# A Magazine of Technical Accuracy for the Radio Set Builder, Engineer and Manufacturer

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# Edited by M.B.SLEEPER





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# RADIO ENGINEERING

Edited by M. B. SLEEPER

Fifth Year

Vol. V. No. 1

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Badio Engineering, January, 1925. Vol. 5, No. 1. Published monthly by M. B. Sleeper, Inc., Publication office, Lyon Block, Albany, New York, Editorial and General offices, 52 Vanderbilt Ave., New York, N. Y. Printed in U. S. A. Yearly subscription \$2.00 in U. S. and Canada; ten shillings in foreign countries. Application for entry as second blass matter at the postoffice at Albany, New York, N. Y., pending.

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NINE out of every ten sets made use Micadons — the standard fixed radio condenser. Set builders choose them for many reasons.

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# Some Notes on The Manufacture of Variable Condensers

An account of the assembly methods employed in manufacturing condensers at the Hammerlund factory, with views of the important steps

FEW years ago, all a man had to do to start in the manufacturing business was to rent a back room somewhere. get a few hundred dollars worth of machines together, hang out a shingle, and start work. Much water has gone under the bridge since then, for to-day we find the better class of radio manufacturers doing their utmost to increase the speed of production, accuracy of machining, and the quality of their products by using machinery of the latest types in accordance with up-to-date shop practice. Each step of manufacturing operation is carefully studied, plant layouts are considered and consulting specialists are called in on important problems of design and production. The industry is truly graduating from the one-man shop stage to the highly organized quantity production level, with a very beneficial effect on the trade as a whole.

Condenser manufacturing presents a very good example of this. A few years ago, really efficient condensers cost so much and were so hard to get that only the large laboratories used them. Today, condensers comparable in efficiency to those used by the Bureau of Standards can be obtained at prices ranging from four to ten dollars, certainly within the means of most set-builders.

A very good idea of what is being done along these lines in the manufacture of variable condensers was furnished recently by a trip through the plant of the Hammarlund Mfg. Company. The factory is laid out so that the work progresses with as little handling and lost motion as possible. The stockroom is located in the center and the work starts at one end of the floor and travels progressively around to the different departments in a circle, finally ending up at the shipping room.

The front and back end plates are blanked out in power presses from specially tempered, hard aluminum sheets about 8 ft, long and as wide as the plates. Special compound dies are used here, to prevent bending or distortion of the plates. The bottom half of the die is mounted on heavy springs. When the cutter comes down and blanks out the plate, these springs are compressed. On



Fig. 2. The operator is assembling plates in one jig, another is being heated, while a third is cooling on the bench. Thus the soldering operations continue without delay.

the upward stroke of the cutter, the springs pash up the die and automatically eject the blanked plate from the top. The dies are inclined so that the plates drop off to a receiving table. In the ordinary die, the stamped piece is pushed through by the succeeding pieces and is delivered at the bottom. This forcing action produces some distortion in the pieces.

The end plates are then pierced with the necessary holes and the bearing support formed by dishing out around the bearing hole and cutting the thread. They are then scratched or brushed to produce a soft finish, and are cleaned of all oil and dirt. The three panel mounting pillars are fastened to the front end plates by eveletting. These evelets are spun over in a fast-operated press. The bearing is then screwed on each plate by hand, and the heavy lock-plate screws are inserted. The stator and rotor plates are punched out from hard brass sheets in the same way. It is very easy to appreciate the importance of getting these plates periectly flat when we consider the small clearance between the rotor and stator plates of modern condensers.

A very ingenious method is used to

test every rotor and stator plate for flatness. The tester slides each plate along a flat polished steel surface, turning the plate around in all directions. If the plate sticks to the steel as he slides it along he knows it is flat since a large surface is adhering to the steel. If the plate is warped, it slides along easily, and must be straightened with a peining hammer. This operation is a very delicate one and depends on the feel acquired by the tester after long experience.

The round brass rotor shafts are turned down accurately to size and are then held in a special jig while the slots for the rotor plates and pigtail are milled. All of the slots are cut in one operation. The stop plate is then fastened to the rotor shaft. The next operation is the soldering of the rotor plates to the shaft. The shaft is heated slightly in a Bunsen burner and Nokorode soldering flux applied to the slots. It is then held in a jig while the plates are inserted. The entire unit is clamped in the jig which also has slots in it to receive the plates and hold them in position. The rotor assembly and jig are heated to a temperature high enough to make solder flow freely, and the



Fig. 3. Completed condunsers are carried in trays to the testing bench where, thru heavily insulated electrodes, 1,000 volts is applied to the terminals.

solder applied at the ends of the plates, running down around the entire joint between each plate and the rotor shaft, making a good electrical and mechanical connection. This is then set aside to good until the rotor can be removed. The workman uses three jigs so that the operations follow one another in rotation without loss of time. While one jig is being loaded, one is heating and the other is cooling.

This is followed by nine dipping operations which free the plates and shafts from all grease, oxide, and soldering flux, giving the plates a special finish which resists the oxidizing action of the air. First they are boiled in a chemical solution for twenty minutes to remove the flux, grease, and oxide followed by rinsing in running water. Next a pickling solution loosens from the surface of the metal any impurities which were not affected by the boiling process. This is followed by washing in water to remove the pickling solution. They are then immersed in a bright dip acid to bring out the finish, and are washed in water again. This is followed by dipping in a potassium cyanide solution. The purpose of this is to give a good finish to the surfaces, and to retard oxidization. They are washed again in boiling water. This heats them so that they dry quickly without water mark spots when put on the air drying rack. The clock spring pigtails are then swedged into the pigtail slots of the rotor shaft by a press. This insures a perfect connection which cannot oxidize, since all air is excluded from the contact surfaces.

The brass stator posts are cut off the proper length, and slotted in a milling machine. Here again an ingenious time saving method has been worked out. A jig holding sixteen posts placed side by side is fastened to the table by a very simple clamp which also squeezes the posts together tightly and lines them up in the jig. This clamping operation takes but a few seconds. The milling is started and the operator loads up a second jig while the first is being milled. The miller has an automatic attachment which returns the table to the starting position after the operation is finished, so that the jig and the operator's hands are away from the cutter while he removes the jig. A simple movement of the clamp releases both the jig and the stator posts. Experience has shown that if sixteen posts are milled together the cutting time and the loading time are so proportioned that when the machine has done the cutting, the operator has just had time enough to load up the second jig. This keeps the milling machine doing actual cutting 75% of the time.

The stator posts are then drilled in high speed ball bearing drill presses run-(Continued on page 44)

# Transformer-Resistance Amplifier Unit

#### Here is a compact A. F. amplifier, combining transformer and resistance coupling, which will make any one-tube set operate a loud speaker

THE FINAL answer to the resistance-transformer audio frequency amplifier controversy seems to be a compromise between the two. Transformer coupling gives good volume with some distortion. Resistance coupling results in practically perfect reproduction but lacks volume. By combining the two methods, using transformer coupling in the first stage followed by two stages of resistance coupling, very good volume is obtained with practically no distortion. If a good transformer is employed, it will hardly introduce any distortion when used in the first step.

The amplifier described here makes a very neat, compact unit, suitable for use with any set. The input terminals are located on the left to provide easy connection to the receiver. The hattery connections are on the right. The instruments are all mounted on the front panel. This feature makes assembling easy and results in a very compact unit.

A Formica panel 7 by 10 ins., Design 3/16-in. thick, carries all of of the Amplifier, the instruments, On the front is a rheostat for the first stage tube and another for the remaining stages. Two jacks are used for plugging in at the first or last steps. Peep holes are provided for observing the brilliancy of the tubes. Behind the panel are the three panel-mounted sockets, A.F. transformer, and resistance coupling units. These units are so constructed that both resistors and fixed condensers can be removed easily to permit trying different values.

The parts used in the amplifier are: Two Haynes-Griffin rheostats, two Haynes-Griffin panel-mounted sockets, double circuit and open circuit jacks, one Haynes-Griffin A.F. transformer type 91, six binding posts, two Daven resisto-

coupler units, two .006 mfd. Micadons, one .0025 mfd. N. Y. Coil fixed condenser, two 0.1 megohm, one 0.5 megohm, and one .25 megohm Daven resistors.

Assembly The picture wiring diagram And in Fig. 1 shows the exact Wiring wiring and connections. These are numbered to correspond with the following step-by-step assembly instructions. These instructions have been prepared to aid you in this work. You will save time by going thru the work in the order indicated.

1. Mount the hinding posts on the front panel, keeping the holes in them horizontal. Put lugs on the screws as the parts are mounted. Have them point in the directions indicated by the short heavy lines in the picture wiring diagram. It is well to tin the lugs before putting them on the instruments as it is usually hard to do so afterward. Mount the rheostats in place, keeping the terminals at the top. Have the pointers on the knobs fastened so that they point to the tails of the arrows on the panel when the rheostats are turned all the way to the left. Fasten the two resisto-couplers on the panel with 1/2-in. 6-32 F.H. screws and nuts. Now mount the three sockets with 1/2-in. 6-32 F.H. SCIEWS.

 Connect 1, the A—binding post, to 2 and to 3. Lugs 2 and 3 are the left hand terminals of the rheostat looking at the panel form the rear. Connect 4 to 5 and 6 to 7. These are the adjacent terminals on the resisto-couplers.

Mount the open circuit jack on the left, looking at the set from the rear, with the frame at the top.

4. Connect 8, the frame terminal of the jack, to 9. 9 is a point on wire January, 1925

TRANSPORMER-RESISTANCE AMPLIFUEL



Fig. 1. In the ploture wiring diagram the sockets are shown turned upward. Below is the schematic hook-up.

9

4 to 5. Connect 10, the remaining terminal of the jack to 11, the P terminal of the left hand socket. Connect 12, the upper left hand terminal of the resisto-coupler on the left, to 13, the P terminal of the center socket. Keep this wire up close to the under side of the sockets. Connect 14 to 15. 14 is a connection made to the under side of the F+ spring of the left hand socket, and 15 is a point on wire 6 to 7 between

8. Connect its bottom lug, 23, to the B+ binding post 24. Cover this wire with M-R varnished tubing and run it on top of the socket bases close to the front panel. Connect 25, the upper right hand terminal of the resistocoupler on the right, to 26, the upper left hand lug on the jack. This wire runs between the A.F. transformer and the right hand socket base. Connect 27, the lower right hand terminal of this



Fig. 2. A rear view showing the mounting of the transformer and resistance units beneath the sockets.

the two resisto-couplers. Connect 16, the lower left hand terminal of the resisto-coupler on the left, to 17, the G terminal of the left hand socket.

 Mount the A.F. transformer in place on the panel with ½-in. 6-32 F.H. screws and nuts, keeping the secondary terminals at the left, looking at the panel from the rear.

6. Connect the 0.00025 mfd. condenser across the secondary terminals G and F. Connect 15 to 18, 18 is the F terminal of the transformer. Connect 19, the upper "input" binding post on the right, to 20, the P terminal of the transformer. Cover this wire with M-R varnished tubing. Connect 21, the lower input binding post, to 22, the B terminal of the transformer. Cover this wire with M-R varnished tubing.

Mount the double circuit jack in place on the panel, with the frame at the top.

coupler, to 28, the G terminal of the middle socket. Connect 29, the G terminal of the transformer, to 30, the G terminal of the right hand socket. Connect 31, the P terminal of this socket. to 32, the upper right hand lug of the jack. The remaining lug of the jack is not used. Connect 33, the A+ binding post, to 34 and 35, and 36. These are the F- terminals of the sockets. Cover this wire with M-R varnished tubing between 34 and 36. Connect 37, the right hand terminal of the rheostat on the left, to 38 and 39. These are the F+ terminals of the two sockets on the left. Cover this wire with tubing between 38 and 39. Connect 40, the re-maining terminal on the right hand rheostat, to 41, the F+ terminal of the socket on the right. Connect 42, the +150 V. binding post to 43. 43 is a point on wire 8 to 9 between the open circuit jack and the resisto-coupler on

the left. This completes the wiring and assembly of the amplifier.

Testing First check up all connec-And tions against both the pic-Operating ture wiring diagram and the schematic. If everything seems all right, place the condensers and resistors in the clips of the resisto-couplers. To test the B battery circuit, place the tubes in the sockets and connect the negative terminal of the A battery to the A+ binding post and the positive terminal of the battery to both the B+ and 150+ increase in volume over that obtained on the tuner alone. Now plug in on the last stage. This should give more volume increase.

Run the tubes as low as you possibly can, consistent with the volume required. This increases the life of the A and B batteries and the tubes and will prevent distortion. This amplifier will improve both the appearance and the volume produced by any existing tuner and the quality is perfect enough to satisfy the cal experimenter or broadcast listener.



Fig. 3. Here are the works of the amplifier, all fastaned to the rear of the front panel.

binding posts. Turn the rheostats half way to the right and plug the phones in each jack. The tubes should not light up when this is done. If they do, there is a short circuit somewhere between the plate and filament leads. Now, leaving the rheostats half on, disconnect the A battery and connect the positive terminal of the A battery to the A+ binding post and the A- terminal to the A-- binding post. The tubes should now light up. If they do not, there is an open circuit in the filament connections. Connect the negative terminal of the B battery to the A+ binding post, the +150-volt terminal to the +150 binding post, and the +90-volt tap to the B+ binding post. Connect the input terminals of the amplifier to the output terminals of the tuner. Plug the phones in on the first stage. This should give an

If you have a set already constructed with a one step transformer coupled amplifier already built into it, you can add the two stage resistance coupled amplifier by connecting it on where the first jack is shown in the schematic wiring diagram, Fig. 1. The two stage resistance unit can he added to a two step transformer coupled unit if you want still greater power. The amplification is approximately the same as with a two tube push-pull amplifier for, contrary to the ideas of some experimenters, the push-pull amplifier does not give very much more amplification than a single tube, but is simply arranged to handle a large amount of current without distortion. As a matter of fact, there is liable to be less distortion through the use of a two stage resistance unit added to a two-step transformer coupled amplifier than with the push-pull circuit.

#### From Our Laboratory Note Book



# **Condensers for Testing Work**

FOR making measurements and tests. as well as setting up experimental circuits, variable condensers are always nocessary. Nowadays practically all the condensers are furnished for panel mounting only, and it is not convenient. to set them up on the laboratory table without some special arrangement for supporting them. Moreover, it is advisable to have the plates in a horizontal position and shielded as much as possible from the accumulation of dust. The accompanying illustration shows the method we have used at the Darien laboratory. These particular condensers are of the General Instrument make, of the type insulated with Isolantite. Mydar dials are used so as to get very accurate settings.

You will see that two binding posts are mounted on the panel. Both of these, however, are connected to the rotary plates. Connections are made to the fixed plates with binding posts put into holes drilled and threaded into the supporting strips which hold the plates. This is done because mounting the terminals for the fixed plates on the panel would defeat the purpose of the low-loss design. For the benefit of those who want to know the capacity at various settings, the following data is given. You will see that the settings were taken for particular capacities rather than measuring capacities at particular adjustments. This is done so that the curves can be drawn more carefully.

CONDENSER CALIERATIONS

Capacity	11-plate	21-plate
Mfds.	Type	Type
0.000020	9.5*	
30	14.0	Sec. et al.
40	18.0	
50	22.0	14.5°
60	26,0	
70	30.5	
80	34.5	
- 90	38.0	
100	42.5	25.0
110	46.5	
120	50.5	222222
130	55.0	1.1.1.1.1.1
140	38.5	120121
150	62.5	35.0
160	66.5	11111
170	71.0	SKOHE:
180	75.0	******
190	29.0	122527
200	83.0	45.0
210	87.0	
220	91.5	
230	95.5	******
230	*****	+++++
250	+++++	55
300		65
350	1000	74.5
400	(0.00	83.5
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# RADIO

M. B. SLEEPER, Editor F. A. SKELTON, Managing Editor Published monthly by M. B. SLEEPER, Inc. Publication Office, Lyon Block, Afbany, N. Y. Editorial and General Offices A 52 Vanderbilt Are., New York, N. Y. Chicago Advertising Office Moriey Company, 157 E. Outario Street.

Twanty cents per colury in the United States and Canada; in foreign countries one shilling. Two d-dare per year, toolve numbers in the United States and Canada; ten shillings in foreign countries.

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Vol. V	JANUARY, 1925	No, 1
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#### EDITORIAL

O NE of the most extraordinary things about radio is that almost every unimportant development has originated in a wild idea which the public has accepted as sound and invested in it so quickly and freely that its perfection was forced upon its sponsor. And, strangely enough, it has been possible in almost every case to complete the development before the public lost interest.

Do you remember the old United Wireless Company, the first big-scale commercial application of the radio telegraph? It failed, but the interest it created lasted long enough to bring about established ship-to-shore communication. The microphonic-contact detector was only the germ of an idea, yet the experimenters who found it worthless kept it alive until good crystal detectors were produced.

Compared to present-day tubes, the old, round DeForest audion was a little bulbfull of tricks. Still, we bought them. If we hadn't, the chances are that the Doctor would have stopped trying to make them work. Tubes called for highvoltage batteries. Those flashlight cells made a dreadful lot of trouble, but we bought them, and forced the battery companies into developing something good.

So it has gone. Every new stunt has gone thru this cycle. A new idea, capitalized by an imaginative opportunist.

snapped up by public—particularly experimenters—found useless, meanwhile perfected, finally marked successfully. We can say in all seriousness—Isn't radio wonderful?

Right now battery substitutes are halfway thru their cycle. Unquestionably from all of it there will emerge successful devices. That's why we feel that competitors shouldn't go to extremes in knocking them. They must be supported a little longer for, by next fall, we shall know who's who among the manufacturers of these devices.

Out at Darien, we have been working on the plate voltage supply problem from a different angle. Accepting the B battery as a satisfactory source of plate potential when operated at a very small current drain, we are trying to find out how we can get the same kick in the loud speaker with a lower current from the B batteries.

There is the greatest upkeep expense for a radio set. An outfit which operates on one-half the usual current drain can be sold with sales arguments that mean far more to the B.C.L. than the familiar "more sensitive, more selective, purer tone" story that everyone tells. In addition to working for more distance per tube, let us try for more volume per milliampere. This is a thought for the man who wants a radio problem that is worthy of some real thinking.

Here is something else for experi-Regeneration, menters to think about. used to one form or another, is becoming of increasing importance in highly efficient receiving circuits. The actual effect of regeneration is to wipe out the resistance in the grid circuit. If someone can design a circuit of practically zero resistance, the effect of regeneration will he obtained without the use of the feedback circuit. Of course, we are steadily decreasing the losses in the coils and condensers but the difference between ordinary operation and the regenerative effect is the small amount of a resistance that we have not yet been able to cut out. How do you suppose we can design a circuit or add an auxiliary circuit so as to bring the effective resistance almost to zero?

> M. B. SLEEPER, Editor.



# **R-F-C** Type Receiver

This set is equipped with one stage of non-radiating tuned R.F., and a stage of regenerative tuned R.F. coupled through a transformer to a crystal detector. Reverse feed-back is employed in an entirely new method

I N spite of the efforts of radio engineers to develop circuits which do not employ regeneration, there is no denying the fact that we are still without a satisfactory system for accomplishing results which can be obtained with regenerative circuits. This is shown convincingly by the results during the last Transatlantic receiving tests. Altho many neutrodyne and tuned R.F. receivers, employing five tubes, were able to bring in the foreign stations, the really outstanding result of the tests is the reception accomplished by single tube regenerative receivers.

Efficiency has been greatly increased by reducing the resistance of tuning circuits through the use of low-loss condensers and coils but the difference between the minimum resistance obtained without regeneration and the resistance with regeneration is an important and controlling factor.

The R.F.C. The receiver illustrated in the Circuit accompanying photographs is System the result of many tests and experiments carried on at the Darien laboratory to develop a circuit system which would allow the use of regenerative radio frequency amplification without radiation and to use this method in connection with a crystal detector.

The tendency toward substituting

crystal for a tube detector is not merely a passing fad but a practice which is approved by results obtained in careful tests. Not only does the crystal give true rectification, which a poorly adjusted tube does not, but it accomplishes its work as successfully as the audion.

In the type 6900 receiver the elimination of one tube may not seem to justify the means employed but more than the elimination of a tube is accomplished in this set. First of all, there is one less control than in the usual outfit with two stages of tuned R. F., for the right-hand condenser, as will be explained later, is not a tuning control but merely prevents oscillation. This set is more sensitive than the tuned R. F. receiver because it takes full advantage of regeneration. In ordinary outfits regeneration would require still another adjustment in addition to the three tuning condensers.

On the other hand, this outfit is not proposed as the best that can be built for one outfit or another is the best only as it meets most fully the particular requirements of the owner.

However, it can be said that, particularly if one or two stages of A. F. amplification are added, the results are bound to please the most exacting radio operator or B. C. L.

How the Referring to the schematic RFC Set diagram in Fig. 2, you will Operates see that the first condenser and coupler provide one stage of nonoscillating tunes R. F. amplification. The second condenser and coupler form the tuning circuit for the second stage. In the plate circuit of the second tube is a Rauland R-199 radio frequency transover the entire wavelength range and was much more satisfactory than making the feedback coupling variable because a capacity across the output was necessary. Once the coupling coil is set, regulation over the broadcast range can be accomplished with the small variable condenser.

We believe that very interesting developments will come from the experi-



Fig. 2. Examine this schematic diagram carefully and you will see how the R-F-C circuit is put together.

former. Normally the circuit oscillates. Consequently, it is necessary to put a coupling coil in the plate circuit arranged for reverse feedback so as to stop the circuit from oscillating. The secondary of the R. F. transformer goes to a Rasla fixed crystal detector and the telephones or the primary of an A. F. transformer. It was found after careful experimenting that an 0.00025 mfd. variable condenser across the phones or transformer primary permitted the second R. F. stage to be adjusted right under the oscillating point. This furnished the best control ments with this type of circuit for it offers a wide range of tests for those who want to work out further improvements on the circuit. For lack of a better name, we have called it the R-F-C system indicating radio frequencycrystal.

Standard There has been some criti-Parts cism from our readers be-Required cause standard equipment has been specified without giving the details for experimenters who want to make up their own parts. It has seemed advis-



Fig. 1. No adjustment of the coupling coil is necessary once it has been set. The poupler is fastened to the tube panel with an angle brooket.

able, however, to specify equipment which can be obtained readily in radio supply stores, partly because so many set builders prefer to do only the assembly work and partly because it is generally safer to buy special items already made according to standard specifications.

For those who want to build their own coils, the following specifications for the antenna coupler and the feedback coupler will be helpful. The antenna coupler is wound with approximately 55 turns of No. 22 wire on the secondary and 6 turns of the same size wire on the primary. This coil is 2½ ins, across the flats. The coupler has approximately 50 turns of No. 18 D. S. C. wire, measuring 3¼ ins, across the flats, for the secondary, 6 turns of the same wire for the primary, and 20 turns of the same wire, wound 2¼ ins, across the flats, for the plate coil.

The antenna coupler is the standard Eastern pickle bottle coupler and the variocoupler the regular Eastern 3-circuit tuner. In addition, two National condensers fitted with 3½-in. vernier dials are employed, one of 0.00035 and one of 0.0005 mfd., a Rauland R-199 R. F. transformer, Rasla fixed crystal detector, an Elgin 0.00025 mfd. variable condenser, with a 3-in. Kurz-Kasch kuob and dial, Walbert filament lock switch, Harco telephone jack, two 1-A Amperites, five Eby or Marshall-Gerken binding posts, and two standard base Benjamin sockets.

These parts are mounted on a front panel measuring 14 by 7 by 3/16-in. and a tube panel 5 by 4 by 3/16-in. If you want a very high finish on the panels, black Formica is recommend or, if you prefer mahogany or walnut grain, Celoron is good.

For hardware two coil mounting pillars and four angle brackets are needed, with the usual assortment of machine screws and nuts.

Deilling Altho the actual location of the holes are not shown in the Panels illustrations, full size blueprints can be obtained for use as panel patterns. If you want to scale off the locations of the parts, you can determine these details approximately from the picture wiring diagram, as it is shown at exactly one-half size.

There are no special difficulties to be encountered in laying out the panels. All holes are of standard sizes, either No. 18 or 15/32-in. The latter size is employed for the jack, filament lock switch, and the holes through which the condenser shafts pass.

Suggestions for Wiring The best mechanical design is unavailing if the connections are not properly made. With the picture wiring diagram and the illustrations it is an easy matter to copy the original set. A little care in shaping the wire will not only prevent trouble when





Fig. 4. The tube panel is tipped up to show the connections,

the set is in operation but will greatly improve the appearance of the outfit as well. There is a tendency to encourage set builders to make connections without soldering but this practice should be discouraged for screws and thumb nuts have the most mysterious way of letting wires slip out from under them and they give no warning except that the set stops functioning as it should.

Altho many set builders feel that they must have an electric soldering iron, this is really not necessary. If you do not feel that you can get a good electric iron. bit difficult to understand, but if you make comparisons with the illustrations, particularly the rear view in Fig. 3 and the bottom view in Fig. 5, you should have no trouble. The picture wiring diagram shows the rear of the set with the tube panel turned up. The parts drawn with dotted lines are either behind the variocoupler or above the tube panel. Before putting an instrument in place have the soldering lugs on the terminals and the thumb buts tightened down securely. The Spintite wrenches are particularly good for this work.



Fig. 5. A close-up of the pickle-bottle type tumor and coupler. The coupler shaft is cut off as it is not needed.

such as the American Beauty, a Nokorode soldering kit, which costs only half a dollar, will do astonishingly good work when used in accordance with the very thorough instructions supplied with the soldering kit. The secret of successful joints does not lie in the design of the iron but in its correct manipulation. Moreover, non-acid paste, such as Nokorode, or rosin core solder, such as the Kester or Belden brands, made with the correct proportion of rosin necessary for radio work. If you use the paste, be sure to get soft solder or you will have trouble in making it melt properly.

Assembly and Wiring Because of the arrangement of the parts, the drawing may be a little

I. Remove the mounting clips from the base of each Amperite, and cut off the ends of two clips where they bend over the end of the base. Using 1/2-in. 6-32 F. H. screws and nuts, mount these clips on the under side of the tube panel. Note carefully how they are arranged. The two clips toward the front of the base panel are those which have been cut off, while the rear pair have the ends bent down flat and filed out with a rat-tail file so that the screws which will be put in later through the base panel and sockets will make connection with the clips. Remove the screws which hold the contact springs on the sockets, put the sockets on the top of the base panel, and in place of the screws which were used for terminals, use 34-in. 6-32 R. H. screws

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passing through the base panel and up to the four corners of the sockets. These screws must have lugs under them. You will see that this arrangement serves two purposes. The longer screws hold the sockets to the base panel and at the same time allow connections to the terminals to be made at the under side of the tube panel. Be very sure that the sockets are put on correctly and the slots in the socket tubes are located as shown in Fig. 1, the top view, all but one from each post. Put the condenser behind the panel and put in the screws which go through the gear box and thread into the mounting pillars, put back the three screws holding the dial to the gear box, and, finally, fasten the knob in place by tightening the set screw in it. Turn the condenser plates so that they are totally interleaved, loosen the set screw on the collar over the condenser shaft, set the dial so that the 100 division line coincides with the line on the panel and tighten the set screw again.



Fig. 6. A bottom view showing the Amperites, R.F. transformer, and fixed crystal detector.

Mount the five binding posts on the tube panel using two lugs under the nuts where they are shown in Fig. 4.

3. Connect 1 to 2, 3 to 4, 5 to 6, and 7 to 8. Connections 1 to 3, and 5 to 6 are made between the lugs themselves without the use of connecting wires.

4. Mount the variable condensers, lock switch, R. F. transformer, and the telephone jack on the front panel. Use 1/2-in. 6-32 F. H. screws and nuts for mounting the transformer. Make sure that the secondary terminals are toward the lower part of the panel. To mount the National condensers it is necessary to remove the dials. First loosen the set screw which holds the knob to the shaft. Then take out the three R. H. screws which fasten the dial to the gear box, remove the four screws which hold the gear box to the condenser mounting posts, and undo the set screw on the collar which fits over the condenser shaft. You will find three washers on each condenser mounting post. Take off

5. With the condensers in place, remove the R. H. screws which go through the rear end plate of the smaller condenser and thread into the supporting pillars. Put an angle bracket on each of these screws and tighten up the screws again in their proper places. Do the same thing to the screw going into the lower left-hand post of the larger condenser, looking at the set from the rear. This arrangement is shown in Fig. 1, the top view. Fasten the tube panel to these three angle brackets, using 1/2-in. 6-32 R. H. screws and nuts. These must be fitted with soldering lugs as they provide connections 14, 16 and 32.

6. Connect 9 to 10, 11 to 12, 13 to 14, 15 to 16, and 17 to 18. Wire 17 to 18 runs from the G terminal on the socket through a hole in the tube panel and up to the hinding post on the fixed plates of the variable condenser.

7. Put a soldering lug on 19, the G post of the R. F. transformer, and an-(Continued on page 40)



RADIO ENGINEERING

Number 1

Working Data on Standard Radio Products

# Data Sheet No. 5

34. GENERAL INSTRUMENT TYPE 56D NOLOSS CONDENSER: This item represents a new departure in low-loss condensers in that four insulators, each one only 7/16-in. diameter by 1/2-in. long, comprise all of the dielectric material used. These are made of 1solantite which ranks with quartz, air, and pyrex, as a minimum dielectric loss material. The condenser is of the grounded rotor type and has metal end plates which are outside of the dense electrostatic field. It has good, long bearings and a friction-wipe contact on the rotor. Connections can be made directly to the stator and rotor by means of the soldering lugs provided. Three 6-32 F.H. machine screws are used for mounting. The dimensions shown are for the 21-plate 0.0005 mfd. size.

35. KELLOGG R.F. TRANS-FORMER: The primary of this aperiodic, air-core transformer has 11 turns wound in a single layer on a thin rubber tube. The secondary is wound in honeycomb fashion and is supported by small rubber pegs. A separation of about ½-in, is allowed between the two windings. Taps are provided on the secondary. The unit is supported at an angle on a nickeled brass foot for one hole mounting. Green silk covered wire is used without dope or varnish of any kind.

36. EASTERN PICKLE BOTTLE COUPLER: In this low-loss aperiodic antenna coupler, dielectric material has been reduced to a minimum. No tubing or dope of any kind is used, the windings being of pickle bottle form, self supported and reinforced with narrow strips of gummed paper. The primary has six turns of white silk covered wire and the secondary has 55 turns of green silk covered wire. Each is wound in a single layer to reduce the distributed capacity. Two clamping strips of Formica are used for mounting the coil. This coupler will tune from 200 to 600 meters when used with a .0095 mfd. condenser.

37. PACENT RHEOSTAT AND POTENTIOMETER: The dimensions given apply both to the rheostat and potentiometer. The winding is supported on a composition form, and the contact arm is permanently set at the factory. The shaft and knob are removable and the construction is such that either panel or baseboard mounting can be employed. The middle binding post goes to the contact arm. The knob is unique in appearance and a silvered dial is also furnished. Two-hole mounting is used. The rheostats are supplied with resistances of 6, 10, 20, 30, and 50 ohms, and the potentiometer of 375 ohms.

38. BENIAMIN SOCKETS: The electrical and mechanical design of these sockets is very good. They are made of Bakelite. The shell floats on four light springs which act as shock absorbers and prevent microphone noises caused by vibration of the tubes. This feature has long been sought for in connection with the use of UV-199 tubes. Each contact, spring, and soldering tab, forms a continuous unit and is fastened to the shell with an evelet. Both binding posts and soldering tabs are provided for connection. The dimension X in the drawing is 134 in, for the standard socket and 1-1/16 in, for the UV-199 socket. All other dimensions are common to both.

39. MARSHALL-STAT: This is a vernier rheostat suitable for either standand or dry cell tubes, and is very compact. The entire unit is made of heavily nickeled brass. One hole mounting is used with a knurled collar which screws up in back of the panel. One connection is made to the screw at the extreme back and the other to the screw on the angle piece.

40. ALL-AMERICAN R.F. TRANS-FORMER, TYPE R-199: This transformer is very neat and compact and is enclosed in a bakelite case. It was specially designed for use with UV-199, C-299, and similar tubes, and the wavelength range is from 225 to 550 meters. Both binding posts and soldering tabs are provided for connection. **Commercial Type Sets and Circuits** 



# Four-Tube Coto Symphonic Broadcast Receiver

Extreme selectivity is obtained in this set by the use of a built-in wavetrap circuit. One stage of tuned R. F. is followed by a detector and two stages of A. F. amplification.

ALTHO the parts employed in the Coto Symphonic Receiver are familiar, since the couplers, variable condensers, sockets, and transformers have already become popular among set bui'ders, the complete outfit is new and presents ideas which are most interesting.

The important feature of this receiver is that it is constructed with one step of tuned radio frequency amplification used in connection with a wave trap and that variable coupling is provided between the wave trap and the antenna coupling coil, the secondary and its corresponding antenna coil, and between the primary and secondary of the tuned R.F. transformer. While three adjustments are added in this way, they are not at all critical, making it possible to leave them unchanged over a wide range of wave lengths and operating conditions. However, when it is necessary, these elements can be adjusted and the sharpness of tuning or the am-The plification increased accordingly. wave trap for example, is very loosely coupled under normal circumstances and, as a result, does not have a tendency to absorb energy on the wavelengths being received. However, it can be brought

into operation very quickly to cut out interference. The same thing is true with the primary-secondary coupling. For ordinary use, the coupling is made as tight as possible, being reduced only when interference calls for still sharper tuning.

The use of adjustable coupling between the primary and secondary of the tuned R.F. transformer is always a good idea, making it possible to obtain maximum amplification without causing the first tube to break into oscillation.

Many experimenters and set builders do not realize that, in a tuned R.F. receiver, tuning the secondary has the effect of tuning the primary. Therefore, if the coupling between the primary and secundary is too tight, the tuning action of the secondary condenser upon the primary or plate circuit is the same as if tuning were employed in the primary. That would, of course, cause the tube to oscillate. At the longer wavelengths, this effect is hardly noticeal le, but at about 300 meters or below, even when neutra'ization is employed, the adjustment becomes critical and the tendency to oscillate quite pronounced.

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Fig. 2. Schematic wiring diagram of the Coto Symphonic receiver.

The sockets on this set are of very good design, for the terminals are insulated from the metal frame with hard rubber strips. Instead of the ordinary The variable condensers are one of the first to be designed successfully with a single bearing for the shaft which carries the rotary plates. You can see the



Fig. 3. Showing the arrangement of controls for tuning the set.

type of spring contacts, a special arrangement is employed by which the springs grip each pin on both sides. Thus a large contact surface is obtained with a sidewiping action which keeps the pins clean and bright. vernier by which fine adjustments of the capacity are obtained. These condensers, by the way, were also one of the first to be made with a metal end plate. Both stator and rotor plates are insulated from the frame.

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Assembling Standard Construction Kits



# The Splitdorf Self-Neutralized R. F. Receiver

In this five-tube set, the problem of neutralization has been attached in a unique manner incorporating many interesting mechanical features. Part 1

THE Splitdorf R. F. receiver, shown in the accompanying illustrations, represents a happy combination of high efficiency, simplicity of construction, ease of operation, as well as freedom from disturbances due to oscillation. It provides two stages of tuned radio frequency, detector, and two stages of audio frequency amplification. A single circuit coil, tuned by a 43-plate variable condenser, is employed for the secondary circuit. This delivers the maximum amount of energy from the aerial to the first R. F. tube, and does not reduce the selectivity of the set since the following stage of tuned R. F. amplification provides all that is necessary. The two interstage R. F. coupling coils are of the air core type, each tuned by a 17-plate variable condenser. Since no potentiometer is necessary for controlling the tendency to oscillate, the three condensers are the only controls used. Stations may be logged since the settings for any station remain constant for a given aerial and ground. The two 0.00025 mfd. fixed condensers, the number of turns in the primary and secondary of the two interstage couplers, the size of wire and method of winding are all vitally important factors in securing the inherent balance and non-oscillating features which hold good at all broadcast wavelengths.

Examination of the schematic How the wiring diagram shows that Circuit Is Arranged. one rheostat controls filament current of the two R. F. tubes and the other controls the detector and the two A. F. tubes. A negative grid return is employed on the two R. F. stages. The two A. F. stages have provision for using a C battery for biasing the grid. A jack is provided for plugging in on the first A. F. stage when locating a new station with the phones. A 1 mfd. fixed condenser by-passes the radio frequency currents around the B battery employed in the R. F. steps. A .006 mtd. fixed condenser is used for bypassing any R. F. currents in the A. F. amplifier around the loud speaker, A. C. and A. E. amplifier B batteries.

The set is designed primarily for use with an aerial. During a test at the Darien laboratory it was found to be extremely selective, a movement of the center dial one or two divisions either way completely tuning out any station. Fair results were secured using an aerial alone on a ground alone. In apartment houses in a city like New York, where lanuary, 1925

many high powered broadcasting stations are located, all local stations should be brought in on a loud speaker using only a ground connection.

Design Details of the struction features in this Set. outfit. The detector and two stage A. F. amplifier comes already asdensers and bakelite sockets are used.

A front view of the set is shown in Fig. 1. Looking from left to right we have the antenna tuning and the two R. F. controls. Next comes the rheostat "No. 1 which controls the two R. F. tubes, and rheostat No. 2 which controls the detector and two A. F. tubes. The



Fig. 2. This wiring diagram shows the circuit system employed for the Splitdorf receiver,

sembled and wired in a deck form. It is only necessary to fasten this to the baseboard with four screws and make the outside connections to it. The three inductance coils are wound on Bakelite tubing and each one has its 00025 mfd. condenser already connected across the top. The primaries of the two R. F. transformers are wound with large wire to cut down resistance losses. These coils are spaced 6½ ins, on centers and the antenna coil is located 3½ ins, above the other two coils so as to avoid magnetic coupling. Grounded rotor consmall knob in the lower left hand corner is for the filament switch; in the lower right hand corner is the phone jack.

A Formica panel 7 by 26 ins., 3/16ins., thick, supports the condensers, rheostats, jack, and filament switch. A wooden baseboard 8 by 25 ins., 5/8 in thick, fastened to the front panel, carries the detector and A. F. amplifier unit, sockets, 1 mfd, fixed condenser, and coils. In addition, there is a Formica binding post panel 2-5/8 by 25½ ins., 3/16-in thick, for the battery, aerial, ground, and loud speaker connections.



<sup>&</sup>quot;. 3. Plature wiring disgram of the laft hand balf of the set.

1.



Fig. 4. Showing the right hand half of the Splitdorf outfit.

#### RADIO ENGINEERING

Number 1

Standard Parts Required. Departs required for this outfit are: One 43-plate Heath condenser, two 17-plate condensers, three 4-in. Splitdorf dials, one Cutler-Hammer battery switch, 2 Pacent jack, two 10-ohm Splitdorf detector and A. F. amplifier unit, one antenna coupling coil and two R. F. transformers with 00025 mfd. condensers, two table mount sockets, one 00025 mfd. fixed conpossible. Read through each step before starting the work as it may save time and extra work later on.

 Unscrew the outside nut and washer on the filament switch and put the stem through the large hole in the lower left hand corner of the panel, looking at the panel from the front. Put the nut and washer on again at the front of the panel, keeping the body of the switch in a horizontal position.



Fig. 5. This view allows the rear of the set. The A. F. transformers are under the tube panel.

denser, one 1 mfd. fixed condenser, 12 engraved Eby binding posts, Formica panel 7 by 26 by 3/16-in., and another 2-5/8 by 25½ by 3/16-in., a wood baseboard, 8 by 25 by 5/8-in., bus, bar, screws, nuts, hugs, and solder.

Assembly. Figs. 3 and 4 show a picture and wiring diagram of the set, in Wiring which the connections have been drawn exactly as they were arranged in the original receiver. The diagram is drawn looking down on the set. All soldering is done to lugs, some of which are already mounted on the instruments as they come in the kit. Tin all lugs before putting them on the instruments. This will make soldering much easier. Use either Kester rosin core solder or plain soft solder with Nokorode paste put on sparingly. The new Firth soldering fluid is also very satisfactory. Have the iron thoroughly clean and hot enough to make the solder flow freely.

The following instructions have been prepared in the proper sequence to make the assembly and wiring as simple as

Mount the jack in the large hole at the lower right hand corner in the same way, with the frame vertical and to the left side. Mount the large 43-plate condenser in the set of holes at the left. Mount the two remaining 17-plate condensers in the respective sets of holes to the right. Remove the dials from the two rheostats by loosening the set screws in the knobs. Mount these rheostats on the right of the condensers with the 1-1/8-in. F. H. machine screws and nuts provided, making sure that the terminals point toward the bottom edge of the panel. Now put a tinned lug on the left hand terminal of rheostat No. 1, (Fig. 3,) and one on the right hand terminal of rheostat No. 2, looking at the panel from the rear. Have these lugs pointing in the directions shown.

2. Take two of the pieces of the braided copper wire connections and fasten the lug of one to the right hand terminal I, and the lug of the other to the left hand terminal 2. Tighten up all the nuts on these rheostats as it will be impossible to get at them later on.



Fig. 6. The arrangement of the receiver has been carefully wurked out, as you can see from this top view.

Leave the other ends of these two wires free for connection to the deck assembly later on.

3. Mount the two sockets on the baseboard with the 7/8-in, R. H. wood screws provided, using the picture wiring diagram and the holes drilled in the baseboard to locate their positions. Keep the F + and F — terminals facing the front edge of the baseboard. Now fasten the front panel to the baseboard with the three 1-in, F. H. wood screws. See that the lower edge of the panel is flush with the under face of the baseboard, and that there is a  $\frac{3}{2}$ -in, space between each end of the baseboard and the corresponding end of the panel.

4. All of the following instructions are given looking at the set from the rear, as this is the natural way in which the work will be done. Using a fulllength piece of bus wire, connect the left hand terminal 3, of rheostat No. 1 to 4, the rotor connection of the 43-plate condenser. Keep this wire 1/2-in. from the front panel, and 34-in, from the baseboard, and leave a 6-in. length of wire beyond 4 for a connection to be made later. Connect 5, the right hand terminal of rheostat No. 2, to 6, the left hand terminal of the filament switch. Run this wire 34-in. from the front panel and 34-in. from the baseboard, and solder it at 7 and 8, the F+ terminals of the sockets. Connect 9, the Fterminal of the left hand socket, to 10, a point on the wire nearest the panel.

Run this wire up, over, and down, keeping the horizontal part  $1\frac{1}{2}$ -in, from the baseboard. In making the connection at 10, put a small loop in the end of wire 9 to 10 so that it can be booked around wire 3 to 4 and then soldered. Make all connections of that type in this manuer. Connect 11, the F — terminal of the right hand socket, to 12 in the same way.

5. Using the picture wiring diagram as a guide, assemble all the binding posts on the hinding post panel, with the engraved heads protruding from the dull side of the panel. Have the hole in each binding post pointing up and down and fasten each post to the panel with one of the hexagon nuts provided. Place a tinned soldering lug on each binding post except the A Bat - and C Bat + posts, and fasten each in place. Insert the small copper jumper bar over the A Bat-, C Bat+, and B Bat- posts. All of the lugs should point straight up, excepting the Ant, A Bat +, Speaker +, and B Amp +.

6. Solder pieces of bus wire about 2 ins. long to the lugs on the Speaker —, C Bat —, and B Det + binding posts, leaving the wires projecting up. Solder a wire about 4 ins. long to the lug on the B Bat — post, and leave it projecting up. All of these wires will be used later for connecting up the detector and A. F. amplifier assembly.

The concluding data on this set will appear in the February issue,)



### A Simple Method for Making A. F. Transformer Amplification Curves

The method of making A. F. transformer curves described here takes the mystery out of characteristic tests

M ANUFACTURERS who want to find out for themse ver the real story about the amplification curves on various transformers, or the experimenter who wants to make some interesting tests, can very easily set up a circuit for making A. F. tran former curves, u-ing the circuit shown in Fig. 2.

On some transformers, surprising variations will be found between the curves published by manufacturers and those obtained with this circuit. Sometimes curves shown in descriptive pamphlets are not made from actual measurements, while others are decidedly inaccurate owing to the use of make-shift testing circuits. The data on the system to be described was given to us by Mr. Samuel Cohen, Chief Engineer of the General Instrument This system of testing is Company. very accurate and can be depended upon to show the true amplification obtained in the transformer under test at various andio frequencies.

The accompanying photograph shows the laboratory of the General Instrument Company in which this circuit is used for re earch work. We have also made up this equipment for use in our laboratory at Darien, Connecticut.

Audio frequency alternating current is supplied to the circuit from a vacuum tube oscillator. Data is not given on the oscil ator, although it will be de-cribed in detail a little later. The output of the oscillator is connected to a coupling transformer made from an ordinary A. F. transformer. The iron core, however, is removed and the windings placed in a small tin box which serves as a shield. The shield is connected to the ground.

In addition, one 200-ohm and two 400ohm potentiometers are needed, a fixed resistance of 20,000 ohms, another resistance, R<sub>2</sub> of 200 ohms, and one 2 microfarad condenser. Ward-Leonard resistance units are well suited for this purpose. A Federal 8-contact cam switch is needed to connect or disconnect the transformer under test, with a vacuum tube for the transformer coupled amplifier followed by a stage of resistance coupled A. F. amplification. In addition, a 0 to 10 thermo-couple milliammeter and a 0 to 125 thermo-milliammeter are needed. The former may be a calibrated thermocouple connected to a low-reading milliammeter while for the milliammeter a Weston type 301 instrument will be satisfactory. This meter should be connected in the plate circuit of the last resistance coupled amplifier. reading of the thermo-ammeter T. A. by resistance  $R_{p}$ . The ratio of the drop last determined to the drop first determined gives the voltage amplification of the transformer at the particular audio frequency employed.

For example, if the first reading of the thermo-ammeter is 4 milliamperes the drop across resistance  $R_s$ , of 200 ohms, is 0.80. If, after the switch is thrown



Fig. 2. This wiring diagram shows the connections for the audio frequency transformer characteristic testing set-up. The O-10 thermo milliameter is the meter referred to as TA. A resistance coupled amplifier is used in this circuit because its operation is independent of the audio frequency and does not introduce any distortion in addition to that which may be found in the A.F. transformer under test.

The testing process is very simple. The transformer to be tested is connected as shown. Then the switch is thrown to position AA. By adjusting the rheostats R<sub>2</sub>, and R<sub>4</sub>, the reading of thermo-couple annoter T. A. is brought to about the center of the scale. Then the reading of the milliammeter in the amplifier plate circuit is recorded. Also the drop across resistance R<sub>2</sub> is determined by multiplying the reading of the thermo-ammeter T. A. by the resistance in ohms of R<sub>2</sub>.

Next, the switch is thrown to position BB and resistances R<sub>s</sub> and R<sub>s</sub> again adjusted until the same reading is obtained in the milliammeter in the amplifier circuit. Again the drop across R<sub>s</sub> is determined by multiplying the new to BB, the thermo-animeter shows 8 milliamperes, the drop across  $R_{e}$  is then 1.60. The ratio 1.6/0.8 is 2, which is the amplification obtained by the transformer at the A. F. frequency employed.

If it is not possible to bring the am meter to its first reading without run ning the thermo-ammeter off the scale start the measurements all over with a lower first reading on the thermo-ammeter by adjusting R<sub>1</sub>.

Tests are made at various audio frequencies to ascertain the characteristics of the transformer. The frequency of the oscillator is measured at this laboratory is measured by means of a Seibt audio frequency meter. This meter is a Campbell bridge having a calibrated variable inductor with fixed condensers.



# How to Assemble the Receptrad Multiflex Receiver

In this set there are one stage of tuned R. F., a stage of transformer coupled R.F., crystal detector, reflexed transformer A.F., straight transformer A.F., and two stages of impedance coupled A.F. amplification

M ANUFACTURERS of construction kits, in common with those who build complete sets, find it necessary, as soon as a kit of one type is put on the market, to start work immediately on a new design or circuit, not only to continually improve results but to have something new to offer as soon as the current design has lost its originality.

The multiflex employs one stage of kit follows their very popular superheterodyne outfit which they previously minufactured. All through the summer and the fall the laboratory development has been carried out until now the new design is ready for the set builders.

The Multiflex employs one stage of tained radio frequency amplification, and one stage of transformer coupled R.F., followed by a fixed crystal detector and two stages of transformer coupled A.F. with an additional stage of distortionless impedance coupled A.F. This is an unusual combination but the results certainly justify the arrangement employed. Although the effect of six tubes is obtained, only four are required since one is eliminated by the use of the crystal detector, and another by reflexing one of the audia stages. A feature of this set which will appeal to many radio men is the arrangement for using either an antenna and ground or a loop antenna. No special switching circuit is required for the loop can be plugged into a jack at the front, or the antenna and ground connected to binding posts at the rear.

The kit is made up in two parts, the type M4-8 which contains the essential instruments, and the M4-12 which provides all the additional parts to make up the complete receiver. In the first kit there are the following Receptrad parts: 5 to 1 Silvertone reflex A.F. transformer, 3 to 1 Silverton A.F. transformer, Choke coil transformer and 50,000 ohm by-pass resistance, antenna coupler, radio frequency coupler, fixed crystal detector, and 200 ohm theostat. The accessory kit contains a Formia panel 7 by 24 ins., drilled and engraved, four Na-Ald sockets, a 6-ohm rheostat, one single and two double circuit Pacent jacks, Cutler-Hammer filament switch, two 13-plate DR Duplex variable condensers, two 4-in, knobs and dia's, a 0.001 mfd. Freshman fixed condenser, eight binding posts, and the two hinding post strips, together with the necessary hardware.





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This outfit is also sold com-Assembly pletely assembled and mounted in a cabinet. The following Wiring

step-by-step instructions are for the assembly of the combination Recptrad kits which include every item necessary. You are strongly advised to follow the assembly steps as given below as they have been prepared in such sequence that the work can be carried out in the easiest manner.

In the original model soldering lugs were not used at points where binding posts are supplied. This simplifies the work considerably. Where wires are fastened together, however, soldering is necessary. Be sure to use either Kester rosin core so der or soft solder with Nokorode paste. Use as little solder and flux as possible, applying sufficient heat to make the solder flow freely.

 First mount the four sockets on the baseboard with their binding posts in the positions shown.

Connect 1 to 2, 3 to 4, 5 to 6, and 7 to 8.

3. Mount the large reflex transformer on the baseboard.

4. Connect 2 to 5, running the wire close to the base so that it will not interfere later with the center jack. Connect 9 to 10.

5. Mount the right-hand Silvertone A.F. transformer, 1 to 5 ratio, looking at the set from the rear.

 Connect 11, the B + post, to 12; connect one side of the 0.001 mfd. Freshman condenser to the wire running from 11 to 12, and the other terminal of the fixed condenser to 13, the P post on the transformer. Put an angle bracket on post 13 and fasten it to one of the springs for mounting the crysta' detector. Fasten the other detector spring at 14, the -- F post on the reflex transformer.

7. Assemble the six binding posts on the supporting strip, fasten two of the angle brackets to the strip, using the machine screws and nuts supplied, and fasten the brackets to the baseboard with wood screws. The left-hand end of the strip should be 13% ins. from the end of the baseboard.

8. Connect 15 to 16, the A+binding

post; connect 17 to 18 and 18 to 19.

9. Mount the 1 to 3 Silvertone transformer and the impedance coil.

10. Connect 20 to 21, 20 to 22, and 23, the G post on the transformer, to 24, which is the G post on the socket. Connect 25 to 26, 27 to 28, and 29 to 30. Fasten one of the springs for the 50,000 ohm resistor to 27, the G post on the transformer. Fasten the other spring to which is the — F post.

11. Mount the variable condensers, high resistance volume rheostat, low resistance rheostat, jacks, and filament switch on the front panel, checking their positions against the drawing.

Fasten the front panel to the baseboard with wood screws.

12. Connect 31 to 32, 33 to 34, 35 to 36, 37 to 38, 39 to 40, 41 to 42, and 43 to 44. Connect 45, on the wire running from 20 to 21, to 46, the bottom contact on the jack; connect 47, the top jack contact, to 48; connect 49 to 50, the first contact down on the jack, connect 51 to 52, 53 to 54, which is on the wire running from 3 to 4, connect 54 to 55, the bottom spring on the jack; connect 56 to 57, and 58 to 59. Connect 3 to 8, keeping the wire above the center jack.

13. Put two binding posts on the short terminal strip and fasten to the strip two angle brackets, using screws and nuts, Secure the brackets to the baseboard with wood screws.

14. Connect 60 to 61.

15. Mount the antenna coupling coi's on the baseboard.

16. Connect the outside tap of the smaller coil to 62 and one of the inner taps to 61; connect the inner tap on the larger coil to 63, and an outer tap to 64.

17. Mount the R.F. transformer on the baseboard.

18. Connect one of the white taps from the R.F. transformer to a short piece of bus har running out from 65; the other white tap to a piece of bus bat soldered at 45 to the wire running from 20 to 21: connect the outer green tap on 66; the inner green tap to a piece of bus bar running from terminal 67; connect 68 to 69, on the wire running from 29 to

and

# Why engineers favor De Forest Tubes



Uniformity gives accuracy in laboratory work. One set of De Forest Tubes brings in signals as clearly and as deeply as another.



This pair, the DV-3, comminus a filement correct of only files of an andrew. It operates at a filement prnoted of 3 order.

The DV-2 has a filoroout potential of a 70 webs and a filoroout consumption of agricus of an arepent.

THE mechanical characteristics that recommend De Forest Tubes to the rough usage of the laboratory add months to their lives in the less turbulent sockets of the fan.

The electrical characteristics the high Mu—that the engineers find so desirable provide a higher amplification constant.

De Forest Tubes will do all they are required to do—and more. One specialist, an expert on resistance coupled amplification, uses them because of their high mutual conductance with which the amplification varies directly. Another finds that only De Forest Tubes will stand momentary overloading and work perfectly after the load is removed.

There are two types, illustrated

above, that satisfy all needs. The DV-3 for dry batteries has an average mutual conductance of 460 micromhos; average amplification constant (or Mu) 6; plate impedance 13,000 ohms; a good detector in standard regenerative circuits. It is remarkably nonmicrophonic. The DV-2 for storage batteries is made for power amplifier work and is developed for all usual circuits. Conductance 720 ohms; amplification constant (or Mu) 7.2; plate impedance 15,000 ohms.

Sold by authorized dealers only. Made by the makers of De Forest Radiophone, Loud Speaker and all radio parts. De Forest Radio Company, Jersey City, N. J.

DE FOREST RADIO COMPANY Jersey City, N. J.

DE FOREST TUBES The "Magic Lamp" of Radio 30; and 70 to 71, on the wire running from 68 to 69.

This completes the wiring of the set. This outfit is designed for UV-201-A, C-301-A, or DV-2 tubes. All these tubes require six volts. If you wish, you can use the low current tubes, although the volume will be sacrificed. The B battery should be of 65 to 90 volts, and the C battery in adjustable Everready 3, sothat the biasing voltage can be regulated when the set is in operation. With a mechanical dimensions. Theoretically, a perfect impedance coupled amplifier would employ a coil of almost infinite impedance to alternating currents.

In operation, the steady flow of current passes through the impedance coil but, when a charge is placed on the grid, the impedance opposes any change of current through it. Then the charge is passed on to the grid of the following tube. The efficiency of this type is about the same as that of a resistance



Fig. 4. The left and conter dials are for tuning, while the right hand dial regulates a putentiumeter which controls the volume.

higher B battery voltage, the C hattery voltage must be increased.

The tuning of this set is exceedingly simple. The condenser dials are kept at about the same settings over the entire range. The volume control regulates the signal strength and prevents distortion. When the set is ready to operate you will see very quickly how this dial should be adjusted.

Notes on Some notes on inmedance Impedance coupling may be interesting Coupling to those who are not familiar with audio' frequency amplifiers of this sort. The circuit arrangement is somewhat similar to that employed on resistance coupled amplifiers. However, the D. C. resistance of the impedance coil is kept as low as possible in order to make the current consumption of the plate circuit low. The A. C. impedance, on the other hand, is very high, limited by the expense of the coil and the coupled amplifier. As a matter of fact, those who use one or the other generally believe that the type they use isuperior. It is true that the impedance coupled amplifier does not require an extra high plate potential. On the other hand, an impedance coil is slightly more expensive than a resistance coupled amplifier unit.

One of the first commercial applications of impedance coupling was in the S. C. R. 75 airplane receiver, manufactured during the war by the Western Electric Company for the United States Army. This outfit was a three tube non-regenerative receiver designed for VT-1 tubes. The impedance coils were encased in soft iron shells, mechanically connected with the core so as to give a closed magnetic field. This was done to make the impedance as high as possible and to protect the wire. The windings were impregnated with rosin.



SPACE FRANK

Lieut. Greiff, working in conjunction with Receptrod engineers, sets new standards in quality and araftsmanship with the new

#### DOUBLE SELECTOR MULTIFLEX

It is the aristocrat of radio receivers. See it-tone it-hear it. You will be convinced the Receptrad Multiplex is supreme in

#### Tone Quality, Simplicity of Operation and Performance.

Six Tubes Reflexed into Four-Two Dial Controls-No Outdoor Aerial Required-The Multiplex is at once the favorite of the broadcast listener and the distance fan.

in Haudsonse De Lasse Cabloct, \$100. Complete Batteryless Long Socket Type for Direct Current, \$125

#### MULTIFLEX KIT FOR BUILDERS

The Geniff Double Selector can be easily assembled in a few hours. All you need is the Multiflex Kit, including all parts, Price \$50. Contains principal ports, Price, \$29,50.

#### RECEPTRAD "SUPER-HET" KIT

The Greiff Double Selector can be easily assembled in a few hours. All you need is the Multiflers Kit, including all parts, Price \$50. Containing principal Super-Hat Kit with all essential parts, each for \$83.80. The smaller Kit cantaining most essential parts, \$33.

FREE: Write for blue prints of the Multifles and the Super-Het-also in-



#### With the Manufacturers



S THERE anyone who does not know Oscar Roos? At the top of this page you will see him doing something with a slide rule. He is always doing something, altho many of us are apt to doubt that because few of us can understand most of the things he does. However, he's satisfied, because he believes he knows what it's all about, Oscar Roos is one of the few men who can tell tru hfully about what he was doing in radio years and years ago. Right now, he is the latest addition to the consulting staff of F. A. D. Andrea. It is interesting to note that several important features of apparatus design have become standardized thru a general agreement among radio manufacturers. These points, by the way, have been advocated for several years by Radio Machine screws, unless Engineering. special construction makes it impossible, are to be threaded 6-32. Instrument control shafts are to be 14-in, in diameter. Scale markings for rheostat dials are to be divided from 0 to 10, with the word OFF shown separately. Regular control knobs are to be divided from 0 to 100, with the numerals arranged to increase as the dials are rotated in a clockwise direction. Vernier controls must turn in the same direction as the main dials. These few points will help more than might appear at first thought to make parts interchangeable.

The Weston Electrical Instrument Company has just published an important pamphlet covering measuring instruments of their manufacture which are essen ial to the accurate testing of radio sets and parts. Much can be learned from the data presented, for the manufacturer who thinks it is only necessary to test a condenser for short circuits or a transformer for opens is not keeping up with the steadily increasing standards of their competitors.

That manufacturers too often design their equipment with their eyes on the things others are making, instead of finding out by actual measurements what they are doing is indicated by the increasing number of couplers and R.F. transformers wound in the lattice or spider web fashion. No one would have the courage to call a coil "low-loss," when wound by those methods, if he ever actually compared them with the closely wound single-layer solenoid.

Keen competition in the matter of "super-transformers" is developing between the Rauland Manufacturing Company and Samson Electric, with the new type just introduced by General Radio as a third competitor. Whether these types will prove superior to the familiar designs must be decided in actual use by manufacturers and set builders.

Contrary to the general impression, the Connecticut Telephone and Electric Company has not stopped production on the S-13 Sodion, the smaller tube which requires a potentiometer control. In fact, the Acme Apparatus Company has designed their new Cabot circuit construction kit around the S-13 Sodion





#### EFFICIENT

Sets using Nationals have received signals between Buenos Airus, S. A., and Hartford, Conn., 5200 miles

#### DURABLE

Two National Condensers and Velvet Vernier Dials ran 324,000 Revolutions during the recent Radio World's Fair without showing the least sign of wear.

#### DEPENDABLE

Used in Marine and Radio Compass Work, Write for Bulletin 104.

The National Regensformer for the Browning-Drake Receiver

The Performance of this set will surprise you.

Write for Balletin 105

Manufactarsd by

National Co., Inc. 110 Brookline St., Cambridge, Mass.

#### **R-F-C** Type Receiver

(Continued from page 19)

other on 20, a terminal on the fixed crystal detector. Bend these around as shown in Fig. 6 so as to make connection 19 to 20. Connect 21 to 22, the outer terminal on the jack and connect 22 to 23. 23 is the terminal for the variable plates on the small variable condenser. Connect 24, on the crystal detector, to 25, the terminal on the fixed condenser plates, and connect 25 to 26, the inner contact on the jack.

8. Cut off the shaft of the variocoupler flush with the bushing. Remove the screw which serves as the terminal for the lower end of the primary winding on the vario-coupler. This is the third screw from the bottom. Take off the lower primary lead. Put the screw through one hole of an angle bracket and tighten the screw in place again. Then fasten this angle bracket to the tube panel with a 32-in. 6-32 R. H. screw and nut. Put a lug under the mut as it serves as connection. Solder the primary lead which you took off to the angle bracket.

9. Connect 27 to 28. 27 is the top terminal on the coupler contact strip. Connect 29 to 30. 29 is the second contact down on the terminal strip. It is well to insulate this wire with MR varmished tubing. Connect 31 to 32. 31 is the third terminal down on the strip and 32 is a lug on the screw which holds the angle bracket. Connect 33 to 34, 33 is the fourth terminal down on the strip and 34 the B binding post on the R. F. transformer. Another lug on 33 must be connected to 35. Connect 36 to 37. 36 is the bottom terminal on the terminal strip and 37 a connection made to the wire running from 17 to 18. Connect 38 to 39. 38 is soldered to the lug under the nut of the screw which holds the angle bracket to the tube panel.

10. Remove the thumb screw and nut from the connection to the fixed plates of the 25 plate condenser and screw on to this a coil support piller. Put a soldering lug on the screw under the pillar. Cut off the head from the ½ in, 6-32 strew, thread it part way into the end of the coil support pillar, put the nut on the projecting part of the screw and tighten up the nut against the end of the pillar so that

(Concluded on page 60)

### **Special Construction Kits**

#### R-D-X One-Tube Set \$25.00

DURRANT has specialized on the R-D-X as a one-tube set for those who want an inexpensive outfit which will bring in local stations with loud speaker volume, and distant stations on the phones. All parts, as specified in this book, are furnished, with Formica panels drilled and engraved, coils wound, and everything ready to assemble.

#### Browning-Drake 4-Tube \$59.50

DURRANT has selected the Browning-Drake four-tube set for those who want the maximum in long distance reception coupled with tuning sharp enough to cut out all ordinary interference. Licensed B-D Regenaformer units, manufactured by the National Company, are supplied with this construction kit. All parts as specified are finished, with panels drilled and engraved.

### **Parts for Set Builders**

All parts required for building sets described in Radio Engineering Magazine, can be obtained from DURRANT. Shipments are made promptly, and without substitution, for DURRANT handles only products of nationally known manufacturers.

Postage is paid by DURRANT, but no responsibility for safe delivery is assumed unless ten cents extra is remitted to cover the cost of registry.

### DURRANT RADIO, Ltd.

C-52 Vanderbilt Avenue

New York City

#### Standardized Parts List

The materials used to make up the set described in this issue were supplied by the following companies. The manufacturers whose names appear below will be gliad to send you builtins describing other products which they make. Please mention RADIO ENGINEERING when you write them.

Туре	Name	Price .	
	Benjamin Elec. Co., Chicago, III, 2-Standard base sockets	12.00	
FX	Davidsen Radio Corp., 222 Fulton St., New York. 1-Rasia fixed crystal detictor	1.25	3
155	Diamond Stats Fibre Co., A-423 Brooms St., New York, I-Black celoron panel 7 by 18 by 3/16 in	2.95	•
P5 30	Eastern Coll Corp., 22 Warren St., New York City. 1-Pickle bottle coupler 3-turn primary 1-3-circuit pickle bottle tuner	2.00	
Ensig	H. H. Eby Mfg. Co., X-40 So. 7th St., Philadeiphia, Pa., 5-Eneign binding posts	1.00	A INCOMENTAL OF
	Eigin Radio Corp.,		4
	1.00025 mfd. variable conden-	2.40	Control of
w	James Goldmark Cd., E-83 Warren St., New York. 1-100-fl. coil of Wirit	.50	
acc	Harce Products Co. 25 Church St., New York City. 1-Harce double circuit anti-ca- pacity jack	.80	

		Kurz-Kasch Company, So. B'way, Dayton, Chio.	
1		1-3-in, tapered knob and dial.	.75
	7	Mitchell-Rand Mfg. Co., 18-F Vesey St., New York City. 1-length special No. 7 tubing	.15
1		Resident Company Inc.	
		Brookline St., Cambridge, Mass. 100035 mfd. condenser with 3%-in, vernier dial. 10005 mfd. condenser with 3%- in, vernier dial	5.75 6.00
2		Radiall Company,	
	-	RE-320 W. 42nd St., New York City.	
24	1A	2. Amperites for UV-201-A tubes	2.69
2	R-15	Rauland Mfg. Co., F-2650 Coyne St., Chicago, III. 9 1-R.F. transformer	5.00
	00040	William Mark Co.	
5		A-931 Wrightwood Ave., Chicago, III. 1-Filament lock switch	.50
		MISCELLANEOUS PARTS	
ô (		2. Pkos. of 25 soldering jugs	.40
0	185	4-Left hand nickeled angle	143
		brackets	.40
65	14	2-Nickeled coll mounting pillars	-16
0	62	1.Pkg. of 10%-in. 6-32 P.H. nickeled screws	.12
	63	1-Pkg. of 10/2-in. 6-32 PLH- nickeled screws	,12
n	64	1-Fkg. of 10%-in. 6-32 R.H.	
Μ.		nickeled screws	-14
	49	2-Pkgs. of 10 6-32 nickeled nuts	.16
0		Complete set of parts 1	41.15
		BLUE PRINTS	
		and the second second second second second	

#### Back Issues of Radio Engineering

If you have missed any issues of RADIO and MODEL ENGINEERING for this year, check over the following list and order those that you did not get so as to make your file complete.

January-Tuska Superdyne, 4-tube Monotrol, oscillating wavemeter.....10c.

February-7-tube super-heterodyne set, Cockaday Receiver.

March-April-Portable tuned R. F. set using UV-199 tubes, Harkness circuit for Diade or crystal detector.

May-Improved Reals reflex, the most successful 1-tube receiver ever built, 100meter Sodion receiver.

June-Sodion reflex set using UV-201-A amplifier, the Bestone V-60, tuning filter for cutting out interference. July-Resistance coupled amplifier. Tools for the radio model shop, Crystals that oscillate.

August-Construction of 4-tube No-Loss tegenerative receiver, Description of the Boonton light four receiver, The R-A-R receiving circuit.

September—R-D-X maximum modulation 1-tube regenerative reflex receiver. Assembly of the Haynes tuner. Ware type T neutrodyne. Freshman Masterpiece receiver, Ultradyne type super-heterodyne receiver.

The price of these issues is 20 cents such. They will be sent promptly upon receipt of a check, money order, or stampe to cover the cost. Postage is prepaid. MICRO-SELECTIVE TUNING CONTROL



# Want more stations? SLOW-MOTION" Tuning will get them for you!

REMEMBER how the "stow works" pirture helped you see details that were un-noticed in the usual running: In a similar way the "slow manow" (12 to 3 ratio) of the UNIVERNIER helps you find dozens of stations that are missed if "searching" is done with the usual coarse adjoint ent (as you are compelled to do with many ancalled writer thats which merely displayer the action of the obsider evenier condenser ... With its continuous "dox-matter", the UNIVER NIER from finds the station you want - then cleans it up. That's why it's such a record possion for locating those hard-toget distant stations and bringing them in so easily, quickly, dear and load. Promise yourselt a real surprise - replace your dats with UNIVERNIERS to aight!

#### Denver, Colorado hears 5N.O. Newcastle, England

Read this interesting letter from Mr. Walter E. Keuler, of Denver, Colorado:

Genclement: Using a three tube Superdyne ur, 1 tuned in a gion 5N/O Newcastie, England in the moust Trans Aslantic Radio Testa

Believe on they were hard to find and do not be Gree that 1 child have describ but for the "UNL VERNERS" with which the set was equipped.

I thought that you might be incounted to know that your UNIVERNIERS was med on a ort

- **7 UNIVERNIER Features** 12-to-1 vatio -- proven the sight ratio,
- Entire range of ser ander communicate
- remain control. 4. -Postove amouth amount no alpping
- or packing. Stunier mechanium
- A .-
- New attractive "diabad" dial. Contrast dearney the accuracy of low-loss condenses bearings. ÷
- Cours its more than a good dial.



43



#### THE IDEAL TUNER!

This coil, for the standard 3 circuit tuner, has replaced numerous other coils, and in every case has improved the results of the set in distance range, selectivity and increased volume reception.

One fast writes: "Several of my friends, know payrhand your coll after arring mine (EASTERN LOW-LOSS COUPLER) and have regioned the mores which they had in their after "They are very a thesinatic arrer the improved quality and selectivity. "Very truly yours," (Signed) "H. J. AUGHE, Detroit, Mich."

Do not take a chance using ordinary cods when an EASTERN LOW-LOSS COUPLER, acclaimed by radio editors as "the best LOW-LOSS COIL yet designed," can be had at no greater cost-Broadcast Type, 200 to 600 Meters, \$6. Shoet Woov Type, 40-200 Meters, \$5.

Eastern Low-Loss Couplers are ex-tremely efficient in the following circuits :

Superdyne	.\$8.00
Harkness	\$4.00
Tuned R. F (Set of J)	\$6.00
Roberts Knocknut	\$8.50

At your dealers or sent postguid. EASTERN COIL CORP. 22 Warren Street, New York

#### Notes on the Manufacture of Variable Condensers

(Continued from Page 7)

ning at 4500 r.p.m. The tapping is done in lathes in a unique manner. Ordinarily, holes are tapped in a drill press, the direction of rotation being reversed to remove the tap from the work. This is a slow operation since it takes nearly as much time to remove the tap as it does to do the actual tapping. In this plant, the taps have shanks of smaller diameter. than the tapped hole, and are about 8 ins. long. The shank is held in the lathe chuck. A stator post is held up against the tup by the operator. When it has been tapped it is allowed to slide right along the shank and the next one is started. In this way the tap shank acts as an accumulator, holding about 15 posts. It is removed then from the lathe chuck and the posts dropped off. The end plate bearing holes are tapped in the same way only here an auxiliary fixture is employed to hold the plate perpendicular to the tap so that the thread will not be cut at an angle due to the thinness of the plate. If this hole were out of line the whole rotor shaft would be out.

The spacing posts between the end plates are machined, drilled, and countersunk, in the usual way. The slots in the small hard rubber insulating blocks are accurately milled, and then the holes are drilled. The drilling jig holds eight blocks and the drill press has two different sized drills so that one operation drills all the holes. The jig is constructed so that these holes are not located from the ends of the blocks, but directly from the slots, to insure a perfect fit with the stator posts. The blocks are fastened to the end plate spacers with eyelets inserted two at a time. These blocks are fastened to the stator assemblies which have undergone the same soldering and cleaning operations as were described for the rotors.

The complete stator unit is assembled, the pigtail fastened to the rear end plate, and the lower bearing lubricated with vaseline. The ball bearing is then inserted in the rear cone bearing and the

(Concluded on Page 46)

# WILL THIS HAPPEN TO YOU?

G USTAV A. SOHRE, 35 Manhattan Avenue, Jersey City, N. J., wrote ns: "Enclosed are two dollars for which please send me a Kant-blo tube protector and extend my subscription to Radio Engineering for one year.

"If I had sent this in a week sooner, I would have saved myself \$16.00, for last Sunday I blew out four tubes which was a nice blow to me and my pocketbook.

"So after the horse is stolen 1 lock the stable as the saying goes. Send this tube protector at your earliest convenience so I can put it in my set before more tubes give up their ghosts,"

The Kant-blo tube protector and signal absolutely protects the tubes from huming out when the B battery is accidentally connected to the filaments, it does not affect the operation of the set, as its normal resistance is only a few ohms, jumping instantly to 900 ohms when the B battery is put on the filaments. No changes in the wiring are needed. Protects one to ten tables of any type.

A Kunt-blo is given free with every year's subscription or extension to RADIO ENGINEERING. Send \$2.00 with your name and address,

IMPORTANT: In order to get a free Kant-blo, your letter must be addressed to the Tube Insurance Department.

# M. B. SLEEPER, Inc.

Technical Publisher

A-52 Vanderbilt Avenue

New York City



### AMERTRAN SUPREMACY

AmerTran was the first of the audio transformers, now recognized by their large cores and coils.

Many transformers have followed the AmerTran in dimension. Yet Amer-Tran has not been surpassed. And here's a significant fact. Any audio transformer comparable to AmerTran costs as much or more.

Sell AmerTrans by the pair.

AmerTran is made in two types—one quality—Type AF 6 tentin 3), Type AF 7 tratic 3142). List either Model \$7.00 — discount regular.

#### American Transformer Co. Newark, N. J. "Transformer huilders for over twenty-these pears."

#### Notes on the Manufacture of Variable Condensers

(Continued from page 44)

rotor put in place. Push-pull screw drivers are used to speed up the work.

After the condenser has been assembled the rotor and stator plates are examined for clearance while the rotor plates are being revolved. Any twisted plates are straightened out and the bearings are adjusted. A special indirect lighting system is used to lessen the strain on the eyes of the testers.

The condenser now goes through a final inspection to see that no parts are missing, all screws are tightened, the bearings examined, and the verniers are put in place. All condensers are given a final insulation test on 1000 volts A. C. This shows up faulty insulation, improper plate spacing, and also serves to burn out any dust existing between the plates.

The condensers are then wrapped in tissue paper and packed in heavy corrugated cardboard boxes with a drilling template instruction sheet, and mounting screws in each box. Every step in the machining, assembling, and testing is carried out with absolute precision. Time saving devices are employed wherever possible and everything is planned so that parts pass on from table to table without excessive handling.

#### A New Molding Machine

Among the special exhibits at the Boston Radio Show was the Terkelsen press for molding Bakelite parts. This press promises to popularize Bakelite molding among radio manufacturers, for it is so much simpler to install than the presses now in common use. It does away entirely with the use of hydraulic pressure and the elaborate piping and equipment that goes with it. Each machine is operated by an individual motor which runs free except for the moment that pressure is applied. A gauge automatically regulates the pressure, making it uniform throughout the duration of a Some of the concerns using run. Terkelsen presses are the Northern Industrial Chemical Company, General Electric, and C. D. Tuska.

DAVEN RADIO PROD

THE history of the Duven Radio Corporation dates back before the days of Radio Broadcasting. Its engineers have concentrated their efforts in the perfection of amplifying devices, which have been copied and duplicated by others, but their quality never equalled.

In perfecting the Daven Resistance Coupled Amplifiers, many careful laboratory experiments were made at great expense. The SUFER AMPLI-FiERS and the knock-down kits are the results, and have convinced the most skeptical that Resistance Coupling is the ultimate method of amplification.

The SUPER - AMPLIFIER comes to you in complete form, ready to install. All the connections are underneath the molded Bakelite hase. It gives wonderful volume, and is absolately distortionless. THE KITS are for those who prefer to build their own. They are easy to assemble and may be used in any standard tuning circuit. Sockets and mica-fixed condensers are not included, but instructions are furnished giving complete information and diagrams. Supplied for either three or four stages.

Ask your dealer for our 25e bucklet "The RESISTOR MANUAL" which tells all about the mony possibilities of Resistance Coupled Amplification and how to use it.

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RPORATI Resistor Specialists

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The Aristocrat

### = FRESHMAN MASTERPIECE == It's Easy To Build

A five tube radio frequency receiver when you use the Freshman Masterpiece Kit



### No Neutralizing or Balancing Condensers Required

With this kit you can build a radio frequency empirer that will bring in even the small distant stations with the volume and chirtly of locals. So selective that stations can be brought in day after day of the same field actings. A set that will be the equal, if not the supering, to any 3 take scatterer on the market, only what's same, it's the market set in the world in operate.

#### KIT CONSISTS OF

Each and enery Freshman Mesterpiece Cail lears a serial number and Tondemarksman participes. Enery primine Product privations. Enery primine Product wire to proven short-circuiting soluted wire to prove short-circuiting to alten caused by inferior calls. For your protection demand only the provent.

At your dealers, otherwise would purchase price and you will be supplied without forther charge.



Freshman Building 240-248 W. 40th St., New York





### Silver-Marshall.inc. RADIO

### You Can Build the Same Set that Experts Use

# A Silver Super-Heterodyne

You can obtain the same results as other radio tragineers, tochnical aditors, and amateurs all over the country. They have hall the SILVES SUPEE and reported it to entrifas any other seven tube set on all points-to surpass providely all eight-tube supers.

seven-tube set on all points-to surpass provincially all sight-tube suppra. SILVER SUPERS topped in the Trans-Atlantic tests. One New Yorker worked KGO with an eighteen-inch loop surp night for two works. Sets in Chicago are working through the locali regu-italy in the west coust, on small loops. These incu tave been brought out repeatedly in leading Really publications. Read what radio editing and Mr. Elver blunel has had to any in the Chicago Really journal, Chierme' Radio Engineering. Ages and M. H. Elerger in Radio Engineering. "Filty per cast of the Silver Separa sold are their builders. Forty-new and size-tenths per cent are found all we chained-coust to coast reception a simulation of the Silver Separa sold are their builders. Forty-new and size-tenths per cent are similation and to find the solution of the builders as the builders. The spectation. The per cent are similation and the sector of the builders attend for additional information. Tes per cent had their sets impected, and just ONE TENTH OF ONE PER CENT dedard themselves unsatisfied.

#### PARTS USED IN LABORATORY MODEL

2 BURGE JUNE Land Land Completeners No. 2011	4.58
2 4" Maunial Dialo-Peteral Engls	1.44
1. Howard 6% Ghra liboratat	1.11
1 Howard 741 Obra Percenticenstor	1.54
# Instituted The Binding Posts	1.07
I Clotter 1978 Auch	- 100
I Under Mill Tools	1.22
A Children D. M. March Street Contraction and Street Stree	1248
A STATE OF A STATEMENT AND	11.00.
There definite country so, Distance in the	2.00
1 Deschman Missis Bockets (100 by 20191)	1.00
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On off North arrangements and the second sec	1.00
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2 JORSS MICE Conferences with Look Citys.	145
3 .092 Mira Condemonal	100
1 (0073 Mics Condenset)	100
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the state of the second st	1.00
(adding)	
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These are the same parts de-scribed by M. B. Sleeper in the December Radio Engineering. They are the parts specially recommended by McMurdo Silver, Asso. I. R. E., designer of the easily-built seven tube Wonder Sets. Send for his book "The Portable Super-Hetero-dyne," Price, 50c.



Type 301 Bilver Low Loss Condenset

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Much of this information is of such a special nature that it is not of interest to general readers, altho it may be of tremendous help in individual cases. Consequently, if you want special data you do not find in the pages of RADIO ENGINEERING, write a letter to the Manufacturers and Experimenters Service Division.

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#### **R-F-C** Type Receiver

(Continued from page 40)

only 3% in, of the screw projects beyond the nut. Thread the projecting end of the screw into the threaded hole just below the binding post thamb nut over the fixed plates of the condenser. Then remove the mounting legs on the pickle bottle coupler and put the screws which clamp the Formica strips into the outer ends of the two coil support pillars which have been fastened to the variable condenser. It just happens that the distance between the threaded hole in the condenser end plate and the fixed plate binding post screw is exactly right for mounting the pickle bottle coil.

11. Connect 40 to 41. Run the upper lead from the secondary of the pickle bottle coil to the screw going through the clamping strips into the coil support pillar, making connection 42. Run the lower end of the secondary winding to the screw going into the lower pillar, making connection 43. Run one end of the primary winding to the antenna post, 44, and the other end to the second lug on the ground binding post, connection 45.

This completes the wiring of the receiver.

How to With the assembly work Adjust the completed, connect the bat-Coupler teries to their proper binding posts, ming six volts for the A battery and forty-five volt batteries for the B. Although individual experimenters have their own ideas, we have found at the Darien laboratory, that the vertical type Evercadys are handier to use than the flat type as they take up so much less table space. Plug in the telephones and pull the lock switch out to the center position. This should light the filament.

With the coupling coil in the variocoupler in a vertical position, tune in a station by means of the two large variable condensers. It is best to try first with a long wavelength station. Regulate the position of the coupling coil and the capacity of the 0.00025 variable condenser until the circuit oscillates slightly. Then go to a short wavelength station and see if, without changing the coupling coil, you can make the circuit oscillate by merely changing the 0.00025 condenser.

60





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