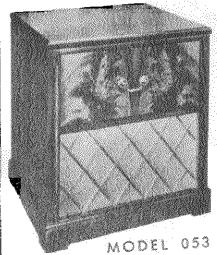
JACKSON INDUSTRIES PAGE 22-1

MODELS 053, JP50-3, JP90-3, Ch.RP5L, RP5U

PARTS LIST



COILS AND TRANSFORMERS

REF. NO.	PART NO.	DESCRIPTION
L ₁ L ₂ T ₁ T ₂ T ₃	A - 1493 - 10 A - 1492 - 10 A - 1490 - 10 A - 1491 - 10 A - 1656 - 13	Loop Antenna Oscillator Coil Input IF Transformer Output IF Transformer Audio Output Transformer 2500

MISCELLANEOUS

C - 2500 - 14 A - 1059 - 4 A - 1060 - 4 100-84	Record changer - VM Control knob Pointer knob Record Changer - Webster	
---	---	--

CAPACITORS

REF. NO.	PART NO.	DESCRIPTION
<i>-</i>	A-1200-6 CWZ 04203 M CWZ 04503 M CWZ 06502 M CWZ 04203 M CED - 4415 CWR - 04503 M CCC, 05050 M	TUNING CAPACITOR .02 Mfd 400 volts .05 Mfd 400 volts .005 Mfd 600 volts .02 Mfd 400 volts DUAL 40 Mfd 150 volt electrolytic capacitor .05 Mfd resonant 5 Mmf ceramic or mica

RESISTORS

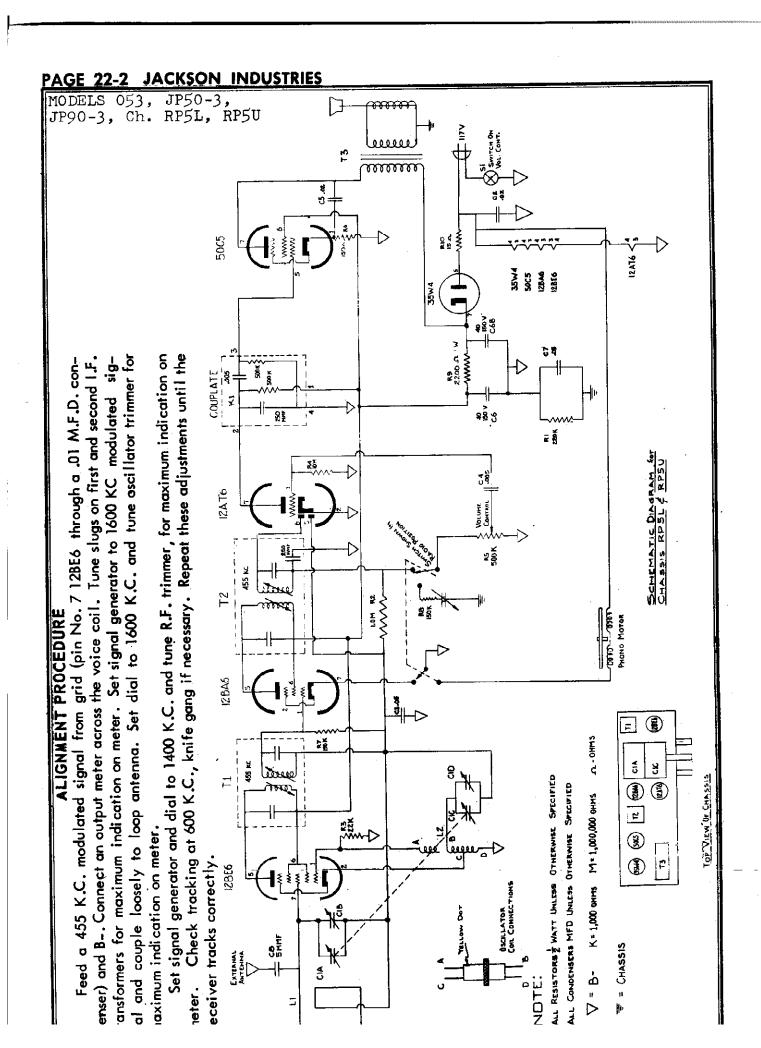
REF. NO.	PART NO.	DESCRIPTION					
R ₁	RCC 224 M	220,000 ohms					
R ₂	RCC 105 M	1.0 megohms $\frac{1}{20\%}$ ½ watt Resistor					
R ₃	RCC 223 M	22,000 ohms $\frac{1}{2}$ 20% ½ watt Resistor					
R ₄	RCC 106 M	10 megohms					
R ₅	RVC-3015	500,000 ohms volume control audio taper with switch					
R ₆	RCC 151 M	150 ohms + 20% ½ watt					
R ₇	RCC 154 M	150,000 ohms + 20% ½ watt					
R ₈	RCC 154 M	150,000 ohms + 20% ½ watt					
Ro	RCF 222 M	2,200 chms					
R ₁₀	RCC 150 M	15 ohms ± 20% ½ watt					

VOLTAGE CHART

								
	PIN	#1	#2	#3	#4	# 5	#6	∦ 7
	128E6	-7.5	0	12AC	23 AC	90	90	0
H	12BA6	- 0.8	0	23AC	35 AC	90	90	0 -
	12AT6	-0.8	0	0	12 AC	-0.8	-0.5	45
П	50C5	6	0	35AC	83 AC	0	90	120
Ш	35W4	0	0	83 AC	117 AC	115AC	0	130

NOTES:

- 1. Measured with VTVM from indicated pin to B-line.
- Phono-radio switch in radio position.
 Line voltage set at 117 V 60~AC.
- 4. Voltage's may vary considerably due to variations in line voltage and components.



MODELS 153, 3170, Ch. AM7A



MODEL 153

HOW TO OPERATE THE RADIO:

This radio is equipped with four controls, the left hand control is the combined off-on switch and volume control. The second knob from the left is the phono-radio switch, the third knob is the tone control, the fourth control is used for tuning the desired station. To place the set in operation, rotate on-off volume control knob to right and allow 30 seconds for set to warm up. Rotate tuning control to desired station. Adjust volume control to desired volume, set tone control to treble or base response. To use phonograph follow above steps, except turn phono-radio switch, to phono position. Place records on changer in sequence desired, push reject button, and allow changer to cycle.

VOLTAGE CHART

PIN	#1	#2	#3	#4	#5	#6	#7
12BE6	-7.3	0	24*	24*	78	78	0
12BA6	-8.	0	24*	12*	89	89	0
12AT6	1.8	0	0	–8. *	—8 .	-2.3	34
12AT6	45	0	0	12*	σ	0	45
50C5	-7.2	0	60*	12*	O	89	120
50C5	-7.2	0	80*	36*	0	89	120
35W4	_ 0	O	86*	120*	115*	115*	120

Measured with V.TVM from

Set in radio position.

Pin to B- line.

* A.C. Volts.

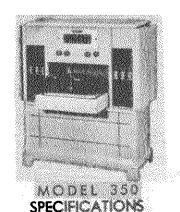
ALIGNMENT PROCEDURE

Feed a 455 K.C. modulated signal from grid to ground (pin No. 7 12BE6). Connect A output meter across the voice coil. Tune slugs on first and second I.F. transformers for maximum indication on meter. Set signal generator to 1600 K.C. Modulated signal and couple loosely to loop antenna. Set dial to 1600 K.C. and tune oscillator trimmer for maximum indication on meter.

Set signal generator and dial to 1400 K.C. and tune R.F. trimmer, for maximum indication on meter. Check tracking at 600 K.C., knife gang if necessary. Repeat these adjustments until the receiver tracks correctly.

PAGE 22-4 JACKSON INDUSTRIES
MODELS 153,
3170, Ch. AM7A 11<u>4§</u> ann 2.2K-1W ooooooo 45 5005 220K 800 35W4 11 COUPLATE \$\$ 220¥ **₩** Φ: ¥ IZAT6 VOLUME CONTROL T2 H-TUNE IZBA6 -||-> 18 JONE -ALL RESISTORS & WATT UNLESS OTHERWISE SPECIFIED Ož ALL CONDENSERS MFD UNLESS OTHERWISE SPECIFIED 99000 H-74546-RADIS M=1,000,000 ľ ~~~> 12BE6 OFF-ON VOLUME | K.1,000 To SPEANER TOP VIEW OF CHASSIE 軍 = CHASSIS ENTERNAL ANT. Q = B-NOTE

MODELS 350, 5120, Ch. FA81



Power Supply.......105-125 volts 60 cycle AC only. Power Consumption......65 Watts. Frequency Range FM......88 to 108 MC. Frequency Range AM.....540 to 1600 KC. I.F. Frequency FM......10.7 MC. I.F. Frequency AM.....455 KC. Band width, FM, Ratio Detector......330 KC. Bend width, FM, 1st I.F.....280 KC. Band width, FM, Converter......220 KC.

All voltage readings are taken from tube pin to chassis. ALIGNMENT NOTES

All measurements are made with no signal, using a 20,000 ohm per volt meter.

AC input voltage must be maintained at 117 volts for accurate readings.

AC voltages shown are at 1000 ohms per volt.

All voltages shown are approximate.

VOLTAGE CHART

	PIN 1	PIN 2	PIN 3	PIN 4	PIN 5	PIN 6	PIN 7	PIN:	PIN 9
6BE6 FM & AM OSC AM CONV	0	0	0	6 AC	155	125	0		-11
12AT7 FM RF AMP & CONV	170	0	1,5	0	•	155	0	1	AC
6BA6 Tot IF AM & FM	•	•	6 AC	0 AC	150	109	•		
68A6 2nd IF FM	0	0	6 AC	0 AC	155	110	1		
6AL5 FM DETECTOR	0	0	é AC	<u>o</u> AC		0	•		
SATS AM DETECTOR, AVC, AUDIO	5	0	6 AC	0 AC	0	0	60		
6AQ5 POWER OUTPUT	0	7.5	é AC	0 AC	215	170	•		
6x4 POWER RECTIFIER	230 AC		6 AC	0 AC	235	230 AC	235		

Sand Switch on AM position. Dial 1600 KC. No Signal.

SERVICE NOTES

GENERAL

CAUTION: If realignment is necessary be sure the proper test equipment is available, as listed below, before proceeding with the alignment procedure as given on page 5.

Due to the high frequencies at which FM signals are received the service man must use great care when servicing these sets. Extreme caution must be used regarding the moving of component parts in the R.F. and oscillator circuits of the receiver as those circuits can be detuned in this manner.

If it becomes necessary to replace components such as resistors and condensers they must be replaced with parts of the same size, type, voltage rating and tolerance as called for in the parts list.

When installing new parts they should be placed in the same position as the original, and the leads should be cut to the same length.

This receiver has been thoroughly inspected and tested at the factory, using the most modern test equipment available, such as FM sweep generators and oscilloscopes. All R.F. and I.F. circuits have been accurately adjusted at the factory and no attempt should be made to realign these circuits unless it is absolutely necessary.

EQUIPMENT USED FOR ALIGNMENT

Vacuum tube voltmeter. AM Signal generator

FM Sweep generator.

Oscilloscope,

Insulated screw driver.

Dummy antenna:

.I MFD condenser .00025 MFD mica condenser 150 ohm resistor (2)

Output meter.

The tubes used are as follows:

12AT7 FM RF Amplifier, Converter

6BE6 FM Osc, Am Osc, Converter

6BA6 FM-AM, 1st I.F. Amplifler

6BA6 FM, 2nd I.F. Amplifier

6AL5 FM Detector

AM Detector, AVC, Audio 6AT6

6AQ5 **Power Output**

6X4 **Power Rectifier**

No. 44 Pilot Lights (2) PAGE 22-6 JACKSON INDUSTRIES MODELS 350, 5120, Ch. FASA **6846** 6476 H FIG. 1 SCHEMATIC DIAGRAM 6866 ANTENNA LOOP 6 POUND 01006

JACKSON INDUSTRIES PAGE 22

MODELS 350, 5120, Ch. FA8A

				1	+iv•	, <u>ē</u> , ģ	ig. 2	<u> </u>	ţ]		5120, Ch.	•
	REMARKS	Adjust for maximum output	=	3	Adjust for maximum negative	Adjust for a balanced pattern on scope. See Fig. 2	Adjust for maximum gain and best petters on scope. See Fig. 2	,	Adjust for maximum output	8		المراج		
	TRIMMER	AM I.F.	AM Oscillator	AM Antenna	Ratio detector primary	Ratio detector secondary	FM 2nd I.F.	FM 1st I.F.	FM oscillator	FM R.F.	ALONO PICK-UP		50 E	
	TRIMMER	T2 & T4	AM OSC	Ant Loop	Top T5	Bottom TS	Ę	F	FM OSC.	FM RF				>
w.	OUTPUT	Output Meter across voice coil	:	:	Connect V.T.V.M. to plate of Ratio Detector tube, pin 2 (6ALS)	Connect scope to audio take-off point (across vol. cont.)	8	2	Connect output mater across voice coil	ε	CORD PHONG NOTAR	(ALS) (5046)	(;; ;;)]
ALIGNMENT PROCEDURE	SIGNAL GENERATOR CONNECTIONS	High side—grid of AM converter tube (68E6) Low side—chassis	z	High side—One ant. terminal Low side—Other ant. terminal	High side—grid of 2nd I.F. amplifier tube (6BA6) Low side—chessis	!	High side—grid of 1st 1.F. emplifier tube (68A6) Low side—chassis	High side-grid (pin 7) of FM converter tube (12A77) Low side-chassis	High side-ant, terminal	5	***************************************	TUBE AND TRIMMER LOCATIONS		
¥Ľ	DUMMY ANTENNA	. MFD	3	.00025 MFD	J MFD	3		3	300 ohms in high side	9		m		
	SIGNAL GENERATOR FREQUENCY	455 KC 400 cycle AM	1600 KC 400 cycle AM	1400 KC 400 cycle AM	10.7 MC unmodulated .1 volt output.	10.7 MC 400 cycle 250 KC Deviation	10.7 MC 400 cycle 80 KC Deviation		108.5 MC 400 cycle 30% modulation (22.5 KC deviation)	105 MC 400 cycle 30% modulation (22.5 KC deviation)		FIG.		
	BAND SWITCH POSITION	¥	Ξ	=	Ŧ		:	2	:	E		FM I.F.		
	RECEIVER DIAL SETTING	Minimum cepecity	2	1400 KC	Any position where there is no station interference.	1	•	•	108.5 MC	IOS MC		NOIE A: When aligning the FM I.F. circuits, keep the aut put from the signal generator as law as possible.		
	STEPS	; -	7	m	+	un-	•	7	•	•		NOTE circuits		

PAGE 22-8 JACKSON INDUSTRIES

MODELS 350, 5120, Ch. FA8A

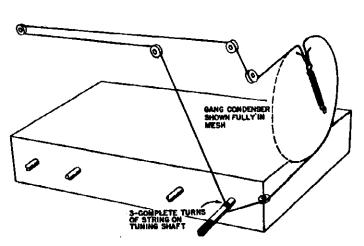
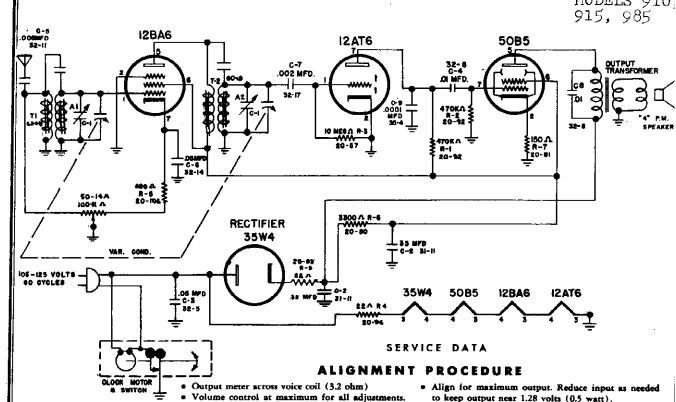


FIG. 4 DIAL CORD STRINGING

PARTS LIST -

	Lykiz Fizi -		
Schematic Diagram	The section of the section of	R10, R23, R24	470K ohm Resistor
Reference	Description		2.2M ohm Resistor
C1	Loop Trimmer	R16	.5M Vol. Cont. — SPST
C2	Variable Cond	R17, R18	12K Resistor
C8, C9		R20	220 ohm Resistor
C11, C37		R25	2.2K ohm
C38	.05-200V Condenser	R27	3,3M ohm
C3		R28	6.8M ohm
C4	2.2 MMF Gimmick Cond	*	270 ohm — 1 Watt
C5	33 MMF (Erie Style A N14004)	R31	100 ohm — 1 Watt
C6, 18		R32	1000 ohm — 5 Watt
C19, 27		R33	560 ohm
C26	5000 MMFD GMV	K1	CRL Triode couplate
C42, C45, 51 C50, C52		L7	AM Grid Choke on R1
C10	15 MMFD + or - 10% O° T.C. (Erie	L2A, B	AM Osc. Coil
C12	FM Osc Trimmer	LJ	FM Osc. Coil
C12		14	FM Cathode choke on R21
	1.5 MMFD (Erie Style "A")	1.1	FM plate choke
C14, 15, 16, 17 21, 22, 23, 24, 28	Integral part of respective IF—XFMI	rs <u>L6</u>	FM RF Coil
C31, 32, 53,		D-1	Dial Scale
7, 20	10,000 MMFD GMV	L7, 8	Filament choke
C25		T1	1st FM IF
36, 39, 54	100 MMF ceramic cond		1st AM IF
C29	4 - 50V Lytic condenser	T3	2nd FM IF
C30	2000 MMED Condenser	14	2nd AM IF
C33	470 MMFD Condenser	T5	Ratio Detector
C34, 35		T6	Out Put XFMR
40, 44, 53	1000 MMFD GMV condenser	T7	Power XFMR
C41	.1 - 400V condenser		Loop Ant
C43	.01 - 200V condenser	В	No. 44 Pilot Light
C46, 47	40-350V, 30-300V FP Lytic Conde	nser.	Line cord
48, 49	30-300V, 10-25V		300 ohm Line Di-Pole Ant.
R2	4.7K ohm ResistorK=	=1000	
R3, R15	22K ohm ResistorM:	=1.000.000	
R4, R8, R14	1K ohm ResistorAl	Resistors 1/2 Watt uni	less otherwise noted.
R5, R19	100K ohm Resistor		
R6, R12	V.	lues of Capacitors in	MFD, unless otherwise stated.
R7, R13	10K phm Resistor	lerance on Capacitors	and Resistors + or - 20%
R9, R26	47K ohm Resistor	uniess otherwise	e stated.





	SIGNA	L GENERATOR		Tuner	ADJUST TRIMMERS		
Frequency	Coupling Capacitor	Connections to Receiver	Ground Connection	Adjustment	TO MAXIMUM OUTPUI		
1650 kc	50 2004.1°	Antenna**	В—	Rotor full open (Plates out of mesh)	RF trimmer A2 Antenna trimmer A1		
1500 Ke	50	Antenna**	В	1500 Kc*	RF Trimmer A2 Antenna Trimmer A]		

to keep output near 1.28 volts (0.5 watt).

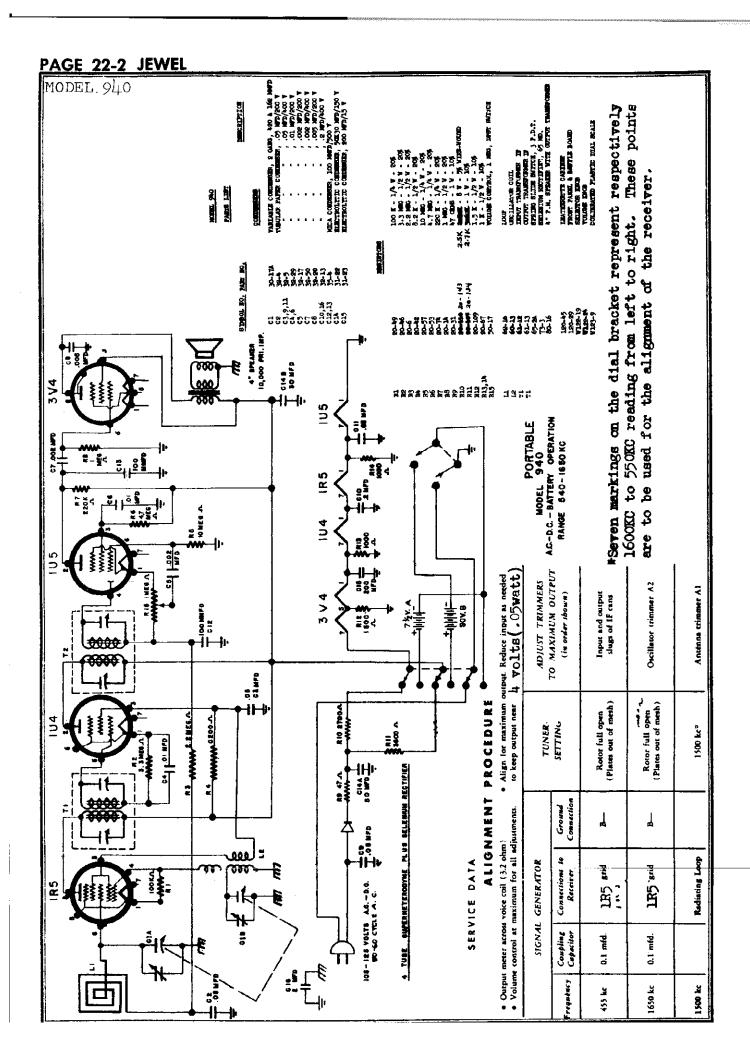
** Disconnect antenna hank by unsoldering

WAKE MASTER "JEWEL"

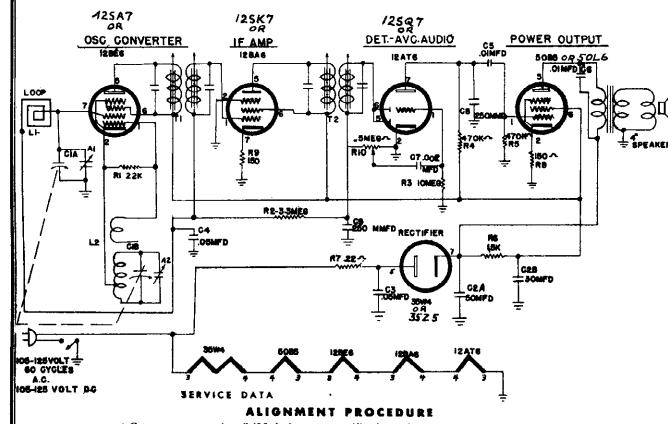
MODEL 910-915-985 105-125 VOLTS, 60 CYCLES RANGE 540-1650 KG

		PARIS LIBY	B 1 6	-	BS 7,577 CB(6
Symbol no.	PART NO.	CONTRIBUTES YARLABLE CONTRIBUTE, 2 GARG, 420 & 420 WMT ELECTROLITIC CONTRIBUTES, 35 & 35 MTD/150 V	R1,2 R3 R4 R5 R6 R7 R8	20-92 20-95 20-96 20-106 20-81 50-14a	470 K - 1/4 W - 20% 10 MBCM 1/4 W - 20% 22 OBMS 1 W - 20% 680 OBMS - 1/4 W - 20% 3300 OBMS - 1 N - 20% 150 OBMS - 1/2 W - 20%
C1 C2 C3,8	30-16 31-11 32-5 32-8	TUBULAR PAPER COMDENSER, .05 MFD/400 V " .01 MFD/150 V " .005 MFD/150 V " .05 MFD/200 V " .002 MFD/200 V	R9 T1 T2	20-93 62-14 60-8	VOLUME CONTROL, 100 X, WITHOUT SWITCH 22 CHM2 - 1/2 W - 20% ANTENNA COIL R.F. COIL
03 04,8 05 06 07 09	32-11 32-14 32-17 35-4	MICA CONTENSIER, .0001 MFD		80-12 140-4 120-25 8 122-19 122-15	4" P.M. SPEAKER WITH CUTFUT TRANSFORMER CLOCK CARLEST SKINCTOR KNOB (IVORI) VOLUME REOB (IVORI)

^{*} Seven markings on the dial bracket represent respectively 550 kc, 600 kc, 700 kc, 900 kc, 1100 kc, 1400 kc, and 1600 kc reading from left to right. These points are to be used for the alignment of the receiver.



MODEL 956



Output meter across voice coil (3.2 ohm)
 Volume control at maximum for all adjustments.

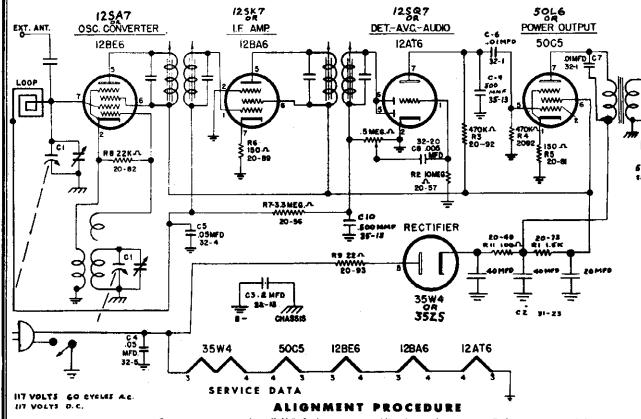
 Align for maximum output. Reduce input as needed to keep output near 1.28 volts (0.5 wax).

	SIGNAL	L GENERATOR		TUNER	ADJUST TRIMMERS		
Frequency	Coupling Capacitor	Connections to Receiver	Ground Connection	SETTING	TO MAXIMUM OUTPU (in order shown)		
455 kc	0.1 mfd.	12BB6 grid	В—	Rotor full open (Plates out of mesh)	Input and output slugs of IF cans		
1650 kc	0.1' mrfd.	12BE6 grid	В	Rotor full open (Plates out of mesh)	Oscillator trimmer A2		
1500 kc		Radiating Loop		1500 kc*	Antenna trimmer Al		

* Ten markings on the dial represent respectively 550Kc, 650Kc, 750Kc, 850Kc, 950Kc, 1050Kc, 1200Kc, 1350Kc, 1500Kc, & 1600Kc, reading from top to bottom. These points are to be used for the alignment of the receiver

				-	idishir cus
\$10000, NO.	PART BO.	CONSISTENCE PARTY LINE PARTY	10. 102 103 105 107 106,9 1116	20-3 20-56 20-8 20-19 20-73 20-93 20-81 20-18 A	22 K - 1/2 V - 205 3.5 Mail/s V - 205 3.0 Mail/s V - 205 3.0 Mail/s V - 205 3.00 Mail/s - 205 22 CMMB 1/2 V - 205 150 CMMB - 1/2 V - 205 VULUME CONTROL, 0.5 MAIL/S S.P.S.T. SMITTER
c1 c2 c3 c4 c5 c7 c7	30-22 31-30 32-5 32-4 32-37 32-17 37-1	VARIABLE COMMERCES, 2 GAMO, 480 & 162 NOFD ELECTRICITY COMMERCES, 2020 NOF) 150 V TORILLE PARE COMMERCES, 2020 NOF) 150 V TORILLE PARE COMMERCES, 20 NOF) 1500 V 2 000 NOF) 1500 V 1000 A COMMERCES, 250 NOFD 1600 V 1000 A COMMERCES, 250 NOFD 1600 V	11 12 71,2	6e-19 6c-12 6i-11 80-17 12c-4ce 1122-99 1122-90 18a-9 53-7	LOUP, BOX TIPS CMETILATOR COIL. I.F. THAMSTONNERS A* P.M. STEALER WITH CUTFOT TRANSPONNERS CARLEST (STROIPT COLOR) SELECTOR NORM VOLUME INCO. EACH TO THE CALIBRATION POINTER

MODELS 960 960U, 961



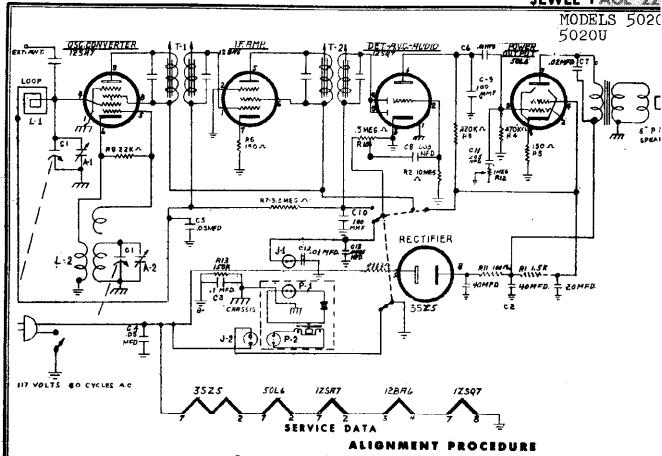
Output meter across voice coil (3.2 ohm)
 Volume control at maximum for all adius

Align for maximum output. Reduce input as neede to keep output near 1.28 volts (0.5 watt).

	SIGNA	L GENERATOR		TUNER	ADJUST TRIMMERS TO MAXIMUM OUTPUT (in order shown)	
Frequency	Coupling Capacitor	Connections to Receiver	Ground Connection	SETTING		
455 kc	0.1 mfd.	12BE6 grid	• в—	Rotor full open (Plates out of mesh)	Input and output slugs of IP cans	
1650 kc	0.1 mfd.	12BE6 grid	B	Rotor full open (Plates out of math)	Oscillator trimmer A2	
15 00 kc		Redicting Loop		1500 kc*	Antenna trimmer Al	

*Nine markings on the dial represent respectively 550KC, 600KC, 650KC, 750KC, 900KC, 1200KC, 1350KC, 1550KC, and 1650KC reading from left to right. These points are to be used for the alignment of the receiver.

BIMBOL NO.	PART BO.	DESCRIPTION				
C1 C2 C3 C4 C5 C6,7 C9 C10	30-204 (UL 31-25) 32-32 (UL 32-35) 32-5 (UL 32-35) 32-4 32-1 32-20 (UL 32-45) 33-13 33-13	APACTYCHE VARIABLE COMMUNICER, 2 GANG, \$20 MW - \$004000 MPD . 150 YOUR SIMETROLETED .2 MPD - 200 Y. TUBULAR .05 MPD - 200 Y. TUBULAR .05 MPD - 200 Y. TUBULAR .05 MPD - 200 Y. TUBULAR .00 MPD - 200 Y. TUBULAR .00 MPD - 200 Y. TUBULAR .00 MPD - 200 Y. MDA		PART NO. 60-16 61-17 62-17 62-20	COTTA	OSCILLATOR COIL METT 1.F. TRANSPORMSP OUTFUT IN TRANSPORMS LOOP ANTENNA
81 R2 R3,4 R5 R6 R7 R8 R9 R10 R11	20-73 20-99 20-99 20-99 20-99 20-99 20-99 20-99 20-99 20-99 20-99	1.5 K, 1 WAIT 20% 10 MENORSH 1 1/4 WAIT - 20% 10 CEM 1 1/4 WAIT - 20% 10 CEM 1 1/4 WAIT - 20% 10 CEM 1 1/4 WAIT - 20% 21 MENORSH 1/4 WAIT - 20% 22 CEM 1/4 WAIT - 20% 22 CEM 1/2 WAIT - 20% 1/4 WAIT - 20% 1/4 WAIT - 20% 1/4 WAIT - 20% 1/4 WAIT - 20%	80-23	50-20 120-41 122-26 122-31 122-31	<u> </u>	5 DECE P.M. SPEARER WITH COTFUT TRANSPORMER CARINET (GREE DY COLOR) ENGS POINTER SENIATION ENGS VOLUME ENGS FIRM RARGE: ALLES AT TRACE AT



u waice coil (3.2 ohas) · Valume control at maximum for all adje Align for mexito keep output near 1.28 voits (0.5 watt).

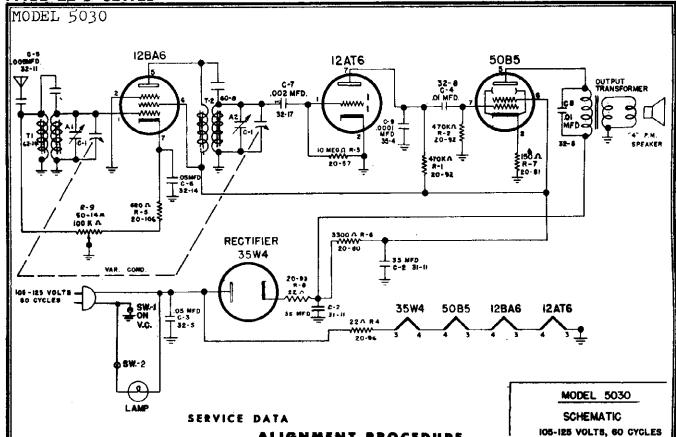
SIGNAL GENERATOR				TUNER	ADJUST TRIMMERS	
Frequency	Compling Copacitor	Connections to Receiver	Ground Connection	SETTING	TO MAXIMUM OUTPU (in order shown)	
455 ke	Q.i mřd.	GR ID 12SA7	B	Rotor full open (Plates out of mesh)	Input and output trimmer of IF cans	
1650 kc	0.1° mfd.	GRID 12SA7	В	Rosor full mesh (Plates our of mesh)	Oscillator trimmer A2	
1500 kc		Radiating Loop	В—	1500 kc*	Antenna trimmer Al	

MODEL 5020, 50200

REPLACEMENT PARTS LIST

 Nine markings on dial represent respectively 550 Kc, 600 Kc, 700 Kc, 800 Kc, 900 Kc, 1100 Kc, 1250 Kc, 1450 Kc, and 1600 Kc

P t				· •		,	-,	,	o well and well and tonn we
SYMBOL NO.	PART NO.		DESCRIPTION	reading	from 1	left to i	right.	These pe	oints are to be used for
		<u>CAPACITORS</u>		the ali	gnment	of the	receive	г.	
C1	30-20A		VARIABLE COMDENSER	. 2 GAMG.	•				
C2	31-30		520 MMF and 162 MM ELECTROLYTIC COMD. 150 V.	+0x40x20 1	MPD,				
C3 C5 C5, 12 C7, 12 C8 C9, 10 C11 C13	32-57 32-55 32-1 32-1 32-1 32-35 35-4 35-28 35-13	REGISTORS	.1 MPD - 400 V TUB	ULDED PHERO: BULAR PAPER	LIC	11 12 11, 2	62-20 60-18 61-11 80-23B	MISC.	LOOP ANTERNA OSCILLATOR COIL I.F. TRANSPORMER 5 INCH. P. M. SPEAKER WITH OUTPUT TRANSPORMER
R1 R2 R3 R5 R67 R8 R9 R101 R12 R13	20-73 20-57 20-74 20-92 20-83 20-85 20-85 20-93 50-19 20-14		1,5 K = 1 WATT = 2 10 MEG = 1/4 WATT = 2 220 K = 1/4 WATT = 1 470 K = 1/4 WATT = 1 150 OHM = 1/2 WATT = 1 22 K = 1/4 WATT = 2 22 K = 1/4 WATT = 2 70 OHM = 1/2 WATT = 1 100 OHM = 1/2 WATT = 1	- 20% - 20% - 20% - 20% - 20% - 20% 20% - 20% 2 MEG., 8.P. - 20% G., 3 P.D.T.	.S.T. SWIT . SWITCH	ј-1 ј-2 ссн	44-154 44-14 120-65 122-26 122-45 130-89 150-1		PHONO PICKUP JACK WITH CABLE PHONO MOTOR JACK WITH LEADS CABLEST (COMPLETE) KHOB POINTER KHOB (SELECTOR, VOLUME) PLASTIC DIAL RECORD CHANGER



ALIGNMENT PROCEDURE

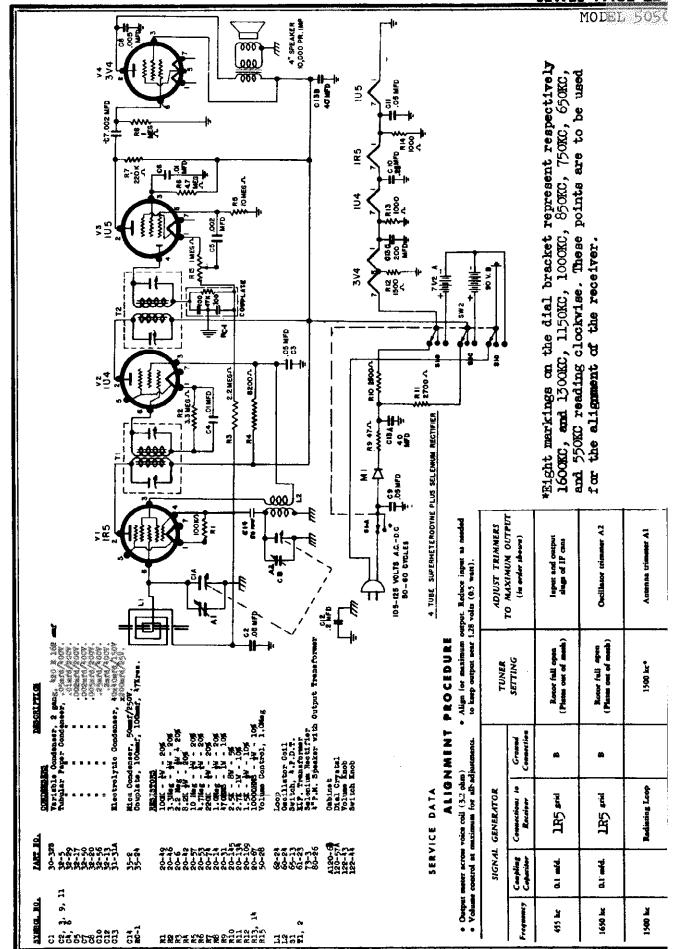
RANGE SAC-1650 K.C.

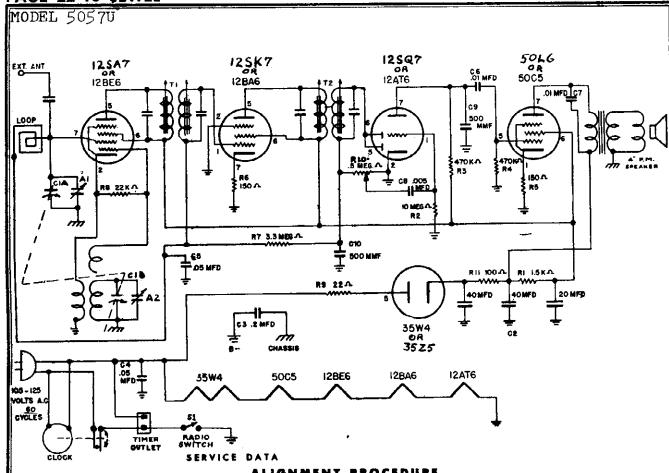
• Output meter across voice coil (3.2 ohm) · Volume control at maximum for all adjustments. · Align for maximum output. Red to keep output near 1.28 volts (0.5 watt).

SIGNAL GENERATOR				Tuner	ADJUST TRIMMERS		
Frequency	Compling Capacitor	Connections to Receiver	Ground Connection	Adjustment	TO MAXIMUM OUTPUT (in order shown)		
1650 kc	50	Antenna**	Chassis	Rotor full open (Plates out of mesh)	RF trimmer A2 Antenna trimmer A1		
1500 Kc	50	Antenna##	Chassis	1500 Ke#	RF Trimmer A2 Antenna Trimmer A1		

- # Seven markings on the tuning knob represent respectively 550 Kc, 600 Kc, 700 Kc, 900 Kc, 1100 Kc, 1400 Kc, and 1650 Kc. reading from right to left. These points are to be used for the alignment of the receiver.
- ** Disconnect antenna hank by unsoldering PARTS LIST

SYMBOL NO.	PART NO.	DESCRIPTION CONDENSERS			
C1 C2	30-36A 31-11	Variable Condenser, 2 Gang, 420 & 420 Med. Electrolytic Condenser, 35 35 MFD/150V			Miscellaneous
03 04,8 05 06 07	32-5 32-8 32-11 32-4	Tubuler Paper Condenser,05MFD/L00V " " " .01MFD/150V " " " .005MFD/150V " " .05MFD/200V	Tl T2	62-14 60-88	Antenna Coil R.F. Coil
C7 C9	32-17 35-4	Wice Condenser, .0001MFD/500V		80-17A	
		RESISTORS	SW2	80-18A 65-14B	h" P.M. Speaker Switch, A.C. Plunger Type
R1,2 R3 R45 R6 R7 R8 R9	20-92 20-57 20-96 20-106 20-80 20-81 20-93 50-33	170 K - \{ \forall W - 20\(\) = 20\		11-70 10-117A 114-85 140-12 120-64D 122-51 122-52	Light Socket Window Retainers Felt Bumper Screws Frosted Window Cabinet Selector Knob Volume Knob





ALIGNMENT PROCEDURE

Output meter across voice coil (3.2 ohm) Align for maximum output. Reduce input as needed to keep output near 1.28 volts (0.5 watt). Volume control at maximum for all adjustments.

	SIGNAL	, GENERATOR		TUNER	ADJUST TRIMMERS TO MAXIMUM OUTPUT (in order shown)	
Fragmency	Compling Copacitor	Connections to Receiver	Ground Connection	SETTING		
455 ke	0.i mfd.	12BE6 grid	B	Rosor full open (Plates out of mesh)	Input and output slugs of IF cans	
1650 kc	0.1`snfd.	12BE6 grid	В—	Rotor full mesh (Plates out of mesh)	Oscillator trimmer A2	
1500 kc		Radiating Loop		1500 kc*	Antenna trimmer Al	

*Mine markings on the dial represent respectively 540KC, 600KC, 700KC, 800KC, 900KC, 1100KC, 1300KC, 1500KC, and 1650KC reading from left to right. These points are to be used for the alignment of the receiver.

					KING TOP CHA
ETHEOL HO. C1 C2 C3 C4 C7 C6,7 C6,7 C6,7 C7,10	PART 10. 96-26 31-308 32-37 32-1 32-1 32-21 32-21	COMMENSATION COMMENSATION VARIABLE COMMENSATION, AGO & 160 MWW. EXECUTIONINE COMMENSATION, AGO MAD A 160 MWW. EXECUTIONINE COMMENSATION, AGO MAD A 160 MWW. TURNILAR PAPER COMMENSATION, ACCORDANCE ,	71 72 73,4 75 86 87 88 89 810 811	20. 77 20. 77 20. 52 20. 52 20. 65 20. 65 20. 67 20. 67 20	1500 (1888 - 1 N - 20% 10 MBO, - 1 /A W - 206 ATO K - 1 /A W - 206 150 (1886 - 1 /A W - 206) 150 (1886 - 1 /A W - 206) 3.3 MBO, - 1 /A W - 206 22 K - 1 /A W - 206 23 (1888 - 1 /2 W - 206) 40 (1888 - 1 /2 W - 206) 60 (111 ACC COLL) 100 (1888 - 1 /2 W - 206) 60 (111 ACC COLL) 17 TRANSPICHER 10 MACK ASSERBLIT, DECL, LOAP RADIO SHITCE ATT, M. SPRAIGH MITH COURDY TRANSPICHMENT CANTERPY (WYHICH CLUCK IMERICA)
				120-48 122-31 130-7	CLORE

DESCRIPTION

The new LEARAVIAN Model P-10B is a compact portable radio receiver employing six tubes in a highly sensitive superheterodyne circuit designed for reception in three bands - Merine Band - 2.0 to 5.5 MC - ship-to-shore communications, Coast Guard weather reports, universal radio service for aircraft, U.S. Standard Time Signals, 2.5 to 5.0 MC shortwave broadcasts; Standard Broadcast Band - 550 to 1600 K C - entertainment, newcasts and weather information; Airways Band - 200 to 400 KC - airport communication weather reports via range stations and airways 4-course beacon signals (A/N).

A built-in loop antenna provides adequate reception on all bands. As an added feature a panel mounted jack offers a convenient connection for an external antenna which is useful under adverse receiving conditions or where the set is used as a direction finder.

The new LEARAVIAN is designed for operation on 105-125 volts, 50-60 cycles ac (alternating current) or 105-125 volts dc (direct current) or battery pack. Special "refresher battery charging" circuits are incorporated for appreciably extending the life of the battery pack.

A panel mounted jack is also provided for plugging in headphones. When the headphones are plugged in the loud speaker is automatically made inoperati

2. Power Supplies (AC, DC and Battery Pack).

CAUTION

DO not plug in this radio receiver to any other power supply outlet than specified below or severe damage to the equipment may result. If you are in doubt as to the voltage rating of the power supply, consult the building electrician or your local power company before inserting plus of electric attachment cord.

Any of the following sources of electrical power are suitable for operation of the LEARAVIAN Model P-10B:

- a) Ac (alternating current) 105 to 125 volts 50 to 60 cycle.
 b) Dc (direct current) 105 to 125 volts.
 c) Battery packs (any one of the following types.)
 General No. 60A6F6.

Eveready - No. 753. Burgess - No. F6A60.

Ray-0-Vac - No. 60A-6F.

3. Tube Complement The LEARAVIAN Model P-10b is shipped from the factory with a complete set of fully tested tubes installed in their proper sockets. The tube complem nt is as follows:

1 Type 1U4 Radio-frequency amplifier

1 Type 1R5 Converter (r-f).

1 Type 104 Intermediate-frequency amplifier.

1 Type 1U5 Detector-AVC-1st Audio amplifier. 1 Type 3V4 Power Amplifier.

1 Type 11723 Rectifier

4. Frequency Bands.

The frequency bands are as follows:

Die 1 Ident	ification	Band	Frequency
	(Blue)	Short-Wave	19 <u>60 to 575</u> 0 KC
BC	(Red)	Broadcast	550 to 1650 KC
Range	(Green)	Long-wave	1.95 to 5.5 MC

MODEL P-10B

The color of each dial scale corresponds with the color of one of the positions on the rim type band switch knob located at the right hand edge of the dial. Changing from one band to another is accomplished simply by rotating the knob up or down so that the desired band is in line with the indicating arrow. The proper dial scale for that band will then be in position also and in line with the indicating arrow. This is the scale that would be observed for tuning stations in the desired band.

INSTALLATION

NOTE

Since the LEARAVIAN Model P-10B is designed primarily as a portable radio receiver, very little consideration need be given the subject of "Installation." However, this set is also highly adaptable for marine and aviation use where a combination entertainment and utility portable receiver is desired. For these applications, an external antenna (to be used in conjunction with the built-in loop antenna) may be used to advantage as described in the following paragraphs.

1. Connecting to AC or DC (105 to 125 volts only).

The electric attachment cord for AC or DC operation is contained inside the cabinet and is arranged so it can be withdrawn after the back of the cabinet is opened. A notch for clearing the cord then permits the cabinet back to be closed. When the receiver is to be used on battery power, the cord can be replaced inside the cabinet.

2. Installing Battery Pack.

Ample space is provided in the bottom of the cabinet for any one of the correct types of battery packs listed. With the cabinet back opened, the battery holding bracket will be found held to the bottom of the cabinet with two screws. Remove the screws and bracket, then place battery pack in position as shown in Fig. 2. The battery socket should be on the right so that the battery connecting plug can be inserted. Replace battery bracket and fasten firmly with the two screws. Insert battery connecting plug and close cabinet back.

3. Installing External Antenna.

An external antenna may be used with the LEARAVIAN P-10B to improve recreeption under adverse conditions. The effectiveness of an outside (external) antenna depends largely on its location and length and no specific instructions can be given which will be found ideal under all circumstances.

In general the antenna should be about 20 to 40 ft. long. Small size insulated wire is usually most convenient. DO NOT USE SHIELDED WIRE. The insulation must be removed from the end of the lead-in to make connection to the INNER connector of a standard phone plug (PL-55) which is then plugged into the jack marked "ANT".

Marine or aircraft installations will be governed to a great extent by structural facilities. In all cases, however, the external antenna should be well constructed. Do not shield the lead-in. Be sure that neither the antenna proper nor the lead-in interferes with the existing controls or equipment of the boat or airplane. Secure lead-in at intervals throughout its length to prevent fouling.

In most cases, the LEARAVIAN performs well in a boat or airplane that does not have shielded ignition circuits. However, shielding of spark plugs, magnetos and generator, along with all ignition wires is very desirable. Complete shielding will remove all trace of background ignitionnoises which tend to reduce the effective receiving range of the radio.

OPERATION

1. Warning on Power Source.

Do not connect this receiver to any power supply other than 105-125 volts 50-60 cycles ac (alternating current) or 105-125 volts dc (direct current) or battery packs as specified previously.

2. Selecting Power Source.

Move Power Selector Switch Knob (at left end of dial) so that marking on knob ("BATT" of "AC") is opposite the indicating arrow, depending on whether battery operation or AC-DC operation is desired. DO NOT MOVE KNOB TO "CHARGE" UNTIL DIRECTIONS IN PARAGRAPH 10 HAVE BEEN NOTED CAREFULLY.

3. Applying Power.

With the Power Selector Switch knob in the correct position, turn the ON-OFF switch and Volume Control knob (at left of handle) clockwise until a click is heard. Further rotation increases volume. Power is now being applied to the radio. On "BATT" (Battery) operation, stations can be tuned in immediately, but on "AC" (AC or DC) operation allow a few moments for the tubes to heat up. Where the set is plugged in to dc (direct current) and no response is obtained after one minute, reverse the electric attachment plug in the socket.

4. Selecting Frequency Band.

Move Band Selector switch knob (at right end of dial) up or down so that marking on knob ("RANGE", "BC", or "MARINE") is opposite the indicating arrow, depending on which band is desired. The dial scales are so arranged that as the knob is moved to any of the three positions, the corresponding scale will move simultaneously and be in line with the indicating arrow.

5. Tuning in a Desired Station.

Turn Station Selector knob (at right end of handle) to right or left until dial pointer is over the approximate frequency reading of the desired station (as read on the dial scale opposite the indicating arrow).

Then advance (turn clockwise) the volume control knob until reception is sudible. Turn station selector knob right or left slowly until desired station is perfectly tuned in (on the "center" of the station) and adjust volume as required. Never reduce the volume by tuning "off" the station since this will cause distorted reception.

6. Loop Antenna Directional Effects.

The built-in loop antenna provides a directional receiving effect which is noticeable when the LEARAVIAN is lifted by the handle and turned slowly first in one direction and then the other. The station will come in strong est when either end of the set faces the direction of the station, and the station will be weakest or fade out (null) when either the front(speaker) or back faces that same station.

This directional effect serves a three-fold purpose:

- a) Weak or distant stations can be received better by rotating the set until they are best received.
- b) Local noise interference can be minimized on a particular station by rotating the set until the signal-to-noise ratio is best.
- c) Direction finding is possible since the fade out or null is comparatively "sharp" when the front or back of the set faces the station.

NOTE For direction finding applications of the LEARAVIAN, an external antenna plugged in and used as described in par. 7 is recommended.

MODEL P-10B

7. Direction Finding.

To determine the direction of a received station, slide the RECEIVING DIRECTION FINDING switch to the DIRECTION-FINDING positions and plug in the external antenna. Rotate set until station fades out, then unplug external antenna and slowly rotate set first in one direction and then the other so that the exact aural-null point is determined. At this point the speaker of the set is pointing to the station.

8. Headphone Reception.

To connect headphones to the LEARAVIAN, attach a Type PL-55 (or equivalent size) phone plug to the cord and plug in to the "PHONES" jack (to the left of the "RECEIVING-DIRECTION FINDING" switch).

When phones are plugged in, the loudspeaker is automatically cut out of the circuit and therefore silenced.

NOTE Headphones having 200 ohms resistance are recommended for use with the LEARAVIAN.

9. Shutting OFF Power.

Turn ON-OFF switch and Volume Control Knob counter-clockwise until a click is heard. This shuts off power, either from AC-DC or battery.

Be sure to shut off power when through using the set, especially, if the set is being operated on battery.

10. "Charging Battery"

The useful life of the battery pack may be extended appreciably by periodic "charging". This is conveniently done by plugging the attachment cord in to 105 to 125 volt, 50 to 60 cycle ac or 105 to 125 volt dc electric outlet and moving the Power Selector Switch Knob to "charge". Then apply power by turning ON-OFF switch to "ON" position.

For best results it is recommended that the battery be charged twice as long as it was discharged. For example, if the set has been battery operated for a period of four hours, the battery should be charged for approximately eight hours. It is desirable to charge the battery after each period of battery operation, rather than charging for a long time to cover several operative periods.

NOTE During the charge cycle, the radio is inoperative.

On completion of the charge cycle always return the Power Selector Switch to either "AC" or "BATT" positions, even if the ON-OFF switch is turned "OFF".

CARE AND MAINTENANCE

NOTE There are no adjustments of any king to be made on the chassis or speaker.

1. Battery Replacement.

After extended use of the pattery pack its reserve power may be weakened sufficiently so that the "CHARGE" operation will no longer be effective and the performance of the set on "BATT" may not be satisfactory. The battery pack should then be replaced. Replacement battery packs may be obtained from your local Lear dealer or from radio supply houses. Be sure the number of the battery corresponds with one of the listed previously.

To replace battery, refer to par. "Installing Battery Pack". Carefully disconnect battery cable attachment plug from old battery and remove battery bracket permitting removal of battery.

2. Tube Replacement.

The Tubes in the set should be checked occassionally either by taking them out and having them tested or by obtaining a new set of tubes and inserting them in the sockets, one at a time, noting any difference in performance.

The type of tubes required and the position of these tubes are clearly shown in Fig. 2. The type number is etched or stamped on each tube. Should it be necessary to replace any tubes, gently rotate the tube until the pins drop into the socket. Then push down until tube is seated firmly in socket.

Alignment Chart (See diagram Fig. 2)

Step	Alignment of	Generator Connected	Dummy Antenna	Generator Frequency	Receiver Dial Setting	Adjustment ***
1.	Set dial p			t end of d	<u> </u>	tuning gang fully
2. 3.	I.F.	r-f section of gang and ground	.Ol mf	455 kc	1000 kc	T5 Bottom and top T4 Bottom and top
<u>4.</u> 5.	Range	Ant. Jack and				C22 (osc. trimmer C16 (r-f trimmer)
6. 7.	Bend	ground	30 mmf	400 kc 220 kc	400 kc 220 kc*	C7 (Ant. trimmer) C20 (osc. padder)
8. 9.	Repeat ste	os 1,5,6 and	7 until	no further		ent is obtained.
10. 11. 12. 13.	Broadcast Band	Ant. jack and ground	30 mmf	1500 kc	1500 kc	C21 (osc. trimmer) C15 (r-f trimmer) C6 (ant. trimmer) C19 (osc. padder)
13. 14. 15. 16.	Marine Band	Ant. jack & ground	30 mmf	5 mc	5 mc*	Cl3 (osc. trimmer) Cl2 (r-f trimmer) C4 (ant. trimmer)
16.		**	l ft.lead	5 mc	5 mc	C4 (loop trimmer)

*Rock tuning gang rotor while adjusting.

** Place 1 ft. antenna lead from generator near loop.

The loop and antenna trimmer Ch is reached through hole in back cover of cabinet.

*** All adjustment are for maximum output.

			VOLTAG:	E MEASU	REMENTS			
Tube		Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7
104	VTl	2,6	_93	93	• 3	-	_	<u>L</u>
1R5	VT2	0	93	55	-8	0	-	1.3
<u> 104 - </u>	VT3	4	93	93	_	3.9	-•1	5.L
105	VTL	1.3	40	25		_	_	2.6
3 V L	VT5	5.4	90	93	93	6.5	_	7.8
11723	VT6		_ 117AC	0	0	115AC	120	-
<u></u>			RESIS	TANCE M	EASUREM	ENTS		
1Մև	VTl	45	% 200	*0	2M	45	5M	60
1R5	VT2		*16	15 K	100K	.2	5M	28
7 77	***		6	T				

5M

0

700

NOTES:

11723

105

3 V 4

VTL

VT5

VT6

28

70

All resistance measurements are to artificial ground (indicated by symbol $\frac{1}{2}$ on schematic diagram); those marked * are from the 90 volt positive pin on the battery plug (see schematic diagram no. 64165).

1M

0

60

1M

75

725

1.6

10M

2.2

2400

45

All voltage measurements are to artificial ground (indicated by symbol = on schematic diagram). All are DC unless otherwise indicated.

Measurements made with 20,000 ohm per volt meter.

470 K

650

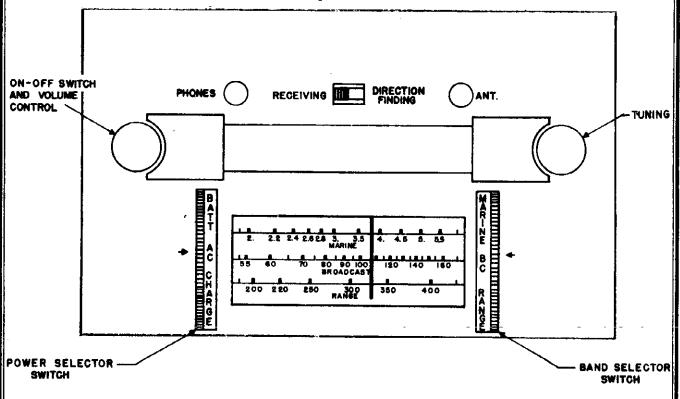
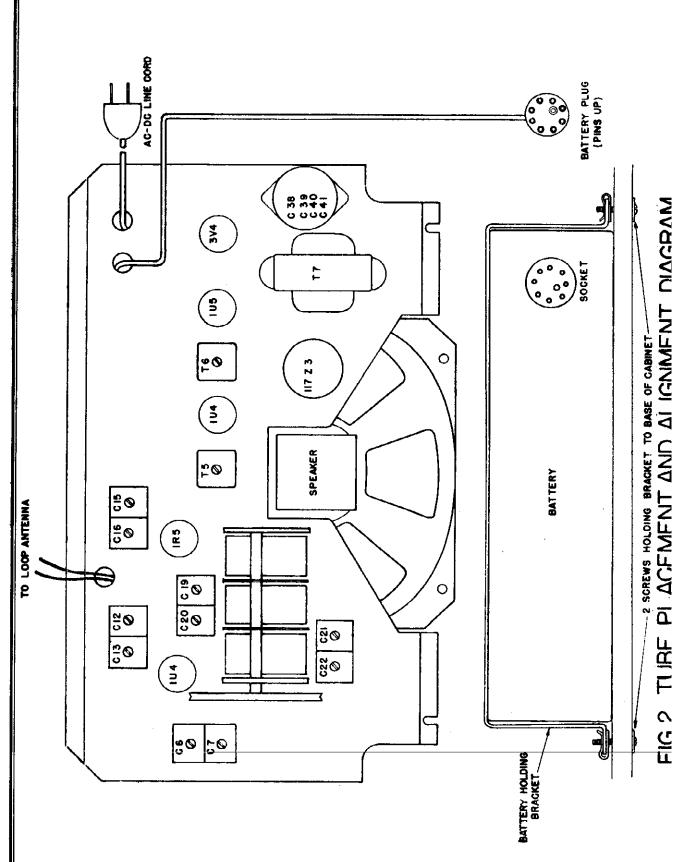


FIG. I OPERATING CONTROLS





HOW TO CONNECT BATTERIES-

BE SURE RADIO IS TURNED OFF-

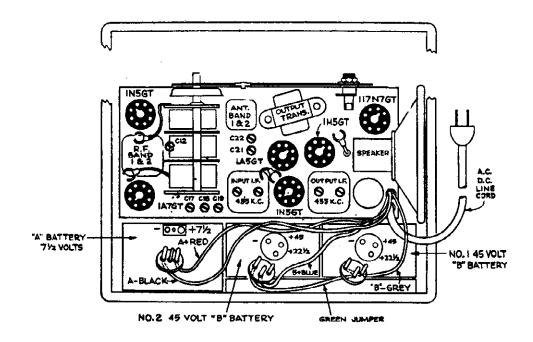
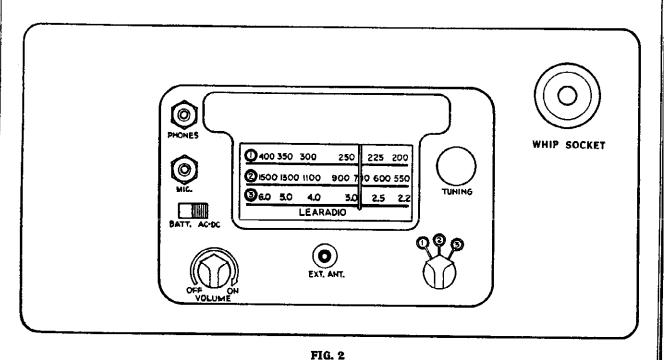


FIG. 1

INSTALLING AND CONNECTING THE BATTERIES.... BE SURE THE RADIO IS TURNED OFF

- 1. Remove the back of the cabinet by removing the four screws4. Next insert the two three-prong "B" battery plugs into the
- 2. Place the three batteries in the cabinet exactly as shown in 5. Replace the back of the cabinet and fasten it in place with
- 3. Insert the plug of the "A" battery cable from the radio into the socket on the "A" battery.
- which hold the back in place. Remove the cardboard spacer. sockets on the "B" batteries, marked "Battery No. 1" and
 - the four screws.



HOW TO REMOVE RADIO CHASSIS FROM CABINET-

To remove chassis from the cabinet proceed as follows:

I. Remove back of cabinet (four screws).

2 from front of cabinet, also 2 holding dial.

BATTERY REPLACEMENTS-

The batteries are designed especially for the Lear RM-402 B Portable and will give approximately 200 hours of service.

Use code word APRAB when ORDERING BATTERIES.

the set is operated at low volume and to use maximum battery cur. When reception becomes weak new batteries should be installed.

rent only when large volume is desired. For this reason you will obtain longer life from your "B" batteries by not operating your set any louder than is necessary.

Be careful not to leave your radio turned on over night. The 2. Remove 2 chassis mounting screws from top of cabinet and long drain uses a lot of current and gives the batteries no chance to recuperate. Remember also that the life of your batteries will depend upon the number of hours each day that you use your set. Turning the radio off when it is not needed saves the batteries accordingly.

The "A" and "B" batteries of the size used in this radio have an approximate life of 200 hours. This battery life-may be expected with an average of several hours' daily use. Allowing the radio to This type of radio set is designed to use less battery current when run for long periods at a time reduces the life of the batteries.

*Caution: When the receiver is operating on A.C. or D.C.—door in rear of cabinet should be left open in order to provide ventilation.

MODEL RM-402 B

Series 1

When ordering parts always mention complete factory model number, and series

LIST OF REPAIR PARTS

		RESISTORS	C19	A501	Longwave Osc. Trimmer
Schematic	Pars		C20	A50247	1600 MMFD.—Mica
No.	No.	Description	C21	A500	Broadcast Padder
140.	140.	Description	C22	A500	Longwave Padder
R1	R207	1 megohm1/3 watt	C23	A306	.1 MFD.—200 V.
R2	R302	30 ohm—½ watt	C24	A200	.0001 MFD.—Mica
R3	R208	200,000 ohm-1/3 watt	C25	A202	.00025 MFD.—Mica
R4	R206	75,000 ohm—1/3 watt	C26	A300	.002 MFD.—400 V.
R5	R201	10,000 ohm—1/3 watt	C27	A304	.05 MFD.—400 V.
R6	R205	40,000 ohm—1/3 watt	C28	A208	.00044 MFD.—Mica
R7	R210	5 megohm—1/3 watt	C29	A302	.01 MFD.—400 V.
R8	R212	500,000 ohm—1/3 watt	C30	A306	.1 MFD.—200 V.
R9	R207	1 megohm—1/3 watt	C31	A300	.002 MFD.—400 V.
R10	R202	1,200 ohm-1/3 watt	C32	A303	.005 MFD.—400 V.
R11	R209	3 megohm-1/3 watt	C33	A304	.05 MFD.—400 V.
R12	R100	1 megohm-Vol. Control	C34	A306	.1 MFD.—200 V.
R13	R211	100,000 ohm-1/3 watt	C35	A400	20 MFD150 W.V.
R14	R303	250,000 ohm—1/3 watt	C36	A400	40 MFD.—150 W.V. In one can
R15	R211	100,000 ohm—1/3 watt	C3 7	A400	200 MFD.— 6 W.V.
R16	R207	1 megohm1/3 watt	C38	A401	200 MFD.—10 W.V.
R17	R301	460 ohm wire-11/2 watt	C39	2186-C	5 MMFD.—Mica
R18	R202	1,200 ohm—1/3 watt	~C40	2187-C	10 MMFD.—Mica
R19	R209	3 megohm—1/3 watt	C41	2189-C	20 MMFD.—Ceramicon
			C42	A50425	
		CONDENSERS			COILS
	•	•	T1	A50220	Shortwave Ant. Coil
C	A102	3 gang Variable	T2	A50221	L.W. & B.C. Ant. Coil
C1	A302	.01 MFD.—400 V.	T5	A50160	Shortwave R. F. Coil
C2	A2177	.01 MFD.—Mica	Т6	T302	L.W. & B.C., R. F. Coil in Can
C3	2186-C	5 MMFD.—Mica	T 7	A50236	Shortwave Osc. Coil
C4	A502	Broadcast Ant. Trimmer	TS	T404	L.W. & B.C. Osc. Coil
C5	A502	Shortwave Ant. Trimmer	T 9	T501	1st I.F. Coil
C6	A502	Longwave Ant. Trimmer	T 10	T601	2nd I.F. Coil
C7	A206	.00025 MFD.—Mica	T11	T600	Output Trans.
C8		Broadcast Coupling Cond.	T11	T700	Output Trans.
C9		Longwave Coupling Cond.			PARTS
C10	A205	.0001 MF.—Mica	a .		
C11	A304	.05 MFD.—400 V.	\$1 52	4	On-off Switch (on R12)
C12	A503	Shortwave R.F. Trimmer	\$2	A50230	
C13	4040	Broadcast Trimmer	S5	A50228	Band Switch
C14	A210	.000025 MFD.—Mica	J2	E400	Phone Jack
C15	4.000	Longwave R.F. Trimmer	Jı	E406	Microphone Jack
C16	A200	.0001 MFD.—Mica		Hı	Sockets
C17	A501	Shortwave Osc. Trimmer		E100	Tuning Knob
C18	A501	Broadcast Osc. Trimmer		E101	Volume and Switch Knob

The above adjustments abould be made several times to insure exact settings of trimmers and padders.

NOTE-Trimmers C4, C5, and C6 can be reached by removing the Leaf nameplate on the side of the cabinet.

SERVICE DATA FOR PROFESSIONAL SERVICE MEN

DESCRIPTION:

The tube complement of this chassis consists of the follow. ng tubes:

1-Type INSGT R.F. Amplifier.

1-Type 1A7GT Mixer, First Detector-Oscillator, 1-Type 1N5GT, First I.F. Amplifier (455 K.C.).

1-117N7GT-Rectifier and Output Tube. (A.D., D.C. only.) 1-Type 1H5GT Second Detector, A.V.C. First Audio. 1-Type 1A5GT Output Amplifier. (Battery only.)

SERVICE NOTES

Voltages taken from different points of circuit to chassis are measured with volume control full on, all tubes in their sockets and speaker connected, with a volt meter having a resistance of 1,000 ohms per volt. All voltages are indicated on the voltage chart.

Resistances of coil windings are indicated in ohms on the schematic circuit diagram.

age rating, which is known to be good, until the defective To check for open by-pass condensers, shunt each condenser with another condenser of the same capacity and voltunit is located.

to defective tubes, the tubes making poor contact with Failure to operate, noisy or weak reception is usually due

sockets, or grid clips making poor contact with the caps of the tubes. Tubes may be checked very easily by replacing with other tubes which are known to be good. Weak batteries are also a source of trouble.

ALIGNING INSTRUCTIONS.

tempted without first thoroughly checking over all other CAUTION:-No aligning adjustments should be atpossible causes of trouble, such as poor installations, open of grounded antenna systems, low battery voltage, defective tubes, condensers and resistors. In order to properly align this chassis an oscillator (generator) is absolutely necessary.

HEADPHONES.

Best results will be obtained with 200 ohm headphones.

ALIGNMENT PROCEDURE

The following equipment is required for slignment:

An all wave signal generator which will provide an accurately calibrated signal at the test frequencies
as listed.

Output indicating specer.

Non-metallic screwdriver.

Dummy antennas ... 1 Mfd., 20 MMFD.

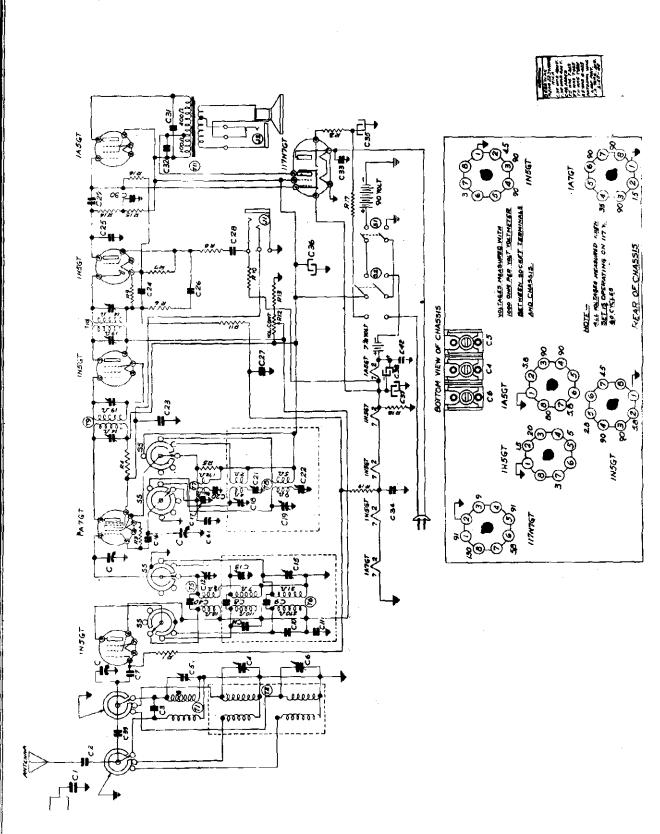
Connect output meter into phone jack and set generator input at 200 ohns.

Connect dummy antenna value in series with generator output lead.

 Connect generator ground to shell of antenna socker. Volume control—Maximum all adjustments.

Allow chassis and signal generator to "bear up" for several minutes.

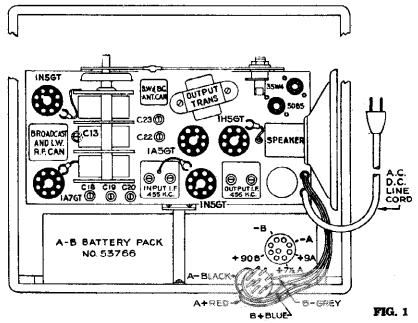
_							LEAR	PAC	
	Adjustment	Adjust to maximum output		Adjust to max, output Adjust for max, output	Adjust for max. output	Adjust-for max. output	Adjust for max. output Adjust for max. output Adjust for max. output	Adjust for max. output	Adjust for max, output
	Trimmer Praction	Output and input I. P.		Band 1 oscillator trimmer Band 1 antenna & R. F. trimmers	Band 1 Oscillator padder	R. F. & Ant. trimmers	Osc., Antenna & R. F. trimmers Oscillator padder	Osc. trimmer	Antenna & R. F. trimmers
	Trimmers Adjusted (in Order Sbown)	Four trimmers on top of I. F. cans		C 5 13		C 15 & C 6	C 18 C 4 & C 13 C 21	C 17	C 5 & C 12
	Dial Setting	Rotor full citosed		400 Kc.	Rock rotor while adjusting	400 Kc.	400 Kc. 600 Kc. Rock rotor while adjusting	6 MC.	Rock rotor while adjusting
	Connection To Radio	1A7GT Grid	Adjust dial pointer to read 2.2 mc. on band 3 with gang condenser fully closed.	Antenna and Ground Terminal	Antenna and Ground Terminal	Antenna and Ground	Antenna and Ground Terminal Antenna and Ground Terminal	Antenna and Ground Terminal	Antenna and Ground Terminal
	Dumeny Antenna	.1 Mfd.	band 3 with gang or	20 MMFD	20 MMFD	20 MMFD	20 MMFD 20 MMFD	20 MMFD	20 MMFD
	Band Switch Signal Generator Position Prequency Setting	455 Kc.	r to reed 2.2 mc. on	400 Kc.	220 Kc.	400 Kc.	1400 Kc. 600 Kc.	6 Mc.	6 Mc.
	Switch Position	2	dial pointe	~	-	-	~ ~	F.	ĸn.
	Bend	I F	Adjun			. =	7 7	•	w.



MODEL RM-4020

HOW TO CONNECT BATTERIES—Read Carefully

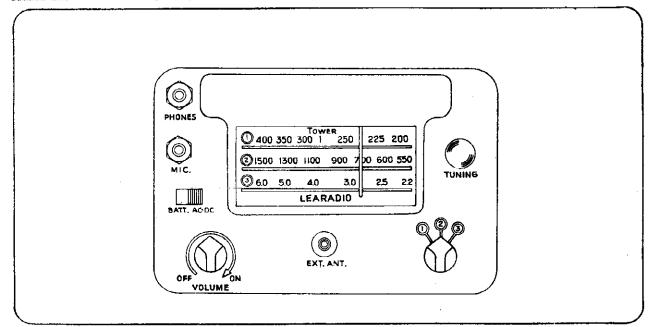
BE SURE RADIO IS TURNED OFF-



INSTALLING AND CONNECTING THE BATTERIES— BE SURE THE RADIO IS TURNED OFF

- Remove the back and loop of the cabinet by removing the four screws which hold the back in place.
- 2. Place the battery in the cabinet exactly as shown in the above illustration (Fig. 1).
- 3. Insert the plug of the battery cable from the radio into the socket on the battery.
- 4. Replace battery clamp and holding screw.
- 5. Replace the back of the cabinet and fasten it in place with the four screws.

*Caution when the receiver is operating on A.C. or D.C.—door in rear of cabinet should be left open in order to provide for ventilation.



MODEL RM-402C

CARE AND MAINTENANCE

BATTERY REPLACEMENTS-

The battery is designed especially for the Lear RM 402 C necessary. Portable and will give approximately 200 hours of service.

HOW TO REMOVE RADIO-CHASSIS FROM CABINET-

To remove chassis from the cabinet proceed as follows:

- 1. Remove back of cabinet, (four screws).
- 2. Disconnect the loop antenna.

Specify No. 53766 when ORDERING BATTERIES.

Most of the newer types of radio sets are designed to use less battery current when the set is operated at low volume and to use maximum battery current only when large volume is desired. For this reason you will obtain longer life from your "B" batteries by not operating your set any louder than is

Be careful not to leave your radio turned on over night. The long drain uses a lot of current and gives the batteries no chance to recuperate. Remember also that the life of your batteries will depend upon the number of hours each day that you use your set. Turning the radio off when it is not needed saves the batteries accordingly.

The battery used in this radio has an approximate life of 3. Remove 2 chassis mounting screws from top of cabinet and of several hours daily use. Allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and allowing the radio to run for long pariods at a time and approximate interest. periods at a time reduces the life of the batteries. When reception becomes weak a new battery should be installed.

MODEL RM-402 C

Series I

When ordering parts always mention complete factory model number, and series.

LIST OF REPAIR PARTS

			LIST OF	REPAIR	PARTS			
Code	Part				C18	53157	Shortwave Osc. Trimmer	
No.	No.	Description			C19	5 3157	Broadcast Osc. Trimmer	On One Bracket
	~~ 100	RESISTORS		4 / 550	C20	5315 7	Longwave Osc.	Dracket
R1	55489	1 Megohm		½W.	O01	50044	Trimmer	1
R2	55485	220K ohm		1∕2W.	C21 C22	53844	1600 Mmfd Mica	
R3	55482	68K ohm		<u>1∕2</u> W.	C22	53713	Broadcast Padder	
R4	55477	10K ohm		1∕2W.	C23 C24	53713	Longwave Padde	r
R5	55492	3.3 Megohm		½W.	C24 C25	56603	.1 Mfd 200 V.	
R6	55408	1200 ohm		½W.	C26	56603	.1 Mfd 200 V.	
R7	55408	1200 ohm		$\frac{1}{2}W$.	C26	5660 3	.1 Mfd 200 V.	
R8	55489	1 Megohm		1∕2W.	C27	56600	.05 Mfd 200 V.	
R9	55481	47K ohm		<u>1∕2</u> W.	C29	56057	100 Mmfd Mica	
R10	55493	4.7 Megohm		1/2W. 1/2W.	C30	56614	002 Mfd 400 V.	
R11	55492	3.3 Megohm		½W.	C31	56057	100 Mmfd Mica	
R12	56344	1 Meg. vol. cont.		4 / ***	C32	56061	470 Mmfd Mica	
R13	55483	100K ohm		½W.	C33	56622	.01 Mfd 400 V.	
R14	55487	470K ohm		½W.	C34	56603	.1 Mfd 200 V.	
R15	2312	1900 ohm		10W.	C35	56622 56618	.01 Mfd 400 V.	
R16	55 485	220K ohm		1∕2W.	C36	56614	.005 Mfd 400 V.	
R17	5548 3	100K ohm		½W.	C37		.002 Mfd 400 V.	
R18	559 35	470 ohm		ŽW.	C38	60003	20 Mfd 25 V.	
R19	55492	3.3 Megohm		½W. ½W.	C39	56628	.05 Mfd 400 V.	
R20	55489	1 Megohm		1∕2W.	C40	53728 53728	50 Mfd 150 WV	In
R21	55398	180 ohm		1/2W.	C40 C41	53728	30 Mfd 150 WV	}One
R22	55388	27 ohm		1/2W. 1/2W.	C41	54057	200 Mfd 6WV	Can
R23	55492	3.3 Megohm		⅓2W.	042	04007	200 Mfd 10 WV	
		CAPACITORS			T 1	53711	COILS Longwave Loop	
C	54070	3 Gang Variable			$\overline{\mathbf{T2}}$	53771	S.W.&B.C. Ant. Sl	hunt Coil
C1	56622	.01 Mfd 400 V.			T3	50160	S.W. R.F. Coil	ilunt Con
C2	56059	220 Mmfd Mica			$\mathbf{T4}$	53740	L.W.&B.C. R.F. C	oil
C3	53734	Longwave Ant.	1		$\mathbf{T5}$	50236	Shortwave Osc. C	
1		Trimmer	On One		T 6	53739	L.W.&B.C. Osc. C	
C5	53734	Shortwave Ant.	Bracket		ŤŸ	53730	1st. I.F. Coil	011
li .		Trimmer]		Ŧ8	- 53729	2nd, I.F. Coil	
C6	(ON T2)		Сер.		T9	53733	Output Trans.	
C7	56059	220 Mmfd Mica	_					
C8	(ON T3)	Shortwave Coup.	Cap.				PARTS	
C9	(ON T4)	Broadcast Coup.	Сар.		S1		On-Off Switch (on	R 12)
C10	(ON T4)	Longwave Coup.	Cap.		S2	50230	Power Change-Ov	er Switch
C11	56057	100 Mmfd Mica			SS	537 64	Band Switch	
C12	56600	.05 Mfd 200 V.			J2	2628	Phone Jack	:
C13	56748	Shortwave R. F.			J1	2638_	Microphone Jack	I
C14	(ON T4)					53 737	Sockets	
C15		Longwave Trimm	ier			53742	Tuning Knob	
C16	56057	100 Mmfd Mica				53741	Volume & Switch	Knob
C17	2189	20 Mmfd Ceramic	r.		PC1	54935	Power Card	

DESCRIPTION:

TURES

The tube complement of this chassis consists of the following tubes:

1-Type 1H5GT Second Detector, A.V.C. First Audio. 1-Type 1A5GT Output Amplifier. (Battery only.) 1-Type 1N5GT, First I.F. Amplifier (455 K.C.) .. 1-Type 1A7GT Mixer, First Detector-Oscillator. 1-Type IN5GT R.F. Amplifier.

1-Type 50B5 Output Amplifier. (AC-DC only.)

1-Type 35W4 Rectifier. (AC-DC only.)

SERVICE DATA

SERVICE NOTES

Voltages taken from different points of circuit to chassis are measured with volume control full on, all tubes in their sockets and speaker connected, with a volt meter having a resistance of 1,000 ohms per volt. All voltages are indicated on the voltage chart.

Resistances of coil windings are indicated in ohms on the schematic circuit diagram.

age rating, which is known to be good, until the defective denser with another condenser of the same capacity and volt-To check for open by-pass condensers, shunt each con-

to defective tubes, the tubes making poor contact with Failure to operate, noisy or weak reception is usually due

sockets, or grid clips making poor contact with the caps of the tubes. Tubes may be checked very easily by replacing with other tubes which are known to be good. Weak batteries are also a source of trouble.

ALIGNING INSTRUCTIONS

tempted without first thoroughly checking over all other possible causes of trouble, such as poor installations, open or grounded antenna systems, low battery voltage, defective tubes, condensers and resistors. In order to properly align CAUTION:-No aligning adjustments should be atthis chassis an oscillator (generator) is absolutely necessary.

HEADPHONES.

Best results will be obtained with 200 ohm headphones.

ALIGNMENT PROCEDURE

The following equipment is required for alignment:

An all wave signal generator which will provide an accusmoly calibrated signal at the test frequencies as lined.

Connect output meter into phone jack and set generator input at 200 chms.

Connect duramy ansana value in series with generator output lead.

Connect generator ground to shell of antenna socker.

Volume control—Maximum all adjustments.

Output indicating ment.
 Non-metallic screwdriver.
 Dummy success—.1 Mfd., 20 MMFD.

							LE/	AR P	AG L RI	dalia in dalika	
	Adjustement	Adjust to maximum output		Adjust to sear, output	Adjust for max. output Adjust for max. output	Adjust for max, output	Adjust for max. output		Adjust for max. output	Adjust for max. output	og of trimmers and passions.
	Trimmer Function	Output and input I. F.		Band 1 oscillator trimmer	band 1 satends & K. F. trimmers Band 1 Oscillator padder	R. F. & Ant. trimmers	Ö	Oscillator padder	Oec. trimmer	Antenna & R. F. trimmers	several dimes to insuse exact setti
 Non-metallic screwdriver. Dumny socemes—1 Mfd., 20 MBCD. 	Trimmors Adjusted (in Order Shown)	Four trimmers on top of L. F. case		C 20	, ca. C23	G 15 & C 3	613	C 22	C 18	C5 & C13	The above adjustments should be made several times to insure exact settings of trimmers and predders
	Dial	Rotor full closed		400 Kc.	Rock rotor while adjusting	400 Kc.	400 Kc.	600 Kc. Rock rotor while adjusting	6 MC.	Rock rotor while adjusting	on the side of the
p'' for several minutes.	Connection To Radio	1A7GT Grid	Adjust dial pointer to read 2.2 ms. on hand 3 with gang condensar fully closed.	Antenna and Ground Terminal	Antenna and Ground Terminat	Ansenna and Ground Terminal	Antenna and Ground	Antenna and Ground Terminal	Antenna and Ground Terminal	Antenna and Ground Terminal	NOTE — Trimmers C3, C4, and C5 can be reached by removing the Lear nameplate on the side of the cabinet.
"beat up" for serv	Dummy Antenna	.1 Mfd.	and 3 with gang co	20 MMFD	20 MMFD	20 MMFD	20 MMFD	20 MMFD	20 MMFD	20 MMFD	an be reached by a
Allow chassis and signal generator to "bear up" for several minutes.	Signal Generalor Frequency Setting	455 Kc.	to read 2.2 m;; on !	400 Kc.	220 Kc.	400 Kc.	1400 Kc.	600 Kc.	6 Mc.	6 Mc.	s C3, C4, and C5 c
w chassis an	Switch S Position F	п	dial pointer	-		1	• •	7	8	€	— Trimmer
• Allo	Bend	4	Adjum		-	,	7	7	m.	FD .	NOTE cabinet.