


# use GE ULTRACOLOR picture tubes 

(made by professionals for professionals)

## GENERAL ELECTRIC

## 1369

TV Chasis
A09.
A09.1
JULY • 1971


COMPLETE MANUFACTURERS CIRCUIT DIAGRAMS
AND TECHNICAL INFORMATION FOR E NEW SETS $\qquad$


|  | R808-2K AGC contol |
| :---: | :---: |
| ${ }_{21}^{21602314}$ | F901-0.75s fuse |
| - $\begin{aligned} & \text { O3901明 } \\ & 243016 \text { H }\end{aligned}$ |  |
| 22102025 | TH402--temistor |
| 0155667 H | TH801-thermistor |
| (ens372\% | TH802-ther |
| 0151794 0.510834 | UHF |



- WAVE FORMS


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моtorola
Color TV Chassis TS. 934
OLYMPIC
1366

TV Chassis NEC
PHILCO-FORD
Color TV Chassis 2iKT4
schematic no. rCa sales corporation Color TV Chassis CTC 44 Series sylvania. SYLVANIA
TV Chassis AOg. 1


| symbol description | olympic part no. |  |
| :---: | :---: | :---: |
| VR. 1-500k volume on oft control | PTJ70416 | T302-interstage xformer |
| VR.2-100k bright contuol | - |  |
| VRA-4-1M Mert hold contiol | PTJTOA19 | T501-high voltage xiormer |
| VR.5-100K horiz and |  | T601-power xtorm |
| VR.6-1M Mertilin cont | PTJ70458 | 1 -horiz stabil |
| VR.8-50K hotir holid contu |  | K401-vern retica |
| $\mathrm{C}^{\text {C603A }}$-220 $\mathrm{u}^{4}$, 2500 c capacitior | Cos70a24 | VDR-varis |
|  |  | OY |
| T205-sound lup coil |  | UHF-UHF |
| T301 - audio input $x$ tor | ThJ70439 | Use, 2a, |


$\frac{\text { vel soong-A }}{\text { VOLUME }}$




## TUNER SERVICE CORPORATION

## PROVIDES YOU WITH A COMPLETE SERVICE FOR

 ALL YOUR TELEVISION TUNER REQUIREMENTS AT ONE PRICE.
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VHF Or UHF Any Type \$9.75. UHF/VHF Combo \$15.00.

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1 year guarantee backed up by the largest tuner manufacturer in the U.S.SARKES TARZIAN, INC.

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This price buys you a complete new tuner built specifically by SARKES TARZIAN INC. for this purpose.

The price is the same for every type of universal replacement tuner.

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Series 600 mA
All shafts have the same length of $12^{\prime \prime}$.
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UHF Plug In
Universal Mounting
Hi-Gain Lo-Noise
If you prefer we'll customize this tuner for you. The price will be $\$ 18.25$. Send in original tuner for comparison purposes to our office in INDIANAPOLIS, INDIANA.


## TUNER SERVICE CORPORATION

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MIDWEST. 817 N. PENNSYLVANIA ST., Indianapolis, Indiana ..... TEL: 317-632-3493
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they come with a whisper-sensitive dynamic microphone, automatic recording level circuit, power-packed Duracell batteries and a fullfidelity Duratape ${ }^{\text {®3 }}$ cassette.

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\& diviston of ! IL MAlatili \& CO. INC
Box 1558. Indianapolls. Indlanm 4620A: Telepheme: 317-636-5:353


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JULY 1971 • VOLUME 93 NUMBER 7

This month's front cover, courtesy of Simpson Electronic Co., shows a typical bench scene at Novak \& Parker, a radio and TV service dealer in Mount Prospect, III.

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Technical information you should know before entering this significant service area-by Homer L. Davidson.

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Reviewing specifications for Kikusui's Model 5122 Dual-Trace Alignnent Scope.
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## The Storm Passes

One of the major social events at this year's NEW Show was the National Electronic Distributors Association Salute to the Electronics Industries Second Century of Progress Gala Banquet held around the ocean-side pool at the Americana Hotel. Each of us in attendance had either forked over $\$ 50$ per ticket or were guests of manufacturers, who paid $\$ 500$ per table of 10 .

A lot had been invested for this evening of food and entertainment, but the crowd appeared nervous as it watched the waiters complete the final preparations. For out along the eastern horizon burdened clouds were sweeping curtains of water toward us across the choppy sea. Gusty breezes predicted an abrupt end to Florida's droughtdirectly above our tables.

Our predictions were correct, for during the banquet these clouds did sweep overhead-passing on without relinquishing even a drop on their potential victims.

The banquet was a success, the music excellent and the water show entertaining. And all because we did not let our fears get the best of us in our impulse to "play it safe."
Later we enjoyed visiting with the wife of a Virginia manufacturer who demonstrated an even greater faith. A few weeks prior to the NEW Show our publisher had told her husband that attending the show should help improve the distribution of his product. Unfortunately he had to be admitted to the hospital, but upon his release he asked his wife if she wasn't still planning to attend. She and a girl friend quickly packed some samples, drove the several hundred miles down to Bal Harbour, checked into the Americana Hotel during the second day of the show (without reservations), got a table in one corner of the exhibit area, had a sign made up within an hour and were soon attracting a significant number of distributors.

I seriously doubt that there was any other manufacturer that either arrived so unprepared or experienced such unprecedented success. Some of the giants in the industry reported that their attendance was merely a matter of tradition. In many instances their new product announcements no longer coincide with the show, and the number of distributors representing them has about reached the saturation level. One gentleman, representing a southern manufacturer currently serving a regional market, reported that the exhibit was a disappointment, since the show was so far south that he saw few northern distributors. However, a leading test instrument manufacturer, which showed up with several new products and a large sales staff, reported that the show proved very worthwhile and that they had been able to line up some important new distributors in the U.S. and Canada while there.
We spoke with the president of another test instrument company who admitted pulling back during the past several months when seeing how other industries were being affected by the past recession-only to discover that for him there really was no recession. He reports that during the past year his market has been just as strong as it ever was.
The storm clouds have passed and the rain didn't come. Everyone that we met expressed renewed enthusiasm and all spoke of big plans for the fall season. The show was a success and our industry is shifting back into high gear-so grab hold and get with it before you're left behind.
Dlillfe xhaden

# GTE Sylvania has the lines that lay it on the line. 

Only GTE Sylvania gives you a choice of three different price lines in color picture tubes.
And GTE Sylvania tells you and your customer exactly what you are getting in each line.

That makes Sylvania tubes easier to sell.
You can tell your customers the advantages of the top-line color bright $85^{\circledR}$ XR.
You can show them where the savings come from in the economy color screen 85 line. And you can tell them exactly what they're getting for their money in the middleline color bright $85^{\circledR}$ RE.

The way we see it, if we lay it on the line with you, you can lay it on the line with your customers.

Instead of just handing them a line.



## April Sales to Dealers Strong In All Categories

U.S. manufacturer sales to dealers in all major consumer electronic areas were ahead in sales in April 1971, over sales in the same month a year ago. Sales of color-TV sets to dealers were up $38.8 \%$ during April 1971 over April 1970. Year-to-date sales of col-or-TV sets were up $21.8 \%$ over the number of sets sold in the first four months of 1970. Monochrome-TV set sales in April were 20.7\% ahead of sales in the fourth month a year ago, bringing to year-to-date sales up to $8.9 \%$ over the first four months of 1970.

## NATESA Announces Plans For Annual Convention

For the first time, the National Alliance of Television \& Electronic Service Associations is planning to hold its national convention outside Chicago. It will be held in the resort city of Hot Springs National Park, Ark., Aug. 26-29, at the Arlington Hotel. The convention committee is going all out to make these days in Hot Springs very memorable ones.

Held in conjunction with the Na tional Service Conference, manufacturers will be present to display the latest developments in electronics. The program includes business meetings, management seminars, the election of officers and the annual Saturday night banquet, with topnotch entertainment.

Tours and entertainment are planned for the ladies and children. There is much to see and do in and near this city, with its lakes and streams for those who wish to fish and swim. Good rental equipment is available. The world famous Bathhouse Row, which is part of downtown Hot Springs, is readily available for visitor use. In fact, there are hot springs right in the hotel. Also a butter factory, alligator farm, zoo, wax museum, auction houses and shops galore are readily accessible from the Arlington Hotel.

The $\$ 15.00$ advanced registration fee can be sent directly to Mr. Jolly Wilson, 6701 Cantrell Rd., Little Rock, Ark. 72207. All those registering prior to August first have four chances, rather than the usual one, for the drawing when an Amana Radar Range will be given away during the convention. Color-TV sets and other prizes will be awarded as door prizes throughout the convention.

| CONSUMER ELECAPRIL |  |  |  | S TO DEALERS <br> YEAR-TO-DATE |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1971 | 1970 |  | 1971 | 1970 |  |
| RADIOS |  |  |  |  |  |  |
| AM | 433,569 | 289,783 | + 49.6 | 1,552,999 | 1,441,961 | + 7.7 |
| FM | 335,805 | 140,679 | +138.7 | 1,049,080 | 762,703 | +37.5 |
| Total Home | 769,374 | 430,462 | + 78.7 | 2,602,079 | 2,204,664 | +18.0 |
| Automobile | 825,580 | 704,092 | + 17.3 | 3,627,185 | 2,956,295 | +22.7 |
| TOTAL | 1,594,954 | 1,134,554 | + 40.6 | 6,229,264 | 5,160,959 | +20.7 |
| TV SETS |  |  |  |  |  |  |
| Monochrome | 324,428 | 268,822 | + 20.7 | 1,488,653 | 1,367,415 | + 8.9 |
| Color | 343,625 | 247,521 | + 38.8 | 1,682,542 | 1,381,831 | $+21.8$ |
| TOTAL | 668,053 | 516,343 | + 29.4 | 3,171,195 | 2,749,246 | +15.3 |
| PHONOGRAPHS |  |  |  |  |  |  |
| Phonograph |  |  |  |  |  |  |
| \& Table | 193,206 | 99,852 | + 93.5 | 949,307 | 599,923 | $+58.2$ |
| Console | 46,405 | 45,676 | + 1.6 | 273,789 | 333,250 | $-17.8$ |
| TOTAL | 239,611 | 145,528 | + 64.6 | 1,223,096 | 933,173 | +31.1 |

## Report Shows Increase In 1971 Electronics Market

First quarter total U.S. sales of all categories of consumer electronic products, including U.S. manufactured and imported items, showed increases over the same period in 1970, according to the EIA Marketing Services Department.

Total U.S. sales of the industry's major product, color-TV sets, was up $32.2 \%$ in the first quarter of 1971 over the same quarter of 1970. Mono-chrome-TV set total U.S. sales of $1,783,025$ were up $19.7 \%$ from the $1,490,057$ sets sold in the first three months of last year.

Total U.S. radio sales were up $4.1 \%$ in the first three months of 1971 compared to the same period of last year.

Total U.S. phonograph sales increased $2.3 \%$ in the first quarter, $1,147,548$ sets to $1,122,150$.

Total U.S. sales of tape recorders showed a $2.8 \%$ increase over the same period of last year. Total U.S. sales of tape players statistics are incomplete, although tape player imports showed an increase over the same period in 1971.

## Courses Designed to Upgrade Technical Competency

Free courses in basic electronics, radio, B/W- and color-TV sets and sol-id-state devices, sponsored by the New York City Board of Education, will be offered at the William E. Grady Evening Trade School located at 25 Brighton 4th Rd., Brooklyn, N.Y. 11235.

These courses are designed to upgrade the technical competency of adults who are employed in the trade areas for which instruction is offered. Those persons interested in these courses may register at the school on Monday and Tuesday, September 13th and 14 th from 7 to 9 p.m.

## Service Technician Development Program Includes 1971 Seminars

About 15,000 young men will be introduced to career opportunities in consumer electronics servicing this fall through educational programs developed by the Consumer Electronics Service Committee. At that time, 14 colleges and universities from Massachusetts to California will be hosting 16 two-week EIA sponsored and financed workshops that will attract over 300 high school industrial arts and vocational instructors, who will include consumer product servicing in their school curriculum. Emphasis will be placed on how to diagnose and repair the latest consumer electronic products, including solid-state circuitry. The industry's latest equipment and material will be used for these training sessions.

This is the fourth year that the CEG has conducted workshops under its Service Technician Development Program (STDP). This program has been expanded yearly to accommodate the increasing interest evidenced by educators in this field. It is estimated that each of the more than 300 teachers atcontinued on page 26

# Announcing car tape stereo from RCA. The name that means music. And business. <br> A name that means music to your customers means more business to you. And RCA has meant both since music and electronics got together over 50 years ago. <br> But we've put more than just our name on our new car tape stereos. We've built in the same quality and fidelity your customers have come to expect from RCA. And we back them with outstanding parts, service data, and warranty programs. 



tending the 1971 sessions will present the material to an average of 50 students at their respective schools.

## Electronic Industry Council Considers Seven Subjects

The June 7th meeting of the Electronic Industry Council in Chicago was attended by 19 industry leaders. Chaired by Frank J. Moch, the council considered an agenda of seven subjects.

Ton Surber, reporting for EIA, stated that the parts availability problem continues to be researched and urges all associations to participate in surveys.

Robert Flanders reported on FM and educational station interference, particularly with TV channels 6 and 8. He asked that technicians join the action by requesting from set companies filter units to be installed where this problem exists.

A letter from Ralph Johonnot was read which covered several areas of association cooperation.

No report was given or action taken to create a paid post of Executive Officer for EIC which was first proposed by Harold Schulman at the Dallas EIC session.

In the absence of Don Martin, his letter on all industry participation in the Electronic Hall of Fane was read. The subject was returned to Mr. Martin for further details.

Jules Steinberg and John Gooley raised questions on the format of the next National Service Conference which NARDA will host at the NATESA convention to be held in Hot Springs August 26-29. The format was left to their discretion.

Ronald Crow gave a report on CET in the absence of Forest Belt. Richard Glass expounded on the creation of a national service coordinator. NEA has explored HEW financial support of this project which would be directed by Ronald Crow who heads the International Society of CETs. Should this fail, he asked for all industry support. The project bears the acronym JESUP, for Joint Electronic Servicing UPgrading.

The TV Reception Improvement Project was reported by Willian Mansfield and George Bartlett of NAB. They outlined three plans, one which will need no outside financial support and one with a starting price of $\$ 50,000.00$. There are legal and implementation problems that must be settled first. It appears that a start may be possible on a modified plan, but the target date for the full plan would coincide with the coming new fall broadcast season. Progress reports will be made. Margaret Dana's recent coverage of this subject, developed with NATESA headquarters, was well received.

The next session of EIC, which will be chaired by M. L. Finneburgh, Sr., will be announced.

## Precision Tuner Moves <br> To New Location

The management of Precision Tuner Service announces that they have outgrown the Turlock, Calif., division and have moved to Sacramento, Calif. The new plant, located at 4611 Auburn Blvd., features better repair positions with plans for expansion in the future. Prime factors considered in the move revolved around better distribution and physical plant facilities.

EICO, 283 Malta St, Brooklyn, N.Y. 11207. (212) 949-1100.
Write for ' 71 catalog of 200 EICO Top Buys in test equipment, stereo, color organs, science project kits, environmental lighting.
EICO 240 Solid-State FET-TVM. $\$ 59.95$ kit, $\$ 79.95$ wired. AC or battery operated. 7 ranges each + and - DC volts, peak-to-peak AC volts, ohms. 10 turn zero adjust pot. $4-1 / 2^{\prime \prime} 200 \mu \mathrm{~A}$ meter. response to 2 MHz (to 250 MHz with optional r-f probe).
EICO 242 Solid-State FET-TVOM. $\$ 69.95$ kit, $\$ 94.50$ wired. As 240 plus 7 ranges each AC/DC milliameter, 1 ma to 1A: very low voltage ohmmeter. 10 turn ohms and zero adjust pots. Large $6-1 / 2^{\prime \prime}, 200 \mu \mathrm{~A}$ meter.


ElCO, 283 Malta St., Brooklyn, N.Y. 11207.(212) 949-1100.

# GE is bringing in panels of independent experts to tell us how to make our new products more serviceable. 



They tell us. And we listen. And we'll have better products for it. This is just one of the things that GE has been doing to improve the serviceability and parts availability of our television products.

For the last several months we have been paying the transportation on warranty parts. We've also installed direct telephone lines to regional parts centers. And, soon, we'll have three hundred independent parts distributors throughout the country.

We're out to make GE television products as easy and inexpensive to service as possible. We have a little way to go yet. But we're doing something about it.

For additional information about GE service, call collect or write "Dutch" Meyer.

## GENERAI flectric



## LETTERS

Reader comments concerning past
feature articles, Editor's Memos, previous reader responses or other subjects of interest to the industry.

## Still Alive and Doing Well

With regard to Howard Adams' letter in the May 1971 issue, I'm sure that PRD will be pretty much surprised to learn that it is no longer in business. Actually Polytechnic Research \& Development, or PRD as it is now called, is alive, doing well and living in Westbury, Long Island, N.Y.

The calibration of this instrument (PRD 650B) requires some accurately calibrated, sophisticated test equipment, including a Bolometer Mount and a Thermistor Mount. We do not have a manual for this instrument, but we do have our own in-house written calibration procedure. If we can be of any assistance, Mr. Adams can contact us.

Our library contains thousands of manuals on commercial test equipment manufactured by many reputable firms. We have many duplicates which we will be happy to furnish your readers for a very small charge.

If we can be of any assistance with repair and/or calibration problems, we will be more than happy to help anyone.

Ward Maue
Service Department
Leger Laboratories Inc.
Hollis St.
East Pepperell, Mass. 01437

## Has Precise Schematics

Your Editor's Note on page 26 of the May 1971 issue indicated that a number of readers required schematics for the Model 3088 -in. CRT Oscilloscope and Model 630 Signal Generator and Audio Oscillator.

They can write me and I will make them copies.

Harold F. Dieter
143 Wilson Avenue
Long Beach, L.I., N.Y. 11561

"Okay, sir, your picture is no longer upside down.'

## When you need

## a Sprague component "yesterday" and our distributor doesn't have it in stock...



Now there's no need to waste time "shopping" for an exact replacement. Any Sprague distributor can get any factory stock item on its way in 24 hours!

# SPRAGUE 

the mark of reliability


## New Heathkit ${ }^{\circ}$ Cost-Cutters

Here's happy news for budget-watchers... a complete new line of Heathkit solid-state test instruments designed to deliver professional performance at traditional Heathkit savings:

NEW Heathkit $10-1025^{\prime \prime}$ solid-state scope delivers DC-5 MHz response...AC or DC coupling...Hi-Z FET input... $30 \mathrm{mV} / \mathrm{cm}$ sensitivity...continuous sweep rates from 10 Hz to $500 \mathrm{kHz} .$. external horizontal \& sync inputs... 1 V P-P output... large flat face CRT with $6 \times 10 \mathrm{~cm}$ ruled graticule...choice of kit or assembled. Kit 10-102, 29 lbs., 119.95*. Assembled IOW-102, 29 Ibs., 179.95*
NEW Heathkit IM-105 VOM ... 8 DC ranges to $5 \mathrm{kV} ; 7$ AC ranges to $5 \mathrm{kV} ; 6 \mathrm{DC}$ current ranges to $10 \mathrm{~A} ; 5$ ohms ranges to $\times 10 \mathrm{k}$ with center scale of $20 ; 5 \mathrm{~dB}$ ranges to +50 . High impact Lexan ${ }^{\text {® }}$ case \& ruggedized taut-band protected meter. Exceptional accuracy. Easy assembly. Kit iM-105, 4 lbs., 47.95*

NEW Heathkit IR-18M solid-state chart recorder... 12 pushbutton selected speeds ... 1 mV or 10 mV full scale ... full $10^{\prime \prime}$ chart width... 1 second full scale pen response...3-terminal floating input... 240 Hz photo-chopper reduces 60 Hz noise. Fast, easy assembly, rapid paper loading. Kit IR-18M, 14 lbs., $149.95^{\star}$
NEW Heathkit IB-101 solid-state frequency counter... 1 Hz to over 15 MHz range... 5 digit cold-cathode tube readout...overrange indicator \& $\mathrm{Hz} / \mathrm{kHz}$ switch for 8 -digit capability...wide range input without adjustment.... Iow triggering level... 1 megohm input...rock-stable time base. Kit IB-101, 7 lbs., 199.95*
NEW Heathkit IB-102 solid-state frequency scaler...turns virtually any counter into a 175 MHz counter. Scales 100:1, 10:1 or 1:1. Very low triggering level. Easy assembly \& operation. Compatible with practically all 1 megohm input counters. Kit lB-102, 7 lbs., $99.95^{*}$


## FREE '71

 CATALOGDescribes these and over 300 other Heathkits. Save up to $50 \%$ by building them yourself. Use coupon and send I for your FREE copy!


## READERS'AID

Space contributed to help serve the personal needs of you, our readers.

## Needs Book

Can someone help me in locating "TV Analyzing Simplified" by Milton S. Kiver?

Williams Radio \& TV Service 106 South Jefferson St.
Lewisburg, W. Va. 24901

## Needs Schematic

I need a schematic for an old Thompson Neutrodyne radio, Model S-60, manufactured by the R. E. Thompson Manufacturing Co.

James G. Treadwell 2235 Mathews St.
Menomonie, Wis. 54751

## For Sale

I have several pieces of test equipment for sale. The original instruction manuals, leads and probes can be included with each instrument. More details will be provided upon request.

William D. Shevtchuk
1 Lois Avenue
Clifton, N.J. 07014

I have 75 old tubes for radio and TV receivers for sale. More information can be obtained upon request.
J. R. Racine

1291 Williston Road
S. Burlington, Vermont 05401

I have various pieces of test equipment for sale. More information will be available upon request.
andrew A. Boloph
Technology Unlimited
35 Beeknan Ave.
N. Tarrytown, N.Y. 10591

I have for sale the following test equipment: a tube tester, a TV analyst, a scope, a signal generator, color bar generator and other instruments.
C. M. Hayes

24770 Lake St.
Hemet, Calif. 92343

I have saved all issues of Electronic Technician/Dealer with the exception of issues from Sept. 1953 to April 1954. I would like to sell them. John D. Dabour, Jr. 217-86 Hempstead Avenue
Queens Village, N.Y. 11429

#   

COLOR TV
Covers ALL Color Sets 1960-1968

BLACK \& WHITE Coverage for
23 U.S. Brands 1965-1968

## TV TECH / MATICS 8 Giant Volumes

Cover $99 \%$ of Color TV-4 Years B\&W!
Here are FABULOUS savings on nationally-known TV schematic and service data. Here is everything you need to fill your vital service data needs for TV model years 1965 through 1968 . . . plus COLOR TV coverage from 1960 through 1968! What it amounts to is a low, low cost of less than $\$ 9.00$ per year for your TV service data . . . with an extra 5 years of Color TV coverage thrown in for good measure! Compare that with the over $\$ 100$ a year you may now be paying for comparable information.

## SERVICE DATA FOR MORE THAN 20 BRANDS

TV TECH/MATICS is the ideal Service Data package for today's modern technician. It includes complete schematic diagrams and vital servicing data for every TV receiver produced by more than 20 leading American Manufacturers for 1965, 1966, 1967, and 1968. All diagrams and servicing details are completely authentic, based on information provided by the original equipment manufacturers. Each year's coverage is permanently bound into two convenient-to-use volumes which open flat to $11^{\prime \prime} \mathrm{x}$ $291 / 2^{\prime \prime}$, ready to provide you with instant service data at your workbench. Some of the diagrams are as large as $58^{\prime \prime} \times 22^{\prime \prime}$.

## EASY TO USE

TV TECH/MATICS is easy to use. Brand names are arranged alphabetically by model year. No more hunting through several file drawers to find the schematic you need! And at the special low price, think of the savings you will enjoy on your schematic needs . . . think of the time you'll save by having the schematics you need right at your fingertips in handy, permanentlybound form!
TV TECH/MATICS is the ideal way to cut down your schematic expenses, and to enjoy the convenience of having all your data needs right at your fingertips.

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## MAGNAVOX

Color TV Chassis 7950 with 704059 Remote Control ReceiverVolume ON/OFF Stepping Relay Circuit Modification

Early production of the T950 chassis equipped with the 704059 Remote Receiver has the Volume on/off relay, K 401 , connected in the rectifier bridge arrangement. The relay, Part No. 160418-6, and the bridge connected rectifiers, Part No. 530082-4, are physically located on the tuner mounting bracket as shown in the illustration (Fig. 1).


Fig. 1-Tuner assembly removed from cabinet to show component location of early production circuit.

In current production units, the relay circuit has been modified, as shown schematically in the diagram, to provide greater reliability. If it becomes necessary to replace a stepping relay connected in an early production circuit, it is reconmended that at the same time the circuit be modified to the later production circuit to reduce the chance of future relay failure. The steps for the field modification are as follows: Fig. 1 illustrates the original parts location


Fig. 2-Circuit and component location after field modification.
and Fig. 2 illustrates the parts location for the field modification. The terminals of the terminal strip have been numbered sequentially, 1 through 10 , with terminal 1 nearest
the front of the tuner assembly.

- Remove the discard diodes D403 and D404 (Fig. 1) which are installed between terminals 6 and 9, and between 9 and 10 .
- Remove the two wires connected to terminal 6 (Fig. 1) and reconnect them to terminal 1 (Fig. 2).
- Connect an insulated jumper wire between terminals 9 and 10 (Fig. 2).
- Install a $560 \Omega$, 5 w resistor between terminals 1 and 6 (Fig. 2).

Electrically, the modified circuit should be as shown in the partial schematic in Fig. 2.

## Color TV Chassis T931/T933-Arcing Between Pins 5 and 6 of V506 Pin-Cushion Amplifier Tube

During bench service on the Magnavox T931 and T933 chassis, a preventative-maintenance modification is recommended on the deflection board. Pin 6 of tube V506 has a +400 v potential and Pin 5 is essentially at ground potential. Over a period of time build-up of dust and other deposits may result in an arcing between these points with possible damage to the PC board. After cleaning off the deposits, it is recommended that the copper pattern connection between Pins 1 and 6 be replaced with a jumper wire as outlined in the following instructions: Lift capacitor C571 out of the way and use a solder sucker to remove the solder from Pin 6. Use a thin bladed knife (or razor


V506 Underside View Before Modification
 blade) to cut the copper pattern at Point A ; and then while heating the copper area to be removed with a soldering iron, use the knife to lift the copper pad at Pin 6 and peel it back to the cut point. Add a jumper wire from Terminal "V" (Pin 1) to Pin 6. It is important that the jumper wire be connected at Pin 6 as shown at Point B, to allow maximum possible clearance between Pins 6 and 5. Then return capacitor C571 to its original position.

## Color TV Chassis T936, T950, T951, T952-Convergence Coil Assembly 701280-100

The 701280-100 convergence coil assembly, which is the complete convergence yoke without cable and plug, can be used as a general replacement for the convergence yoke assembly used in receivers using these chassis. An instruction sheet included with the coil assembly provides instructions for removing the cable and plug from the original assembly and wiring it to the new replacement. The individual red, blue and green coils will still be available as replacements in the cases where you need to replace an open or shorted coil. If, however, you have need for a replacement Plastic Holder (Part No. 141487-1), you can order the 701280-100 coil assembly, avoiding the necessity of having to remove the three coils and install them in a new holder.
continued on page 63

## TEKLAB REPORT

# Motorola Insta-Matic Color-TV Tuning 

by Joseph Zauhar

This circuitry should be thoroughly understood before making any adjustments

- Most electronic technicians know how hard it is to please all customers when it involves color adjustments. What pleases one person or even a large majority of viewers may not satisfy someone else. Also, we find that viewing conditions have an influence on the control settings.


## Factory Adjustment of Automatic Controls

Considerable effort has been made to find what balance of adjustments are most acceptable to most viewers and to determine how these controls should be set at the factory. To accomplish these adjustments, special factory procedures are employed to accurately perform the job for all TV receivers. Four meters, sensitive to light and color, are required for adjustment. The meters are placed across the face of the color picture tube, and the gray scale and color controls are adjusted accordingly. The color TV sets with Insta-Matic color tuning are adjusted at the factory for the best overall viewing. Consequently, refrain from readjustment unless it is certain that the factory settings have been altered and adjustment is needed for proper color balance. However, we did slightly readjust these settings on the set used in our lab.


The Insta-Matic switch on one of the many Motorola color-TV sets employing automatic color circuitry. Courtesy of Motorola Inc.

## Field Readjustment of Automatic Controls

Before readjusting the automatic controls, switch to manual operation and make sure that normal B/Wand color-TV operation is possible. If it is impossible to obtain a normal picture, do not disturb the automatic controls, but proceed with the regular set-up steps for proper gray scale adjustments. After this is done, recheck the Insta-Matic operation. If adjustments are still required, the following suggestions may be helpful. The brightness, contrast and intensity circuits are interactive to a degree that changing one may require a clange in one or both of the other adjustments to rebalance the picture for normal viewing.

Then turn to a channel with a B/W picture, or with the color intensity at minimum setting, and adjust for the best balance between brightness and contrast. Next, increase the color intensity to a nor-
mal viewing level. A slight readjustment of the brightness and contrast controls may be required, then recheck between the B/W and color pictures on all channels. Remember, ambient light may change the optimum settings if the set is viewed in bright-light areas.

## Troubleshooting Insta-Matic Circuit

Most of the troubleshooting is done by comparison on both manual and automatic operation. Compare the brightness, contrast, hue and intensity on both. We are then actually isolating the trouble to the CA panel, the switch, wiring and controls. The CA panel, shown in Fig. 1, contains all of the active components, including the extra circuits for automatic intensity control. Also, included on the CA panel are the circuits for brightness, Contrast and hUE controls, which are the same as those provided for manual operation-so any of these problems originating "on the panel" will appear in both the manual and automatic mode of operation.

## Hue and Tint Circuit Voltage Check

We made various voltage checks on the solid-state switch (Fig. 2), which functions as an "AND GATE." This circuit shifts the phase angle of the blue demodulator and the CRT red gun current as desired. The voltage checks were made with the receiver during both automatic and manual operation with color- and B/W-TV signals.

In making these measurements, we used Sencore's Model CG159 color generator and Model FE16 field-effect meter in conjunction


Rear view of the Motorola's color chassis TS. 929 showing location of Insta-Matic preset controls.
"CA" COLOR PANEL


Fig. 1-Basic block diagram of the CA color panel with Insta-Matic color preset feature. Courtesy of Motorola Inc.
with the Insta-Matic portion of Motorola's Model WP563GWA color-TV set.

First, we measured the bias voltage at the base of transistor Q 4 (terminal 18 CA to ground), one of the transistors included in the solid-state switch circuit. In this check we used off-the-air color- and B/W-TV signals, although a color bar generator could have been employed. The bias at the base of Q4 measured 0 v with the $\mathrm{B} / \mathrm{W}$ signal and 0.6 v with the color signal.

We then measured the bias voltage at the base of transistor Q3 with the switch on both its ManUal and automatic positions and with a $\mathrm{B} / \mathrm{W}$ and color signal. During manual operation, we found no base bias voltage on Q3 with either a $\mathrm{B} / \mathrm{W}$ or color signal, but during automatic operation we had 0.8 v with a color signal and 4.6 v with no color signal.

Then the collector voltage (to ground) of transistor Q3 was checked during the following conditions:

During manual operation, with either $\mathrm{B} / \mathrm{W}$ or color signals we measured 8 v . We then switched to automatic operation with a color signal and measured $0 v$ at the collector of Q3. This illustrates the fact that the collector of Q3 is now grounded through two transistors. The phaseshifting capacitor, C 4 , is now in par-


Insta-Matic color circuit troubleshooting chart.
allel with capacitor C 41 ; and resistor R 4 is in parallel with resistor R90. The phase angle of the blue demodulator is shifted and the CRT red gun current is increased, producing a warmer background color. We illustrated this "AND GATE" action with the following procedures: The tuner was turned to a po-
sition between channels to produce a white raster and the collector of Q3 was shorted to ground. This in turn increased the red-gun current, producing the same warmer background or gray scale.

After feeding a gated rainbow pattern from the color-bar generator into the antenna terminals of the TV receiver, we shorted the collector of transistor Q3 to ground and noted that the phase angle shifted, altering the demodulation system to favor flesh tones.

## Automatic Fine Tuning (AFT) Circuit

When a station is properly fine tuned, the video carrier is at 45.75 MHz . Some of this signal (applied to the KA panel) is amplified in transistors Q1 and Q2, and applied to a 45.75 MHz discriminator circuit (Fig. 3). Under these conditions, the circuit is balanced--no voltage appears at the output, and no correction is applied to the tuner. If the fine tuning is mis-adjusted, the video carrier is no longer at 45.75 MHz . As a result, the AFC circuit is unbalanced and develops a (plus or minus) voltage. This voltage-applied to the vari-cap diode in the tuner-changes the capacity in the oscillator, bringing it back on frequency.

To check the operation of the AFT circuit, an ohmmeter is connected between ground and the AFT output terminal on panel KA. The AFT and Insta-Matic controls are then alternately switched. First, the manual AFT switch is placed in the off position. Then, the InstaMatic switch is pressed and the meter indicates that a voltage is present at the AFT output terminal. The presence of this voltage indicates that the AFT circuit is activated and a correction voltage is being applied to the vari-cap diode in the tuner-changing the capacity in the oscillator, and bringing it back on frequency whenever the fine tuning is not properly adjusted.

## Automatic Intensity Control

A color bar generator with variable color is required for checking the automatic intensity control, and a NTSC signal is preferred over a continued on page 60


Fig. 2-Simplified diagram of the hue and tint circuit showing the solid-state switch which operates as a "AND GATE." Courtesy of Motorola Inc.


Fig. 3-Schematic of the automatic fine tuning circuit (AFT). Courtesy of Motorola Inc.


Fig. 4-Schematic of the automatic intensity circuit. Courtesy of Motorola Inc.

# Servicing the Auto Stereo Tape Deck 

by Homer L. Davidson

# Helpful hints for entering a growing field that needs your services 

- During the last five years, thousands of auto stereo tape players have been sold. Now they are appearing on the service bench. Are you getting your share of this booming cartridge tape player repair business? If you have been servicing auto radios, then these units are right up your alley. If not, now is the time to get in on the bandwagon.


## SPEED PROBLEMS

Before attempting to check for slow or irregular speeds, make certain that the supply voltage is between 12 v and 13 v . If the monitoring voltmeter readings vary a great deal with the speed of the tape player, suspect a dry motor or flywheel bearing. Remove the drive belt and recheck the fluctuating voltage with the motor running.

Even in the best electronic speed regulation systems, the voltage may vary $0.25 v$ or more.

If the speed of the tape deck varies, always check the suspected player with a new cartridge. Slowspeed complaints on a given cartridge will indicate a defective cartridge.

Some tape players have a speed disc on the bottom side of the flywheel. The speed of other tape decks can be adjusted by turning a slotted rheostat control.

To adjust the speed of a Lear-Jet Stereo-8 player, remove the knobs on the right side of the player and insert a thin-bladed screwdriver. If the unit is running fast, turn the screwdriver counterclockwise; if it is running slow, turn the screwdriver clockwise.

## Troubleshooting the auto stereo tape player.




Fig. 1-Installing a new motor in a stereo tape deck.

It is important to determine whether the slow- or high-speed problem is related to mechanical or separate electronic speed control circuits-a mechanical speed governor being found in models that do not have an electronic speed-control circuit. As had been indicated, slowspeed problems are generally caused by dry or dirty motor and flywheel bearings, while high-speed problems are usually the result of a defective electronic speed circuit or motor.

Slow-speed problems can generally be rectified with proper clean up and lubrication procedures. Suspect a defective motor if the flywheel must be started by hand. Remove the capstan drive belt and see if the motor will run by itself. Should the motor run smoothly, suspect a dry capstan flywheel bearing. If the motor does not run smoothly, it should be replaced (Fig. 1).

Sometimes these small motors can be repaired by removing the end cover and checking the mechanical governor. Clean the burned points with a piece of postcard paper. Also, a drop of light oil on the governor mechanism will help. Repairing these motors can be a ticklish and tedious job. It is generally better to replace the defective motor to prevent future speed problems.

Check the motor leads or voltagedropping resistor for a dead motor. Measure the voltage at the motor wire terminals for proper operating voltage (Fig. 2). A motor can operate intermittently due to poor printed-circuit board connections or a defective governor. Lay the tape player on its side and tap the end of the motor assembly. If the speed changes, the motor is probably defective.

Use a test cartridge for checking low- and fast-speed problems, or select a recording with a vocal singer and listen for the pitch of the known artist's voice. If the pitch is high, the tape player is running too fast. Under these conditions, check for improper speed adjustments, defective transistorized speed circuits or a defective motor. All speed adjustments should be made while the unit is connected to a 12.6 v power source.

Remove the transistors and diodes from the speed regulator circuit so that accurate beta and leakage tests can be made. Once out of the circuit, also make accurate resistance readings of the small, low-resistance resistors. Check the spike and transient suppressor diodes with one end removed from the circuit. These diodes will measure $10 \Omega$ in one direction and infinity in the reverse direction. When speed adjustments and the transistorized speed circuit are found to be okay, replace the motor-it is probably defective.

Fig. 3-Clean off all oxide tape dust around the capstan drive.


## CLEANING AND LUBRICATION

A complete cleaning and lubrication procedure can solve many tape player problems. When the capstan drive will not rotate, suspect a broken belt or dry capstan bearing. Excessive tape oxide dust around the capstan bearing will cause slow or wow conditions (Fig. 3). Always remove the capstan flywheel and clean off the bearings and drive assembly. Use a small round brush dipped in alcohol to get down into the bronze


Fig. 2-Motor circuit for Ford Model IFD5003 stereo unit.

Fig. 4-Check the ratchet and arm pawl for indexing the channel mechanism.


## Auto Stereos ...

bearings. Apply light oil to the capstan bearings and wipe excess oil from the drive shaft. Clean off the bottom of the capstan flywheel and apply grease to the nylon end bearing. Before replacing the flywheel, clean under the head assembly using a cotton swab saturated with alcohol.

When tape oxide dust is packed against the tape head, expect weak and distorted sound. Noisy sound may be caused by a magnetized tape head or defective amplifier. Also clean off the tape guide and program slide switch with a swab.

Wow or slow-speed conditions may be caused by a dirty or worn belt and motor pulley. Check the belt for slippage and clean it with alcohol. Wipe the motor pulley and check closely for small pieces of rubber or oil packed against it. If the flywheel or pulley surfaces are very shiny, suspect a loose belt or dry bearing. Inspect the motor bearing for noisy or dry conditions. If it is noisy or worn, replace the whole motor assembly.

## DOESN'T CHANGE CHANNELS

When the tape player will not

Fig. 5-A shorted transient diode across the solenoid will blow fuses during a channel change.

change channels, suspect a defective automatic program selector switch, bent pawl, dry ratchet or defective solenoid. First, check to see if the channel will change with the manual button. If the manual switch is opcrating, the trouble lies in the automatic program selector switch. Either the switch contacts are dirty or the metal contacts are not in line with the tape.

In cases where the solenoid is energizing and the tape head remains in one position, see if the trip pawl is moving the small ratchet (Fig 4). A dry or dirty ratchet may become frozen-the trip pawl sliding past it. See if the trip pawl is bent out of position and does not strike the ratchet assembly. A plastic ratchet with metal bearings will bind quite easily. Proper clean up and oiling of the ratchet assembly can usually restore the channel changing operation. Also, check for gum wrappers or other foreign material lodged under the tape head.

When the solenoid will not pull the trip pawl into position, suspect a poor wiring connection or burned solenoid winding. See if the plunger is being pulled clear into position. In
some models an indexing screw is adjusted for starting and stopping the cycling operation. Check for weak or missing springs from the track-shift mechanism. Burned or damaged solenoids should be replaced with original part numbers.

Suspect a shorted transient diode when the supply fuse blows during a channel change (Fig. 5). This diode is located across the solenoid winding.

Most manual and automatic program selector switches are located on the ground side of the solenoid and will not blow fuses unless the switch remains closed. However, it is possible for the top switch blade to ground out through the fiber insulation, causing the solenoid to stay energized (Fig. 6). Also, a binding tape cartridge may blow fuses when the channel is being changed.

Check the tape player for proper fuse protection. Most players are fused from 2.6a to 5 a. Tape players that operate with radios are fused up to 9 a.

The next article will cover audio circuitry and additional troubleshooting techniques.


Fig. 6-An automatic channel switch with poor insulation to ground.

## Color Television Reception Part III--The Color Section

## The function of circuitry which will enable a TV set to produce color pictures

- The first article in this series described the nature of a color-TV signal and resulting antenna requirements, as compared to that required for monochrome reception. The second article continued this subject with a description of some of the basic circuits that both B/W- and color-TV sets have in common. And this month's article continues the series with a description of the circuits found in the color section (Fig. 2 on the next page).

Composite video signals from the first video amplifier are coupled to the first and second chroma amplifiers (Q610 and Q612). The tint and color controls are at the output of the second chroma amplifier.

The signal sidebands are demodulated in the $\mathbf{X}$ and Z demodulators. Synchronous detection takes place using the 3.58 MHz reference oscillator injection voltage to key the demodulator transistors on and off.

The demodulated signals are then coupled to the grids of the difference amplitiers (V8A, V8B and V 8 C ). The $\mathrm{G}-\mathrm{Y}$ signal is derived by matrixing the $\mathrm{R}-\mathrm{Y}$ and $\mathrm{B}-\mathrm{Y}$ signals. These color signals are then coupled to their respective $R, B$ and G grids in the color picture tube. The blue, green and red screen controls adjust the CRT grid bias so that proper $\mathrm{B} / \mathrm{W}$ tracking is obtained when viewing a monochrome picture.
Additional circuitry unique to a color-TV set include convergence, the blanker, burst amplifier, phase detector, reactance control, color killer detector, color killer, automatic color control amplifier and last but not least, the delay line.

The Y or luminance signal from the video amplifier arrives at the cathodes of the CRT at some finite

by William Spero

Chroma Control) bias applied to the base of transistor Q610 through resistor R638.

All signals are then coupled through capacitor C624 to the second chroma amplifier (transistor Q612). The collector load for this stage consists of a resonant circuit consisting of capacitor C626 and the primary winding of the bandpass transformer (T602). Sufficient bandpass is achieved with damping resistor R648 connected in parallel with this resonant circuit.
The bandpass transformer (T602) has an upper and lower slug adjustment so that it can be tuned to 3.1 MHz and 4.1 MHz , respectively. When this transformer is properly aligned, it has a 1 MHz bandpass with 3.58 MHz as its center frequency (Fig. 4). The transformer output is applied to tint control R609 and color control R629 (Fig. 3). The tint control provides selective inductive or capacitive loading of the transformer output. The entire chroma IF signal can therefore be shifted in phase ( $\pm 30^{\circ}$ ) to provide full tint control. The color control allows attenuation of the color signals applied to the chroma output stage (transistor Q606).

The base of chroma output transistor Q606 receives killer bias (a voltage which sets the conduction threshold for this transistor) from the collector of the color-killer transistor. The emitter circuit of Q606 receives a blanking pulse via inductor L602 from the enitter of the blanker transistor-thus eliminating


Fig. 1-Block diagram of video and chroma circuits.

the 3.58 MHz burst signals. This allows only true chroma signals to pass through the chroma output transformer ( T 600 ) to the " X " and "Z" demodulators.

## $X$ and $Z$ Demodulators

In order to demodulate the chroma sidebands, the X and Z demodulators (transistors Q608 and Q616 in Fig. 5) provide synchronous detection of these signals with the 3.58 MHz reference oscillator injection voltage. This voltage is several times that of the chroma signal and provides large amplitude 3.58 MHz pulses in the emitter circuits of the demodulators. The phase angle of the 3.58 MHz signal applied to the Z demodulator from transformer T606 is shifted approximately $90^{\circ}$ by inductor L605 and capacitor C650; while the 3.58 MHz signal applied to the X demodulator remains in phase with the transformer. The actual shift is selected to provide the most accurate color presentation.

When chroma signals are applied to the base of the demodulators, the phase and amplitude of these signals will influence the average amplitude of the collector pulses in each demodulator. When the chroma and 3.58 MHz signals are in phase, the two signals cause the transistors' conduction to decrease, raising the collector voltage toward $\mathrm{B}+$. The amount of this increase is determined by the phase relationship of the two signals and the amplitude of the chroma signal. [At this point I wish to stress once again the importance of lF alignment. Poor high frequency response does not allow the chroma information (the 3.58 MHz signal and its sidebands) to have the correct amplitude to properly drive the demodulators. This certainly will produce weak color, or in some cases no color at all.]

When the chroma drive to the demodulator and 3.58 MHz continu-ous-wave (CW) reference signal are $180^{\circ}$ out of phase, the transistor is turned on-the conduction level increases and the collector voltage drops. For example: When a green chroma signal is fed to the X demodulator, the 3.58 MHz signal is in phase. The emitter and base (transistor Q616) are driven negative.


Fig. 3-Chroma IF Amplifier.


Fig. 5-X and 2 Demodulators.

When the CW signal to the emitter turns on the demodulators, it sees a negative going chroma signal at the base. The transistor is then turned OFF, causing the collector voltage to rise toward $B+$. The de-
modulator collector voltage is coupled to the color-difference amplifier through a 0.01 mfd capacitor; and this rising voltage turns on the $\mathrm{R}-\mathrm{Y}$ amplifier, dropping the amplifier plate voltage and the CRT's


Fig. 6-Demodulators, and Color Difference and Blanking Amplifiers.


Fig. 7-Burst Amplifier and Phase Detectors.
red-grid voltage-cutting off the red gun. This can be more clearly seen in Fig. 6.

The drop in the $\mathrm{R}-\mathrm{Y}$ plate voltage is coupled to the grid of the $\mathrm{G}-\mathrm{Y}$ amplifier (cutting it off), thus causing the plate voltage of the $\mathrm{G}-\mathrm{Y}$ amplifier to rise toward $\mathrm{B}+$. This voltage rise turns on the CRT's green gun.

Now, when an out-of-phase chroma signal places a negative going voltage at the grid of the $\mathrm{R}-\mathrm{Y}$ amplifier, this signal decreases the conduction of that amplifier. Its plate voltage rises and biases the red CRT grid ON .

The collector pulses are averaged by a low-pass filter before being applied to the $R-Y$ and $B-Y$ amplifiers. Each filter network consists of a $620 \mu \mathrm{~h}$ choke and a 33 pf capacitor in the $R-Y$ and $B-Y$ difference amplifier grid circuit. These filters remove the 3.58 MHz energy and only color-video signals remain, which are coupled to the difference amplifiers through capacitors C652 and C660.

## Burst Amplifier

Chroma and burst information from the second chroma amplifier is applied to the burst amplifier (tran-
sistor Q614 in Fig. 7). This stage is biased off under normal conditions with resistor R656, which keeps the base near the emitter potential. During the burst interval, a positive pulse from the blanker transistor (Q604) biases the burst amplifier ON and only the burst signal is allowed to pass (during the blanking interval when the CRT is cut off).

The burst amplifier therefore passes only color sync bursts, which are amplified and applied to burst transformer T604. This waveform contains all the phase and frequency information of the original transmitted signal.

The blanker, burst amplifier, phase detector, killer detector, color killer and ACC amplifier are in a feedback type of loop control to provide for the proper processing of the chroma signals (refer to Fig. 1). These circuits depend, in part, on the 3.58 MHz oscillator for proper operation.

### 3.58 MHz Oscillator

The purpose of the 3.58 MHz oscillator (Fig. 1) is to provide a local carrier which will enable the receiver to demodulate the chroma subcarrier sidebands. This re-inserted signal must be of the same phase and frequency as the original subcarrier, which was suppressed at the transmitter. The oscillator is crystal controlled and employs a reactance control circuit to adjust the frequency of the receiver oscillator so that it keeps in step with the transmitter 3.58 MHz signal-this being the burst signal appearing on "the back porch" of the horizontal-sync pulse. The 3.58 MHz oulput transformer (T606) provides for two quadrature outputs: One phase is coupled to the killer detector and demodulators. The other phase is coupled to the phase detector. (The dc feedback to the reactance tube is also from the phase detector.)

## ACC and Color Killer Circuits

When the color burst signal is received, it is gated by the blanker transistor and then fed through the burst amplifier (transistor Q614 in Fig. 7). After amplification, it is coupled through burst transformer T604 to the phase detector, and

ACC and killer detector circuit. Opposite phases of the burst signal are coupled to the cathode and anode diodes (SC600, SC602, SC604 and SC606).

The burst signal appears only when a color telecast is being made. The lower phase detector circuit controls the 3.58 MHz oscillator. The upper circuit goes to the automatic color control amplifier and color killer circuitry. These circuits are connected in parallel with the output of the burst transformer.

In the phase detector, two signals of opposite phase angles are compared in amplitude with a 3.58 MHz reference signal. The reference signal is applied to the opposite anode and cathode of the diodes at all times.

During the presence of a burst signal, one diode conducts more than the other and produces a less positive voltage at the junction of resistors R666 and R668 (Fig. 8). This less positive voltage is used to bias off the ACC amplifier (transistor Q600) to produce a reduced output bias voltage at its emitter. The less positive voltage at the emitter is used for two purposes-it serves as an ACC voltage for the first chroma amplifier and as "turn ofF" bias for the color killer stage.

When the burst signal is absent, only the reference signal is applied to the ACC detector diodes and the voltage at the resistor junction is more positive- 4 v to 6 v . This voltage will bias On the ACC and color killer transistors, which causes the collector of the color killer transistor (Q602) to drop from +20 v to about +5 v . This provides about +1 v to the base of the chroma output stage, which biases it off completely and blocks spurious color channel signals. (It should be noted that a +1 v bias applied to the base of the chroma output stage is able to cut it OFF, because the emitter already has a positive bias due to the divider action of enitter resistors R630 and R634 connected between the +20 v line and ground.)
The color killer adjustment is usually a control at the rear of the TV set. The base of the blanker stage transistor (Q604 in Fig. 9) receives a positive flyback pulse from a tapped winding of transformer


Fig. 8-ACC and Color Killer Circuits.


Fig. 9-Blanker Circuits.

T400. These pulses are inverted to establish negative gating pulses in the collector circuit of the blanker transistor (Q604). This provides for blanking of the CRT during the horizontal retrace and grid-leak bias for the color-difference amplifiers (Fig. 6). CRT bias control R606 (the $250 \Omega$ control at the collector of transistor Q604) establishes the magnitude of these pulses and there-
fore the amount of grid-leak bias developed at the difference-amplifier grids. The conductivity of the difference amplifiers, and therefore their plate voltage, will control the average CRT grid bias.

The blanker-stage transistor (O604 in Fig. 9), as previously mentioned, also serves as an emitter follower to supply positive pulses to continued on page 69

# Television Signal Injection 

by Phillip Dahlen

## Defective circuits can be located by injecting appropriate television signals into the TV set being serviced

- When a TV set functions properly, the television signals fed to its antenna terminals are broken down into color, video, horizontal and vertical signals, which eventually result in a corresponding picture on the face of the CRT. Should the TV set's circuitry malfunction and cease to permit all of these component signals to carry out their appropriate functions, the set most obviously cannot produce the desired CRT picture.

An earlier article ("Television Signal Injection" on page 46 of the April 1971 issue) is concerned with injecting TV radio frequency (either VHF or UHF) signals through the tuners, TV intermediate frequency signals through the IF stages, and TV video signals through the first and second video amplifiers to provide the desired test pattern. Whatever stage of the TV set is made inoperative for the article, we can still obtain the desired test pattern on the CRT by going to an even higher stage within the set and injecting an appropriate signal. In each instance, a test pattern can be reproduced, since the sync amplifier continues to function properly to obtain the appropriate horizontal and vertical signals from the second video amplifier. (Fig. 14 ihrough 19 in that article contain scope photographs showing the presence of these sync signals.)

But suppose the circuits covered in the April article function properly and the malfunction occurs within the horizontal or vertical circuitry? This month's article covers that subject by using the same $B$ \& $K$ Model 1077B Television Analyst to apply a TV RF signal to the antenna terminals of the Admiral T7K10IC Chassis, and horizontal and ver-
tical signals in place of those normally produced in TV-set circuits made inoperative. (As for the other article, the related circuit diagrams can be found in the March 1971 issue as tekfax Schematic No. 1346.) Since the test pattern is produced from a transparency placed within the analyst, the horizontal and vertical signals supplied by the analyst are synchronized with those of the test pattern transmitted through the TV set's antenna RF terminals. (They will not be synchronized with those received from any TV station.)

## Horizontal Circuitry

By disconnecting capacitor CF2, which normally applies signals from the sync amplifier (pin 4 of the 17Y9) to the horizontal phase detector (dual-diode CRF4), we are able to deactivate the sync portion of the horizontal circuitry. Horizontal stability is regained by attaching


Fig. 1-Capacitor leading to horizontal phase detector is disconnected from TV set's sync amplifier and fed sync signal from analyst.
an analyst lead to the disconnected capacitor lead (Fig. 1) and passing an equivalent sync signal through the capacitor to the horizontal phase detector-the dual diode shown just to the right of the probe. Although stable, the test pattern obtained upon readjusting the HORIZONTALhold control (Fig. 2) appears a little ragged, since the injected sync


Fig. 2-TV picture produced when analyst sync signal is fed through capacitor to horizontal phase detector.
signal differs slightly from that normally obtained by the TV set from its video circuitry.

From the Tekfax schematic of the TV set, we see that it contains hybrid circuitry-using both tubes and semiconductors. And B \& K's instrument manual warns that when attaching this analyst to solid-state circuits, the amplitude of the injected sync signal should never exceed 10 v -a point marked by an asterisk on the instrument's sync output control. This applies to diodes as well, for we find that when injecting the sync signal across capacitor CF5 and "cranking up" the analyst output well above the maximum recommended voltage, the dual diode (CRF4) does break down and require replacement.

Upon making the necessary repairs, we can proceed to the grid of the horizontal-oscillator control tube (pin 9 of the 9JW8-Fig. 3). With a negative analyst sync signal applied to this grid, we are able to produce a distorted, though more satisfactory test pattern (Fig. 4). A similar test pattern is produced (Fig. 5) by applying a positive analyst sync signal to the grid of the horizontal-oscillator tube (pin 2 of the 9JW8). However, both pictures are far superior to what appears on the CRT with no injected sync signal and the same horizontal-hold control setting (Fig. 6).

The oscillator is the last stage of
horizontal circuitry that can be driven by the analyst's sync signal. However, since this is the stage that converts the horizontal-sync signal into the horizontal-sweep signal, a test pattern is also produced when


Fig. 3-Injecting analyst sync signal to grid of horizontal-oscillator-control tube.


Fig. 4-TV picture produced when analyst synic signal is fed to grid of horizontal-oscil-lator-control tube.


Fiy. 5-TV picture produced when analyst sync signal is fed to grid of horizontal-oscillator tube.


Fig. 6-Removing analyst syne signal results in loss of TV picture.
substituting the analyst's horizontal grid drive for the sync signal injected at the grid of the oscillator tube. Unfortunately, in this stage the phase angle of the injected griddrive signal is such that a split test pattern appears on the TV set (Fig. 7).

Upon transferring the analyst's horizontal-grid-drive signal from the grid of the horizontal-oscillator tube to the grid of the horizontal-output tube (pin 5 of the 30JZ5), we find


Fig. 7-TV picture produced when analyst hor-izontal-grid-drive signal is fed to grid of hori-zontal-oscillator tube.


Fig. 3-Beat signal appears on CRT when both TV set's horizontal-oscillator signal and analysf: horizontal-grid-drive signal are applied to norizontal-output tube.


Fig. 9-Adjusting HORIZONTAL-HOLD control reduces beat signal shown on CRT.


Fig. 10-Upon removing resistor RH17 from grid of horizontal-output tube, roster no long. er appears on CRT. This condition cannot be pernitted to exist for more than a few moments without damaging TV set.)
that a beat signal is produced which tends to form vertical lines and eliminate any trace of the test pattern (Fig. 8). Adjusting the Hori-zONTAL-HOLD control helps synchronize the free-running horizontal oscillator with the injected griddrive signal, but the central vertical line is still apparent (Fig. 9).

By disconnecting resistor RH17 from the grid of the horizontal-output tube, we prevent it from conducting the horizontal-oscillator signal to this tube, and no roster appears on the TV set (Fig. 10). We are now able to inject the analyst's horizontal-grid-drive signal through pin 5 of the horizontal-output tube (Fig. 11) and produce the desired test pattern without any beat signal becoming apparent (Fig. 12).

We find that we are even able to bypass the horizontal-output tube by applying the analyst's horizontal-


Fig. 11-Horizontal beat signals are eliminated by disconnecting horizontal oscillator from grid of horizontal-output tube (removing a resistor from pin 5 of tube socket) and injecting analyst horizontal grid-drive signal in its place.


Fig. 12-With horizontal oscillator discon. nected from horizontal-output circuit, injecting analyst's horizontal-grid-drive signal at grid of output tube results in a test patter. containing no beat signal.
plate-drive signal directly to the horizontal-output and high-voltage transformer (TH18). This change in connections is made while the TV set is unplugged; and before again turning the set ON , the fuse ( FH 74 ) is unplugged to prevent current conditions which might otherwise destroy the tube (Fig. 13). Thus, hav-


Fig. 13-By applying analyst's horizontal-platedrive signal to cap of horizontal-output tube, while protecting this tube by removing its cathode fuse (lower right), TV set functions even though virtually its entire horizontal circuitry is bypassed.


Fig. 14—Although virtually entire horizontal circuitry within TV set is bypassed by analyst, desired test pattern is still produced on CRT.
ing bypassed virtually all of the TV set's horizontal circuitry, we are still able to produce the desired test pattern on the CRT (Fig. 14).

Other circuit changes would permit us to use the analyst to horizontally drive the CRT directly at the yoke to produce the desired test pattern, but we feel that enough horizontal circuitry has already been bypassed to prove the analyst's effectiveness.

## Vertical Circuitry

Although Admiral has labeled half of the $25 \mathrm{JZ8}$ as the vertical "oscillator tube" (V1A) and the other half as the vertical "output
tube" (V1B), both halves of the tube actually function as the oscillator. The output of V1B passes back to V1A, where it is inverted and then combined with the sync signal for reamplification in V1B-thus oscillating in sync with the video signal. By disconnecting capacitor CE11, which normally applies signals from the sync amplifier (pin 4 of the 17 Y 9 ) to the vertical oscillator circuit, the vertical circuit loses


Fig. 15-Even though vertical-sync signal no longer functions, critical adjustments of VER-TICAL-HOLD control still permit formation of desired test pattern.


Fig. 16-TV picture produced when analyst sync signal is fed to grid of vertical "oscillator tube."


Fig. 17-TV picture produced when analyst vertical-grid-drive signal is fed to grid of vertical "oscillator tube."
stability, but a test pattern can still be obtained with appropriate adjustment of the VErtical-hold control (Fig. 15).
lnjecting sync signals from the analyst to the grid of the "oscillator tube" (pin 10 of the $25 \mathrm{JZ8}$ ) regains stable vertical sync, but at the same time reduces the vertical output, distorting it to produce the test pattern shown in Fig. 16. A more satisfactory test pattern is produced (Fig. 17) by applying the analyst's verti-


Fig. 18-TV picture produced when analyst sync signal is fed to cathode of vertical "oscillator tube."


Fig. 19-TV picture produced when analyst vertical-grid-drive signal is fed to plate of vertical "oscillator tube."


Fig. 20-TV picture produced when analyst vertical-grid-drive signal is fed to grid of vertical "output tube."
cal-grid-drive signal to this grid in place of the instrument's sync signal. From this test pattern, we sec that the TV set's resulting verticaloutput signal is not of quite the proper phase angle, but at least it is stable.

Vertical-sync stability can also be regained by applying the analyst's negative sync signal to the cathode of the "oscillator tube" (Fig. 18) or by even applying the instrument's vertical-grid-drive signal to the plate of this tube (Fig. 19). In both instances, the resulting vertical-output signal is of the proper phase angle, though some horizontal "tearing" is apparent. Since the output of the "oscillator tube" is fed to the grid of the "output tube," there is no apparent change in test patterns when moving the test lead of the analyst's vertical-grid-drive signal to this new location (Fig. 20). And we can be certain that it is this injected signal
continued on page 59

More than 5 million two-way transmitters have skyrocketed the demand for service men and field, system, and R \& D engineers. Topnotch licensed experts can earn $\$ 12,000$ a year or more. You can be your own boss, build your own company. And yoù don't need a college education to break in.

HOW would you like to earn $\$ 5$ to $\$ 7$ an hour. . $\$ 200$ to $\$ 300$ a week $\$ 10,000$ to $\$ 15,000$ a year? One of your best chances today, especially if you don't have a college education, is in the field of two-way radio.

Two-way radio is booming. Today there are more than five million twoway transmitters for police cars, fire trucks, taxis, planes, etc. and Citizen's Band uses-and the number is growing at the rate of 80,000 per month.

This wildfire boom presents a solid gold opportunity for trained two-way radio service experts. Most of them are earning between $\$ 5,000$ and $\$ 10,000$ a year more than the average radio-TV repair man.

## Why You'll Earn Top Pay

The reason is that the U.S. doesn't permit anyone to service two-way radio systems unless he is licensed by the FCC (Federal Communications Commission). And there aren't enough licensed experts to go around.

This means that the available licensed expert can "write his own ticket" when it comes to earnings. Some work by the hour and usually charge at least $\$ 5.00$ per hour, $\$ 7.50$ on evenings and Sundays, plus travel expenses. Others charge each customer a monthly retainer fee, such as $\$ 20$ a month for a base station and $\$ 7.50$ for each mobile station. A survey showed that one man can easily
maintain at least 15 base stations and 85 mobiles. This would add up to at least $\$ 12,000$ a year.

## How to Get Started

How do you break into the ranks of the big-money earners in two-way radio? This is probably the best way:

1. Without quitting your present job, learn enough about electronics fundamentals to pass the Government FCC License. Then get a job in a two-way radio service shop and "learn the ropes" of the business.
2. As soon as you've earned a reputation as an expert, there are several ways you can go. You can move out, and start signing up your own customers. You might become a franchised service representative of a big manufacturer and then start getting into two-way radio sales, where one sales contract might net you $\$ 5,000$. Or you may be invited to move up into a high-prestige salaried job with one of the same manufacturers.
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# How to get into one of today's hottest money-making fields-servicing 2-way radios! 



He's flying high. Before he got his CIE training and FCC License, Ed Dulaney's only professional skill was as a commercial pilot engaged in crop dusting. Today he has his own two-way radio company, with seven full-time employees. "I am much better off financially, and really enjoy my work," he says. "I found my electronics lessons, thorough and easy to understand. The CIE'course was the best investment I ever made."


Business is booming. August Gibbemeyer was in radio-TV repair work before studying with CIE. Now, he says, "we are in the marine and two-way radio business. Our irade has grown by leaps and bounds.'

# Form System Cuts Paperwork, Reduces Costs, Improves Control 


#### Abstract

Preparing the necessary records to control the repair and servicing of equipment usually requires two or more records which involve duplicate writings. This is not only costly and time consuming, it frequently leads to errors in copying information from one form to another.


- Audio Consultants of Evanston, Ill. eliminated the problem of copying records by adopting an all-inone form set that combines all records needed to control these operations. The new form replaces a separate repair order, claim check, identification tag and post card no-tice-all of which had to be prepared separately, requiring an undue amount of time and considerable duplication of information.

Audio Consultants started out just a little more than two years ago as a one-man stereo consulting firm. In that short space of time, their services have grown rapidly and their staff has expanded to 10 . They now also sell and service a full line of stereo equipment.

To control service operations in the past, four separate records had to be prepared-a repair order, a customer claim check, an identification tag for the equipment and a post card notice to advise the customer when the equipment was ready. Each had to be written out individually and some of the written data was the same on all records.

Owner Simon Zrecny and Manager John A. Jameson decided that there must be a better way to handle these functions with less paperwork -thus conserving time and money. To assist them with the project, they called in Robert J. Collins, forms system specialist of Moore Business Forms, Inc.

## The New System

To meet their requirements, a four-part Moore Speediset form was developed. It includes all the previous records and, in addition, provides for the added feature of parts control.

Part four is made of card stock and has a series of horizontal and vertical perforations so that it may be separated into three sections. Strip-coated carbon between the last two parts permits only the customer's name and address to copy through on the upper portion of the last part.

When equipment is brought in for service, a form set is prepared. Only the top portion (down through the "service requested" area) is completed at this time. The first three parts are folded back and the bot-
tom portion of part four is detached at the horizontal perforations. This is then separated into two parts at the vertical perforations-the left section given to the customer as a claim check, and the right section attached to the equipment as an identification tag. The balance of the form set is filed in the work-in progress file.

During servicing, any parts or supplies required are recorded in the appropriate columns on the lower portion of the form. Upon com-
continued on page 59


Repair arder developed by Audio Consultants is an all-in.one four-part form which replaces four
individually prepared records previously required.

# Kikusui Model 5122 Dual-Trace Alignment Scope 

by Phillip Dahlen

Kikusui's Model 5122
dual-trace alignment scope. For more details circle 900 on Reader Service Card.

## Virtually solid-state scope incorporates TV-type CRT for easier viewing



- We have recently witnessed an increased industry emphasis on the development of new scopes that have sophisticated triggered-sweep circuitry and relatively flat frequency responses, even high in the megahertz range. Last year, in an article entitled "Why a Triggered Sweep Scope" we attempted to show-using a high-quality, relatively expensive scope and an effectively designed, relatively inexpensive scope -that the factor of greatest importance is not the relative price or the relative sophistication, but rather understanding your needs and then selecting an instrument accordingly. Know what your scope is capable of doing and be certain that it meets your needs! Although in two distinctly different price categories, neither manufacturer had a product that needed to be apologized for.

The scope described in this month's report has a rather limited frequency response as compared to many others previously covered in this column. However, its response is quite adequate for alignment applications (with the use of demodulating probes or other accessory instrumentation, it is possible to observe the characteristics of circuits tuned to frequencies well beyond this scope's capabilities) and that is the function for which it is primarily intended. By limiting the scope's input to lower frequencies, the manufacturer is successfully able to incorporate a 12 -in. electro-magneticdeflection TV-type CRT-rather
than being restricted to the 5 -in. electrostatic-deflection CRTs found in most scopes. Thus by foregoing a frequency response greater than that required for the job, you are able to
have the convenience of a TV-size screen.

Manufacturer specifications for this interesting scope include the following:


# Let Your Reputation Sell 

by Harry R. Ashley

# How your professional competence can help you tap new markets for additional income 

You, as a businessman in the electronic technician profession, know how important your reputation for competence and integrity is. It is the bedrock of your professional existence and you are right in guarding it zealously and enhancing it every way possible.

Of course, you know that the primary way to do so is by keeping
your technical knowledge and equipment up-to-date and rendering the best service you and your associates are capable of.

The idea that I wish to express here is that by being alert and sensitive to your customers' needs, you have another way to build your reputation-and it will help you make more money too.


Harry Ashley, president of EICO Electronic Instrument Co., was formerly a radio serviceman and insurance salesman. Having founded the company in 1945 in a 10 ft by 20 ft Brooklyn factory store, he has been responsible for its becoming a significant international corporation.

Let us look at things from the consumer's point of view. Today, if he goes to take care of a fault in his car, he soon finds that the so-called official dealer either does not know servicing, charges too much, or both. So he "shops around" for the competent auto serviceman. If he is lucky enough to find one, how does the customer behave? His basic emotion is appreciation and the desire to show it to the competent guy. For example, he will go out of his way to buy his gasoline, or tires, etc. from him. [As an extreme example, the editor of this publication drives 260 miles-each way-to reach a dealer that he really trusts when purchasing a new car and having any major work done on it. He feels that this is worth his while, since he is then certain that he is being treated honestly, the job is done right and the price is fair.] What does this mean to you?

You, as a recognized reputable technician, generate a lot of goodwill and appreciation for your service. But you are probably not tapping it for sales.

What should you do?
Use your place of business and your trips into the customers' homes to expose your customers to the idea that you are a good source for related electronic merchandise, such as the following examples:

- Professional home security protection systems.
- Extending music systems to include color organs.
- Introduce their children to electronic science project kits.

Obtain literature concerning these and other products to keep on your counters, mail out to your customers, and make your community aware of the fact that when it comes to professional electronic competence and products related thereto, you are the center.

Summing up, let us be as alert as the automotive technician, the barber, the beauty parlor, etc. Let us give people a chance to show how much they appreciate your competence and you will make additional revenue at the same time.

## SIGNAL INJECTION... <br> continued from page 52

that results in these test patterns, since discontinuing signal injection causes the picture to disappear (Fig. 21).


Fig. 21-Discontinuing injection of analyst vertical signal results in loss of test pattern.


Fig 22-Shorting grid of "oscillator tube" to ground (pin 10 of 25128 ), prevents TV set from gemerating vertical scan signals. (Vertical sync coupling capacitor, CE11, is disconnected from printed circuit shown in upper central portion of photo.)


Fig. 23-Without vertical scan signal, only harizontal line appears on CRT.


Feg 24-TV picture produced when vertical scan signal is produced solely by applying analyst vertical-grid-drive signal to grid of vertical "output tube."

The test patterns that we produce confirm the fact that the output of the horizontal oscillator is not influenced by signals applied to the hori-zontal-output amplifier (with the resulting beat signals appearing in the test pattern-Fig. 8), while the vertical oscillator is subject to such an influence (remaining in phase with signals applied to its output ampli-fier-Fig. 20). By shorting the grid of the horizontal "oscillator tube" to ground (pin 10 of the $25 \mathrm{JZ8}$ Fig. 22), the TV set's generation of vertical-output signals is stopped (Fig. 23). However, again applying the analyst's vertical-grid-drive signal to the grid of the vertical "output tube" under these new conditions still results in at least a distorted form of the desired test pattern (Fig. 24).

By disconnecting a total of nine leads that are connected to either the plate or cathode of the vertical "output tube," this tube could also have been safely deactivated (as was the horizontal-output tube), and the analyst's vertical plate-drive signal used to replace it and produce the desired test pattern. And by dis-

## Errata

B \& K has advised us of an error that was made in the April article. There we inadvertently used a $300 \Omega / 75 \Omega$ probe, which belongs with their Model 415 Sweep/Marker Generator. The Model 1077B Television Analyst is not sold with this probe and operates very well without it. The proper RF probe, provided with this instrument, was used for all photos taken for this month's article.
connecting a pair of other leads, it would also have been possible to drive the vertical-deflection yoke directly to produce the desired test pattern-virtually eliminating all TV-set vertical circuitry. However, the production of these additional test patterns does not warrant such extreme dismemberment of the TV set. (Since tube filaments are connected in series in this set, the removal of tubes from this set would not provide a satisfactory alternate
technique for deactivating circuitry.) Thus, only a few circuit corrections are required for returning the set to normal.

These two articles show that it is possible to operate a color-TV set even when bypassing virtually all of its video, horizontal and vertical circuitry with a television analyst. And with this instrument it is even possible to inject all three types of signals simultaneously. In such a manner, defective components-that might otherwise be difficult to trace -can be located by the process of elimination.

## FORM SYSTEM...

continued from page 56
pletion of this work, all charges for parts, taxes, labor and miscellaneous items are recorded and totalled. The remaining upper (post card) portion of part four is then detached, the amount entered on the reverse side, and mailed to the owner to notify him that his equipment is ready.

When the owner calls for his equipment, the date is entered in the lower part of the form and the owner signs in the space marked "Deliver to."

The parts are then detached with a quicl snap of the stub, and the stub (with used carbons) is discarded. The remaining parts are distributed as follows:

Part 1 (white) is given to the customer as his receipt of payment and record of warranty.

Part 2 (yellow) is filed alphabetically by customer name.

Part 3 (pink) is the store control copy, which is filed numerically. This also serves as a parts control record.


Reverse side of post card notice (top portion of part four) informs customer that equipment has been repaired and indicates cost.
comtinued on page 69

## TEKLAB REPORT...

continued from page 41
gated rainbow. At times the color control makes a change in color sync, causing the ACC circuit to operate, and the results are not as effective. If desired, the ACC circuit can be clamped, and this will hold the bias of the first color IF constant.

We made visual checks with the TV receiver tuned to a local channel and observed intensity variations on program material and camera shots-on both manual and InstaMatic operation. We noted a great amount of intensity difference between the various channels in manual operation, but when switching to Insta-Matic operation the variations were drastically reduced, providing a satisfactory color picture on most channels.

Next, the RF output cable of the color bar generator was connected to the antenna terminals of the TV receiver. And with the TV set in its manual mode, the color control of the generator was turned from minimum to maximum-a great variation in intensity being observed on the TV screen. We then switched to Insta-Matic operation, and again the color level of the generator was increased and lowered-but this time with very little effect on intensity. Small color-signal-level chang-es-such as increased color signal with the color sync remaining constant, or when a camera level is high or low-will be automatically adjusted by the automatic intensity circuit.

During Insta-Matic operation, the automatic intensity circuit (Fig. 4) samples the color IF level and controls the gain of the second color IF . The intensity level is determined by the control in this automatic circuit and during manual operation the intensity is established by the control in the color killer output.

We made a few voltage checks on the automatic intensity circuit to find out what actually takes place on a B/W- and color-TV signal.

With the Insta-Matic control switched to manual operation, we found no color killer voltage at the upper end of resistor R51. But


Location of some components on the color circuil panel CA and the color preset panel PA.


Rear view of Motorola's Model WP56agWA color-TV set, showing locations of service controls. The Insta-Matic preset controls can be adjusted with back cover in place.
when we switched to automatic color operation, on a color transmission we measured $14 v$ at this same point.

After reviewing the voltage and
circuit functions of the various In-sta-Matic circuits you will likely agree they are capable of correcting the color signals for a satisfactory picture on your TV receiver.

The material used in this section is selected from information supplied through the cooperation of the respective manufacturers or their agencies.

## WESTINGHOUSE

## Tape Recorder Speed Controls

One of the requisites of good tape recording is that the speed of the tape recorder motor be fairly constant. This is accomplished by circuitry designed in the tape recorder.

Erratic speed, wow or flutter in the sound output indicates a maladjustment of the tape recorder speed. Before any testing or adjusting is done, it is essential to install new batteries, clean the heads and rollers and use a new or good tape.

For testing there is a special cassette test strobe on the market with a built-in neon lamp for checking tape speed. An alternate method is to use a standard 3000 Hz test tape with the tape player output connected to a frequency counter. When the tape speed adjustment is correct, the counter will indicate 3000 Hz . This must be held within a $\pm 10 \%$ tolerance.

## Centrifugal Switch Type Control

Models TMC8000, TMC8010 and TMC8014 use a centrifugal type of motor speed control that requires a special test jig to adjust the notor speed. The test jig must represent a specific load for a predetermined speed, similar to the tape transport that the motor will be used in. The adjustment can only be made at the factory prior to final assembly as the centrifugal contact assembly is mounted onto the motor shaft completely enclosed within the motor case (see Fig. 1).


Fig. 1-Diagram of Centrifugal Switch

The de motor control employs a centrifugal force to actuate a switch which opens a pair of contacts when the speed of the motor increases above a certain pre-set speed. As the centrifugally controlled contacts open, the current or voltage is reduced at the input of the motor, thereby slowing the speed below the controlled rate-the contacts then close and full power is resumed at the input of the notor. By careful design and adjustment, this make-andbreak governor can be made to act within a very narrow range of speed variation and at a frequent rate.

## Motor-Generator Type Control

Models T40CC, T40CCA, TMC2010A, TMC2020A/B, TMC2030A and TSC4030A use a motor generator and a
transistor direct-coupled speed control amplifier (see Fig. 2).


Fig. 2-Motor Generator Type Control
The permanent magnet field motor is well suited for use with a solid-state speed control system to provide smooth control. The speed of the permanent magnet motor is inherently reasonably constant with changes in torque (load), this permitting speed control to be achieved by controlling the voltage applied to the armature. A small amount of feedback from the generator into the transistor amplifier circuit, that controls current and voltage to the armature, will maintain the pre-set speed. The generator ac output is rectified and a pulsed dc bias is applied to the input transistor, Q1. This bias is related to the motor speed and the pre-set adjustment. If the speed slows, the bias will be less, the output to the armature will increase and the motor will speed up. If the motor speed is increasing over the pre-set speed, the forward bias will become greater and the output to the armature will become less, causing the motor to slow down.

## Counter EMF Type Control

Models TMC2030B, TMC8030A, TSC4030B and TSC8020A use a motor and a transistor direct-coupled speed control amplifier (see Fig. 3).

In a permanent-magnet-field motor, the counter EMF is directly proportional to the speed of the motor. The counter EMF is used to feed speed information back to the emitter


Fig. 3-Counter EMF Control Type Control

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## TECHNICAL DIGEST...

continued from page 61
of transistor Q1. The base of Q1 has a forward bias that has been adjusted for the correct speed. If the motor speed increases, the counter EMF to emitter Q1 becomes higher and the emitter collector current becomes less, resulting in lower current and voltage from transistor Q2 and causing the motor to slow down. If the motor slows down because of torque (load), the counter EMF feedback to emitter of Q1 becomes less, and Q1 will cause Q2 to conduct more current to the motor. The motor speed will then increase until it reaches the pre-set speed. The point of equilibrium is reached when the feedback and pre-set bias are balanced.

## RCA SALES CORP.

TV Chassis KCS169, "L," "M," "P" Line Models KCS176, 177, "M" Line Models-Hum Bar in Raster and/or Loss of Sync

These chassis use a half-wave rectifier for filament power. Should the diode (or the capacitor across it) short, the filament string will be operating on full line voltage ( 120 vac ) rather than the normal half-wave rectifier output.


The tube filaments will glow brighter than normal and may result in reduced tube life. In addition, a hum bar in the raster and/or poor vertical sync may be evident.

Amplifier Models AS252, 253, 266-Coupling Capacitor, QuasiComplementary Symmetry Output

Normal de readings at the output coupling capacitor (C416 or C417 in the illustration) in this type of amplifier is approximately one-half the full $\mathrm{B}+$ voltage. Certain component failures can result in near $\mathrm{B}+$ at this point and in turn damage the coupling capacitor.


Before replacing a defective coupling capacitor, be sure the voltage at this point is correct. Possible causes of increased voltage include: shorted capacitor C411 or C412 (in illustration), open printed circuit; defective Z401 or Z402 board.

## BELLOW SYRINGE

Accurately dispenses epoxies, glues and lubricants

An all plastic syringe is designed to dispense epoxies, glue and lubricants. The design creates a series of 10 flutes that each contain 3CC of material. The syringe reportedly provides a "nodrip" or "suck-back" action for dispensing light viscosity liquids. A long, tapered, all plastic tip is said to be provided for deep component potting.


Filling of the syringe is accomplished by the plunger seal back, making the syringe suitable as a container for twopart material. Techni-Tool.

TUNER CLEANER
Applied directly to
tuner contacts
A tuner cleaner, Lubra Clean, is not a spray-therefore it is applied directly to the tuner contacts. The cleaner is

said to not only clean and polish the contacts but stick to metal and withstand high temperature without drying out. It reportedly cleans and polishes the contacts as the channel selector is rotated, then fills in over the cleaned area, preventing the return of high-re-
sistance film on the contacts. Price \$2.98. Lubra Clean Co.

VOM
Blister packed for easier identification

Designed to provide easier identification and customer self-service, the Model NH-65 Multitester is now blister packed. Specifications indicate that this $20,000 \Omega / \mathrm{v}$ instrument is compact and rugged, yet sensitive. Its features are said to include a wide 21range multicolored mirrored scale for precise readings, sensitive $0.44 \mu \mathrm{a}$


D'Arsonval movement, diode overload protection to prevent burnout and $50 \mu \mathrm{a} 0.25 \mathrm{vdc}$ full scale deflection. The VOM reportedly contains an advanced design printed circuit and 1 percent wire-wound resistors throughout. Price $\$ 15.95$ user net including batteries, test leads and operating instructions. Mura.



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The ENDECO Desoldering Iron Removes Soldered Components in seconds... without damage! Endeco melts solder; removes last trace by vacuum. Leaves terminals and mounting holes clean. Resolders PC boards better than regular iron. Onehand operation. Temperature controlled for continuous use. Standard tip furnished, 5 other tip sizes. Pays for itself. $\$ 20.65$ net. Smaller size available. See your distributor or write:


## ENTERPRISE

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cure cartage and distributor storage. They are said to be available for vir-

tually all applications and are fullrange, including dual-cone models. Jensen.

## PORTABLE TV SET

With sun shield for outdoor viewing

The Model 9P257 B/W portable TV set is said to feature a built-in sun shield for improved outdoor viewing, a new pedestal base and instant play.


It reportedly has 44 sq in. of viewing area, front mounted controls and area, front mounted controls and
speaker, polarized power plug, nionopole antenna, and built-in jack for pole antenna, and built-in jack for
private listening and carphone. This model, in walnut grained finish, has an open list price. Admiral.

## MEGAPHONE

Rugged water tight
construction
A self-powered megaphone, Model
A self


S-231, is said to be water tight, compact, ruggedly constructed and specifically manufactured for the profes-
sional user. It is rated at 125 dB at 5 cifically manufactured for the profes-
sional user. It is rated at 125 dB at 5 $\mathrm{ft}, 45 \mathrm{w}$ and reportedly operates off the 12 v electrical system of the user's ve12 v electrical system of the user's ve-
hicle. Said to be equipped with a detachable hand microphone, this feature tachable hand microphone, this feature
is designed to enable the user to operate up to 35 ft away from the unit. Specifications indicate that the megaphone has a square, swivel bell that rotates $360^{\circ}$ and may be directed up
or down as usage may require. Other rotates $360^{\circ}$ and may be directed up
or down as usage may require. Other features reportedly include a reverse polarity light and a master fuse. Audio Equipment.

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## TECHNICAL LITERATURE

For a free copy of the literature described in this section, write directly to the address provided, so that the manufacturer can promptly handle your request.

## Microwave Products

A 12-page catalog No. 71A, describes a line of microwave relay links, transmitters, receivers and components. It contains detailed specifications on models of microwave FM transmitters, receivers, linear and log amplifiers, discriminators, mixers and mixer preamplifiers. Also included are descriptions and illustrations of FM microwave relay equipment including air-to-air and air-to-ground relay links and portable and fixed ground stations. Photos and technical specifications describe the various models and their combinations. RHG Electronics Laboratory, 94 Milbar Blvd., Farmingdale, N.Y. 11735.

## Electronic Components

A short form catalog contains nu-merical-alphabetical indexes. The 36page book covers jacks, plugs, switches, connectors, molded cable assemblies and audio accessories. Switchcraft, 5555 N. Elston Ave., Chicago, III. 60630.

## Tools

A 32-page catalog lists hundreds of unusual and extremely useful hard-tofind tools. These include: glass pliers, carbide saber saw blades, plumb and level inclinometers, hand vises, magnetic work lamps, woodbits and special rotary wire brushes. Also included are glass drills, step blocks, carbide faced wire cutters, jewelers' screwdrivers, miniature lever wrench, watchmakers' loupes, optical comparator and a spring winder. Brookstone Co., 1610R Brookstone Bldg., Peterborough, N.H. 03458.

## Tape Head Replacement Guide

A tape head replacement guide contains replacements for over 2800 domestic and foreign recorder models. There is a cross-reference to both model and head part numbers for reel-toreel and cartridge recorders. A head conversion guide is included for modifying recorders to other track configuration and quadrasonic sound. Spec-
ifications on their tape heads and recorder accessories have been added. Nortronics Co., Inc., 6140 Wayzata Blvd., Minneapolis, Minn. 55418.

## Digital Panel Meters

A six-page catalog featuring its line of 2 -, $2 \frac{1}{2}-2 \frac{3}{4}-, 3$ - and $31 / 2$-digit, digital panel meters not only gives electrical, physical and mounting specifications, but also provides a comprehensive specification selection guide and prices subject to quantity discounts. Triplett Corp., Harmon Rd., Bluffton, Ohio 45817.

## Parts Catalog

A catalog is available which includes TV and radio tubes, technical books, recording tapes, headphones, cassettes plus many other items. Cornell Electronics Co., 4213 N. University Ave., San Diego, Calif. 92105.

## Hook-Up and Lead Wire

A 20-page illustrated catalog, No. CEC-HU-770, contains information in tabular form about hook-up and lead wire for internal wiring of electronic and electrical equipment. The catalog illustrates both Teflon and plastic insulated wires. For quick reference, conductor sizes, conductor stranding, insulation types and thicknesses, voltage and temperature ratings, applications and similar data are listed by type designations. Columbia Electronic Cables, P.O. Box 231, Woonsocket, R.I. 02895.

## Tuner Parts

A tuner parts catalog includes a cross-reference list of antennas coils and shafts for all makes of tuners. Precision Tuner Service, 1210 S. Walnut, Bloomington, Ind. 47401 .

## CATV

This illustrated brochure covers transmission system equipment and accessories, plus descriptions and electrical characteristics tables for each product. The brochure also reviews the principal features of each piece of equipment and explains how the modular construction employed allows CATV system operators many options, including future expansion of services. Sylvania, 70 Empire Dr., West Seneca, N.Y. 14224.

## Antenna

A 32-page catalog of TV and FM antennas and accessories features five lines of outdoor VHF, UHF, FM and combination broadband antennas, single channel yagis, and 15 types of UHF-only antennas. A wide variety of indoor antennas are shown, including the new amplified Chroma I and three UHF-only models. Also included are antenna rotators, UHF converters and all types of miscellaneous antenna hardware. For antenna mounting, masts, push-up towers, chimney mounts, tripod mounts, base mounts, wall and eave mounts are shown, along with aluminum, steel and vinyl clad guy wires. The catalog shows twin-lead and coaxial transmission llnes, rotator wire, and standoff insulators for all kinds of installation. Channel Master Corp., Napanock Rd., Ellenville, N.Y. 12428.

## New Product Supplement

A 16-page product supplement describes the new products added since the latter part of 1970 . New products included are solid-state switches, pushbutton switches, and rotary switches. Grayhill, P.O. Box 373, 561 Hillgrove Ave., LaGrange, Ill. 60525.

## Aerosol Coolant

A pocket-size booklet describes typical thermal intermittents and how they can be located by using an aerosol coolant. Easy to follow step by step service procedures are outlined. In addition, the booklet describes how this aerosol spray coolant can be used for other servicing. Chemtronics, Inc., 1260 Ralph Ave., Brooklyn, N.Y. 11236.

## FORM SYSTEM...

continued from page 59

## Advantages

Audio Consultants has gained a number of advantages with their new system. Among the major benefits are:

- One form set replaces four individual forms previously required.
- Savings in form costs and clerical time.
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lined our paperwork," reports Mr. Jameson. "Form costs have been substantially reduced, clerical time has been cut, transcribing errors have been eliminated and we have established positive parts control."


## COLOR RECEPTION...

continued from page 49 the base of the burst-amplifier transistor (Q614). These pulses serve a gating function to allow only transmitted color sync bursts to pass through the burst transformer. The blanker amplifier, therefore, serves a three-fold purpose:

- Blanks off the chromia amplifier so that no burst signal is passed on to the demodulators.
- Keys on the burst amplifier during the burst signal.
- Blanks the color-difference amplifiers, setting the dc level operating point.

The next article in this series will tell how the signals that have been described are applied to a color picture tube, and the adjustments necessary for producing a good color picture.

## Two-Way Radio

A four-page brochure describes a 30w all solid-state designed "PortaCommand," Model PC-230, FM 2-way radio. It provides the complete mechanical and general specifications of the radio, including the full line of accessories to expand the radio's versatility. The literature is designed for the communications user requiring exacting FM area coverage in law enforcement, fire protection, security, construction projects, railroads, airports, oil fields, educational institutions, harbor protection and other business services. Hallicrafter Co., 600 Hicks Rd., Rolling Meadows, Ill. 60008.

## Test Instruments

A 20-page catalog lists more than 50 test instruments and accessories. It features color-bar generators, a number of solid-state oscilloscopes/ vectorscopes, sweep markers, sine-wave and RF wideband signal generators, voltmeters, FET multimeters, fieldstrength meters, CRT high-voltage probes and meters, transistor-checker/ tracers, grid dip meters and assorted new accessories. Leader Instrument Corp., 37-27 27th St., Long Island City, N.Y. 11101.


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900 Kikusui Model 5122 Dual－Trace Alignment Scope57

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| 104 | 113 | 122 | 131 | 140 | 149 |
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| 106 | 115 | 124 | 133 | 142 | 151 |
| 107 | 116 | 125 | 134 | 143 | 152 |
| 108 | 117 | 126 | 135 | 144 | 153 |
| 109 | 118 | 127 | 136 | 145 | 154 |

## TEST

INSTRUMENTS
900909
901910
902911
903912
904913
$905 \quad 914$
$906 \quad 915$
907916

908917
NEW
PRODUCTS

| 700 | 709 | 718 | 727 | 736 | 745 |
| :--- | :--- | :--- | :--- | :--- | :--- |
| 701 | 710 | 719 | 728 | 737 | 746 |
| 702 | 711 | 720 | 729 | 738 | 747 |
| 703 | 712 | 721 | 730 | 739 | 748 |
| 704 | 713 | 722 | 731 | 740 | 749 |
| 705 | 714 | 723 | 732 | 741 | 750 |
| 706 | 715 | 724 | 733 | 742 | 751 |
| 707 | 716 | 725 | 734 | 743 | 752 |
| 708 | 717 | 726 | 735 | 744 | 753 |

7/71

NAME
POSITION
COMPANY
STREET
CITY $\qquad$ STATE $\qquad$ IIP CODE

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$\square$ Industrial electronics service firm
Service/repair firm with some retail
$\square$ Manufacturer
$\square$ Other (please describe)
2. Title: (please check ane)

$\square$ Owner, manager, buyer, other executive Service manager Service repairman or other employee

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FIRM $\qquad$ TITLE

CITY $\qquad$ STATE ZIP
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| ADVERTISED PRODUCTS |  |  |  |  |  | TEST <br> INSTRUMENTS |  | NEW PRODUCTS |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 101 | 110 | 119 | 128 | 137 | 146 | 900 | 909 | 700 | 709 | 718 | 727 | 736 | 745 |
| 102 | 111 | 120 | 129 | 138 | 147 | 901 | 910 | 701 | 710 | 719 | 728 | 737 | 746 |
| 103 | 112 | 121 | 130 | 139 | 148 | 902 | 911 | 702 | 711 | 720 | 729 | 738 | 747 |
| 104 | 113 | 122 | 131 | 140 | 149 | 903 | 912 | 703 | 712 | 721 | 730 | 739 | 748 |
| 105 | 114 | 123 | 132 | 141 | 150 | 904 | 913 | 704 | 713 | 722 | 731 | 740 | 749 |
| 106 | 115 | 124 | 133 | 142 | 151 | 905 | 914 | 705 | 714 | 723 | 732 | 741 | 750 |
| 107 | 116 | 125 | 134 | 143 | 152 | 906 | 915 | 706 | 715 | 724 | 733 | 742 | 751 |
| 108 | 117 | 126 | 135 | 144 | 153 | 907 | 916 | 707 | 716 | 725 | 734 | 743 | 752 |
| 109 | 118 | 127 | 136 | 145 | 154 | 908 | 917 | 708 | 717 | 726 | 735 | 744 | 753 |
| This card is usable until October 5, 1971. |  |  |  |  |  |  |  |  |  |  |  |  | /71 |
| NAME POSITION |  |  |  |  |  |  |  |  |  |  |  |  |  |
| COMPANY |  |  |  |  |  |  |  |  |  |  |  |  |  |
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