voltage 600 volts
 WL 681/686
 For Welding Service

 Maximum Welder Demand
 300 kva

 Maximum Average
 22.4 amp

 Current per tube
 22.4 amp

 Maximum RMS Supply
 600 volts



WL 679 For Rectifier Service D-C Output Average Current per tube Voltage Continuous 2 hours 1 minute 300 100 amp 150 amp 200 amp 600 75 amp 112.5 amp 150 amp

West

WL- 655/8

27005



WL 653-B For Rectifier Service *L*-C Output Average Current per tube Voltage Continuous 2 hours 1 minute 300 200 amp 300 amp 400 amp 600 150 amp 225 amp 300 amp

ELECTRONIC INDUSTRIES . May, 1945

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RESISTANCE PLUS

From the tropics to the arctics – on land, sea and in the air, HARDWICK, HINDLE resistors and rheostats are serving with distinction.



PERSONNEL



Harold Detrick

Charles P. Geyh

Harold Detrick has been appointed chief engineer for the company's forthcoming line of AM and FM radios and radio-phonograph combinations by Bendix Radio division of Bendix Aviation Corp. Charles P. Geyh, formerly associated with General Electric and RCA in cabinet design activities has been made cabinet design and production engineer for the company. Detrick formerly was chief engineer of the General Instrument Corp., Eliza-beth, N. J., and previously assistant chief engineer for Stewart-Warner. He began his radio career in 1928 as a design engineer for the United States Radio and Television Co. Geyh is one of the **n**ation's authorities on radio cabinet design and manufacture.

C. P. Pesek has been appointed administrator of engineering of Minnesota Mining & Mfg. Co., St. Paul. W. A. Thomas, assistant chief engineer, is made engineering consultant on Mr. Pesek's staff.

Colonel J. Z. Millar, U.S. Army Signal Corps, has been appointed radio research engineer by the Western Union Telegraph Co. He has been on inactive service since January, was formerly executive officer of the Signal Corps Board at Fort Monmouth, N. J. He first joined Western Union in 1923, left that company's electronics department in 1941 to join the Army:

Ralph R. Beal, assistant to the vice president in charge of RCA laboratories and for nine years re-search director of the Radio Corp. of America, has been elected vicepresident of RCA Communications. Inc., in charge of engineering, Serving as research director from 1934 to 1943, Mr. Beal originated and supervised programs of research which constantly broadened the field of radio's products and services. Among major developments during this period were the application of radio-electronics to numerous non-communication purposes, the electron microscope, television, theater television, radar, radio relays, and the opening of the microwave section of the radio spectrum. (Continued on page 188)





Photographers use a small box they call an exposure meter. They take it for granted, like flicking a switch to light a room. But while vast generating systems bring power to your house, a light source alone works a meter or meter relay when a photocell converts that, light into electric energy. The simplicity and ruggedness of an exposure meter typify all Luxtron*

MORNING BECOMES ELECTRIC!

photocell applications-from taking a good picture to precisely matching colors-from putting out a fire to increasing the heat of a furnace. No amplifiers are needed. Long equipment life is assured, under the most strenuous operating conditions. Ask Bradley how photocells can meet your own measurement or control problems.

BRANIFY



line of copper oxide rectifiers, made with the same understanding of electrical circuits and plymotallic phenomena that goes into Luxtron photocells. Write for illustrated "Coprox" bulletin.

* TRADE MARK REG. U.S. PAT. OFF.

PHOTOCFILS-MASTERS OF LIGHT

MASTER OF PHOTOCELLS

BRADLEY LABORATORIES, INC., 82 MEADOW STREET, NEW HAVEN TO, CONNECTICUT ELECTRONIC INDUSTRIES . May, 1945

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SYLVANIA NEWS Electronic Equipment Edition

MAY Published by SYLVANIA ELECTRIC PRODUCTS INC., Emporium, Pa.

SYLVANIA'S CHART AIDS STANDARDIZATION OF TUBES

Reference List Recommendations Reduce Radio Tube Types

A^S an aid to the standardization of radio receiver tube types, Sylvania has prepared the chart reproduced below —another item in Sylvania's long-time program of technical assistance to the radio industry.

The number and variety of tube types have grown in recent years, and this trend has intensified war scarcities.

Naturally, it would seem to be advantageous to radio set manufacturers to further standardize tube selection and limit their variety. This would probably meet with approval in many parts of the radio industry, particularly among radio servicemen since they are in an active position when it comes to tube replacement and general radio set repairing.

(An indication of their opinion concerning tube types was revealed in Sylvania's survey in which 90.5% of the servicemen questioned said they would prefer fewer and simpler tube types.)

This handy reference chart will help smooth some of the wrinkles of the problem and act as a future guide. Write for it to Sylvania Electric Products Inc., 500 Fifth Ave., New York 18, N. Y. Double Triode Tube Has Two Uses

1945

Acts As Converter Or Amplifier

Sylvania's new high mutual conductance double triode tube-Type 7F8-is designed for use at frequencies up to 300 or 400 Mc.



With precautions the two sections may be used separately, saving space and the number of tubes required for a given performance since all the elements except the heaters are independent.

The cascade operation thus made possible is useful in u-h-f grounded grid and cathode follower amplifier service. It may also be used as a push-pull u-h-f amplifier.



MAKERS OF RADIO TUBES; CATHODE RAY TUBES; ELECTRONIC DEVICES; FLUORESCENT LAMPS, FIXTURES, ACCESSORIES; INCANDESCENT LAMPS

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SYLVANIA FELECTRIC

.. ON ELECTRICAL CONNECTORS

Succussion* in some form ... from mild vibration to heavy shock ... is present around every electrical connector in service. If succussion wins, circuit efficiency drops or service stops . . . and costly maintenance begins.

How, then, can you be sure the connections you make, in your product or in your plant, will remain unaffected by mechanical abuse? You'll find the answer here in Burndy's torture chamber where connectors are 'pretested' through a rigorous physical 'workout'.

Hour after hour, they are vibrated at varying frequencies and amplitude. But in addition, very unusual methods are employed to add shock, stress and twist as well. After which their electrical resistance and strength are carefully measured to make sure there has been no change ... that they are worthy of the Burndy name.

These 'physicals' are but part of the thorough test procedure here in the Burndy laboratories . . . all aimed to assure that your circuits or equipment suffer no connection troubles in service. If you don't have the Burndy catalog, let us send you a copy. Burndy Engineering Co., Inc., 107K Bruckner Boulevard, New York 54, N.Y.

*Succussion: forcible shaking, violent shock,





CONNECTORS

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IS FOR "TROPICALIZED"

.... which means that STANDARD Sprague Koolohms now have the same EXTRA HUMIDITY PROTECTION formerly obtainable only on special order.

All Sprague Koolohm Resistors are now supplied with glazed ceramic shells and a new type of end seal as standard construction.

These features provide maximum protection against the most severe tropical humidity and corrosive conditions. Extensive tests in the laboratories of the armed forces and prime contractors have proven the ability of the "KT" construction to "take it" under the most brutal air thermal shock, humidity, and corrosive conditions.

Type "KT" Koolohms correspond to characteristic "J" of resistor specification JAN-R-26.

All previous catalog designations remain the same except for the addition of the letter "T" to the old type numbers to designate the new standard construction.

Thus "T" is for "Tropicalized"—and all Sprague Koolohms have it. One type of Koolohm, the standard type, does the job-under any climatic condition, anywhere in the world.

SPRAGUE ELECTRIC CO., Resistor Division, North Adams, Mass. (Formerly Sprague Specialties Co.)

OHM RESISTORS

DOUBLY

PROTECTED

by glazed CERAMIC SHELL'S and

NEW TYPE END SEALS

GUE OOLOHM

ONI

WOUND WITH

CERAMIC

INSULATED

WIRE

pair of Eimac 1000-T's give 3 KW etpat in this Link-built FM transitter for the emergency services.

'ere's a 500 watt supersonic test merator for operation at 1 to 300 - which uses Eimac 152-T tubes.



EIMAC TUBES IN THE EMERGENCY SERVICES WHERE DEPENDABLE PERFORMANCE COUNTS!

0 · · 0

.....

500 watt AM police transmitter for 30-40 Mc operation, built by Fred M. Link, using Eimac 250-TH tubes in the final.

The transmitters shown on this page were developed and built for the emergency services – police, fire and transportation – by Link Radio Corporation of New York City. Recognition such as that enjoyed by the Link organization in this field is built upon sound engineering and the right choice of equipment components. That Eimac tubes occupy the important sockets in these vital transmitters is fitting acknowledgement of their inherently superior performance capabilities. That Fred M. Link specifies Eimac tubes is confirmation of the fact that Eimac tubes are first choice of leading electronic engineers throughout the world.

FOLLOW THE LEADERS TO

Get your copy of Electronic Telesis ...the sixty-four page booklet which gives the fundamentals of electronics. This little booklet will help electronic engineers explain the subject to laymen. It's yours for the asking ...no cost or obligation. Available in English and Spanish languages.

•••

EITEL-McCULLOUGH, INC., 1033 San Mateo Ave., San Bruno, Calif. Plants located at: San Bruno, California and Salt Lake City, Utah Export Agents. Frazar & Hansen 301 Clay Street, San Francisca 11, California, U. S. A.



Here's why SPERTI HERMETIC SEALS are A "MUST" IN THE TROPICALIZATION **OF ELECTRONIC MILITARY EQUIPMENT**

1. EFFECTIVELY SEAL OUT DUST, sand, salt spray, fumes, 2. GLASS PATH WILL NOT CARBONIZE. Have wide thermal fungus, injurious atmosphere. operating range and high insulation leakage resistance. 3. SPECIAL PROCESS insures maximum acceptability to

solder. Simple and easy to attach.

INCORPORATED

Cincinnati, Ohio

DEVELOPMENT

Sperti Hermetic Seals have been an important factor in increasing the life expectancy and usefulness of vital military equipment of many kinds. Write, today. Outline your problems. Let us show you how Sperti Hermetic Seals can help you solve them.

THE HELP YOU'VE BEEN LOOKING FOR!

Now available. Skilled assembly service for soldering terminals into cover plates. Send drawings and specifications for quick quotation. For full information, phone, wire or write.



(Continued from page 182)

R. Charles Denny, FCC General Counsel who so ably participated in the Washington hearings which followed proposed allocation of the radio spectrum be-



tween 10 kc and 30,000 kc, has been confirmed by the Senate as a Commissioner. He will take the place of T. A. M. Craven, who resigned in July 1944, and his tenure of office will run seven years from that date until June 30, 1951.

E. W. D'Arcy has been appointed chief engineer of DeVry Corp., Chicago. Formerly research engineer of Essanay Film Corp., D'Arcy joined DeVry in 1940 in a similar capacity. In this post he contributed materially to design and production developments in the manufacture of motion picture sound, radar navigating and gunnery training equipment for the armed forces.

William J. Muldoon, formerly connected with the Control Instrument Corp., and Joseph R. Miller, formerly of Bendix Marine Corp., have become associated with Guided Radio Corp., 161 6th Ave., New York, N. Y. They will both be connected with the engineering division of the company.



George L. Beers

D. F. Schmit

D. F. Schmit has been appointed director of engineering of the RCA Victor Division. He was formerly assistant chief engineer and will fill the post vacated by Dr. J. B. Jolliffe, who recently was elected vice president of the Radio Corp. of America in charge of RCA Laboratories. At the same time George L. Beers has been made assistant director of engineering in charge of advance development. He was formerly on the engineering administrative staff.

(Continued on page 268) ELECTRONIC INDUSTRIES . May, 1945



EARCH

MANUFACTURING

INSIST ON PROOF BY TRIAL before you buy an Electronic Heater

This is how Scientific Electric proved the value of electronic heating to the Progressive Welding Company of Norwalk, Connecticut . . .

G REAT improvements in product quality and remarkable savings in time and money are being achieved by means of electronic heating. Industrialists everywhere are now acclaiming its many advantages. But don't let your enthusiasm lead you to invest in an electronic heater before you have seen it perform the work you expect of it.

Another important point is this . . . in order to work at maximum efficiency and live up to its reputation for doing things better, faster and cheaper . . . electronic heating must be "tailored" to the job. That is why we never sell a Scientific Electric unit until it has been satisfactorily demonstrated. Regardless of the amount of time and effort required, our engineers will not release a single machine for sale until it has fulfilled every claim we make for it.

So here is a word of counsel... get plenty of advice before you buy. Consult with our recognized engineers who have pioneered in electronic heating since 1921 and, without obligation, they will demonstrate what electronic heating can do for you.



Division of "S" CORRUGATED QUENCHED GAP COMPANY 119 MONROE ST.



Above: This practical automatic brazing turntable powered by a 40 KW. Scientific Electric heater speeded up production 700%—cut costs 87% and reduced rejects by 90%.

Lett: Close-up of the finished two-piece tube assembly after being brazed by induction heating. Three complete brazing installations have been built for Progressive,



40 KW INDUCTION HEATER

Scientific Electric Electron clieaters are mane in these power sizes... and a sange of frequencies up to 300 Alegacycles depending upon power requirements.

3 KW	18 KW
5 KW	25 KW
1⁄2 KW	40 KW
8 K W	60 KW
10 KW	80 KW
21⁄2 KW	100 KW
15 KW	250KW

Vacuum Tube and Spark Gap Converters Since 1912 ELECTRONIC INDUSTRIES • May, 1945

Manufacturers of

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PRINTED, ILLUSTRATED NEWS BY RADIO

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lent to more than 12* tabloid-size pages per hour! Who will be first, in your territory, to use this most modern type of publishing?

THE POST-WAR facsimile "newspaper of the air" will take printed and illustrated news direct into homes by radio, at a speed equiva-

*Even greater speeds are technically possible with Finch equipment, and can be obtained where the available radio channels are sufficiently broad.



Superior Electronic Components WITH INJECTION MOLDED G-E MYCALEX GE Mycolex is doing a big job for the electronic industry. A speedy yet precision type of injection molding de **G-E** Mycolex is doing a big job for the electronic industry. A speedy yet precision type of injection molding de-veloped by the General Electric Company allows intricate shapes to be molded to extremely close tolerances. veloped by the General Electric Company allows intri-shapes to be molded to extremely close tolerances. G-E Mycelex can be molded with metal inserts, and as a result, the metal and the G-E mycalex are fused into an unusually strong bond Having over-all electrical properties superior to por-Having over-all electrical properties superior to por-celain products and refractory qualities superior to organic plastics, G-E mycalex remains the all-purpose, high-heat, high-frequency insulation material for use in the radio and electronic industries. unusually strong bond. For further information write Section T-51, General Electric Company, One Plastics Avenue, Pittsfield, Mass. 1. High dielectric strength. 2. Low power factor. 3. Prolonged sistence to electric arcs. 4. Chemical stability; no deterioration ith age. 5. Dimensional stability: freedom from warnane G-E mycalex has the following properties: resistance to electric arcs. 4. Chemical stability; no deterioration with age. 5. Dimensional stability; freedom from warpage, shrinkage, etc. 6. Imperviousness to water, oil and gas. 7. Re-sistance to sudden temperature change. 8. Low co-efficient of shrinkage, etc. O. Imperviousness to water, oil and gas. 7. Re-sistance to sudden temperature change. S. Low co-efficient of resistance to electric arcs. Hear the General Electric radio pragrams: "The G-E All-Girl Orchestra" Sunday 10 P.M. EWT, NBC. "The World Today" news every weekday 6:45 P.M. EWT, CBS. "G-E House Party" every weekday 4:00 P.M. EWT, CBS. thermal expansion. Buy War Bands GENERAL & ELECTRIC



JOIN THE SWING TO BRIDGEPORT FOR COILS



Dozens of manufacturers are placing orders with Bridgeport *now* to be sure of early postwar deliveries of R.F. Coils and Chokes, I.F. Transformers and Transmitting Coils and Chokes. They know that the same personnel and the same capacity that enables Bridgeport to supply Search Coils and Variometers for the armed forces will make them a logical supplier in the postwar period.



They know that Bridgeport's central location gives them the added advantage of fast, trunk line service to any point in the United States when delivery is an important factor. Write to us today.

BRIDGEPORT MANUFACTURING COMPANY Bridgeport, Illinois R. F. Coils & R. F. Chokes + 1, F. Transformers Transmitting Coils: + Transmitting Chokes

Reflection of Superior

WIRKMANS

EXPERIENCE

DESLGN

Not only does the image in the mirror show a view of these 1 KVA POWERSTATS but it reflects the years of experience gleaned by SECO engineers in designing variable voltage transformers All the "know-how" gained through laboratory research, technical achievement, and customer demand is incorporated into these new 116 and 216 models ... assuring a POWERSTAT with features offered by no other unit of comparable size.

		TYPE 116	TYPE 216
Input		115 volts, 50/60 cycles	230 volts, 50/60 cycles
Output voltage		0-115 and 0-135 volts	0-230 and 0-270 volts
Output current	•	7.5 amperes available over entire output voltage range.	3.0 amperes available over entire output voltage range.
Output watts		1000 va	810 va
No-load power loss .		3.5 watts	3.5 watts
Dimensions	•	Over-all $$ 5 1/16 x 6 7/8 x 6 3/ 3 mounting holes $$ 120 degrees spart	8 inches high

As illustrated, this type of POWERSTAT is available either cased or uncased . . . the uncased model designated by the letter "U" following the type number.

For further information, write for your copy of bulletin 116 IE.

ELECTRIC COMPANY UPERIOR AUREL STREET . BRISTOL, CONNECTICUT 461 L

ELECTRONIC INDUSTRIES . May, 1945

POWERSTATS

TYPES

116 and 216



A Success Secret of CAPACITRONS

The Capacitron reputation for progressive design, superior craftsmanship and dependable service is backed by a continuous research program covering every capacitor manufacturing operation. No Capacitron production process is ever given a chance to become "standard procedure"—it is always an engineering project always open for immediate improvement. Through this system of method control has come unquestioned leadership for Capacitron Oil, Wax and Electrolytic Capacitors . . . our customers call it Quality.

Telephone VAN Buren 3322



100-300 MC EQUIPMENT

(Continued from page 97)

put and resonated by means of the "butterfly" tank in the plate circuit of the 6J6 multiplier V4; the other signal is applied to a "butterfly" tank in the grid circuit of the mixer (V5). The output of V5 is applied to V6, A 9002 which functions as a rectifier, furnishing the audio frequency voltage which results from the "beating" of the two signals under investigation. The usable range of this function is 100-350 mc, which is the frequency coverage of the "butterfly" tank component.

With V4, connected as shown in the schematic (push-push) the output frequency range is, in conjunction with the frequency standard, of course, 100-200 mc. If it is connected push-pull, (tripler) the range is then 150-300 mc.

The signal to be measured is picked up by a Faraday shielded probe shown in Fig. 5. This probe is connected to the unit by flexible coaxial cable, and can be used any reasonable distance from the unit. Other methods may be used to introduce the signal, whose frequency is to be measured; however, the shielded probe has obvious advantages, and is recommended for transmitter work.

With this unit, frequencies within this vhf range can be measured directly. The unit can be used in production tests of transmitters without necessitating the other units being shut down during frequency measurements because of interference. It can be located in a convenient place in the laboratory or test room, its signal being fed to it via coaxial cable. It can be used directly to measure the frequency swing of FM transmitters. It can, of course, be used as a standard vhf signal generator of high accuracy.

Silicone Coatings

Development of a new waterrepellent and thermal-shock-resistant coating for wire-wound resistors for radio equipment was announced at a recent meeting of resistor and ceramic tube manufacturers. The insulating material was developed from a new group of resins known as silicones. The resistors have been tested in conformity with rigid Navy specifications and have been found to meet the requirements for resistors having the highest resistance to moisture penetration and operating at maximum temperatures of 275 degrees Centigrade. This coating material, because of its high elasticity, can be applied to any combination of ceramic or metal cylinders with resistance wire of suitable electrical characteristics.

ELECTRONIC INDUSTRIES . May, 1945

BH SPECIAL TREATED FIBERGLAS SLEEVING



HEAT RESISTA

BH EXTRA FLEXIBLE FIBERGLAS SLEEVING

2 WAYS BETTER NON-FRAYING • NON-STIFFENING F YOU NEED an electrical insulation that's not affected by temperatures up to 1200°F., yet is unusually flexible, workable and durable, you'll find it in BH Special Treated Fiberglas Sleeving. Even in direct contact with heat units this remarkable sleeving won't burn.

555 5655

Reason? It's made of inorganic Fiberglas and treated by the exclusive BH process. No saturant is used, yet the sleeving won't fray when cut and it is *permanently* flexible. In addition to many other properties it is moisture, oil and grease resistant . . . works easier, simplifies assembly and lasts longer. Made in natural color only—all standard sizes. Get your free samples today and compare!

HERE'S ANOTHER NON-BURNING SLEEVING

BH Extra Flexible Fiberglas Sleeving won't burn because both yarns and impregnation are non-inflammable. This high quality sleeving has all the advantages of pure Fiberglas, is toughened against abrasion, is non-fraying and non-stiffening. It lasts indefinitely without rotting or cracking—the ideal all-purpose electrical insulation for all kinds of industrial equipment and home appliances. Available in all standard colors and sizes from No. 20 to $\frac{5}{8}$ ", inclusive. Put it to the toughest tests you know and watch the results!

> ALL BH PRODUCTS AVAILABLE IN STANDARD 36" LENGTHS AND 500-FT. COILS

ALSO SLOW-BURNING IMPREGNATED MAGNETO TUBING • SLOW-BURNING FLEXIBLE VARNISHED TUBING • SATURATED SLEEVING • A.S.T.M. SPECIFICATIONS

BENTLEY, HARRIS MANUFACTURING CO.

Dept. I, Conshohocken, Penna.







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MODULATION PROCESSES

(Continued from page 99)

of the small current that the transmitter can handle. Many other methods were tried, but improvements in the vacuum tube soon made it the most satisfactory modulator. The plate current of a vacuum tube is in general a rather complex function of the plate and grid voltages, but over a considerable range it can be made approximately proportional to the square of the grid voltage.

Modulation mathematics

Suppose such a vacuum tube were connected in a circuit as shown in Fig. 5. The input to the grid would then be $E + A \cos pt + B \cos qt$, and the plate current-since it is proportional to the square of the grid voltage-would be proportional to the square of this expression. Squaring of a polynominal gives the square of each term plus twice the product of each pair of terms, and since as already noticed, the product of two cosines is equal to half the sum of cosines of the sum and difference of the two frequencies involved, and since the square of a cosine can be shown to be equal to a constant plus $\frac{1}{2}$ the cosine of double the frequency, the plate current may be written as a constant term plus

 \mathbf{B}^2

$$- \cos 2 qt + 2 EB \cos qt$$

$$2$$

$$- 2 EA \cos pt + AB \cos (p + q)t$$

$$+ AB \cos (p - q)t +$$

$$A^{2}$$

 $-\cos 2$ pt.

Since p is assumed to be large relative to q, the first bracket includes components much lower in frequency than those of the second, while the third bracket is of a much higher frequency. Both the first and the third brackets may therefore be readily eliminated by passing the entire output through a circuit tuned to the carrier frequency. When this is done, there remains only the second bracket, which is the modulated wave already discussed.

On rectification, such a wave yields the voice frequency, but instead of using rectification, it is also possible to derive the voice frequency by using a modulating process at the receiving end like that at the transmitting end. Because of the inverse characteristic of the result of this second modulation, however, it has commonly been called demodulation.

When the modulated wave is connected to the grid of a vacuum tube at the receiving end of a circuit, the plate current will be propor-



Originators and Peacetime Marketers, of the celebrated

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May, 1945 tional to its square. Here again, the result of squaring is a series of square and product terms which may be converted to the cosines of double the frequency and of the sum and difference of the two frequencies, and thus the result of squaring, omitting the constant term, is: $[k_3\cos qt + k_4\cos 2qt] +$ $[k_1\cos 2pt + k_2\cos 2(p + q)t +$ $k_2\cos 2(p - q)t + k_5\cos (2p + q)t +$ $k_5\cos (2b - q)t]$ where the k constants represent various combinations of A, B, and E of the earlier equations.

Here the components of the second bracket are all very much higher in frequency than those of the first, and may be eliminated by tuned circuits. Moreover the coefficient k_4 is small relative to k_3 , and thus the component of frequency 2q is small relative to that of the voice frequency. The effective result will thus be the desired voice frequency.

In this explanation of modulation, it was stated that the output current of the vacuum tube was proportional to the square of the input voltage. This is merely another way of stating that the instantaneous impedance of the vacuum tube is inversely proportional to the input voltage. Since the input voltage in this case was $E + A \cos pt + B \cos qt$, the tube impedance is K

put current, which is the input voltage divided by the impedance, is thus K $[E + A \cos pt + B \cos qt]^2$.

In general, whenever a voltage is applied across an impedance that is not constant, modulation of some sort will occur. If, for example, the applied voltage is represented by some function of voltage, f_1 , and the impedance is inversely proportional to some function of voltage, f_2 , and may thus be written K

-, then the output current is f_2

 $f_1 \div rac{K}{f_2} = rac{f_1 imes f_2}{K}$. The output cur-

rent is therefore proportional to the products of two voltages, and will always include the products of cosines, and since there is almost invariably a constant term present, the results of modulation will also include one or both of the original frequencies. Other frequencies of various values may be present depending on the nature of the two functions f_1 and f_2 .

Modulation, therefore, is not really a simple variation of the amplitude of a single carrier frequency, but is really a form of frequency transformation. As a result of the modulation at both ends of the circuit, there will in general be produced a large number of fre-

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This radio power transformer is designed with a standard 115 volt, 60 cycle primary winding and provides a high voltage secondary winding and filament winding. Manufactured in quantity to high performance standards.

 Image: Method of the second constraints
 Image: Method of the second consecond constraints
 Image: Method of t



quencies, but in any usable system of modulation, the magnitudes of the various components or the separation between their frequencies must be such that the desired frequency or group of frequencies can be separated from the others by some convenient means.

A modulated wave whose envelope, after rectification, exactly reproduces the voice frequency is composed, as already shown, of waves of three frequencies, C, (c + v), and (c - v). To derive the voice wave by demodulation, however, all that is needed at the input of the demodulator are two single-frequency waves whose difference frequency is equal to the voice frequency. Thus, for example, if a wave represented by $\cos (p + q)t + \cos pt$ were demodu-lated, the output would be the square of this expression, and would thus include the square of both frequencies and their product. By the reduction formulas already employed, these reduce to a group of frequencies higher than the carrier and to the voice frequency. The former may readily be separated from the latter by filters.

Single sideband

Recognition of these facts led to the now commonly-used method of single-sideband transmission. As most widely employed, one side-band and the carrier are elimi-nated during or after modulation, either by the design of the amplifier or by the use of filters, and only one sideband is transmitted. This reduces the width of the frequency band transmitted to less than half of that required for double-sideband transmission, and in addition, allows all the energy transmitted to be concentrated in the one sideband, instead of having a large part of it in the carrier. The carrier required for demodulation is introduced from an oscillator of accurately controlled frequency at the receiver.

Sylvania Marietta Plant

Expansion of manufacturing facilities for the production of electronic products will include a new plant at Marietta, Ohio, for Sylvania Electric Products, Inc. Sylvania now has plants in over 20 towns for, although the company is one of the largest in the field, its operation is highly decentralized, with plants scattered throughout the Eastern States.

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This photo of typical construction is absolutely unretouched

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able in a wide variety of formulations finer sizes of wire and thinner insulations than shown above, for use where maximum performance under specific operating conditions is required.



MAGNETRON FREQUENCIES

(Continued from page 106)

dius a. This leads to the general equation:

 $\lambda = Ca^{2}H/V.$

The numerical values for the constant C are approximately: $C_1 = 700$ for the first oscillation with longer wavelength, and $C_2 = 400$ for the other oscillation. These values for the constants apply to all four-segment magnetrons regardless of their dimensions.

Identical relations were established for the two-segment magnetron with the constants $C_1 = 1700$ and $C_2 = 1100$.

Oscillations at the longer wavelength (λ_1) are more stable in frequency and intensity than those of the shorter wavelength (λ_2) . The maximum deviations of the measured values from those calculated by the above equation is 5% for $(\lambda_1 \text{ and } 15\% \text{ for } (\lambda_2)$.

Both oscillations start, with the aperiodic load circuit, at a magnetic field approximately double the critical magnetic field and can still be observed for a magnetic field of 3100 gauss, the highest field used, though the anode current at these high field strengths is less than $1\mu A$. A wavelength range of from 1 m. to 19 m. is covered. For a Lecher wire load circuit not at resonance with the magnetron oscillation, the oscillations started at a magnetic field of approximately 1.3 times the critical field; if the Lecher wire system is at resonance with the oscillation, its start coincides with the critical magnetic field.

Occasionally harmonics of both oscillations were observed. In some instances, a third frequency with a still shorter wavelength could be



Fig. 4—Wavelength, oscillation intensity and anode current as function of length of Lecher wires:
Four-segment magnetron, emission current 38mA, r = 0.5 cm., H = 1825 gauss, V = 800 volt

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detected; the associated constants were $C_3 = 460$ for the two-segment magnetron and $C_3 = 300$ for the four-segment magnetron. Because of its small intensity this oscillation was not investigated more fully.

The independence of the wavelength of the resonant oscillation from the external load circuit is demonstrated by the top diagram in Fig. 4. The wavelength remains substantially constant with the exception of the two regions B_1 and B₂ where the Lecher wire system is at resonance with the generated oscillation; the dashed line (λ_o) incates the resonance wavelength of the Lecher wire system. It will be seen that the two curves for (λ_1) and (λ_2) show the known behavior of coupled resonant systems, the magnetron oscillations taking the place of the primary system and the Lecher wires that of the secondary system.

Oscillation intensity

The oscillation intensity (second diagram in Fig. 4) has a maximum for resonance, as is to be expected for coupled circuits. Also, the anode current shows a considerable increase in the resonance region (third diagram in Fig. 4). Here the resonance regions are wider and the increase of anode current is higher for the two-segment magnetron than for the four-segment magnetron, indicating stronger coupling.

tic Field		A, , ·
Magnet	$\lambda = 250 \text{ cm}$	A
ritical	A	<u>B</u>
00	1000	2000 Gauss 3000

Fig. 5—wavelength of function of magnetic field intensity: Four-segment magnetron, emission current 147mA, r = 0.5 cm., V = 800 volt

Corresponding resonance and coupling phenomena are also observed for the wavelength-magnetic field relation when the Lecher wires are of constant length, Fig. 5. Comparison of this diagram with Fig. 2 for the aperiodic load circuit shows a maximum difference in the inclination of the straight lines of 15%. It may be concluded that the presence of the resonance circuit influences the generated wavelength to a slight degree, even though it is not at resonance with the oscillations.

The influence of the angle of tilt (angle between magnetic field and cathode) and of the emission current intensity were also investigated and discussed.

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DESIGN OF ELECTRONIC HEATING GENERATORS

(Continued from page 111)

So far, we have neglected the power losses in the circuit. These can be kept low by increasing the physical size of the circuit components. However, this is not the complete answer; for example, take the case of the applicator coil in an induction heating equipment. This coil is of copper. Assume that the work to be heated is also of copper. When the work is cold there will be as much power lost in the applicator as in the work. Therefore, the maximum possible efficiency is 50 per cent.

In induction heating circuits, the measured, overall efficiencies from tank to load run from 90 per cent for a steel load and closely coupled system, to around 40 per cent for a large copper load. As a matter of fact, there is no lower limit to the efficiency since it depends so directly upon the size and type of the load. For a load such as small copper wire the efficiency may be one per cent or less. For this reason it is very difficult for manu-facturers to rate their products on a basis of power output. About the best that can be done in this line is to give the output rating of the generator when working into an ideal load.

Generator considerations

Let us say that a generator is to be built which will have the rather special requirement that it deliver 50 kw to a certain copper load. By measurements with a Q-meter we find that the efficiency of the best practical coupling system, tank circuit-to-load is 40 per cent. Moreover, the Q of the tank when the applicator is loaded, is found to be 75.

Since the efficiency is only 40 per cent, the power fed to the tank circuit must be 50/40 or 125 kw. This then is the value of P which must TE

be put into the formula P = -

Thus $EI = 125 \times 75$ or 9375 kva. If the rms voltage impressed on the tank circuit is to be 10 kv then the 9375

current will be - or 938 amps.

Therefore the impedance of each limb of the circuit will have to be E = 10,000

Z = - = - = 10.6 ohms. I 938

At a frequency of 400 kc the tank capacitor must have a capacity of approximately .04 μ f. Moreover, it must be capable of handling 1000 amperes at 10,000 volts rms. Such a condenser would cost between \$3000 and \$5000.

Compare this cost with that of a

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PACIFIC DIVISION, Bendix Aviation Corporation, 11620 Sherman Way, North Hollywood, California. Sales Engineering Offices: Lincoln Building, New York City 17; Continental Building, St. Louis 8. ELECTRONIC INDUSTRIES . May, 1945

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Radiomarine Corp, ET-8023 S.W. Radio Transmitter

Radio communication links our far-flung merchant fleet with all possible protection against disaster. The importance of immediate and reliable contact with protective service facilities of our Navy and Coast Guard, in critical emergencies, is obvious.

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.005 μ f condenser which could be used in a circuit to deliver 50 kw to a steel load. The other parts of the low impedance circuit would also be much larger and more costly.

Therefore, when a designer sets out to build a 50-kw generator, he must first decide just what his customers are going to want; whether they want low cost equipment which will deliver its rated power to an ideal load, or whether they are willing to pay the extra cost necessary to put that power into high-Q loads. Even then he is faced with several alternate design policies.

Coupling methods

(1) Probably the cheapest method is to use a rather loose coupling throughout, together with a relatively high-inductance applicator coil and a provision for tuning the applicator accurately so that with a steel load the tank Q will be reduced to 15 or 20.

(2) Another method which has the advantages mentioned previously, is to use close coupling throughout, with circuit constants so adjusted that with a steel load of nominal size the Q1 will be 15 or 20 without additional tuning. In both these schemes, when the load is a high conductivity material, the actual power output will be a fraction of the rated value. This is to be expected since a high-Q load or applicator arrangement will result in a tank Q of two or three times the value for which the oscillator was designed. That is, since the power output is

 $EI = E c \omega$

Q

where E is limited by the tube design, a value of Q higher than the 15 or 20 for which the circuit was designed will result in a proportionate decrease in power output.

Q

P -

(3) A third alternative is to build one type of tank circuit to be used on steel loads and another type, with lower impedance, to be used on high-Q loads. Since this latter type requires a larger value of capacitance, it will necessarily be two or three times as expensive as the tank circuit which is to be used on low-Q loads. It will have this advantage, however: it can be provided with a simple device by means of which the coupling between the applicator and the work can be greatly decreased, thus making it possible to heat low Q-loads without overloading the oscillator.

(4) Still a fourth method involves the use of a tuned or partially tuned, applicator. But, as was mentioned formerly in a footnote, when the applicator has a low impedance such as that of a single loop, the tuning capacitor becomes a major problem. Such a condenser should have a capacitance in the order of

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Type 8646 unit transforms the 700 ohm balanced impedance of the antenna to match the 70 ohm unbalanced impedance of the line. Unusually broad band response is achieved by using tightly coupled transformer elements with powdered iron cores of high permeability. This unit is contained in a weatherproof housing which may be mounted close to antenna terminals.

Transformer unit 8646 is another expression of the superior design and careful engineering that has made ANDREW CO. the leader in the field of radio transmission equipment.

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one microfarad and should be capable of carrying currents in the order of 1000 amperes at 1000 volts. It should also be of minimum size.

The method in general makes use of closely coupled circuit which is designed to furnish rated power when the tank Q has a value of This will handle about twenty. most of the steel work without additional tuning. Then for those cases in which the load is of a high conductivity material or in which the coupling from applicator-to-work is necessarily loose, the applicator is given some capacitative reactance. This effectively reduces the Q of the applicator and thereby causes the tank Q to take on a usable value.

Tuning capacitance

In some cases the "tuning" capacitance must be added in series with the applicator, in others it is necessary to add capacitance in parallel. However, in the majority of applications it is purely a matter of convenience which connection shall be used.

To make a simple analysis let us say that we wish to use such an arrangement; that the work has a value of Q_w equal to 10 or more, and that we wish to use the capacitance in parallel with the applicator.

The circuit is shown in Fig. 4. It will be noted that this circuit is similar to that shown in Fig. 2 with the exception that a capacitor C_A is connected in parallel with the applicator inductance L_3 . The values of K_1, K_2, L_2 , and L_3 are the same as those used before, but Q_w will be taken as 10. Whenever Q = 10 we may, without much error, replace Z_w^2 with $L_w^2\omega^2$. This simplifies the mathematics somewhat. Also let us introduce a term *m* to represent the ratio of the capacitive reactance of C_A to the inductive reactance of L_3 .

The curves of Fig. 5 show how Q_2 and Q_1 vary with the impedance ratio m. A value of m = 1.5 reduces the value of Q1 from a normal 61 to a usable 24 under the assumed conditions. If the coupling between the applicator and the tank circuit is loose (say $K_1 =$.33.) even though the work has a Q_w as low as 5, Q_z is approximately 2.97 and $Q_1 = 70$ when m = 1.5. Even in the completely tuned condition (when m = 1), $Q_2 = .4$ and $Q_1 = 29$. Of course these latter figures are not accurate because of the assumption that $Q_w > 10$ in the derivation of the equations. They do serve to show, however, that the less the coupling the more accurately the applicator must be tuned to reduce the tank Q to a practical value. But the partial tuning scheme is not the complete answer since as yet there are no condensers on the market which



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meet the necessary specifications of the tuning capacitor.

Ideal generator

Let us consider now what might be the essential features of an "ideal" hf power generator. To be practical only those qualities which have some chance of attainment will be discussed. In the first place, the equipment should be of minimum size physically, since space on a production line is the highest price real estate in the world. However, compactness will have to be balanced against accesibility.

Although electronic equipments can be expected to give more trouble-free service than most other types of complicated machinery, power tubes do have to be replaced occasionally. The replacement of such tubes should require only a matter of minutes since time, too, may be a very dear commodity. Therefore, easy accessibility is very important in the ideal generator.

Another plan by which the minimum space requirement can be achieved is by breaking up the generator into two or more parts. Of course, such an expedient is necessary only in the case of the larger However, for sets equipments. above the 25-kw size, this separation into parts may become quite desirable. The power transformers may be at one location, perhaps outside the plant; the rectifier tubes and controls may be at another point; the power tube and its controls should be within a few feet (less than 30) of the point of power application. The only apparatus which must be at the assembly line position is the tank circuit and applicator. (In some equipments only the output transformer and applicator are at the working position.)

Electrical requirements

As to electrical requirements; the ideal generator should of course be as efficient as possible. (Maximum efficiencies of present equipment run from 50 per cent to 65 per cent plate-to-work—depending upon the load.) It should be able to feed its power into as wide a variety of loads as possible with an absolute minimum of adjustment. The power tube should develop its rated power on a low plate voltage. If a tube could be made to yield large powers on 440 volts it would enormously simplify our designs.

The ideal generator should be completely safe to personnel. Interlocks should be provided so that power is automtically shut off and those parts which have been at high potential grounded, whenever access is gained to the high-voltage circuits. Circuit breakers and interlocks should also be provided to protect the equipment from accidental damage. But the matter of





The 5 RPL relay has two coils with separate terminals which may be connected to independent pilot circuits. The load of the relay is operated only by the co-ordination of the two pilot circuits. This may be the sum or the difference of the pilot circuit voltages depending on the polarity of coil connections.

The same result can be accomplished with the unmounted type 5 F relay but the enclosed form is usually preferred. Both types are widely used in aircraft applications where circuit coordination is desired.



ELECTRONIC INDUSTRIES . May, 1945

providing safety devices to protect equipment should be studied from the standpoint of cost of insurance; that is, the cost of the equipment protected, likelihood of damage, time lost in replacement, etc., should be taken into consideration. Throughout the whole design the guiding lights must be simplicity and low cost.

The controls should, if possible, be only those which control output power, time, "on" and "off." In most set-ups only an "on" and an "emergency off" should be avail-able to the operator. A single meter or pilot light to show normal operation is all the instruments the operater needs; all other control operations should be automatic. When tuning is necessary it can be made automatic and some modern equipments are provided with automatic tuning or impedance-matching devices. These are especially useful in equipments which are used for dielectric heating.

In summary, it can be said that the designers of hf heating equipment are faced with problems very similar to those met by Edison and others who developed the dc and low frequency generators. Some scheme of standardization will have to be worked out and generators developed along predeter-mined lines. Perhaps a system of standardized outputs will be developed so that applicators can be built which will work efficiently on any hf generator having the specified characteristics for which the applicator was designed. Certainly many problems of the designers will be eliminated as plans of recognized procedure are established by manufacturers and users of high frequency industrial generators.

Radio's War Effort

\$161,752,000 was the value of time on the air and performers' services provided by United States radio stations, networks and radio advertisers for delivering war messages to the public in 1944, according to the National Association of Broadcasters. This represents an increase of 8% over the volume of 1943 messages. Radio advertisers contributed \$64,000,000 of this amount. Stations and networks provided \$78,000,000, while per-formers' services for all three are estimated at \$20,000,000.

Benwood Linze in New York

The Benwood Linze Electrical Mfg. Co., with headquarters in St. Louis, has opened a New York office at 420 Lexington avenue. H. S. Dahl will be in charge of the office.





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MODERN COIL WINDINGS on bobbins

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1025-7	18	12	9				
1025-8	18	6	6				
1025-9	18	15	9				
1025-10	18	12	6				
1025-11	18	15	12				
1025-12	18	12	12				
1025-13	18	18	12				
1025-15	24	15	12				
1025-16	24	15	15				
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1025-18	24	18	15				
1025-19	24	18	18				
1025-20	24	12	9				
1025-23	30	15	9				
1025-14	30	15	12				
1025-22	36	12	9				
1025-21	42	9	9				
1025-24	42	12	9				

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WIDE READING

(Continued from page 112)

responds to a converging mirror. If the potential of the center electrode, c, is made still more negative, the electrons are deflected further in front of the lens center, ray 3. These electrons are subjected to a field having a component

ed to a field having a component in the direction away from the lens axis; a diverging electron mirror is obtained.

Mirror microscope

Investigations on the behavior of an electron microscope incoporating a diverging mirror instead of a projection lens were carried out. In the experimental model, Fig. 2, the projection system could be, alternatively, connected as a lens or as a mirror. Provisions were made to view or photograph the images for comparison.



Fig. 2—Experimental model having alternative lens and mirror connections

With the lens connection of the lens-mirror switch, the electrons proceed past the projection system and produce an image on fluorescent screen S_1 , as in conventional microscopes. With the mirror connection, however, the electrons will be reflected by the projection system and impinge against fluorescent screen S_2 . Screen S_2 and the photographic material mounted behind it are provided with holes in the center to permit passage of the electron beam emerging from the ojective lens. The focal length of the objective lens used was 3.5 mm and that of the diverging projection mirror 2.7 mm.

Table electron microscope

Fig. 3 shows a table microscope based on the mirror design illustrated in Fig. 2. Fluorescent screen S_1 for the observation of the inter-

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ALSIMAG is the trade name of a wide variety of ceramic bodies, each with its own particular physical and electrical characteristics. Among those finding widest applications are the following:

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Thus Deep Drawn, Seamless Steel Cases, an essential part of many Chicago Transformers, are subjected to precision checks for case dimensions, pull tests for strength of spot welds in internal mounting structures, and inspection for electro-plating thickness with carefully timed acid erosion.

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mediate image can be observed on a metal mirror which is viewed through the window. Fluorescent



Fig. 3—Electron-mirror microscope mounted on table

screen S_2 , which is visible directly through the window, consists of two sections mounted rotatably in the direction of the arrows to uncover the photographic material mounted behind the screen.

Two photographs, represented in the original article and showing the same metal surface taken with the lens and the mirror connection, respectively, indicate about equal performance of the two types. The enlargement ratio is 1:17,000; object distances of 15 to 20 m μ can be distinguished,

Microanalysis by Means of Electrons

J. Hillier and R. F. Baker (Journal of Applied Physics, September 1944).

The energy losses suffered by a free electron upon the collision with atomic electrons have discreet values corresponding to the energies required to remove the atomic electrons from their respective shells in the atomic structure. It is proposed that the constituent elements of microscopic particles be identified by this specific energy loss, or the associated retardation of velocity, of the transmitted electrons.

The device designed for this purpose includes some means for selecting for the analysis only those electrons which have been transmitted by a desired particle, as well as means for measuring electron velocities over a sufficient range.

An electron probe having an extremely narrow velocity distribution is made to produce a shadow image of the specimen indicating the area from which transmitted electrons will be velocity analyzed.

ELECTRONIC INDUSTRIES . May, 1945

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Stackpole Power Tube Anodes are "tailor-made" for the specific tube type involved. Whether your need is for a standard type or something new for a tube type that has never been made before, Stackpole engineering is well equipped to serve you. Years of experience throughout the entire and highly ramified power tube field are your assurance of the closest possible match to your specifications—or samples which may enable you to set a new, higher standard for your present anode specifications.

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The same electron probe simultaneously provides the electrons which, upon passage through the specimen, are velocity-analyzed in a homogeneous magnetic field. The performance of the apparatus is considered in detail and results obtained with beryllium, aluminum, silicon, iron and zinc are reported.

Supersonic Measurement of Metal Thickness

W. S. Erwin (Iron Age, November 9, 1944).

The Sonigage, developed in the Research Laboratories of the General Motors Corp. in Detroit, is an instrument designed for measuring the section thickness of metal parts where the inner surface is not accessible, as for instance in hollow steel propeller blades. The method is based on determining the frequency at which the metal is set into resonant vibrations in the thickness direction. Since the product of the resonant frequency and the thickness is equal to one-half the velocity of sound, which is a constant for any given material, the frequency measurement indicates the thickness.



Measuring thickness of metal sheet if one surface is inaccessible

The instrument consists of the variable frequency oscillator and the quartz crystal shown in the drawing. Variations in the no-load current encountered in the oscillator frequency range are compensated by the special loading plate on the tuning capacitor. Due to internal damping of the metal, power is required to maintain the thickness vibration and this power is a function of frequency. Tuning of the oscillator and simultaneous observation of a milliammeter in the plate circuit permits determination of the resonant frequency with an accuracy of one per cent. The thickness of metal sections in the approximate range of 0.020 in. to 0.400 in. can be measured with a maximum error of less than 2 per cent.

High Vacuum Gages

M. Pirani and R. Neumann (Electronic Engi-neering, London, December 1944, January, February, March 1945).

In a survey article on high vacuum gages which gives a systematic report of the various principles employed for measurement of low pressures as well as of their appli-





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dimminumminum
cation in actual apparatus, several electronic vacuum gages are described and discussed. An extensive bibliography accompanies the text.

Electronic vacuum gages are based on the measurement of the number of positive ions present which is proportional to the pressure. The number of positive ions in the tube is determined by the current to a negative collector electrode.

Recording Electrostatic Fields

A. D. Ehrenfried (American Journal of Physics, December, 1944).

A device has been developed for rapid, automatic plotting of equipotential points in an electrostatic field; field configurations produced in a trough of water may be traced. The unit is being successfully used to plot electron-lens fields, flux distribution around armature teeth, and the fields within vacuum tubes, enlarged models being used for field electrodes.

A table supports the light-sensitive paper over the water trough, and a C-shaped arm, which rides on the table, carries an exploring probe and a plotting light mounted directly over the exploring probe. An electronic switch turns on the plotting light whenever the exploring probe is at the potential of a fixed selector probe. Thus, by zigzagging the exploring probe in the vicinity of the equipotential line chosen by the selector probe, a series of points forming the desired equipotential curve is photographically recorded.



Apparatus for plotting equipotential lines

A contact wire is attached to the needle of a milliammeter, and two mercury pools are so located under the needle that the wire can brush through them, simultaneously closing the plotting light circuit. The milliammeter is connected in the plate circuit of an amplifier whose cathode is at selector probe poten-





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Volts Input	(max.)	110	110
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Shaft Dia,	(max.)	.625"	.625"
Weight	(lbs.)	9.2	9.2

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EICOR INC. 1501 W. Congress St., Chicago, U.S.A. DYNAMOTORS D. C. MOTORS · POWER PLANTS · CONVERTERS Expart Ad Auriema, 89 Broad St., New York, U.S.A. Cable Auriema, New York tial. The grid bias is so adjusted that when the exploring probe and the selector probe are at the same potential, the plate circuit positions the contact wire across the mercury pools.

The plotting light bulb is inserted in a tube which is closed by an opaque disk containing two adjacent pin holes. This plotting light aperture permits points of one equipotential line to be distinguished from those of another by adjustment of the slant of the double-dots upon rotation of the enclosing tube.

Remote Control System

C. G. Grant and J. H. Collins (Post Office Electrical Engineers' Journal, London, October, 1944).

The problem was to set up a remote control system for a teleprinter broadcast switchboard. Two separate broadcasts originating from a station in the country could be given simultaneously, and either or neither broadcast could be connected to any of a group of 40 stations. Originally the material to be broadcast was collected and retransmitted from a London station where the switching system to select the receiving stations was located and controlled.

To avoid the necessity of retransmitting the broadcast, a remote control system was installed to permit operation of the switching system located at the London station from the transmitter station. Connection between either of the transmitters and a selected group of the 40 receiving stations could now be effected at the transmitter station; alternatively the control at the London station was available. The circuit diagram of the remote control unit and of the switchboard in the London station is given and its performance explained in detail.

Cathode-Follower Modulator

F. Below (Hochfrequenztechnik und Elektroakustik, Berlin, Vol. 61, June issue).

In grid modulation, the modulating stage has to supply the large currents which may arise in the grid circuit of the modulated stage. For square-wave modulation the grid currents may be of the order



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OFFIC AL U. S. NAYY PHOTOGRAPH



G out of A of the Navy's ships Inding crait and larger—are equipped with receivers designed by Narional with receivers designed sy Narional This is a small part of mighty Task Force 58. 1 if more than a lot at ships and a lot of mea, it is an integrated striking force of terrific power. Radio integrated striking force of terrific power. Radio integrated striking force of terrific power. And integrated striking force of terri

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THE MULTI-RECTIFIER MRI

This unit incorporates six selenium rectifier sections which may be quickly interconnected by external links to provide four different ranges of DC power:

On any range, the two panel-mounted voltage control switches offer a range of control in 49 steps, from zero to maximum.

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has double the ampere capacity of MR1 on each range. Otherwise identical with MR1.

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Limiting Stable Electron Current

J. R. Pierce (Journal of Applied Physics, October, 1944).

The limiting current beyond which homogeneous, one - dimensional electron flow is unstable is considered, assuming the electronic charge to be neutralized by the presence of positive ions. For parallel planes across which V. volts are applied and which are a distance of L cm apart, the limiting current density in amperes/cm² is equal to 104 x 10⁻⁶ V_o^{3/2}/L². For a long conducting tube capped by grids on both ends, the limiting current in a direction parallel to the axis is equal to $160 \times 10^{-6} V_{\circ}^{3/2}$. These limiting currents are roughly 6 times as great as in the absence of ions.

FACSIMILE TODAY

(Continued from page 120)

means that a Saturday Evening Post story in Saturday Evening Post type, of 5,000 words, could be put into the homes within your service area in five minutes, or a 60,000 word book could be put there in an hour if you wanted to run it that fast.

"It can do that particular thing at relatively low cost, and it can do it on a standard AM broadcast channel or a standard FM broadcast channel. Thus facsimile becomes a part and, to my mind, a very important part of the FM growth which we all anticipate.

"What, then, is needed to start facsimile broadcasting services rolling? Probably the most important thing is standardization. The second thing that is necessary is FCC action with respect to the rules under which facsimile broadcasting may be carried on. The third thing that is necessary is the release by the War Production Board of manpower and materials.

"The standardization is well under way. Recommendations as to the channeling and form of regulations are well under way, and you know as much about when the War

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Cathode Ray Tubes For War and Post-War



MONG the many types of tubes produced by North American Philips for war purposes is the 5-inch cathode ray tube illustrated here. The problem with this type tube was to produce it in volume with evenly coated screens having no pinholes or other defects.

The ability to produce, in volume, NORELCO cathode ray tubes that meet rigid specifications, is the result of experience gained by an organization with a background of over half a century of research and development in the electrical field.

Although NORELCO tubes now go to our armed forces, a list of tube types we are especially equipped to produce will be sent on request.

North American Philips will have postwar facilities available for the development and production of tubes for projection television; also amplifier, transmitting, rectifier and special purpose tubes.

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Production Board will release materials and men as I do.

"With respect to those standards, it might interest you to know that WELD made a survey of something like 1,600 users of facsimile, people who had actually seen it in operation as it was prewar.

"Of those 1,600, something like 90 per cent said they would like to have facsimile if it were faster, if it contained visible recordings, if it had a four-column format, 8 in. wide, let us say—four 2-in. columns. All of those things and more have now been provided by the growth of facsimile development, and there is no reason to worry about making them available to the public from a technical point of view.

"The probable standards which, as in television, will make it possible for any facsimile recorder to receive broadcast facsimile from any facsimile transmitter, may well call for 9-in. paper in a continuous roll revolving or feeding through the machine and writing down programs in 4-column format.

"The definition will probably be about 100 lines per inch, possibly a bit higher, but those 100 lines per inch permits the reproduction of newsprint, and while it is easier to read than it is to read newsprint in the newspaper, it is adequate. The chances are that facsimile programs will be put out on a somewhat larger type basis, possibly 10-point instead of 6- or 7-point that is common in newspapers.

"The speed is likely to be from 32 to 40 sq. in. per minute, which would correspond to about 600 to 800 words of text per minute. That is higher than the average reading speed of about 300 words per minute; but since it takes less time to absorb pictures than it does text, it may well be a good plan to have its actual paper speed higher than is necessary for text alone."

International Communications

The Navy, as represented by its secretary, James B. Forrestal, wants a single "chosen instrument" to handle all international radio communications. The Army is definitely against the proposition; Federal **Communications Commission favors** it but with limitations. According to the Navy plan, a corporation to be run by 20 directors, five appointed from the government and 15 from private business, would be created to handle all international communications, be they broadcast point-to-point, press or what have you. In advancing the proposal, Secretary Forrestal pointed to the fact that other governments operate under monopolistic principles. He believes that the United States might well do so for reasons of expediency and efficiency.



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> A smaller model is available. having a voltage breakdown rating of 35,000 peak volts and a capacity range of 26.0 to 7.2 mmf. Both models can be supplied with larger capacity ratings if desired. Spun and cast aluminum are used in the construction of both models. Connections are made direct to the aluminum castings and leads may come off at any angle. The Johnson line includes a complete range of sizes of similar condensers down to the model N-125; rated at 9,000 peak volts Breakdown. Write for further

information. JOHNSON a famous name in Radio

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COLD CATHODE OSCILLOGRAPH

(Continued from page 92)

eve. In order to observe the beam on the screen, the target must be taken out of its path by turning the target knob.

The cathode ray starts out in a direction perpendicular to the surface of the cathode: the position of this surface depends upon a more or less crude adjustment controlled by the lateral knobs at the cathode assembly. The optimum condition exists when the core of the cathode passes through the center of the anode opening. This will result in the brightest obtainable and most uniformly round image on the screen. To obtain this, a magnetic cross field, generated by the "upper deflecting coils" is sometimes utilized as a vernier to the mechanical adjustment.

After optimum alignment has been obtained, the ray must be focused by means of the lower focusing coil. When this coil is energized and the current adjusted for best concentration, the spot may shift somewhat from its original position. This shift is caused by a small lateral field component set up by this coil below the central aperture; it does not affect the adjustments made at the upper part of the instrument.

Adjusting beam intensity

The upper focusing coil needs be used only when highest beam intensity is required. The adjustment of the upper coil current is best made while the lower coil is deenergized. Raising the current will increase the brightness and size of the spot on the screen and also may shift it from its original position. This shift must be compensated for by the action of the upper deflecting coils which are to be controlled suitably step by step while the concentration coil current is increased so as to keep the ray in its orig-inal location. After optimum setting is obtained, the lower coil is also brought into action. The latter, however, will now no longer be able to focus the beam to such a sharp spot as obtained without the upper coil.

Phenomena of about 1 to 20,000 microseconds duration can be recorded on stationary film. The time axis of the stationary film is about 3 in. long. However, if the phenomenon lasts longer than 2,000 microseconds, better resolution is obtained by using the rotating film drum which carried a film 18 in. long and has a maximum speed of one inch per 500 microseconds (7,000 rpm).

A rotating film drum carries a fast moving film, which provides a range of recording that lies be-

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MODEL VM-27

1-3-10-30-100 volts full scale.

Peak response, r.m.s. calibration.

HIGH IMPEDANCE-4 megohms at 50 cycles, 60,000 ohms

ACCURATE-Better than 2 percent on d-c and 60 cycles

SELF-CONTAINED-115 or 230 volt 50-60 cycle line operation.

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Interchangeable probe included far canvenience and

efficiency in making AC and RF measurements. Input ca-

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f.a.b. Flushing, N. Y.

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To increase VM-27 range

10X AC MULTIPLIER MODEL ACM-27

Input impedance even greater than probe alone. Flat response from 20 cycles to 200 megacycles. \$17.00 net f.o.b. Flushing, N., Y., than probe

10X DC MULTIPLIER MODEL DCM-27 5 megohms input resist-ance. \$8.00 net f.o.b. Flushing, N. Y.



tween that of the magnetic oscillograph and that of the stationary film technic mentioned above. When operated from a 60 cycle source, the film drum has a maximum speed of 3,550 rpm and can coast at any speed below this value. This range is well suited for most 60 cycle work, such as tests on circuit-interrupting devices.

Rotating film drum

For other film speeds, a rotary inverter is used where the rotating film drum must be held at a constant speed over a wide range, up to 7,000 rpm. A 110 to 125-volt dc source is needed for the inverter required to operate the rotating film drum above 3,550 rpm. The inverter changes dc into ac of variable frequency which drives the film drum three phase, 2-pole induction motor at corresponding speed.

In the recording of power circuit phenomena, it is not undesirable to have the record on the film drum extend over several revolutions. The resulting oscillograms are easily analyzed despite the overlapping of lines. In the recording of phenomena of more irregular pattern, such as encountered in ignition circuits, it is desirable to have the film exposed for only one revolution. This is accomplished by the "Single Revolution Exposure Control.'

The voltage which is to be measured-or a selected portion of itmust appear at the deflecting electrodes 1 and 2 of the oscillograph tube. Unidirectional voltages up to 2,000 or oscillatory voltages up to a 1,200 crest can be measured directly. Higher voltages must be reduced by suitable means. Resistance dividers are commonly used when the load added by the divider does not materially affect the phenomenon under investigation and where the voltage under test is not sustained so long as to overheat the divider.

Power supply

As will be seen in the complete circuit, the 110-volt, 60 cycle power supply feeds three separate valve rectifiers, namely: (a) the 50 kv rectifier supplying the cathode voltage; (b) The 8 kv rectifier supplying the oscillograph relay and timing circuit, and also furnishing the dc calibrating voltage; (c) The 400-volt rectifier, supplying the oscillator and the film drum exposure control.

The 110-volt ac circuit also feeds the Megavac (oil vacuum) pump, the molecular pump, the battery charger and the rotating film drum. A 12-volt battery supplies current to all oscillograph concentration and deflecting coils.

ELECTRONIC INDUSTRIES . May, 1945



1



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in those few cases where the price of Formex is slightly higher than the price of conventional magnet wire which it replaced, the higher first cost is definitely offset by lower costs of manufacturing the completed coil or installed winding.

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THERMAL STABILITY

(Continued from page 95)

negative-coefficient capacitance as well, to about 0.0025.

The effect of a certain percentage change in inductance is a linear shift, that is proportional to the frequency, as indicated in curve $\Delta \mathbf{L}$ in Fig. 3. Percentage changes in the value of C, however, follow an entirely different variation law, as indicated in the curve $\triangle C$ in this figure, Also, as will be shown, changes in $\triangle C_D$ follow a different law, the above cube rule. A combination of all three circuit parameters produces a wide variety of drift relations, as might be seen by looking at the resultant curve Δf obtained by adding together the three individual curves that are shown in Fig. 3.

The curve for $\Delta C/c = .01$, Fig. 3, is obtained from the table on page 95. Although all values are assumed, they are of a magnitude that can possibly occur in practice.

In other words, if the tuning capacitor can be assumed to have a fixed thermal coefficient so that $\triangle C/C$ is a constant, the frequency shift would follow a curve plotted from the data in the last column.

The previous analysis has been concerned with the frequency drift in oscillators caused by thermal variations. In the first place, the setting of the oscillator may not be the only factor that determines the frequency that will be received. Also, tube voltage parameters can cause substantial changes in frequency, but this latter is largely a design factor, involving mainly the location of the tap on the oscillator coil. This problem will not be considered here.

Drift compensation

If the oscillator frequency is higher than the incoming frequency, its thermal drift is sometimes assumed to be compensated partially by the drift of the if stages. The extent to which this takes place depends upon the relative frequencies of the oscillator and the if. An .001 per cent change in frequency in a 55 megacycle oscillator is equivalent to a .005 per cent change in the if (11 megacycle) stages of the receiver. In the latter case, however, there is a fixed frequency shift at any temperature variation, while in a variable frequency oscillator the drift is rarely constant over the range. Although keeping the oscillator frequency higher than the input frequency will only produce a partial correction, it still should be considered in any design since it is well to have all factors work toward improving conditions rather than making them worse.

It is hoped that this review of some of the common causes of fre-





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OTHER APPLICATIONS of United Cinephone Electronic Controls are almost without limit. If you have almost without limit. If you nave a problem of measuring, gauging, counting, sorting, heating, or some other operation in your plant, which is costly and unreliable, you will want to investigate the possibility of solving the problem ELECTRONI-CALLY. That's where our extensive experience and facilities in Elecexperience and facilities in Elec-tronic design, engineering, and manufacturing can be of invaluable help. Your inquiry will be welcome.

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28 NEW LITCHFIELD ST. TORRINGTON, CONNECTICUT quency drift will point out possible corrective methods when a given circuit must be improved. There is nothing that is so bothersome as to have to readjust the tuning of an FM or television receiver after each 5 or 10 minutes operation during the first half hour's operation, to. keep the signal tuned in.

From tests at several points in the tuning range, it is usually possible to discover whether improvements should be made in certain components or whether a ceramic compensator with a definite drift rate can be used, or whether a bimetallic strip is applied to alter the inductance (as by shifting the permeability tuning slug) of either the oscillator coil, or the if transformer coils.

RADAR SYSTEM

(Continued from page 80)

across the gap will prevent energy from being transferred to the output cavity and consequently damaging the receiver.

Some antenna arrays suitable for radar use are stacked dipoles with an untuned reflector; a radiator with tuned reflectors; and the dipole with parabolic reflector. In the case of the parabolic reflector very narrow rf beams can be produced where the diameter of the reflector is large in comparison to the wavelength. In the microwave region where wave guides are practical, the antenna may take the form of horns, or other impedance matching wave launcher.

Radar receivers

Since radar frequencies are high it is difficult to obtain sufficient amplification. The superheterodyne principle may be used and components of high stability and sensitivity are required. A block diagram of such a receiver is shown in Fig. 10. In general the power rf signal is fed directly to the mixer tube. The mixer and local oscillator are located close to the T junction of the transmission line in order that the received rf energy may be converted to a lower frequency before being passed on to the remaining elements of the receiver. Such a receiver is typical of UHF practice. The mixer is a non-linear element such as a diode, or mineral crystal. The frequency conversion elements must be located close to the transmission lines to minimize rf losses. Multiple frequency conversion is essential to high gain if amplifiers.

The output of a conventional second detector is fed into a wide band amplifier typical in many respects to the video amplifier in television receivers. The output of this am-plifier is connected to the cathode ray indicator system. (Turn page)

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The presentation of time intervals through the use of a cathode ray tube is fundamental. The sweeping of a cathode ray beam at uniform and accurately known velocity is standard practice, particularly in the case of television.

In radar, the simplest form of indicator is a cathode ray tube, horizontal sweep generator and provision for synchronization of the The output of the wide sweep. band amplifier in the receiver is connected to the vertical deflection system of the CR tube. The initial and echo pulse are then delineated and appear as in Fig. 2. Locally generated precise-timed pulses can be superimposed on the screen for accurate determination of the echo interval, (and thus the delay range).

Another possible indication system to combine range and azimuth or range and elevation could employ the raster pattern of television. For example, the CR spot motion in one direction can be used to indicate range as just described. The spot deflection at right angles can be synchronized with the an-gular movement of the antenna beam. Any echo pulse from the receiver is then used to modulate the grid of the CR tube and thereby produce a bright spot at the range and azimuth position where the reflecting object is located. An example of this system is shown in Fig. 11. A similar raster coordinate system with target spots controlled by grid impulses has been used for television studies.³

A block diagram of the essentials of a radar indicator system is given in Fig. 12. In many respects it is identical to the horizontal synchronization and deflection circuits of a television receiver. The indicator gate is a rectangular pulse applied to the CR tube grid when the forward sweep is made. The spot is biased to cut-off at all other times. Horizontal and vertical blanking signals do a similar job in television.

- The Cathode Ray Oscillograph in Radio Re-search. Watt, Herd, Bainbridge-Bell Chapter 3.2 Revista Telegrafica, Enero, 1944 Observaciones de la lonosfera en la Plata-Malverez-p. 19
- Einrichtung zur Bestimmung des Abstandes reflektierender Flächen, insbesondere zur Be-stimmung der Flughoehe von Luftfahrzeugen. DRP 726461. Filed Sept. 24, 1938, issued Oct. 14, 1942 (Siemens & Halske.) Patzold & Ernst.
- 3 A Method and Equipment for Checking Television Scanning Linearity V. J. Duke—RCA Review, Oct. 1941, p. 190.

MEETING SPECS

(Continued from page 85) made lower, so much the better, and often by the intelligent analysis of control charts and by on the job observation it is possible to eliminate an inspection position or combine it with another, making both part time. The test for this is obvious: if no defects are found there

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is no use inspecting! It is in this type of analysis and in tracing back the cause of defects that a good visual inspection foreman proves himself.

When the equipment has passed the mechanical inspection group successfully, it goes to the electrical inspection or testing section. Like the visual inspection group, the testing section should be organized with job leaders reporting to a foreman. Personnel, however, would be entirely different as it is usual to employ ex-amateurs or men with radio servicing experience for testing work.

It cannot be emphasized too strongly that enough testing equipment should be provided to do more than the maximum required by the production schedule and to provide it in the form of well conceived, ruggedly built and efficient equipment. Such equipment will have to stand a lot of concentrated daily usage for months on end, and much time of testers-nowadays hard to obtain-production delays and irritation will be avoided by such thorough planning and construction that all important difficulties will have been foreseen and ironed out in advance.

No cost figures can be given for electrical testing as often the testing involves calibrations and charts which add direct value to the product. The number and nature of tests usually will be arrived at in conjunction with the Inspection Services. In setting up a production line, this problem should be thoroughly considered in advance and adequate provision of space and handling facilities made to prevent confusion. Here the old rule of "a place for everything and everything in its place" definitely will pay dividends.

A minimum of paper work should be required of the quality control organization, but certain items are necessary, and others are definitely advisable. Certainly chassis passing through a series of production, inspection and test operations should have tags attached to them to indicate inspections, tests and repairs performed on the set. Furthermore control, not only of the production but of the performance of individual operators requires that at important inspection and test positions a sheet should be kept showing throughput and the number and nature of defects encountered.

In consolidating this information, it usually is not necessary to know how many times any given set has been tested and repaired. Each set presented for test can be considered the same as a fresh set. In this way the quantity of sets put through any test position will be greater than the finished product shipments by the number of retests. The total quantity tested of course shows the load on the test position.

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ELECTRONIC INDUSTRIES . May, 1945

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Mention was made of the need for supplying the test positions with enough good equipment and personnel to more than carry the production schedule. If a complicated set must be put through five test positions and seven per cent are defectives at each position, about 144 sets will have to be tested in the first position to get 100 into the shipping room. If in addition the production line is held up part of the month due to material short-ages, even the imposition of a strenuous overtime schedule may not suffice to permit delivery on time. If, however, a little margin of equipment is available the problem will readily be solved.

Test equipment section

The use of control charts such as are described in American Standards Association bulletins ASA Z1.1, .2 and .3 for charting the percentage defectives or the number of defects per unit is strongly recommended. No elaborate set up need be made for this, and an hour or two a day of a computation minded clerk's time is all that is needed if the managing engineer of the department familiarizes himself with the subject so he can give the work the necessary supervision. Even though these charts have not been used much heretofore on "small" production, they have been found to be applicable and to give immediate notice to the production manager when something is going wrong.

In order to have the adequate supply of good test jigs and equipment needed for sound production line testing, thorough and intelligent preparation for months in advance is required. To this work must be devoted the time of one or more competent engineers and helpers in a test equipment section. The responsibility of this section is to analyze coming test require-ments, anticipate needs for test jigs, design and construct them. It must also set up the tests in advance, try them out carefully and eliminate faults and check on the time needed for the test. It must also write a detailed and accurate test procedure. This should be clear and complete in itself so that if the job has to be rerun a year later with different personnel, trouble in setting up and operating the tests will be at a minimum. This test equipment section additionally has charge of the storage and maintenance as well as routine checking of metering equipment.

In view of the exacting nature of this section's work, it should definitely be staffed with the most competent persons available having the temperament of doubting Thomases. If the specifications for a piece of UHF test equipment, for example require a calibrated output of 10 db below 1 milliwatt to



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be produced to an accuracy of ± 2 db, the test equipment design engineer must have no doubts in his mind about the chain of steps which has been taken to guarantee that figure. It is desirable that all measurements be susceptible of being referred back to some primary standard such as WWV signals and standard inductances, capacities, resistances or standard cells. In addition, a definite program of routine calibration of measuring equipment should be adopted and adhered to rigorously.

Helpfulness a need

An organization such as has been described will build confidence in itself not only in the minds of the company's customers, but also within the company itself, and will prove to have definite monetary value, as well as being a business getter.

A word should be added about the policy of such a quality control department. Due to the nature of its work, it is constantly in a position to uncover mistakes made by others in the company. In regard to these it must adopt a selfless attitude of trying to be helpful rather than critical. The curse of any manufacturing organization is glory hunting, and of course such a practice is apt to be prevalent where the top management, itself inexperienced in manufacturing, tends to listen to the best salesman to its eventual sorrow.

GUN SOUND RANGING

(Continued from page 89)

The modulator generates a 2,500 cps audio tone, which is modulated by the lower frequencies of the gun muzzle blast picked up by the microphones. This modulated audio tone is then transmitted from the microphones through regular radio sets to a receiver at the central station. There it is demodulated by filtering out the audio tone, leaving the low frequency signal to be recorded.

Also reported recently has been the further refinement of regulation sound ranging equipment. These changes have resulted in lighter, more portable, equipment and greater ease of operation. Lightness and portability have been effected by decreasing the number of components and by a corresponding decrease in the size and weight of elements of the equip-The recording unit of the ment new equipment weighs 85 lbs. as against the 450 lbs. of the same units in the older equipment. The number of microphones needed has been reduced from a maximum of eight to a maximum of six and each microphone has been reduced in weight from 25 to 10 lbs. Through the use of stylii and electrosensitive paper, photographic material here-



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tofore necessary for recording has been eliminated. About 250 lbs. of such photographic material had been needed previously for 3 months' operation of the equipment.

Improved effectiveness has also been secured through the increased range of the new microphone. The old mike had a range of 15 to 25 cps. The new mike covers a frequency range of from 15 to 60 cps, enabling the equipment to be used for ranging on mortar blasts which have a higher frequency than artillery guns.

Hollywood SMPE Meet

The fifty-seventh semi-annual technical conference of the Society of Motion Picture Engineers was to be held May 14 to May 18, inclusive, at the Hollywood-Roosevelt Hotel, in Hollywood, Calif. Dramatic ad-vances in wartime military and naval use of motion pictures and in theatre television, motion picture sound recording and reproduction, and motion picture photography and projection were to be presented at nine technical sessions during the five-day conference. The use of film in television programming and the relationship of television and motion picture practices were among topics of scheduled papers.

The chairman of the Pacific Coast Section of the SMPE is H. W. Moyse. Committee chairmen for the convention include the following: Papers—C. R. Daily, chairmen (West Coast), and Barton Kreuger, vice chairman (East Coast); Publicity—E. O. Blackburn (West Coast) and Julius Haber (East Coast); Registration and Information—William C. Kunzmann; Reception and Local Arrangements—Emery Huse; Luncheon and Dinner-Dance—L. L. Ryder; Hotel and Transportation— C. W. Handley; Projection Programs—R. H. McCullough (35-mm) and H. W. Remerscheid (16-mm).

Measuring Projectile Speed

The latest methods of measuring projectile speeds include direct measurements from enlarged photographs, and measurement of speeds by photo-electric effects, reported Dr. Thomas H. Johnson, Chief Physicist of the Ballistic Research Laboratory, Aberdeen Proving Ground, in a lecture delivered under the auspices of the New York Electrical Society.

In the photo-electric method, projectiles shooting past a photoelectric screen change the intensity of the light falling on it, inducing momentary changes in current. The pulse produced, lasting for a fraction of a second, registers an image on an oscilloscope. The width of this image is measured on a scale calibrated in millisecond intervals. Accuracies to 1/100,000 second are obtainable.



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New "Elinco" Drag-Cup Induction Generators are of die-cast aluminum alloy housing anodized in accordance with Army and Navy specifications, and furnished with baked black synthetic enamel.

OPERATION:

Generators consist of laminated stator wound two phase, stationary steel pole, and aluminum cup on shaft rotating between stator and pole. With voltage applied to one of two stator phase terminals, rotation of shaft and cup induces voltage at other terminal, voltage lineal with speed. Torque required for rotation approx. 25 grains at 1" radius. For increased voltage where linearity is not important, copper cup may be used.

SPECIFICATIONS:

Type 68: Applied voltage 115 v. 60 c. AC, generated voltage with resistive load 100,000 ohms varies from 0.15 v. max. with cup stationary, to 1.20 v. min. at 1,000 RPM, and to increase at uniform rate up to 6,000 RPM.

Type 101: Generates from 0.15 v. max. with cup stationary to 3.65 v. min. at 980 RPM, and 20.0 v. at 5,600 RPM.

MODELS CAN BE VARIED TO MEET SPECIAL REQUIREMENTS



NEW BOOKS

Electric Power Distribution for Industrial Plants

Published by the American Institute of Electrical Engineers, 33 West 39th St., New York City, \$1.00.

This report is intended to promote good engineering principles in the design of electric power distribution systems for industrial plants and in the selection of equipment for those systems. It is not an A.I.E.E. standard and the recommendations are not mandatory or restrictive.

Report covers basic wiring systems, equipment selection, low voltage distribution principles, including safety, fault current calculations and information on wires and cables.

The Effective Reproduction of Speech

Published by Jensen Radio Mfg. Co., 6601 South Laramie Ave., Chicago 38, III., 25c.

No. 4 in the series of technical monographs published by Jensen, the Effective Reproduction of Speech covers the important factors necessary for intelligibility, particularly at high intensity levels. A number of curves on peak pressures in speech over a frequency band and total power spectrum are given along with data on amplifier ratings, and practical considerations. A bibliography is included at the end.

Tables for Converting Rectangular to Polar Co-ordinates

By J. C. P. Miller, Ph.D., published by Dover Publications, New York, N. Y., 75c, 1944.

A 16-page booklet for computing the radius vector and angle from given polar co-ordinates. The tables are based on the argument k which is the ratio of the smaller to the larger of the two rectangular co-ordinates. A system of quadrant signs and relative magnitudes of the two co-ordinates permits evaluation of the angle. The method is applicable to calculating machines, the slide rule as well as longhand operation.

Electronics for Radio Men and Electricians

Published by Coyne Electrical School, Chicago, III., \$4.95, 1944.

A practical book on electronics prepared by the instruction staff of the Coyne Electrical School, this volume is divided into 20 chapters, beginning with the foundations of electronics, rectifiers, gas-filled tubes and their applications, vacuum tubes as amplifiers, timing,

ELECTRONIC INDUSTRIES . May, 1945

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RAYTHEON GLOW THY COLD CATHODE VISUAL

CK-1089

• Outstanding recent developments by Raytheon's research laboratories are two visual-glow cold cathode thyratrons, types CK-1089 and CK-1090.

The former is a tetrode incorporating two starter electrodes and so can be operated from a balanced line, whereas the latter is a triode with a single starter electrode for grounded line or unbalanced operation. In addition to normal grid controlled thyratron performance, these neon-filled tubes are engineered to produce a good visual glow near the top of the bulb.

This characteristic, and their small size, make them admirably adaptable to telephone switchboard applications where they can be wired directly as a combined relay and indicator lamp. It is also possible to actuate a separate relay in the anode circuit by the initiation of plate current, which, of course, is coincident with the glow. The resulting simplicity and the reduction in weight and size are highly desirable. Thousands of Raytheon CK-1089 and CK-1090 tubes are now giving dependable service in just such an application—even under the worst climatic conditions. Convincing proof, indeed, that Raytheon builds fine tubes... tubes that you should consider for your postwar products!

ELECTRONIC INDUSTRIES . May, 1945

TYPICAL CIRCUITS

CK-1090

RATRONS



SPECIFICATIONS OF CK-1089 AND CK-1090





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EVER has man's mind been so taxed as it is todar ..., and never have his accomplishments been greater. In suppying the demands created by a world at war, products that were scarcely even dreamed of a few years ago are today realities ... and it all happens so smoothly, so precisely, so naturally, that we scarcely realize the wonder of it all. Research in every field of endeavor has moved us ahead fully half a century in time. So it is with The Astatic Corporation. While producing important essentials for wartime use, Astatic engineers have also planned for the postwar period. Among Astatic's many new and improved products for the detection, recording and pickup of sound will be a zephyr-light pickup for phonograph and radio phonograph sets as important to improved phonograph performance as FM will be to radio. Now, as never before, the human voice and instrumental artistry of the entertainment world will be reproduced from modern recordings with tone fidelity and true-to-life realism to bring a great, new listening audience "closer to the stars."



NEW BOOKS

(Continued from page 234)

welding controls, use of high frequencies, photo tubes and circuits, cathode ray oscillograph, and a chapter on maintenance and trouble shooting of electronic equipment.

The book is very well illustrated with a variety of photographs of actual equipment in conjunction with circuits and charts illustrating text material.

The book is intended for home study and field reference for the electrician and radio man.

Radio Fundamental Principles and Practices

By F. E. Almstead, K. E. Davis and G. K. Stone, published by McGraw-Hill Publishing Co., New York, N. Y., \$1.80, 1944.

This 220-page book is basic in nature. It includes chapters on electronic theory, direct current, alternating current, vacuum tubes, meters, characteristics of resonant circuits, power supplies, receivers, oscillators and transmitters. Wave propagation, antennas and transmission lines are included in the book.

A large number of illustrations including circuits and photographs, round out the text.



STEEL EQUIPMENT COMPANY

Experience and "know-how" are why so many of America's leading manufacturers depend upon "Cole Steel Equipment" for

sheet metal fabrication

We welcome tough assignments . . . instrument housings . . . water-test boxes . . . chassis; some made to extreme precision, others to gauge limits. Send us your blueprints!

Send for our Brochure "The Plant Behind Your Plant" 349 Broadway, New York 13, N. Y. Factory: Brooklyn, N. Y.

COLE STEEL OFFICE EQUIPMENT will again be available after the war



Here's important news for users of rectifier type instruments. Conant has done it again! This new instrument rectifier application makes possible for the first time complete freedom from temperature errors. AC values are read on the same linear scale as DC values.

You'll be amazed at the vastly improved frequency response achieved by this new development. This remarkable assembly can be furnished in any of three Conant series (500, 160 or 160-C).

Available to original purchasers of Conant Instrument Rectifiers license free. Write today for details.



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1526 Ivy St., Denver, Colo. 4214 Country Club Dr., Long Beach 7, Cal. Export Div., 89 Broad St., N. Y. 4, N. Y 50 Yarmouth Rd., Toronto, Canada

NEW BULLETINS

Paper Capacitors

A new 56-page, profusely illustrated paper dielectric catalog just issued by the Sprague Electric Co., North Adams, Mass., has been designed to serve as a guide to the selection of components for industrial uses. Included are details and dimensions for Sprague cardboard and metal tubular types, bathtub types, large and small rectangular units, cylindrical container units, hermetically sealed types, ignition capacitors, screw-mounted types, radio interference suppression filters, donut-shaped capacitors, 3-terminal network types, fluorescent lamp capacitors, paper dielectric capacitors for ac applications, etc. Also included are details on Sprague energy storage capacitors for welding, flash-photography, and similar uses; Sprague Vitamin Q capacitors for high temperature uses, including the hermetically sealed units in glass tubes; and the Sprague glass-to-metal seals for many types of capacitors and Sprague Koolohm resistors.

Electrical Tapes

A new 24-page catalog published by the Minnesota Mining and Mfg. Co., St. Paul, Minn., has a center spread, is made up in the form of a chart which gives a complete resume of the relative properties of 18 different types of Scotch electrical tapes. In addition to listing the type of backing, tensile strength, thickness and characteristics such as stretch, adhesion, insulation, dielectric strength, electrolytic corrosion - factor, chemical stability, electrolyte content and melting point, the chart includes samples of each tape which can be lifted off for closer examination. Below the chart, additional supplementary data on each of the 18 tapes is listed for the convenience of tape users. The book is profusely illus-trated. It contains about 50 actual photographs of tape applications with a description of the operation shown in each photo.

Mica Trimmers

In a 12-page catalog the case for the use of standard parts in postwar radios and similar electronic equipment requiring mica compression trimmers is set forth. In it are listed and clearly illustrated all the standard type trimmers. Complete specifications are given for each type including capacity curves and outline drawings showing every essential dimension. Automatic Manufacturing Corporation, 900 Passaic avenue, East Newark, N. J., is the publisher.

SALT WATER MIKES



PLUGS & CONNECTORS

Signal Corps - Navy Specifications

Types: PL				NAF		
50-A	61	74	114	150		
54	62	,76	119	159		
55	63	77	120	160	1136-1	
56	64	104	124	291-4		
58	65	108	125	354	No.	
59	67	109	127		2	12938-1
60	68	112	149			_
PLP			PLQ		PLS	
56	65	50	5	65	56	64
59	67	59	9	67	59	65
60	74	61	C	74	60	74
61	76	6	1	76	61	76
62	77	6	2	77	62	77
63	104	6:	3 1	04	63	104
64		6	4			
_						
OTI	HER	DES	IGN	S TC	0	RDER

Marine microphone assembly. Plastic and metal parts designed, made and assembled by Remler to meet Navy and Merchant Marine specifications.

ALL REALBER OF REAL HIP

ONE REMLER ASSIGNMENT is the production of amplifying and transmitting systems for our Navy and Merchant Marine. Systems are complete—from shock-proof microphones, built to resist the corrosive action of salt air and water to transmitters and bull-horn speakers for baby Flat Tops. • Remler was organized in 1918 to manufacture ship wireless. Present activities in marine communications are a logical development of early activities in this field. The facilities and experience of this organization are at your disposal.

Further assignments in radio and electronics invited. Consult

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e Radiart Corp.

H-12

The Choice of Discriminating Servicemen!

Highest Accuracy, Dependability and Performance.

The Radiart Reputation was founded on performance—is being maintained by outstanding service on military electronic ap-

paratus—will guarantee full satisfaction on all Radiart Post-War Products. . . . Contact Radiart Distributors for full information and a copy of the Radiart Vibrator Catalog-the most complete Vibrator Catalog published.





Norton Instruments are precision built to maintain accuracy under exacting conditions. Hand calibrated to meet your exact needs. Widely used in the Electronic Industry for testing and production equipment. Send for catalog.



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Variable Capacitors

Variable capacitors produced by the Hammarlund Mfg. Co., Inc., 460 West 34th St., New York City are illustrated in a new art advertising pamphlet just issued. The text and photographs are designed to emphasize the care in workmanship, excellence in engineering and numerous applications of these products. Seventeen models are il-lustrated and the availability of special designs is featured.

Radio Towers

Two new booklets, pretty thor-oughly covering the construction, erection and engineering features of radio masts and towers, have been published by Harco Steel Construction Co., Elizabeth, N. J. They include technical data, much information and many photographs of towers and masts in a great variety of heights and types, many of them very easily and quickly erected without skilled help.

Sub-zero Pyrometer

A new type of pyrometer, designed especially for checking piezoelectric crystals in sub-zero ranges, is illustrated and described in a four-page folder issued by Elematic Equipment Corp., 6046 Wentworth Avenue, Chicago. The instrument is supplied with scales in six ranges to fit all normal requirements.

WANTED

Sales-Service Engineers

TEXAS ORGANIZATION has the following positions. available-

a combination Sales and Service Engineer to contact Commercial Broadcast Stations.

Also-a combination Sales and Service Engineer to contact Police-Utilities-Industry on

F. M. Communications.

Also-a combination Sales and Service Engineer for Industrial Sound Equipment.

Also-Salesman

to contact Geophysical Companies. (Our present personnel is familiar with this advertisement.)

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ensitive

SNAP-ACTION

... in a new, simplified design

The new, simplified construction of the Struthers-Dunn Type 79XAX Sensitive Snap-Action Relay makes it particularly suitable for a wide range of applications because of its ease of adjustment. Snapaction contacts eliminate the erratic, undependable action normally encountered in ordinary sensitive relays when a slowly varying coil current tends to balance the armature tension spring, and to hold closed the normally closed contacts.

The armature of the 79XAX almost completes its travel in either direction before the contacts snap into the new position. This feature permits an unusually broad range of use from vacuum tube circuits, to overcurrent protection, pulsing circuits, and jobs where extremely close differential or extreme sensitivity of operation is required.

The standard adjustment using 60 ampere turns in the coil at approximately .02 watts results in contact pressures of 5 grams with contacts rated 5 amperes, 115 volts a-c; or 0.5 amperes, 115 volts d-c, noninductive. Contact ratings up to 10 amperes, 115 volts a-c may be obtained with 100 or more ampere turns and a corresponding increase in power. A sensitivity of 0.005 watts, with 30 ampere turns, is obtainable with reduced contact pressures and ratings, and at an increase in price of the unit.

STRUTHERS - DUNN INCORPORATED 1321 ARCH STREET, PHILADELPHIA 7, PA.

TRITHERS-DUNN

A TYPICAL CLOSE DIFFERENTIAL APPLICATION

LOAD

In using the Struthers Dunn 79XAX Relay, extremely close differential between pick-up and drop-out may be obtained for potential operation as shown above. The resistor is chosen so that, when the armature closes, the coil current is automatically reduced to a value just sufficient to hold it closed. Any further decrease in voltage will

cause the relay to return to its normal de-energized position as shown.

INE

DISTRICT ENGINEERING OFFICES: ATLANTA • BALTIMORE • BOSTON • BUFFALO • CHICAGO • CINCINNATI • CLEVELAND DALLAS • DENVER • DETROIT • HARTFORD • INDIANAPOLIS • LOS ANGELES • MINNEAPOLIS • MONTREAL NEW YORK • PITTSBURGH • ST. LOLIS • SAN FRANCISCO • SEATTLE • SYRACUSE • TORONTO • WASHINGTON







RESEARCH•**DEVELOPMENT**

• As leaders in the field of design and development of specialized transformers, Electronic Engineering Co. has established an enviable reputation for solving the most difficult transformer applications. With complete electronic laboratories and the finest engineering talent available, Electronic Engineering Co. is devoted exclusively to the production of specialized transformers for the armed forces.

ELECTRONIC ENGINEERING CO. 3223-9 WEST ARMITAGE AVE., CHICAGO 47, ILLINOIS "SPECIALIZED TRANSFORMER ENGINEERS"

Microphone Types

A new Electro-Voice catalog, with a simplified reference level conversion chart, has been published by the Electro-Voice Corp., 1239 South Bend Avenue, South Bend 24, Ind. Basic operating principles of microphones are explained and new types of special purpose micro-phones developed for voice and sound transmission are featured. Poly-directional, dynamic, velocity and carbon microphones are described from applications to speci-Diagrams giving mefications. chanical dimensions and photographs illustrate each model.

Vacuum Capacitors

An eight-page folder on vacuum capacitors has been issued by Industrial and Commercial Electronics, Belmont, Cal., and includes catalog data on various sizes of units from six to 110 mmfd. The folder includes prices and also brief descriptions of several types of transmitting and rectifier tubes.

Electric Timers

A new electric timer bulletin (No. 1100) has been released by the C. H. Stoelting Co., Industrial Division, 424-P North Homan Avenue, Chicago 24, Ill. The bulletin describes table and wall model stop clocks, precision chronoscopes, combination timers and impulse counters, stop watch controllers, and spring wound X-ray timers.

PAX Telephone Systems

A pamphlet descriptive of simplified private automatic telephone systems for general office and factory use has been issued by Kellogg Switchboard and Supply Co., 6650 South Cicero Avenue, Chicago. Systems are available in standard sizes having capacity for handling from 10 to 1,000 lines.

Radiophone Directory

A directory of 72 pages listing over 1000 Motorola radiophone systems that have been put in use during the past four years has been issued by Galvin Mfg. Co., 4545 Augusta Boulevard, Chicago. Included are the FCC call letters, frequency, power rating and number of units in each installation.

Silicone Varnishes

Silicone varnish put up in a 50 per cent solution in Solvesso No. 2, a high flash naphtha, is described in a booklet now being distributed by Dow Corning Corp., Midland, Mich. Properties and applications are briefly given and there are included two samples of Silicone treated cloth.

ELECTRONIC INDUSTRIES . May, 1945



UNIVERSAL'S D - 20MICROPHONE NEW



The stage was set for something new and here it is. Universal's new D-20 Microphone . . . soon on your radio parts jobbers' shelves to fill your essential requirements ... uses Universal's "Dynoid" construction ... A dynamic microphone of conventional characteristics built to fill the utility requirements of war time plus advance styling of the many modern things to come. Orders placed now with your Radio Parts Jobbers will assure early delivery when priority regulations are relaxed.

Write for Bulletin 1458 covering this new microphone.

< FREE – History of Communications Picture Portfolio. Contains over a dozen 11" x 14" pictures suitable for office, den or hobby room. Write factory for your Portfolio today.



UNIVERSAL MICROPHONE COMPANY INGLEWOOD, CALIFORNIA

FOREIGN DIVISION: 301 CLAY STREET, SAN FRANCISCO 11, CALIFORNIA -- CANADIAN DIVISION: 560 KING STREET WEST, TORONTO 1, ONTARIO, CANADA ELECTRONIC INDUSTRIES . May, 1945

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CARTER DYNAMOTORS

Preferred in Norld Famous Communications Equipment

> THOUSANDS of Carter Products are faithfully providing dependable, efficient service in leading communications equipment all over the globe. Send for fatest Cotalog of CARTER PRODUCTS Today.

Electronic Equipment

Concord Radio Corp., Chicago and Atlanta (formerly Lafayette Radio Corporation), has just published a comprehensive 68 - page guide book featuring hundreds of items available immediately in single units or in large quantities. It lists and offers standard lines of condensers, resistors, transformers, tools, testers, tubes, and other essential components and equipment. A special feature is the 16-page special values section.

Threaded Inserts

The Rosan locking system for threaded inserts and studs in metals, plastics and wood is the subject of a four-page pamphlet published by Bardwell & McAlister, Inc., Box 1310, Hollywood, Cal. The pamphlet describes the technical features of the method, gives instructions regarding its use under various conditions, and illustrates many typical applications.

Load Ratio Control

A voltage regulator for use on power transformers to change taps without interrupting the load and to keep line voltage at proper level is presented in a new bulletin on load ratio control by the Allis-Chalmers Mfg. Co., Milwaukee 1, Wis. The bulletin also shows applications of load ratio control in autotransformers, main windings, grounded neutral, multiple-winding transformers, and with series transformers.

Induction Heating

Ajax Electrothermic Corp., Trenton, N. J., is distributing an informative booklet describing a variety of applications of induction heating at medium and high frequencies. Applications to large melts of steel and other metals as well as to the heating of small objects are illustrated. Some tables are given indicating relation between size of equipment and time of heat.

De-Burring Process

A new bulletin describing Roto-Finish, an accurate mechanical process for de-burring and finishing metal parts, has been issued by the Sturgis Products Co., Sturgis, Mich. The bulletin shows how mechanical de-burring and finishing may be performed by one operator, permitting transfer of skilled help to other vital production jobs. Accuracy of the process is illustrated and described, with information presented on the closely controlled cutting actions that provide fine surface finishing to heavy grinding cuts.

1609 Milwaukee Avenue

www.americanradiohistory.com

Chicago, Illinois-

Carter Motor (o.



LAPP-DESIGNED, LAPP-BUILT - TO DO A SPECIFIC JOB

This is an antenna base insulator for use on a communications center transmitter. It is one of several Lapp designs for transmitter and receiver mast bases for military vehicular radio—on jeeps, halftracks, tanks and other rolling equipment.

Whether or not this special-purpose gadget has application to anything you build or propose to build, there's a moral in it for you. In this case, as in hundreds of others, an original and impractical design was modified by Lapp engineers—to provide a part that meets all electrical and mechanical requirements, and that Lapp can build economically and efficiently.

Lapp engineering talent and Lapp production methods are such that we can say, "If it's an assembly that can be made of porcelain or steatite and metal parts, tell us what the requirements are and how you think it might be made; Lapp will tell you how it can best be made—and will make it." Our right to that claim has been proved over and over in military electronic production; it's going to be a competitive advantage to smart post-war electronic producers. Lapp Insalator Co., Inc., LeRoy, N. Y.





ATR VIBRATORS

FEATURE:

- Longer Life
- Precision Construction
- Improved Performance

INCLUDE ALL TYPES:

- Hermetically Sealed
- Light Duty (Auto radio)
- Heavy Duty (Inverter)
- Non-Synchronous
- Synchronous
- Shunt Coil
- Driver Coil
- 6 to 220 Volt D. C. Input

INQUIRIES INVITED

ATR Vibrators, the heart of vibrator-operated power supplies, are proven units of the highest quality, engineered to perfection. They are backed by more than twelve years of vibrator design and research, development and manufacturing—ATR pioneered in the vibrator field.



ALL THE WAY UP AND DOWN WITH DOWN WITH DOWN WITH HERMETICALLY SEALED UNITS

RADIO-RADAR

FINDER

DIRECTION FINDING

Thordarson pioneered with multi-terminal glass headers, thus insuring dependable service under all manner of conditions...in the tropics...high in the air... beneath the sea...complete protection "from top to bottom"! Your post-war transformers for communications and all types of electronic and industrial services will be available with Thordarson's hermetic seal.



SONIC

RANGE

JONES 400 SERIES PLUGS and SOCKETS



A medium size Plug and Socket that fulfills practically every requirement in the public address, radio and kindred fields. Socket contacts are of phosphor bronze, cadmium plated.

Plug contacts are of hard brass, silver plated. Insulation is of molded Backelite. All Plugs and Sock-

ets are Polar-

ized. Made in 2, 4, 6, 8, 10 and 12 contacts. Caps are of steel with baked black crackle enamel. A quality item at popular prices. Send today for catalog No. 14 listing complete line of Jones Electrical Connecting Devices—Plugs, Sockets and Terminal Strips.

S-406-AB



World-Wide Organization

Through the formation of a \$2,000,000 corporation uniting their efforts, electronic scientists of International Telephone and Telegraph Corp. functioning in America and numerous other countries will be grouped in a world-wide organization, with headquarters in the United States.



E. M. DELORAINE

uarters in the United States. Announcement of the corporation, formed in Delaware as International Telecommunication Laboratories, Inc., was made late in March by Colonel Sosthenes Behn, president of

I.T.&T. and chairman of the board of directors of the new company. The scientific corporation was created to make possible ultimately an exchange of inventions and closer coordination of I.T.&T.'s worldwide electronic research work, including advancements in radio, television, and other branches of the communications arts and the aids to aerial navigation which they will afford in the postwar era.

E. M. Deloraine, internationally known scientist and general director of Federal Telephone and Radio Laboratories, New York, is president of the organization. The corporation is owned jointly by I.T.&T. and a subsidiary, International Standard Electric Corp. Among the other officers elected were Harold H. Buttner and Douglas B. Baker, vice-presidents; Paul F. Swantee, comptroller; O. C. Buchanan, treasurer, and C. Douglas Webb, secretary.

Because International Telephone and Telegraph Corp. has research and development laboratories in New York as well as in London and Paris and numerous manufacturing companies and communications operating systems in many parts of the world, the need of a single organization to coordinate the scientific work of these widely separated groups is obvious. International Telecommunication Laboratories, Inc., will concentrate upon initiating inventions, developing them, and providing an interchange of information on postwar activities among System 'laboratories, and manufacturing and communication subsidiaries.

International Telecommunication Laboratories, Inc., comes into existence against an impressive background of technical accomplishment by I.T.&T. laboratories. In England and France, the laboratories of the associated and licensee companies of the System have made many notable contributions to the advancement of communications.

The New York laboratories of Federal Telephone and Radio Corp., since their formation in 1941, have concentrated on technical development work for the armed forces of the United Nations. These laboratories have made a number of outstanding electronic contributions to the war effort, including the development of marine direction finders designed to meet specific requirements of the United States Navy; direction finders which provide radio bearings for military airplanes; the radio instrument landing system for aircraft now adopted by the U.S. Army Air Force and Civil Aeronautics Administration as standard. They have also contributed aerial navigation systems providing aid to the operation and guidance of airplanes in flight. They have further provided giant 200 kilowatt vacuum tubes for the Office of War Information's powerful new shortwave transmitters.

Although I.T.&T.'s American, French and English laboratories

When the impressive group of buildings that will house International Telecommunication Laboratories is completed the arrangement will look like this. Work will be concentrated on initiating inventions and developing them on a world-wide basis



PACKED WITH POWER

Thermatron

"HEATMASTER"

THE NEW

ELECTRONIC DIELECTRIC HEAT GENERATOR 5 KW OUTPUT

Looking into electronic dielectric heating applications for **your** business? Specify the 5 KW "Heatmaster" — get enough power. Many important production savings through use of high frequency heating have been passed up due to insufficient power in making initial tests.

TECHNICAL DATA

OUTPUT-5 KW plus. INPUT-5 KW plus. INPUT-8 K/A (approximate). L NE VOLTAGE-220 volt, 60 cycle, 3 phase. FREQUENCY-30 mc. - 15 mc., 5 mc. aptional. HEAT OUTPUT - Up to 17,000 ETU's per

HEAT OUTFUT --- Up to 17,000 ETU's per-

OUTPUT CIRCUIT—Permits heating of loads of widely varying characteristics with a minimum amount of adjustment.

TUBES—New long-life external anode tubes: SIZE—24" wide; 28" deep; 59" high.

WEIGHT-Approximately 1000 lbs.

Completely self-contained, ready-tc-use. A compact power-packed model, particularly designed for heavyduty where floor space is at a premium. Will heat a 3.3 pound preform in one minute or a 5 pound preform in 90 seconds. Its generous capacity also makes it suitable for rugged general purpose production use as well as research requirements involving substantial power.

Complete specifications of the new THERMATRON "Heatmaster" and other standard models from 530 watts to 30 kilowatts contained in our new circular sent on request. Custom equipment up to 125 KW designed and built.

*All Thermatrons rated on output





RADIO RECEPTOR COMPANY, Inc.



NEW YORK 11. N.Y. Airway and Airport <u>Radia Equipment</u>



Engineers and Manufacturers of Airway and Airport Padio Equipment SINCE 1922 IN RADIO AND ELECTRONICS



The story of Premax in action . . . Photos . . . Diagrams . . . Commercial, Military, Naval, Amateur . . . just off the press.



are completely engaged today in aiding our war effort, the formation of International Telecommunication Laboratories, Inc., is in anticipation of the important role I.T.&T. expects to play in providing improved international communications in the postwar period.

Airplanes Lay Field Wire

Climaxing months of research and experiment, officials of the Air Technical Service Command and the Bell Telephone Laboratories have revealed in detail their process of laying up to sixteen miles of telephone wire over any type of terrain under battle conditions from a twin-engined C-47 cargo airplane at the Ft. Dix Army Air Base, New Jersey. In a few minutes the C-47, flying at an altitude of only 200 ft. and a speed of some 125 miles per hour, threw off a 36in. parachule carrying one end of the wire ballasted with a 20-lb. weight, laid out the wire over a six-mile course, dropped the other end at a designated point, and a conversation was established over the wire.

In the airplane a number of coils of special telephone wire, previously wound by a small automatic machine to look something like a ball of twine at a grocery store, only larger, were lined up across the cargo floor. Cased in wooden boxes, the coils, each holding two miles of wire, were connected to-

(Continued on page 254)



Looking inside the airplane at the series of special containers for the reels of wire that are fed out through the pipe illustrated in the lower view


KARP craftsmen, thoroughly skilled and experienced in sheet metal work, individually construct each job to customers' specifications. Complete, modern facilities make possible any manipulation of the material in all stages of manufacture -from the making of the dies, through the fabricating and finishing. Hundreds of stock dies, already on hand, reduce or eliminate the cost of dies. Moreover, KARP goes over your plans with you . . . makes recommendations if they are necessary.... and suggests means of expediting deliveries. Consult a KARP engineer or local sales representative when you require highly dependable sheet metal products -whether they be steel, brass, aluminum, monel, stainless steel or an alloy.

Portable Battery Case

KARP METAL PRODUCTS CO., INC.

Spare Parts Box with Partitions and Removable Tray



Consult

Control Instrument Case (open)

Rectifier Cabinet for Electronic

Heater

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Cover

BROOKLYN 32, N.Y.

Amplifier



Specify MALLORY Rectopower[†] Supplies for Dependable DC in Eleven Rated Capacities



COMPACT, rugged and durable, Mallory Rectopower Supplies provide dependable DC power for manufacturing, testing, operating and repairing electrical and electronic equipment. A Rectopower Supply may also be used for economical, efficient taper charging of batteries or battery carts.

Featuring a variable voltage output, the Rectopower has low ripple characteristics - 3% at full load, lower at light load.

Long Life—silent operation—rugged construction —these are characteristics of the Mallory Magnesium-Copper Sulphide Dry Disc Rectifiers used in each Rectopower unit. Completely sealed, with no moving parts, this rectifier assures years of trouble-free service—no maintenance costs.

Stationary Type Rectopower-8 Rated Capacities -requires no special foundation and may be quickly mounted in the most convenient location.



AC INPUT 115 VOLT 60 CYCLE SINGLE PHASE

Туре	Volts	Amps,	DIMENSIONS (ins.)				Anner
			Width	Depth	Unit Height	Height Overall	Weight
6VA10	6	10	14	10	15	18	20 lbs.
12VA10§	12	10	14	10	15	18	32 lbs.
24VA10§	24	10	20	12	15	18	60 lbs.
32VA10§	32	10	20	12	15	18	75 lbs.
6VA251	6	25	17	14	24	28	45 lbs.
12VA251	12	25	17	14	24	28	72 lbs.
24VA25§t	24	25	24	16	24	28	140 lbs.
32VA25§†	32	25	24	16	24	28	175 lbs.

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 TYPE VA3000
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 AC input 208 or 230
 AC

 volts, 3 phase. DC
 volt

 output 10-16 volts at
 output 200

 200 amperes, or 20-300
 300

 32 volts at 100 amperes. Size: 18½"
 pere

 wide, 16½" deep,
 wide

 46" high. Weight
 48"

 approximately 375
 appu

 pounds.
 pounds

*Rectostarter is the registered trademark of P. R. Mallory & Co., Inc., for rectifier units for use in starting internal combustion engines.

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ing Systems—Recording and Disc Playing Units . **Electronic Controls** -Operating Sequence Recorders - Other Special

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(Continued from page 250)

gether. The containers were placed one behind the other in a line extending diagonally across the cargo floor from the doorway forward toward the pilot's compartment.

Beginning with the first container at the doorway, wire from the outer turns of the coil was drawn through container openings and spliced to wire in the core of the second coil. Splicing was repeated between succeeding boxes until all coils were spliced together to form a continuous length of wire.

A short tube was thrust out of the doorway and attached to the front opening of the first box. As the plane approached its target area where the line was to start, the pilot gave a signal and a man moved back to the open doorway. On the next signal he threw out the parachute and weight with line attached. The parachute opened and started the wire paying out. The weight dropped the line end quickly to the desired target area and the pay-out process settled down to a steady thrumming of wire leaving the plane.

Pocket Model Wire Recorder Designed

A pocket sized recorder using wire magnetization with the Armour Research Foundation principles has been designed in an experimental model. Tentative specifications include a recording time of 66 minutes using a $\frac{1}{4}$ lb. of 0.004 wire; $2\frac{1}{4}$ hours of recording time is also possible with a $\frac{1}{2}$ lb. of 0.003 wire. The speed of the wire is 11/4 ft. per second. The experimental unit weighs



Pocket recorder in use shows light weight, compact construction

approximately 3 lb. and has overall dimensions of $7\frac{3}{4} \times 4 \times 1\frac{3}{4}$ in. This model records only, does not play back. It is entirely self-contained, being battery operated; a compact microphone which may be held in the hand or worn on a coat or

clipped to the side of the recorder permits convenience in recording speech. After a spool has been recorded on the pocket machine, it is rewound and played back on a standard type of wire recorder playback instrument.

50th Anniversary of X-Ray

One hundred years ago March 27, Wilhelm Roentgen, discoverer of X-rays, was born, and exactly 50 years ago, November 8, he made his discovery of that ray which has since proven a boon to mankind and industry. Roentgen called his discovery X-ray because he was at a loss to otherwise define this unknown quantity of great penetrating power. At the time, newspapers everywhere published stories, cartoons and even poems about the new "wonder rays." They printed ghastly skeletons of hands and feet of living persons and extolled the mysterious powers of these strange rays which could "see" through almost anything.

No one at that time dreamed that within half a century Roentgen's invention would be used by American industry in this war to build the toughest kind of fighting equipment—ships, airplanes, guns, tanks and even ammunition-to pulverize German cities, including Munich, where the professor once carried on his research.

Roentgen's discovery makes it possible to detect flaws in ordnance before it reaches the battlefront, reveals such faults in metal as blow holes, tears, shrinkage cavities, inclusions and cracks; faults which could not be detected by the keenest eyes.

Perhaps second to Roentgen in X-ray development is that of Dr. W. D. Coolidge, who until a month or two ago, when he retired, was director of General Electric's research laboratory in Schenectady. The Coolidge tube is world famous, used in hospitals and by industries all over the world.

Shock-proof unit

The husky glamour boy of industrial radiography today is General Electric's 1,000,000-volt shock-proof unit. In 15 minutes it can inspect steel plates 8 inches thick. A few years ago radium, at \$135,000 a gram, was the only source of the same kind of shortwave-length radiation. Now radiation from this powerful X-ray machine is equivalent to that produced by 81/2 lb. of radium, with the machine itself costing only a small fraction of what radium would cost even at the current rate of only \$30,000 a gram.

A year ago, General Electric announced an even larger X-ray, one of two million volts, which will take pictures through 8 inches of steel in one minute. Only two or three of these have been made but results

The DART that pierced a postwar plan in mid-air

Coming in to work on the bus each morning, the man read his newspaper. This morning was no exception. And he smiled to himself as he read the headlines. Americans Hammering Germany from the West... Russians Closing In from the East. That sounded good. The war would soon be over ...

As he put away his topcoat and hat, the feeling of satisfaction clung to him. "... well, soon as we lick Germany ..." and he mentally surveyed his own postwar plan.

Even at noontime, when the people of the plant were to be addressed by a young veteran just back from the Pacific, the man was still optimistic. He listened attentively to the stories of brave men and strange lands.

- The khaki-clad youth told his audience about the islands and the jungles and the mountains . . . about fighting and living conditions.
- Calmly, he spoke of the basic nature of the Japanese . . . how they are taught that it is an honor to die for the Emperor . . . and why few Japanese soldiers have ever surrendered.
- And he told of the resentment among many of the men in the Pacific area about the feeling at home that the war would be over—as soon as Germany was defeated. If that was so, why did hell break loose around them every day?

To the man who had smiled at the headlines that morning, these words were the dart that pierced his postwar plans in mid-air. Of course, he had always been conscious of the fact that we were fighting Japan. But that seemed a matter of cleaning up details ... and good old MacArthur would take care of them. But now, he wasn't so sure. And he began to think. There was more to go, he reflected solemnly, much more to go ...



There are many people like this man ... people who are tempted to forget that Germany's defeat won't mean the end of the war. Military authorities predict that the fight with Japan will be a long, painful struggle ... perhaps more costly than any we have yet experienced. This, then, is no time for rejoicing. Final victory will be a hard-earned commodity purchased only by consistent working, fighting, sacrificing.





Highly Versatile "Pencil Weld Gun" Welds Cold...Corrects Flaws and Defects ...Saves Man Hours, Materials

The Pencil Weld Gun, used with its Vibra-Weld Transformer, offers simplicity and versatility never before known in the industry. Equally effective in correcting flaws and defects in both ferrous and nonferrous metals—for welding cold, without setting up stresses or crystallization.

Simple in Operation, the Pencil Weld Gun requires but a few moments' practice to achieve results formerly unobtainable with any method. Utilizing a combination of air, high amperage and low voltage, the weld never exceeds 125° to 130° F. The gun uses a pure aluminum or nickel rod, which is applied directly to the defective area. When the surface has been finished and polished off, it is impossible to detect the repair. Easy to use, as gun peens and welds simultaneously. The Pencil Weld Gun and Vibraweld Transformer can be used wherever 220 volt single phase electricity and air outlets are available.

Unavailable, however, is Wrigley's Spearmint Gum. As the makers of Wrigley's Spearmint are unable to continue manufacture of the product up to their quality standards under present conditions, the only unqualified protection they can give to the consumer and the dealer alike is to keep the Wrigley's Spearmint wrapper empty. While they advertise this empty wrapper, none is being made and any found on the market is old production of a perishable product.

You can get complete information from Mid-States Equipment Company 2429 South Michigan Avenue, Chicago 16, Illinois



Close-up of new Pencil Weld Gun



Pencil Weld Gun with Vibra-Weld Transformer

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have been such that there is every indication this bigger tube will soon gain the popularity and use of its one million predecessor. And two million is not the limit, for already Dr. E. E. Charlton and his associate, W. F. Westendorf, also of G-E research laboratory, have perfected a 100,000,000-volt X-ray but particulars of this giant are shrouded with secrecy until the war is over.

X-ray still finds its widest use, however, in the fields of medicine. There is practically no region of the body that is not subject to its searching eye for detection of disease or injury, and the physicians, surgeon and dentist utilize the Xray for accurate diagnosis and prognosis in a large number of cases.

During the first 20 years after Roentgen's discovery, X-ray work was largely done in hospitals and was relegated to all kinds of employees—electricians, engineers, orderlies and occasionally to a photographer or trained nurse. Today it is done by trained technicians, under the supervision of a radiologist, who is a physician especially skilled in the interpretation of Xray images of the body, and in other medical uses of X-radiation.

Father and son

Robert Machlett, founder of Machlett Laboratories, was an early follower of Roentgen. He developed Roentgen's original discovery to make it one of science's greatest boons to mankind. Robert Machlett died in 1926 as a direct consequence of burns incurred during his experiments in shielding future operators from the destructive force of the X-ray, a true martyr to the cause of science and humanitarianism. His son, Raymond R. Machlett, Cornell graduate engineer, has a followed in his father's footsteps, as head of the company which his father founded, in his own right has probably contributed more to the development of the X-ray than any other living person. Recently, Machlett Laboratories developed and produced the first precision sealed-off 2-million volt X-ray tube. This is but one of many "firsts" attrib-utable to Mr. Machlett's genius as a research engineer and scientist in the field of electronics.

Expands research

Since the United States entered the war, Machlett Laboratories, in addition to stepping-up production of shock-proof X-ray tubes for the medical departments of the Army and Navy, as well as those of our Allies, has expanded its research and manufacturing facilities to include the extensive production of highly important secret communication tubes and electronic devices, principally for the Navy. The company was one of the first to receive the coveted Army-Navy "E."



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"Variety" Plugs Engineers

Radio is set to enter a new era, what one prominent radio man calls the "engineering cycle," as soon as the war's over, reports "Variety," theatrical newspaper, in its usual breezy style.

Dozens of top ranking engineers who are in the armed services or engaged in warplant activity, says the publication, are being tabbed quietly by networks and independents alike for some of the highest paid jobs in the industry. The scramble for this valuable talent is already under way, although in some instances the engineers concerned are not themselves aware that a fat contract awaits them as soon as it looks they may be free to listen to an offer from private civilian, non-war enterprise.

Radio biggies will agree, although off the record, that the industry had gone through an engineering slump that set in in the late twenties.

"Cycle" reckoning

Allowing for individual deviations, the "cycle" reckoning stacks up something like this: The twenties was the era of radio engineering "growing pains," and much was accomplished in bridging the gap between the one-lunger and the 50,-000-watter on the transmission end, as well as between the crystal set and superheterodyne in reception.

"But once that period of early experimentation and improvement was over,"said one prominent radioman, "the industry settled back on its haunches and let the commercial boys take over.

"If you examine radio's record in the thirties, you'll find that was the second phase, the era of the advertising salesman and business promoter. In a way, no one was to blame. Industry had invested heavy dough in developing radio; it was entitled to a break. But the pendulum had certainly swung too far. Public service was given only lip service. Engineering development was at a minimum, except in laboratories where the public hadn't the slightest inkling about the exciting new processes under development.

Strict security

"By the end of the thirties, both the engineer and the program director started to come back into their own. But then the war period came. Even before we were actually in the war, all radio engineering experimentation had to be put under strict security wraps.

"The war has helped radio tremendously. Not only because, like so much other business, it made profits—allowing it to reinvest surplus profits in public services. It helped programmatically because

ISN'T DEAD WHEN HE'S CORNERED... That's when he begins

to fight-desperately.

This war isn't won yet-even though we have the two-legged rats cornered.

It's going to take a lot of hard blows before they're knocked out for keeps.

Our boys aren't letting up over there-Don't let them down over here.

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the American listener had become accustomed to finer, and more consistent public service programs and he will have to continue getting it after the war, or he'll let us hear from him in no uncertain terms. And the war has brought about tremendous progress in radio engineering.

"The program director and the writer are already in their own now, and will keep their place after victory. Parenthetically, some of the biggest names in radio have found out how dependent they are upon writers suddenly yanked away from them by the armed services—and the writer, from here on in, is going to command greater respect than ever.

"But on the engineering end, the biggest things are going to happen after the war—and the engineers are going to be topdog in radio. Some people in radio are trying to kid themselves by saying that there are no new real developments, of real value to industry as a result of the war. They are either deluding themselves—or are trying to delude others.

Secret hearing

"In Washington, recently, the FCC had six members of the radio industry sit in on a secret hearing where Government engineers really told something. Of course, the six men were sworn to secrecy, and are maintaining silence. But all you have to do is watch the faces of these men when you talk to them about new developments. They don't say anything, but you know they're hep to plenty.

"That's why, very quietly, radio people are out scouting for the best engineering talent they can acquire for postwar work. The engineers will be able to write their own ticket. The new era, the engineering cycle, is going to be the biggest thing in radio yet."

Plated Coatings

Some ten or twelve metals and alloys are in extensive commercial use as electro-plated finishes, reports H. L. Farber, Westinghouse Electric & Mfg. Co., Mansfield, Ohio.

The choice of a given kind of plated coating depends to a large extent on the application or use to which the plated article is to be put. Plating coatings are used for decoration, protection or mechanical reasons, or a combination of purposes. More specifically, a coating may be used essentially for appearance and show; for protection from corrosion or rust; for some mechanical or special purpose such as wear resistance; or for building up an area to correct dimensions or possibly as a suitable surface for soldering or brazing to other parts.

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ELECTRONIC PRODUCTS MFG. CORP. DEXTER, MICHIGAN Specialized coatings are used for heat resistance or to resist chemical attack by foods or drugs.

Protective plated coatings may be divided into two classes depending on the method of preventing cor-rosion. Cadmium and zinc are used extensively on parts where appearance is not important but where extremely good resistance to rust is desired. These metals are anodic to the base metal and are sacrificed in themselves. The life of such coatings is nearly a linear function of time in the salt spray or corrosive atmosphere to which they are exposed, and depends on thickness of deposit used. This type of coating is usually required on parts which are subject to outdoor exposure or extremely corrosive conditions. Films of .0005 in. or less are usually sufficient.

Shield for base

Resistance to corrosion is also afforded by a number of other plated metals which are more inert in themselves and serve as a shield for the base metal. Nickel, copper, chromium, tin, silver and gold represent this class of protective films. The finishes of this type must be essentially pore free in order to afford protection to the base metal. Thicker coatings are usually required for good protection; films of .0005 in. or more often-.0010 in. thickness being required. Due to its chemical inactivity this class of coatings is useful in affording good protection in addition to better appearance over long periods of time. However, due to their toxicity, rate of change, and low melting and oxidizing temperatures, cadmium and zinc are not desirable for many uses. Food handling equipment is usually finished with tin or one of the other metals of that type.

The base metal composition and the size and shape of the part determines to some extent the type of plating metal to be used. Some metals are not plateable or require special processes. The aluminum and zinc metals and their alloys are in this class. Other finishes are sometimes more desirable on these metals as, for example, anodizing for aluminum Cronak treatment for zinc.

Surface properties

The surface properties of some base metals preclude the use of certain types of plated coatings. Bright nickel and zinc plating, for example, do not always work to advantage on cast iron parts. Chromium alloys are difficult to plate with most metals except chromium. The size and shape of a part should receive some consideration in choosing a plated coating. This is important since current requirements and throwing power vary with different metals. Cadmium, which

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costs 95c per lb., has better throwing power than zinc, which costs 16c per lb., and may be more economical in overall cost when used on irregularly shaped parts where special racking and inside or auxiliary anodes are necessary in order to use zinc.

The corrosion properties of the base metal must be considered in choosing the coating. Parts made from non-ferrous metals, such as brass and copper, will normally require less protection than those made of iron or steel.

Cost of finish

important factor in Another choosing plated coatings and finishing systems is the cost of the finish to be used. On the basis of metal cost alone, the different metals cover a range of from 6c for zinc to \$50.40 for gold for coatings of one thousandth of an inch on a square foot area. Theoretical metal costs are not the complete story in plated finishes since the labor and chemicals used in the operation usually represent more cost than the metal deposited. It costs 46c to apply the nickel and chromium finish on an electric iron but of this amount 20c or 44 per cent is for grinding and polishing, 2.7c or 6 per cent is for plating materials, 6.5c or 14 per cent is for plating labor, 17.1c or 36 per cent is for buffing and coloring. The size, shape and special requirements of a given part are a factor in the plating cost. On a small zinc plated fuse part where the plating requirements are high and the parts intricate in shape, the finishing cost for metal is less than that for other materials used in the operation and much less than that for plating labor.

Electrical Engineers Continue to Be Needed

The United States Civil Service Commission is making an extensive recruiting drive to provide electrical engineers for essential war work in the Signal Corps, in the Bureau of Ships of the Navy Department, in offices of the Rural Electrification Administration, and in various Federal agencies in Washington.

Engineers are needed principally for positions which pay \$2,433, \$3,-163 and \$3,828 a year, with overtime pay. Positions paying salaries higher than those mentioned are usually filled by promotion from within rather than by recruitment from outside sources. Experience in the appropriate field of electrical engineering is required in varying amounts, according to the grade of the position. Engineering education may be substituted for all or part of the experience.

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Electrical engineers needed

In the Navy Department, electrical engineers are needed in various bureaus, but especially in the Bureau of Ships, where they work on design of electrical power, intercommunication and radio installations on ships; technical corre-spondence and procurement specifications for electrical and radio equipment; and layout of ship installations. They also serve as technical representatives of the Navy in conferences with manufacturers on design, development, production and procurement matters and witness and perform tests on equipment or installations.

In the Rural Electrification Administration, electrical engineers are needed in the headquarters at St. Louis and also in the various regional offices. These engineers review plans, specifications and construction contracts for generating stations and transmission systems; inspect installations and give engineering advice and assistance to REA financed cooperatives. They also analyze and prepare power contracts and rate schedules. Some travel is involved in these positions. Engineers are wanted who have had experience in the design and construction of power transmission and distribution lines, in electric rate studies, or in the engineering activities connected with the operation and maintenance of power systems. Experience in an engineering capacity with rural transmission lines or with REA cooperatives is especially desirable,

Engineers not now engaged in war work are urged to consider Federal these opportunities for Persons interested should work. write to the Civil Service Commission for its new folder "Electrical Engineers Serve in Federal War Jobs." Filing application with the Civil Service Commission in Washington is all that is necessary to make their services available for these positions. Appointments are war service appointments, and are made in accordance with War Manpower Commission policies and employment stabilization programs.

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Complete particulars of the Award offer were included in the March issue of ELECTRONIC INDUSTRIES. Correspondence with regard to the subject is welcomed by the Editors.

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PERSONNEL

(Continued from page 188)



Dr. Norman A. Skow, formerly of Bakelite Corp., has been appointed director of research, Synthane Corp., Oaks, Pa. Dr. Skow will devote his energies to research

and development of Synthane plastics for technical applications.

Edmund A.Laport, internationally prominent for his development and design of communications equipment, has been appointed chief engineer of the newly organized RCA International Division of Radio Corp. of America. Previously, he was on the staff of the chief engi-neer of the RCA Victor Division, working with the International Department. In this position he was responsible for engineering of communications systems and special apparatus in the international field. Prior to this appointment, Mr. Laport was chief engineer of the Engineering Products Division of RCA Victor Company, Ltd., of Canada. In this capacity he supervised the design and development of the major radio products of the RCA Victor Canadian Company, including ground and airborne radio, broadcast equipment, general communications equipment for the United Nations, and special apparatus for the Canadian armed forces.

Norbert Shaeffer, Hollywood industrial design engineer, has be-come affiliated with the Universal Microphone Co., Inglewood, Cal., in that capacity. His styling for the company will be in microphone housings and stands designed for sales appeal and consumer acceptance, without losing any of the practical aspects of engineering design.



Dr. Lloyd Preston Smith. professor of physics at Cornell University and a leading authority in the field of fundamental electronics, has been appointed associate research director of RCA Laboratories, Princeton, N.J.

His appointment fills a vacancy caused by the death last July of B. J. Thompson.

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