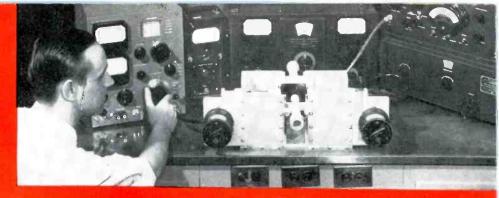


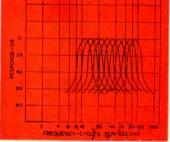


for SPECIALIZED FILTERS

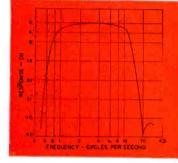


Decades of experience in the design and production of specialized filters have resulted in UTC being a first source for difficult filters. Fifteen years ago UTC was already the largest user of permalloy dust toroids in the world (exclusive of the telephone system). Present designs include a wide variety of core materials, structures, and winding methods to provide maximum performance in electrical requirements and stability. Illustrated below are a few of the thousands of special filter designs in present production.





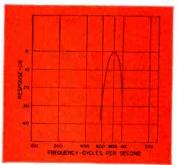
These low frequency band pass filters are held to 1 DB tolerance at the 3 DB crossover ... 600 ohm ... 4 filters per 7½" rack panel.



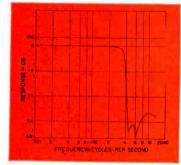


This ultra low frequency filter has a band pass range of one cycle to 10 cycles ... 50,000 ohms ... 700 cubic inches.





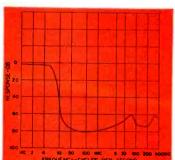
This 600 ohm miniaturized 1 KC band pass filter is housed in a case only 1" x 134" x 21/2".



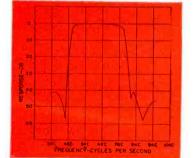


This 600 ohm miniaturized low pass filter is housed in a case only 1" x 134" x 21/2".





This power line filter provides correct output voltages from sources of 50 to 400 cycles . . . noise attenuation is from 14 KC to 400 MC ... 29 cubic inches.





This band pass filter is designed for sharp cut-off at bc-h ends of the range...10,000 ohms...case dimensions 158" x 2 2" x 31/4".

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electronics

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June, 1953

ELECTRONICS Member ABC and ABP Vol. 26, No. 6

ABC

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Lt the high speeds encountered with turbo-jet engines, unsuspected blade resonances can cause serious damage. For this reason exhaustive vibration tests must be made, and the source of each vibration located.

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PRECISION ELECTRICAL INSTRUMENT

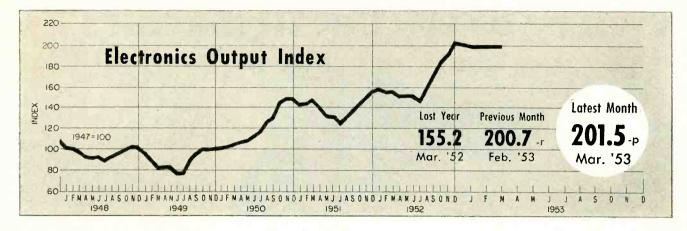
Vibration Analysis with the MUIRHEAD-PAMETRADA WAVE ANALYSER at Armstrong Siddeley works, Coventry

ELECTRONICS - June, 1953

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3



FIGURES OF THE MONTH

	Year	Previous Month	Latest Month
RECEIVER	Ago	MOITH	MOITH
PRODUCTION			
(Source: RTMA)	Mar. '52	Feb. '53	Mar. '53
Television sets	510,561	730,597	810,112
Home sets	357,689	402,742	442,101
Clock Radios	175,169	210,924	275,079
Portable sets	99,720	87,711	177,656
Auto sets	343,314	491,062	654,367
RECEIVER SALES			
(Source: RTMA)		Feb. '53	Mar. '53
Television sets, units		537,122	603,704
Radio sets (except auto)		507,527	516,618
	41.55		
RECEIVING TUBE S			
(Source: RTMA)	Mar. '52	Feb. '53	Mar. '53
Receiv. tubes, total units	30,935,220	40,024,475-r	44,691,200
Receiving tubes, new sets	19,513,454	27,730,235	31,367,831
Rec. tubes, replacement	7,231,186	9,217,982-r 1,393,962-r	9,949,321 1,449,857
Receiving tubes, gov't. Receiving tubes, export	2,776,796 1,413,784	1,682,296	1,924,191
Picture tubes, to mfrs.	370,206	699,411	974,154
SEMICONDUCTOR			
(Source: RTMA)		Feb. '53	Mar. '53
Germanium Diodes		1,466,421	1,172,475
		—Quarterly Fig	ures
	Year	Previous	Latest
	Ago		ures Latest Quarter
EQUIPMENT ORDER	Ago	Previous Quarter	Latest Quarter
	Ago	Previous	Latest Quarter 4th '52
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating	Ago 4th '51 \$620,000	Previous Quarter 3rd '52 \$320,000	Latest Quarter 4th '52 \$440,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating	Ago 4th '51 \$620,000 \$3,400,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000	Latest Quarter 4th '52 \$440,000 \$2,420,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control	Ago 4th '51 \$620,000 \$3,400,000 \$1,430,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating	Ago 4th '51 \$620,000 \$3,400,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000	Latest Quarter 4th '52 \$440,000 \$2,420,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control INDUSTRIAL TUBE	Ago 4th '51 \$620,000 \$3,400,000 \$1,430,000 \$860,000 SALES	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control	Ago 4th '51 \$620,000 \$3,400,000 \$1,430,000 \$860,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving)	Ago 4th '51 \$620,000 \$3,400,000 \$1,430,000 \$860,000 SALES 4th '51 \$14,300,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000	Latest Quarter 4th '52 \$440,000 \$1,390,000 \$1,390,000 \$970,000 4th '52 \$12,790,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor	Ago 4th '51 \$620,000 \$3,400,000 \$1,430,000 \$860,000 SALES 4th '51 \$14,300,000 \$3,170,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000 \$2,950,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 \$970,000 \$12,790,000 \$3,480,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes	Ago 4th '51 \$620,000 \$3,400,000 \$1,430,000 \$860,000 SALES 4th '51 \$14,300,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000	Latest Quarter 4th '52 \$440,000 \$1,390,000 \$1,390,000 \$970,000 4th '52 \$12,790,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity	Ago 4th'51 \$620,000 \$1,430,000 \$1,430,000 \$ SALES 4th'51 \$14,300,000 \$3,170,000 \$390,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 \$920,000 \$1,810,000 \$920,000 \$2,950,000 \$570,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$760,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity modulation tubes	Ago 4th'51 \$620,000 \$1,430,000 \$1,430,000 \$860,000 SALES 4th'51 \$14,300,000 \$3,170,000 \$3,90,000 \$6,670,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000 \$2,950,000 \$570,000 \$8,500,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$760,000 \$10,510,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity	Ago 4th'51 \$620,000 \$1,430,000 \$1,430,000 \$ SALES 4th'51 \$14,300,000 \$3,170,000 \$390,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 \$920,000 \$1,810,000 \$920,000 \$2,950,000 \$570,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$760,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity modulation tubes Gaps and T/R boxes	Ago 4th '51 \$620,000 \$1,430,000 \$1,430,000 \$ SALES 4th '51 \$14,300,000 \$3,170,000 \$3,170,000 \$3,120,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000 \$2,950,000 \$570,000 \$8,500,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$760,000 \$10,510,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity modulation tubes Gaps and T/R boxes	Ago 4th'51 \$620,000 \$3,400,000 \$1,430,000 \$ SALES 4th'51 \$14,300,000 \$3,170,000 \$3,170,000 \$3,120,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 \$920,000 \$10,580,000 \$2,950,000 \$570,000 \$8,500,000 \$1,700,000	Latest Quarter 4th '52 \$440,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$760,000 \$10,510,000 \$2,090,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Unduction Heating Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity modulation tubes Gaps and T/R boxes.	Ago 4th '51 \$620,000 \$1,430,000 \$1,430,000 \$ SALES 4th '51 \$14,300,000 \$3,170,000 \$3,170,000 \$3,170,000 \$2,120,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000 \$2,950,000 \$570,000 \$8,500,000 \$1,700,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$3,480,000 \$10,510,000 \$2,090,000 \$2,090,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Unduction Heating Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity modulation tubes Gaps and T/R boxes. FIGURES OF THE Television set prod	Ago 4th '51 \$620,000 \$1,430,000 \$1,430,000 \$ SALES 4th '51 \$14,300,000 \$3,170,000 \$3,170,000 \$3,170,000 \$2,120,000 YEAR uction	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000 \$2,950,000 \$2,950,000 \$8,500,000 \$1,700,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$3,480,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity modulation tubes Gaps and T/R boxes FIGURES OF THE Television set prod Rodio set production	Ago 4th '51 \$620,000 \$1,430,000 \$1,430,000 \$4,60,000 \$3,170,000 \$3,170,000 \$3,170,000 \$3,170,000 \$2,120,000 \$4,6670,000 \$2,120,000 \$2,120,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000 \$2,950,000 \$2,950,000 \$8,500,000 \$1,700,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 \$4th '52 \$12,790,000 \$3,480,000 \$3,480,000 \$3,480,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$2,090,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Unduction Heating Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity modulation tubes Gaps and T/R boxes. FIGURES OF THE Television set prod Radio set production Television set sales	Ago 4th '51 \$620,000 \$1,430,000 \$1,430,000 \$4,60,000 \$3,170,000 \$3,170,000 \$3,170,000 \$3,170,000 \$2,120,000 YEAR uction	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000 \$2,950,000 \$2,950,000 \$8,500,000 \$1,700,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$3,480,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Unduction Heating Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity modulation tubes Gaps and T/R boxes FIGURES OF THE Television set prod Radio set production Television set sales Radio set sales (exe	Ago 4th '51 \$620,000 \$1,430,000 \$1,430,000 \$4,6000 \$3,170,000 \$3,170,000 \$3,170,000 \$3,170,000 \$3,170,000 \$3,120,000 \$2,120,000 YEAR uction and accept auto)	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000 \$2,950,000 \$2,950,000 \$1,700,000 1,700,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$3,480,000 \$3,480,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,000 \$10,510,000 \$2,000 \$2,000 \$2,000 \$10,510,000 \$2,0000 \$2,0000 \$2,0000 \$2,0000 \$2,0000 \$2,0000 \$2,0000
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EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Unduction Heating Other Electronic Control INDUSTRIAL TUBE (Source: NEMA) Vacuum (non-receiving) Gas or vapor Phototubes Magnetrons and velocity modulation tubes Gaps and T/R boxes FIGURES OF THE Television set prod Radio set production Television set sales Radio set sales (exe	Ago 4th '51 \$620,000 \$1,430,000 \$1,430,000 \$4,6000 \$3,170,000 \$3,170,000 \$3,170,000 \$3,170,000 \$3,170,000 \$2,120,000 YEAR uction on scept auto)	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000 \$920,000 3rd '52 \$10,580,000 \$2,950,000 \$2,950,000 \$1,700,000 1,700,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000 \$970,000 4th '52 \$12,790,000 \$3,480,000 \$3,480,000 \$3,480,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,090,000 \$10,510,000 \$2,000 \$10,510,000 \$2,000 \$2,000 \$2,000 \$10,510,000 \$2,0000 \$2,0000 \$2,0000 \$2,0000 \$2,0000 \$2,0000 \$2,0000

	Year Ago	Previous Month	Latest Month
TV AUDIENCE	, tgo		
(Source: NBC Research Dept.)	Apr. '52	Mar. '53	Apr. '53
	16,939,100	22,551,500	23,256,000
	10,939,100	22,331,300	29,290,000
BROADCAST STATIO	NS		
(Source: RTMA)	Apr. '52	Mar. '53	Apr. '53
TV Stations on Air	108	164-r	179
TV Stns CPs-not on air	0	255	264
TV Stns—Applications	536	639-r	612
AM Stations on Air	2,347	2,424	2,430
AM Stns CPs-not on air	68	133	13
AM Stns-Applications	324	250	249
FM Stations on Air FM Stns CPs-not on air	632 14	607 21	2
FM Stris CFS-not on an FM Stris-Applications	9	7	<u> </u>
TM Juis-Applications	7		
COMMUNICATION A	UTHORI	ZATIONS	
(Source: FCC)	Mar. '52	Feb. '53	Mar. '5
Aeronautical	32,176	37,825	38,82
Marine	34,843	39,001	39,42
Police, fire, etc.	10,592	12,482	12,68
Industrial	12,475	16,002	16,23
Land Transportation	4,847	5,636	5,66
Amateur	106,832	116,697	112,66
Citizens Radio	878	1,924 101	1,98
Disaster Experimental	458	529	41
Common carrier	922	1,070	1,094
EMPLOYMENT AND	PAYROLI	S	
(Source: Bur. Labor Statistics)		Jan. '53	Feb. '5
Prod. workers, comm. equip.	273,100	410,900-r	418,700-
Av. wkly. earnings, comm.	\$65.14	\$67.23-r	\$65.93-
Av. wkly. earnings, radio	\$61.28	\$63.74-r	\$64.40-
Av. weekly hours, comm.	41.2	41.5-r	40.7-
Av. weekly hours, radio	40.8	40.6-r	40.5-
STOCK PRICE AVERA	GES		
(Source: Standard and Poor's)	Apr. '52	Mar. '53	Apr. '5:
Radio—TV & Electronics	292.5	310.7	298.9
Radio Broadcasters	286.2	294.3	2 <mark>90</mark> .7
p—pro	ovisional; r—r	evised	
	Quarter		
1952	1953	Percent (
1,324,831	2,259,94		.58%
2,367,800	3,834,78		
1,279,783	1,780,89	9 + 39	.16
1 505 000	1 400 07		4.5

1,438,871

2,798,921

122,058,756

June, 1953 --- ELECTRONICS

4.45

+ 42.04

+ 168.91

1,505,883

1,040,829

85,934,322

INDUSTRY REPORT

electronics—JUNE • 1953

International Hookup Televises Coronation

BBC marshals resources, picks up \$171,500 tab to telecast ceremony

AN INTERNATIONAL television network will bring scenes of the June 2 coronation of Queen Elizabeth II to viewers in Great Britain, France, Holland, Belgium and Germany. The British Broadcasting Corporation will use 20 cameras manned by 101 engineers and eight commentators to give complete coverage of the ceremonies.

Cameras will be installed at several locations within Westminster Abbey and at four vantage points along the route of the procession. The complete program will last seven hours. Extra cost involved in televising the coronation will be \$171,500.

▶ Network—Besides feeding the British television network, the signal will be transmitted by microwave to Paris where it will be used to feed the French 441 and 819-line transmitters after conversion from the British 405-line signal.

The French will also provide a microwave link from Cassel, on the London-Paris route to Lille. Here a Belgium-Dutch relay will carry the signal to Lopik in Holland via Breda. Conversion to the 625-line standard will take place at Breda and Dutch transmitters at Lopik and Eindhoven will broadcast the program to Belgian and Dutch viewers.

From Breda the 625-line signal will also go via microwave to Cologne where it will feed the NWDR television network linking seven German cities.

ELECTRONICS - June, 1953



HYDROGEN THYRATRONS ranging from a few kilowatts to 40 megawatts produced from emergency development program led by Signal Corps engineers. Rapid expansion on M-Day is possible because

Keyer Tube Resources Are Pooled

In a crash program, new tubes and machines to build and test them were evolved together

To MEET an extreme emergency military demand, normal development and production procedures were short-circuited to get keyer tubes for vital defense equipment.

Late in 1950 a review of production against requirements showed hydrogen thyratrons, needed chiefly to pulse magnetrons in radars, were in short supply. The problem was presented to the Signal Corps, and a round-the-clock program was initiated at the Signal Corps Procurement Agency, Philadelphia.

► Authority—Anticipating future needs, the Signal Corps group decided to establish multiple sources for the production of hydrogen thyratrons in the shortest possible time. To cover possible anti-trust violation suits, authority was obtained from the Attorney General to allow pooling engineering knowhow among competitive companies.

At integration committee meetings, representatives from all branches of the armed forces met with engineers from all the companies involved. According to B. D. Aaron, Signal Corps project "the most difficult engineer. problem at first was to get them to ask the right questions. Once we got past that, production and testing information and advice were freely swapped." Engineers from some companies toured other companies' plants, to learn how to make the equipment and tubes that grew as the program went along.

► Ad Lib—There were few specifications to guide the program and practically no prototypes. Small tubes were scaled up to big ones; interim types were made and finalized. Samples were flown to

INDUSTRY REPORT—Continued

Signal Corps Engineering Laboratories for aging and engineering evaluation. Heavy equipment to heat, treat and test the tubes was built from whatever parts could be found. Components were flown to a plant in the middle west where 35kva aging units were designed, rushed into production and shipped to tube producers. Other units were built in California and air-shipped to reduce hazards of transportation damage and attendent delays.

► Cooperation—When a company worked the bugs out of its production problems, complete engineering specifications were made of findings, and copies were sent to every other company in the program. Engineering time for the crash program, and for future production programs, was thereby cut from several years to several months.

Pilot plant production runs were established and contracts were written specifying that companies involved maintain production knowhow and tooling for a minimum of six years. "In case M-day comes," Aaron said, "production can be expanded immediately, without waiting for contracts to be negotiated, bids to be given and orders placed. The machinery is all there, all ready and working."

Thousands of type-approved thyratrons now roll off the lines, for use in the services' Skysweeper AA gun, among other things, and a precedent for similar future problems has been established.

► Companies—Among those manufacturers involved in the hydrogen thyratron program were, for equipment production: American Television Mfg. Corp., Kip Electronics, Chatham Electronics, Douglas Laboratories, General Electric, Girdler Corp., Manson Laboratories, Marchant Research, Westinghouse.

For tube production: Amer. Television Mfg. Corp., Amperex Electronics, Bomac Laboratories, Chatham Electronics, General Electric, Kuthe Laboratories, Machlett Laboratories, Penta Laboratories, Radio Corp. of America, Sylvania Electric, Westinghouse.

The companies included stretch cross country from New England to California.

Business Briefs

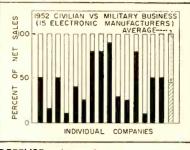
Controls—Last of price controls have been dropped in accord with Eisenhower's 'orderly decontrol of prices'. OPS plans June 30 exit.

Depreciation — Treasury is giving more liberal treatment of regulations on how fast plant and equipment can be written off for tax purposes.

Labor—End of price and wage controls brought some price rises, rumbles of reopening wage contract negotiations. Unemployment is about 1.8 million, near last year's 1.7 million, but employment is 1.8 million higher, which makes the labor market tight. Midsummer record of 63 million employed is expected.

Buy American—Enacted in 1933 under outgoing Hoover, the Buy American Act was upheld by Defense Secretary Wilson who turned down British low bid on Army contract. President Eisenhower backed Wilson, bucked Dulles and Stassen. The law's '25-percent under' interpretation, broken last June, is holding again.

Copper—Price is down to 30 cents per pound. It's a buyer's market now; National Production Authority has stopped allocating the metal because of 'favorable developments in the overall supply.' Imports and scrap production are up.



DEFENSE volume shows as . . .

Electronic Companies Size Up Military Sales

As defense spending cuts loom ahead, manufacturers look at military sales percentages

ELECTRONIC manufacturers, both large and small, will do well to prepare for an increase in their commercial business and a decline in their military production, Glen Mc-Daniel, RTMA general counsel, told west coast electronic manufacturers recently. He declared it appears likely that military expenditures will be reduced or stretched out, "but how fast I don't know. Of one thing we can be sure, electronics and aircraft will remain paramount in whatever armament program is decided upon for the years ahead."

Ratios—A survey of 15 manufacturers in the field reveals that desales fense in 1952(black columns) ranged from 10 to 90 percent of total net sales, with an average for the companies of 45 percent. This is lower than an estimate made last year by the Defense Department who set military sales at 53.3 percent of total sales in 1952. (ELECTRONICS, p 6, Aug. 1952) The percentage was expected to be lower as the defense delivery schedule "stretch out" went into effect last year.

► Companies—In 1951, smaller electronic companies reported proportionately more military business than did large firms. But major electronic manufacturers indicate they increased their defense business substantially in 1952.

Shipments of electronic apparatus

(Continued on page 8)





In Canada: Sylvania Electric (Canada) Ltd. University Tower Bldg., St. Catherine St., Montreal, P. Q. Sylvania Electric Products Inc. Dept. 3E-1006, 1740 Broadway, New York 19, N. Y. Please send me a copy of the new handy guide to TR and ATR Tubes.

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State

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ELECTRONICS - June, 1953

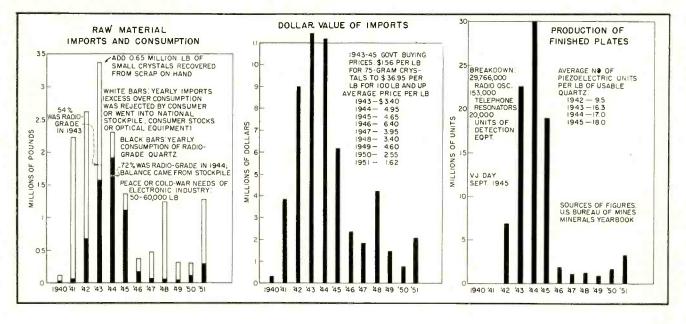
Want more information? Use post card on last page.

INDUSTRY REPORT -- Continued

for the armed forces by RCA were approximately double those of 1951. Sylvania estimates that 28.5 percent of its net sales in 1952 were accounted for by defense products, nearly double 1951's volume. Zenith also reported that production and shipment of material for the military services, at a low level in 1951, increased materially in 1952 and amounted to approximately 10 percent of the company's net sales.

► Future—Although electronic manufacturers are concerned about the effect of a military cut-off on the industry, many would welcome the return to full civilian production. Profits are higher and the commercial sales outlook for 1953 is very promising. Already most companies have experienced record first quarters. But even without top civilian sales the present electronic defense backlog, which is at a peak, could carry the industry's big volume well into 1954.

ELECTRONIGRAPH—Natural Quartz Crystals



Status of Quartz Crystal Growing Plants in U.S.

Industry changeover to small crystals, in plentiful supply from Brazil, eases needs

PRODUCTION plants for growing synthetically the wartime needs of radio-grade quartz crystals could be built and equipped within a year if necessary. It may be assumed that military stockpiling of natural crystals has been geared to this time figure, hence there should be no shortages even if the Brazilian supply were cut off today.

Brazilian domination of the quartz market has been a bugaboo for a nation geared to the philosophy of always having a second source of supply. Most critical years were 1942 and 1943, when U-boats were sinking supply ships in the Caribbean. An air lift solved this problem. Tension eased further, after the war, with the announcement that Signal Corps sponsored research on quartz crystal growing had paid off.

▶ Change in Demand—Crystals under 200 grams, considered as scrap early in World War II, now serve because the industry has become adapted to use of finished plates approximately ½ inch square or round. Small natural crystals cost only \$1.25 to \$4 a pound, as contrasted to \$15 and up for the pound-size and larger crystals considered necessary heretofore.

Small crystals usually have much less twinning, hence give an even greater yield per pound despite increased geometric losses. With larger crystals, only 30 to 40 percent of the weight ordinarily is usable because of defects.

► Growing Costs—Under developmental conditions at Bell Telephone Laboratories and at Brush Laboratories, costs have approximated \$50 per pound for synthetic crystals. With organized mechanized handling of the heavy autoclaves for loading and unloading, this cost may be better than halved in full production.

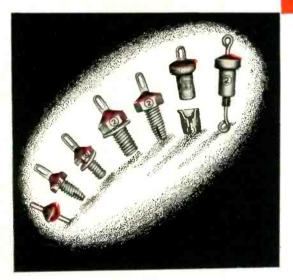
A further reduction in net cost per finished plate is possible because synthetic crystals are relatively free from flaws and hence may approach 100-percent usability except for geometric losses in cutting. By varying growing time and (Continued on page 10)

(continued on page 10)

BUTTON CERAMIC

CAPACITORS

for VHF & UHF circuits



Unique design possibilities ... better VHF and UHF performance ... simplified equipment construction these are but a few of the advantages of Sprague Button Ceramic Capacitors. In coupling, bypass, and feed-thru filter applications, these wafer-dielectric units have higher self-resonant frequencies than capacitors using a conventional dielectric tube.

Button stand-off types, for example, minimize ground inductance and hold it at a fixed value while providing a short and radially uniform bypass to ground. The dielectric button is housed in the top of a hex head machine screw, or in a metal shell for ferrule clip mounting. Lug terminals are located at tube socket height for short, uniform lead lengths.

All Sprague button capacitors are sealed against moisture by a high temperature plastic resin . . . are rated at 500 volts dc . . . and are available in Characteristic SL and GA bodies. A letterhead request for Engineering Bulletin 605 brings complete details. Write Sprague Electric Company, 35 Marshall Street, North Adams, Massachusetts.

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WORLD'S LARGEST CAPACITOR MANUFACTURER

EXPORT FOR THE AMERICAS: SPRAGUE ELECTRIC INTERNATIONAL LTD., NORTH ADAMS, MASS. CABLE: SPREXINT



Batch of 11 perfect 160-gram quartz crystals being unloaded by A. C. Walker after growing 48 days in 4-foot autoclave at Bell Telephone Labs in Murray Hill, N. J. Threaded cap is removed with huge wrench and chain hoist, after which welded-steel inner liner is sawed open. Project is sponsored by Signal Corps Engineering Labs of Fort Monmouth

choosing the right angle for the quartz seed plate, the synthetics can be made almost exactly the optimum size and orientation for cutting a particular type of plate with minimum cutting waste. Despite all this, the present cost of the synthetic product is way more than the current rate for radio-grade Brazilian quartz. However, it is reasonable to believe that large-scale commercial production eventually will be feasible because of a greater potential yield from synthetic quartz.

In the military picture, cost of raw quartz is secondary to availability. This is partly why the Signal Corps sponsors crystal-growing research at both BTL and Brush.

▶ Process Details—Both labs grow the crystals by suspending seed plates in an alkaline solution between 350C and 400C and high pressure, with scrap natural quartz at the bottom. BTL uses a welded autoclave at 15,000 lb per sq inch (ELEC-TRONICS, p 96, April 1951), and gets about 5 lb of quartz per month per cu ft of autoclave space.

Brush uses a continuously-rocked double-chamber autoclave at 5,000 lb per sq inch (ELECTRONICS, p 238, April 1953), and gets about the same output per cu ft.

Broadcasters Made Money In '52

Station revenues for 1952 are 5 percent higher than total dollar take in 1951

TOTAL revenue of the radio-broadcasting industry in 1952 amounted to \$473.1 million, 5 percent above the previous year. Figures are from a preliminary FCC report. While 7 networks, including owned stations, estimated total revenues of \$101.0 million or 2.9 percent below 1951, more than 2,300 radio stations estimated total revenues of \$372.1 million, an increase of 7.4 percent above 1951. Thus radio income for networks and individual stations followed the same pattern as did tv income for networks and individual stations in 1952. (ELEC-TRONICS, p 22, May, 1953)

Added to the estimated \$336.3 million total revenues of tv broadcasters, the combined industry revenues in 1952 reached \$809.4 million showing a marked increase of 18 percent above 1951.

▶ Income vs Revenue—Radio industry income before federal income taxes rose to \$62.6 million in 1952 after having dropped to \$57.5 million in 1951 from a peak of \$68.2 million in 1950. Networks, including owned and operated stations, estimated 1952 income at \$11.2 million or 11 percent above 1951. Total income of 2,300 radio stations was estimated at \$51.4 million or 8.4 percent above 1951. The 814 a-m stations licensed in 1941 and prior years, comprising slightly more that $\frac{1}{3}$ of all a-m stations, accounted for almost $\frac{2}{3}$ of the total revenues and $\frac{2}{4}$ of the total income of all a-m stations.

► TV vs Radio—A total of 470 a-m stations in tv markets estimated their 1952 revenues at \$171.5 million or 2 percent above 1951, In non-tv markets, 1,629 a-m stations estimated their total revenues at \$199.6 million, almost 11 percent above 1951. Increased total revenues in 1952 were reported by about three out of five a-m stations in the tv markets and by four out of five a-m stations in the non-ty markets. Overall, 74 percent of the total stations reported increased revenues in 1952.

Losses were reported by 15.9 percent of the 2,276 a-m stations. This is the smallest number since 1946 when 11 percent of the 1,015 then operating were unprofitable.

U.S. Surveys Labor Picture

Number of stoppages has declined sharply since 1950 but total man-days idle have risen

TREND in work stoppages involving six or more workers and lasting for a full shift or longer shows up in a report by the Labor Department. Last year there were 30 such stoppages in the communications equipment field, radio, tv, equipment and parts manufacturers. This was the lowest number of disputes to be recorded since 1949. However, mandays idle as a result of the 30 stoppages totalled 327,000, the largest number since 1950 when total reached 368,000.

Although the number of disputes

was lower, the stoppages evidently affected larger companies for longer periods of time. In 1952, two companies in the electronics field had strikes involving 10,000 or more workers, while in 1951 there was only one such stoppage.

▶ Pattern—According to the Labor Department, the largest number of work stoppages have been caused by disputes over wages and shorter hours. Other prevalent reasons are: union organization, working conditions, interunion and intraunion matters.

Fluctuation, as seen in total mandays idle, seems to follow the sales pattern of the radio-tv industry. In

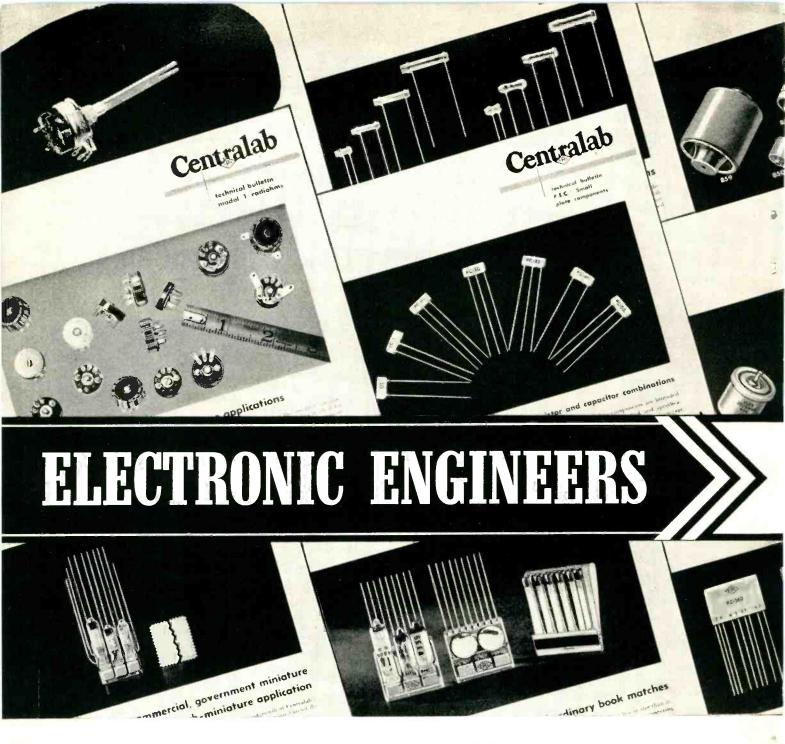
(Continued on page 14)

Do you have up-to-the minute information on these 14 Centralab electronic components?

it's easy to get-at no cost -see next two pages

-

52



Check to bring your design file up to date ... and be first with the newest

If you're one of the thousands of electronic engineers specifying Centralab electronic components—you'll want these 14 new bulletins . . . just off the press. Each contains essential, exact specifications for radio TV, UHF and VHF applications.

PRINTED ELECTRONIC CIRCUITS

- 1. AUDET, PC-150 and PC-151. Centralab's audio detector plate for a-c, d-c receiver output stages. Bulletin 42-129.
- 2. PENDET, PC-160. Remarkably small PEC consisting of 4 resistors and 5 capacitors requiring only 9 connections, instead of the usual 18. Bulletin 42-149.

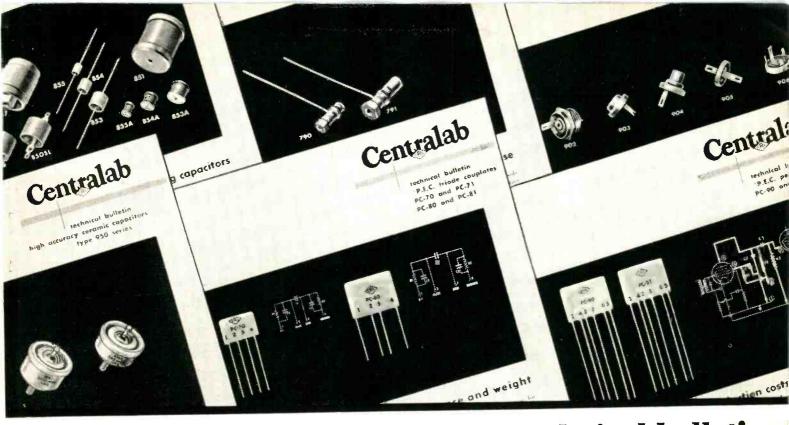
- **3.** Model 2 AMPEC, PC-200 and PC-201. A three-stage speech amplifier smaller than the cover of ordinary book matches. Bulletin 42-117R.
- 4. Model 3 AMPEC, PC-202 and PC-204. Postage-stamp size three-stage speech amplifier for sub-miniatures. Bulletin 42-130R.
- 5. PENTODE COUPLATES, PC-90 and PC-91. Even smaller than before. A complete pentode inter-stage coupling circuit. Bulletin 42-128R.
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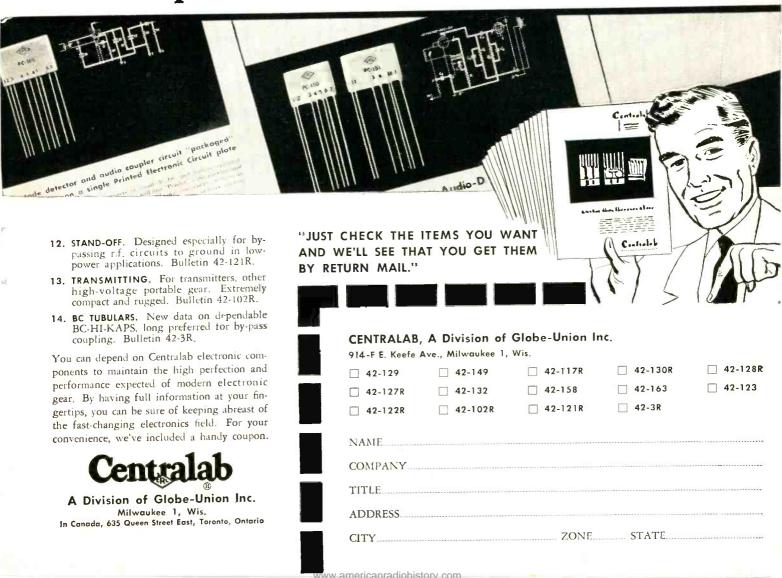
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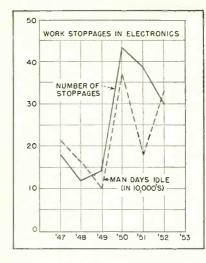
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- 11. BUTTON-TYPE CERAMIC CAPACITORS. Five different types, solder-sealed for HF, UHF, VHF applications. Bulletin 42-122R.



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INDUSTRY REPORT—Continued



1950, big sales year for manufacturers, man-days idle were highest. Then as business slumped in 1951 and regained in 1952, man-days idle followed the same course.

▶ 1953—There have been a number of work stoppages in the electronics industry so far this year but only one of any severity. It involves more than 10,000 workers and several weeks duration. But there are rumblings of more wage disputes in the steel industry that could affect electronics.

Television Highlights NARTB Show

Broadcasters see 3-D telecast; remote control and low-budget operation also discussed

THEME of the recent NARTB convention seemed to be "What else can you do with television?" The 1,500 conventioneers who crowded Los Angeles' Biltmore Hotel heard reports on three-dimensional tv, color tv, intercontinental tv and tv in a can. Low-budget operation of small-city television stations and remote control of a-m and f-m broadcast transmitters were discussed in several papers. Fifty-odd suppliers of broadcast equipment and services exhibited.

▶ Three-D—An experimental telecast over KECA-TV ABC-Paramount's L. A. outlet showed delegates how the illusion of depth may be achieved in television. Special receivers at the Biltmore using two picture tubes resolved their images on a 3 by 4-ft viewing screen. Viewers needed Polaroid glasses.

The emphasis was also on 3-D at the Statler where 1,000 SMPTA members concurrently held their annual confab.

► Color—Discussing the future of color television, RCA's General Sarnoff prognosticated that once the FCC authorizes color it will take industry nine to 12 months to tool up and produce. Sarnoff also predicted the failure of subscription television on a national scale.

Features of the NTSC color television system were discussed in a paper by Dr. W. R. G. Baker of GE.

► Around the World—Intercontinental television may be just over the horizon according to Neal Mc-Naughten, NARTB's engineering manager. High-powered microwave relays and submarine cables with transistor amplifiers would do the trick.

► Low Budgets—Reflecting television's post-freeze trek to the hinterland, low-budget operation of a small-city station was the subject of a panel discussion. In the same vein, Federal engineers presented a paper on how to set up a television station with two technicians while GE demonstrated a packaged tv station designed for one-man operation.

Low-budget operations, it developed, are still not low enough for stations serving markets under 100,000 population. Tab for essential equipment comes to \$300,000 with yearly operating cost running between \$175,000 and \$300,000.

► Canned TV—I m portance of canned entertainment in post-freeze television was attested to by at least six equipment makers. General Precision, Standard Electronics, Federal and RCA exhibited small cameras especially suited for film reproduction. Philco and DuMont both introduced continuous-motion film scanners.

Reporting on his company's sys-

(Continued on page 16)

June, 1953 — ELECTRONICS

Three-Dimensional Television Lens



Wide-angle lens giving 142-degree field of view, as used at the Navy's Special Devices Center, Sands Point, N. Y. in a gunnery trainer. A televisian system using this wide-angle lens and a spherical-screen projection receiver to pravide three-dimensional television is presently under development at RCA

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Photograph courtesy of PHILCO CORPORATION, Government and Industrial Division

The problem of protecting delicate equipment in transit is enormously simplified by properly designed shock mounts built right into the packaging. Barry shock mounts, designed for protection against the severest shocks of military service, have demonstrated their value in this industrial application.

Philco Corporation has made Barrymounts standard in packaging design for the entire Philco Microwave Program, and has shipped thousands of microwave equipments all over the world without the slightest damage. Philco microwave equipment is shipped *pre-assembled*, with all the tubes, glass dessicators, and crystals in place. On arrival, the only work required is powering the equipment.

Barrymounts are the modern method of shock protection. Let them simplify *your* packaging problems. Write today for more detailed information.



ELECTRONICS - June, 1953

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INDUSTRY REPORT—Continued

tem for recording tv programs on tape, John T. Mullin of Bing Crosby Enterprises claimed the tape would record both sound and picture with the quality of a live telecast.

Movies Triple Audio Facilities

NEWCOMER in the 3D field is CinemaScope, which uses a 65-foot wide screen, a single projector and no glasses. Behind the screen are three speakers, each with its separate amplifying system and sound track, to produce a stereophonic sound effect.

Installation costs big theaters about \$10,000, little theaters less, according to Twentieth Century-Fox. The company expects 12,000 installations to be made by the end of next year.

Expansion Plans for Puerto Rico Plants

Subassembly and parts plants plow back tax-exempt profits; many new plants are under way

PRACTICALLY all of the electronic plants established in Puerto Rico in the last two years are actively expanding. Business is good down there, because most of this expansion money comes from profits inflated by tax-exemption.

Figures tell the story; present total square-footage of operating plants is about 115,000 and goes to an estimated 350,000 by year-end for expanded and new plants com-Total present employment bined. of 875 correspondingly jumps to about 3,500. The accompanying tabulation gives the present picture in detail, as derived by combining latest figures of Puerto Rico's Economic Development Administration (New York City office: 600 Fifth Ave.) with observations made during editorial visits to operating plants.

▶ **Profits**—There are two methods of showing a high profit on electronic operations in Puerto Rico:

ELECTRONIC PLANTS IN PUERTO RICO

Name of Firm	Location	Started	Sq Ft	Empl	Chief Products
Ben Ida Electronics	Hato Rey	Jan. '52	3,500		Amplifiers & record
Boringuen Radio Com- ponents Corp.	Rio Piedras	Future			Radio hardware 8 structural parts
Caribe Aircraft Radio Corp. (Related to Lavoie Labs)	Coamo	May '52	10,800	80	Radar subassemblies coils & filters
Coradel Mfg. Co.	Caguas	June '52	5,000		Lightning arresters & lead-ins
Diversified Products Corp.	Carolina	May '53			Ceramic insulators
Empire Industries Inc. John Hackes & Siegler	Bayamon Hato Rev	Future Future			Transformers Quartz crystals
Hemisphere Corp. (Related to National Moldite Co.)	Rio Piedras	July '53	11,000	30	Molded coil forms 8 ferrite cores
Hermetic Seal Prod- ucts Co. of Puerto Rico Inc.	Hato Rey	Aug. '51	10,000	110	Feed-through insula- tors
Hycor Co., Inc.	Vega Baja	Nov. '52	1,500	35	Precision resistors 8 toroids
Interamerica Electronics Corp.	Santurce	Future			Hearing aids & com-
Pamcor Inc.	Rio Piedras	May '53	11,500		Terminals & connec- tors
Phillips Control Corp.	San Juan	June '52	8,000	50	Aircraft relays, coils & solenoids
Port Electric Corp. Radell Corp.	Catano San Juan	Future Jan. '52	3,250	70	Radio tuning devices Deposited carbon resistors & vhf coils
Rectifier Corp. of Puerto Rico	Fajardo	May '53			Components
Rico Electronics Inc. (Related to National Video Corp.)	Vega Alta	Jan. '53	<mark>11,500</mark>		TV picture-tube guns
Statham Instruments Inc.	Hato Rey	Future	<u> </u>		Scientific instruments
Sylvania Electric of P. R. Inc.	Rio Piedras	Oct. '51	<mark>37,00</mark> 0	400	Mica punchings, tube parts & com- ponents
Friplett Electric Co. of P. R. Inc.	Bayamon	Apr. '52	8,000	65	Meters and multi- meters
Weller Mfg. Co.	Bayamon	Dec. '50	8,000	60	Soldering guns

Method 1. Produce a product having high labor content and low transportation cost (practically everything in electronics field), placing emphasis on a topnotch labor training program, on good management and on an incentive program that rewards labor for extra effort. This method takes maximum advantage of the island's 45-cent labor rate.

Method 2. Operate as a small, new firm which has a low base for U.S. excess profits tax but is expanding rapidly because of good management or because of a secret process or successful new product. Such a firm can take maximum advantage of tax exemption.

► Wages—Minimum wages for labor in electronic plants are set by a committee of nine representing management, labor and the public interest equally. Applicable U.S. laws are ambiguous in specifying that wages on the island must not be so low as to constitute unfair competition with U.S. labor, yet not so high as to diminish employment in Puerto Rico. The commit-

(Continued on page 18)



Variacs with Duratrak have these Important Advantages—

- Longer Life essentially that of any fixed-ratio power transformer
- ★ High Initial Surge Currents all VARIACs with DURA-TRAK will withstand initial surges ten times their rated current
- ★ Overloads safe allowable overload is considerably in excess of that possible with old-style VARIACs
- ★ Less Maintenance under normal conditions maintenance of these new VARIACs is negligible — the new DURATRAK is subjected to no deterioration when VARIACs are operated within their rated load

The new **Duratrak** type of construction is found exclusively in VARIACs. These units set a new standard in reliability, greatly improved performance, long life and minimum of maintenance.

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®	and the Original Continuously-Adjustable Autotransformer
	GENERAL RADIO Company, 275 Massachusetts Avenue, Cambridge 39, Mass.
1	Send me a copy of the <i>NEW</i> Variac Bulletin which describes the new Variacs with Duratrak.
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tee meets about every two years, and it takes another year to put a wage change into effect.

For the electronics industry, the present minimum is 45ϕ an hour. In well-established plants, merit raises may bring this as high as 58ϕ an hour for assembly-line workers, with group leaders (supervising about 12 workers) making \$150 to \$325 a month. Machine-shop and maintenance electrician rates are 75 ϕ to 80 ϕ an hour.

► Taxes—Present laws provide complete exemption from insular taxes until 1959. A new law now under consideration will give each new plant 10 full years of exemption. To show maximum untaxed profit, business transactions must be completed in Puerto Rico. Most firms achieve this by pricing their products FOB San Juan.

▶ Productivity — A government survey of five electronic plants in-

dicated that after an average of 81 months of operation, worker productivity was 95 percent of that in mainland plants and quality of output was 88 percent of U.S. standards. Most of the workers involved had not worked in a factory before, but had high manual dexterity. Individual firms have achieved as high as 120 percent of mainland productivity on repetitive high-speed manual operations. Temperature and humidity are more comfortable than around New York City even in summer, hence do not affect production.

Productivity of native workers is a function of training, management and choice of human material, just as anywhere else. One firm uses with excellent success a modified piecework incentive program based on three-month output rather than daily output. If a worker attains the norm at the end of three months, he gets a raise; if not, he gets fired.



Germany gets set to tap the European bicycle market with this \$11.40 bike radio. Loudspeaker is built into the lamp housing. Two dry cells fit under the saddle

ceivers that year, almost double its production of 1.1 million in 1949.

The United Kingdom followed Germany with an output of 2.1 million sets in 1951 compared to 1.3 million in 1950 when she was the world's second place producer.

Of 11 countries reporting, only Canada, Japan, Norway and Yugoslavia experienced a decline in set production between 1949 and 1951. India, Austria, Denmark, Germany, Iceland, United Kingdom and Australia were all on the upswing.

Loudspeaker Business Follows New Trends

Volume this year is expected to reach 22.5 million units, a 3.2 million gain over 1952

RTMA RECENTLY estimated in a report to NPA that 1953 loudspeaker production would total 22.5 million units compared with 18.8 produced in 1952. The average weight of an Alnico 5 magnet per speaker is $1\frac{1}{2}$ oz, so this year the industry will need approximately 2.1 million pounds of Alnico 5 material.

The increase over 1952 production is believed due to the opening

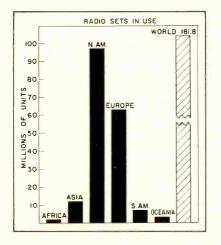
(Continued on page 20)

World Radio Output Increases

RADIO receivers are still the number one electronic product throughout the world despite substantial gains made by tv abroad. The statistics from the United Nations show that more than 181 million radio sets are in use today, a probable retail value of over 9 billion dollars. By continents, as indicated in the chart, North America has more radio sets in use than the rest of the world combined.

In terms of receivers per 1,000 inhabitants, the U. S. again leads with 620, followed by Sweden with 301 and the Falkland Islands in South America with 300. Two countries where set saturation is of no concern are French Equatorial Africa and Tanganyika, each with 0.2 radios per 1,000 inhabitants.

▶ Production—Although 17 countries in the world produced radios in the past 4 years only 11 reported complete production figures to the UN. Excluding the U. S., the rest



of the world produced 4.5 million radios in 1949, 5.7 million in 1950 and 6.3 million in 1951, the latest reported year. U. S. production of radios during these years was nearly double the rest of the world's output in each year.

Germany was second biggest producer in 1951 with 2.2 million re-



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LOW DRIVE! 10-to-1 tube gain.

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Two GL-6251's in your new v-h-f cir-cuit will boost E. R. P. to the full authorized 316 kw!

Here's a plus: only 5 kw is needed to drive a pair of these high-gain tetrodes! Low-power TV transmitters now on the air-by adding an amplifier stage with two GL-6251's-can increase signal strength to top levels at moderate cost. Manufacture and sale of these amplifier

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GL-6251 is the big new tube for your big jobs! Get complete information about th.s SUPER-POWER tetrode from Tube Dapartm.ent, General Electric Company, Schenectady 5, New York.

163-146

INDUSTRY REPORT-Continued

of new tv areas and a lack of finished set inventory in the hands of the industry.

▶ Market—Approximately 7 million units will go to tv set producers and about 8 million to radio manufacturers, if predictions hold true. Remaining sales will be split up among hi-fi, industrial, military and replacement markets.

▶ Product—Some manufacturers see an increasing trend in radio and tv set design toward smaller sets, fewer combinations, more table models. This means smaller loud speakers and smaller dollar volume per unit for companies.

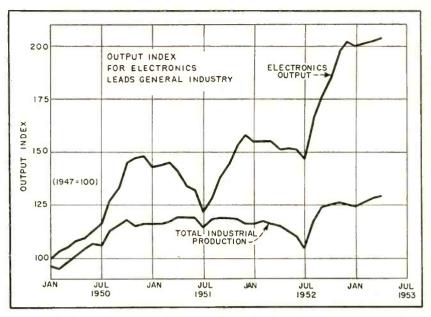
However, other loudspeaker manufacturers are optimistic because of the accelerating hi-fi trend which has made the public more fidelity conscious and has resulted in a noticeable increase in sales of heavier and larger units. It had also caused some set manufacturers to equip combination sets with larger cones, the 12 inch instead of the 10 inch, despite higher cost.

Manufacturers are now using larger loundspeakers in their portable lines. Motorola, with its new design that incorporates the magnet and associated components within the cone, now is able to use a 7-inch loud speaker in place of a 4 inch (ELECTRONICS, p 8, May, 1953).

Meters Fluid Flow



Flowability of a fluid is measured instantly and continuously with this new instrument for industry and the medical profession. A small ultrasonic sensing probe is applied to a blood sample while an electronic computer and recorder chart how fast a clot is formed



PLOT of output indexes shows electronics out in front. On page 4 of each issue

New 'Figures' Show Business Trends

Cumulative totals on page 4 of each issue compare current and previous year's output

RECENTLY added to the regular 'Figures of the Month' page of ELECTRONICS is a new subdepartment called 'Figures of the Year'. The statistics printed each month under this heading show at a glance cumulative monthly conditions in the electronics business as compared to the same time last year.

This month's totals show a significant increase in general production and sales for the first quarter of '53 as compared to '52. Cathoderay tube production almost tripled, with an increase of 168.91 percent over last year. Radio and television set production remained high.

► Output Index—The 'Electronics Output Index' (also on page 4) continues to reflect a healthy situation in the industry. As shown in the accompanying chart comparing the electronics index with similarly compiled statistics on industry in general, output of electronics goods has increased about 100 percent since 1947, while increase in general industry amounts to around 25 percent. Computed largely from Bureau of Labor Statistics, the Output Index shows activity in both military and commercial electronics. A slight drop-off may be expected during summer months as the American public turns to trout lines.

Financial Roundup

OUTSTANDING gains for the first 3 months of 1953 compared to the same period last year were registered by companies in the electronics field. National City Bank of New York reports that total net income in the first quarter for 23 companies was \$78.3 million compared to \$54.4 million in 1952, a 44-percent increase. Profit reports by individual companies in the first 3 months of this year are as follows:

Company	Net Profit 1953	(3 mos.) 1952
Admiral	\$3,056,878	\$1,515.506
CBS	2,404.935 476.646	$1.522.796 \\ 401.675$
IBM	7,520.105	6.797.876
Magnavox Minn. Honeywell	1,782,000 2,332,770	558.000 1.294.583
Motorola	3,174,208	2.238.135
RCA Raytheon	9,293,141 1.355,000	7,076.520 408.000
Sylvania	3,679,243	1,953.771
TelAutograph Tung Sol	$44.856 \\ 552.318$	47,443 492,241
Zenith	2,109,461	1,083.242

Securities—Computer Manufacturing Corp. filed with SEC cover-(Continued on page 22)

June, 1953 - ELECTRONICS

OMNIRANGE NAVIGATION RECEIVER

Is the Heart of the Famous Collins Navigation System

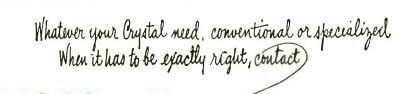
I.I.INS

The Collins 51R-3 Navigation Receiver is typical of the outstanding developments of the Collins Radio Company for aviation, navigation, and communication. It is in wide use among airlines, private, and military planes. With accessories, it is the heart of the Collins navigation system to which is entrusted the efficient and safe operation of every type aircraft.

CRYSTALS Play a Vital Role

Midland Crystals are entrusted with the exacting job of frequency control in the Collins 51R-3. Thirty-four crystals provide complete 280-channel coverage. In such critical service, there can be no compromise with quality, precision, and undeviating performance under every operating stress.

Midland Crystals measure up to Collins' strict standards because every one of the millions of Midland Crystals in use today is a product of Midland Quality Control. This is the system by which every crystal is constantly checked and tested at every step in processing. Midland employs the highest technical skill and finest production facilities known to the industry. It is your assurance of completely dependable crystal performance.



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ELECTRONICS - June, 1953

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INDUSTRY REPORT—Continued

ing 150,000 shares of common stock par 10 cents to be offered at \$1 per share. Net proceeds will be used for working capital and for general corporate purposes.

General Electric proposed a stock option plan for key employees. Participants selected will be given the right to purchase GE common stock of no par value at 100 percent of the fair market value on the date the option is granted.

Restricted stock options may be granted by GE to from 700 to 1,200 employees for the purchase of not more in grand total of 1.4 million shares of common stock. The stocks would be taken from unissued common stock of which there are 6,154,-073 shares. Proceeds of the sales will go into general funds. RCA placed privately with a group of institutional investors \$10 million in 3[‡]-percent promissory notes due May 1, 1977, bringing to \$40 million the amount borrowed under a \$50 million credit set up in February, 1952. Proceeds are to be used for working capital and to take care of increased volume of defense business.

Weston Electrical Instrument Corp. registered with SEC covering 107,055 shares of its capital stock, \$12.50 par, to be offered for subscription by stockholders at the rate of one new share for each 3 shares held on the record date. The company will use \$2 million of the proceeds to reduce bank loans. The balance will be added to general funds of the company.

Hedging Plan Bolsters Lean Years

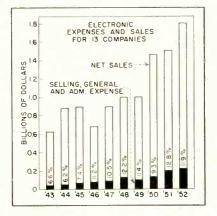
Electronic manufacturers evaluate selling costs and plans to increase sales effectiveness

ANALYSIS of the selling, general and administrative expenses of 13 electronic manufacturers for the past ten years indicates that companies are spending more for total sales, the expenditure last year reaching the highest point since 1943. But in 1952, as a percentage of net sales, which also reached record highs, sales expenses declined.

Strategy—Selling costs have followed a fairly stable path since World War II because many electronic manufacturers allocate sales budgets by a set percentage of sales and spend more for sales when they are at a peak.

With defense cuts and tougher competition just ahead, electronic manufacturers are taking another look at this concept of tying expenditures to sales, in an effort to get more effective use out of their funds.

► New Approach—One plan for better sales spending was recently advanced by Gwilym A. Price, presi-



dent of Westinghouse. He proposes a tax law that will permit companies to set up funded promotional reserves as tax-exempt costs in good years, for spending in lean years.

▶ Price Plan—"The tax deductionreserve plan would overcome this normal tendency to reduce sales budgets when sales were low. Under such a plan, the Treasury would allow a company with a past history of spending on sales and market development to deduct tax-free a certain percentage of its gross. The company would spend this money for defined objectives, under approved conditions within a certain period."

Station Power Gains Extend TV Markets

IMPORTANT to televison receiver sales are existing tv markets in which stations have upped their power and increased coverage. Since June 1, 1951, over 60 tv stations have improved their facilities affecting over half the country's markets. NBC alone reports that 41 of its tv affiliates have boosted power since then.

▶ Markets—Although extension of coverage in terms of homes and audience is difficult to ascertain, set manufacturers agree that in old markets improved transmission by tv stations has provided a stimulant to business and has increased fringe sales just as improved tv receivers did in the past. It is estimated coverage increased 5 to 10 miles in many markets.

▶ Future—A number of tv stations plan power increases in the near future and have FCC okays. Applications by 19 other stations are pending approval. Markets expected to get power boosts in the near future are: Boston, WNAC-TV; Cincinnati, WLWT; Columbus, WLWC; Buffalo, WBEN-TV; Austin, Texas, KTBC-TV.

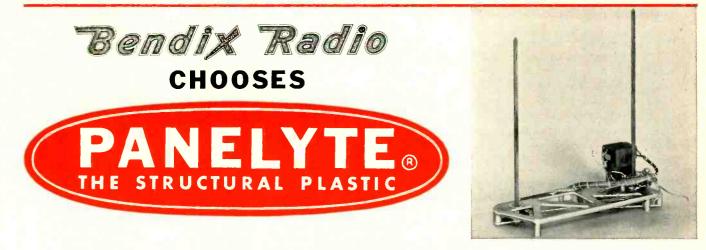
Transistor Improvement Promises Bright Future

Hermetic sealing and use of new materials may eliminate moisture and temperature bugs

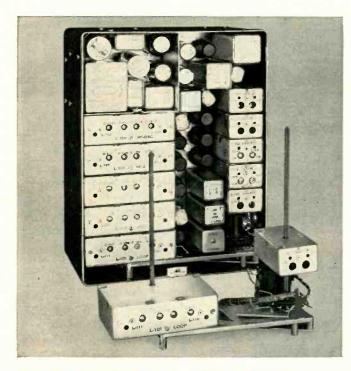
STEADY PROGRESS is being made toward solving the moisture problem and other troublesome factors in transistors. In an announcement by Zenith it was revealed that that company had been unable to make transistors stand up under hearingaid conditions. It was reported that the transistors they tried failed rapidly in service, evidently due to high moisture conditions prevalent near the body where hearing aids are normally worn.

Hermetic sealing promises to be a virtual cure-all for the moisture problem. One company, CBS-Hy-

(Continued on page 24)



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- 4. REINFORCED PLASTICS-sheets, fabricated parts.



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ELECTRONICS - June, 1953

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COR the tuning drive shafts in the ARN/6 Radio Compass used in military and commercial aircraft—Bendix made a wise choice.

Bendix selected Panelyte—12" shafts made of Grade 170 Continuous Glass Cloth. This phenolic laminate withstands high torque loads—is stable under varying changes of temperature and humidity. Moisture absorption is only 0.1%. Electrical properties are excellent.

Two Panelyte shafts are used. One passes through and tunes the five intermediate frequency circuits. The other passes through and tunes all of the r-f circuits.

- Other Panelyte Glass Base grades include the following: GRADE 120, Staple glass cloth, phenolic resin, heat resistance.
- GRADE 130, Continuous glass cloth, silicone resin, high heat resistance.
- GRADE 135, Staple glass cloth, silicone resin,
- high heat resistance. GRADE 140, Continuous glass cloth, melamine resin,
- arc resistance, high strength.
- GRADE 601, Glass mat, polyester resin (reinforced plastic).

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INDUSTRY REPORT - Continued

tron, has already announced hermetically-sealed transistors, and several of the larger transistor makers indicate plans to do likewise in the very near future. The sealing process involves potting the transistor in a tiny (but so far costly) can equipped with a glass seal.

▶ Other Developments—Better and less expensive transistor materials appear to be the goal of numerous research programs, some of which are bearing fruit. Battelle Memorial Institute announced successful tests on a compound of aluminum and antimony for transistors. Preliminary tests show possibility of characteristics superior to germanium and silicon where operation at high temperatures is contemplated. A further advantage lies in the low cost of AlSb—a half ton costs about as much as a pound of germanium.

Transistor-pure silicon may also become cheaper and available in greater quantities as a result of a new manufacturing process developed by du Pont. This new source will also help raise power and temperature limits for transistors, because silicon functions as a semiconductor as high as 400 F.

Defense Contract Rules Revised

Administration jettisons broadbase procurement policy; electronics may be exception

FUTURE defense contracts will be awarded to the companies that can handle them best and cheapest and not necessarily to the firms or areas that need them most. Thus Deputy Secretary Roger M. Kyes announced a reversal of the Defense Department policy of spreading the work thin. Concurrently, the department announced that procurement would be placed in the hands of management men from industry. Presumably the Small Defense Plants Administration will expire quietly

► Loophole—Electronics manufacturers will probably not be affected greatly by the new policy. Kyes stated that marginal producers may still get contracts when the item manufactured is hard to get, in short supply or where the Defense Department wishes to keep the line open. Electronic equipment generally falls into these categories. More significant is that the former broad-base policy had little effect on the electronics industry. Much lip service was paid to aiding small business but a small business was defined as one employing 500 workers or less, scarcely called small in the electronics industry.

▶ Broad Base—Figures supplied by the New York office of the Signal Corps Supply Agency show that from August 1952 until March 1953 this office let \$780,903.17 worth of contracts, each under \$1,000. Small business received a little more than half the work.

During the same period, the small business specialist at the Signal Corps' New York office serviced 8,947 firms and assisted small business in obtaining \$6,372,855 worth of contracts over \$1,000.

Radio Networks Continue to Expand

Webs are bigger than ever despite inroads of television; local sponsorship a boon

A GLANCE at the chart (next page) proves network radio is bigger than ever and apparently still growing. Latest figures give total outlets as follows: NBC, 206; CBS, 217; ABC, 355 and MBS, 562.

One reason advanced for the growth of network radio in the face of television's inroads against the listening audience is that the networks are acquiring a-m outlets primarily for television CP's. Independent a-m stations in new tv areas have found network affiliation Another powerful inessential. ducement to independents is network policy of making national shows available for local sponsorship. Mutual has expanded heavily in non-tv areas and has found bigleague baseball especially worldseries coverage an attractive feature.

Radiomen in general seem con-(Continued on page 26)

June, 1953 - ELECTRONICS

Aviation Weather Broadcasts Save Talk



Forecaster at La Guardia Field reads latest information onto magnetic tape (right) which repeats five-sector forecasts endlessly via relay transmitter (left) until next hourly forecast is recorded. Main transmitter in Manhattan broadcasts data on 162.55 mc from 6 am to 6 pm, KW035



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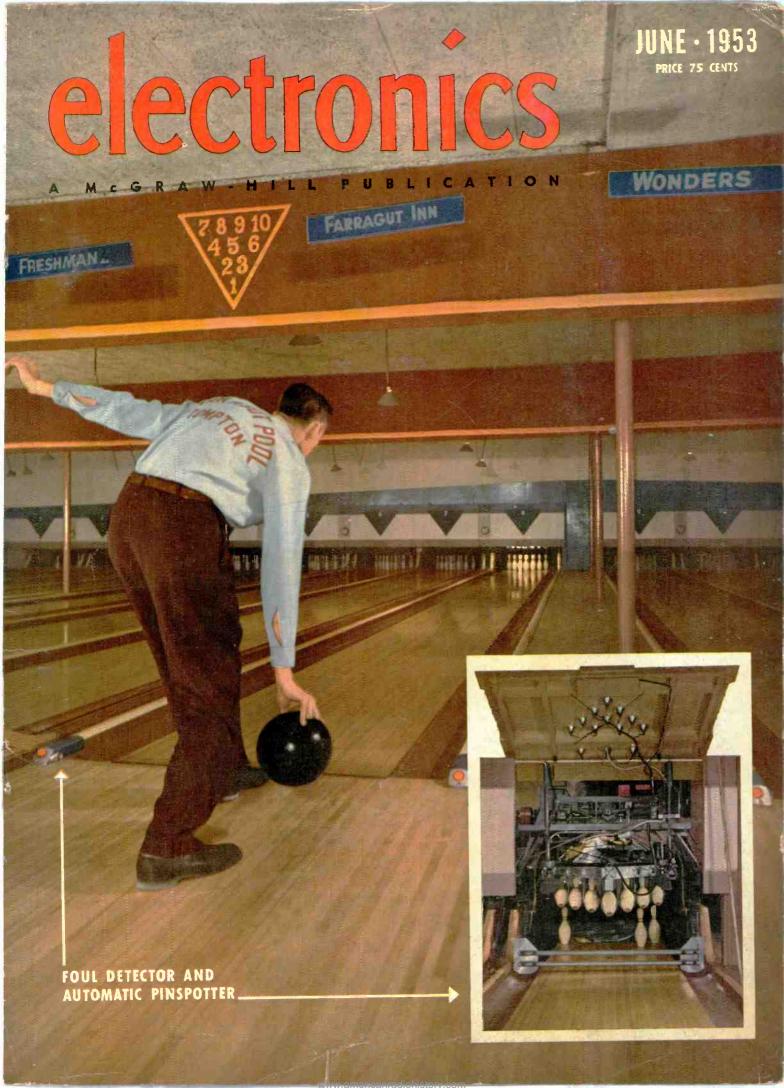
Press equipment ranges from small tabletting presses to 100 ton hydraulics and includes several high speed rotaries. Any one of these rotaries can produce up to 1,800,000 a day of small, simple parts.

You can choose the AlSiMag ceramic composition with the physical characteristics best suited for your requirements. Property chart, free on request, gives characteristics of the many compositions available. Engineering advice is available on request.

AlSiMag die pressed ceramics are uniform physically and dimensionally. This speeds assembly, assures dependable performance. Where exceptional dimensional accuracy is required, grinding facilities are available at commensurate cost.

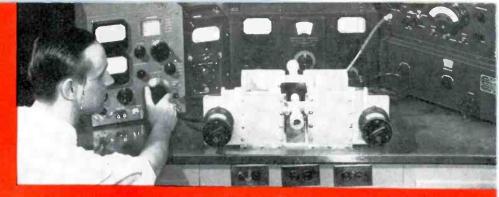
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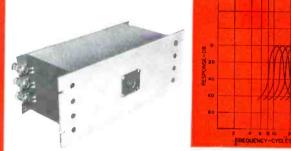


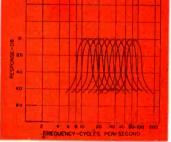


for SPECIALIZED FILTERS

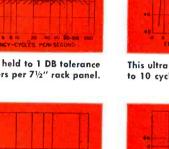


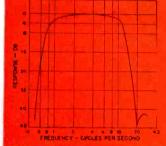
Decades of experience in the design and production of specialized filters have resulted in UTC being a first source for difficult filters. Fifteen years ago UTC was already the largest user of permalloy dust toroids in the world (exclusive of the telephone system). Present designs include a wide variety of core materials, structures, and winding methods to provide maximum performance in electrical requirements and stability. Illustrated below are a few of the thousands of special filter designs in present production.





These low frequency band pass filters are held to 1 DB tolerance at the 3 DB crossover ... 600 ohm ... 4 filters per 7½" rack panel.

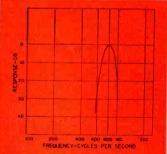




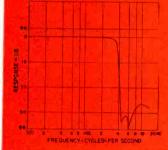


This ultra low frequency filter has a band pass range of one cycle to 10 cycles ... 50,000 ohms ... 700 cubic inches.





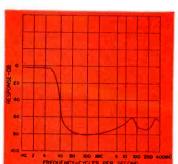
This 600 ohm miniaturized 1 KC band pass filter is housed in a case only 1" x 13/4" x 21/2".



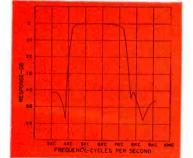


This 600 ohm miniaturized low pass filter is housed in a case only 1" x $1\frac{34}{2}$ ".





This power line filter provides correct output voltages from sources of 50 to 400 cycles ... noise attenuation is from 14 KC to 400 MC ... 29 cubic inches.





This band pass filter is designed for sharp cut-off at bc-h ends of the range...10,000 ohms...case dimensions 15%" x 2 2" x 31/4".

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June, 1953

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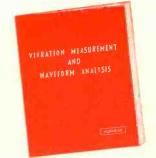
Where every detail matters

Lt the high speeds encountered with turbo-jet engines, unsuspected blade resonances can cause serious damage. For this reason exhaustive vibration tests must be made, and the source of each vibration located.

Leading British Aircraft manufacturers rely on the Muirhead-Pametrada Wave Analyser it gives them the frequency and amplitude of wibration component quickly and accurately; amplitude measurements an, moreover, be made substantially independent of speed fluctuations. Location of the source of vibration then becomes simply a matter of correlating the measured frequency with known engine data.

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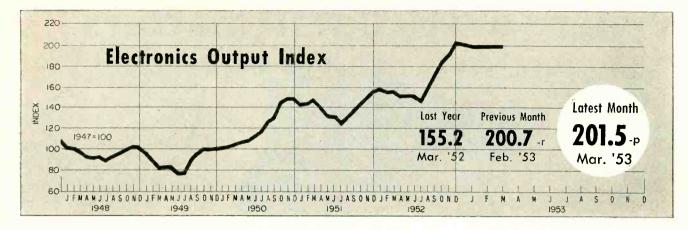
Vibration Analysis with the MUIRHEAD-PAMETRADA WAVE ANALYSER at Armstrong Siddeley works, Coventry

ELECTRONICS - June, 1953

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FIGURES OF THE MONTH

	Year	Previous	Latest Month
	Ago	Month	Month
RECEIVER PRODUCTION			
(Source: RTMA)	Mar. '52	Feb. '53	Mar. '53
Television sets	510,561	730,597	810,112
Home sets	357,689	402,742	442,101
Clock Radios	175,169	210,924	275,079
Portable sets	99,72 0	87,711	177,656
Auto sets	3 <mark>43,31</mark> 4	491,062	654,367
RECEIVER SALES			
(Source: RTMA)		Feb. '53	Mar. '53
Television sets, units.		537,122	603,704
Radio sets (except auto)		507,527	516,618
RECEIVING TUBE S	SALES		
(Source: RTMA)	Mar. '52	Feb. '53	Mar. '53
Receiv. tubes, total units	30,935,220	40,024,475-r	44,691,200
Receiving tubes, new sets	19,513,454	27,730,235	31,367,831
Rec. tubes, replacement	7,231, <mark>18</mark> 6	9,217, <mark>98</mark> 2-r	9,949,32 1
Receiving tubes, gov't.	2,776,796	1,393,962-r	1,449,857
Receiving tubes, export	1,413,784	1,682,296	1,924,191
Picture tubes, to mfrs.	370,206	699,411	974,154
SEMICONDUCTOR	SALES		
(Source: RTMA)		Feb. '53	Mar. '53
Germanium <mark>Dio</mark> des		1,466,421	1,172,475
		-Ouarterly Fia	ures
	Year	—Quarterly Fig Previous	ures Latest
INDUSTRIAL	Ago		ures Latest Quarter
INDUSTRIAL EQUIPMENT ORDER	Ago	Previous	Latest
	Ago	Previous	Latest
EQUIPMENT ORDER	Ago RS	Previous Quarter	Latest Quarter
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating	Ago 4th '51	Previous Quarter 3rd '52	Latest Quarter 4th '52 \$440,000 \$2,420,000
EQUIPMENT ORDER (Source: NEMA) Dielectric Heating Induction Heating Welding Control	Ago 4th '51 \$620,000 \$3,400,000 \$1,430,000	Previous Quarter 3rd '52 \$320,000 \$1,760,000 \$1,810,000	Latest Quarter 4th '52 \$440,000 \$2,420,000 \$1,390,000
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	Year Ago	Previous Month	Latest Month
TV AUDIENCE	, igo		
(Source: NBC Research Dept.)	Apr. '52	Mar. '53	Apr. '53
Sets in Use-total	16,939,100	22,551 <mark>,500</mark>	23,256,000
BROADCAST STATIO	NS		
(Source: RTMA)	Apr. '52	Mar. '53	Apr. '53
TV Stations on Air	108	164-r	179
TV Stns CPs-not on air	0	255	264
TV Stns-Applications	536	639-r	612
AM Stations on Air	2,347	2,424	2,430
AM Stns CPs-not on air	68	133	135 249
AM Stns-Applications FM Stations on Air	324 632	250 607	600
FM Stations on Air	14	21	21
FM Stns-Applications	9	7	9
COMMUNICATION A	UTHOR		
(Source: FCC)	Mar. '52	Feb. '53	Mar. '53
			38,822
Aeronautical Marine	32,176 34,843	37,825 39,001	39,425
Police, fire, etc.	10,592	12,482	12,682
Industrial	12,475	16,002	16,232
Land Transportation	4,847	5,636	5,660
Amateur	106,832	116 <mark>,697</mark>	112,666
Citizens Radio	878	1,924	1,980
Disaster Experimental	29 458	101 529	189 415
Common carrier	922	1,070	1,094
EMPLOYMENT AND	PAYROLI	S	
(Source: Bur, Labor Statistics)	-	Jan. '53	Feb. '53
Prod. workers, comm. equip.	273,100	410,900-r	418,700-p
Av. wkly. earnings, comm.	\$65.14	\$67.23-r	\$65.93-p
Av. wkly, earnings, radio	\$61.28	\$63.74-r	\$64.40-p
Av. weekly hours, comm.	41.2	41.5-r	40.7-p
Av. weekly hours, radio	40.8	40.6-r	40.5-p
STOCK PRICE AVERA	GES		
(Source: Standard and Poor's)		Mar. '53	Apr. '53
Radio-TV & Electronics	292.5	310.7	298.9
Radio Broadcasters	286.2	294.3	290.7
p—pro	ovisional; r—r	evised	
First	Quarter	Totals	
1952	1953	Percent (C <mark>ha</mark> nge
1,324,831	2,259,94	3 + 70	.58%
2,367,800	3,834,78		
1,279,783	1,780,89		.16
1,277,703	1,700,07		45

1,438,871

2,798,921

122,058,756

June, 1953 - ELECTRONICS

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4.45

+ 42.04

+168.91

1,505,883

85,934,322

1,040,829

INDUSTRY REPORT

electronics-JUNE • 1953

International Hookup Televises Coronation

BBC marshals resources, picks up \$171,500 tab to telecast ceremony

AN INTERNATIONAL television network will bring scenes of the June 2 coronation of Queen Elizabeth II to viewers in Great Britain, France, Holland, Belgium and Germany. The British Broadcasting Corporation will use 20 cameras manned by 101 engineers and eight commentators to give complete coverage of the ceremonies.

Cameras will be installed at several locations within Westminster Abbey and at four vantage points along the route of the procession. The complete program will last seven hours. Extra cost involved in televising the coronation will be \$171,500.

▶ Network—Besides feeding the British television network, the signal will be transmitted by microwave to Paris where it will be used to feed the French 441 and 819-line transmitters after conversion from the British 405-line signal.

The French will also provide a microwave link from Cassel, on the London-Paris route to Lille. Here a Belgium-Dutch relay will carry the signal to Lopik in Holland via Breda. Conversion to the 625-line standard will take place at Breda and Dutch transmitters at Lopik and Eindhoven will broadcast the program to Belgian and Dutch viewers.

From Breda the 625-line signal will also go via microwave to Cologne where it will feed the NWDR television network linking seven German cities.

ELECTRONICS - June, 1953



HYDROGEN THYRATRONS ranging from a few kilowatts to 40 megawatts produced from emergency development program led by Signal Corps engineers. Rapid expansion on M-Day is possible because

Keyer Tube Resources Are Pooled

In a crash program, new tubes and machines to build and test them were evolved together

To MEET an extreme emergency military demand, normal development and production procedures were short-circuited to get keyer tubes for vital defense equipment.

Late in 1950 a review of production against requirements showed hydrogen thyratrons, needed chiefly to pulse magnetrons in radars, were in short supply. The problem was presented to the Signal Corps, and a round-the-clock program was initiated at the Signal Corps Procurement Agency, Philadelphia.

► Authority—Anticipating future needs, the Signal Corps group decided to establish multiple sources for the production of hydrogen thyratrons in the shortest possible time. To cover possible anti-trust violation suits, authority was obtained from the Attorney General to allow pooling engineering knowhow among competitive companies.

At integration committee meetings, representatives from all branches of the armed forces met with engineers from all the companies involved. According to B. D. Aaron, Signal Corps project "the most difficult engineer, problem at first was to get them to ask the right questions. Once we got past that, production and testing information and advice were freely swapped." Engineers from some companies toured other companies' plants, to learn how to make the equipment and tubes that grew as the program went along.

► Ad Lib—There were few specifications to guide the program and practically no prototypes. Small tubes were scaled up to big ones; interim types were made and finalized. Samples were flown to

INDUSTRY REPORT - Continued

Signal Corps Engineering Laboratories for aging and engineering evaluation. Heavy equipment to heat, treat and test the tubes was built from whatever parts could be found. Components were flown to a plant in the middle west where 35kva aging units were designed, rushed into production and shipped to tube producers. Other units were built in California and air-shipped to reduce hazards of transportation damage and attendent delays.

► Cooperation—When a company worked the bugs out of its production problems, complete engineering specifications were made of findings, and copies were sent to every other company in the program. Engineering time for the crash program, and for future production programs, was thereby cut from several years to several months.

Pilot plant production runs were established and contracts were written specifying that companies involved maintain production knowhow and tooling for a minimum of six years. "In case M-day comes," Aaron said, "production can be expanded immediately, without waiting for contracts to be negotiated, bids to be given and orders placed. The machinery is all there, all ready and working."

Thousands of type-approved thyratrons now roll off the lines, for use in the services' Skysweeper AA gun, among other things, and a precedent for similar future problems has been established.

► Companies—Among those manufacturers involved in the hydrogen thyratron program were, for equipment production: American Television Mfg. Corp., Kip Electronics, Chatham Electronics, Douglas Laboratories, General Electric, Girdler Corp., Manson Laboratories, Marchant Research, Westinghouse.

For tube production: Amer. Television Mfg. Corp., Amperex Electronics, Bomac Laboratories, Chatham Electronics, General Electric, Kuthe Laboratories, Machlett Laboratories, Penta Laboratories, Radio Corp. of America, Sylvania Electric, Westinghouse.

The companies included stretch cross country from New England to California.

Business Briefs

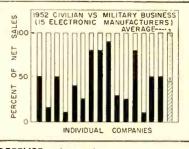
Controls—Last of price controls have been dropped in accord with Eisenhower's 'orderly decontrol of prices'. OPS plans June 30 exit.

Depreciation — Treasury is giving more liberal treatment of regulations on how fast plant and equipment can be written off for tax purposes.

Labor—End of price and wage controls brought some price rises, rumbles of reopening wage contract negotiations. Unemployment is about 1.8 million, near last year's 1.7 million, but employment is 1.8 million higher, which makes the labor market tight. Midsummer record of 63 million employed is expected.

Buy American—Enacted in 1933 under outgoing Hoover, the Buy American Act was upheld by Defense Secretary Wilson who turned down British low bid on Army contract. President Eisenhower backed Wilson, bucked Dulles and Stassen. The law's '25-percent under' interpretation, broken last June, is holding again.

Copper—Price is down to 30 cents per pound. It's a buyer's market now; National Production Authority has stopped allocating the metal because of 'favorable developments in the overall supply.' Imports and scrap production are up.



DEFENSE volume shows as . . .

Electronic Companies Size Up Military Sales

As defense spending cuts loom ahead, manufacturers look at military sales percentages

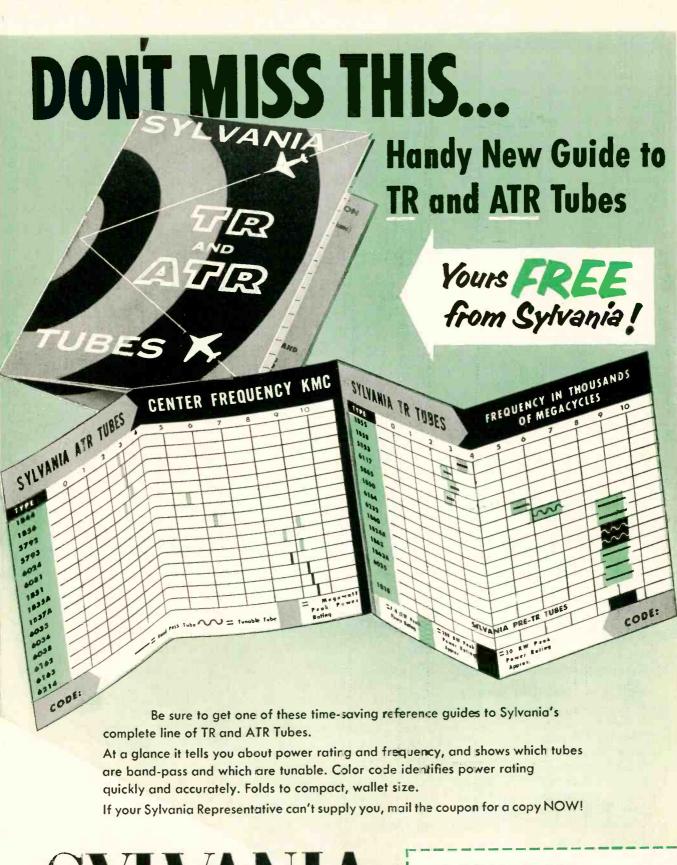
ELECTRONIC manufacturers, both large and small, will do well to prepare for an increase in their commercial business and a decline in their military production, Glen Mc-Daniel, RTMA general counsel, told west coast electronic manufacturers recently. He declared it appears likely that military expenditures will be reduced or stretched out, "but how fast I don't know. Of one thing we can be sure, electronics and aircraft will remain paramount in whatever armament program is decided upon for the years ahead."

Ratios—A survey of 15 manufacturers in the field reveals that desales fense in 1952 (black columns) ranged from 10 to 90 percent of total net sales, with an average for the companies of 45 percent. This is lower than an estimate made last year by the Defense Department who set military sales at 53.3 percent of total sales in 1952. (ELECTRONICS, p 6, Aug. 1952) The percentage was expected to be lower as the defense delivery schedule "stretch out" went into effect last year.

► Companies—In 1951, smaller electronic companies reported proportionately more military business than did large firms. But major electronic manufacturers indicate they increased their defense business substantially in 1952.

Shipments of electronic apparatus

(Continued on page 8)





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ELECTRONICS - June, 1953

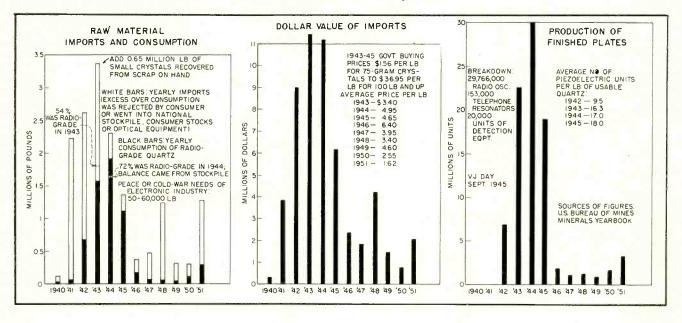
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INDUSTRY REPORT -- Continued

for the armed forces by RCA were approximately double those of 1951. Sylvania estimates that 28.5 percent of its net sales in 1952 were accounted for by defense products, nearly double 1951's volume. Zenith also reported that production and shipment of material for the military services, at a low level in 1951, increased materially in 1952 and amounted to approximately 10 percent of the company's net sales.

► Future—Although electronic manufacturers are concerned about the effect of a military cut-off on the industry, many would welcome the return to full civilian production. Profits are higher and the commercial sales outlook for 1953 is very promising. Already most companies have experienced record first quarters. But even without top civilian sales the present electronic defense backlog, which is at a peak, could carry the industry's big volume well into 1954.

ELECTRONIGRAPH—Natural Quartz Crystals



Status of Quartz Crystal Growing Plants in U.S.

Industry changeover to small crystals, in plentiful supply from Brazil, eases needs

PRODUCTION plants for growing synthetically the wartime needs of radio-grade quartz crystals could be built and equipped within a year if necessary. It may be assumed that military stockpiling of natural crystals has been geared to this time figure, hence there should be no shortages even if the Brazilian supply were cut off today.

Brazilian domination of the quartz market has been a bugaboo for a nation geared to the philosophy of always having a second source of supply. Most critical years were 1942 and 1943, when U-boats were sinking supply ships in the Caribbean. An air lift solved this problem. Tension eased further, after the war, with the announcement that Signal Corps sponsored research on quartz crystal growing had paid off.

▶ Change in Demand——Crystals under 200 grams, considered as scrap early in World War II, now serve because the industry has become adapted to use of finished plates approximately ½ inch square or round. Small natural crystals cost only \$1.25 to \$4 a pound, as contrasted to \$15 and up for the pound-size and larger crystals considered necessary heretofore.

Small crystals usually have much less twinning, hence give an even greater yield per pound despite increased geometric losses. With larger crystals, only 30 to 40 percent of the weight ordinarily is usable because of defects.

► Growing Costs—Under developmental conditions at Bell Telephone Laboratories and at Brush Laboratories, costs have approximated \$50 per pound for synthetic crystals. With organized mechanized handling of the heavy autoclaves for loading and unloading, this cost may be better than halved in full production.

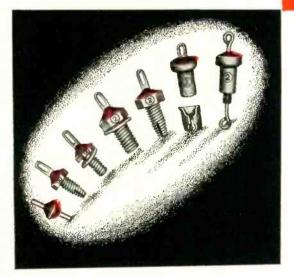
A further reduction in net cost per finished plate is possible because synthetic crystals are relatively free from flaws and hence may approach 100-percent usability except for geometric losses in cutting. By varying growing time and

(Continued on page 10)

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for VHF & UHF circuits



Unique design possibilities ... better VHF and UHF performance ... simplified equipment construction these are but a few of the advantages of Sprague Button Ceramic Capacitors. In coupling, bypass, and feed-thru filter applications, these wafer-dielectric units have higher self-resonant frequencies than capacitors using a conventional dielectric tube.

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All Sprague button capacitors are sealed against moisture by a high temperature plastic resin . . . are rated at 500 volts dc . . . and are available in Characteristic SL and GA bodies. A letterhead request for Engineering Bulletin 605 brings complete details. Write Sprague Electric Company, 35 Marshall Street, North Adams, Massachusetts.

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Batch of 11 perfect 160-gram quartz crystals being unloaded by A. C. Walker after growing 48 days in 4-foot autoclave at Bell Telephone Labs in Murray Hill, N. J. Threaded cap is removed with huge wrench and chain hoist, after which welded-steel inner liner is sawed open. Project is sponsored by Signal Corps Engineering Labs of Fort Monmouth

choosing the right angle for the quartz seed plate, the synthetics can be made almost exactly the optimum size and orientation for cutting a particular type of plate with minimum cutting waste. Despite all this, the present cost of the synthetic product is way more than the current rate for radio-grade Brazilian quartz. However, it is reasonable to believe that large-scale commercial production eventually will be feasible because of a greater potential yield from synthetic quartz.

In the military picture, cost of raw quartz is secondary to availability. This is partly why the Signal Corps sponsors crystal-growing research at both BTL and Brush.

▶ Process Details—Both labs grow the crystals by suspending seed plates in an alkaline solution between 350C and 400C and high pressure, with scrap natural quartz at the bottom. BTL uses a welded autoclave at 15,000 lb per sq inch (ELEC-TRONICS, p 96, April 1951), and gets about 5 lb of quartz per month per cu ft of autoclave space.

Brush uses a continuously-rocked double-chamber autoclave at 5,000 lb per sq inch (ELECTRONICS, p 238, April 1953), and gets about the same output per cu ft.

Broadcasters Made Money In '52

Station revenues for 1952 are 5 percent higher than total dollar take in 1951

TOTAL revenue of the radio-broadcasting industry in 1952 amounted to \$473.1 million, 5 percent above the previous year. Figures are from a preliminary FCC report. While 7 networks, including owned stations, estimated total revenues of \$101.0 million or 2.9 percent below 1951, more than 2,300 radio stations estimated total revenues of \$372.1 million, an increase of 7.4 percent above 1951. Thus radio income for networks and individual stations followed the same pattern as did tv income for networks and individual stations in 1952. (ELEC-TRONICS, p 22, May, 1953)

Added to the estimated \$336.3 million total revenues of tv broadcasters, the combined industry revenues in 1952 reached \$809.4 million showing a marked increase of 18 percent above 1951.

▶ Income vs Revenue—Radio industry income before federal income taxes rose to \$62.6 million in 1952 after having dropped to \$57.5 million in 1951 from a peak of \$68.2 million in 1950. Networks, including owned and operated stations, estimated 1952 income at \$11.2 million or 11 percent above 1951. Total income of 2,300 radio stations was estimated at \$51.4 million or 8.4 percent above 1951. The 814 a-m stations licensed in 1941 and prior years, comprising slightly more that $\frac{1}{3}$ of all a-m stations, accounted for almost $\frac{2}{3}$ of the total revenues and $\frac{2}{3}$ of the total income of all a-m stations.

► TV vs Radio—A total of 470 a-m stations in tv markets estimated their 1952 revenues at \$171.5 million or 2 percent above 1951. In non-tv markets, 1,629 a-m stations estimated their total revenues at \$199.6 million, almost 11 percent above 1951. Increased total revenues in 1952 were reported by about three out of five a-m stations in the tv markets and by four out of five a-m stations in the non-tv markets. Overall, 74 percent of the total stations reported increased revenues in 1952.

Losses were reported by 15.9 percent of the 2,276 a-m stations. This is the smallest number since 1946 when 11 percent of the 1,015 then operating were unprofitable.

U.S. Surveys Labor Picture

Number of stoppages has declined sharply since 1950 but total man-days idle have risen

TREND in work stoppages involving six or more workers and lasting for a full shift or longer shows up in a report by the Labor Department. Last year there were 30 such stoppages in the communications equipment field, radio, tv, equipment and parts manufacturers. This was the lowest number of disputes to be recorded since 1949. However, mandays idle as a result of the 30 stoppages totalled 327,000, the largest number since 1950 when total reached 368,000.

Although the number of disputes

was lower, the stoppages evidently affected larger companies for longer periods of time. In 1952, two companies in the electronics field had strikes involving 10,000 or more workers, while in 1951 there was only one such stoppage.

▶ Pattern—According to the Labor Department, the largest number of work stoppages have been caused by disputes over wages and shorter hours. Other prevalent reasons are: union organization, working conditions, interunion and intraunion matters.

Fluctuation, as seen in total mandays idle, seems to follow the sales pattern of the radio-tv industry. In

(Continued on page 14)

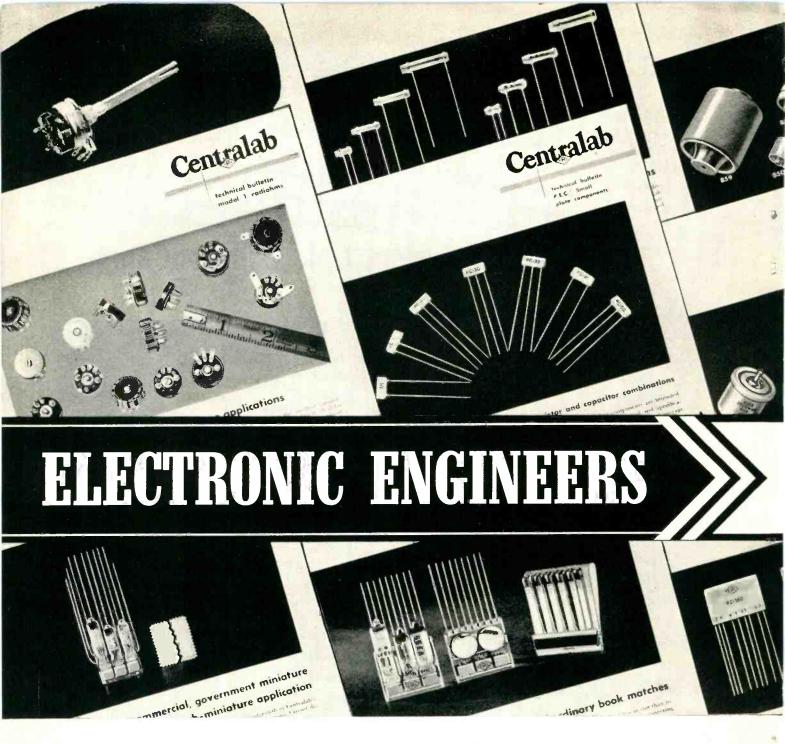
June, 1953 — ELECTRONICS

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it's easy to get-at no cost -see next two pages

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52



Check to bring your design file up to date ... and be first with the newest

If you're one of the thousands of electronic engineers specifying Centralab electronic components—you'll want these 14 new bulletins . . . just off the press. Each contains essential, exact specifications for radio TV, UHF and VHF applications.

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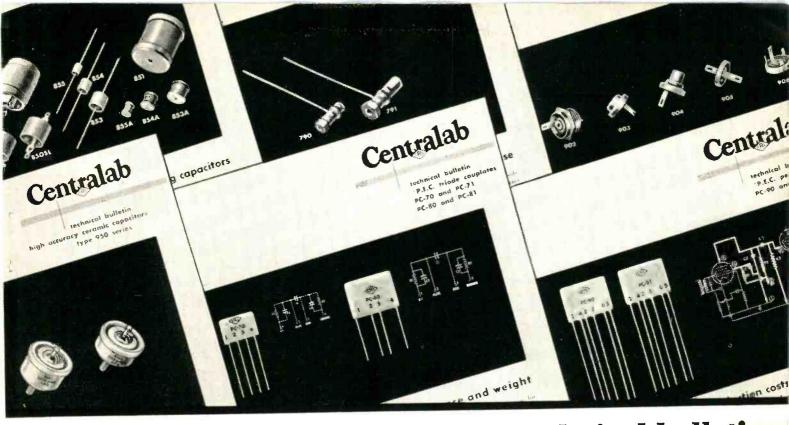
- **3.** Model **2** AMPEC, PC-200 and PC-201. A three-stage speech amplifier smaller than the cover of ordinary book matches. Bulletin 42-117R.
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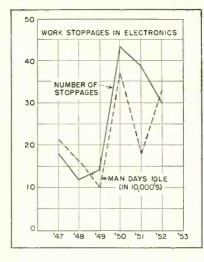


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INDUSTRY REPORT—Continued



1950, big sales year for manufacturers, man-days idle were highest. Then as business slumped in 1951 and regained in 1952, man-days idle followed the same course.

▶ 1953—There have been a number of work stoppages in the electronics industry so far this year but only one of any severity. It involves more than 10,000 workers and several weeks duration. But there are rumblings of more wage disputes in the steel industry that could affect electronics.

Television Highlights NARTB Show

Broadcasters see 3-D telecast; remote control and low-budget operation also discussed

THEME of the recent NARTB convention seemed to be "What else can you do with television?" The 1,500 conventioneers who crowded Los Angeles' Biltmore Hotel heard reports on three-dimensional tv, color tv, intercontinental tv and tv in a can. Low-budget operation of small-city television stations and remote control of a-m and f-m broadcast transmitters were discussed in several papers. Fifty-odd suppliers of broadcast equipment and services exhibited.

▶ Three-D—An experimental telecast over KECA-TV ABC-Paramount's L. A. outlet showed delegates how the illusion of depth may be achieved in television. Special receivers at the Biltmore using two picture tubes resolved their images on a 3 by 4-ft viewing screen.

Three-Dimensional Television Lens



Wide-angle lens giving 142-degree field of view, as used $\boldsymbol{\omega}$ t the Navy's Special Devices Center, Sands Point, N. Y. in a gunnery trainer. A television system using this wide-angle lens and a spherical-screen projection receiver to provide three-dimensional television is presently under development at RCA

Viewers needed Polaroid glasses.

The emphasis was also on 3-D at the Statler where 1,000 SMPTA members concurrently held their annual confab.

► Color—Discussing the future of color television, RCA's General Sarnoff prognosticated that once the FCC authorizes color it will take industry nine to 12 months to tool up and produce. Sarnoff also predicted the failure of subscription television on a national scale.

Features of the NTSC color television system were discussed in a paper by Dr. W. R. G. Baker of GE.

► Around the World—Intercontinental television may be just over the horizon according to Neal Mc-Naughten, NARTB's engineering manager. High-powered microwave relays and submarine cables with transistor amplifiers would do the trick.

► Low Budgets—Reflecting television's post-freeze trek to the hinterland, low-budget operation of a small-city station was the subject of a panel discussion. In the same vein, Federal engineers presented a paper on how to set up a television station with two technicians while GE demonstrated a packaged tv station designed for one-man operation.

Low-budget operations, it developed, are still not low enough for stations serving markets under 100,000 population. Tab for essential equipment comes to \$300,000 with yearly operating cost running between \$175,000 and \$300,000.

► Canned TV—I m portance of canned entertainment in post-freeze television was attested to by at least six equipment makers. General Precision, Standard Electronics, Federal and RCA exhibited small cameras especially suited for film reproduction. Philco and DuMont both introduced continuous-motion film scanners.

Reporting on his company's sys-

(Continued on page 16)

June, 1953 — ELECTRONICS

SHOCK N VIBRATION

Simplify Your Packing and **Protect Your Product** with Barrymounts



Photograph courtesy of PHILCO CORPORATION, Government and Industrial Division

The problem of protecting delicate equipment in transit is enormously simplified by properly designed shock mounts built right into the packaging. Barry shock mounts, designed for protection against the severest shocks of military service, have demonstrated their value in this industrial application.

Philco Corporation has made Barrymounts standard in packaging design for the entire Philco Microwave Program, and has shipped thousands of microwave equipments all over the world without the slightest damage. Philco microwave equipment is shipped *pre-assembled*, with all the tubes, glass dessicators, and crystals in place. On arrival, the only work required is powering the equipment.

Barrymounts are the modern method of shock protection. Let them simplify *your* packaging problems. Write today for more detailed information.



ELECTRONICS — June, 1953

INDUSTRY REPORT - Continued

tem for recording tv programs on tape, John T. Mullin of Bing Crosby Enterprises claimed the tape would record both sound and picture with the quality of a live telecast.

Movies Triple Audio Facilities

NEWCOMER in the 3D field is CinemaScope, which uses a 65-foot wide screen, a single projector and no glasses. Behind the screen are three speakers, each with its separate amplifying system and sound track, to produce a stereophonic sound effect.

Installation costs big theaters about \$10,000, little theaters less, according to Twentieth Century-Fox. The company expects 12,000 installations to be made by the end of next year.

Expansion Plans for Puerto Rico Plants

Subassembly and parts plants plow back tax-exempt profits; many new plants are under way

PRACTICALLY all of the electronic plants established in Puerto Rico in the last two years are actively expanding. Business is good down there, because most of this expansion money comes from profits inflated by tax-exemption.

Figures tell the story; present total square-footage of operating plants is about 115,000 and goes to an estimated 350,000 by year-end for expanded and new plants combined. Total present employment of 875 correspondingly jumps to about 3,500. The accompanying tabulation gives the present picture in detail, as derived by combining latest figures of Puerto Rico's Economic Development Administration (New York City office: 600 Fifth Ave.) with observations made during editorial visits to operating plants.

▶ **Profits**—There are two methods of showing a high profit on electronic operations in Puerto Rico:

ELECTRONIC PLANTS IN PUERTO RICO

Name of Firm	Location	Started	Sq Ft	Empl	Chief Products
Ben Ida Electronics	Hato Rey	Jan. '52	3,500		Amplifiers & record
Boringuen Radio Com- ponents Corp.	Rio Piedras	Future			Radio hardware & structural parts
Caribe Aircraft Radio Corp. (Related to Lavoie Labs)	Coamo	May '52	10, <mark>80</mark> 0	80	Radar subassemblies coils & filters
Coradel Mfg. Co.	Caguas	June '52	5,000		Lightning arresters & lead-ins
Diversified Products Corp.	Carolina	May '53			Ceramic insulators
Empire Industries Inc. John Hackes & Siegler	Bayamon Hato Rey	Future Future			Transformers Quartz crystals
Hemisphere Corp. (Related to National Moldite Co.)	Rio Piedras	July '53	11,000	30	Molded coil forms & ferrite cores
Hermetic Seal Prod- ucts Co. of Puerto Rico Inc.	Hato Rey	Aug, '51	10,000	<u>110</u>	Feed-through insula tors
Hycor Co., Inc.	Vega Baja	Nov. '52	1,500	35	Precision resistors & toroids
nteramerica Electronics Corp.	Santurce	Future			Hearing aids & com ponents
Pamcor Inc.	Rio Piedras	May '53	11,500		Terminals & connec
hillips Control Corp.	San Juan	June '52	8,000	50	Aircraft relays, coil: & solenoids
Port Electric Corp. Radell Corp.	Catano San Juan	Future Jan. '52	3,250	70	Radio tuning device: Deposited carbon resistors & vhf coils
Rectifier Corp. of Puerto Rico	Fajardo	May '53			Components
Rico Electronics Inc. (Related to National Video Corp.)	Vega Alta	Jan. '53	11,500		TV picture-tube guns
tathám Instruments	Hato Rey	Future			Scientific instruments
ylvania Electric of P. R. Inc.	Rio Piedras	<mark>Oct.</mark> '51	37,000	400	Mica punchings, tube parts & com- ponents
riplett Electric Co. of P. R. Inc.	Bayamon	Apr. '52	8,000	65	Meters and multi- meters
Weller Mfg. Co.	Bayamon	Dec. '50	8,000	60	Soldering guns

Method 1. Produce a product having high labor content and low transportation cost (practically everything in electronics field), placing emphasis on a topnotch labor training program, on good management and on an incentive program that rewards labor for extra effort. This method takes maximum advantage of the island's 45-cent labor rate.

Method 2. Operate as a small, new firm which has a low base for U.S. excess profits tax but is expanding rapidly because of good management or because of a secret process or successful new product. Such a firm can take maximum advantage of tax exemption.

► Wages—Minimum wages for labor in electronic plants are set by a committee of nine representing management, labor and the public interest equally. Applicable U.S. laws are ambiguous in specifying that wages on the island must not be so low as to constitute unfair competition with U.S. labor, yet not so high as to diminish employment in Puerto Rico. The commit-

(Continued on page 18)



Variacs with Duratrak have these Important Advantages—

- ★ Longer Life essentially that of any fixed-ratio power transformer
- ★ High Initial Surge Currents all VARIACs with DURA-TRAK will withstand initial surges ten times their rated current
- ★ Overloads safe allowable overload is considerably in excess of that possible with old-style VARIACs
- ★ Less Maintenance under normal conditions maintenance of these new VARIACs is negligible — the new DURATRAK is subjected to no deterioration when VARIACs are operated within their rated load

The new **Duratrak** type of construction is found exclusively in VARIACs. These units set a new standard in reliability, greatly improved performance, long life and minimum of maintenance.

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INDUSTRY REPORT -- Continued

tee meets about every two years, and it takes another year to put a wage change into effect.

For the electronics industry, the present minimum is 45ϕ an hour. In well-established plants, merit raises may bring this as high as 58ϕ an hour for assembly-line workers, with group leaders (supervising about 12 workers) making \$150 to \$325 a month. Machine-shop and maintenance electrician rates are 75ϕ to 80ϕ an hour.

► Taxes—Present laws provide complete exemption from insular taxes until 1959. A new law now under consideration will give each new plant 10 full years of exemption. To show maximum untaxed profit, business transactions must be completed in Puerto Rico. Most firms achieve this by pricing their products FOB San Juan.

▶ **Productivity** — A government survey of five electronic plants in-

dicated that after an average of 81 months of operation, worker productivity was 95 percent of that in mainland plants and quality of output was 88 percent of U.S. standards. Most of the workers involved had not worked in a factory before, but had high manual dexterity. Individual firms have achieved as high as 120 percent of mainland productivity on repetitive high-speed manual operations. Temperature and humidity are more comfortable than around New York City even in summer, hence do not affect production.

Productivity of native workers is a function of training, management and choice of human material, just as anywhere else. One firm uses with excellent success a modified piecework incentive program based on three-month output rather than daily output. If a worker attains the norm at the end of three months, he gets a raise; if not, he gets fired.



Germany gets set to tap the European bicycle market with this \$11.40 bike radio. Loudspeaker is built into the lamp housing. Two dry cells fit under the saddle

ceivers that year, almost double its production of 1.1 million in 1949.

The United Kingdom followed Germany with an output of 2.1 million sets in 1951 compared to 1.3 million in 1950 when she was the world's second place producer.

Of 11 countries reporting, only Canada, Japan, Norway and Yugoslavia experienced a decline in set production between 1949 and 1951. India, Austria, Denmark, Germany, Iceland, United Kingdom and Australia were all on the upswing.

Loudspeaker Business Follows New Trends

Volume this year is expected to reach 22.5 million units, a 3.2 million gain over 1952

RTMA RECENTLY estimated in a report to NPA that 1953 loudspeaker production would total 22.5 million units compared with 18.8 produced in 1952. The average weight of an Alnico 5 magnet per speaker is $1\frac{1}{2}$ oz, so this year the industry will need approximately 2.1 million pounds of Alnico 5 material.

The increase over 1952 production is believed due to the opening

(Continued on page 20)

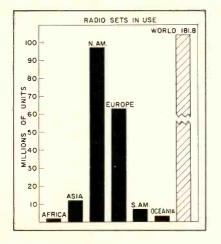
June, 1953 - ELECTRONICS

World Radio Output Increases

RADIO receivers are still the number one electronic product throughout the world despite substantial gains made by tv abroad. The statistics from the United Nations show that more than 181 million radio sets are in use today, a probable retail value of over 9 billion dollars. By continents, as indicated in the chart, North America has more radio sets in use than the rest of the world combined.

In terms of receivers per 1,000 inhabitants, the U. S. again leads with 620, followed by Sweden with 301 and the Falkland Islands in South America with 300. Two countries where set saturation is of no concern are French Equatorial Africa and Tanganyika, each with 0.2 radios per 1,000 inhabitants.

▶ Production—Although 17 countries in the world produced radios in the past 4 years only 11 reported complete production figures to the UN. Excluding the U. S., the rest



of the world produced 4.5 million radios in 1949, 5.7 million in 1950 and 6.3 million in 1951, the latest reported year. U. S. production of radios during these years was nearly double the rest of the world's output in each year.

Germany was second biggest producer in 1951 with 2.2 million re-



25 KW AT 220 MC!

SUPER-POWER! 25 kw output at sync. peak level.

LOW DRIVE! 10-to-1 tube gain.

ALL V-H-F TV BANDS! 220-mc frequency at max ratings.

ULTRA-MODERN! Ring-seal design; ceramic construction.

COMPACT! Approx. 14" high.

GENERAL ELECTRIC ELECTRIC TUBE

NEW GL-6251 POWER TETRODE

Makes SUPER-POWER available to TV Transmitter Designers!

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Two GL-6251's in your new v-h-f circuit will boost E. R. P. to the full authorized 316 kw!

Here's a plus: only 5 kw is needed to drive a pair of these high-gain tetrodes! Low-power TV transmitters now on the air—by adding an amplifier stage with two GL-6251's—can increase signal strength to top levels at moderate cost. Manufacture and sale of these amplifier circuits to TV stations, is a profit opporturity for you second only to that from applying GL-6251's in new high-power v-h-f transmitters, where your customers require maximum E. R. P. from the start.

GL-6251 is the big new tube for your big jobs! Get complete information about th.s SUPER-POWER tetrode from Tube Department, General Electric Company, Schenectady 5, New York.

163-146

INDUSTRY REPORT-Continued

of new tv areas and a lack of finished set inventory in the hands of the industry.

▶ Market—Approximately 7 million units will go to tv set producers and about 8 million to radio manufacturers, if predictions hold true. Remaining sales will be split up among hi-fi, industrial, military and replacement markets.

▶ Product—Some manufacturers see an increasing trend in radio and tv set design toward smaller sets, fewer combinations, more table models. This means smaller loud speakers and smaller dollar volume per unit for companies.

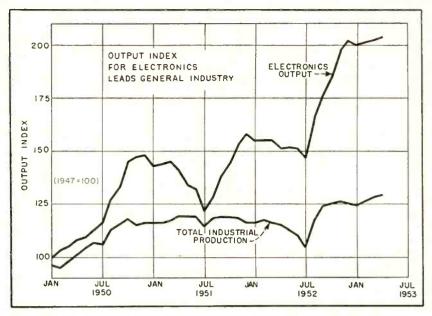
However, other loudspeaker manufacturers are optimistic because of the accelerating hi-fi trend which has made the public more fidelity conscious and has resulted in a noticeable increase in sales of heavier and larger units. It had also caused some set manufacturers to equip combination sets with larger cones, the 12 inch instead of the 10 inch, despite higher cost.

Manufacturers are now using larger loundspeakers in their portable lines. Motorola, with its new design that incorporates the magnet and associated components within the cone, now is able to use a 7-inch loud speaker in place of a 4 inch (ELECTRONICS, p 8, May, 1953).

Meters Fluid Flow



Flowability of a fluid is measured instantly and continuously with this new instrument for industry and the medical profession. A small ultrasonic sensing probe is applied to a blood sample while an electronic computer and recorder chart how fast a clot is formed



PLOT of output indexes shows electronics out in front. On page 4 of each issue

New 'Figures' Show Business Trends

Cumulative totals on page 4 of each issue compare current and previous year's output

RECENTLY added to the regular 'Figures of the Month' page of ELECTRONICS is a new subdepartment called 'Figures of the Year'. The statistics printed each month under this heading show at a glance cumulative monthly conditions in the electronics business as compared to the same time last year.

This month's totals show a significant increase in general production and sales for the first quarter of '53 as compared to '52. Cathoderay tube production almost tripled, with an increase of 168.91 percent over last year. Radio and television set production remained high.

► Output Index—The 'Electronics Output Index' (also on page 4) continues to reflect a healthy situation in the industry. As shown in the accompanying chart comparing the electronics index with similarly compiled statistics on industry in general, output of electronics goods has increased about 100 percent since 1947, while increase in general industry amounts to around 25 percent. Computed largely from Bureau of Labor Statistics, the Output Index shows activity in both military and commercial electronics. A slight drop-off may be expected during summer months as the American public turns to trout lines.

Financial Roundup

OUTSTANDING gains for the first 3 months of 1953 compared to the same period last year were registered by companies in the electronics field. National City Bank of New York reports that total net income in the first quarter for 23 companies was \$78.3 million compared to \$54.4 million in 1952, a 44-percent increase. Profit reports by individual companies in the first 3 months of this year are as follows:

Company	Net Profit 1953	(3 mos.) 1952
Admiral	\$3,056,878	\$1,515.506
CBS	2,404.935	1.522.796
Hoffman	476,646	401.675
IBM	7.520.105	6.797.876
Magnavox	1,782,000	558,000
Minn. Honeywell	2,332,770	1.294.583
Motorola	3.174.208	2.238,135
RCA	9,293,141	7,076.520
Raytheon	1.355.000	408,000
Sylvania	3.679.243	1.953.771
TelAutograph	44.856	47.443
Tung Sol	552.318	492,241
Zenith	2,109,461	1.083.242

► Securities—Computer Manufacturing Corp. filed with SEC cover-(Continued on page 22)

June, 1953 — ELECTRONICS

OMNIRANGE NAVIGATION RECEIVER

Is the Heart of the Famous Collins Navigation System

I.I.INS

The Collins 51R-3 Navigation Receiver is typical of the outstanding developments of the Collins Radio Company for aviation, navigation, and communication. It is in wide use among airlines, private, and military planes. With accessories, it is the heart of the Collins navigation system to which is entrusted the efficient and safe operation of every type aircraft.

CRYSTALS Play a Vital Role

Midland Crystals are entrusted with the exacting job of frequency control in the Collins 51R-3. Thirty-four crystals provide complete 280-channel coverage. In such critical service, there can be no compromise with quality, precision, and undeviating performance under every operating stress.

Midland Crystals measure up to Collins' strict standards because every one of the millions of Midland Crystals in use today is a product of Midland Quality Control. This is the system by which every crystal is constantly checked and tested at every step in processing. Midland employs the highest technical skill and finest production facilities known to the industry. It is your assurance of completely dependable crystal performance.



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ELECTRONICS — June, 1953

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INDUSTRY REPORT—Continued

ing 150,000 shares of common stock par 10 cents to be offered at \$1 per share. Net proceeds will be used for working capital and for general corporate purposes.

General Electric proposed a stock option plan for key employees. Participants selected will be given the right to purchase GE common stock of no par value at 100 percent of the fair market value on the date the option is granted.

Restricted stock options may be granted by GE to from 700 to 1,200 employees for the purchase of not more in grand total of 1.4 million shares of common stock. The stocks would be taken from unissued common stock of which there are 6,154,-073 shares. Proceeds of the sales will go into general funds. RCA placed privately with a group of institutional investors \$10 million in 3³-percent promissory notes due May 1, 1977, bringing to \$40 million the amount borrowed under a \$50 million credit set up in February, 1952. Proceeds are to be used for working capital and to take care of increased volume of defense business.

Weston Electrical Instrument Corp. registered with SEC covering 107,055 shares of its capital stock, \$12.50 par, to be offered for subscription by stockholders at the rate of one new share for each 3 shares held on the record date. The company will use \$2 million of the proceeds to reduce bank loans. The balance will be added to general funds of the company.

Hedging Plan Bolsters Lean Years

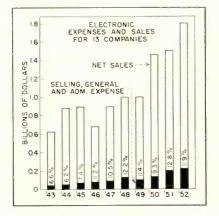
Electronic manufacturers evaluate selling costs and plans to increase sales effectiveness

ANALYSIS of the selling, general and administrative expenses of 13 electronic manufacturers for the past ten years indicates that companies are spending more for total sales, the expenditure last year reaching the highest point since 1943. But in 1952, as a percentage of net sales, which also reached record highs, sales expenses declined.

Strategy—Selling costs have followed a fairly stable path since World War II because many electronic manufacturers allocate sales budgets by a set percentage of sales and spend more for sales when they are at a peak.

With defense cuts and tougher competition just ahead, electronic manufacturers are taking another look at this concept of tying expenditures to sales, in an effort to get more effective use out of their funds.

▶ New Approach—One plan for better sales spending was recently advanced by Gwilym A. Price, presi-



dent of Westinghouse. He proposes a tax law that will permit companies to set up funded promotional reserves as tax-exempt costs in good years, for spending in lean years.

▶ Price Plan—"The tax deductionreserve plan would overcome this normal tendency to reduce sales budgets when sales were low. Under such a plan, the Treasury would allow a company with a past history of spending on sales and market development to deduct tax-free a certain percentage of its gross. The company would spend this money for defined objectives, under approved conditions within a certain period."

Station Power Gains Extend TV Markets

IMPORTANT to televison receiver sales are existing tv markets in which stations have upped their power and increased coverage. Since June 1, 1951, over 60 tv stations have improved their facilities affecting over half the country's markets. NBC alone reports that 41 of its tv affiliates have boosted power since then.

▶ Markets—Although extension of coverage in terms of homes and audience is difficult to ascertain, set manufacturers agree that in old markets improved transmission by tv stations has provided a stimulant to business and has increased fringe sales just as improved tv receivers did in the past. It is estimated coverage increased 5 to 10 miles in many markets.

▶ Future—A number of tv stations plan power increases in the near future and have FCC okays. Applications by 19 other stations are pending approval. Markets expected to get power boosts in the near future are: Boston, WNAC-TV; Cincinnati, WLWT; Columbus, WLWC; Buffalo, WBEN-TV; Austin, Texas, KTBC-TV.

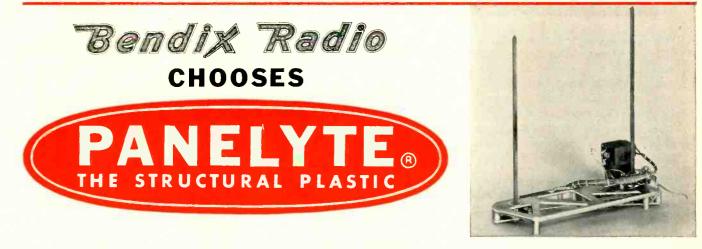
Transistor Improvement Promises Bright Future

Hermetic sealing and use of new materials may eliminate moisture and temperature bugs

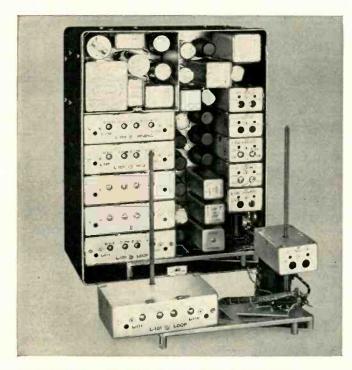
STEADY PROGRESS is being made toward solving the moisture problem and other troublesome factors in transistors. In an announcement by Zenith it was revealed that that company had been unable to make transistors stand up under hearingaid conditions. It was reported that the transistors they tried failed rapidly in service, evidently due to high moisture conditions prevalent near the body where hearing aids are normally worn.

Hermetic sealing promises to be a virtual cure-all for the moisture problem. One company, CBS-Hy-

(Continued on page 24)



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FULL RANGE OF FINEST QUALITY LAMINATE ...

With phenolic, melamine and silicone resins. Includes insulation for radio, TV and other electronic purposes. In sheets, rods, tubes, molded specialities, fabricated parts.

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- 4. REINFORCED PLASTICS-sheets, fabricated parts.



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ELECTRONICS — June, 1953

HIGHEST STRENGTH DIMENSIONAL STABILITY GOOD ELECTRICAL PROPERTIES

OR the tuning drive shafts in the ARN/6 Radio Compass used in military and commercial aircraft—Bendix made a wise choice.

Bendix selected Panelyte—12" shafts made of Grade 170 Continuous Glass Cloth. This phenolic laminate withstands high torque loads—is stable under varying changes of temperature and humidity. Moisture absorption is only 0.1%. Electrical properties are excellent.

Two Panelyte shafts are used. One passes through and tunes the five intermediate frequency circuits. The other passes through and tunes all of the r-f circuits.

Other Panelyte Glass Base grades include the following: GRADE 120, Staple glass cloth, phenolic resin, heat resistance.

- GRADE 130, Continuous glass cloth, silicone resin, high heat resistance.
- GRADE 135, Staple glass cloth, silicone resin,
- high heat resistance.
- **GRADE 140**, Continuous glass cloth, melamine resin, arc resistance, high strength.
- GRADE 601, Glass mat, polyester resin (reinforced plastic).

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INDUSTRY REPORT -- Continued

tron, has already announced hermetically-sealed transistors, and several of the larger transistor makers indicate plans to do likewise in the very near future. The sealing process involves potting the transistor in a tiny (but so far costly) can equipped with a glass seal.

▶ Other Developments—Better and less expensive transistor materials appear to be the goal of numerous research programs, some of which are bearing fruit. Battelle Memorial Institute announced successful tests on a compound of aluminum and antimony for transistors. Preliminary tests show possibility of characteristics superior to germanium and silicon where operation at high temperatures is contemplated. A further advantage lies in the low cost of AlSb—a half ton costs about as much as a pound of germanium.

Transistor-pure silicon may also become cheaper and available in greater quantities as a result of a new manufacturing process developed by du Pont. This new source will also help raise power and temperature limits for transistors, because silicon functions as a semiconductor as high as 400 F.

Defense Contract Rules Revised

Administration jettisons broadbase procurement policy; electronics may be exception

FUTURE defense contracts will be awarded to the companies that can handle them best and cheapest and not necessarily to the firms or areas that need them most. Thus Deputy Secretary Roger M. Kyes announced a reversal of the Defense Department policy of spreading the work thin. Concurrently, the department announced that procurement would be placed in the hands of management men from industry. Presumably the Small Defense Plants Administration will expire quietly

► Loophole—Electronics manufacturers will probably not be affected greatly by the new policy. Kyes stated that marginal producers may still get contracts when the item manufactured is hard to get, in short supply or where the Defense Department wishes to keep the line open. Electronic equipment generally falls into these categories. More significant is that the former broad-base policy had little effect on the electronics industry. Much lip service was paid to aiding small business but a small business was defined as one employing 500 workers or less, scarcely called small in the electronics industry.

▶ Broad Base—Figures supplied by the New York office of the Signal Corps Supply Agency show that from August 1952 until March 1953 this office let \$780,903.17 worth of contracts, each under \$1,000. Small business received a little more than half the work.

During the same period, the small business specialist at the Signal Corps' New York office serviced 8,947 firms and assisted small business in obtaining \$6,372,855 worth of contracts over \$1,000.

Radio Networks Continue to Expand

Webs are bigger than ever despite inroads of television; local sponsorship a boon

A GLANCE at the chart (next page) proves network radio is bigger than ever and apparently still growing. Latest figures give total outlets as follows: NBC, 206; CBS, 217; ABC, 355 and MBS, 562.

One reason advanced for the growth of network radio in the face of television's inroads against the listening audience is that the networks are acquiring a-m outlets primarily for television CP's. Independent a-m stations in new tv areas have found network affiliation Another powerful inessential. ducement to independents is network policy of making national shows available for local sponsorship. Mutual has expanded heavily in non-tv areas and has found bigleague baseball especially worldseries coverage an attractive feature.

Radiomen in general seem con-(Continued on page 26)

June, 1953 - ELECTRONICS

Aviation Weather Broadcasts Save Talk



Forecaster at La Guardia Field reads latest information onto magnetic tape (right) which repeats five-sector forecasts endlessly via relay transmitter (left) until next hourly forecast is recorded. Main transmitter in Manhattan broadcasts data on 162.55 mc from 6 am to 6 pm, KW035



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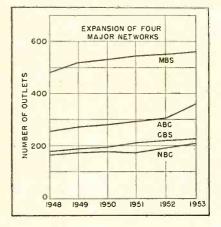
You can choose the AlSiMag ceramic composition with the physical characteristics best suited for your requirements. Property chart, free on request, gives characteristics of the many compositions available. Engineering advice is available on request.

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INDUSTRY REPORT—Continued



fident that radio and television can coexist. They point to sold-out daytime radio, increased away-fromhome listening and continued popularity of several night-time shows.

Electron Art Advances Abroad

ELECTRONICS as an industry is global in its scope. No one country has a monopoly on research talent or engineering ingenuity.

▶ International—In a test of facilities for covering Queen Elizabeth's coronation, the British Broadcasting Company beamed a London tv show simultaneously to four European countries. Good reception was reported in West Germany, Belgium, Holland and France.

France uses both 441- and 819line pictures, Belgium uses 819 and 625 lines while Holland and West Germany both use 625 lines.

▶ England—Pluggable packaged circuits are building blocks for the model-401 electronic digital computer built by Elliott Brothers, London, for the National Research and Development Corp. Packaged circuits are mass produced and computers built to order from stock.

► Czechoslovakia—C o m m u n i s t Czechoslovakia's first television transmitter will soon be erected near Prague. Authorities stress that the Tesla-built transmitter uses only Czech-made components. Concurrently a plant in Strasnice has announced the first line of Czech television receivers.

MEETINGS

- MAY 6-JUNE 1: International Telecommunications Union Conference, Palais Wilson, Geneva, Switzerland. JUNE 9-11: International Avia-
- JUNE 9-11: International Aviation Trade Show, Hotel Statler, New York, N. Y.
- JUNE 10-20: Automation, Servomechanism and Instrumentation Exhibition, Oslo, Norway.
- tion Exhibition, Oslo, Norway. JUNE 11-12: IRE Professional Group On Communications Systems Symposium, AT&T Long Line Auditorium, New York, N. Y. on June 11 and Overseas Transmitting and Receiving Stations of AT&T, Lawrenceville and Netcong, N. J. on June 12.
- JUNE 15-19: Exposition of Basic Materials for Industry, Grand Central Palace, N. Y. C.
- JUNE 16-24: International Electro-Acoustics Congress, The Netherlands.
- JUNE 20-OCT. 11: German Comnunication and Transport Exhibition, Munich, Germany.

JUNE 29-JULY 3: ASTM Annual Meeting, Atlantic City, N. J. AUG. 19-21: WESCON (West-

- AUG, 19-21: WESCON (Western Electronic Show & Convention), IRE (7th Region) and WCEMA (West Coast Electronic Manufacturers' Association cosponsors, Municipal Auditorium, San Francisco, Calif.
 AUG, 29-SEPT. 6: West German
- AUG. 29-SEPT. 6: West German Radio and Television Exhibition. Duesseldorf Germany
- tion, Duesseldorf, Germany. SEPT. 1-3: International Sight and Sound Exposition, Palmer House, Chicago. Ill. SEPT. 1-12: British 20th Na-
- SEPT. 1-12: British 20th National Radio & Television Exhibition 1953, Earlscourt, London, England.
 SEPT. 21-25: Eighth National
- SEPT. 21-25: Eighth National Instrument Exhibit, Sherman Hotel, Chicago, Ill.

Hotel, Chicago, Ill. SEPT. 28-30: Ninth annual National Electronics Conference,

Sherman Hotel, Chicago, Ill. Nov. 9-12: Conference on Radio Meteorology, Austin, Texas.

Industry Shorts

► More than 1,000 stations now operate on CONELRAD according to FCC Commissioner Sterling.

▶ Yakima to Spokane microwave relay system advanced another step as Pacific Telephone Co. awarded construction contracts for buildings at 4 of the 6 relay points on the \$3 million route. The system is slated for completion in December.

▶ Radio telescope built at Cambridge University, England, can penetrate to a distance of 6 billion light years into space, 3 times further than the 200-inch Hale telescope of the Mount Palomar Observatory in California.

▶ Yugoslavia is buying underwater tv equipment, for dock and harbor inspection in its Adriatic ports, from Marconi's of England.

► Antenna masts of glass-fiber reinforced plastic are under study at the Signal Corps as possible replacement for metal and plywood towers.

► Digital computer that was ordered by Armour Research Foundation of Illinois Institute of Technology from International Business Machines to supplement other computers at the Foundation's computer center has been installed and is now in operation there.

► All-channel 17-inch tv table model recently introduced by Emerson, will retail for \$199.95, lowest price so far.

▶ India's first electronics plant is to be built by the government with the cooperation of French Compagnie Generale de Telegraphic Sans Fil.

► Spain's first television station, operated by Government-owned Radio-Nacional de Espana in Madrid, starts experimental telecasts. The tests are being transmitted to 65 receiving sets, of which 15 are owned by official government agencies. Regular daily broadcasts will begin as soon as technical problems are ironed out. Plans are for a second station in Barcelona and a third in Bilbao.

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FILTRON'S Engineering division, with its completely equipped screen room facilities, is always available to measure and recommend RF Interference Filters for your equipment, to meet and exceed the Radio

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FILTRON...the LEADER IN RF INTERFERENCE FILTERS...has pioneered:

Sub-miniature Filters **High-temperature Filters RF Filters to withstand Shock and Vibration**

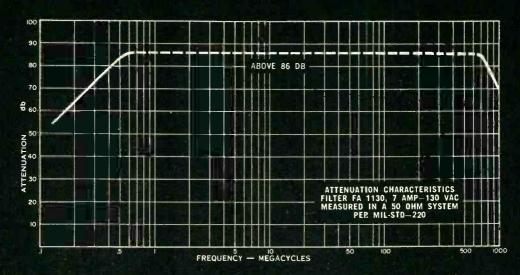
Interference requirements of MIL-I-6181.

(0.15 TO 1000 MEGACYCLES)

Wide band Multi-section Units **RF Filters "Custom Designed"** to meet YOUR requirements

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An inquiry on your Company letterhead will receive prompt attention

THE FILTRON COMPANY INC., FLUSHING, LONG ISLAND, NEW YORK LARGEST EXCLUSIVE MANUFACTURERS OF RF INTERFERENCE FILTERS



7 AMP-130 VAC/500 VDC, 0-1700~ 2" x 2" x 1%" OEEP BULKHEAD MOUNTED

THE 1130 SERIES IS AVAILABLE UP TO 20 AMPERES, 130 VAC/500 VDC, 0-1700~ IN STANDARD OR BULKHEAD MOUNTING, WITH SCREW OR SOLDER TYPE TERMINALS. UNITS ARE HER-METICALLY SEALED AND ARE AVAIL-ABLE FOR 85°C OR 125°C OPERATION. THESE FILTERS HAVE MINIMUM VOLT-AGE DROP, AND MEET MILITARY REQUIREMENTS,

Before you specify that CHECK THE WIDE RANGE OF

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21

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Higher abrasion,

types with thousands of practical applications. Time after time, electrical manufacturers have solved "special" magnet wire problems, with great savings in time, effort and expense, merely by consulting Phelps Dodge. This approach has

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"Special" Magnet Wire ... **PHELPS DODGE "STANDARDS"**



worked for many different products, including television and radio coils, motors, aircraft generators, relay coils, distribution transformers, hearing aids and many others.

Any time magnet wire is your problem, consult Phelps Dodge for the quickest, easiest answer!

Low-Build Formvar Glass Wire

Improved space factor for aircraft generators and starters

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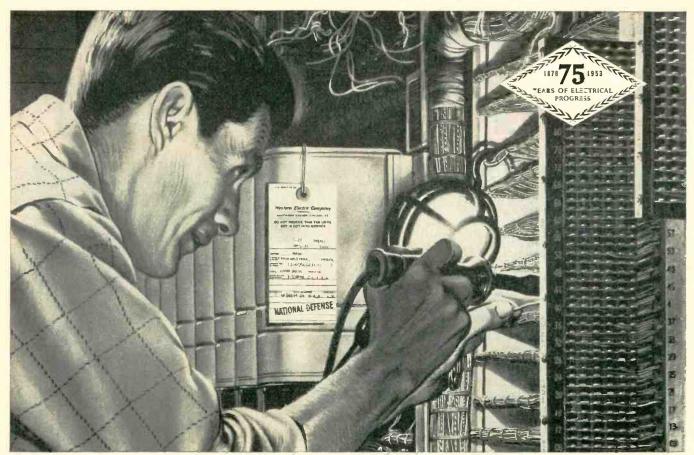
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Western Electric installer in an aircraft plant connecting telephone equipment with a G-E soldering iron.

Western Electric Uses G-E Soldering Irons to Speed Vital Telephone Installations

For efficient soldering of millions of connections during the installation of telephone equipment, Western Electric uses G-E industrial soldering irons. Repeat orders testify to this company's satisfaction with G-E irons.

No matter what your soldering operation—intermittent or high-speed repetitive work—General Electric has the iron to meet your particular requirements. You'll find that G-E irons, equipped with the famous long-life Calrod* heating element, give you lower maintenance costs. You can choose durable, interchangeable calorized copper tips or, for even longer maintenance-free tip life, sturdy Ironclad copper tips. Ratings range from 25 to 1250 watts, tip sizes from ½-inch to two inches.

Give G-E industrial soldering irons a chance to prove their lower over-all costs to you. Buy a few through your nearest G-E Sales Office or Apparatus Distributor, and keep cost comparison records on their performance. You will see for yourself that these irons will save you money. General Electric Company, Schenectady 5, N. Y. *Reg. Irade-mark of General Electric Company 720101

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You can often replace heavy irons with this 120-volt, 60-watt lightweight iron for communications soldering.

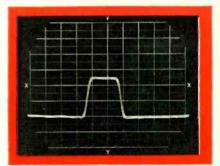
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ONLY THE LFE 401 OSCILLOSCOPE

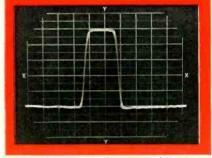
Offers all these **Important Features**

HIGH SENSITIVITY AND WIDE FREQUENCY RESPONSE OF Y-AXIS AMPLIFIER

The vertical amplifier of the 401 provides uniform frequency response and high sensitivity from D-C. Coupled with a sensitivity of 15 Mv./cm peak to peak at both D-Cand A-C is a response characteristic which is 3 db. down at 10 Mc. and 12 db. at 20 Mc. Alignment of the amplifier is for best transient response, resulting in no overshoot for pulses of short duration and fast rise time. An example of the wide band response of the amplifier is shown in the accompanying photographs.



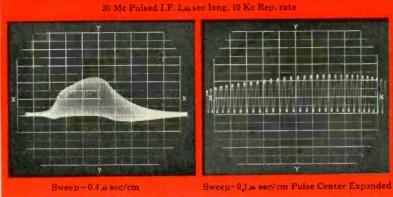
37.5 Mv., 0.2 u sec width, 1 u sec sweep full scale



75 My., 0.2 usec width, lacsec sweep full scale

TRIGGER GENERATOR with variable repetition rate from 500 to 5000 cps.

POSITIVE & NEGATIVE UNDELAYED TRIGGERS and a POSITIVE DELAYED TRIGGER are externally available.





LINEARITY OF VERTICAL

DEFLECTION The vertical amplifier provides up to 2.5 inches positive or negative uni-polar deflection without serious compression; at 3 inches, the compression is approximately 15%. The accompanying photographs illustrate transient response and linearity of deflection.

SWEEP DELAY The accurately calibrated delay of the 401 provides means for measuring pulse widths, time intervals between pulses, accurately calibrating sweeps and other useful applications wherein accurate time measurements are required.

The absolute value of delay is accurate to within 1% of the full scale calibration. The incremental accuracy is good to within 0.1% of full scale calibration.

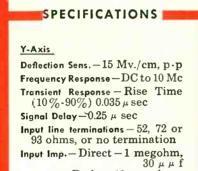
Additional Features:

An INPUT TERMINATION SWITCH for terminating transmission lines at the oscilloscope. A FOLDING STAND for convenient viewing.

FUNCTIONALLY COLORED KNOBS for easier location of controls.

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Sweep Range -0.01 sec/cm to 0.1 $\mu \text{ sec/cm}$ Delay Sweep Range $-5-5000 \ \mu \ {
m sec}$ in three adjustable ranges. Triggers – Internal or External, + and -, trigger generator, or 60 cycles, undelayed or delayed triggers may be used. Built-in trigger generator with repetition rate from 500-5000 cps. General

Low Capacity probe Functionally colored control knobs Folding stand for better viewing Adjustable scale lighting Facilities for mounting cameras

PRICE: \$895.00

Designed and built for electronic engineers, the 401. with its high gain and wide hand characteristics, and its versatility, satisfies the ever-increasing requirements of the rapidly growing electronics industry for the ideal medium priced oscilloscope.

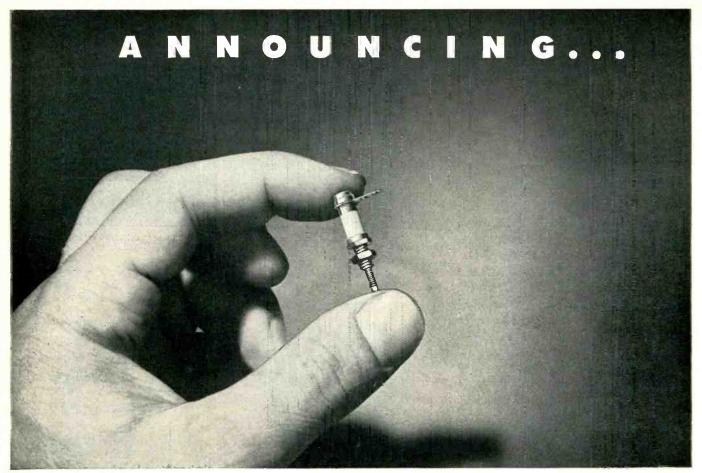
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MICROWAVE OSCILLATORS

31



Shown approximately full size.

C.T.C.'s new CST-50 capacitor with greatly increased range, greater stability

Surpasses the range of capacitors

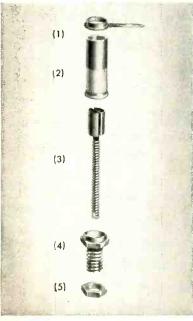
The new CST-50 variable ceramic

capacitor embodies a tunable* element

of such unusual design it practically

eliminates losses due to air dielectric.

many times larger in physical size.



Exploded view of the CST-50 capacitor shows: (1) ring terminal with two soldering spaces; (2) metallized ceramic form; (3) spring-type S-shaped tuning sleeve*; (4) split mounting stud; (5) locking nut.

As a result, a large minimum to maximum capacity range (1.5 to 12 MMFD) is realized — despite the small physical size of the capacitor. This tunable* element is a spring-type, S-shaped tuning sleeve* which maintains constant maximum pressure against the inside wall of the ceramic form.

Other Design Features

The CST-50 stands only 19/32" high when mounted, is less than 1/4" in diameter and has an 8-32 threaded mounting stud. The mounting stud is split so that the tuning sleeve* can be securely locked without causing an unwanted change in capacity. The tuning sleeve* is at ground potential. The CST-50 is provided with a ring terminal which has two soldering spaces.

All C.T.C. materials, methods and processes meet applicable government specifications. For further information on C.T.C. components and C.T.C.'s consulting service (available without extra charge) write us direct. Cam-bridge Thermionic Corporation, 437 Concord Avenue, Cambridge 38, Mass. West Coast manufacturers contact: E. V. Roberts, 5068 West Washington Blvd., Los Angeles and 988 Market St., San Francisco, California.



Want more information? Use post card on last page.

June, 1953 - ELECTRONICS

* Patent Applied For

DESIGN and PRODUCTION NEWS

FOR ELECTRICAL AND ELECTRONIC ENGINEERS

Published by TECHNICAL SERVICE, Chemical Manufacturing Division, The M. W. KELLOGG Company

JUNE 1953

KELF

TRIFLUORO

CHLORO ETHYLENE

POLYMERS

KELE

MOLDING

KELS

FLUORO

CHLORO

CARBON

PLASTIC

REFE

DISPERSION

COATINGS

KELF

Corrosion, Moisture Interference Eliminated in Immersion Gauge

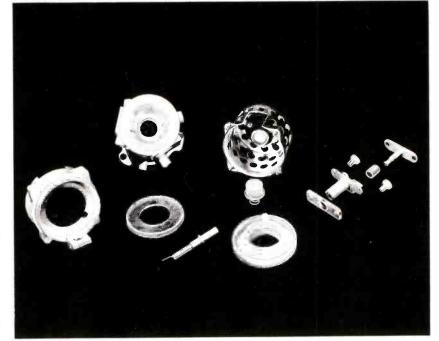
The difference between dependable "laboratory" accuracy or complete breakdown for a rugged immersiontype electronic fuel gauge may be attributed in part to its 59 machined Kel-F polymer parts, samples of which are shown here. Used primarily as dielectric insulators to isolate each of the three "probe" tubes which act as capacitor surfaces, the plastic parts are also subjected to constant vibration, corrosion from aircraft sludges and fuels, wear, and random concentrations of moisture.

The three-tube probe of the instrument which senses the weight of fuel in an aircraft tank may be completely or partially immersed at all times in volatile aircraft or jet fuel at temperatures ranging from minus 60° to 200°F. The unusual chemical inertness of the Kel-F-resisting corrosion or erosion of machined surfaces by the fuel or sludge—prevents any change in the critical spacing of .1'' between the capacitor tubes essential to accuracy in the instrument readings. Electrical isolation of each capacitor tube surface is complete due to the excellent dielectric strength of Kel-F plastic. Dependable insulation, free from surface shorting or grounding caused by moisture or residues found in the fuel, is assured by the zero water absorption and non-stick characteristics of Kel-F.



The precision insulating parts required for this electronic instrument are produced by the Tri Point Manufacturing Company of Brooklyn, N.Y. Tri Point uses rod and tubing extruded from Kel-F polymer and then machines the necessary parts on standard automatic screw machines. The ready machinability of Kel-F permits this company to maintain tolerances within .001" on all parts supplied to the Aviation Engineering Corporation of Woodside, N.Y., manufacturers of this aircraft instrument.

Refer to Report E-108



KEL-F $^{\circ}$ in UHF Pulse Cavity Insulates Against 3500 V, Under High Shock and Vibration Loads...100% Humidity

The UHF pulse cavity assembly, shown above, utilizes insulating parts and circuit supports of Kel-F polymer to increase cavity efficiency in radar and other communications equipment. The excellent dielectric strength of Kel-F at low and high frequencies prevents both leakage of 3500 V pulses and radiation of RF signals from the unit. Efficiency is further boosted by the high arc resistance of the polymer.

Both ultimate operation and assembly phases of this cavity benefited because of the unusual mechanical properties of Kel-F trifluorochloroethylene polymer. The toughness-resiliency and high compressive strength ---of the plastic allowed standard mounting methods to be used without danger of the plastic cracking or chipping. The exceptionally low "cold flow" of Kel-F assures that mounted parts will remain firmly in position, preventing misalignment. During operation, at temperatures from minus 60° to 200°F., molded parts effectively withstand shock loads of 1200 foot pounds without failure. Additional stress from sustained vibration of 10 G's, encountered in certain services, is taken in stride by the plastic without development of brittleness or loosening of mounts.

Shelley Products Limited, custom molders of Huntington Station, N.Y., supplied the Kel-F polymer parts illustrated to the Radio Receptor Company, Inc. of New York, N.Y. the firm which manufactures this cavity unit for the Armed Services. Using Kel-F trifluorochloroethylene polymer molding powders, Shelley Products readily injection-molded the required parts to specified tolerances. The use of Kel-F polymer for these parts resulted in a lower unit cost, as compared to similar materials, due to the ease with which Kel-F could be fabricated.

In addition to the excellent dielectric and mechanical properties of Kel-F, this polymer's unusual zero water absorption and "non-stick" properties serve to extend the application of this unit. The zero water absorption of Kel-F precludes efficiency loss through surface shorting, leaks or "tracking" caused by moisture. This property, combined with the "non-stick" characteristic of the polymer, prevents the accumulation of conductive residues or fungus growths, cause of shorting in tropic climates.

> Refer to Report E-109 (SEE REVERSE SIDE)



OILS WAXES GREASES

Registered trademark or The M. W. Kellogg Company's trifluorochloroethylene polymers.



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ETHYLENE POLYMERS

KELF

MOLDING

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KELF

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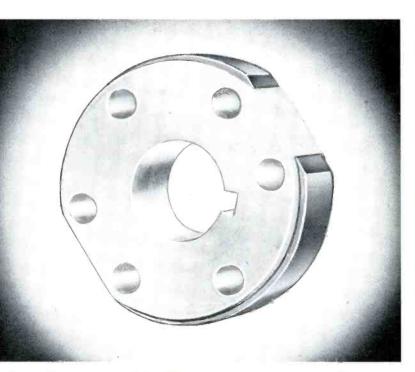
WAXES

GREASES

CHLORO CARDON

DESIGN and PRODUCTION NEWS

CONTINUED FROM PRECEDING PAGE



Switch Rotor of KEL-F Takes Rough Handling, 75 Amp Current Surges, Ignores Oils and Greases!

This injection-molded Kel-F polymer switch rotor with copper pole pieces withstands the impact of 75 amp. starting currents needed to propel electrically-powered heavy duty plant trucks. Because of the high dielectric strength of Kel-F, insulation is complete, and full power is transmitted to the drivemotor. Even after countless starts and stops during the course of a working day, positive switching action is assured. At the elevated temperatures generated, the excellent dimensional stability of Kel-F prevents the rotor from softening and allowing the pole pieces to loosen or part from the switch shaft . . . and the polymer's high heat

Get the Whole Kel-F Story at the Basic Materials Show !

The largest and most complete exhibit of Kel-F polymers and finished products ever displayed—that's Kellogg's Booth 56 at the Basic Materials For Industry Exposition, June 15 through 19 in New York City. At the new exhibit you will be able, in a few moments, to acquaint yourself with the extremely wide scope of application of Kel-F molding powders, waxes, greases, oils and dispersion coatings. And, you'll be able to obtain the latest technical data on Kel-F as well as examine more than 125 Kel-F polymer products on display. Make a point to visit the Kel-F polymer exhibit . . . June 15-19. resistance eliminates any chance of plastic breakdown or carbonization which cause arcing.

The high impact resistance and compressive strength of Kel-F are responsible for the rotor's ability to withstand the heavy pounding given by overzealous operators . . . without chipping, cracking or embrittlement of the plastic. Leakage of lubricating oils and grease also caused by rough handling has no visible effect on the chemically inert plastic. Shorting of the 75 amp. current across the insulation, common with other materials during periods of high humidity, can not occur with Kel-F because of the zero water absorption of the polymer. This latter property also precludes the formation of fouling fungus growths when trucks are stored in damp locations.

Electronic Mechanics, Inc., of Clifton, N.J. injection molds the rotor, with its two copper poles, in a single operation on a standard molding machine, supplying the complete switch rotors to a major producer of materials handling equipment. Maximum bonding surface between the copper pole pieces and the plastic rotor body is provided by grooving the inner surface of each metal part. Provisions are made in the mold for the shaft hole and key way, so that the only finishing required prior to use is removal of the sprue.

Refer to Report E-110

Molders of the Month

Leading molders and extruders specialize in fabrication of materials and parts made of Kel-F...each month this rolumn will spollight several of these companies with their principal services and products.

American Molding Company San Francisco, Calif.

Injection Molding Electronic Components

Federal Telecommunication Laboratories, Inc. Nutley, N. J.

Insulated Wire, Tubing

Garlock Packing Company Palmyra, N. Y.

Gaskets, Packings, "O" Rings Injection, Compression Molding

H. & R. Industries Nazareth, Pa.

Extruded Rod, Tubes, Shapes Injection Molding

Kurz-Kasch, Incorporated Dayton, Ohio

Compression Molding Plunger Molding

W. S. Shamban & Company Culver City, Calif.

Extrusions, Rods Injection Molding Compression Molding, "O" Rings RF Sealing of Film

For complete information regarding any item mentioned in DESIGN AND PRODUCTION NEWS, ask for detailed APPLICATION REPORTS, write



® Registered trademark or The M. W. Kellogg Company's trifluorochloroethylene polymers.



for UHF-TV EIMAC 15 kw KLYSTRONS

Easily handled, this 3K50,000LK klystron weighs only 37 pounds.

TOP POWER EASY TUNING LIGHT WEIGHT THREE TUBES COVER ALL UHF-TV CHANNELS

EIMAC TYPE 3K50,000L KLYSTRONS give UHF-TV a transmitting tube with high power and light weight, high performance and economy along with the advantages that go with mass production, external tuning and ceramic cavities. In typical UHF-TV operation the new klystrons have a linear peak sync output of 12 kw.

3K50,000LA — channels 14-32 3K50,000LF — channels 33-55 3K50,000LK — channels 56-83



EITEL-McCULLOUGH, INC.

SAN BRUNO, CALIFORNIA Export Agents: Frazar & Hansen, 301 Clay St., San Francisco, California

ELECTRONICS — June, 1953

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<u>PLASTIC</u> TAPE ends breakdowns on this vital nervous system!

Men's lives may depend on it — that's why "Scotch" Plastic Electrical Tape No. 33 harnesses this wiring for precision Naval equipment. And the contractors for the job, Belock Instrument Corp., College Point, N. Y., find the tape gives them *more* than dependable results—*more* than complete protection against moisture, fungus and abrasion. They find "Scotch" 33 easier and faster to apply. Personnel can be quickly trained. Harnessing time is cut one third.

Try it yourself and see! See how it sticks tight right off the roll, how it conforms smoothly to odd shaped joints and fittings, how so little goes so far. In several standard widths and lengths. Order "Scotch" 33 from your supplier today!



FREE! POCKET TAPE CALCULATOR quickly figures total quantity of "Scotch" Electrical Tape needed for production operations. Includes data on 23 "Scotch" Brand tapes. Write Minnesota Mining & Mfg. Co., Dept.ES-63, St. Paul 6, Minnesota.



The term "Scotch" and the plaid design are registered trademarks for the more than 200 pressure-sensitive adhesive tapes made in U.S.A. by Minnesota Mining & Mfg. Co., St. Paul 6, Minn. — also makers of "Scotch" Sound Recording Tape, "Underseal" Rubberized Coating, "Scotchlite" Reflective Sheeting, "Safety-Walk" Non-slip Surfacing, "3M" Abrasives, "3M" Adhesives. General Export: 122 E. 42nd St., New York 17, N.Y. In Canada: London, Ont., Can.

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RAYTHEON HEATER-CATHODE TUBE RAYTHEON FLAT PRESS

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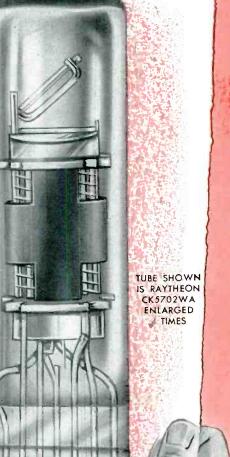
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EXTRA You get all these "extras" when you use Raytheon Flat Press Heater-Cathode Subminiature Tubes:

- 1. Higher Plate Voltage Ratings
- 2. Wider Heater Voltage Ratings
- 3. Superior Low Heater Voltage Performance
- 4. Lower Thermal and Shot Noise
- 5. Higher Ambient and Bulb Temperature Ratings
- 6. Lower Vibrational Noise Output
- 7. Longer Shelf Life
- 8. Reduced Air Leakers Longer Dumet Seal (a)
- 9. Molded Tips (b)

Data sheets for these Tubes and information on other Raytheon Subminiature Tubes may be obtained from your nearest Raytheon Tube Distributor or from any of the Raytheon offices listed below.



RAYTHEON MANUFACTURING COMPANY

Receiving Tube Division - for application information call

Newton, Asss. Bigelow 4-7500 Chicago, III. NAtional 2-2770 New York, N.Y. WHitehall 3-4980 Los Angeles, Calif. Richmond 7-3524 RAYTHEON MAKES ALL THESE: RELIABLE SUMMINIATURE AND MINIATURE TUBES . GERMANIUM GIDDES AND TRANSISTORS . NUCLEONIC TUBES . MICROWAVE TUBES . RECEINING AND PICTURE TUBES

(a)

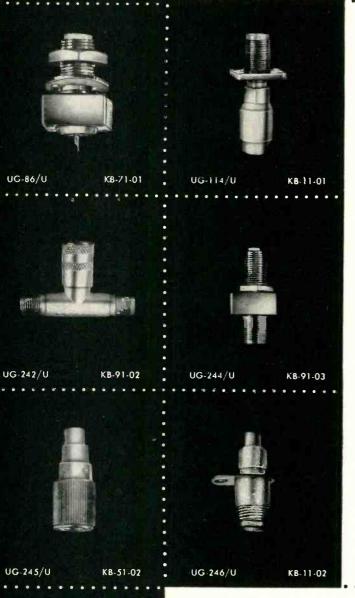
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UG-85/U KB-51-01



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During its many years of collaboration with our Armed Forces, Kings has developed engineering skills and production know-how that have won them "top-priority" with radio and electronic engineers everywhere. Constant research and rigid quality control are responsible for the increasing demand for Connectors by Kings.

Our fully-staffed engineering department is ready to serve you promptly and skillfully. You'll be glad you called on Kings first.





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-on "short run" metal forming and drawing

HYDROFORMING sharply reduces tooling time....costs—new process speeds delivery

Kaupp provides design and project engineers an economical and quick method of obtaining short run development pieces. Punch and nest ring

are the only tools required ... rubber diaphragm backed by hydraulic oil acts as the die member of the tool. Perfect surfaces are assured. Less time is consumed in tool making, therefore tooling costs are considerably lower. Contact us on your next short run order ... hydroforming by Kaupp will save you time and money!

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PRECISION FORMING AND DRAWING OF STAIN-LESS STEEL, INCONEL, ALUMINUM, COLD ROLLED STEEL, COPPER, BRASS, AND OTHER ALLOYS IN 1/32 SHEETS TO 3/8 PLATES.

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Punch and nest ring are the only tool requirements

NEW JERSEY

Punch and nest ring are the only tool requirements as hydraulic oil functions as the die member.

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The Mast **Complete Line** of Ferrites

-for Commercial and Military Electronics

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Ferramics offer many outstanding advantages. These widely adopted magnetic ccre materials have reduced assembly time by eliminating laminations in inductive components, cut costs and reduced space requirements by replacing tubes in digital computers, and revolutionized microwave transmission design by use of gyrator effect. Ferramics have improved designs in numerous other equipments, and have resulted in the development of basically new techniques in still others. Current research indicates still greater gains to come. The complete story on Ferramics is available without obligation.

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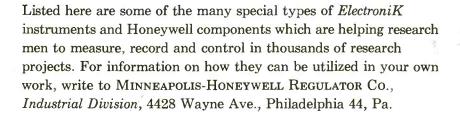
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Special *Electronik* recording instruments of interest to research men:

FUNCTION PLOTTER—automatically plots the relationship, y=f(x), between any two variables that can be converted to electrical signals.

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BROWN 60-CYCLE 2-PHASE SERVO MOTORS: Provide positive positioning ... totally enclosed, self lubricated. Maximum torque: 27 RPM motor—85 in.-oz., 54 RPM motor—43 in.-oz.; 162 RPM motor—19 in.-oz.; 333 RPM motor—4 in.-oz.



First in Controls



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39

14.61



flexible leads built into multiple headers by Sealtron

NOW-eliminate difficult soldering in "close quarters"-save space

Sealtron welds flexible lead wires right into multiplepin "Header" connectors to eliminate the "closequarters" soldering operation formerly needed to connect leads. Now all you do is slip "spaghetti" sleeving over the flexible lead and connect directly into your electronic assembly.

Sealtron "built-in" leads meet AN specifications eliminate space-taking mechanical attachments required with soft-soldered connections. This means the flexible leads take up as little as 3/32'' on the back of the panel (see drawing), save valuable space where miniaturization is essential.

Sealtron Multiple Headers can be incorporated into any panel or chassis requiring multiple connections, fit standard receptacles. Supplied cadmium, tin or silver-plated; available with any number of pins. If required, Sealtron engineers will design and build special multiple headers to suit your needs.

Write today for full information.



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SEALTRON



"Built-in" welded connectionshowing lead wire bent at sharp right angle.

СОМРАНҮ

TH or Turret Head Flattened-Pierced Connection Connection

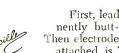
FP or

(Mechanical connections required with soft-soldered leads)



9707 READING ROAD . CINCINNATI 15, OHIO

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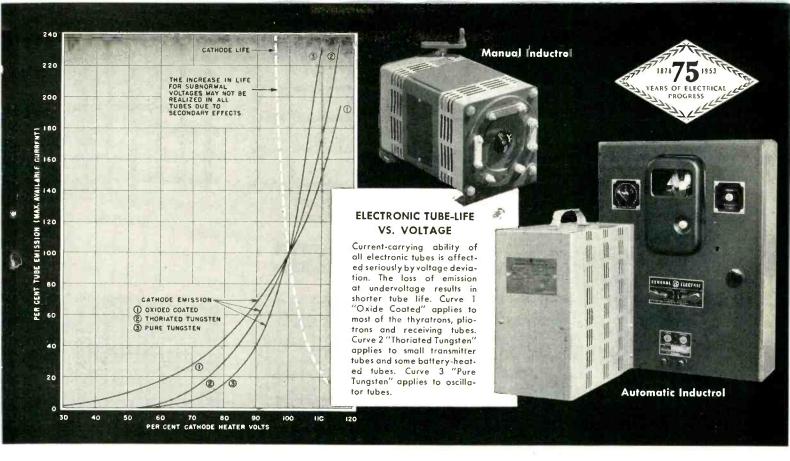


"Here's how Sealtron 'builds-in' leads to SAVE SPACE"

First, lead wire is permanently butt-welded to pin. Then electrode with lead wire attached is "fired" directly into header plate forming a hermetically perfect seal,

RESULT - weld is imbedded in glass so that wire can be bent at sharp right angles. Uses 1/16" less space than FP connections, 3/32" less space than TH connections.

42



For maximum tube life and performance, include G-E Inductrols as "original equipment"

Automatic voltage regulation provides an effective and economical means of avoiding losses in power capacity

The life and efficiency of the electronic equipment you manufacture depends, to a large extent, on the performance of the electronic tubes. Tube life is adversely affected by over- or under-voltage conditions *that can easily be prevented*.

G-E dry-type induction voltage regulators, called Inductrols, offer you an effective and economical means of maintaining correct operating voltage. Two types are available for indoor service on circuits 600 volts and below, single-phase 3 to 240 kva; three-phase 9 to 520 kva.

- 1. Automatic Inductrols maintain a closely regulated output voltage from a varying supply voltage with a bandwidth of $\pm 1\%$. The standard range of regulation is plus and minus 10%.
- 2. Hand-operated or manually controlled motoroperated Inductrols provide a variable output voltage from a relatively constant supply voltage. They supply 100% raise and 100% lower regulation.

You can put your confidence in_

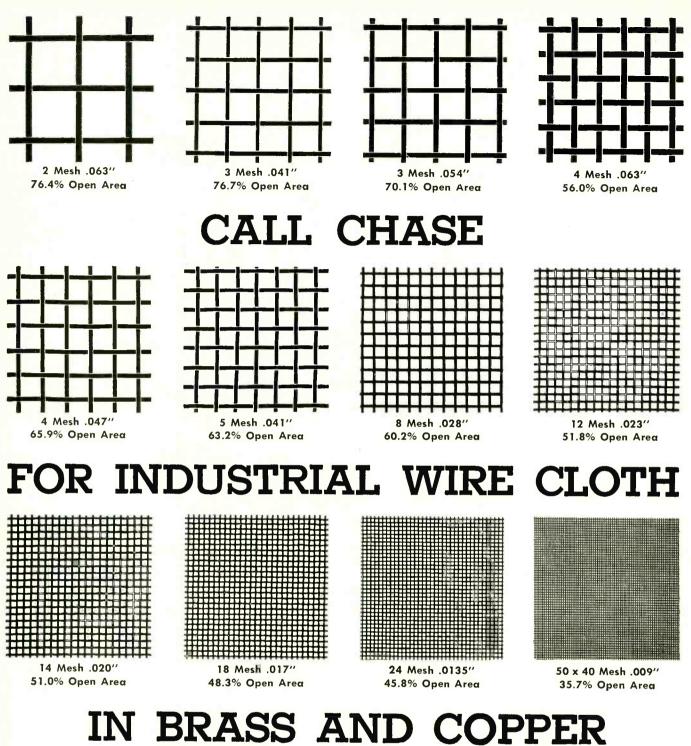


Typical applications for G-E Inductrols that have proved highly effective include: radar equipment, induction heating equipment, medical and industrial x-ray equipment, TV and radio transmitters.

For further information, contact your nearest G-E sales office, agent or distributor...or return the attached coupon.

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Application bulletin, Inductrols and electronic equipment—GEA-5936	
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June, 1953 - ELECTRONICS

Capacitors shown 21/2 times actual size

CM-15 El Menco Capacitors range from 2 to 420 mmf. at 500 vDCw . . . measure only $9/32'' \ge 1/2'' \ge 3/16''$. . . but they're

PRETESTED at 1000V!

ALL fixed mica El Menco Capacitors are factory-tested at double their working voltage. So, you can be sure they'll stand up. They also meet all significant JAN-C-5 specifications. This means that you can specify them with confidence for all military or civilian electronic applications.

Our Type CM-15 silvered mica capacitors reach 525 mmf. at 300 vDCw. Our other types — silvered and regular — provide capacities up to 10,000 mmf. Want samples for testing? The Electro Motive Manufacturing Co., Inc., Willimantic, Conn.

> Jobbers and distributors are requested to write for information to Arco Electronics, Inc., 103 Lafayette St., New York, N. Y. — Sole Agent for Jobbers and Distributors in U. S. and Canada.

MOLDED MICA TRIMMER

Foreign and Electronic Manufacturers Get Information Direct from our Export Dept. at Willimantic, Conn.

THE ELECTRO MOTIVE MFG. CO., INC.

WRITE FOR FREE SAMPLES AND CATALOG ON YOUR FIRM'S

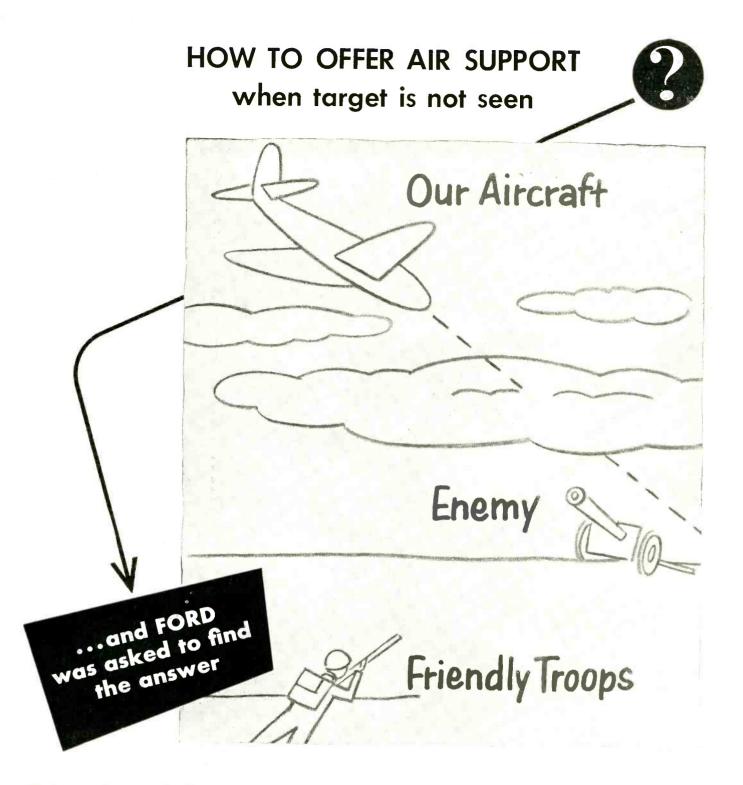
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NE MO Engineering Chanter Hord

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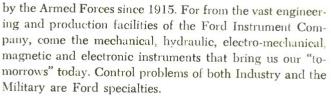
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Blinding rain! Darkest night! Obscuring clouds! One of these conditions . . . or all three combined . . . deter planes from seeking out and destroying enemy strong points in support of friendly front line troops. That's why the Ford Instrument Company was called in by the Navy to design and build compact, airborne equipment to do this job.

This is typical of the problems that Ford has been given

You can see why a job with Ford Instrument offers young engineers a challenge. If you can qualify, there may be a spot for you in automatic control development at Ford. Write for brochure about products or job opportunities. State your preference.





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The Finished Product is Good only as its parts are good. For the best, specify and use

CLEVELITE LAMINATED PHENOLIC TUBING

Clevelite Tubing advantages include moisture resistance, dimensional stability, high dielectric strength . . . qualities that ensure dependable performance and uniformity, with close tolerances.

Clevelite Torkrite, internally threaded and embossed tubing, is especially made to eliminate torque and stripping problems.

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This fully illustrated book on Westinghouse Specialty Transformers contains full details on design, construction and operation of each type in entire line.

Find the answer to your problems in these types!

"Off-The-Shelf" Standard Models . . . includes electrical and electronic designs for both commercial and military applications.

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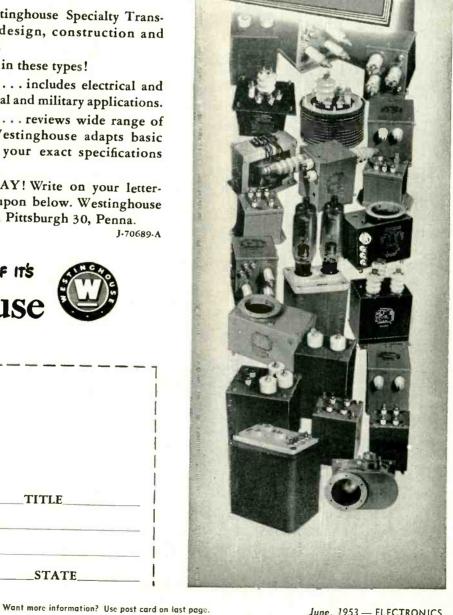
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Westinghouse SPECIALTY Transformers



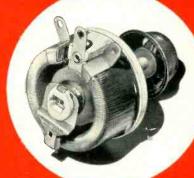
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beostats

50 watt - 75 watt - 100 watt - 150 watt (25 watt available shortly)

Special Features: 🛧 tapered windings ***** switch combinations ★ off positions + special shaft assemblies 🛧 tandem assemblies

May we have your prints for quotations and sampling? Prompt and courteous service is assured.



delivery we guadented immediate delivery regardless of quantity, value and sizes.

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TRU-OHM RHEOSTATS, and RESISTOR'S are approved by the foremost manufacturers for civilian and government applications.



Division of **Model Engineering** & Mfg., Inc.

Milwaukee Avenue, Chicago 18, III. Factory: Huntington, Indiana

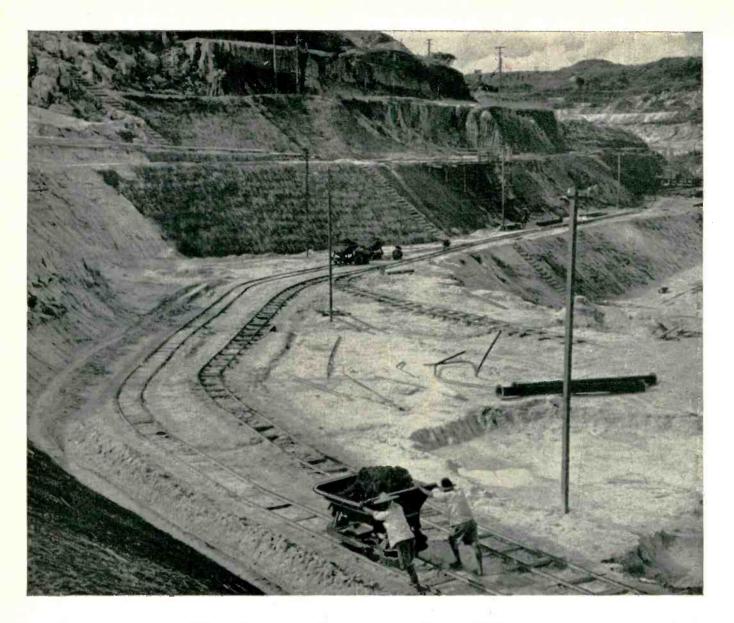
MANUFACTURERS: Power Rheostals, fixed Resistors, Adjustable Resistors, "Econohm" Resistors, "Tru-rib" Resistors

ELECTRONICS - June, 1953

TRU-OHM VITREOUS ENAMELED RESISTORS

A complete lise ready

for shipment!



They're starting to make a TV set

You're looking at a picture of a Malayan open-pit tin mine---one of the world's largest.

Next time you look at the picture on your TV screen, remember it wouldn't be there without tin from mines like this.

Without tin for solder, most electrical and electronic equipment would be useless tangles of disconnected wires.

Without tin for cans and closures, much of the nation's food supply for our rapidly growing population would be lost.

Without tin for bearing metals, the wheels of industry could not turn so smoothly and efficiently.

And in new alloys and chemical

compounds tin is becoming continually more valuable as an industrial material.

Over a third of the world's tin is mined in Malaya. No end is in sight, geologists say, to Malaya's important reserves. And now that U.S. Government controls on tin have ended, this time-tested metal is again freely available in this country to any user, in any quantity, for any purpose, and an adequate supply for the future is assured.

A free and stable market for tin is important to the economy and security of the United States, Malaya and, in fact, the entire Free World. And by steadily winning its war against Communist guerrillas, Malaya has materially strengthened its position as the world's most important supplier of tin for the needs of the United States.

Remember, no other metal combines all the properties of tin. Tin is inert, nontoxic, friction and corrosion resistant. Tin is highly malleable, second only to gold. Above all, tin is economical to use. A little tin can do a lot of work.

This is the time to investigate thoroughly the ways it can work for you.

TIN NEWS, issued monthly, covers noteworthy current developments in the production, marketing and use of tin. Write for free copy.

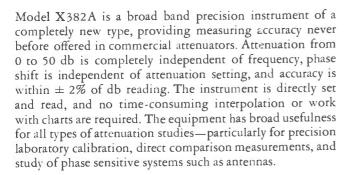


THE MALAYAN TIN BUREAU Dept. 383, 1028 Connecticut Ave., Washington 6, D.C.

ELECTRONIC TEST INSTRUMENTS

Radical new instrument makes precise, direct attenuation measurements, 0 to 50 db, between 8,200 and 12,400 mc

ODEL X382A



Mathematical law operation

The attenuator is a true, reliable standard completely free of disadvantages found in waveguide-beyond-cutoff or conventional resistive-film instruments. Attenuation depends on the angular position of the attenuating film rather than specific resistivity. Model X382A employs three resistive films—two mounted in line (within the waveguide extensions) and a third rotatable axially in the center section.

With all three films in line there is zero attenuation. Rotating the center film increases attenuation proportional to the



Figure 1. Cutaway showing relation of fixed and rotating films.

<u>NEW DESIGN!</u> -hp- X382A WAVEGUIDE ATTENUATOR

cosine squared of the angle of rotation. (See Figure 1) Attenuation is independent of frequency and other external factors.

The instrument is carefully designed and ruggedly manufactured to retain exact calibration through years of service. VSWR is less than 1.15 and power may be fed to either end.

SPECIFICATIONS

Frequency Range: 8,200 to 12,400 mc Waveguide Size: 1"x½". RG-52/U, UG-39/U flanges Calibrated Range: 0 to 50 db Attenuation (Zero Setting): Less than 1 db VSWR: Less than 1.15 throughout attenuation and frequency range Accuracy: ±2% of db reading. (Includes calibration and frequency errors)

Size: 16" long, 6" high, 4½" deep. Wt. 5 lbs. Shipping wt. 10 lbs. Price: \$250.00 f.o.b. factory

Data subject to change without notice.

HEWLETT-PACKARD COMPANY

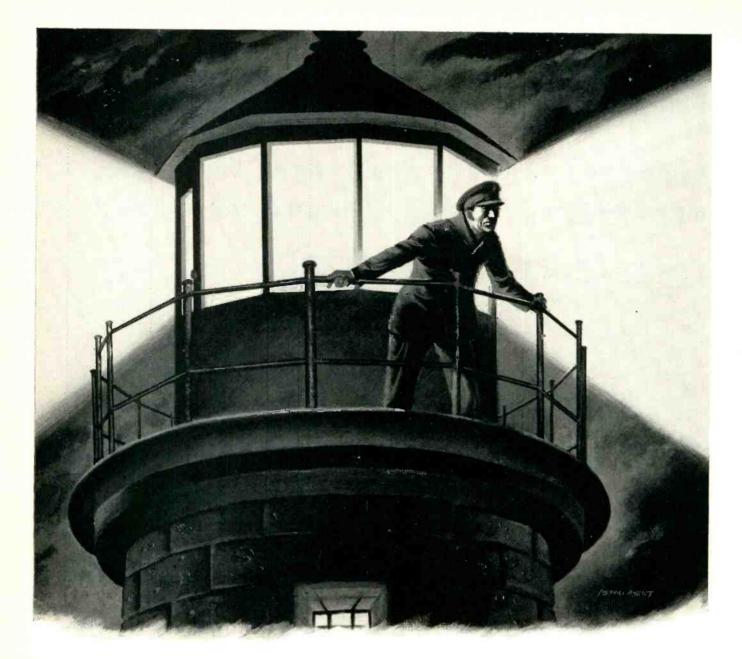
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Instruments for Complete Coverage

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You know he's always on the job

Come hell or high water, there are some people who simply won't be denied the privilege of doing their duty. It's just a matter of basic character, disciplined by daily diligence . . . and, as much as anything else, a pride in maintaining a record that has been so painstakingly built.

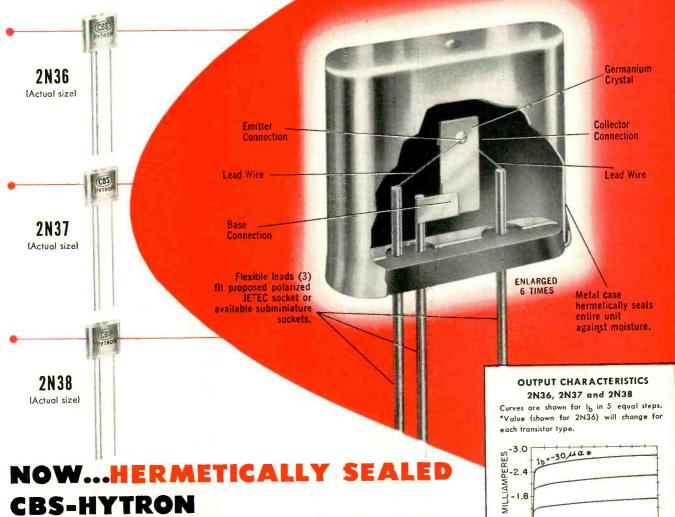
This is the kind of duty that Bristol Brass men understand so well. They, too, have a name for "always being on the job"...and they won't stand for the smallest nick in that name ... if determination, brains and resourcefulness can help it. And they have plenty of all three. Try Bristol Brass service on your own sheet, rod and wire needs. You may encounter *two* new experiences... in quality, as well as in service.

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The BRISTOL BRASS CORPORATION, makers of Brass since 1850 in Bristol, Conn. Offices or warehouses in Boston, Chicago, Cleveland, Dayton, Detroit, Los Angeles, Milwaukee, New York, Philadelphia, Pittsburgh, Providence, Rochester.

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NOW...HERMETICALLY SEALED CBS-HYTRON JUNCTION TRANSISTORS

In junction transistors, the surfaces are extremely sensitive to moisture. For dependability, they must be completely moisture-proofed. CBS-Hytron, recognizing this, is the first to offer you the new hermetically sealed 2N36, 2N37, and 2N38 junction transistors. Each is uniquely sealed in a metal case . . . moisture-proof, contamination-proof, light-proof. (See drawing.)

You can buy these new hermetically sealed P-N-P junction types immediately. All are amplifier types. Have similar characteristics, except for current amplification and power gain. You may operate the 2N36, 2N37, 2N38 up to 55°C. Their in-line design gives you: Compact, flat mounting . . . easily identified polarity . . . solder-in or plug-in (with clipped leads) convenience.

In addition to their unique moisture-proof feature, these CBS-Hytron junction types offer: (1) High gain. (2) Low noise figure. (3) Operation at low voltages. As well as other advantages characteristic of transistors: Compactness . . . light weight . . . rug-

gedness...instantaneous operation... and long life. Remember, CBS-Hytron hermetically scaled 2N36, 2N37, 2N38 transistors are available at once. Write for complete data. Or order now for prompt delivery.



NOW 3 CB5-HYTRON TEST ADAPTERS. By popular demand. Three sizes now available at these net prices: 7-Pin Miniature, \$1.45; 8-Pin Octal, \$2.25; 9-Pin Miniature, \$1.75. Take advantage of e-a-s-y "topside" testing. Order your Test Adapters today from your CBS-Hytron jobber.

2.1 - 1.2 9.1 - 1.6

ċ

Collector voltage

Collector current

amplification

nection.

factor # Powergain #

Current

-2 -4 -6 -8

COLLECTOR

ELECTRICAL CHARACTERISTICS †

CBS-Hytron P-N-P Junction Transistors Characteristic 2N36 2N37 2N38

- 6

45

40

Typical values at 25°C. #Grounded emitter

-1 -1-1

. 6 -6 ma.

30

36

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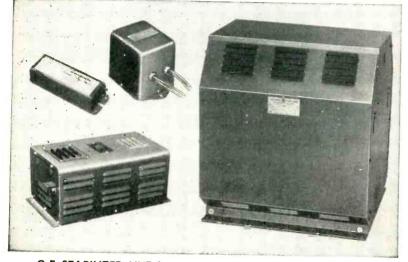
15 32 db

VOLTS

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New line of G-E voltage stabilizers features flexibility



G-E STABILIZER LINE has output ratings from 15- to 5000-va.

Now, to help you iron out voltage ups and downs, General Electric offers a new line of standard automatic voltage stabilizers that offers greater design flexibility at no extra cost. These compact, lightweight units can be a key feature in your design of sensitive electronic equipment where precision performance depends on accurate voltage stabilization.

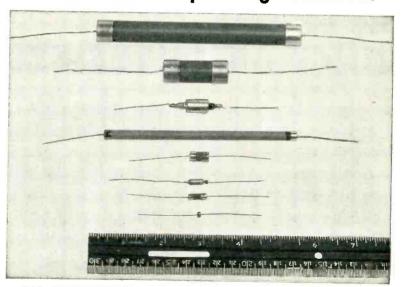
Output ratings of 1000, 2000, 3000 and 5000 volt-amperes are available, with 115 and 230 volts on both input and output, to give you a wide variety of operating combinations. Fluctuations between 95 and 130, or 190 and 260 volts are corrected to a stable 115 or 230 volts within ± 1 per cent — in less than two cycles. Single-core construction completely isolates input circuit from output circuit. For more information see Bulletin GEA-5754.

Miniature selenium rectifiers resist severe operating conditions

Two types of totally enclosed casings are available: Textolite* tubes for normal operating conditions; hermetically sealed, metalclad casings to meet severe government specifications.

These small-size selenium cell assemblies have long life, high reverse resistance, good regulation and low heat rise. Their ambient temperature range is broad—from -55C to +100C. Lead mounting is standard, but they may also be bracketmounted.

This new G-E line of rectifiers may be used for blocking, electronic computer, signal, magnetic amplifier, communication or control circuits; for operating small relays, solenoids, precipitators. Cell sizes range from 3/32 in. to 15/32 in. diameter, d-c current ratings 0.050 milliamperes to 25 milliamperes. For further information, write for Bulletin GEA-5935. *Reg. Irade-mark of General Electric Co.



FOR COMPACTNESS, washers between cells have been eliminated



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TIMELY HIGHLIGHTS ON G-E COMPONENTS



Switchettes are versatile, have high current rating

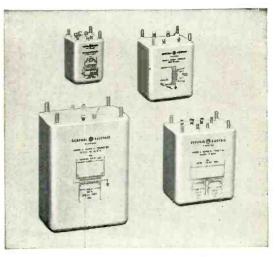
A wide range of design problems can be solved by G-E general-purpose switchettes. They are corrosion-proof, vibration-resistant, small, lightweight. Efficient at sea level or at 50,000 feet, in ambient temperatures from 200F to -70F. Ratings up to 230 volts, 25 amp. a-c; 250 volts, 25 amp. d-c. See Bulletin GEC-796.

Inductrols—for automatic or manual voltage regulation

Compact design of G-E inductrols lets you fit them into any location. They offer micrometer-fine control, autotransformer efficiency. Handoperated and automatically operated models are available for indoor service 600 v and below on circuits 3 to 520 kva. Bulletin GEC-795 covers single-phase inductrols; GEA-5824, 3-phase models.

New iron weighs only 81/2 oz.

The new 120-v, 60-w G-E lightweight iron is designed for high-speed, production-line soldering on electronic, instrument, and communications equipment. Thin, 5/16-inch diameter shank gets the $\frac{1}{4}$ -inch tip into places a regular iron can't reach. Balanced design allows the soldering of more joints per minute. Long-lasting Ironclad tip needs no filing or dressing. See Bulletin GED-1583.



COMPLETE LINE includes 11 sizes

G-E cast-permafil* transformers designed to meet MIL-T-27 specs

The small, light design of General Electric's new line of cast-permafil transformers makes possible greater flexibility in many electronic designs. Sealing these solventless-resin-type transformers for life has eliminated the need for metal enclosures and fungus-proof coatings. Construction is simple—terminals are anchored directly in the tough, solid, shatter-resistant permafil mixture to cut size and weight by 20 per cent. Machined and punched parts have been kept at a minimum for lower cost.

Cast-permafil transformers have an expected life of 1000 hours or more at 130 C ultimate. The complete line of 11 sizes is available in various terminal arrangements, and is designed to meet MIL-T-27 (Grade 1) performance requirements. For more information, write General Electric Co., Sect. C667-25, Schenectady 5, N. Y.

ELE	EQUIPMEN		General Electric Company, Section C667-25 Schenectady 5, New York Please send me the following bulletins: V for reference X for immediate project
Components Meters, Instruments Dynamotors Capacitors Transformers Pulse-forming networks Delay lines Reactors	Fractional-hp motors Rectifiers Timers Indicating lights Control switches Generators Selsyns Relays Amplidynes	Development and Production Equipment Soldering irons Resistance-welding control Current-limited high- potential tester	 × for immediate project GEA-5824 Three-phase Inductrols GEA-5935 Miniature Rectifiers GEC-795 Single-phase Inductrols GEC-796 Switchettes GEA-5754 Voltage Stabilizers GED-1583 Soldering Iron Name
Thyrite* Motor-generator sets Inductrols Resistors Voltage stabilizers *Reg. Trade-mark of Gene	Amplistats Terminal boards Push buttons Photovoltaic cells Glass bushings and Electric Co.	Insulation testers Vacuum-tube voltmeter Photoelectric recorders Demagnetizers	CompanyState

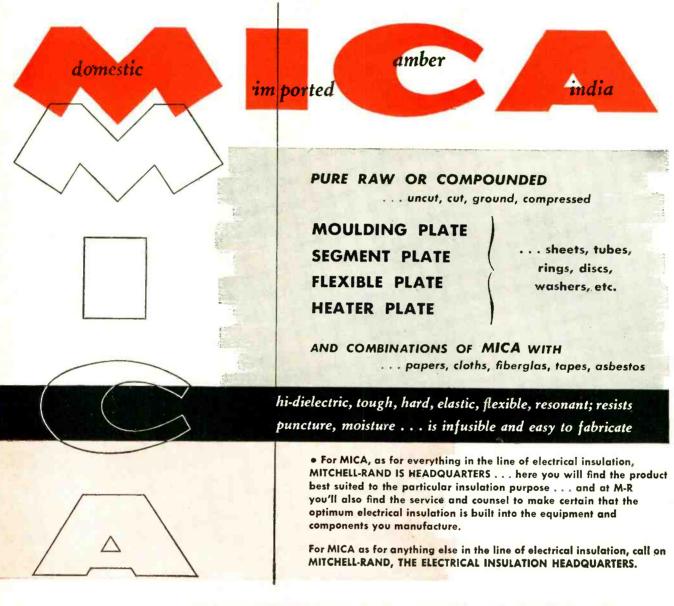


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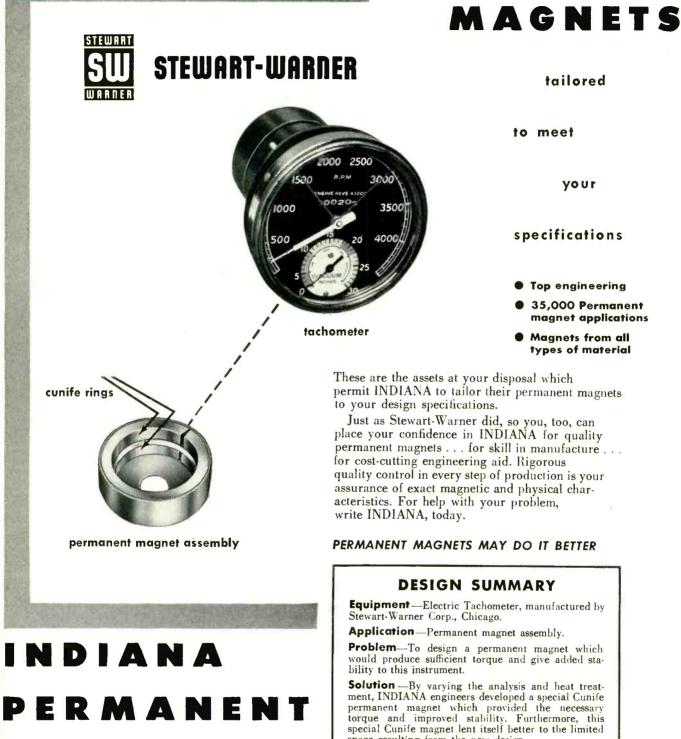
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space resulting from the new design.

WRITE FOR DESIGN MANUAL NO. 4-A6



gets perfection outside

to match its precision ______ inside

IBM business machines are known the world over for their precision. And they *look* the part, too.

But the modern lines which make these machines so attractive make their fabrication a challenge to Karp Metal Products Co., Inc., one of IBM's sheet metal fabricators.

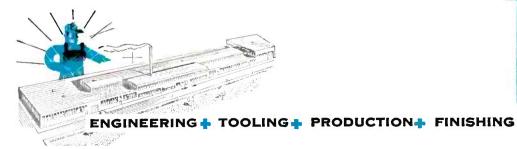
For only with its creative staff of sheet metal craftsmen...its ability to tool complex jobs...its 88,000 square feet of most modern plant facilities is Karp able to match IBM's precision inside with flawless fabrication outside.

These same facilities can solve *your* cabinet, housing or enclosure problems, too. Karp engineers can often show you the way to design modifications which cut initial costs and speed assembly; they can also show you how to take advantage of Karp's vast assortment of available dies.

Whether your needs are as large as lBM's or more moderate, you'll find it profitable to do business with Karp.

KARP METAL PRODUCTS CO., 215 63rd ST., BROOKLYN 20, N.Y., Division of H & B American Machine Company

> MOST COMPLETE FACILITIES FOR LARGE AND SMALL RUNS OF ENGINEERED SHEET METAL FABRICATION



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IBM Proof Machine

IBM Card Verifier



Moisture Proof PLASTIC COATED TOROIDS



In addition to standard windings, we offer toroids encased in tough thermosetting plastic. Plastic encasement provides

extra protection from humidity, mechanical shock. Available in all sizes of coils.

Steel Cased TOROIDS AND FILTERS

Existing designs cover a wide range of types and frequencies. Filters meet military specifications and can be offered in miniaturized versions. A typical filter is shown. C. A. C. filter design engineers will convert your specifications to production deliveries with minimum delay

Why wit? ...

From a modest beginning five years ago, Communication Accessories Company has grown to one of the largest exclusive toroid coil winding producers in the U. S. today. Why?

We like to think that this growth is due to the thorough, careful handling we apply to each coil . . . and because of the particular skill of our people. Whatever the reason, we'll continue—doing the best we know how—thankful for the trust that important companies have placed in us.

write for this catalog -

Сотрану

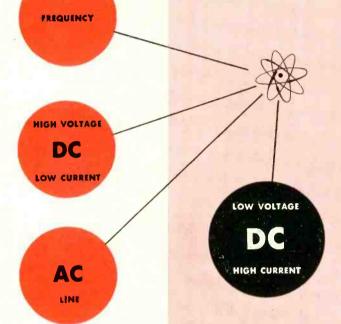
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COMMUNICATION ACCESSORIES

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SORENSEN

REGULATES AND CONTROLS







Nobatron Model E-6-5

The NOBATRON* maintains stabilized DC voltage under changing line and/or load conditions.

A complete line of catalog models are available, with output voltages of 6, 12, 28, 125, and 200 VDC, from 5 to 350 amperes.

Sorensen Nobatrons eliminate battery and generator troubles. They combine high regulation accuracy with maximum dependability and minimum maintenance.

All models are attractively finished. Most can be furnished either for relay rack mounting or in cabinets for bench-top use. Most units are metered; all are adequately protected against overload by suitable fuses and breakers.

COMMON NOBATRON SPECIFICATIONS

Input voltage range	95-130 VAC, single ϕ , 50-60 ~ High-current units 208/115, 3ϕ , 4-wire, wye.		
Output voltage range	Adjustable \pm 10% with rated accuracy, – 25% with lesser accuracy.		
Regulatian accuracy	<u>+</u> 0.2% from 1/10 to full load.		
Ripple voltage	1% RMS, Time constant 0.2 seconds.		

* Reg. U. S. Pat. Off. by Sorensen & Co., Inc.

WIDER OUTPUT VOLTAGE RANGE MODELS

Nobatron-RANGERS* are designed to meet the demand for power supplies similar to the Nobatron but with wider output voltage ranges.

Nobatron-RANGERS are continuously adjustable over extended output ranges, yet provide regulation accuracies of $\pm 0.25\%$ against line and/or load. Other specifications are identical to those of the standard Nobatrons.

Three models are available, the SR-30, SR100, SR-2. Capacities, respectively, are 3 - 30 VDC at 3 - 30 amperes, 3 - 135 VDC at 1 - 10 amperes, and 100 - 300 VDC at 1 - 10 amperes.

Investigate NOW the cost of a NOBATRON installation versus the overall cost of less satisfactory DC sources.

OTHER SORENSEN ISOTRONIC PRODUCTS INCLUDE:

B-NOBATRONS (high-voltage, law-current DC Supplies) FREQUENCY CHANGERS VARIABLE AUTO TRANSFORMERS SATURABLE CORE REACTORS AC LINE REGULATORS

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FLARED to fit the neck!

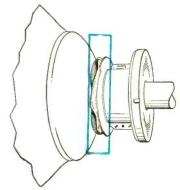
New I-T-E 90° deflection yoke offers outstanding advantages in television reception

Here's an outstanding electronic component development of vital interest to all television tube and receiver manufacturers. I-T-E now offers the television industry a new, high-sensitivity, "flared" deflection yoke, expertly designed to produce large pictures with excellent resolution.

LOOK AT THESE OUTSTANDING ADVANTAGES:

- 1 Up to 90° deflection without neck shadow. Yoke design allows $\frac{1}{8}$ " pullback on neck of tube.
- 2 High sensitivity. Because of advanced design and highquality ferrite core material, yoke deflects full picture on screen at low line voltages.
- **Full focusing.** Image can be focused sharply—horizontally and vertically—over entire face of screen. Excellent side and corner resolution.
- Shrink-proof. Insulation shield between horizontal and vertical coils enables yoke to withstand normal operating voltages and temperatures—without shrinking.
- 5 Minimum "pin cushion" distortion. Advanced I-T-E coil design reduces bowing effect to a minimum.
- 6 Close quality control—maintained through all phases of manufacture—assures deflection yokes of the highest quality.





Thorough electrical pretesting. Before shipment, all yokes are—

- a. Tested for shorted turns.
- **b.** Tested to assure meeting of customers' inductance and resistance specifications. (Tolerances as low as \pm 5%.)
- c. Tested for induced voltage.
- d. Tested for insulation breakdown between horizontal and vertical coils, between horizontal coils and core, and between vertical coils and core.
- e. Tested and adjusted for minimum cross-talk.
- f. Visual-tested to meet customers' requirements.



70° DEFLECTION YOKES

are also produced in quantity to I-T-E highquality standards. *Form-wound*, they are precision-built to provide the same advantages as the 90° yokes—but with narrower deflecting angle.

All I-T-E deflection yokes are designed for clearest image reproduction. Modern manufacturing techniques, advanced design, and critical standards enable I-T-E to produce high-quality deflection yokes—at competitive prices.

I-T-E quality focus coils—small, compact, lightweight precision-built to commercial or government specifications



Hermetically-sealed electromagnet focus coil

for government use, to meet Govt. Spec. MIL-T-27. A precision focus coil, uniformly wound of finest copper wire. Coil sealed in nitrogen to assure minimum temperature rise. I-T-E quality focus coils are designed for use with tubes up to 90° deflection. Hermeticallysealed and non-hermeticallysealed types are available with either permanent magnet, permanent magnet and electromagnet, or electromagnet construction. Finest magnets are used; uniform magnetic field assures minimum spot distortion. Coils retain proper focusing over a wide range of line voltage variations.

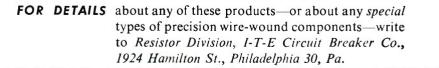


Permanent magnet focus coil

RODUCTS

for government use, to meet Govt. Spec. MIL-T-27. Finest uniform magnets and *locked* controls guarantee uniform focus even after severe shock and vibration. Outer coating of special-type varnish guards against fungus growth.

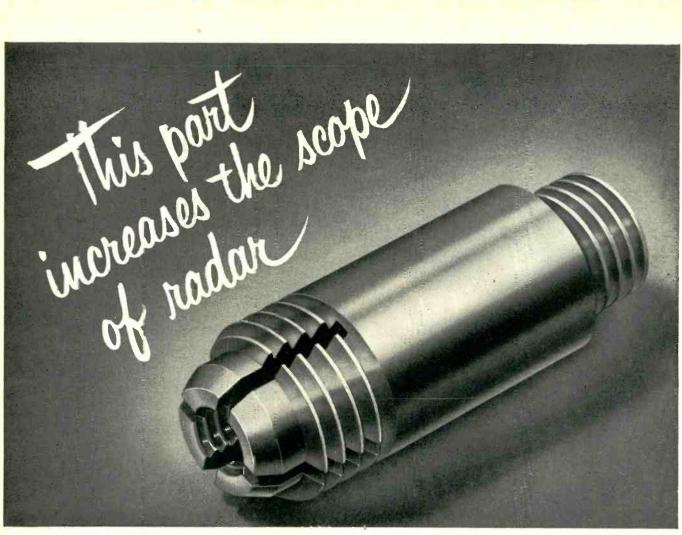
Extensive production facilities and broad engineering background enable 1-T-E to manufacture quality focus coils to meet any specification—government or commercial.





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ELECTRONICS — June, 1953



Fabricated by Micro-Matic Screw Co., Inc., Linden, N.J.

IT'S MADE OF BERYLCO BERYLLIUM COPPER

This critical connector, used in new, improved radar devices, is made of Berylco beryllium copper for its many recognized advantages. Beryllium copper offers the designer desirable combinations of properties such as strength, spring action and formability in high degree.

As in all radar and electronic equipment, the material used for connectors, plugs, adapters, etc., musthave currentcarrying capacity. Berylco certainly has that. It must also retain firm contact pressure for a long time; it must be noncorrosive; it must be indifferent to wide temperature variations; it must not be subject to fatigue. Berylco offers all these qualities to a superlative degree. For this particular part, which must be turned and threaded to close tolerance, machinability is important. In this respect beryllium copper offers special advantages through its age-hardening feature. This means that parts can be readily machined in a relatively soft condition and then hardened to give the desired combination of final properties.

You will undoubtedly want to include Berylco beryllium copper in your plans for the future if you have not already done so. Take advantage of the know-how of the world's largest producer. Call or write any of the offices below for sample material or engineering help.

VALUABLE ENGINEERING INFORMATION

on Berylco beryllium copper is contained in a series of technical bulletins, published monthly. To receive your copy regularly, write on your business letterhead.

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Extra Rugged, Compact 400-Cycle AC Relay Offered in New AF Series

New AF Series, recently developed by Potter & Brumfield, will operate on any frequency in the general vicinity of 400 cycles with 15 grams or higher contact pressure at approximately 2 VA input per movable pole. Advanced construction withstands better than 10-G vibration with any contact arrangement up to 2 Form C (DPDT) contacts.

New unit is available open as illustrated or hermetically sealed with 3-stud mounting and plug-in or solder-terminal glassinsulated header. Coils wound on molded bakelite bobbins

with breakdown of 500 V. RMS minimum between all current carryingelements and to ground. Contacts rated 5 amps, 115 volts, 60-cycle, noninductive load.



Ultra-Sensitive SS Series Feature Dual Coils; 10-G Vibration Resistance



Brand new SS Series, DC Super-Sensitive Relays, provide operation with 10-G vibration resistance on less than 10 MW. New unit utilizes dual coils normally connected in series. Balanced armature with point bearings pivoted in adjustable mounts reduce friction to a minimum. Pure silver contacts rated 2 A at 115-V. AC or 28-V. DC, non-inductive load. Contact arrangement is 1 Form C (SPDT). Available with total coil resistance up to 60,000 ohms and sensitivity range from 1 MW to 2 W. Supplied open as illustrated or hermetically sealed with glass-insulated plug-in or solder-terminal header.

Design Engineer Gets More Help to Meet Tough Relay Requirements

Shown on this page are some of Potter & Brumfield's recent relay developments. Constant creation of new relay structures offers today's design engineer more help in his search for miniaturization, ruggedization, acclimatization, higher contact capacities, more contact combinations, greater sensitivity and longer life.

MH Series Offers Maximum Conversion Efficiency; Many Contact Combinations, DC or AC



Smallest and most versatile of the telephone type relays, MH Series offers maximum coil power, a wide selection of contact combinations and high contact capacity. Available open or hermetically sealed with maximum of 12 contact springs for either DC or 60 cycle AC operation.

MJ Series Feature Longer, More Flexible Contact Arms; Lower Spring Load Rate, DC or AC

Newly developed MJ miniature telephone type relay features longer and more flexible contact arms which result in a lower spring load rate. This structure



rate. This structure permits wider contact gap, more overtravel, improvement in sensitivity, faster action and longer life. MJ supplied open or hermetically sealed, with maximum of 12 contact springs, for either DC or 60 cycle AC operation.

Coils for both relays furnished up to a maximum resistance of 22,000 ohms for either current or voltage actuation. Insulation resistance better than 1000 megohms and breakdown above 500 V. RMS.

Hermetic Sealing or Dust Covering Available for All Individual Relays or Multiple Groups; Keep Out Dust, Fumes, Moisture, Etc.

• New "L" Type deep-drawn steel enclosure accommodates six MH relays or one standard LT telephone type relay, not shown on this page. Mounting is by 4 studs. Available with max mum of 24 solder terminals. Dim. $2\frac{3}{16}$ " x $41\frac{1}{16}$ " x $3\frac{5}{22}$ " high.

• New "D" Type deepdrawn steel enclosure is designed for sealing the AF Series 400-Cycle AC relays, bu: will accommodate the MH or MJ relays shown above. Supplied with standard octal 7, 9 or 14 pin miniature plug or up to 14 hot-tinned solder terminals. Dim. $15/6^{\circ} \times 129/2^{\circ}$ x $29/6^{\circ}$ higt.



Write Us or Phone Your Local P&B Sales Office for New Master Catalog Illustrating and Describing Our Wide Line of Basic Relay Structures, Housings and Enclosures. Relays for Every Electrical and Electronic Application.

See other side for mailing address



design

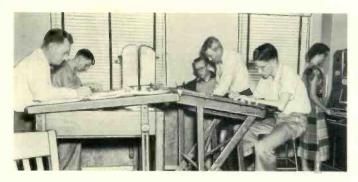
Years of experience and close contact with the military and the electrical and electronic industries enables P&B to design and develop relays and similar assemblies to exact requirements. Current MIL specifications are maintained in complete files. All necessary laboratory and testing instruments at your service any time. Certified test reports on request.



production

Three large plants, including over 50,000 square feet of floor space, fully equipped with complete tooling, coil winding, plastic molding, heat treating, glass metalizing, welding, hermetic sealing and machine tools for every operation. Orderly, efficient plant layouts assure steady, precise assembly line production ... single-shift capacity 10,000 relays per day!

Potter & Brumfield



engineering

Extensive research, laboratory and model shop facilities always available. Laboratory equipment includes all types necessary for design, development and type-testing of industrial control and electronic components. Altitude, heat and cold, salt-spray, shock, vibration and other tests completed quickly at reasonable cost.

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about your problems or requirements on relays or similar electro-mechanical assemblies. P&B competent, well-trained personnel and modern plant facilities offer you the finest service in the relay industry. Samples, recommendations and quotations promptly forwarded on request.

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engineering product



The RCA WO-88A 5-inch and WO-56A 7-inch oscilloscopes have the facilities you need for precise qualitative analysis and accurate quantitative measurem ents... thanks to advanced engineering design

For instance, one of the cutstanding features of these instruments is their *remarkably true square wave* response . . . obtained by adequate band w.dth, negligible phase shift, fast rise time, frequency-compensited attenuators, and a complete absence of peaking circuits.

Equally important are the peak-to-peak voltage-measurementfeatures—obtained through the use of voltage-calibrated attenuators, front-panel calibrating-voltage terminals, calibrated graph screens, and good amplifier linearity.

Other quality features common to both designs include ... push-pull direct-coupled amplifiers... extra fast retrace ... shielded CRT gun ... plus and minus sync ... line-frequency sweep with phasing ... and ε set of matched probes and cables including a high impecance probe having an input resistance of 10 megohms and an input capacitance of less than 10 uu?

Before selecting a 'scope for your special needs, be sure to get the full details on the WO.88A and WO.56A from your RCA Test Equipment Distributor . . . or write RCA, Commercial Engineering, Section 42FX, Harrison, New Jersey.

RADIO CORPORATION of AMERICA

ELECTRONICS — June, 1953

7"

RCA WO-54

\$237^{.50}

Suggested User Price

TEST EQUIPMENT

HARRISON. N.J.

a low frequency HOMING BEACON TRANSMITTER with VARIABLE OUTPUT (25 TO 400 WATTS)

4

THE MO-3975

FRONT PANEL CONTROL ADJUSTS CARRIER POWER. AVAILABLE IN A WIDE

VARIETY OF COMBINATIONS.

FULLY JAN APPROVED.

This outstanding homing beacon transmitter sets new standards for this type of service. Carrier power is adjustable from 25 to 400 watts by a front panel controlled auto-transformer. Pressurized forced air cooling is provided.

The GATES MO-3975 is available with or without remote control. Transmitter can be supplied for $51\frac{1}{2}$ ohm output or a special antenna coupler is available to couple directly to an L or T type antenna. High level voice modulation is employed, incorporating a peak-limiter to prevent over-modulation. A type 36 automatic code keyer operates from a phaseshift type oscillator at 1020 cycles. Versatile, dependable, the GATES MO-3975 represents the most advanced LF homing-beacon transmitter yet developed.

other features

-

- Designed to withstand Class "B" shock tests and operate in ambient temperatures between $-54^{\circ}C$, and $+65^{\circ}C$.
- Heavy steel frame to which each drawer section is secured by captive thumb screws. Heavy roller bearing compound extension type slides provide easy access for maintenance.
- Frequency range: 200-800 KC. Frequency stability: 0.005%. Audio response: ± 2 Db. 400-3000 CPS. Noise: 40 Db. below 100% modulation at 400 watts. Power consumption: 2200 watts at 115 V. 60 cycle single phase at 400 watt carrier 100% modulated.
- Fully JAN approved. Built for dependable service under any climatic variations including those encountered in ship-board service.

RADIO GATES COMPANY, QUINCY, ILLINOIS, U. S. A. MANUFACTURING ENGINEERS SINCE 1922 O Polk Avenue, Houston, Texas

er Building, Washington, D. C. 🌒 International Division, 13 E. 40th St., New York City Company, Montreal, Quebec Canadian Marconi

"For High-Accuracy, Long-Life Resistors we wind with D-H Electrical Alloy Wire"

... so states INSTRUMENT RESISTORS COMPANY, of Union, New Jersey, manufacturers of IN-RES-CO quality-built resistors for every electrical and electronic application

IN-RES-CO resistors are wound to meet the most critical requirements without excessive cost; standard inductive and noninductive units are available in resistance ranges from 0.01 ohm to several megohms – with power ratings from a fraction of a watt to 10 watts. Included, are types especially suited to counter excessive humidity, fungus, space limitations, and temperature rise.

Says Instrument Resistors Company: "For 23 years, we have devoted our facilities exclusively to the development and manufacture of quality resistance components. The fact that today, with such a wealth of experience to our credit, we specify Nichrome, Karma, and D-H Manganin wire for windings, constitutes the strongest endorsement we can offer of these Driver-Harris products."

Nichrome*, Karma*, and D-H Manganin deliver top-level performance-their characteristic electrical and physical properties remaining unchanged even under exceptionally exacting operating conditions. They are ready to go to work for you, too-as are more than 80 other Driver-Harris alloys. Profit by consulting with us. We shall be glad to make recommendations based on your particular needs . . . and are confident we can meet your resistance requirements with D-H alloys that will assure the best possible results.



*T.M. Reg. U. S. Pat. Off.

Nichrome and KARMA are produced only by

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BRANCHES: Chicago, Detroit, Cleveland, Los Angeles, San Francisco In Canada: The B. GREENING WIRE COMPANY, Ltd., Hamilton, Ontario.

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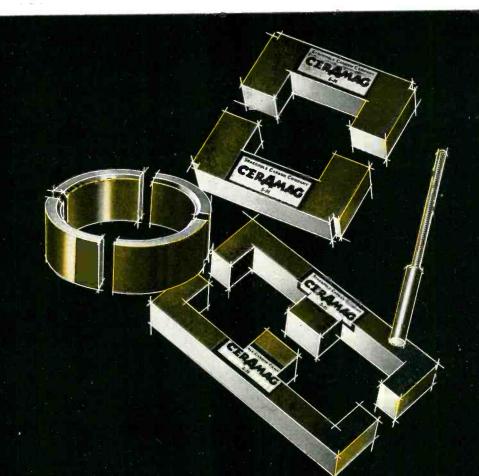
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Vacuum-melting removes gases and oxide inclusions from metals and makes them less porous. As a result they contain only traces of gases in the "body" of the metal even after they have been worked.

This indicates that when vacuum-cast metals are used there will be a minimum of outgassing during the storage and operation of the tube.

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You may want to conduct your own tests. Commercial quantities of ferrous and non-ferrous metals and alloys are now being vacuum-cast at pressures as low as one millionth part of atmospheric by Vacuum Metals Corporation. Available in either billet or fabricated forms. Write for more information.

> HIGH PURITY METALS HIGH VACUUM CASTING SPECIAL ALLOYS GF (Gas Free) METALS

AVAILABLE FROM VMC: Cuprovac® E (Electronic-

VACUUM-MELTED METALS

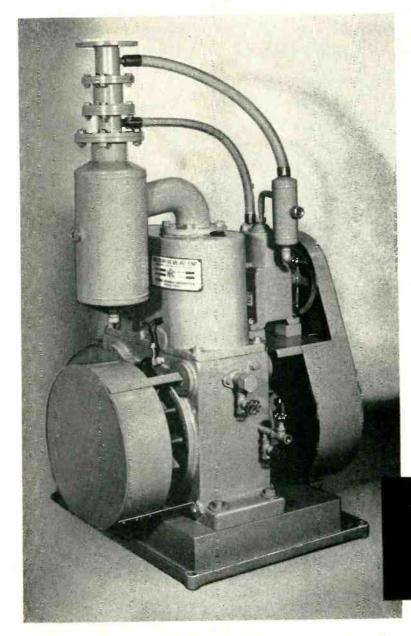
grade Copper) Nivac® P (Passive Nickel) Nivac® Series (Nickel and Alloys) Ferrovac® 52100

Ferrovac® 4340

Other metals or alloys vacuum - cast to customer specifications.

VACUUM METALS CORPORATION Subsidiary of National Research Corporation 70 MEMORIAL DRIVE, CAMBRIDGE 42, MASSACHUSETTS

NEW HIGH VACUUM ROTARY PUMP ... Ends Water Vapor Trouble ... Maintains Fast Pump Down Time



- Eliminates oil reclaiming units
- Provides greater capacity under 1 mm Hg
- Requires up to 80 % less oil charge
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For the first time, a high vacuum rotary pump that can pump condensable vapors is available to U. S. A. industry.

In the new NRC Rotary Gas Ballast Pump water vapor is *prevented* from condensing and contaminating the oil ... so, unlike other type pumps, fast pump down time is *maintained*.

There is a full line of NRC pumps—vane, piston-type and 2-stage.

Send today for the new bulletin that gives a full explanation of the Gas Ballast principle and complete data on the construction and operation of the NRC Rotary Gas Ballast Pump



National Research Corporation EQUIPMENT DIVISION

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 NRC Rotary Gas Ballast Pump. Model NRC100M. 2-stage pump unit.

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DECTTUM MORE RUGGEL ANALYZER TS-148/UP

Specifications . . .

Attenuation (Spectrum Amplitude): 3 — 70 db uncal. Frequency range: 8430 Mcs — 9660 Mcs. Frequency sweep: 10 — 30 cps continuous. Frequency swing (FM sawtooth) of analyzer r-f oscillator: 40 — 50 Mcs. Maximum error: ±4 Mcs. Maximum dispersion of spectrum: 1.5 Mcs per inch.

Overall i-f bandwidth at half power point: 50 Kcs. Sensitivity to CW:

- a. Spectrum amplified position: 80 db below 1 W per inch deflection on oscilloscope screen.
- b. Spectrum position: 55 db below 1 W per inch deflection on oscilloscope screen.

Weight: 86 pounds (complete in armored case with all accessories).

Partial list of satisfied users of the G & M TS-148/UP include: Bell Aircraft Corp. (Lab.) California Institute of Technology (Lab.) Consolidated Vultee Aircraft Corp. (Lab.) Douglas Aircraft, Inc. (Lab.) Fairchild Engine & Airplane Corp. (Guided Missiles Div.) French Naval Base (Toulon) Gilfillan Bros. (Electronics) Royal Canadian Air Force (Lab.) Westinghouse Electric Corp. (Lab.)

We also manufacture . . .

I-96-A VHF Bench Test Equipment. IE-17-A SCR-536 Test Equipment. IE-19-A VHF Portable Test Equipment. MB-2 Marker Beacon Test Equipment, Portable.

Portable. TS-E6 Slide Back Voltmeter for E-3, E-4, E-5, etc. Firing Systems).

TS-E7 Moving Target Simulator (for E-3, E-4, E-5, etc. Firing 5ystems).

TS-170-C ILS Portable Test Equipment.

TS-173-C ILS Portable Test Equipment. TS-239/UP Wide Band Oscilloscope. UPM-1 Radar Test Set. Special items to order, such as:

- 1 KW Transmitters and Jamming Equipment.
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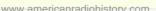
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No matter what your question, if it concerns the selection and application of electrical insulating materials, an IWI Representative is ready to help you. Backed by the experience of many years acquired in helping electrical manufacturers choose and use the right product in the right way, your IWI Representative offers you a single source from whom you can get the dependable technical help you want.

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Type BX-44 A-C Relays 4 Normally open & 4 normally closed contacts.



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Type BA Thermostat Relays For 3-wire gauge type thermostats with slowmoving contact elements.



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Large A-C Contactors For applications up to 900 amperes-600 volts.

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IRVINGTON extra-flexible Silicone Rubber-Coated Fiberglas* Tubing

The extreme flexibility of Irvington's Silicone Rubber-Coated Fiberglas—at both high and low temperatures—was an important factor in its acceptance by the electrical industry when this new Class "H" insulation was introduced almost two years ago.

Originally, Irvington Silicone Rubber-Coated Fiberglas Tubing was supplied only in white. Because of its rapidly growing use, Irvington has now taken steps to supply this tubing in a range of colors also subject to minimum order requirements.

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For preliminary technical data, just mail the coupon below.

*T. M. Reg. U. S. Pat. Off. by Owens-Corning Fiberglas Corp.



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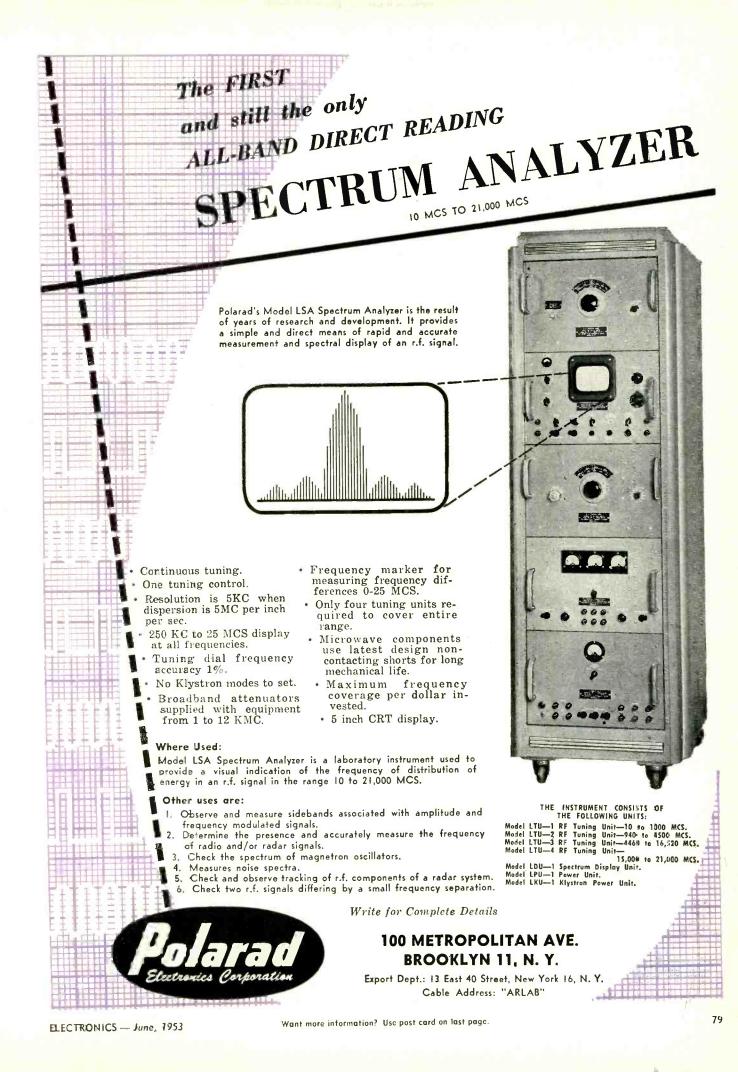


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Ward Leonard manufactures its own ceramic cores, Vitrohm enamel and terminals. Even the resistance wire is drawn to our own specifications. Every operation required to build a Vitrohm resistor is carefully and constantly checked and controlled by our Standards Department. That's why Vitrohm resistors assure you complete uniformity, accuracy and reliability, even under the most adverse service conditions.

Ward Leonard has the largest selection of stock



Vitrohm stock resistors range from 5 to 200 watts with resistance values from 1 to 250,000 ohms. Made-to-order Vitrohm's are available from 5 to 550 watts with values from 0.04 to 1,750,000 ohms.



ADJUSTOHM Gives circuit adjustability for voltage dividing or regulating purposes.

Used for voltage dropping

and current limiting.

FIXED VITROHM

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For compact aviation, communication and navigation equipment.



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Used in electronic equipment requiring miniature power resistors.

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For low inductance and distributed capacitance in high frequency circuits.

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Used in compact, high frequency electronic equipment.

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A miniature resistor for low inductance values and distributed capacitance.



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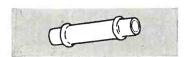
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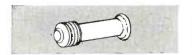
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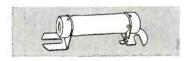
resistor types and sizes ever offered by any manufacturer. Also available to meet customer's exact specification is a complete stock of components ready for immediate assembly into made-to-order resistors. Our controlled component manufacture and inspection, plus a wider selection of types, make Ward Leonard your best buy in resistors.

For full information on Vitrohm resistors, write for Catalog No. 15 to Ward Leonard Electric Co., 31 South Street, Mount Vernon, N.Y.







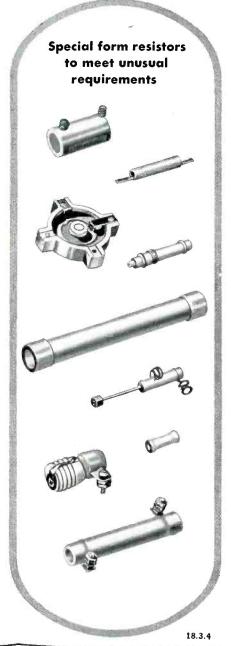


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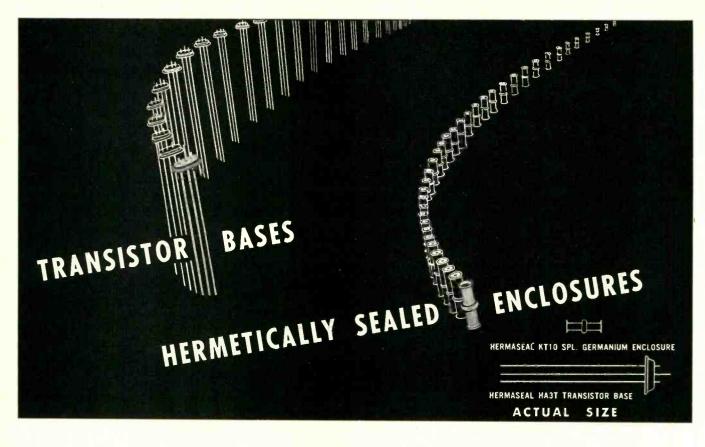
FERRULE TERMINAL For rapid interchangeability of resistance values or resistor replacement.

SCREW BASE With an Edison screw base for mounting to provide rapid means of changing resistance.

BRACKET TERMINAL Has leads silver brazed to brackets for easy inter-change or renewal of unit.







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Let Hermaseal help you with your transistor mounting and protection problems. Our pioneering in the development and mass production of bases and sealed containers for solid state devices has reached the point where we are now able to supply them in quantity to additional customers. We have solved many of the problems connected with mounting and heat and humidity protection of germanium diodes, point-contact transistors, and

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The greatly increased protection made possible by the development of our *high-temperature* gray enamel is the most important improvement of these resistors, but it is not all. True, this enamel is thermo-shock-proof and crazeless; but in addition

THESE RESISTORS OFFER . . .

• Stronger core with higher resistance to vibration and shock.

• Finer resistance wire—made to H-H specifications, especially adapted to these resistors. More uniformly wound, so that failures under stress are eliminated.

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HARDWICK, HINDLE, INC.

Rheostats and Resistors

Subsidiary of

THE NATIONAL LOCK WASHER COMPANY Established 1886

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for more than a quarter of a century

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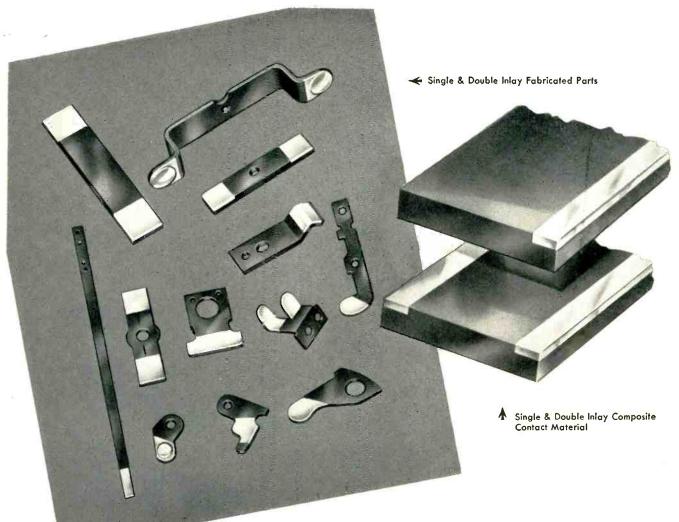
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• Special alloy terminals more securely fastened to the ceramic body by spot-welding---highly resistant to corrosion.

• All wire connections are protected by a positive non-corrosive bonding.

The fixed, the ferrule and the flat types are especially designed for and manufacturd in accordance with JAN-R-26A specifications.

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GENERAL PLATE

<u>Composite</u> <u>Contacts</u> Reduce Fabrication Costs... Provide Better Performance

General Plate Composite Contacts are an economical solution to your contact problems.

General Plate Composite Contact Materials make it possible to manufacture complete contact assemblies to close tolerances by single blanking and forming operations as compared to other methods whereby the contacts and supporting members are fabricated separately and then assembled by brazing, welding or staking methods.

The junction between the precious metal and the base metal is homogeneous and free of voids resulting in a high rate of heat transfer. The rapid dissipation of heat away from the contact surface materially reduces electrical erosion. In many applications, General Plate Composite Contact Materials provide increased contact life even with a reduction in the thickness of the precious metal as compared to the thickness of the precious metal used in separate contacts.

By letting General Plate fabricate your complete contact assemblies, you will save money, time and trouble . . . needless equipment cost and problems of scrap disposal are eliminated . . . contacts and/or contact assemblies made to your exact specifications are shipped to you ready for installation.

If you fabricate your own parts, General Plate Composite Contact Materials will still save you money and allow you to make contact assemblies superior to those produced by other methods.

The long experience, diverse facilities and manufacturing skill of General Plate will benefit you in the form of service, quality and savings.

Write for complete information and Catalog PR700.

You can profit by using General Plate Composite Metals!

METALS & CONTROLS CORPORATION GENERAL PLATE DIVISION

36 FOREST STREET, ATTLEBORO, MASS.

ANNOUNCING

THE AMPEX 350 TAPE RECORDER



AMPEX MODEL 350-

 Tape speeds - 7 ½ & 15 in/sec. or 3 ¾ & 7 ½ in/sec.

 Frequency response

 15 in/sec. - ± 2 db from 30 to 15,000 cycles

 7 ½ in/sec. - ± 2 db from 30 to 10,000 cycles

 ± 4 db from 30 to 15,000 cycles

 3 ¼ in/sec. - ± 2 db from 50 to 7,500 cycles

<mark>lf you plan for to</mark>morrow, buy AMPEX today

For further details write today to Dept. 1228A

• A NEW MODEL by the leader in tape recording

Ever since the first AMPEX (the Model 200) set a milestone in progress by making recorded sound "come to life," the broadcasting and recording industries have rightly expected new AMPEX models to set the pace.

• A NEW SLANT

on operating convenience

With introduction of the AMPEX 350, a new 30° slant on the top plate puts the reels, editing knobs and all controls within easier reach of any operator — tall or short, standing or sitting. Tape editing is faster and less tedious. Servicing is simplified by pivoting of the top plate and sliding out of the internal assemblies.

• A NEW STANDARD of reliability

In precision of timing, response to controls and freedom from breakdowns and repairs, AMPEX Tape Recorders have consistently led the industry. For utmost reliability, this new Model 350 has a three motor tape transport mechanism (previously used in the AMPEX 300, but now available in this lower priced machine).

• A NEW REASON

to change to the best

Ultra high fidelity recording is now priced within reach of discriminating users in every field radio stations, home high fidelity systems, schools, industry and professional music. And because the AMPEX 350 is built to last, it will cost the least per hour, per week and per year.



ELECTRIC CORPORATION

934 CHARTER STREET, REDWOOD CITY, CALIFORNIA

ELECTRONICS - June, 1953



PRECISION RESISTORS

JAN-R-29 METER MULTIPLIERS

Surpass all requirements of JAN-R-29

HERMETICALLY SEALED:

Insures dependable operation under most severe moisture conditions.

STEATITE PROTECTIVE CASING:

Glazed surface prevents high voltage leakage.

WINDINGS:

"Certified" low temperature coefficient resistance alloys properly "aged" to provide long term stability.

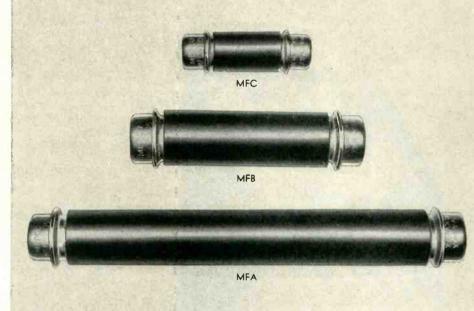
REPLACEABLE INTERNAL SECTIONS:

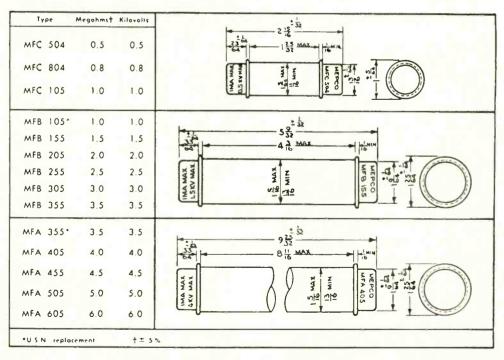
Eliminate complete loss of unit if damaged.

8

FERRULE **TERMINALS:**

Heavy nickel plated brass. Corrosive resistant. Fit standard fuse clips.





MEPCO, INC. 37 Abbett Avenue Morristown, N. J.

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June, 1953 — ELECTRONICS

Stone's Coil Bobbins are strong, light-weight forms, made to accurate tolerances for winding coils used in:

> TIMER MOTORS RELAYS SIGNAL SYSTEMS TV SPEAKERS ELECTRICAL NOVELTIES SOLENOIDS ELECTRICAL TOYS

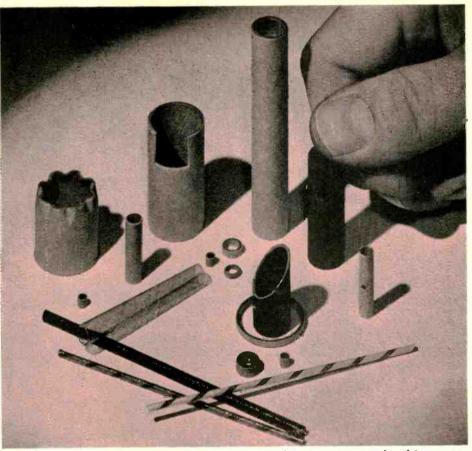
Stonized spiral phenolic coil forms, lug collars, bushings, and printed covers are used as component parts of many products of the electronics and electrical industries, among them being:

R. F., I. F., AND OSCILLATOR, AND OTHER COILS FOR RADIO AND TV PERMEABILITY TUNERS TUBULAR CONDENSERS TRANSFORMER COILS ELECTRIC MOTORS SELENIUM RECTIFIERS RELAYS TIME CONTROL ASSEMBLIES

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- ST. LOUIS......Parkview 3274 E. B. Henderson Co., 8147 Delmar Blvd.

ELECTRONICS - June, 1953



Stone's Electrical Insulating tubes are used as core or shaft insulating, rivet and screw insulators, spacer bushings, or liner and protector sleeves, in the manufacture of:

FRAC. H. P. MOTORS • RELAYS • SOLENOID SWITCHES • TRANSFORMERS FLUORESCENT LAMP STARTERS • COMMUTATORS • ELECTRIC BLANKETS ELECTRIC CORD SETS • INDICATOR LIGHTS • VOLTAGE REGULATORS • ELECTRIC MEASURING EQUIPMENT • INCANDESCENT LAMPS • ELECTRIC TRAIN SETS

You CAN Save Money and STILL Get Quality!

ANY OF the hundreds of America's leading manufacturers who are Stone's customers know this to be true.

They have found that Stone's 126-year-old heritage has paid off for them. This rich industrial background has enabled Stone to perfect more accurate methods of manufacture and to improve its mass-production techniques with the result that genuinely superior products are produced at low cost.

Stone specializes in smalldiameter, spiral-wound insulating tubing from 3/64" to 1" ID. Larger sizes are available, of course. All Stone tubes are custom made, yet mass produced, and can be furnished in hidielectric kraft, fish paper, and plastic films in various wall thicknesses and lengths. They can also be formed, notched, punched, printed, dipped or impregnated with a variety of waxes and resins.

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Takes Less Space (12" x 12" x 8")
 Uses Less Power (100 Watts)
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RD The STANDARD ELECTRIC TIME COMPANY

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PRECISION TIMERS . CHRONO-TACHOMETERS

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June, 1953 — ELECTRONICS



time delay relays...

PROVIDE YOU WITH POSITIVE CONTROL FOR VITAL PROCESSES AND EQUIPMENT



High accuracy timer, designed to provide an adjustable time delay between the closing of a control circuit and the subsequent closing or opening of a load circuit. Accurate, dependable timing is essential to insure the performance of your product . . . to speed up operations to maximum efficiency . . . to prevent work spoilage and to protect vital processes and equipment. Whatever the application, play it safe by specifying Cramer.

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- ACCURATE . . . Repeat accuracy ½ of 1% of full scale reading. Overall accuracy (inclusive of setting), 2%.
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- EASY MOUNTING . . . Convenient one-hole, metertype mounting. Designed to blend well with your machine.
- POSITIVE CLUTCH . . . Serrated face-plate clutch insures positive engagement. No friction element to slip or wear.
- TOTALLY ENCLOSED SWITCH . . . Quick-make, quickbreak, snap-type. Handles 10 amps. non-inductive at 110 volts A.C.
- EXTRA STRENGTH MOTOR . . . High torque Cramer motor provides extra reserve strength for adverse operating conditions.

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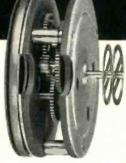
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Rotor unit of H-3 motor with cover removed



Model H-3-for radio timers, process timers, and time switches

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Hard, special-formula steel. Yet the rotor floats. It's so light, mere surface tension holds it up. Imagine what an advantage like this can mean to you when you specify Telechron Synchronous Timing Motors for your equipment.

There's little inertia to overcome. So Telechron motors start almost instantly—reach full speed in less than 3 cycles (1/20th sec.). Low-weight rotor virtually floats in the magnetic field. Rotor shaft rides on a film of oil—no metal-to-metal contact—giving longer life, and assuring true synchronous operation.

These advantages are yours in all models of Telechron Synchronous Timing Motors—no matter what the application. Let us help you select the model that will best give you the performance you are looking for. Write for complete catalog and information on our Application Engineering Service. Telechron Department, General Electric Company, 46 Homer Ave., Ashland, Mass.



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June, 1953 — ELECTRONICS



HIGH TEMPERATURE magnet wires

FOR

CLASS



Sprague, on request, now will provide you with complete application engineering service and assistance for optimum results in the design and manufacture of components using Ceroc High-Temperature Magnet Wires. If your problem is the design of reliable miniaturized electrical equipment, investigate the size and weight savings possible with Ceroc Magnet Wires.

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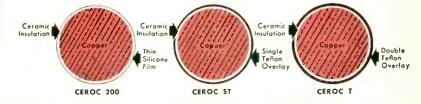
Ceroc Magnet Wires operate at temperatures well above the 180°C limit for Class H insulation, because they have a base insulation of a thin, flexible ceramic material. No other wire uses this patented construction!

For operation at 250°C, Ceroc ST (Single Teflon) and Ceroc T (Double Teflon) have a tetrafluoroethylene overlay. Both have been used successfully up to 350°C in short-time military applications. Ceroc 200 for 200°C application has a silicone coating on the ceramic to facilitate winding.

Not only does the construction of Ceroc Magnet Wires permit very high current densities, but it also results in better cross-over characteristics in windings than those obtainable with all-plastic insulated wires.

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> AMP CAPITRON* Capacitors and Pulse Forming Networks are particularly suited for radar and guided systems not only because of their remarkable size and weight characteristics, but also because of their outstanding stability and reliability in operation. AMP Pulse Forming Networks are fabricated with AMPLIFILM,* a startling new synthetic dielectric, chemically similar to mica, which imparts its unique combination of extremely high dielectric strength, stability over wide temperature ranges, low power factor, and good dielectric constant to these products.

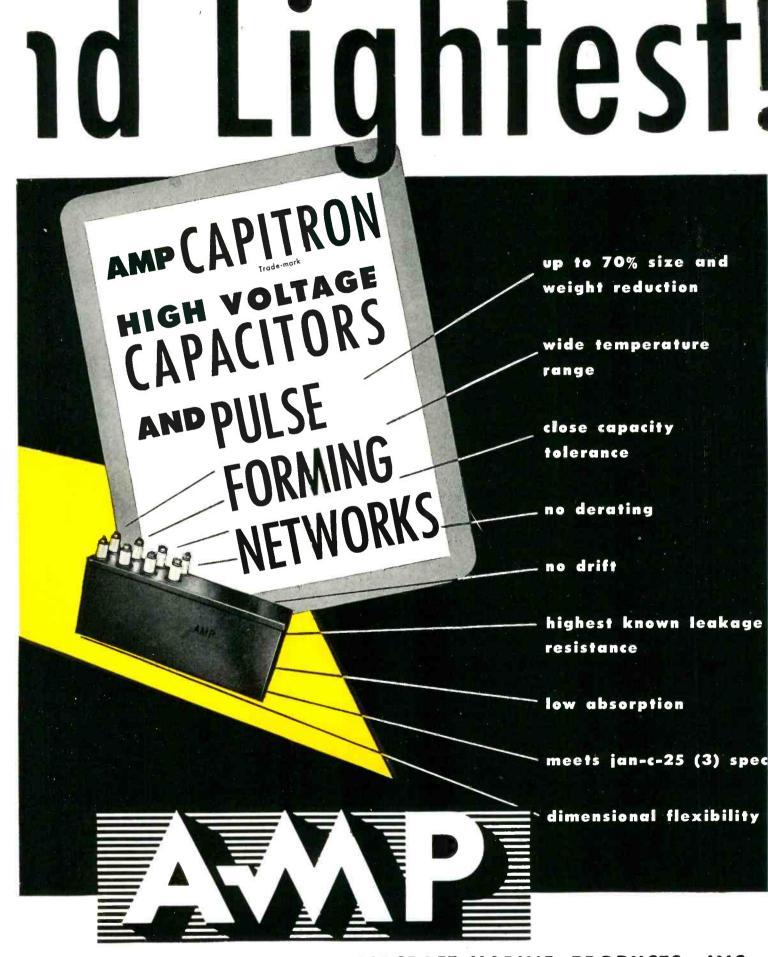
For this reason CAPITRON* High Voltage Capacitors and Pulse Forming Networks are designed and fabricated for either A-C or D-C use in applications where the mechanical, electrical or thermal requirements are such that standard or catalog capacitors made with mica, paper or plastic dielectrics would be inadequate. These Capacitors and Networks are not made in a standard line of types or models.

They are designed in each instance for the specific requirements as to size, shape, working or test voltage, capacitance, life or other operating conditions of the equipment in which they are to be used. Inquiries are invited.



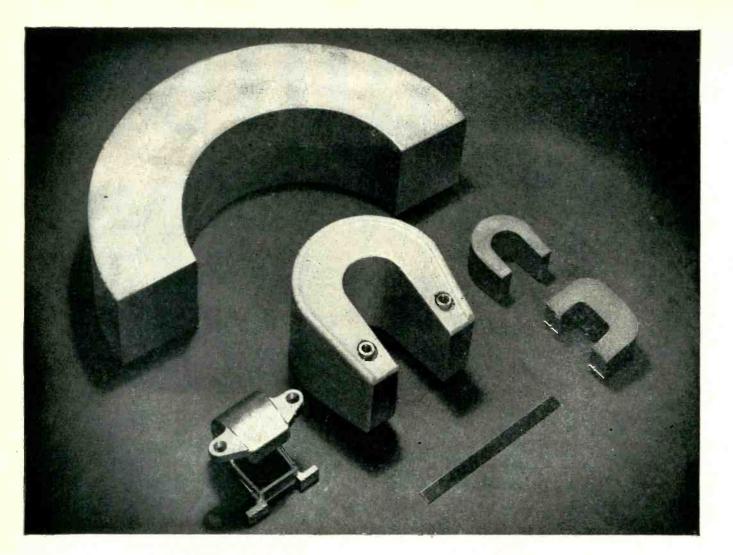
AMP is also nationally recognized leader in the field of solderless terminals, simplified wiring devices and, automatic wire termination. Write for our "Quality Control" brochure.

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PERMANENT MAGNETS and ASSEMBLIES for Magnetrons and Traveling Wave Tubes

The group of magnets illustrated above, weighing from a fraction of a pound up to 75 pounds, are indicative of the wide range of Arnold production in this field. We can supply these permanent magnets in any size or shape you may need, with die-cast or sand-cast aluminum jackets, Celastic covers, etc. Complete assemblies may be supplied with Permendur, steel or aluminum bases, inserts and keepers as specified ... magnetized and stabilized as desired. • Let Arnold handle your magnetron and traveling wave tube permanent magnet requirements.







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DEPENDABILITY is the sum of many things... and ADLAKE'S dependability is built on engineering skill, exhaustive testing, and quality construction features like these:

Positive leak-proof sealing—assured by the use of properly selected metals and glass components with properly matched thermal expansion characteristics.

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Yes—as thousands of enthusiastic users in every branch of industry know—ADLAKE means dependability every way! Write for your free copy of the ADLAKE Relay Catalog today... The Adams & Westlake Company, 1171 N. Michigan, Elkhart, Indiana. In Canada write: Powerlite Devices, Limited, of Toronto.

Every ADLAKE Relay is tested and guaranteed—to meet specifications!

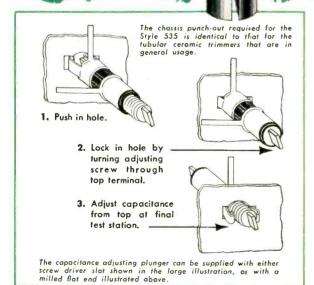


Manufacturers of ADLAKE Hermetically Sealed Mercury Relays



ELECTRONICS - June, 1953

REAL Miniaturization... PLUS Low Loss for UHF ...



ACTUAL SIZE

535

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small size of the ERIE Style 535 Trimmer. The same simplicity of design results in very low inductance and unifrom, straight-line, noiseless adjustment. It can be mounted close to associated circuit elements, and the ribbon type leads help to minimize inductance in UHF circuits.

Simplicity of design makes possible the extremely

TUBULAR TRIMMER

.152

Mountiñg Hole Dimensions

×

.225 .003

062

535

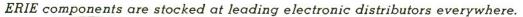
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062

When mounted, the high temperature, polysty-rene body, extends only 17/32'' from the underside of the chassis, and is only 7/32'' in diameter. As shown at the left, the operator works from only one side of the chassis when installing the trimmer ... a production cost saving feature ... no additional hardware required.

The ERIE Style 535 Tubular Trimmer combines the desirable features of small size, easy mounting, stable performance and economical price. Capacity range is from 0.7 to 3.0 mmf and working voltage is 500 volts. Write for full information and samples.





96

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June, 1953 - ELECTRONICS

DEPRECIATION And Its Crucial Economic Role

The sixth annual McGraw-Hill survey of Business' Plans for New Plants and Equipment, just completed, reveals some remarkable facts about the role of depreciation in our economy. To most people, depreciation is a technical term, used by accountants to discuss a dull subject. But it really is a simple matter: It is the amount of money set aside each year by a company to replace plant and equipment that is wearing out. And here are some facts from this survey* which show how depreciation can make the difference between prosperity and recession in the United States:

1. In 1953, about half of all the money spent on new manufacturing plants and equipment will come from depreciation reserves. For the future, manufacturing companies are relying even more heavily on this source of money. In the years 1954-56, they count on using their depreciation funds to pay for almost twothirds of the new plants and equipment now planned.

2. The amounts of money made available by depreciation allowances vary greatly from

industry to industry. Some industries, such as those producing steel, chemicals and petroleum products, will have relatively large amounts of cash available from their depreciation reserves. In considerable measure, this is because the government is allowing them to accumulate such reserves at an accelerated rate as an encouragement to build facilities required for national defense. But most of the companies engaged in the production of textiles, processed foods and many kinds of machinery have had little chance to benefit by this provision for accelerated depreciation. Hence, they have much less money available from depreciation reserves.

3. There is a definite shortage of investment funds in the industries that have relatively low depreciation allowances. Taken together, the coal mining, textile, food processing, machinery and other metal-fabricating industries plan to spend about \$4.7 billion for new plant and equipment this year. But they report that they would spend \$1.5 billion more per year during the period 1954-56 if sufficient funds were available.

4. Eighty-five per cent of the manufacturing companies covered by the survey reported that they plan to invest all their depreciation funds to keep equipment up-to-date and to provide capacity for new products and new markets. These companies could let their depreciation funds pile up as idle cash. But the intention is to spend most of them for capital equipment.

^{*}The sixth annual McGraw-Hill survey of Business' Plans for New Plants and Equipment included companies that provide 25 per cent of all industrial employment and 60 per cent of employment in those industries where capital investment is highest. These companies are mostly the larger companies in their respective industries. A copy of the full report of this survey can be obtained by addressing: Department of Economics, McGraw-Hill Publishing Company, Inc., 330 West 42nd St., New York 36, N. Y.

Hence, there is a direct relationship between the amount of depreciation funds available and the level of capital investment. And it is upon the latter that the level of general prosperity decisively depends. One-third of all industrial workers are engaged in producing or installing such equipment.

This fact that the level of depreciation allowances has a major bearing on the level of capital investment should not surprise anyone. In several foreign countries where these allowances have been increased, investment has boomed. The two nations with the highest ratios of investment to national income are Canada and Norway. Both countries adopted flexible depreciation policies after World War II. In Sweden and The Netherlands also, flexible depreciation allowances have contributed to rapid industrial expansion. Finally, the tremendous investment brought about by our own rapid amortization program shows dramatically the importance of depreciation in stimulating capital expenditures.

Obsolete Tax Laws

In spite of this record, the fact remains that our laws and the business procedures that govern depreciation allowances - in particular the laws and rulings that govern the deduction of depreciation from taxable corporate income -are still based on antique and obsolete accounting concepts which take no account of depreciation's dynamic role in our economy. The internal revenue code still requires most companies to depreciate their equipment over a long period, even though these small annual allowances cannot possibly pay for the investment that is necessary to keep a plant up-todate under today's rapidly changing technology, with its production of new and improved machinery.

The only allowance made by the government for rapid depreciation is that which is authorized for certain types of plants during the defense emergency. Under this policy most companies are unable to use accelerated depreciation for tax purposes. And as defense projects are completed, the number of new authorizations is dropping. We may lose the chance to utilize fully this powerful tool for sustaining investment because, under our ramshackle emergency tax structure, accelerated depreciation is available only to a minority of firms on a temporary basis.

New Policy Needed

A sensible, up-to-date depreciation policy for tax purposes is long overdue. Either the Treasury must modernize the internal revenue code on its own initiative, or Congress must take the lead by writing into permanent law a flexible depreciation policy applicable to all companies.

Treasury experts now have before them a number of proposals to allow faster depreciation for the average firm. The U.S. Chamber of Commerce has suggested that companies be allowed to deduct from taxable income 25 per cent of the cost of new equipment in the first year, with the remaining cost to be deductible over the life of the facilities. The Machinery and Allied Products Institute has long sponsored a formula that would allow full deduction in two-thirds of the estimated life of the property. In Congress, Chairman Reed of the Joint Committee on Internal Revenue Taxation has stated that we need a more flexible depreciation policy. Senator Frear of Delaware has introduced a bill that would let a business make its own choice on how fast to depreciate its equipment.

It will take time and study to determine which of these various proposals best fits the needs of the economy without sacrificing unduly the revenue needs of the government. If we are to have a new depreciation policy, designed for a long period ahead, it must be carefully worked out. But this much is clear right now: The development of a flexible depreciation policy on the part of the federal tax authorities is one of the most important steps that can be taken to sustain prosperity. When we talk about depreciation, we are talking about the money that pays for almost twothirds of the new manufacturing facilities now scheduled for construction. We are talking about the new investment and the new jobs on which our continued prosperity depends.

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A New Approach in Economical **Side-Band Filters**

TOMORROW'S FILTERS TODAY 15

telegraph and Elephone tensmissions, despile the impro ement in reception attributable to its use is still considered to be in its embryonic sage. Elimi ation of the duality of the molulation products, and the attainment of mons-band reception of the intelligence tra smitted, has always been the apotheosis of communication engineers. Probably the gr atest single factor that has precluded the mpid advamment of sing e side band systems, has been the excessive cost of the caries and :ide band filters. Filters presently produced cons st of a complex array of crystals and L. C. networks, which represents not o ly an expensive design but one not readily obtainable.

BURNELL & COMPANY'S new approach to this problem, not emp aving crystals, is based on the use of a system having a 251 C carrier and the exclusion embodiment oftoroidal coils is a highly engineered circult of temperature stabilized and temperature compensated components to produce the starp-sided surve required in

this system.

Burnell & Company YONNERS 2. NEW YORK

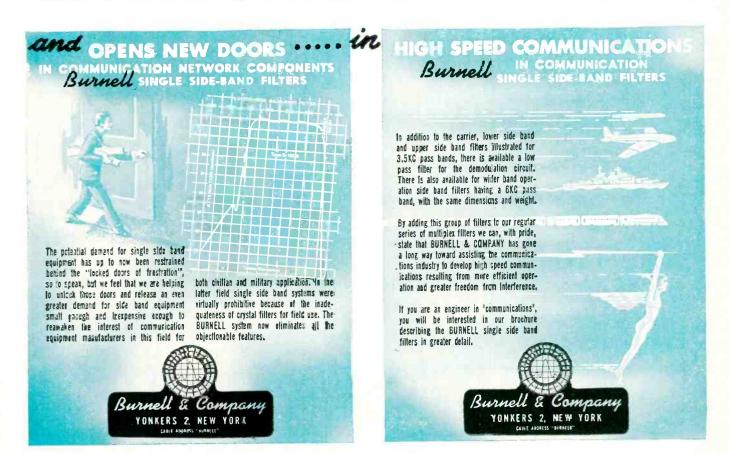
••••• A STEP FORWARD••••• IN COMMUNICATION NETWORK COMPONENTS Burnell SINGLE SIDE-BAND FILTERS

> The use of the 25KC carrier is a major advance in the design of side band filters. Primarily, it establishes a better ratio between the carrier frequency and the cut off frequency which, together with the aid of Ingenious circuitry and miniaturized moly-bdenum permalloy toroidal cores, obviates the necessity for quartz crystals. The end result is a tremendous saving in size and weight, producing filters which are a fraction of the size of the former crystal filters. Typical dimensions are 18" x 6" x 28" and weight 1 # lbs.

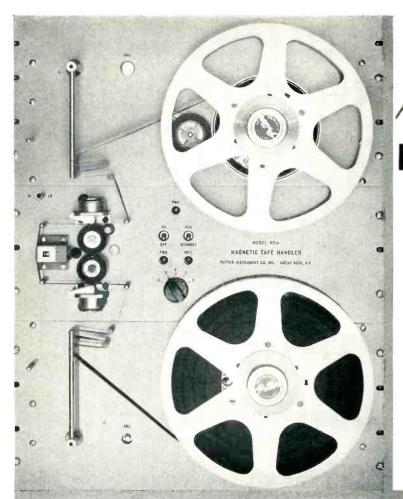
In offering these advantages BURNELL & COMPANY has taken not one but five steps forward by offering single side band filters which are: 1) LESS EXPENSIVE

2) MUCH SMALLER 3) MUCH LIGHTER 4) MORE RUGGED 5) MORE AVAILABLE

Burnell & Company YDNKERS 2, NEW YORK



ELECTRONICS - June, 1953





MAGNETIC-TAPE HANDLER

A PRECISION RECORDER AT A REASONABLE PRICE!

SPECIFY IT FOR: START-STOP RECORDING DATA REDUCTION TELEMETERING SORTING COLLATING LIST PROCESSING

SPECIFICATIONS

	Model 901A	Model 901B
Tape Width	1/2''	1/4"
*No. of tracks	6	2
Reel Size	NAB Standard	, 10½"
Reel Capacity	2400 ft.	
Tape Speed	Dual-speed, 15	and 30 inches/sec.
Start & Stop Time	5 millisecond, e	either direction.
Control	Manual, or ren positive.	note pulses, 15 volts

*Greater number of tracks available on special order.

ASSOCIATED DATA HANDLING COMPONENTS

Complete Data Handling Systems or individual plug-in components are available. Recording and playback amplifiers, electronic counters with transfer gates, shift registers, and other associated data reduction components can be supplied for special data handling problems. Here is a new high-speed Magnetic Tape Handler for every data recording application. Exclusive features provide maximum versatility, complete dependability, ease of operation, and simplicity of maintenance, and do it at a price thousands of dollars below anything now available.

Unique in every respect, this outstanding Potter precision instrument provides 5 millisecond start and stop, forward or reverse, from external signals. Record, playback, or compare—every desirable function can be accomplished easily.

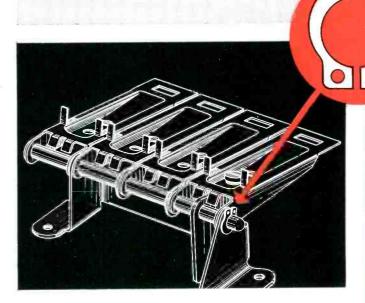
New photo-electric proportional servo tension controls assure uniform tape tension over the recording head at all speeds. Independent reel drives, controlled by the servos, assure freedom from tape breakage or spilling.

Do you have a problem in efficient and economical data handling? Check the performance specifications in the column at the left and, for complete information on how to fit the Potter Magnetic-Tape Handler into your program, write, now, to Dept 6C.



POTTER INSTRUMENT COMPANY IN CORPORATED 115 CUTTER MILL ROAD, GREAT NECK, NEW YORK

New Waldes Truarc GRIP Ring requires no groove, holds fast by friction, can be used over and over again



The Waldes Truarc Grip Ring is a new, low cost fastener that provides a positioning shoulder secure against moderate thrusts or vibration. Installed on a straight ungrooved shaft, the Truarc Grip Ring can be assembled and disassembled in either direction with Truarc pliers.

The Grip Ring can be installed tightly against a machine part in order to take up end-play. The basic Truarc design principle assuring complete circularity around periphery of the shaft and the ring's unusually large radial width combine to exert considerable frictional hold against axial displacement. The ring can be used again and again.

Find out what Waldes Truarc Retaining Rings can do for you. Send us your drawings. Waldes Truarc engineers will give your problems individual attention without obligation.

Ring # 5555		5555-12	5555-13½	5555-18	5555-25	5555-31	5555-37	
ETER	Fract. Equiv. S		1/8″	-	3/16″	1/4 "	5/16″	3/8″
T DIAMETER			.125	.136	.187	.250	.312	.375
SHAFT	TOL.		±.002	±.002	±.002	±.002	±.003	±.003
	Thickness	T	.025	.025	.035	.035	.042	.042
2	Thick	TOL.	±.0015	±.0015	±.002	±.002	±.002	±.002
DIMENSIONS	Length A		.268	.285	.364	.437	.553	.626
RING DIM	Lug B		.078	.078	.097	.097	.141	.141
RI	Hole P		.042	.042	.042	.042	.078	.078
	Min. Ring C Clear		.33	.34	.44	.50	.67	.73
Uli	Approx. Ultim.Thrust Load (Lbs)		20	20	25	35	50	60

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WALDES TRUARC RETAINING RINGS AND PLIERS ARE PROTECTED BY ONE OR MORE OF THE FOLLOWING U.S. PATENTS: 2,382,947; 2,382,948; 2,416,852; 2,420,921; 2,428,341; 2,439,785; 2,441,846; 2,455,165; 2,483,380; 2,483,380; 2,487,802; 2,487,803; 2,491,306; 2,509,081 AND OTHER PATENTS PENDING.	Cit

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Please send me sample Grip-Rings (please specify shaft size	_)
Please send me the complete Waldes Tr catalog. (PLEASE PRINT)	uarc
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Title	1
Company	
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ELECTRONICS - June, 1953

These Industrial Timer Corporation timers provide accurate and highly dependable instruments for control of a single operation or multiple operations (simultaneously or in sequence).

OUTSTANDING FEATURES ARE:

(1) the wide range of over-all time cycles obtainable from any one model;

(2) the ease with which over-all time cycles can be changed;

(3) the simplicity with which individual cams can be adjusted for ON and OFF periods, and positioned in specific timing sequence.

Highly Dependable

Finise

Synchronous Motor Driven Cam Timers

Series CM CAM RECYCLING TIMERS

The Series CM Cam Recycling Timer repeats a definite electrical ON and OFF time cycle continuously. The cam is coupled to the motor by means of a simple gear and rack assembly—and the over-all time cycle can be easily changed by substituting gear racks. (Bulletin 33)

Series MC MULTI-CAM TIMERS

The Series MC Timer is identical to the CM Timer, but operates 2 to 6 circuits. All cams are mounted on a single shaft, which assures a common time cycle for all circuits. Each cam, however, is independently adjustable for a specific timing sequence. (Bulletin 34)

Series RA SINGLE CYCLE CAM TIMERS

The Series RA Timer provides a single time cycle upon being actuated electrically from remote control. A pawl on the cam eliminates necessity for prolonged closing of relay switch when starting. (Bulletin 35)

Series RC SINGLE CYCLE MULTI-CAM TIMERS

The RC is identical to the RA, but operates from 1 to 6 additional circuits. Thus it provides all the features of the Series MC Timer, plus the single cycle control afforded by the RA. (Bulletin 35)

Send us specifications, and we shall make recommendations based on your particular needs. Bulletins sent free on request.

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MC

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CLARE RELAYS will meet most exacting small-space requirements



ONE OF

THESE

TYPE KX—Adds greater operating range and sensitivity with slightly longer coil.



TYPE R—Adds 120% greater sensitivity and 200% greater operating range than Type K.

CLARE TYPE K RELAY

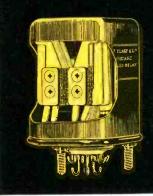
First small size, lightweight telephone type relay. Famous for operating speed and resistance to vibration.

• CLARE pioneered the small-relay field with the Type K relay. Since that time it has been the mainstay of design engineers who must have a superior relay to operate in extremely small space.

The Clare Type K not only has the advantages of small size and light weight but it is capable of exceedingly fast operation, gives adequate contact pressure and is highly resistant to shoek and vibration. Its long life and all-around dependability have enabled this relay to meet many complex engineering requirements.

In order to meet customers' specifications which the Type K would not quite fill, Clare engineers have developed three other small, light weight relays. All retain the basic operating and physical characteristics of the Type K. Two of them, the Type KX and the Type R, have the famous Clare reed armature suspension of special alloy. This has long been recognized as one of the subtler reasons for the superior performance of the Clare Type K relay.

The Type KX adds greater operating range and sensitivity by use of a slightly longer coil which can be safely wound to 8000 ohms resistance. The Type R adds still greater operating range and sensitivity by use of a coil not only longer but of greater diameter. The Type N relay is designed for operation on very low power. It employs a close-coupled magnetic circuit, generous use of magnetic iron and highly efficient coil design. This permits high sensitivity while retaining high contact pressure (minimum 30 grams) and adequate contact gap (minimum 0.0015"). TYPE N—Operates on less than 50 milliwatts with 10,000 Ohm coil, 1 form C contact and standard adjustment.



CLARE RELAYS

HERMETICALLY SEALED RELAYS Type N Relay hermetically sealed in steeled container... a fecture available with all Clare relays.

All these relays are available enclosed in hermetically sealed gas-filled containers which increase their life, reliability and usefulness under extreme conditions of altitude, temperature, moisture, fungi, dust and dirt.

Clare sales engineers are located near you. For complete information call the nearest Clare office or contact: C. P. Clare & Co., 4719 West Sunnyside Avenue, Chicago 30, Illinois. In Canada: Canadian Line Materials Ltd., Toronto 13. Cable Address: CLARELAY.

FIRST IN THE

Carboloy permanent magnets help eliminate parts, simplify

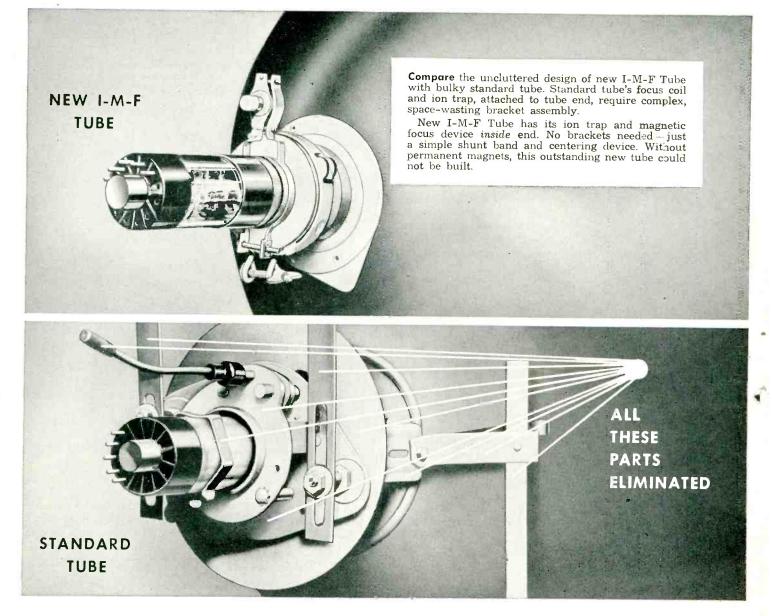
Latest television advance is G.E.'s new I-M-F *pre-focused* picture tube. It employs tiny, powerful Carboloy permanent magnets to help eliminate focusing dials and external assembly units . . . to cut costs, keep image in sharper focus always.

Here's how the tube is designed: A drastically smaller and simplified magnetic ion trap and magnetic focusing unit are now built *inside* the tube . . . replacing old-style external ion trap, focus coil and mechanical supports.

One Carboloy magnet – half the size of a pea, one-tenth the size of the magnet formerly used – now supplies ample, lasting field

energy for the new ion trap. Three slightly larger Carboloy magnets furnish the strong magnetic energy needed in the new focusing unit -a job that once required a bulky focus coil plus a complicated mounting device.

Thus, thanks to the magnets, the new tube is more simple in design, more compact. Three costly exterior units are done away with. The tube takes up less space, saves material, assembly expense and adjustment time . . . the set weighs less. Viewers get sharper pictures . . . won't have to bother with a focusing dial. A typical case of product improvement with Carboloy permanent magnets.



vital to new TV tube design assembly and improve quality



RADIO, **TV SPEAKERS** use Carboloy permanent magnets to replace complex electromagnets. The powerful, never-failing energy of the magnets helps produce truer tone more dependably.

If you make a product that uses an electromagnet (control, meter, motor, generator, instrument, etc.), chances are you'll save money and improve that product greatly by using a Carboloy permanent magnet instead.

Find out! Call a Carboloy magnet engineer now. He's an expert in magnet know-how. His services cost you nothing — might save you plenty!

Incidentally, Carboloy permanent magnets are available in all sizes and shapes; cast or sintered to your needs.



RADAR – The giant "seeing eyes" of America lean heavily on Carboloy permanent magnets – for magnetic energy that will never fail, for improved radar performance. This performance may be stepped up still more in the future. The new I-M-F Tube principle and Carboloy magnets promise to help identify "blips" more accurately.

16 OUTSTANDING ADVANTAGES OF CARBOLOY PERMANENT MAGNETS

Carboloy Department of General Electric Company

□ Rush me, at no cost, copies of Permanent Magnet Design Manual

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PM-101 and Standard Stock Catalog PM-100. Have your magnet representative call on me.

- Cool generate no heat
- Require no electrical energy
- Cost nothing to operate
- Eliminate coils, windings, wiring, etc.
- Need no maintenance—no coils to burn out, no slip rings to clean or replace, etc.
- Simplify mechanical assemblies

 exert strong tractive force for holding, lifting and separating devices that eliminates component parts, makes product design and fabrication simple
- Save space great magnetic strength in small sizes

- Powerful and power is constant
- Combine electrical and mechanical features – transform electrical energy into mechanical motion; mechanical motion into electrical energy
- No power failures
- Resist moisture no coils to collect dampness
- Give uninterrupted operation
- Create savings often eliminate costly, power-supplying parts
- Simple no operating parts
- Reduce weight, product size
- Supply a permanent source of energy

POSITION

ZONE STATE

SEND COUPON FOR FREE MAGNET MANUAL AND CATALOG



"Carboloy" is the registered trademark of the Carboloy Department of General Electric Company NAME

COMPANY_

ADDRESS.

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zero correctors

Connection terminals molded into internal rubber increase current carrying capacity.



Tough, flat plastic windows reduce glare and are really shock resistant.



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SEALED FERMINA

A new series of super-rugged, practically indestructible headers made by an exclusive E-I process. Feature non-flexing solid metal blanks - no stampings. Many standard types available. Silicone treated and tin-dipped.

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Includes a wide assortment of stand-ardized headers featuring a single averall glass insert for longer teak-age paths and to permit closer spacing of terminals. Most of these can be furnished with exhaust tube. All are silicone treated and tin-dipped. Includes a wide assortment of stan

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E-1 Hermetically Sealed Terminals

Your best buy is - for every

A complete line of standard terminals that fill practically any need with mass production economy. Strain-free glass for highest thermal and mechanical shock resistance.

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Available from stock, E-I standard sealed terminals offer a ready solution to problems involving hermetic sealing. Hundreds of types, with many optional features, include sealed leads, multiple headers, octal plug-ins, tubular end seals and color-coded terminals. SPECIAL TYPES - for applications requiring special designs, custom types can be supplied to specification at prices reflecting mass production economies. Recommendations will be made promptly on receipt of your requirements.

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The ideal end closures for re-sistors, capacitors and other tubular camponents. All com-monty used sizes and types are

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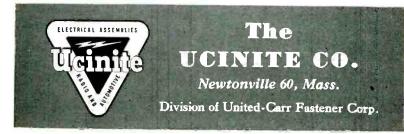


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Connectors, switches, sockets . . . shock mounts, tube caps, stampings and moldings of many kinds can be manufactured in volume, assembled and wired to your specifications. Our design staff has had wide experience in catering to the special needs, both civilian and military, of the electronics industry. Our plant is equipped both for large scale production of metal parts and for the assembly of metal to plastic and ceramic components.

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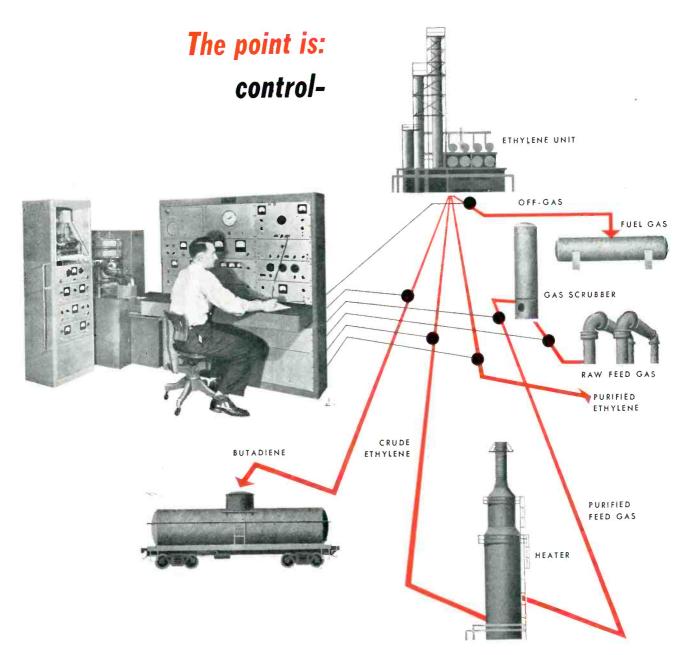
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The Consolidated Analytical Mass Spectrometer shown above is used extensively by leading refineries throughout the world for analytical research as well as process control. For complete information on this instrument, write for Bulletin CEC 1800-X10

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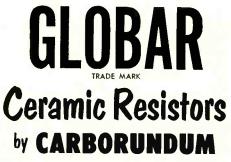
What combination of resistor properties will help you solve your electrical or electronic resistance problem? Low temperature coefficient...or high? Low voltage coefficient...or extremely high? Normal dissipation capability...or exceptional? Or should one or more of these properties be in between the extremes?

GLOBAR Brand Ceramic Resistors are engineered to your specifications to give you the most favorable combination of properties to satisfy your circuit requirements. The combinations

possible cover a very wide range, as these typical uses indicate: Resistance where needed as a circuit element in television and radio receiver circuits, in hearing aids, printed circuits, radio transmitters, etc.; suppressing parasitic oscillations in electron tubes; compensating for temperatures in measuring instruments and coils; stabilizing voltages or speeds in machinery; arresting surges in electrical circuits; providing time delays; and many others.

Other advantages you gain in using GLOBAR Brand Ceramic Resistors include: rugged ceramic body, long life, mechanical and chemical stability.

Whatever your requirements in resistors, whether for normal or difficult circuits, it will pay you to investigate GLOBAR Brand Ceramic Resistors. Our engineers are ready to assist you without obligation. Just send complete circuit information, and tell us what you expect from the resistors you need.



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For useful engineering data on GLOBAR Brand Ceramic Resistors, send for your copy of Bulletin R. Write Dept. E 87-36.



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111



COMPLETE *miniature* FREQUENCY STANDARD

A compact, complete, hermetically sealed frequency standard, presenting these features:—

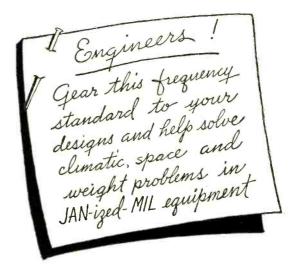
- 1. JAN-ized construction throughout.
- 2. SPACE-SAVING, 1¹/₂" dia. x 4¹/₂" high.
- 3. WEIGHT, approximately 10 ounces.
- 4. AVAILABLE in 400 and 500 cycles.
- 5. ACCURACY-.002% (15° to 35°C).
- SHOCK-MOUNTED on Silicone rubber.
- 7. POWER REQUIRED, 6 V. at 300 ma. 70 to 200 V. at 1 to 5 ma.

WRITE FOR DESCRIPTIVE LITERATURE, SPECIFYING "TYPE 2007"

Also, manufacturers of frequency standards, multifrequency standards, chart-recording chronographs, firing-cycle timers, the Watch-Master Watch Rate Recorder and other high-precision frequency and timing instruments, controlled by our tuning-fork oscillators.



ACTUAL SIZE





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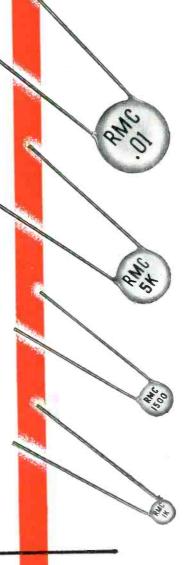
are Rated at 1000 Working Volts

Modern Engineering Requires This "HEAVY DUTY" CERAMIC CAPACITOR

The heavier ceramic dielectric element made by an entirely new process provides the necessary safety factor required for line to ground applications or any application where a steady high voltage condition may occur. Designed to withstand constant 1000 V.A.C. service.

It is wise to specify RMC "HEAVY DUTY" by-pass DISCAPS throughout the entire chassis because they cost no more than ordinary lighter constructed units.

Specify them too, for your own peace of mind, with the knowledge that they can "take it." And if you want proof - request samples.





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is extremely tough... has high dielectric strength and excellent bending qualities... its hard surface resists abrasion from contact with rough spots in slots.

Want to make something of it?

Make it into armature slot insulation, armature end laminations, field coil insulation, metal box liners, washers, arc shields, formed slot wedges, formed specialties . . . or any other applications requiring excellent electrical characteristics. Color: gray.

Make it from sheets and rolls . . . or ribbon rolls for automatic machines.

	SPECIFIC	TIONS
Thickness range.	005" to 1/s"	Roll wi
Finish. Calendered	or uncalendered	of .0
Punching	Up to 1/s"	dow
Sheet size		of .0

Roll width 56" in thicknesses of .005" through .090". Coils down to ¼" for thicknesses of .005" through .090".

PROPERTIES

echanical			E
nsile Strength,	psi		
(Lengthwise)	14000	min.	
(Crosswise)	6000	min.	

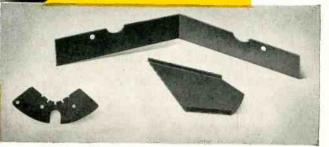
M Te

Elmendorf 1	learing Streng	gth, gr <mark>an</mark>
	*MD	*CD
.005″	100	120
.007″	190	220
.010″	250	300
.015″	375	450

*MD—Machine Direction *CD—Cross Machine Direction

Electrical

Dielectric Strength, vpm Short Time Test .004"-.005" 200 min. Over .005"-.015" incl. 300 min. Over .015"-.040" incl. 250 min. Over .040"-.060" incl. 175 min. Arc Resistance, seconds 100



Make it easy for yourself the next time you are buying insulation. Call your Taylor Engineer . . . he will be glad to help you select the Taylor Insulation that will best fit your needs. Also ask him for samples of our other grades of vulcanized fibre—Commercial, Bone, Super White, Abrasive and Built-Up —as well as Taylor *Phenol, Silicone and Melamine Laminated Plastics* . . . see where they can fit into your design plans.

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portrait of an engineer...

Engineers are a happy lot, until faced with a moment like this: A recording is completed. The disc is put on the playback table . . .

but it's full of "pops," "ticks" and "hisses".

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Write today for complete information, giving us your education and experience.

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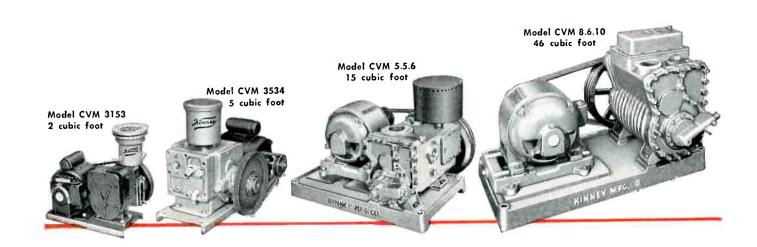
/ Engineering Personnel Section, Missile and Control Equipment Operations 12214 Lakewood Boulevard, Dept. 93-E, Downey, California

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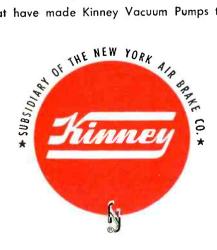
COMPOUND Vacuum Pumps

ONE pump casing . . . ONE motor and drive shaft . . . TWO pumping chambers connected in series - this is the basic design of the Kinney Compound Vacuum Pump. Built in four sizes - with 2, 5, 15, and 46 cu. ft. per min. displacements - the Kinney Compound Vacuum Pump fills an important place in high vacuum systems. Because the Compound Pump pulls to 0.2 micron or better, it often handles the complete vacuum job without diffusion pumps or mercury vapor pumps. Each pump retains better than 50% of its theoretical pumping speed right into the less-than-one-micron zone ... assures fast pump down for most efficient utilization of processing time. Each pump provides the lowmaintenance, high-efficiency operating advantages that have made Kinney Vacuum Pumps the first

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Send Bulletin V-51B describing complete line of Kinney Vacuum Pumps.	
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through thick or thin

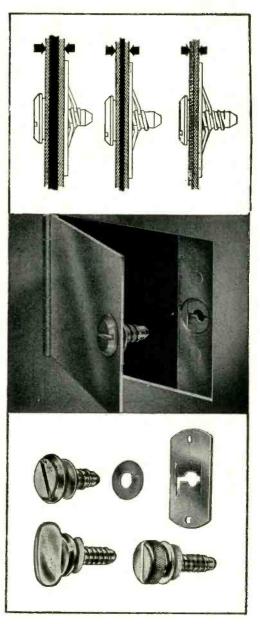
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each grip length serves a wide range of thicknesses - to speed assembly and simplify stock requirements

In many ways, you save time and money with Southco Screw Fasteners. In countless applications, the wide grip range is but one of many advantages. Tension is always uniform, never too tight or too loose. A turn of the screw locks or unlocks, instantly. Installation is easy, without special equipment. Tapped holes are eliminated, along with screws, bolts, lock nuts, lock washers, etc. Alignment is not critical because fasteners "float" in the outer panel. Skilled help is not required. Even if access plates or doors or frames become warped, Southco Fasteners continue to perform, easily and efficiently, for the life of the assembly.

You get all these advantages and more, when you use Southco Fasteners. For complete information write Southco Div., South Chester Corp., 1417 Finance Bldg., Philadelphia 2, Pa.

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CITIES



Whenever you turn on television you are using a little-seen, but essential, material called Synthane.

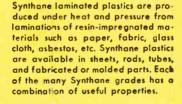
Synthane is a laminated plastic of multiple virtues, which recommend it for many jobs in television.

Synthane is an excellent insulator, laminable with metal, hence, a good base for space-reducing "printed" circuits. Synthane is notable for low power factor, low moisture absorption, and ease of fabrication, three properties desirable for radio and television insulation. Synthane plays a supporting part in many behindthe-screen and behind-the-camera applications.

Synthane is also light in weight, strong, vibration absorbing, chemically resistant, high in dielectric strength, dimensionally stable, heat resistant to about 300°F.

There may be a place for Synthane in your product. To find out more about the possibilities of Synthane for your purpose, write for the complete Synthane Catalog. Synthane Corporation, 17 River Road, Oaks, Pennsylvania.

Synthane-one of industry's unseen essentials

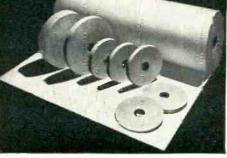




LAMINATED PLASTICS

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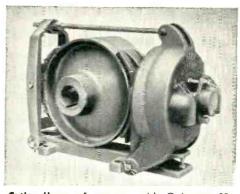
Quinorgo Electrical Insulations are high dielectric, heat-resistant sheet materials made of purified asbestos for use on equipment up to 130 C. Available in tape and roll forms.

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PROTECTING COILS in giant C-H Supermagnets is difficult because of the heat generated by the tightly packed pancake coils. This problem is complicated by the need to utilize every bit of space to gain maximum lifting power. After experimenting with many insulating materials, including coatings, Cutler-Hammer chose Quinorgo No. 3000 for Supermagnet strap insulation.

Quinorgo fully meets the exacting requirements of Cutler-Hammer — as well as those of other wellknown electrical manufacturers. Quinorgo is a moderate priced, high-temperature insulation, for use alone or in "composites." Available in two types with slightly different impregnation characteristics. Both types combine high dielectric and mechanical strengths, with uniform texture and caliper. They maintain these properties under operating temperatures up to 130 C.

Quinorgo Electrical Insulations may lower your production costs and improve product performance. For more information write for the 32-page booklet "PYROL-YSIS PROTECTION PAYS WELL" (EL-40A) Johns-Manville, Box 60, New York 16, N. Y. In Canada, 199 Bay Street, Toronto 1, Ontario.



Cutler-Hammer's success with Quinorgo No. 3000 on giant Supermagnets led the company to use this insulation as a component of the series wound Type "M" magnetic brakes which are so widely known throughout the industry.



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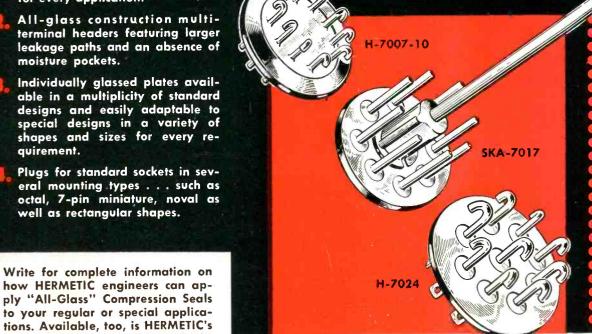
to use Hermetic's New ACTITE

Compression Seals

vacuum tightness is a re-

quisite, HERMETIC's proven compression seals are guaranteed to be vacuum tight, as evidenced by Mass Spectrometer Test.

a RUGGED seal is required for application under adverse design conditions, the massive compression construction resists destructive deflection and permits direct mounting of components on the metal body.



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ERMETIC SEAL PRODUCTS CO.,

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and

The following styles of prov-

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Individual terminals and feedthroughs with a full range of hooked, flattened and pierced,

turret and lug-type terminations

seals are available:

for every application.

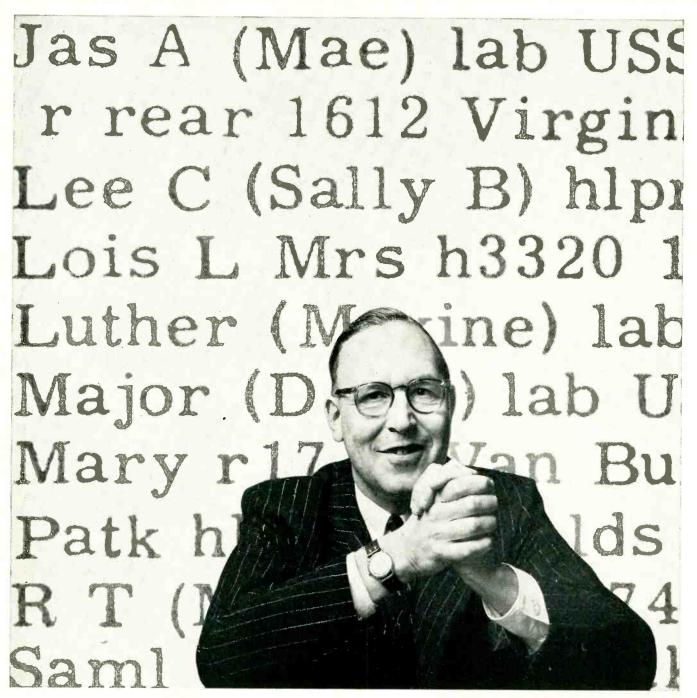
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well as rectangular shapes.

Brochure CS on Compression Seals, as well as a 32-page catalog on

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He has your name and address!

"We have the names and addresses of forty million people who own automobiles," says R. L. Polk, "--and that's only *one* of the ways we might have you listed!

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'That's when we call on Air Express!

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ELECTRONICS --- June, 1953

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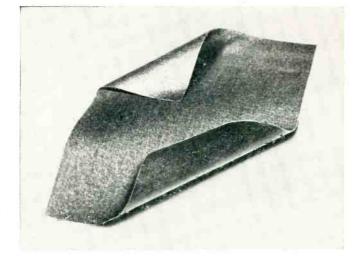
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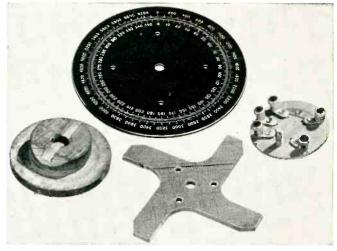
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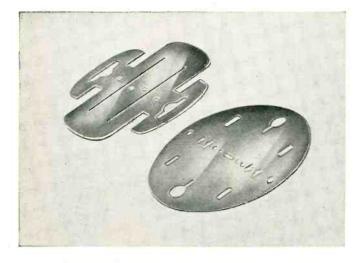
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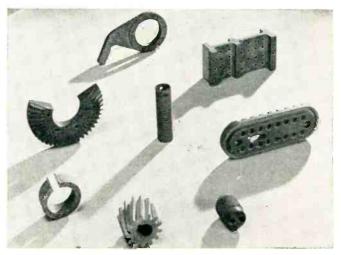
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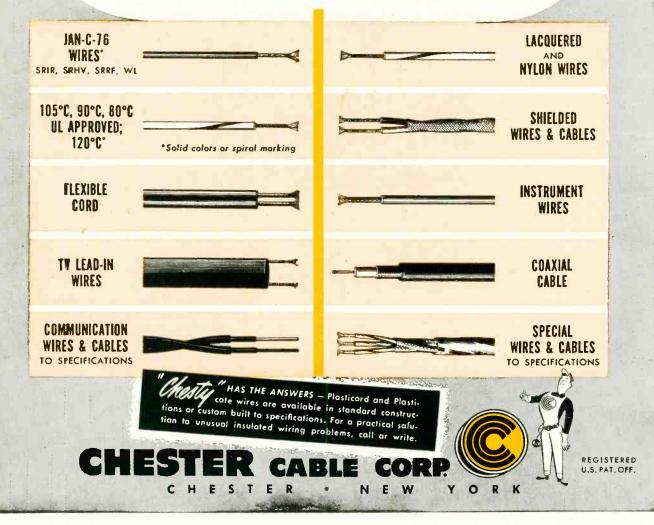
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Need a DUAL Regulated Power Supply?

Get the G-E ST-9A with twin outputs and featuring ... ELECTRONIC OVERLOAD PROTECTION plus BUILT-IN MODULATOR

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G-E POWER SUPPLY YPD-2

Excellent for many laboratory applications. DC Voltage Output: 250-450 volts, (positive or negative may be grounded to chassis). DC Current Output: 0-300 milliamperes. AC Output: 6.3 volts 10 amperes unregulated. Regulation: Less than 1% of output voltage from minimum to maximum current. Ripple: Less than 5 mv peak to peak. Output Impedance: Approximately 2 ohms at 30 cycles, decreases with increasing frequency. Power Requirements: 105-125 volts, 50/60 cycle, 350 watts maximum.

TYPE ST-9A ELECTRICAL SPECIFICATIONS

OUTPUT VOLTAGES

- #1 Regulated—Continuously variable, 0-500 volts, maximum current 100 ma

 - #2 Regulated Same as #1 Parallel #1 and #2—Continuously variable, 0-500
 - volts, maximum current 150 ma Unregulated — Approximately 650 volts no load, maximum current 200 ma
 - -75 Volts-VR tube regulation, 0-2 ma
 - -150 Volts-VR tube regulation, 0-4 ma
 - Filament Supply-6.3 volts a-c at 10 amps

REGULATION

Better than 1/2% + 1/2 volt

RIPPLE AND NOISE

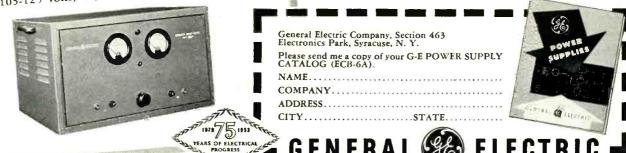
Less than 3.5 mv (10 mv peak-to-peak) on all regulated outputs

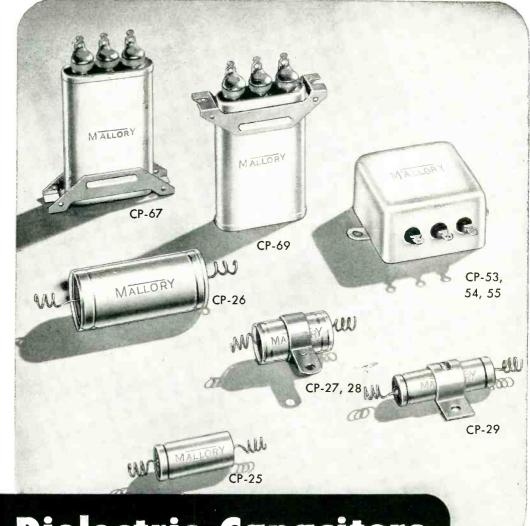
INSTRUMENTS

Milliameter 0-300 ma d-c; voltmeter 0-500 volts d-c; voltage and current can be metered at #1 and #2 Regulated and Unregulated outputs; total current drawn from all outputs can be metered and it should not exceed 200 ma

OVERLOAD PROTECTION

3 amp fuse in the a-c line; 3/8 amp fuse in the d-c line; overload of any degree on the regulated outputs will harm neither the supply itself nor the instruments.





Paper Dielectric Capacitors JAN-C-25 types

For use in military electronic equipment, Mallory paper dielectric capacitors conform to Characteristic E of Specification JAN-C-25. The following types are included in the Mallory line.

CP-25, CP-26, CP-27, CP-28, CP-29 CP-53, CP-54, CP-55, CP-67, CP-69

Into these military-type capacitors go the same engineering knowhow and production craftsmanship which have made Mallory capacitors the standard of quality in industrial and electronic fields. They are now in quantity production and your inquiry will receive prompt attention.

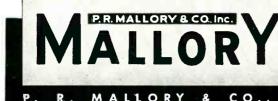
Look to Mallory for all your capacitor needs . . . whether for military or civilian application.

New Folder Describes JAN-C-62 Capacitor Types

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June, 1953 — ELECTRONICS

W. W. MacDONALD, Editor

JUNE • 1953

CROSS TALK

► COLOR ... Several manufacturers have publicly demonstrated experimental compatible-color-television receivers and, in the main, the results have been good. There will, no doubt, be more such showings prior to official NTSC recommendations to the FCC, political and competitive pressures being what they are.

electronics

Gun-jumping is understandable, and in some instances unavoidable. The important thing is to be sure that demonstrations are carefully planned and executed, and that the public gets a realistic picture of what lies ahead, and how far ahead it lies.

► TRANSISTORS . . . Industry circles were fascinated by statements recently released by two hearing-aid makers. One said transistors don't stand up. The other said they do.

Since both manufacturers are reputable, one conclusion is that transistors do or don't stand up, depending upon what kind you use and how they are hooked up and packaged. This conclusion is by no means novel, because no one claims that transistors are perfect. It will be a long time before they are, if indeed perfection is possible in any manmade thing.

Meanwhile, transistors will continue to find their way into products for which they are suitable at this stage of the art, with refinements that broaden their application coming along at a rate likely to be considered rapid even in the electronics industry.

► NEW MARKET . . . Materialshandling-equipment manufacturers find themselves in a fast-growing business these days; industry in general is committed to a more or less fixed labor rate, is increasing the efficiency of production machinery as fast as it can and now looks elsewhere for further savings.

There is business in this movement for makers of radio transmitters and receivers. Just the other day we saw five two-way-radioequipped fork lift trucks in a Standard Pressed Steel plant just north of Philadelphia. Here was an industrial communications system rendering much the same kind of service that has effected operating economies for taxicab companies.

Industrial Truck Association figures indicate that 29,668 fork trucks were sold in 1952, so the market is well worth anybody's while.

► MECHANIZATION . . . Beginning on page 130 of this issue is a production-technique story considered particularly interesting. Dip soldering has been known for many years. Never, however, has it been applied to such complex electronic equipment in precisely this way and on such a scale.

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Perhaps even more important is the fact that printed circuits, plugin components and other allied techniques are everywhere at long last becoming major factors in the production of one type of electronic equipment or another. It is the simultaneous adoption of such things, rather than any one of them alone, that determines the shape of things to come in the field of electronics.

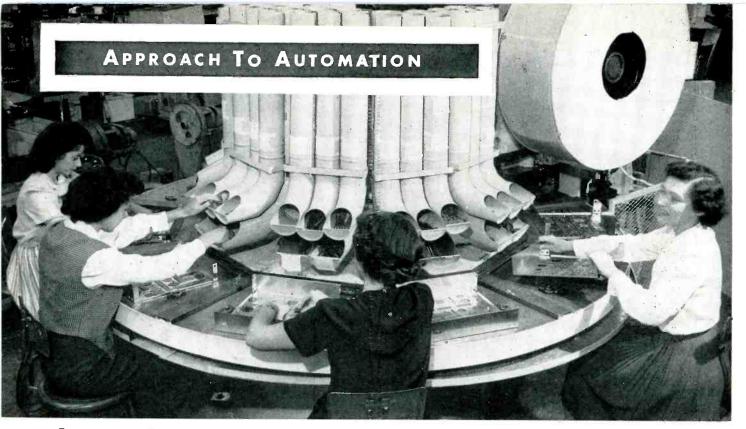
This may be the first commercially significant year for circuit mechanization.

► EXPORTS . . . International standardization work on electron tubes has just been upgraded. It used to be handled by the International Electrotechnical Commission on a subcommittee basis. Now it is handled by a full-fledged technical committee.

IEC meets in Opatija, Yugoslavia the end of June. Why is this important to us? Because you can't sell tubes in export markets if they won't fit the sockets.

► CHOICE... Two competitive receivers recently underwent a test. One operated beautifully but failed to survive a 30-foot drop. The other had poor sensitivity, but was unaffected by the fall.

It is suggested that the prospective customer buy both sets, one for communications and the other to drop.



Rotary riveter, nicknamed the pipe organ, uses 40-ton press to fasten 93 rivets in one operation after workers drop into each chassis the special sockets and pin plates needed for dip soldering. Rotary table indexes to next operator every 12 seconds, making capacity of machine 300 completed units per hour. Captive rivets are already on each piece loaded in

Mechanized Dip Soldering

First published details of revolutionary new electronic production technique built around a machine that solders 424 joints at once by dipping the inverted television chassis in a pool of molten solder. Similar dip-solder machines are used for radios

By K. M. LORD

Plant Manager, Radio and Television Dept. General Electric Co., Electronics Park, Syracuse, N. Y.

T WO PLANTS of the General Electric Company have been using a mechanized dip-solder process in the manufacture of radio and television receivers since 1949. Radios are being dip-soldered at the Utica, N. Y. plant and television sets at Electronics Park in Syracuse. The new technique was developed to replace the slower and less efficient process of assembling hundreds of parts in television and radio receivers with needle-nose pliers and a hand soldering iron.

The primary benefits from dip-

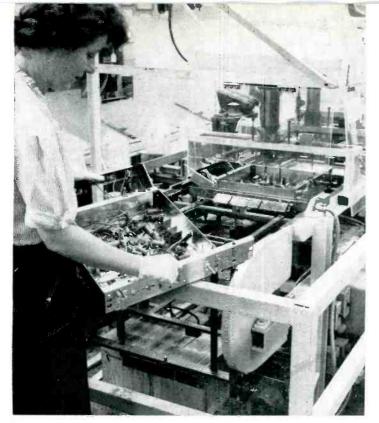
soldering as a production technique have been increased efficiency in the factory and better performance of radio and tv sets in the home.

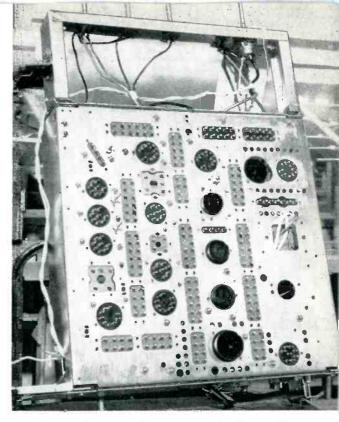
In outward appearance, the dipsolder television chassis resembles to a large extent a conventional chassis. Actually, it is so constructed as to make possible the application of further automatic mechanized processes as they are developed and perfected.

The dip-solder chassis, with its excellent performance characteristics, represents the beginning of a new era in receiver manufacture —the age of mechanization.

Many of the basic principles of the dip-solder process have long been used in radio tube production. Here, leads from the internal tube elements are connected to the pins in the base of the tube by dipping the pins of the assembled tube in molten solder.

Four years ago, the mechanized soldering method was first applied in the final assembly of components on television terminal boards. Since then, the method has been mastered





Loading chassis onto conveyor of dip-soldering machine for television assembly line. Hood with Lucite draws off rosin fumes, keeping them entirely away from workers

Appearance of top of television receiver chassis after dipsoldering of the 424 pin-type terminals having over 1,000 individual leads. Socket adapters are added after soldering

of Television Receivers

to the point where the entire main chassis of both television and radio receivers, as well as terminal boards, are produced in this way.

Application of dip-soldering to moving-conveyor assembly of receivers involved almost 100-percent revision in subassembly lines, in component fabrication methods and in the main assembly lines. Each operation had to be changed and streamlined to serve more quickly and efficiently the highly mechanized system of final assembly.

Ground Pin Riveter

In the metal parts section of the television plant, the basic tv chassis plate is first punched and formed. This plate, which forms the main deck of the chassis, moves to a section where one of the first steps is taken in preparing for the ultimate dip-soldering. Here the chassis plate is placed on a conveyor to pass through one of a battery of ground riveters.

The ground riveter is a semiautomatic machine which assembles ground pins and spring washers and secures them to the tv chassis. An air-operated oscillating hopper orients and feeds the ground pins. Another mechanism feeds springsteel concave washers in strip form from a reel to a position directly beneath the machine's ram. A staking punch picks up a pin from the hopper, threads the pin through the washer, cuts the washer from the strip and stakes the assembly of pin and washer to the chassis. Sharp edges of the washer bite into the chassis to insure a good permanent ground connection.

Each television main deck has a punched hole at each location where ground connections to the chassis are needed. An operator removes the chassis from the conveyor and places it in the ground pin machine in such a way that a

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vertical anvil projects through each of these holes in succession. A foot pedal is pressed to activate the air cylinder of the machine when the chassis is properly positioned.

Each ground pin machine operation leaves a hollow pin, like that of a radio tube, firmly secured to the chassis plate and ready for insertion of leads that are to be grounded. At present 41 ground pins are assembled to each chassis. Production per machine runs as high as 1,200 pins and washers per hour, which is five times as fast as the former method of positioning pins and washers by hand.

Rotary Riveter

After insertion of ground pins, the television chassis travels by belt conveyor to a rotary riveter built around a 40-ton Niagara press. This performs the equivalent of 93 individual rivet machine operations on 29 pin plates and terminal strips

APPROACH TO AUTOMATION

in one stroke. The capacity of the rotary riveter is 300 completed units an hour.

Individual pin plates and strips are purchased with captive eyelets at the ends of each. Two types of terminal pins are used on these plates. The bead chain type, used only in television, is a straight tubular pin slightly rounded at the top, with the same circumference at the bottom and the top. The second type, the split pin, is larger at the bottom than the bead chain type. The split pin is tapered to the top. and this tapered section is slit at four points. When the terminal lead wires are inserted in the pin. the split end grips and holds the component in position until the dipsolder machine completes the connection. The split pin is used exclusively in radio receivers and on television terminal boards. It is being used to a lesser extent in the television chassis.

Rising above the bed of the rotary riveter are 25 round vertical pipes in groups of five. These are kept filled with the different types of pin plates, pin-type tube sockets and pin terminal strips required, all having captive mounting rivets. At the five operating stations around the machine, operators pick the plates out of the pipe ends and position them in the empty chassis units as the table is indexed past them automatically at a preset production rate by a motor-driven Geneva drive. The general appearance of these pipes has earned the machine the nickname pipe organ.

For the last stop in its trip around the rotary riveter, the chassis passes under the riveting press. When in position, a camoperated limit switch and contactors operate the press to clinch all 93 rivets in one stroke.

Use of this machine saves considerable direct labor. In addition, it has completely eliminated the usual tripping of foot pedals and the resulting fatigue which accompanied the older individual-riveter method.

After manual removal from the

132

rotary riveter, the chassis is equipped with front and rear aprons on which operating controls have previously been mounted in subassembly operations. The chassis is then conveyed overhead to the start of one of the many main assembly lines.

Ferris Wheels

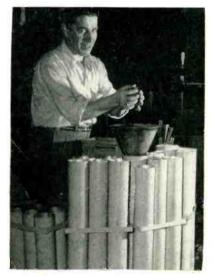
Simultaneously with preliminary work on the main deck of the television chassis, the leads of hundreds of different components are being cut and formed in another section of the plant preparatory to insertion in the chassis. The automatic machines that have been developed for this purpose, known as ferris wheels, cut and form the ends of resistors and capacitors at a maximum rate of 2,200 pieces per hour. The ferris wheels are two circular tool holders which are mounted on the machine base in parallel and rotate continuously. One tool holder plate is adjustable along the horizontal axis by means of a screw thread and knob to fit the different lengths of components.

Mounted on the holders are eight sets of die blocks, evenly spaced around the circumference. The sides of these blocks are recessed so that forming of the component wire leads is completed in the recess and cutoff is performed against the bottom edge of the recess. Mounted rigidly on the machine are two cut-and-form blocks against which the die blocks rotate to cut and form the component leads.

In operation, the part is placed in two notches of the moving die blocks by hand. It is carried automatically through the cutting and forming stage and ejected by means of a rotating knockout to a chute at the rear. Under this chute is a corrugated cardboard box that serves for parts storage and fits directly into the parts dispensers on the main assembly line. This eliminates handling of the formed parts until they are actually inserted in the chassis.



Beginning operators use template with ground riveter, but soon memorize locations of holes for ground pins



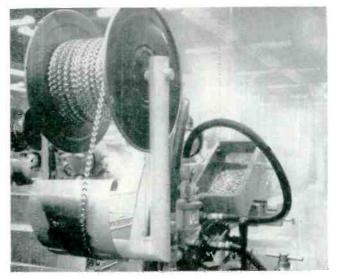
Loading hoppers of rotary riveter

Two brushes under each machine rotate continuously to clean the cutting edges of the die blocks.

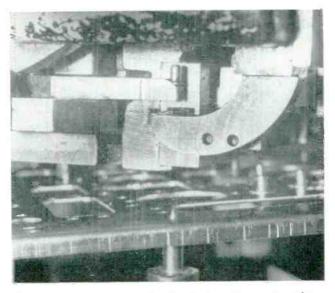
Each main television assembly line is laid out in the shape of an elongated U. The chassis units travel around on a moving conveyor in front of operators who work from a sitting position. In front of each operator are up to ten boxes and trays holding the components or wires for which she is responsible. Each component or length of wire is inserted in the chassis by placing its leads into two of the tubular terminals provided.

To take care of components which will be placed in the receiver after the chassis has passed through the

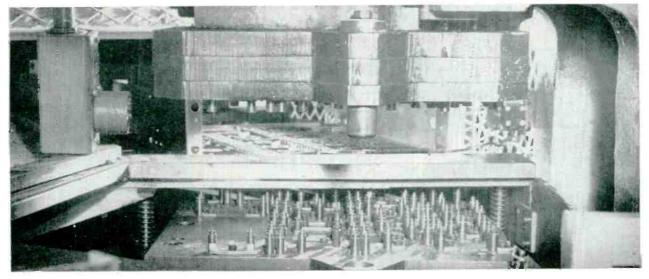
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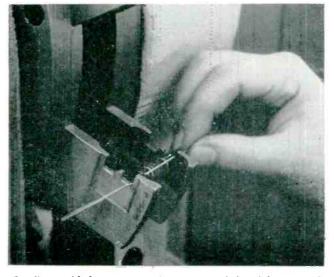
Bear of ground riveter, showing spring-steel washers in strip form and oscillating hopper for aligning terminal pins and feeding them down slide to chassis hole



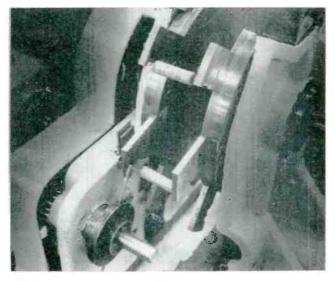
After ground riveter pushes tubular pin through cupped washer, upper anvil retracts and pin is pushed through chassis onto pointed anvil



Riveter dies do work of 93 individual riveting machines in one stroke. Phototube at left stops press if chassis is missing



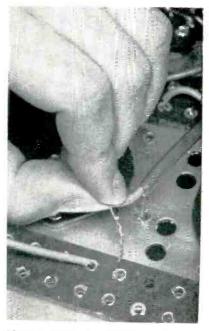
Loading molded paper capacitor on one of the eight pairs of die blocks of the ferris-wheel lead former and cutter



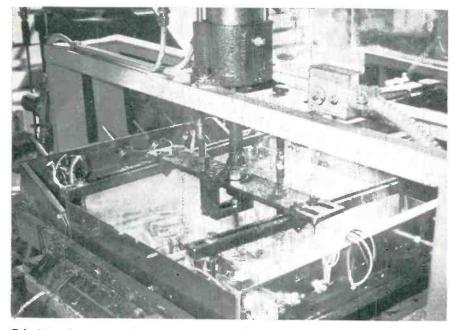
Rotating arm at rear, geared to main drive of ferris wheel, pushes processed components out of die blocks to chute below



Parts boxes like these are placed under lead-forming machines for loading, and fit directly into metal dispensing bins on main assembly line. Elimination of handling operations insures that leads will be correctly bent for dropping into chassis pin holes



Method of inserting shielded wiring in pin strip. Braided shield has already been pushed into a ground pin



Television chassis in solder pool of machine, with rosin fumes rising in clouds. Air cylinder at top counteracts bellying of chassis with heat by lowering rods that hold chassis firmly down on bars projecting slightly above surface of solder pool

APPROACH TO AUTOMATION

dip-soldering process special loopwire terminals are inserted in some of the terminal pins.

Other special connections are provided for by key-shaped punched copper terminals inserted in the ground pins. Even shields in a dipsolder chassis are specially designed. With a comb-shaped lower edge, the shields are securely fastened by inserting the teeth into grounded terminal pins.

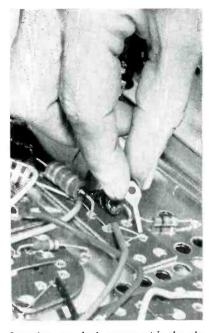
Dip-Solder Machines

Finally, after its 424 terminal pins have received the components

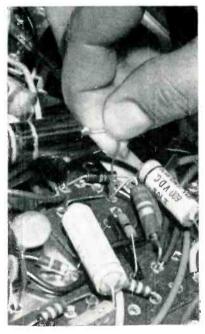


Tube socket shields have comb-like teeth that fit into ground pin holes for anchoring simultaneously with leads

designed for them, the chassis reaches the dip-solder machine. Although this has a potential capacity of 350 chassis units an hour, actual production varies with the schedule of the assembly line which feeds it. On television lines, the machines are being used to flux and dip-solder a chassis measuring 13½ inches square and containing 424 terminal pins each having from one



Inserting punched copper strip in pin to which a lead of an above-chassis component must be soldered later



Inserting lead of molded paper capacitor in pin that already has three leads. Four leads are limit for easy insertion

to four leads. Similar machines are being used to solder 51 pins simultaneously in a terminal board and to solder 40 pins at once in a radio chassis.

A dip-solder machine consists of a flux tank, a solder tank, a sprocket-driven endless-chain conveyor which travels over the tanks, and auxiliary equipment.

Rods of cold solder, some of

which have been recovered from the machine, are dropped into a pot at the rear of the machine. Here the solder is raised to the carefully regulated temperature needed and automatically fed into the solder pot at a rate designed to maintain a constant level.

Each television chassis in turn is removed from its assembly line and fitted into a rack on an endless convevor which carries it through the automatic solder operation. The chassis is lowered first into the flux and then into the solder tanks by four air cylinders. The conveyor stops, cylinder stroke and return, and dwell time in the flux and solder tanks are controlled by a series of snap-action switches and time-delay relays. An automatic timing unit is used to preheat the elements in the solder tank before the start of a work shift and to turn off the heat at the close of the shift. A solder temperature of 600F is maintained by a thermostatic control.

Dross must be skimmed off the hot solder surface each time a chassis is dipped. Chrome-plated hinged wiper blades are built into the rear of each chassis-holding fixture to accomplish this as the fixtures pass over the solder tank.

Fumes from the operation are carried off by a hooded exhaust system installed over the machine.

As each chassis is lowered into its solder bath, capillary action draws the solder up into the tubular terminal pins. This provides uniform and complete solder connections at each terminal and little or no chance for excess solder to cause shorts.

After being removed from the dip-solder machine, the chassis is subjected to a violent vibration on a shake table. Imperfections in the dip-soldering job quickly show up under this unusual stress, as loose parts will come out. This rarely occurs in practice, but the shake table serves also to clear out scraps that fall into the chassis during assembly.

After the shake table operation, the television chassis is lifted back onto the main conveyor line. Here it passes through a series of stages during which it is prepared for installation of tubes, transformers and other above-chassis parts.

The tube socket pin plates and transformer pin plates which were secured to the chassis by the rotary riveter require adaptation before the tubes and transformers can be mounted. Separate tube socket adapters are used, while and i-f transformers are r-f mounted right on their adapters. These adapters fit over the male pins on the chassis and receive the male pins of the parts. The tube socket adapters are placed on the tube socket pin plates by using a tool called the wobble gun.

Before adapters are fitted on terminal pins, dip-soldered leads which may project through the tops of the pins must be cut off. If this were not done, the protruding leads would prevent the adapters from being properly inserted over the pins. This clipping job is performed by special air-driven cutters.

The wobble gun is a special adaptation of a standard electric drill in which the drill chuck is replaced by a rounded plate. Behind this plate is a single ball bearing. When the tool is applied to the socket adapter it agitates in such a manner as to vibrate the adapter down on the connecting pins.

Before tubes are inserted in the television chassis, a final visual check is made to determine whether all connections have been made and all components are in proper position. So efficient has dip solder proved that only one repair station is operated for each television assembly line. At this repair station, any necessary adjustments are made by an operator using a conventional hand soldering iron, before the chassis passes on for completion of assembly.

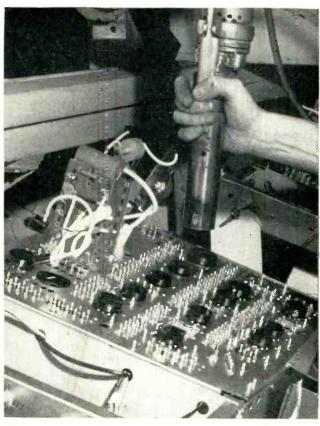
Other Dip-Solder Machines

Mechanized dip soldering was first used in the assembly of television receiver terminal boards and is still being used for that purpose. In addition, dip soldering is used on all GE table model radio receivers made at the Utica, N. Y. plant, including clock radios. A more recent adaptation is in connection with mechanized fabrication of individual components.

A slight variation in the method occurs when it is applied to smaller



Shake table clears chassis of loose solder and scraps, and also shows up imperfect joints



Method of using motor-driven wobble gun to push tube socket adapters onto socket pin plates

APPROACH TO AUTOMATION

subassemblies. Here. resistors. capacitors and wiring are handpositioned in the same manner as is done on the television lines, but it is not necessary to remove the terminal boards or radio chassis units from the assembly line. Instead, the dip-solder machine is so installed as to form an integral part of the assembly line itself. The terminal board or chassis continues traveling in its assembly rack directly through the flux bath. The length of the tank and the speed of the conveyor determine the time the part is immersed in the bath. When the part is ready for its solder bath, the solder tank is raised and lowered to perform the dip-solder operation.

In redesigning for dip-soldering, the television chassis had to be increased in size by 20 percent over the former conventional handsoldered model. No increase was necessary in radio chassis size.

Because the television receiver is

he bath. chassis. A special sed and the dip-se p-solder which elin any adapt Idering, Because th b be in-volves up nt over tubes as t hand-special mo

those terminals which might be exposed. However, the radio receiver has no such interlock and some method of covering exposed terminals around tube sockets had to be found. The problem was solved by installing a steel, doughnut-shaped shield around the base of each tube. This was later changed to a molded plastic cover fitting over almost the entire chassis.

equipped with an interlock which

automatically cuts off power when

the back is removed from the

cabinet, no protection is needed for

A special tube socket is used in the dip-soldered radio chassis which eliminates the necessity of any adaptation to seat the tubes. Because the television receiver involves up to five times as many tubes as the radio receiver, these special more-expensive and bulkier sockets were found to be impractical. For that reason, adapter sockets are used in television sets.

Many important advantages and benefits have been realized since the dip-solder method of assembly was begun. Perhaps the most important of these is the increased reliability of the finished products. The hundreds of connections involved in a modern television receiver are made with absolute uniformity in respect to the amount of solder used and the degree of temperature applied. This means a consistent, reliable chassis and superior performance. Because the possibility of damaging components by overheating is eliminated, component failure in finished receivers is sharply reduced.

Less wiring is required in a dip-solder chassis as compared to a conventional chassis. This minimizes problems of establishing and maintaining lead-dress and spacing in the closely packed and complex interior of the receiver.

Training Time

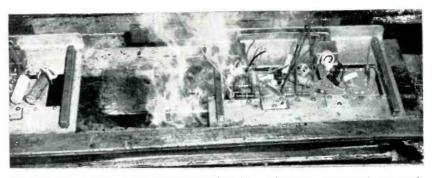
Dip soldering has meant a marked reduction in the time needed for training operators. The

time required to train personnel on an assembly line has been cut by one week where that line involves dip soldering.

No tools are required in the manual positioning of components, in contrast to the need for using crimping pliers, soldering irons and other tools in assembling the conventional chassis. Because this mechanization reduces the degree of skill required for final assembly work, the labor force is now more flexible and its distribution within the over-all production pattern is simplified to a great extent.

Breadboard mockups are mounted in front of each operator to show the wiring and component positioning assigned to her station on the television assembly line. Even a novice operator can quickly compare the work before her with that on the breadboard. These training devices consist of actual components mounted on a full-size pictorial layout diagram of the pertinent portion of the chassis.

Another example of simplified training techniques is operation of the ground riveters. By supplying the untrained operators with a metal template which indicates the exact positions for the terminal pins, it is possible for the trainee to reach a satisfactory point of

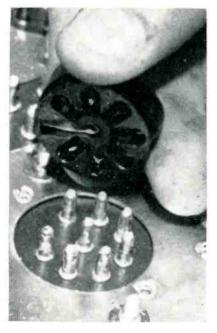


Dip-soldering position on moving-conveyor line for a television subassembly terminal board. Here the solder tank is raised by air cylinders to come up to the panel

efficiency and production almost at once.

Since the installation of dipsolder machines on the television and radio assembly lines, a definite improvement in employee morale has been noted. This has been credited to several factors. With elimination of the hand soldering iron, the work is cleaner and much less tiring. Irritation from flux fumes which accompany hand soldering is completely absent because the entire dip-solder mechanism is enclosed and ventilated.

Those employees formerly engaged in the task of selecting, trimming, shaping, crimping and soldering each component are released from this work to be more efficiently used in the manufacture of component parts. This tends to



One of the molded adapters developed for use with special dip-soldered tube sockets. Projecting leads are sheared off before adapter is pushed on



This i-f transformer has a built-in adapter and spring-type mounting clips that make mounting and connecting a single quick operation

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streamline the entire assembly operation, shortens the assembly line and frees floor space for other manufacturing activities.

Manufacturing costs have been reduced through the lessening of the possibility of damage to components, and the margin of error in the assembly operation has been cut.

The reduction in the amount of wiring means an increase in the space available for components and aids immeasurably in parts standardization. This is of the greatest importance from a manufacturing standpoint but is, perhaps, of an even greater importance from a servicing standpoint. As an example, capacitors of equal value, supplied by different vendors, may show considerable variation in size. In a conventional chassis, oversize parts from one vendor might have to be wired outside the engineered pattern of the chassis. In the dipsoldered chassis, however, sufficient room is available to accommodate components of a different size than specified in the original design of the product.

Still another important advantage of the dip-solder technique is reduced service cost to the consumer. To break one connection in a handsoldered television or radio receiver. the serviceman might find it necessary to remove three or more individually soldered connections with several applications of heat. In a dip-soldered chassis, the service operation can be accomplished with a single touch of the soldering iron. This, too, reduces the possibility of damage by heat to delicate components, speeds up the repair job, results in less repair cost to the owner and causes less disturbance to the basic balance of the circuit.

Broadcast Transmitter



Studio engineer dials control impulses in sequence then selects desired monitor function to check remote transmitter

N 1948, the Canadian Department **L** of Transport amended its broadcast regulations to allow transmitter operation by remote control. The amendment specifically allowed two control systems, that of telemetering and marginal alarm relays, while provisionally allowing any other acceptable means. Telemetering is sending by telephone lines various voltage levels that are read on a meter at the studio to indicate the state of the transmitter circuits at any time. The marginalalarm-relay system is a collection of relays at the studio that are actuated by sample voltages carried over telephone lines from the transmitter circuits.

It was felt by Canadian General Electric that telemetering would be superior operationally to the marginal relay system because in addition to indicating voltage levels of pertinent circuits, telemetering gives the amount of voltage drift should any circuit begin to fail. The marginal relay system can indicate only if circuit voltage levels have varied beyond certain preset levels. The alarm signal tells the studio operator only that the circuit voltage has varied but not how much.

In December 1949, the first remote control system was put into operation at CFAR, Flin Flon, Manitoba. The success of this venture resulted in equipping many other stations with remote facilities, 250 and 1,000-watt omnidirectional antenna stations as well as 1,000-watt stations employing two and three-tower directional antenna arrays.

In operation, the studio engineer starts the broadcasting day by first energizing the studio equipment. Then using the dial-and-control unit, he actuates the power-on switch to turn power on at the transmitting site as indicated in Fig. 1. After the equipment is sufficiently warmed up he presses the transmitter-on lever, placing the carrier on the air. With all the equipment operating the various telemetered circuits are checked. This is done by dialing one number after another and marking on the station log the meter reading corresponding to each number dialed. The operation usually takes less than a minute.

If a reading is slightly off normal

By GERALD W. LEE

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the station engineer can assess the significance of the variation and investigate the cause. A simple alarm system, on the other hand, can only advise of trouble that has already taken place, and cannot help in assessing the seriousness of the fault. Nearly all circuit failures give unmistakable warning signs before actually occurring. Over-age tubes give less emission and therefore less r-f output; a failing transformer delivers less voltage to the high voltage circuits; a defective capacitor may intermittently bypass a circuit to ground. All these signs are revealed in the meter readings at the studio.

System Elements

Besides on-off control, indication at the studio of all important transmitter circuits, frequency deviation, percentage modulation and r-f output, the control system makes provision for operating from the transmitter site during emergency conditions. In addition to the alarm system, an electronic lockout prevents energizing the transmitter from the studio during normal and emergency service periods.

Control of input power, while useful for placing power on and off under normal conditions, becomes of utmost importance during extreme circumstances, such as air-raid warnings or natural disasters. As broadcast signals serve as an effective beacon for aircraft receivers, it is imperative that a station be completely shut down within seconds of an air-raid warning. On the other hand, a station may be required to broadcast information to outlying areas during times of fire, flood or earthquake.

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Remote Control System

Telemetering system used since 1948 to control 1-kw Canadian a-m/f-m broadcast stations with omnidirectional or three-tower antenna arrays. Two pairs of telephone wires permit studio operator to start and stop transmitter at will or monitor various functions to avoid equipment breakdown

If the transmitter site is isolated at such times, remote control becomes vital to place the transmitter on the air during normal shut-down.

Another safety measure, is the automatic safe-failure feature. This instantly removes all input power from the transmitting facilities in the event power fails at the studio or the telephone control lines open up for more than 3 seconds. If ever commercial power, which may not be from the same source energizing the transmitter, should fail, or if the control lines are damaged due to wind, ice or snow storms, the station owner is safe in the knowledge that power is removed from the transmitter.

On-Off Control

When power switch S_1 is closed, line 1 is energized with 48 volts d-c and thereafter is never de-energized for more than 0.25 second while the equipment is operating. The 48 volts from rectifier CR_1 operates repeater relay K_1 energizing contactor-holding relay K_2 , which in turn operates the main power contactor K_3 . This contactor applies power to the transmitter and equipment in the station audio rack.

Because it is essential that the transmitter be under complete control when on the air, the equipment is designed to remove input power in the event of power failure at the studio, or the opening of control lines for more than 3 seconds. This safe-failure function results if the 48 volts is removed from K_1 . In order that transmitter shut down shall not be caused by brief power interruptions from the studio, K_2 will maintain the coil circuit of K_3 for three seconds after its own coil circuit has been de-energized.

To place the transmitter on the air, transmitter-on key S_2 is operated and a reset impulse lasting 0.25 second is sent out over line 1. At the end of this impulse a voltage is applied to line 2 (line 2-2 positive) energizing the on relay K_i , which in turn operates the on circuits of the transmitter. The reset impulse is necessary to insure that line 2 is connected through stepping relay K_5 to relays K_4 and K_6 . It is obtained as follows:

Transmitter-on key S_2 contacts 1 and 2 ground the coil of K_7 . This relay then operates, opening the circuit of line 1, and at the same time de-energizing the coil of K_8 . After the 0.25 second the armature of K_8 is released, completing the circuit of line 1 through its contacts 1 and 2, while contacts 3 and 4 apply voltage to line 2 via contacts 7 and 8 of S_2 .

The transmitter-off control also utilizes reset impulses. When transmitter-off key S_{a} is operated, a reset impulse is sent on line 1. At the end of this impulse a voltage is applied to line 2 (line 2-2 negative) from contacts 7 and 8 of S_{a} . This voltage energizes the off relay K_{a} , which removes the carrier from the air but leaves the filament and control circuits on.

Transmitter Indication

The status of the transmitter is indicated by three readings on the studio meter M_1 . The first reading is obtained by applying input power to the transmitter. Rectifier CR_2 becomes energized and its current produces a 30-percent reading on M_1 , informing the studio operator the transmitter filaments are on.

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The filament time-delay relay then starts to operate. When it has completed its cycle and the transmitter is ready for power, rectifier CR_{s} produces current for a second reading of 70 percent on M_1 . High voltage may now be applied to the transmitter, which in addition to placing the carrier on the air, energizes meter-multiplier resistors R_3 and R_4 . These energized resistors supply current to produce the third reading on M_1 of approximately 95 percent. These percentages are adjustable by potentiometers R_1 , R_2 and R_4 . Status indications can only be realized when circuit selector relay $K_{\bar{a}}$ is in the reset position. It is in this position when the equipment is first turned on and after each operation of the transmitter-on and off switches.

Telemetering Of Circuits

In addition to status indications, meter M_1 provides up to nine telemetered indications of transmitter and monitor equipments. Each circuit is automatically chosen by the selector dial on the panel of the dial and control unit.

When the dial is pulled away from normal at-rest position, its contacts 1 and 2 close and ground the coil of K_7 . This opens line 1 and de-energizes the coil of $K_{\mathbb{B}}$. After 0.25 second, contacts 1 and 2 of K_s close to complete the circuit of line 1 through the impulsing contacts 1 and 2 of the selector dial. When the dial is released, contacts 1 and 2 are operated by the dial mechanism, producing stepping impulses that are 0.03-second-long interruptions of line 1. These impulses are produced at the rate of 10 per second, the number of impulses for one

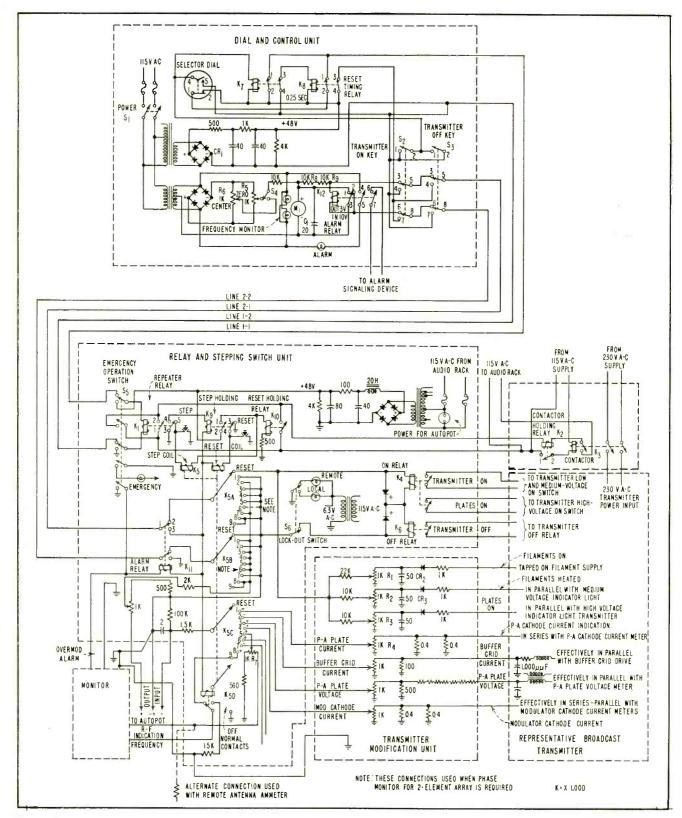


FIG. 1—Schematic diagram of Canadian GE remote-control equipment employing two telephone pairs and stepping switch for operating and monitoring 1-kw a-m broadcast transmitter

dialing cycle corresponding to the number dialed.

For each stepping impulse, repeater relay K_1 releases for 0.03 second and its contacts 3 and 5 close to energize the stepping coil of K_5 . Each time this coil is energized, the armature of K_5 moves its wiper arms to the next contact until the ones corresponding to the number dialed at the studio are reached. The first and second set of wiper arms connect both sides of line 2 to the signal to be measured after it has been amplified by the Autopot

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or self-balancing potentiometer.

The third set of wiper arms picks off a sample voltage from the circuit to be telemetered. After each impulse the stepping coil of K_{s} is released and its armature moves to the next notch in the wiper arms, ready for the next step. At the completion of the dialing cycle, dial contacts 4 and 5 open, releasing K_{T} whose contacts 1 and 2 close and maintain the circuit of line 1. The control circuits remain as outlined above while the studio operator enters the desired reading in the station log.

When the next number is dialed the wiper arms first return to the reset position before connecting the circuit to be measured to the Autopot and thence to line 2. This is accomplished as follows:

Moving the dial interrupts the circuit of line 1. Repeater relay K_1 is then released, its contacts 3 and 5 close, energizing the step coil of $K_{\rm b}$. At the same time K_1 contacts 3 and 4 are opened, de-energizing the coil of step-holding relay $K_{\rm e}$. After 0.1 second, K_{ν} contacts 1 and 2 open, releasing the step coil of K_5 and deenergizing the coil of reset holding relay K_{10} . Simultaneously, K_{0} contacts 3 and 4 are closed, operating the reset coil of K_5 , which returns the contacts of this relay to reset position. Since the reset impulse is automatically timed by K_8 to last 0.03 second, this operation will be correctly performed even if stepholding relay K_{B} or reset timing relay K_{s} are not in precise adjustment. It is noted that at the start of the reset impulse, relay K_5 will step up one before the reset function is performed. This is of no operational significance and could be avoided only by adding another relay that would contributed little to the operation of the equipment.

The Autopot is a self-balancing potentiometer and amplifier used to amplify and partially isolate the quantities to be measured from the line. Since some of the quantities are of negative polarity, and since the input and output circuits of the Autopot have a common connection that must be grounded, it is necessary to provide automatic switching of polarity in the output circuit in order that M_1 will read in the same direction. This is done by wiper arms $K_{\text{\tiny 5A}}$ and $K_{\text{\tiny 5B}}$ and the Autopot, which accepts voltages of either polarity, reverses the negative voltages, and amplifies each separately. The step and reset buttons permit the telemetering function to be carried out manually at the transmitter site.

Meter Zeroing

Because meter M_1 is very sensitive, it is necessary to compensate for stray leakage currents that may occur in the metering line. This is accomplished by zero potentiometer R_5 in the dial-and-control unit, and it is adjusted so that with zero input to the Autopot, meter M_1 reads zero. There are two ways in which to do this, by dialing p-a plate current when the transmitter is off the air, then adjusting R_5 ; or if there is a spare position on the stepping switch, the spare would be dialed before adjusting R_5 .

Telemetered indications extra to the transmitter proper are frequency deviation and r-f output level. In order to read the former, potentiometer R_a must be adjusted so that M_1 is brought to center scale. This is done by operating frequency-monitor key S_4 , dialing 9

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WHO CAN USE REMOTE CONTROL

• Equipment described in this article fulfills requirements of the Department of Transport for Canadian a-m and f-m broadcast transmitters when they are operated by remote control.

• Effective April 15, 1953, the Federal Communications Commission liberalized its rules to allow somewhat similar remote operation for United States transmitters of 10 kw or less power employing nondirectional antennas.

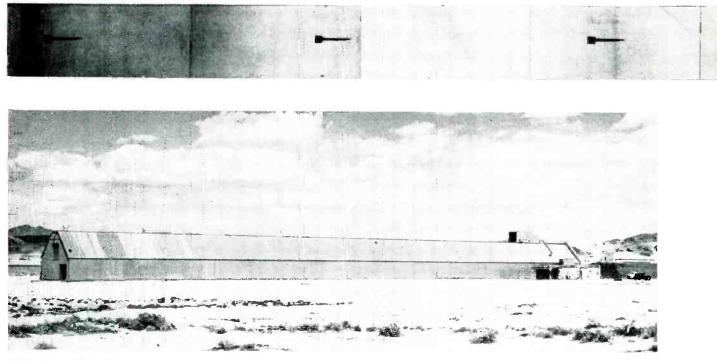
• Broadcast station operators in Canada or the United States should check DOT or FCC regulations before putting into operation any remote control equipment to insure that it satisfies technical and legal requirements of the respective licensing authorities

then adjusting R_6 until M_1 is centered. This permits reading frequency drift in either direction, and also compensates for any drift in the monitor operating circuits and variation in line-leakage currents. Radio-frequency output is preset by adjusting R_{τ} after dialing 5 at the studio. Variations in reading on M_1 indicate variations in transmitter r-f output level. The remaining monitor indication, percentage modulation, is not telemetered, but warning is given of overmodulation through use of alarm circuits.

Alarm Circuit

The alarm circuit is normally used only for extending the overmodulation circuit of the modulation monitor, but other circuits can be connected to it. When over 100percent modulation occurs, K_{11} is operated, disconnecting line 2 from the telemeter circuit and applying 48 volts d-c across the line. This operates relay K_{12} in the dial and control unit, whose contacts 4 and 5 energize the alarm indicator light. At this time M_1 is protected from the initial application of the 48 volts by capacitor C_1 and resistors $R_{\rm s}$ and $R_{\rm o}$. Further protection is provided by contacts 1, 2 and 3 of alarm relay K_{12} , which disconnect the meter from the line and short circuit the meter movement when an alarm occurs.

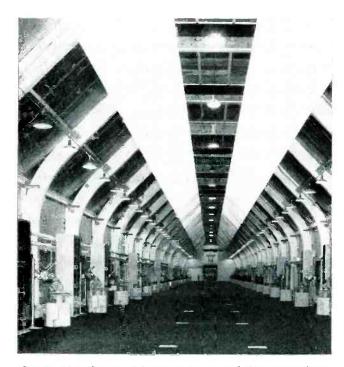
In case of emergency such as a failure of the studio lines, the transmitter equipment is immediately shut down as outlined in safe-failure procedure, but it can be re-energized and operated from the transmitter site. Emergency operation switch S_5 permits operating the transmitter completely independent of studio control. Two studio signals are provided to show the switch is in use. A light indicates S_5 is in emergency position, and the alarm relay is operated at the studio when conditions are returned to normal. For matters of personnel safety, lockout switch S_{c} prevents operating transmitter control relays K_4 and K_6 from the studio while an engineer is working on the equipment. It, however, does not prevent shutting down the entire equipment by means of the power switch at the studio.



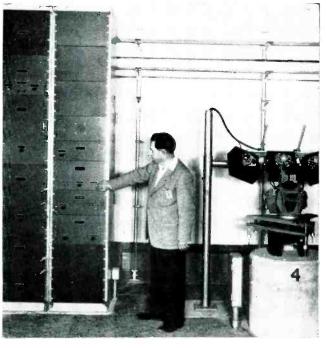
NOTS Aeroballistics Laboratory at Inyokern. Gun platform for firing rockets is at right end along with control room; missile stop is at left end of building

Microsecond Photography

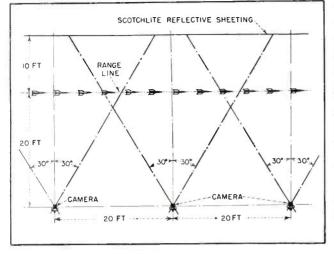
Electronically controlled flash lamps used in connection with 46 precision ballistics cameras provide up to 138 pairs of silhouette images of a rocket fired at sandbags in 500-foot indoor range, for determining aerodynamic and ballistic characteristics during flight



Interior of rocket test laboratory, as viewed downrange from station 3. White reflective strips on ceiling are required for silhouette photography. Sandbag missile stop is at far end. Camera takes six images in sequence, as at top of page



Instrumentation, lamp setup and ballistic camera at one station. Opposite position for station has only one vertical rack as photoelectric ungating equipment serves for both sets of flash lamps. Tubes to detect missile are set into floor of building



LIGHT SCREEN (SIX 60-WATT CEILING OF BUILDING 9 FT REFLECTIVE SHEETING REFLECTIVE SHEETING 3 FT RANGE RADIUS 10 CIRCLE OF MISSILE MODEL CIRCLE OF DISPERSION AERODYNAMIC 204 CLEARANCE THREE GE 125 THREE GE FLASH FT-125 FLASH LAMPS 45 45 BALLIS-BALLIS-PHOTOELEC. 3ET-3E TICC 4 F T TRIC UNITS CAMERA CAMERA 41 F1

FIG. 1—Orientation used for cameras so each obtains six images of rocket

FIG. 2—Cross-section of range, showing one pair of cameras with lamp banks

of Rocket in Flight

-By E. BARKOFSKY, R. HOPKINS* and S. DORSEY-

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E LECTRICAL-DISCHARGE photoflash lamps used as the sources of microsecond-duration illumination for photography of rocket models in flight demand the design and development of electronic instrumentation to meet specific performance and control requirements. The special requirements are imposed by the high accuracy desired in the experimental data and the physical size of the available laboratory.

The desired accuracy in the determination of the aerodynamic and ballistic coefficients of the freeflight rocket models requires that the transverse components of the center of gravity of the model at each instant of flash photography be determined to within 0.001 ft and the longitudinal component to within 0.01 ft. Each corresponding time coordinate must be known to within 1 μ sec, hence the time of each light flash must be measurable with an accuracy of 10^{-6} sec.

Most of the electronic instrumentation directly associated with the flash lamps is located at intervals along each side of a 500-foot-long enclosed range which serves as an aeroballistics laboratory. This physical distribution of the instrumentation introduced problems in the control and monitoring of the equipment. Centralization of all instrumentation to provide remote control and monitoring from a single location was decided upon and governed the design of the necessary equipment.

Aeroballistics Laboratory

For experimental determination of the aerodynamic and ballistic characteristics of rocket models,

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inert models are launched from 40mm and 3-inch guns. The rockets pass in free flight through the 500foot-long range building and are photographed at 4-foot intervals during their flight. Photographic coverage is provided by 23 pairs of precision ballistics cameras arranged so that the fields of view of adjacent cameras are overlapping. This arrangement, shown schematically in Fig. 1, provides continuous coverage of the rocket model during its flight through the laboratory. Every camera photographs the model six times to give a total of 138 pairs of images.

Figure 2 shows the orientation of the pair of cameras at each of the 23 stations. Adjacent to each camera is an array of three electrical-discharge flash lamps, the sources of microsecond-duration illumination of the rocket models in transonic and supersonic flight. Each lamp is operated at 18,000 volts with a 0.02-µf or 0.04-µf discharge capacitor. Each bank of flash-tubes provides a series of accurately timed light flashes during the interval that the rocket model is in the field of view of the two related cameras.

The circle of 3-foot radius shown in Fig. 2 is the circle of maximum anticipated dispersion of the model; flash illumination is provided throughout the corresponding cylindrical volume, with reflex reflective sheeting serving as the background for silhouette photography of the rockets in flight.

Master Timing System

The master timing system in Fig. 3 continuously provides accurate timing signals to each of the stations of the laboratory. These signals are then gated in synchronism with the passage of the rocket model to produce the precisely timed light flashes. These expose negatives to give 138 pairs of photographic images of each rocket model, from which determinations of the corresponding position coordinates must be made.

A secondary time standard which provides a 120-kc signal is followed by a series of binary counters. This array of counters serves as a frequency divider to provide a selection of 96 frequencies in the range from 29.3 to 15,000 cps. Parallel outputs provide 1-microsecond pulses of 10 volts across 100 ohms.

Each of the binary counters may be switched from the frequencydivider circuit. The first four counters provide division by 1, 2, 4, 8 or 16, depending upon the number of active counters. Four of the remaining five counters in the chain are connected to feedback circuits. The possible combinations provide a selection of 32 integral division factors of 1 through 32, inclusive.

To obtain the desired accuracy of 1 asec in determination of the time coordinates, it was necessary to take account of the time of transmission of the signal from the master timing system to the most distant station. A 500-foot-length of RG-22A/U Twinax cable carries

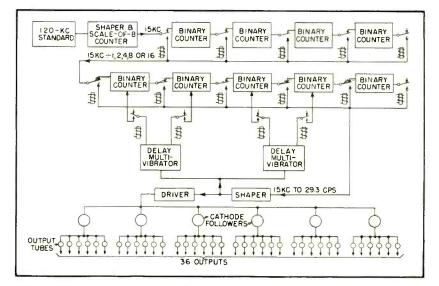


FIG. 3—Master timing system used to insure that time of each flash will be determinable to within 1 microsecond

the timing signal to station 23; the time delay over this distance is $\frac{3}{4}$ µsec. Compensation for this time delay is provided by using the same length of cable to each of the stations.

Station Triggering System

The electronic instrumentation associated with the electrical-discharge flash lamps at each station is shown in Fig. 4. The light screen and two photoelectric units constitute the triggering system which initiates the flashing of the electrical-discharge flash lamps. Two photoelectric units are needed to cover the circle of dispersion, as shown in Fig. 2. The light screen is a 9-foot-long linear array of six 60watt GE Lumiline incandescent lamps. To provide a continuousline light source, light from a 25watt showcase lamp is reflected by a prism at each of the five gaps between the lumiline lamps. The light screen is operated with d-c voltage; flicker with a 60-cycle power source was found to be about 7 percent, far too great since the triggering system must respond to a modulation of 1 percent by a rocket model passing through.

The photoelectric unit utilizes a 1P21 photomultiplier tube followed by a 2-stage amplifier and a 2050 thyratron, connected as in Fig. 5. The 1P21 is operated with a total dynode voltage of only 408 volts (giving an amplification of 8,000) in order to obtain a good signalto-noise ratio (10:1) with 1-percent modulation. The amplifier has a maximum gain of 300 and has halfpower points at 30 and 10,000 cps.

This photomultiplier-amplifier combination was found to give a more favorable signal-to-noise ratio than was possible with greater gain in the photomultiplier tube and less in the amplifier. The thyratron is biased at -6 volts and when fired will deliver a 5-microsecond pulse of 60 volts across 100 ohms. This signal initiates action in the gating unit.

Gating Unit

The purpose of the gating unit is to pass six timing pulses of a preset frequency; this will result in the flashing of the electrical-discharge lamps in synchronism with the passage of the rocket model. A block diagram to illustrate the action of the gating unit is given in Fig. 6. The triggering signal from either or both of the photoelectric units trips the start thyratron of the gating unit. The thyratron signal in turn starts a cycle of the one-shot gate-forming multivibrator. The multivibrator pulse carries six of the timing pulses over the voltage barrier of the diode gate. The timing signals passed by the gate drive the blocking oscillator; the negative output of the latter is fed

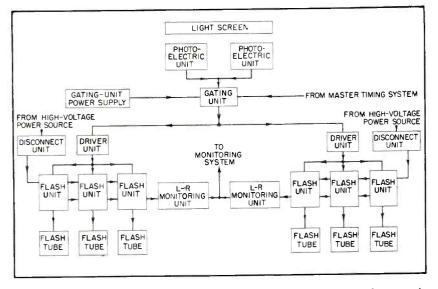


FIG. 4—Photoelectric system used for ungating precision timing signals at each station in sequence as rocket flies down the range

through parallel outputs to driver units of each station. The open gate is closed by the phantastron gatewidth timing circuit.¹

The phantastron action is started by the first of the six timing signals coming through the system; the period of the phantastron cycle is determined by the preset control voltage. The voltage-control dial is calibrated to read directly the gate widths equal to the time required for the rocket model to travel the photographic length of each station. It is expected that the velocity of the model can be predicted to within 1 percent; in fact, it is planned to fire identical models on an outdoor range to check their velocity and stability before launching them through the Aeroballistics Laboratory.

The range of velocities of the rocket models will be from 800 to 6,000 ft per sec. The corresponding gate widths are set somewhat greater than would be expected (25-3.3 milliseconds) for a station length of 20 feet, since the photographic fields of view are overlapping and hence longer than 20 feet. The gate widths are set for the time of travel of the model over 26 feet. In the event of a failure phantastron gate-width in the circuit. the gate-forming multivibrator will close the gate when it returns to its initial state in a natural period of 40 milliseconds. The phase relation between the single triggering pulse of the photoelectric unit and the continuous timing signal is entirely arbitrary. Depending upon this phase relation, the start of the flashing of the lamps may occur immediately after the photoelectric signal or may be delayed as much as the period of the timing signals. The timing signal frequency is chosen to give one flash at each 4 feet of travel of the model, hence the first flash may occur with the missile anywhere between the plane of the triggering system and 4 feet farther down-range. This randomness is a small cost to pay for the gains from the use of the master timing system.

The schematic diagram of the gating unit is given in Fig. 7. When start thyratron V_1 is fired, it remains in a conducting state until it is reset by an external circuit which momentarily removes the plate voltage. This makes it impossible for the gate to be re-opened by the sabot which will sometimes follow the rocket model.

The negative pulse from the start thyratron is applied to the normally cut-off plate of gate-forming multivibrator V_3 . Half of dual-diode V_2 isolates the multivibrator and prevents its being triggered except on firing of the start thyratron.

The positive pulse from the multivibrator opens gate diode V_4 , thus permitting the timing pulses from transformer T_1 to pass. These pulses are amplified by $V_{\mathfrak{s}}$ to drive blocking oscillator $V_{\mathfrak{g}}$. The output pulses of this oscillator, of 1-usec duration

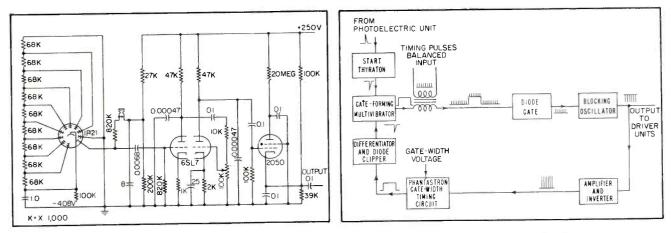


FIG. 5—Multiplier phototube and amplifier circuit arrangement

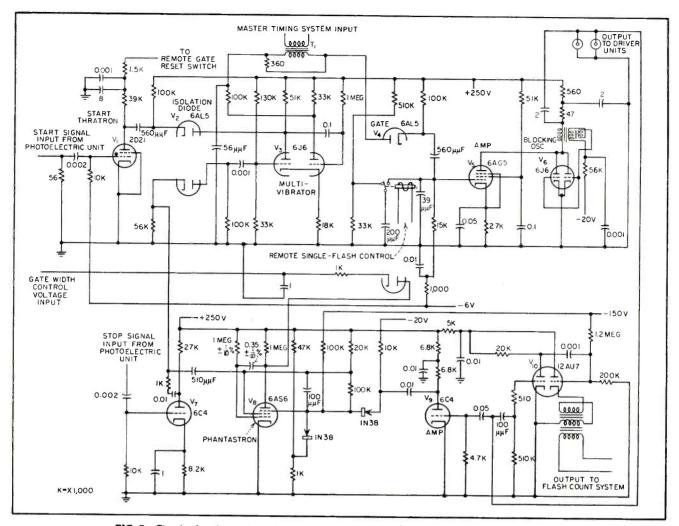


FIG. 7—Circuit of gating unit used to pass timing signals only when rocket is in camera range

with a negative peak level of 25 volts, are conducted to the driver units through output plugs. These negative pulses are also amplified and inverted by $V_{\rm P}$, and the first of them starts the phantastron action of $V_{\rm Se}$.

The pulse output of the phantastron is differentiated by an R-C network. The trailing-edge pulse is passed by the lower half of diode V_{*} and cuts short the action of the gateforming multivibrator, thus preventing further timing pulses from passing through the diode gate. If it is desired to close the gate by means of the signal from the photoelectric triggering system of the next station, that signal is amplified and inverted by V_{τ} to cut off the gate-forming multivibrator.

Local or remote operation of the relay at V_4 results in a single flash of the lamps at the station. This gives a simple check of the performance of most of the circuitry of the station system.

Driver Unit

The driver unit serves to raise the level of the timing pulses from the gating unit and provide highvoltage, low-impedance outputs to drive the hydrogen thyratrons of the flash units. A circuit diagram of the driver unit is given in Fig. 8. The burst of six timing pulses from the gating unit is amplified by V_1 which in turn drives cathode follower V_2 . The output of the latter drives buffer amplifier V_3 , followed by three 807 cathode followers. The signals from these are 1-usec pulses with a level of 400 volts across 500 ohms. These signals are passed by a coaxial cable to the flash units. The driver unit also provides a regulated negative bias of 150 volts for the flash-unit thyratrons.

Each flash unit contains the

resonant-charge² and thyratron-discharge^{3. *} for the capacitor of its associated flash lamp, as shown in Fig. 9. The 1.25-henry charging reactor is in series resonance at 1,000 cps with a 0.04-µf flash capacitor (used for the two outer lamps of each three-lamp array) and at 1,414 cps with a 0.02-µf capacitor (for the center lamp). A 5C22 hydrogen thyratron serves as the switch in the discharge circuit of each flash unit.

Flash Unit

The flash lamp is operated at the end of a 25-foot length of the 52ohm RG-8/U cable and appears quite well matched. Tests were made with a rotating-mirror camera to measure the simultaneity of the flashing of the three lamps in each array; the flashes were found to occur within 0.25 usec of each other.

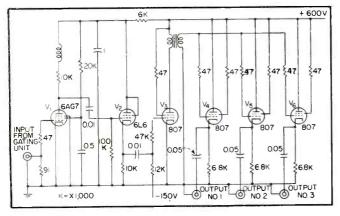


FIG. 8—Driver unit used to amplify timing-signal output of gate

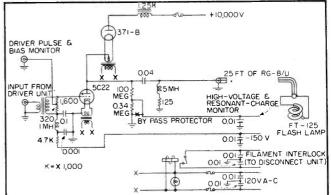


FIG. 9—Flash unit arrangement used for individual flash lamps

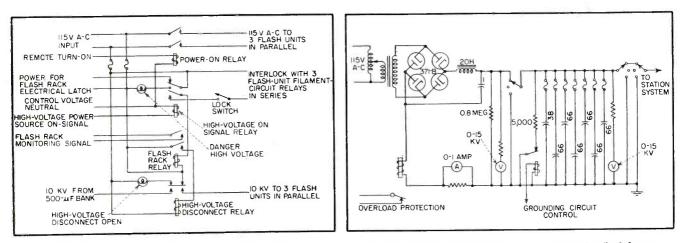


FIG. 10—Disconnect unit serving as safety system

FIG. 11-Circuit of high-voltage power source for flash lamps

The flash units are connected to the high-voltage power supply through disconnect units, as in Fig. 10. An antenna transfer relay in the disconnect unit serves as the series switch between the highvoltage power source and the flash units at each station. The coil of this switch is so interlocked with other circuits that it is energized only when the filaments of the hydrogen thyratrons of the three associated flash units are turned on and the door of the rack housing these units is closed.

High-Voltage Power Source

The source of power for the flash lamps is a 500-µf energy-storage capacitor bank. Design studies proved it to be more economical to operate the lamps from a capacitor bank than to design and construct a high-voltage rectifier which would deliver the peak power required upon instantaneous demand. The reason for this is that even though the power demand for the fraction of a second required by the rocket model to pass through the laboratory is high, the total energy required is very small. The power requirement for six lamps flashing at any one time at the maximum planned rate of 1,500 times per sec is approximately 50 kw. The total energy for the six flashes at any one station is about 200 watt-seconds, and the total energy required by the flash lamps of 23 stations is 4,600 w-sec. The energy stored in the 500-uf capacitor bank at 10,000 volts is 25,000 w-sec. The efficiency of the resonant-charging cycle is 90 percent, hence the total energy drawn from the source is 5,100 w-sec or approximately 20 percent of the total available energy. This means that the last flash (the 138th) will be only 80 percent as

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bright as the first. This difference is hardly noticeable, however, in the logarithmic response of photographic emulsions.

The 500-µf capacitor bank is charged by a surplus radar power supply (RA-38 of the SCR-268), shown in Fig. 11. This supply can deliver one-half ampere at 10,000 volts and hence charges the 500-µf bank in a few seconds.

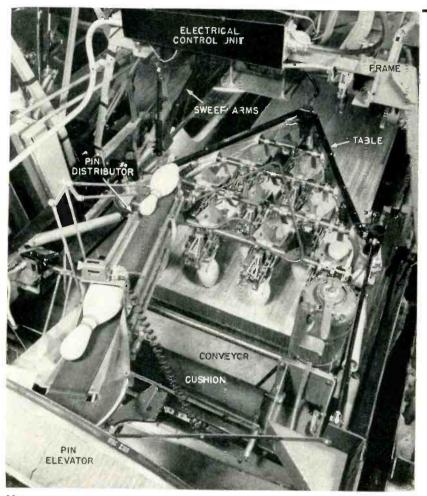
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Automatic Pinboy for



Major components of the automatic pinspotter. Electrical control unit determines proper operating cycles for sweep and table

THE AUTOMATIC PINSPOTTER is an electromechanical device that will perform the bowling functions usually performed by the pinboy. This includes setting up the bowling pins, clearing the alley of downed pins, returning the ball to the bowler and rearranging the pins for the next bowling cycle. The present unit uses electronic circuits for sensing and controlling the mechanical functions of the machine.

Operating Cycles

The functions of the automatic pinspotter are categorized into the following cycles: first ball, second ball, strike and foul. Two sets of standard ten-pins are employed. In a normal first-ball cycle, where some pins are left standing, a timedelay is provided to allow wobbling pins to either fall or stand. A table then descends, grips the standing pins, and raises them to allow a sweep to remove the dead wood. Standing pins are then replaced on the exact spot from which they were lifted.

After a second ball is bowled the sweep clears all pins from the alley. The table descends, spotting a new set of ten-pins and the machine is again ready for a first-ball cycle.

If the table descends in a firstball cycle and finds no pins standing, this information is transmitted to the electrical control which changes the machine function to a strike cycle. The sweep clears the deck and a new set of ten-pins is set up.

If a bowler gets a spare in the tenth frame, he is allowed a third ball. If pins are left standing, the

By FRED K. POWELL, JR. Vice-President in charge of Engineering American Machine and Foundry Co. New York, N. Y.

alley must be cleared and the machine returned to a first-ball cycle for the next bowler. A reset button, accessible to the bowler, cycles the machine to the start of a first-ball cycle.

The major components of the pinspotter are placed on the main frame mounted over the pin setting area. The sweep pushes fallen pins from the alley into the pit. As the pins and ball fall into the pit, they are conveyed by a continually operating conveyor belt toward the rear of the machine. A cushion allows the pins to pass under to the rear of the pit and guides the ball to one side of the pit where the ball is lifted by a vertical belt to a track which returns it to the bowler.

A large wheel, at the rear of the pit elevates the pins to a distributor belt.

The distributor is an extendable, movable conveyor which indexes from one pin location to the next placing the pins in the unoccupied pockets of the table. The bowling pins are held till the machine reaches its spotting cycle, at which time they are brought into a vertical position and place on the alley.

Offspot pins are replaced by freefloating clamping pads which adjust themselves to the pin position. They are then locked, holding the pin firmly during the up and down movement of the table

Control Chassis

The electrical devices associated with the pinspotter include drive motors, switches and solenoids which are interconnected, synchronized and controlled by the electrical control chassis. Operation at the correct time during the cycle is controlled by a bank of cams and miniature switches, relays and starters.

Bowling Alleys

Four distinct operating cycles allow the automatic pinspotter to handle all possible bowling situations including replacement of offspot pins. Electronic circuits are used as foul detector and to provide time delay to allow pins to settle.

Latch type relays perform the memory functions. These relays control the start of the machine cycle and determine whether a first or second-ball cycle is being performed. They also control the table and decide whether pins should be placed on their spots or whether the respot mechanisms should be brought into play. In addition, the memory unit controls the table cycle, regulates the number of pins being delivered by the distributor and overrides other machine functions in the case of a foul as determined by a photoelectric foul detector.

The memory relays are actuated by switches located in various components of the machine. Over-travel switches on the table connecting rods, turn the machine off if a pin jams under the table.

Time Delay

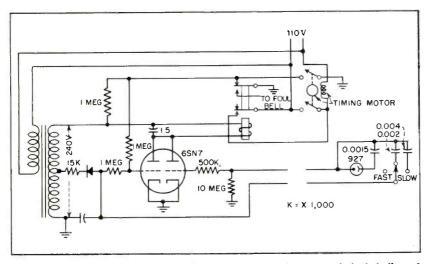
An electronic time delay functions on the first-ball cycle to delay the lowering of the table and on the second-ball cycle to delay the start of the sweep. A parallel-connected 6SN7 dual-triode is used. When the starting contact in the cathode circuit closes, the tube begins to pass current as the timing capacitor charge is dissipated. As tube current increases, a sensitive relay coil is energized, making circuits in the appropriate control centers. Principal design considerations in selecting an electronic timer centered around the simplicity, reliability and low cost as compared to mechanical, thermal, pneumatic or hydraulic delay systems.

Foul Detector

The foul detector automatically cycles the machine when a foul is committed by the bowler.

Both plates of a 6SN7 (see accompanying circuit diagram) are connected to the relay coil and both grids are normally negatively biased to approximately -40 volts d-c, preventing the tube from drawing plate current. The type 927 phototubes have low resistance when exposed to light and pass sufficient current to keep the grid negative. When the light beam is interrupted, the phototube resistance increases

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Circuit of the foul-detecting unit. Cam-operated switches control foul bell and light

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to a high value, practically stopping the current flow through the grid resistor. The grid then loses its bias through the 10-megohm resistor to ground and allows half the tube to conduct energizing the The upper contact on the relay. relay then opens the ground connection which normally keeps positive plate bias off the other 6SN7 grid, thereby making this half of the tube draw plate current also through the relay which then becomes locked in the energized position.

The relay contacts in the energized position ring the foul bell and apply power to a motor operating a double cam. The cam closes a switch which lights the foul light and applies power to its own field coil. It then closes a second switch which unlocks the relay, stopping the bell in two seconds. The cam shaft turns exactly one revolution, near the end of which the grid control switch opens. At the end of the revolution, the motor switch opens, shutting off motor and foul light.

An unusual feature of the foul detector is the use of a high sensitivity amplifier operating 10 megohms above ground, controlled by a phototube some 60 feet away, without the need of shielded wiring when run alongside the 6 volt a-c light source line. Actually, the a-c line serves as a shield to the grid lead such that undesirable pickup in the grid lead is cancelled or eliminated by proper phasing and balancing of the a-c lines with respect to the grid lead.

A variable time delay provides adjustment for the phototube response time so that the unit can be set to discriminate between the short interruption of the bowling ball and the longer interruption caused by a bowler's foot.

Determining Properties

Resistance-temperature characteristics of bulk germanium and other semiconductors are determined oscillographically by pulse-heating method. Measurement from temperature of liquid hydrogen to 650 K takes less than a second to achieve

ELECTRICAL PROPERTIES of semiconductors are determined by the density of the carriers which transport the electric charges, the temperature dependence of the carrier concentration, and the mobility of the carriers. To determine these quantities, Hall and resistivity curves must be taken as functions of temperature.

Measurement Techniques

If the conventional method of obtaining resistivity-temperature curves is employed, a stable temperature is established within the semiconductor and the resistivity measurement is then made at that particular temperature. Successive temperature and resistivity measurements give the characteristics of the specimen under observation. The fact that thermal equilibrium must be established before each resistivity reading means that the process of obtaining this data may take many hours.

During the extended execution of these measurements, processes may take place within the semiconductor (such as oxidation, healing out of defects, and so on) which would substantially alter its resistancetemperature characteristics. This is tantamount to completing the experiment with a specimen different from the one with which the experiment commenced.

To overcome this difficulty one may employ a method^{1, 2} for the

simultaneous ascertainment of the temperature and resistivity that is very rapid as compared with the processes which might cause changes in the electrical properties of the sample. Such a dynamic method was worked out by Ehrenberg and Hirsch^{3, 4} who applied it to the study of the electrical properties of thin films of such materials as lead sulphide.

Apparatus

The apparatus (Fig. 1) consists essentially of a circuit to measure the resistance of the specimen, a circuit to provide power to heat the specimen and a circuit to measure the temperature of the specimen as its temperature is increased.

A small, constant, nonheating, measuring current i_a of between

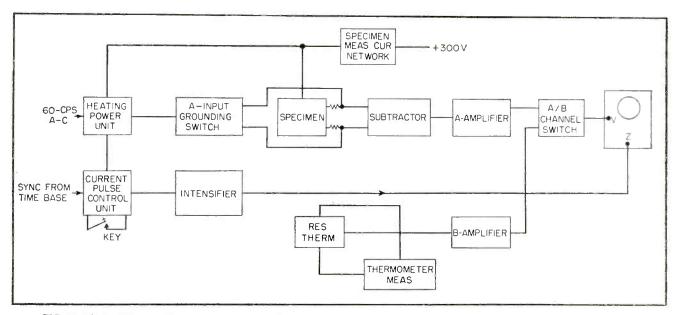


FIG. 1—Block diagram of equipment used in determining resistance-temperature characteristics of bulk semiconductors

This article is based on a paper delivered at the 1952 National Electronics Conference. The conference paper appears in the NEC Proceedings

of Bulk Semiconductors

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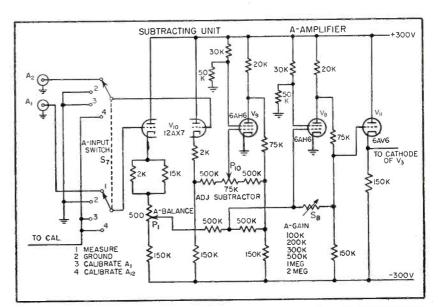
0.05 µa and 25 ma is passed through the specimen. This range of current provides a voltage across the specimen which, when amplified, will be sufficient to produce a measurable deflection on the oscilloscope. This current develops potentials with respect to ground. A subtracting unit (Fig. 2) determines the voltage difference between the probes applied to the specimen. The resulting difference signal is amplified (in the A amplifier, Fig. 2) and applied to a switching arrangement (V_{s} and V_{τ} , Fig. 3). This switch applies the signal for one half of the switch cycle (switching frequency 60 or 120 cps) to the final amplifier (Fig. 3) from which the signal then goes to the vertical deflection plates of the cathode-ray oscilloscope.

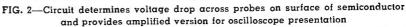
Since the measuring current i_a is constant, the voltage developed across the voltage probes on the specimen manifests itself in a deflection of the crt beam proportional to the instantaneous resistance of the specimen.

Heating Circuit

Mercury vapor rectifiers, the power input to which is controlled by a continuously variable transformer, provide a rectified but unfiltered alternating current (60 cps) to heat the sample. To make the heating time shorter or longer, depending on the rate of the disrupting process taking place within the semiconductor, the length of time that the heating current passes through the specimen may be varied from 0.060 to 0.75 second by means

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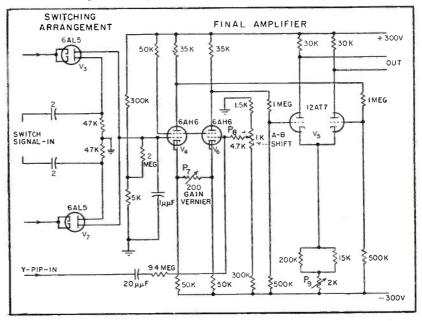


FIG. 3—Switching circuit alternately samples specimen resistance signal produced by circuit of Fig. 2 and signal from gold film resistance thermometer circuit (Fig. 5)

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of the pulse width control P_1 (shown in the timer section of Fig. 4).

During the half cycle when there is heating current passing through the specimen, another electronic switch grounds the terminals of the A amplifier. If not grounded, the voltage developed across the specimen by the relatively large heating current might be sufficient to overload the A amplifier.

Gold Thermometer

The gold film resistance thermometer receives a constant current of 2 to 10 ma. The voltage drop across the thermometer is proportional to the thermometer resistance. The voltage necessary to return the temperature or B trace to fiducial zero can be read from the calibrated potentiometers P_{s} or P_4 (Fig. 5). The change in voltage across the thermometer can be ascertained from the deflection of the B trace above the fiducial zero on the face of the oscilloscope. Referring to a thermometer calibration chart it is possible to obtain temperature as a function of relative change in resistance of the thermometer. Thus deflections of the B trace may be interpreted in terms of the temperature of the specimen.

The thermometer signal is applied through the same electronic switch as the resistance signal. During the half cycle when it does not apply the specimen resistance signal to the cathode-ray tube, the switch permits the temperature signal to be passed to the vertical deflection plates of the oscilloscope. In effect, the switch alternates every 1/120 or 1/240 second (depending on the switching frequency) the signal to be applied to the vertical deflection plates of the cathode-ray tube. The instantaneous temperature and resistance of the specimen may be ascertained because curves representing each appear as two discontinuous traces on the face of the oscilloscope.

A time base provides linear sawtooth sweep voltage for horizontal deflection plates.

Specimen Holder

Figure 6 shows a diagram of the essential parts of the specimen holder. The platinum potential probes and piano-wire springs are sheathed in pyrex glass and all are incorporated in a single unit. The pyrex glass extends down below the end of the piano wire for about $\frac{3}{3}$ inch. A small tip of the platinum wire extends through the bottom of the tip of the pyrex glass, and the other end of the platinum wire extends out the side of the pyrex, whence it goes to the appropriate terminal on the base of specimen holder. This arrangement is used to reduce the amount of heat conducted away from the specimen by the potential probes.

A wooden support is provided as a support for the thermometer against which it is pressed. Wood was chosen because its thermal conductivity is several orders of magnitude less than asbestos. The piano-wire springs that serve to press the potential probes against the specimen also serve to press the specimen against the thermometer that is backed by the wooden support.

The heating and measuring current electrodes consist of platinum foil interposed between the plated ends of the specimen and the mica supports.

The bakelite base of the specimen holder is circular in shape and fits a sealed container designed to hold the specimen and specimen holder for resistivity measurements starting at low temperatures. Brass is used for the container because it has a high thermal conductivity. Circular rings provide a seal for the top of the container. Electrical contact is made from the terminals on the base of the specimen holder through Sperti seals to the outside of the container.

To make measurements starting at the temperature of liquid nitrogen, the container with the specimen holder in it is submerged in the coolant bath.

To diminish the time lag between the actual temperature of the specimen and the response of the thermometer, the mica backing on which the gold film is painted was made as thin as possible by splitting the mica sheets under water with a steel needle. It was possible to obtain mica about 2.5 μ to 2 μ thick. From these thin mica sheets the thermometer blanks are cut, roughly in the shape of a T. The blanks are then painted with three layers of gold bright. After the first two layers, the thermometers are baked at 200 C; after the third they are baked for 3 hours at 400 C to insure that all the vehicle is driven off.

The resulting gold film is then scratched with a sharp stylus to provide a narrow, high-resistance electrical path. The room temperature resistance of a thermometer should be about 180 to 200 ohms.

The gold film resistance thermometer is calibrated in percent change in the resistance as a function of the absolute temperature. The average sensitivity of these thermometers is about a 10-percent change in the resistance for a change of 100 C in temperature.

Specimen Preparation

The semiconductor specimens used in these experiments were usually 3 or 4 millimeters wide, 12 to 14 millimeters in length, and less than 0.5 millimeter thick. A thicker specimen would bring about a time lag between the response of the thermometer and the transient temperature of the specimen, as the specimen will tend to be hotter in the middle. If the sample is thin and if the thermal conductivity is relatively high, the entire specimen will be at an almost uniform temperature.

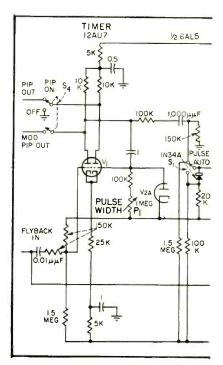


FIG. 4-Pulse unit

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The specimen is ground to the desired thickness with carborundum powder and then etched. The specimen is plated on each end to facilitate better electrical contact to the heating and measuring current electrodes. If the contacts here are not good, there may be sufficient power dissipation in the contact resistance to burn holes in the platinum foil of which the electrodes are made. This danger is particularly evident when the specimen is heated to higher temperatures by a large current density.

Calibration and adjustment procedures are as follows: Assume that a semiconductor crystal has been placed in the specimen holder, the resistance channel or A circuit is connected and the gold film resistance thermometer is connected to the input terminal. Let the initial temperature of the specimen be room temperature. To heat the specimen to 500 C in 0.5 second, the procedure would be as follows: With S_{τ} (Fig. 2) in position 2

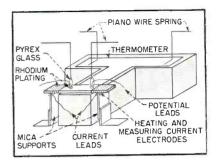


FIG. 6—Specimen holder design is largely responsible for versatility of bulk semiconductor resistance-temperature characteristic equipment

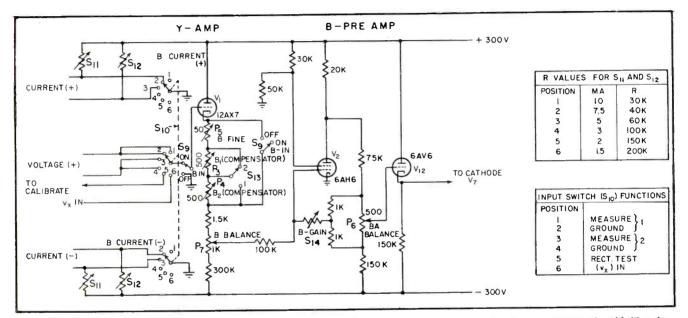
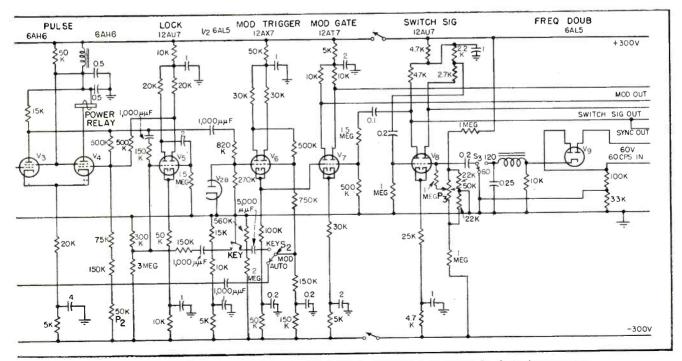


FIG. 5—Circuit permits scope presentation of specimen temperature by producing signal proportional to resistance of gold film thermometer



determines length of current pulse that is passed through semiconductor specimen to heat it to the desired temperature

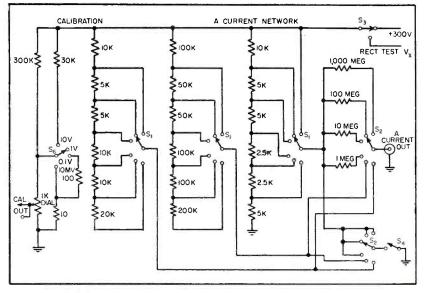


FIG. 7—Calibrator circuit. Precision resistors are selected by S_1

and S_{\bullet} (Fig. 5) closed, S_{10} (Fig. 5) should be in position 2 which is the zero position for the thermometer channel.

Resistance selector switches S_s (Fig. 2) and S_{14} (Fig. 5) are set to the lowest gain position, and P_s (Fig. 3) is adjusted to shift the A and B traces together to a fiducial zero (the horizontal line drawn at an arbitrary position on the face of the cathode-ray oscilloscope) after these traces have been brought into coincidence by means of P_a (Fig. 5).

Switch S_{s} (Fig. 2) is then set to maximum gain. If the A trace shifts substantially P_{1} (Fig. 2) is readjusted to make the d-c level independent of the gain. Switching S_{s} back to the minimum gain, and resetting the zero by means of P_{s} and P_{s} , the procedure is repeated until there is no shift in the A trace as the gain is varied.

This procedure is repeated for the *B* trace using S_{14} , P_{τ} (Fig. 5), P_{ε} and S_{ε} for resetting the zero.

Either P_s or P_s (Fig. 5), depending on which channel is used, is then adjusted to reset the zero of the temperature trace. Current selector S_{11} (Fig. 5) is set so that when the *B* signal has been compensated for, P_s , which is a calibrated potentiometer, reads between 300 and 500 millivolts. Switch S_s is closed and S_{10} set to position 2 to check the zero. If it is necessary to reset the zero by means of P_s and P_s one must first make sure that the specimen has returned to the original temperature.

Typical Values

As an example assume that P_3 (Fig. 5) reads 400 millivolts. The thermometer calibration chart shows that a temperature of 300 C, corresponding to 30 percent increase in the resistance of the gold film thermometer, is equivalent to an increase of 120 millivolts. Switch S_{10} is then set to the calibration position. Selecting 100 millivolts on the calibrator $(S_6 \text{ Fig. 7}), S_{14}$ is adjusted so that an increase of 120 mv from the thermometer produces a full-scale deflection of the B trace. If a round number correspondence is desired between the temperature of the specimen and the B deflection (for example 300 C \approx 60 mm) to facilitate calculations. P_{τ} (Fig. 3) is used as a fine control; otherwise P_{τ} is on zero gain.

Next switch S_{ν} is closed and S_{10} set to ground. It is always advisable to keep S_{θ} and S_{τ} in the normal position when not actually making a measurement. In this way it is easier to see if the traces have drifted from the fiducial zero on the scope. With S_7 in position 4, and S_8 in position 6 (maximum gain), the calibrator (and S_6 , Fig. 7) is adjusted to give 5 volts. The A trace should not change its position by more than a few millimeters. If the shift is substantial one can adjust P_{10} (Fig. 2). The adjustment should not be necessary more than once

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every few months or so.

Switch S_{τ} is then moved into position 3 and S_{\bullet} in the position of minimum gain. The *A* deflection is now calibrated in terms of millivolts per millimeter of deflection of the *A* trace. Turning switch S_{τ} to position 1 and selecting the *A* current by means of S_1 and S_2 (Fig. 7), a convenient deflection of the *A* trace at room temperature may be chosen.

If the specimen resistance is small it is better to increase the Again by means of S_s (Fig. 2) than to increase the A current to give a larger deflection. In this way a larger resistance is kept in series with the A current source, thus insuring a constant current for the specimen, even though the resistance of the specimen may change. Continuing with the procedure, S_{τ} is returned to position 2 which grounds the A channel. The horizontal sweep frequency is adjusted so that one complete sweep takes 0.7 second.

With S_{+} (Fig. 4) closed the length of the timing pulse is set to 0.5 second by counting the 60-cps switch pulses between the beginning of the trace and the position of the timing pip until they run up to 0.5 second. With the heating current switch (not shown) open and the pulse switch S_2 (Fig. 4) on the automatic position, depress the key for a trial pulse. When S_7 is moved to the measure position there should be no change in the deflection of the A trace. If there is, the polarity of the d-c heating unit input should be reversed. This will change the phase of the shorting signal with regard to the electronic switch of the vertical amplifier.

If trial heating pulses are permissable, S_0 (Fig. 5) is opened (turned to ON) and a heating pulse is passed through the specimen.

As much resistance as possible should be left in series with the specimen to insure a constant measuring current. The heating current is adjusted to give appropriate temperature rise. Length of the heating pulse is selected by P_{i} .

If trial heating pulses are not permissable the proper setting of heating current must be estimated from previous experience.

Between observations S_{7} is returned to position 2 and S_{9} OFF

(closed) to check for any drift of the traces from the fiducial zero. Before making another pulse measurement the specimen must be returned to the temperature from which it is supposed to start by checking the fiducial zero.

Figure 9 shows a typical oscillogram resulting from the pulse heating measurement of germanium. The points of the traces of the oscillogram are not straight lines because, the voltage activating the electronic switch which alternates the signal to the oscilloscope is not exactly square. This explains a slight hook at the start of each line. The reason the lines are not all of the same length is that the horizontal sweep voltage is not linear. Since there is slight cooling during that half of the cycle when there is no heating current passing through the specimen, each new line of the temperature trace starts at a little lower position (lower temperature) than the previous line.

Calculation

To interpret the oscillogram in terms of resistivity versus temperature, various adjustments must be recorded at the time the measurement is performed. Knowing the sensitivity of the A amplifiers and the sample measuring current, the resistivity may be obtained for each point of the curve. Knowing the compensating voltage in the thermometer circuit and the sensitivity of the B amplifier, the percentage change in resistivity of the thermometer may be obtained. From the initial temperature of the thermomter and the thermometer calibration, the temperature may be calculated for any time.

A plot of the logarithm of the resistivity of various germanium samples as a function of 1/T gives the typical curve observed with conventional methods. The following is a table of the energy gaps for germanium calculated from the slope of such curves in the intrinsic range obtained by the pulse heating method.

> 0.12 ohm cm 0.73 ev 1.2ohm cm 0.76 ev 4.3 ohm cm 0.75 ev 5.7ohm cm 0.73 ev 0.74 ev 13.0ohm cm 21.0ohm cm 0.75 ev

These values are in agreement with those obtained by the conventional method.

If it is assumed that the number of carriers is constant, and if the scattering is due to lattice vibration, in this temperature range the resistivity should follow the $T^{3/2}$ law.

In the temperature range between 110 K and 230 K the curve for the higher resistance sample follows the $T^{_{3/2}}$ law. Below this temperature range the resistivity is higher than predicted by the $T^{3/2}$ law. This is to be expected because the resistivity resulting from impurity scattering can no longer be considered as negligible. Above this temperature the resistivity is lower than expected. In this range the intrinsic electrons and holes begin to make their contribution to the con-

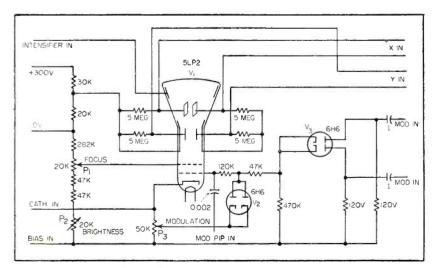


FIG. 8-Schematic diagram of display unit

duction process. Because the number of carriers increases, the observed resistivity is lower than predicted by the $T^{s/2}$ law. In agreement with this discussion, the traces for the lower resistivity sample show a narrower temperature range in which the $T^{3/2}$ law is fulfilled ^{5, 6, 7}.

Similar results were obtained by pulse heating of silicon. Since, in general, silicon does not go into the intrinsic range until a much higher

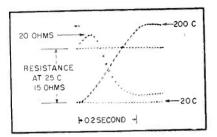


FIG. 9—Tracing of typical oscillogram of resistance-temperature characteristic for germanium sample

temperature than germanium, one must increase the heating current. Calculation of the width of the forbidden energy gap yields a value of 1.09 ev.

The results of the pulse heating of tellurium were as follows: the energy gap is 0.33 ev and two high temperature slopes are observed; the second slope gives a value of 0.58 ev and corresponds to an increasing number of defects at high temperature.8

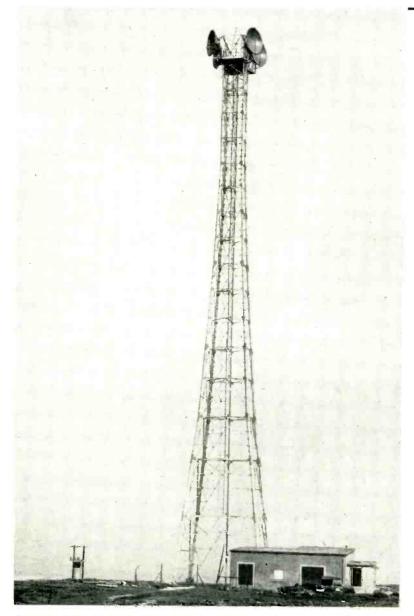
The author is indebted to K. Lark-Horovitz of Purdue University for suggesting the pulse-heating method described in this article. The program that led to its development was supported by a Signal Corps contract. The mica sheets used in the gold thermometer were prepared by K. W. Meissner and the single crystal germanium specimens were prepared by Louise Roth.

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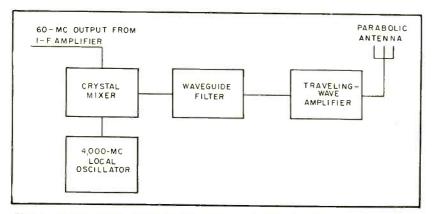
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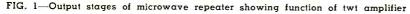
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British TV Relay Uses



Antenna tower and repeater station on Britain's microwave television relay





By D. C. ROGERS and P. F. C. BURKE

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S^{PANNING 250 miles from Manchester, England to Edinburgh, Scotland, Great Britain's new 4,000-mc television relay links the Kirk O'Shotts transmitter with the rest of the BBC network.}

The relay, which includes seven repeater stations, is unique in that it marks the first use of travelingwave amplifier tubes in regular service. Each repeater station uses four of the tubes, type CV-2188, one in each of the microwave transmitters and two on standby.

A 37-mc frequency difference is established at each repeater between incoming and outgoing carriers. The incoming 4,000-mc signal is converted to 60 mc by a silicondiode mixer and amplified in a conventional wide-band amplifier. As shown in Fig. 1, the microwave carrier is restored in a germaniumdiode mixer. The unwanted carrier and image frequency are removed by a waveguide filter and the mixer output, about 25 milliwatts, is increased by the traveling-wave amplifier to about 1.5 watts. The amplified microwave output is fed by waveguide to the parabolic antenna located on top of a tower, which may be from 20 to 200 ft high. One of the towers is illustrated, with its repeater station.

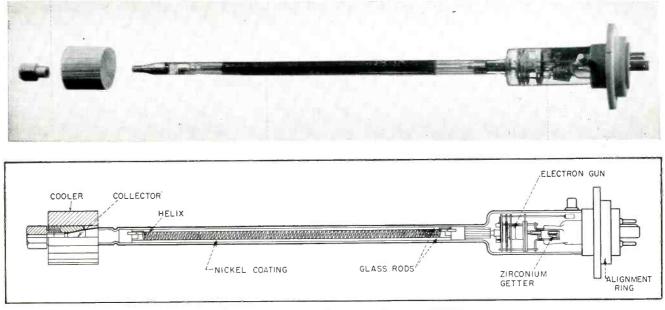
Traveling-Wave Tube

The CV-2188 operates at 3,000 volts and a current of 16 milliamperes. This provides a maximum power output of 2 watts as compared with the 100-milliwatt output of earlier tubes^{1,2}. Ordinary manufacturing techniques have been used in production of the new tube, thus it can readily be made in quantity.

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Traveling-Wave Tubes

Traveling-wave amplifiers, designed for mass production, prove satisfactory in 4,000-mc television relay from Manchester to Edinburgh. Tubes deliver 2 watts maximum power output; gain is 20 db over 80-mc passband. Average tube life exceeds 3,000 hours



Principal features of traveling-wave tube, type CV-2188

The photograph and accompanying sketch of the tube show its essential features such as electron gun, helix and collector. The base connections are to heater and cathode, heater, and first anode. The helix lead is brought out to a side cap so that the full helix voltage is not applied between the base pins.

The tube fits into a waveguide circuit as shown in Fig. 2; the cooler mates with the tapered collector and is attached by a nut after putting the tube in the circuit. An air flow of 4 cubic feet per minute through the cooler dissipates 40 watts of beam power.

One illustration shows part of a repeater bay with the travelingwave tube connected in its circuit. The tube is mounted vertically in the left-hand rack. The relative size of the unit may be judged from the waveguide dimensions: 2 in. \times 0.667 in. The apparent bulk of the unit is due to the focus coils, as shown in Fig. 2.

Size of the focus coils is determined by the distance between them. A large gap requires larger diameter coils than a small gap in order that the drop in field remain unchanged. The relatively small narrow dimension of the waveguide is advantageous in that it allows the weight of the focus coils to be kept down. The magnetic field has an average value of 300 oersted.

Operation

The cathode is operated 3,000 volts negative, the helix at ground potential and the collector at 50 volts positive, to prevent secondary electrons returning to the helix. The exact voltage required for maximum gain and output varies from tube to tube, but lies between 2,800 and 3,200 volts.

The gun has two anodes, a first, whose voltage is adjusted to give a collector current of 14 milliamperes, and a second operated at helix potential. The first anode works at about 1,100 volts and draws less than 250 microamperes. Helix current is usually less than 1 milliampere but can be as high as 4 milliamperes without damaging the helix. A typical tube operating under these conditions will give a gain of 20 db at low power levels and 16 db at maximum power output of two watts. Figure 3 shows the variation of gain and power output with frequency, helix voltage and input power.

The large bandwidth of this type of tube can be seen from the curves;

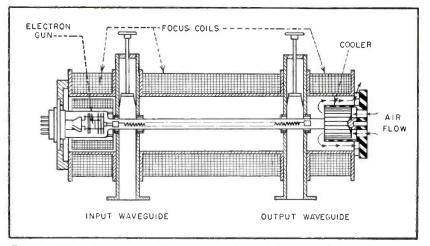
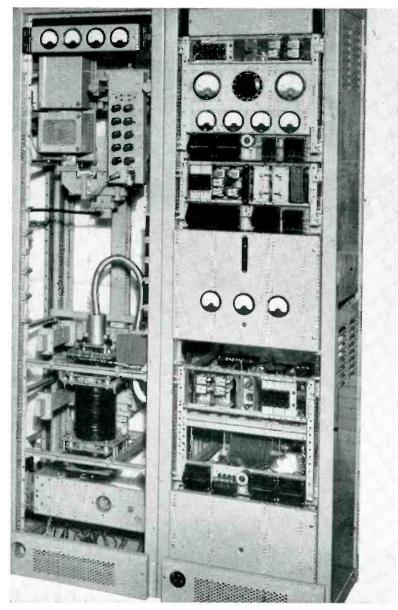


FIG. 2—Cutaway sketch showing traveling-wave tube connected in its circuit



Part of repeater bay with traveling-wave tube mounted in its circuit

it is more than 800 mc between points 3 db below the maximum value of gain. Operation at a current higher than 14 milliamperes is not recommended as the life may be reduced. The maximum variation in gain between tubes operated at optimum voltage and 14-ma collector current is about ± 2 db. The variation in power output is somewhat less.

Construction

The electron gun is designed to produce a parallel beam of electrons of the same diameter as the cathode, 0.090 in. The magnetic field insures that there is only a small increase in beam diameter upon entering the uniform potential region following the gun anodes.

The cathode is mounted on a mica insulator, sandwiched between two ceramics to prevent buckling, and surrounded by a focusing-cup held at cathode potential. The two anodes are also mounted on mica insulators, and the whole gun assembly is held together by support rods passing through the insulators as shown in Fig. 4.

It is essential to construct the tube with helix and gun in line if satisfactory focusing is to be obtained. This is achieved by centering all parts from the bulb, which is made by joining a piece of precision-bore hard glass, 0.394 in. ± 0.001 in. diameter, to tubing just over an inch in diameter.

This tubing is then shrunk on to a mandrel to an accurately known diameter collinear with the precisionbore glass. The copper collector is also sealed on centrally, using a conventional feather-edge seal. The helix is wound of 0.028-in. wire on a 0.131-in. mandrel at 19 turns per inch. When inserted in the precision-bore tubing it is held tightly by three glass rods centerless ground to an accuracy of 0.0002 in.

A connecting-tube from the helix slides into the second anode of the gun. The gun elements are mounted centrally on their micas, which are a good fit in the lower part of the bulb. The gun, mounted on a stem, needs only to be inserted and dropsealed to be aligned with the helix.

After pumping and basing, an alignment ring is cemented to the

base on the center line of the bulb. Thus when the tube is in its circuit, it is held centrally by the ring and a pin supporting the cooler nut. No movement of the tube is necessary to focus it.

A system of deflector coils mounted around the gun provides a transverse field of a few gauss to correct residual errors in tube construction and in winding and assembly of the circuit coils.

Tube Life

The high current density at which the oxide-coated cathode works and the high anode voltage mean that any gas in the tube would quickly destroy emission. Every precaution must be taken to remove gas. For example, the helix is vacuum-annealed before assembly. The processing time has been kept reasonably short. It takes only about two and a half hours to pump a tube, including glass-baking. The tube has a continuously-operating zirconium getter in parallel with the heater. The getter consists of a tungsten spiral coated with zirconium that absorbs any gas evolved during life. To prevent its emitting electrons, there is a shield surrounding the getter.

In unattended operation, as in microwave relay use, the circuit of Fig. 5 is used to keep the cathode current constant, correcting any fall in cathode activity by increasing the first anode voltage. The anode voltage is allowed to rise from about 1,100 to 2,000 volts during life. If any sudden failure occurs, the repeater is switched over to standby. Any tubes having a high anode voltage, which indicates that they are soon to fail, are replaced on regular maintenance visits. An average tube life of over 3,000 hours is obtained.

Matching

Figure 6 shows a typical coupling arrangement. The probe extending across the waveguide picks up the wave and excites the helix. The cup, flush with the internal waveguide face, is a choke roughly a quarter wavelength long. The susceptance of the junction is cancelled by the adjustable piston. It is possible to get a voltage-standing-wave ratio of less than 2:1 from 6.5 cm to 8.5

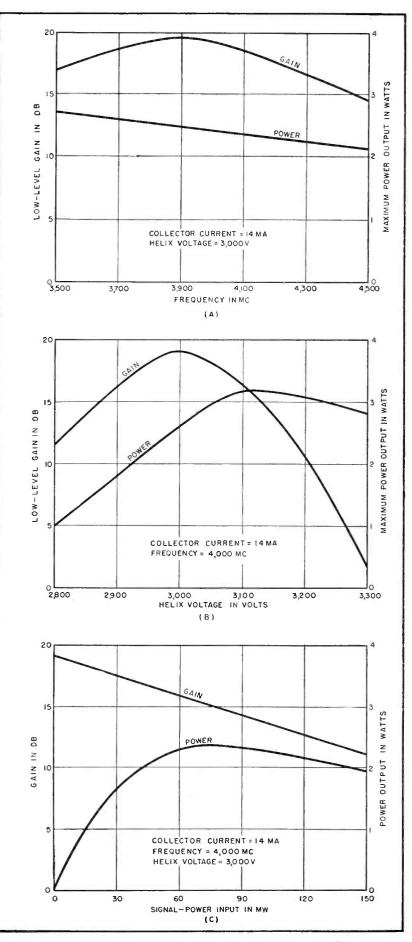


FIG. 3—Electrical characteristics of traveling-wave tube showing variation in gain

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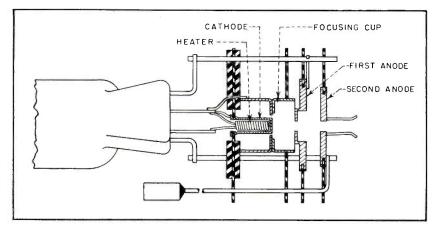


FIG. 4—Details of electron gun used in the traveling-wave tube

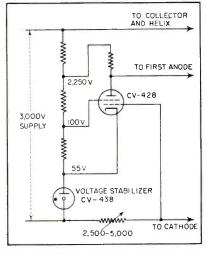


FIG. 5-Circuit used to stabilize twt cathode current

cm with the piston set in one position.

It is necessary to have a better match than this in radio-relay use because of the long length of waveguide between the traveling-wave amplifier and the antenna. Frequency-modulated signals suffer harmonic distortion in such a long line if it is not well matched at both ends, as a reflection from the output end will travel down the line and be reflected at the input before being transmitted. Such signals will have a time lag behind the original signal³. The distortion will be proportional to the length of line and the product of the reflection coefficients at the two ends. The possible height of the antenna tower and the match at the antenna are such that the vswr, looking into the traveling-wave tube, must be less than 1.1:1.

It was considered impossible to design the tube to meet this requirement everywhere between 3,600 and

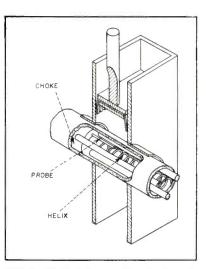


FIG. 6-Method for coupling waveguide to twt helix

4,200 mc. Therefore the admittance has been given wide limits, to eliminate the need of a precise test in manufacture. A tuning device has been incorporated in the circuit to give as good a match as required. This gives a bandwidth of approximately 80 mc, which is quite sufficient for one-channel use. The tuning is simple; only one control is necessary.

Attenuation

It is essential that the tube shall not oscillate under normal conditions, and this requires that the loss backward along the helix, which is equal to the cold attenuation, shall be greater than the forward gain at every frequency where considerable reflection occurs at output and input. In fact, the attenuation needs to be greater than this to provide adequate buffering between crystal-mixer and antenna. The time-delay between mixer and an-

tenna is large, since it includes the electrically-long waveguide filter, the traveling-wave tube, and the waveguide feeding the antenna. The delay distortion mentioned previously can occur if there is appreciable reflection at the mixer and the antenna. This distortion is reduced by having a net loss in the mixerantenna-mixer path. Such a loss is contributed by the difference between the attenuation and the gain of the traveling-wave tube. The CV type-2188 tube has a minimum attenuation of 32 db and thus gives a net loss greater than 12 db.

Part of this attenuation is provided by the resistive wire used for the helix, but most is due to a region of lumped attenuation placed about a third of the way along the helix from the gun end. This lossy material must be in intimate contact with the helix, as the short wavelength associated with the low wave velocity causes the electric field to fall sharply with distance from the helix. Nickel coating evaporated on the inside of the bulb for about 7 in. prevents propagation outside the helix, which could otherwise give rise to feedback. Nickel is preferred to Aquadag, as it is less readily scraped off on inserting the helix assembly.

Conclusion

The tube described utilizes conventional techniques and several hundreds have been made with a shrinkage as small as that encountered with ordinary tubes. The tube has been found to meet the requirements of unattended operation and has shown the practicability of traveling-wave tubes in microwave relays. Since this tube was designed, the art has progressed rapidly towards providing greater power at a lower voltage, and there seems every likelihood that, with its inherently wide passband, the traveling-wave tube will prove preferable to the klystron or the triode as the output amplifier in microwave relay stations.

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Magnetic Amplifier With Reset Control

Simplified explanation of revolutionary circuit developed by Ramey is presented. Permits design of miniature magnetic amplifiers with very high gain and speeds of response of the order of one-half cycle at the operating frequency

PRIOR to the introduction of the reset circuit to be discussed, the magnetic amplifier was considered by many engineers to be a complex device heavily based upon empirical data. Since the announcement of the reset circuit several years ago¹, the correspondence between theory and experiment has been greatly strengthened, and the design problem simplified considerably.

The new circuit offers a further advantage in greatly improved performance. Time delay, an inherent disadvantage in magnetic amplifiers, has been reduced to a negligible minimum for many applications, including moderately high-speed servo systems. Using the new circuit intrinsic time delay is reduced to a half cycle at the operating frequency, and since 400-cps power is commonly used in servo systems, the response of the amplifier is ordinarily faster than that of the mechanical elements of the system.

To set the stage for the simplified explanation of the new circuit that follows, a brief review of previous magnetic amplifier concepts will be presented.

M-A Progress

The simplest magnetic amplifier is the saturable reactor. Though very useful in many applications, it suffers from limited gain and slow response. To improve its performance, the self-saturation feature has been developed². This consists

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basically in placing rectifiers in series with the load windings. Load current can flow in only one direction and the core is no longer demagnetized by the negative load currents. In both circuits, output power is varied by a d-c current in a control winding which establishes a level of control mmf that in turn sets the flux at the start of each cycle and determines the conduction angles and hence the load power.

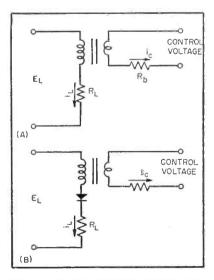


FIG. 1—Simple saturable reactor and self-saturating magnetic amplifier circuits

The self-saturating circuit has greatly improved performance, yet it is not nearly adequate for many automatic control systems. Its shortcomings stem directly from the use of the same control scheme as that of the saturable reactor. In both cases, a d-c current level must be established in a control winding of appreciable inductance. There is the usual L/R time constant associated with this current when the control voltage is changed, and this becomes the major constituent of the magnetic amplifier's delay.

The second difficulty concerns the voltages induced in the control winding from the load circuit. The control-circuit impedance to these voltages must be high, or circulating currents will flow and reduce the load-circuit impedance before firing. Special core structures will, in some instances, buck out these voltages, but the problem is always present with the more common toroids. It is especially serious in half-wave circuits, some of which are very useful for reversible control amplifiers.

To reduce these circulating currents, the control coil must often be padded with a series resistance or mismatched to the driving source. Control power is dissipated in the resistor, and the power gain of the amplifier reduced.

The twin problems of slow response and control circuit induced voltages present in both the saturable reactor and its self-saturating improvement appear because of the method of control: current or mmf is the independent variable. Figure 1A is the simple saturable reactor, and Fig. 1B the self-saturating circuit. Identical cores are used for both circuits each with a control winding and a load winding. The load is R_L and R_h is the padding resistor. The a-c line voltage is symbolized by E_L .

Ramey's Circuit

The new magnetic amplifier to be discussed has an intrinsic time delay of one-half cycle of line frequency, no analogous induced voltage problem and very high gain. The chief virtue is its simplicity, and the remarkable characteristics that follow from the adoption of a realistic control scheme.

Optimum core materials for these circuits are nickel-iron alloys with rectangular flux-current loops. Because of their high retentivity, the core can store a flux level nearly equal to the saturation value. This flux storage with no applied mmf is a necessary feature of the amplifier with reset control.

The basic theoretical relationship pertinent here is that between the flux in a coil and the voltage across it. Magnetic theory states that the flux linkages in a coil at any instant are exactly equal to the value of the integral of the voltage across the coil at that time. For the application under consideration, with sinusoidal line voltages, this can be restated in simpler form: the flux change in the coil at the end of a half cycle is proportional to the volt-time integral, or the area under the voltage waveshape across the coil during that half cycle.

The fundamental difference between the new circuit and the saturable reactor and self-saturating scheme can be stated as follows: here voltage integral, flux and flux density are the independent variables in the control scheme, as compared to current, magnetomotive force and magnetizing force in the earlier circuits.

A half-wave, nonreversible reset circuit is shown in Fig. 2. The load current flows thru path *abce* while control action is established through *abde*. A single winding on a rectangular-loop core is active for both the load and reset half cycles. Current can flow in the load R_L only during the positive half cycle of line voltage because of the polarity of the rectifier in the load path. Similarly, control current can flow only during the negative half cycle. The resistance R_c adjusts the duration of current flow in R_L and hence is the control element for the amplifier.

The circuit reduces to simpler configurations with extreme values of R_c . When it is very large, the control path disappears, leaving the self-saturating circuit of Fig. 1B with no control mmf. This is the condition of maximum output.

When R_{σ} is very small, the resistances in series with the coil during both half-cycles are very small in comparison to the self impedance of the winding. Hence, for all practical purposes, the coil is connected directly across the line, and only a small magnetizing current can flow. This is the condition for minimum output. Varying R_{σ} between these two limits controls the load power in the manner described below.

Control Action

Just before the start of the negative half cycle of line voltage, load current has been flowing, and the core completely saturated. Operation is along path 3, 4 on the fluxcurrent loop of Fig. 3A. At the voltage reversal at 1 load current ceases, but the high retentivity of the core material maintains the flux just slightly below the saturation value at 1. In the following negative alternation of line voltage, current flows only in the reset or control

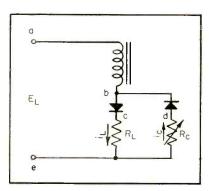


FIG. 2—Magnetic amplifier with reset control. The core is reset by current flowing through R_c during each half cycle when load current is blocked by rectifier in series with load

path, *abde* (Fig. 2). The drop across the rectifier is very small, so that the line voltage divides between the coil and the control resistance, the actual voltage waveshapes depending on the magnetic characteristics of the core and the value of R_c . This reset current is very small compared to the load current, and its peak value equals the maximum horizontal coordinate of the left flank of the flux-current loop.

The flux in the core must change by an amount proportional to the area under the coil-voltage curve during this reset half cycle. It moves from point 1 to point 2 (Fig. 3A), a change equal to ϕ_c . The value of R_c determines the division of reset line voltage between itself and the coil, and hence the flux change ϕ_{c^*} . Thus its function is to set the flux in the core at the end of reset and the start of the load half cycle.

At 2, the line voltage reverses, the reset rectifier blocks, and conduction starts in the load path with the current at first limited to a small value by the width of the flux-current loop and the magnetic characteristics of the core. All the line voltage appears across the coil, since its instantaneous unsaturated impedance has been chosen very much greater than R_L . The voltsecond area of the coil voltage from 2 onward grows, and the flux rises proportionately with it.

At some instant, point 3, enough area has accumulated to bring the flux back to the saturated level. Since no further flux change is possible, the coil impedance drops abruptly, and all of the line voltage appears across R_{Ls} . Load current flows during the rest of the positive half cycle, and the average load power depends on the conduction angle θ_L . At point 4 the line voltage again reverses, load current is blocked by the rectifier, and the action repeats itself.

Conduction angle θ_L depends on the degree of reset, and the initial value of flux at the start of the load alternation. If ϕ_{σ} decreases, point 3 will be closer to 2, the coil will fire sooner, and the load power is increased. Thus an increase in R_{σ} brings about a corresponding, though not proportional, increase in the load power. Figure 3B shows the conditions for a higher value of R_c . The flux-current loop for this case is similar to Fig. 3A, but with a smaller value of flux change ϕ_c' .

Another comparison can be made between mmf and reset-control amplifiers. In both, load rectifiers permit output current to flow during one half cycle only. Also, the conduction angle θ_L is determined by the flux in the core at the start of the load half cycle. The two differ only in the method by which this initial flux level is established.

With mmf control, ampere-turns is the independent variable which sets the initial value of flux at a point just to the left of point 2 on the flux-current loop of Fig. 3A. In reset control, voltage-integral is the independent variable, and the initial flux is set by controlling the coilvoltage area during the reset. Thus the load circuit action is the same in both schemes, and the load conduction angle θ_L is controlled by the initial flux level at the start of the load cycle, regardless of its derivation.

Since the flux changes during load and reset periods are exactly equal, the equivalent coil-voltage areas must also be identical. The positive and negative half-cycle areas of line voltage are the same; hence the area of the voltage across R_c must equal that across the load R_{L} . This establishes a basic identity; for this circuit, the average (d-c) control voltage equals the average load voltage. Therefore, if the control voltage is known, the load current, voltage and power can be predicted (shaded areas, Fig. 3).

Control Resistance

The characteristics of R_c can be established fairly simply. Its value can be specified for chosen maximum and minimum conduction angles in terms of the unsaturated coil impedance. As an example, current practice with Deltamax and Orthonol cores, for a range of conduction angles from 30 to 170 degrees, requires a variation of R_c between 0.02 and 2.5 times the coil impedance. The latter is obtained by dividing the peak line voltage by the peak coil current flowing with the reactor connected simply across the line. This, however, is an em-

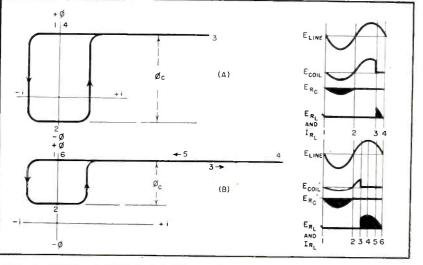


FIG. 3—Voltage waveforms and flux-current curves show effect of variation in control resistance on output

pirical relationship. Its analytical confirmation requires data on the volt-ampere and flux-current characteristics of wound cores not presently available. The resistance R_{σ} must be able to withstand the peak line voltage (full output) and the peak coil magnetizing current (full reset). It must absorb a varying amount of power from the circuit, which maximizes at approximately half output.

Although a variable resistance is required as the control parameter. this amplifier can be controlled by practically any form of waveshape of voltage. It was shown that the average control voltage must equal the load voltage. This must hold whether the control voltage is externally derived, or merely the voltage drop of a magnetizing current across a control resistance. The one requirement for voltage control is that the internal impedance of the control source be low, otherwise, with no control voltage full reset and minimum output will be impossible.

Using the figures cited above, the control-source resistance would have to be 0.02 times the coil impedance or less, if a minimum conduction angle of at least 30 degrees were required. This may require a mismatch between control source and amplifier. It should be noted that the source will always absorb, rather than deliver, power from the amplifier, because of the direction of flow of the reset current.

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This discussion has purposely assumed ideal circuit elements. This will not be the case in practice. Rectifier leakage may prevent full output if the sum of the leakage and the control circuit current has peaks exceeding a value established by the d-c coercive force of the core material. The saturated inductance of the coil delays reset and load current commutation. With wrappedcore toroids, typical values are 10 to 15 degrees. Stacked laminations give larger delays. Available core materials only approach the rectangular loop, and load-current voltage drops in the rectifier and coil must be considered.

The load circuits of these amplifiers can be connected in the same configurations previously developed for the self-saturating or mmf-control amplifiers. The reset circuits must be determined by the nature of the control impedances or voltages available. It is expected that study of available active impedances will result in composite control amplifiers far superior to presently available cascaded magnetic amplifiers with mmf control.

The author wishes to express his thanks to W. J. Dornhoefer and Harold G. Eicher, Jr. for their help in this work.

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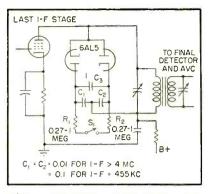


FIG. 1—Shunt-type diode limiter with self-rectified bias is connected across last i-f plate circuit

U SE OF amplitude modulation for mobile vhf services such as civil and military aircraft, civil defense and civil air patrol imposes intelligibility limitations in the presence of strong impulse interference. Such receiving conditions occur when stations are located in areas where automobile traffic is heavy and relatively close to the receiving antenna.

Amplitude-limiting devices of many types¹ have been designed into vhf receivers to minimize the effects of impulse interference; and many of them do a creditable job if the noise voltages appearing at the receiver input are not excessive. When the impulse noise increases, however, many noise limiters fail to maintain intelligibility of the incoming signal.

Although noise-reduction circuits have been suggested that do not depend upon amplitude limiting for their operation, amplitude limiting is the noise-limiting technique having widest application. Only amplitude limiting will be considered in this article.

Interference

Impulse noise, as generated by an ignition system, is a train of highly - damped oscillations, the repetition rate of which varies with the rpm of the motor. The waveform of each impulse and the amount of radiated energy depend upon the electrical characteristics of the ignition system. In general, the duration of each impulse is extremely short and its energy is spread over a wide range of frequencies. If a receiver of limited bandwidth is subject to such impulse noise, the duration of each

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noise wave train is progressively increased as it passes through each succeeding tuned circuit on its way to the final detector. After detection, the pulse is further integrated by the i-f filter and the audio system.

I-F Limiters

Since all intelligence carried by an incoming a-m signal is lost during the limiting of a noise pulse, the shorter the duration of the limited pulse, the lower the loss of intelligence. Optimum impulse-noise reduction is obtained by limiting the amplitude of the noise pulse at a point in the receiver where bandwidth is maximum commensurate with selectivity requirements.

The desirability of limiting impulse noise before excessive integration by receiver selectivity has been pointed out.² Nevertheless, many vhf receivers in use do not take full advantage of their overall bandwidth when they use noise limiters following the final detector. Integration by the i-f filter is largely responsible. In addition, such limiters do not prevent the avc system from responding to a train of noise pulses, thereby desensitizing the receiver.

What is needed is an effective i-f limiter requiring a minimum of parts and capable of effective noise limiting prior to the final detector. Such a limiter, if it is to be used in mobile receivers, must be capable of adjusting itself to variations in the received signal and must allow the designer to choose the degree of limiting desired. If such a limiter can automatically adjust itself to the degree of modulation of the incoming signal at a

roughly syllabic rate, its effectiveness can be increased. The limiter to be described is designed to improve intelligibility of a-m speech signals in the presence of strong impulse interference, when retention of speech quality is of less importance than intelligibility. Effective noise limiting under such conditions requires some degree of flattening of the positive modulation peaks by the limiter and such distortion is not conducive to maintenance of speech quality. The designer, however, may make his own compromise between the degree of noise limiting desired and the distortion produced by limiting.

Noise Limiter

By NATHANIEL BISHOP

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Circuit Details

The i-f limiter illustrated in Fig. 1 is a conventional full-wave shunttype diode limiter with the added provision of self-rectified bias. Each diode assumes a bias roughly equal to the peak value of the applied i-f voltage. The time constant of the bias circuit is largely determined by C_3 and the shunt resistance consisting of R_1 and R_2 in series. The R_p of the last i-f amplifier and the value of C_s determine the charging rate. Limiter bias rises with positive modulation of the incoming signal and tends to follow the modulation level at a syllabic rate; i-f voltage variations not ironed out by the avc are accommodated in a like manner.

Opening S_1 allows the bias to rise to the peak value of the applied i-f voltage and stay there, thus in effect removing the limiting action. Crystal diodes have been used in place of the 6AL5, but their comparatively low back resistance acts as a finite shunt across C_a , limiting

For Mobile VHF

Shunt-type diode limiter in last i-f plate circuit reduces impulse noise in mobile vhf receivers. Circuit is applicable in civil defense, aircraft, airport-control-tower and other vhf a-m equipment operating in heavy ignition-noise areas

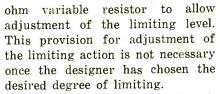
the flexibility of control over the degree of limiting.

The limiter circuit is used across the primary circuit of the last i-f transformer as circuit parameters are more favorable for effective limiting at this point. A shunt limiter of finite forward resistance performs best when working out of a high-impedance source into a high-impedance load, and such conditions are best met by the indicated circuit. Impulse-noise pulses are limited to a level determined by the limiter bias which in turn is determined by the average peak level of the applied i-f voltage.

For effective limiting, the receiver must have sufficient gain up to the limiter to assure proper limiter action on weak signals. The requirements in this respect are quite similar to an f-m receiver equipped with a limiter. Unfortunately, diodes do not look like a low resistance until the input voltage is measured in volts.

Receiver Application

This limiting circuit has been incorporated into two vhf receivers with excellent results. The first receiver, designed for civil-defense operation in the 144 to 148-mc range consists of a cascode r-f stage, triode mixer and three stages of 4-mc i-f having a bandwidth of approximately 60 kc. A block diagram is shown in Fig. 2A. In this receiver, R_1 and R_2 are replaced by a 2-meg-



Switch S_1 , indicated in Fig. 1, may be eliminated if limiting is desired at all times, and the two fixed resistors R_1 and R_2 may be combined into one. Delayed avc is used in this receiver to allow maximum gain on weak signals for better limiting.

The second receiver is a doubleconversion unit with a similar r-f and mixer arrangement. Figure 2B shows its block diagram. One stage of 10.7-mc amplification is used between the first and second mixer with two stages of 455-kc i-f following the second mixer. The gain up to the limiters in both receivers is comparable, but the bandwidth of the second set is approximately 6 kc as opposed to 60 kc for the single-conversion unit.

The noise-limiting performance of this circuit arrangement, in both mobile and fixed operation, has provided a degree of performance not obtainable with the conventional type of noise limiter. While the narrow-band receiver provides better intelligibility in the reception of very weak signals in the absence of heavy impulse noise, the wide-band receiver is more effective in preserving intelligibility under conditions of heavy impulse interference.

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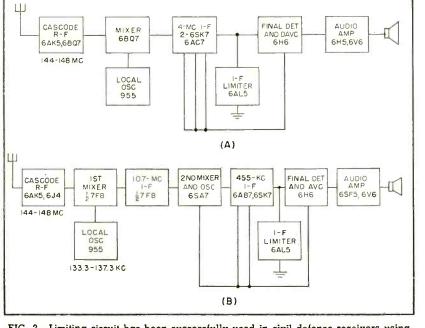


FIG. 2—Limiting circuit has been successfully used in civil defense receivers using both single and double conversion arrangements

TRANSISTORS: Theory and Application

Transistor Action

Part IV

By ABRAHAM COBLENZ and HARRY L. OWENS

Signal Corps Engineering Laboratories Fort Monmouth, New Jersey

TN THE FIRST three articles of this series concepts particularly appropriate to transistor theory and not normally encountered in the study of vacuum tubes have been discussed. A superficial view of transistor operation was given', and some simplified principles of quantum mechanics were considered which will assist in a deeper understanding of transistor action². In addition. special aspects regarding the nature of the electron have been reviewed⁸ for use in the analysis of the microscopic structure of the solid materials used in transistors.

In this article the application of these very general theorems is made to the study of germanium and silicon to provide better insight into the nature and structure of semiconductors.

Atom Structure

This section concerns primarily the Ge and Si atoms. Mention has been made that the present theory of the structure of matter envisions a nucleus containing protons (+)about which are distributed electrons (-) in sufficient quantity so that the total charge of the atom is zero. It is essential to bear in mind that the normal atom, if not disturbed or ionized, is neutral or has zero charge.

The electrons outside the nucleus are arranged in shells or rings as indicated diagrammatically in Fig. 1. The atomic number of german-

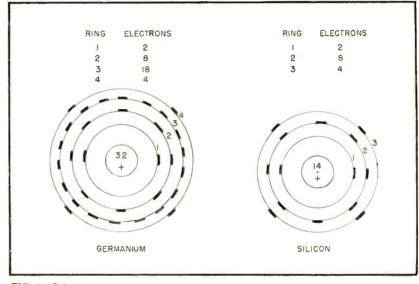


FIG. 1—Schematic representation of germanium and silicon atoms shows electron rings surrounding nucleus. Note the 2-8-18-4 arrangement for Ge and 2-8-4 arrangement for Si. First three rings for Ge and first two for Si are complete rings.

ium is 32; this means that there are 32 electrons rotating around the nucleus as indicated. From previous discussion,⁸ it is not to be inferred that these electrons are at any time physically distributed as shown the positions of the electron shown may, for convenience in thinking, be regarded as the most probable locations.

An electron shown in the sketch as being in the outer ring of 4 has a fairly large probability at various times of being just outside the nucleus and even closer to it than the two electrons of the inner ring. Similar remarks apply to all the other electrons. For electrons we always speak of probability with regard to their position and only for convenience in discussion do we draw ultrasimplified sketches like Fig. 1. More correctly, we should show a smeared-out picture as in Fig. 2 where the shaded portions show areas of high probability.

For discussion, consider that an atom consists of a nucleus surrounded by one or more concentric rings of electrons. A ring is regarded as complete if it has a particular number of electrons associated with it. The ring nearest the nucleus, or ring No. 1, requires two electrons to be complete. The next outer ring, ring No. 2, has eight electrons, and ring No. 3 has eighteen electrons (eight for argon) when complete. Both the position of the ring and the number of electrons in it must be known to de-

• This is the fourth in a series of articles on transistor electronics SEMICONDUCTORS • written for engineers and technicians with limited experience in solid-state physics. A list of previous articles in this series appears at the end of this article in the references

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In Germanium and Silicon

Study of physical properties of common transistor semiconductor materials and impurities. Conduction by holes and electrons is explained to provide working knowledge of principles for following articles on transistor electronics

termine whether a particular ring is complete.

Energy Levels

It is possible to knock out one or more electrons from any of the rings about the nucleus. In the case of the incomplete rings such as the outer rings of four electrons shown for the two elements in Fig. 1, it is possible to cause an additional electron or more to become attached to the atom in the incomplete ring. In either case, whether the atom gains an electron (or more), or loses an electron (or more), the atom is said to be ionized.

To knock out electrons from the various rings of the atom requires energy. This energy may be obtained, for example, from heat in the form of thermal agitation, by bardment by some other particle, or particle, or by subjecting the atom to electric fields.

One of the ways of determining in which ring of an atom a given electron exists is by measurement of the amount of energy required to ionize the atom with respect to an electron in that particular ring. The study of ionization of atoms is quite complex and actually is of little concern here. It is essential, however, to bear in mind: (1) The ionization energy for an electron in an inner ring is greater than that for an electron in an outer ring. (2) For a given position of a ring with respect to the nucleus, say the second ring, more energy is required to remove an electron from a complete or full ring than from an incomplete or unfilled ring.

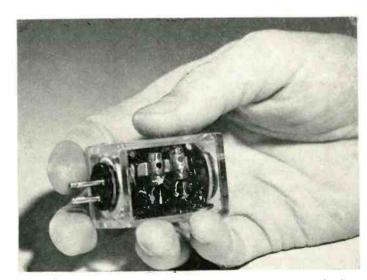
In general when an electron is at a given energy level there is a greater probability that it may move or jump to a lower level than to a higher level because, to jump to a higher level, energy from some outside source must be supplied. On the other hand, due to random processes, there is a finite probability that an electron will jump to a lower level.

The point of interest here is that in consequence of this oversimplified picture, electrons in the states of higher energy have a greater probability of change or transition to new levels than electrons in the lower energy levels. If an electron changes its energy level frequently, or the probability of such change of energy is large, we say that the electron is in an unstable state, and contrariwise, if the probability for an energy transition is small, the electron is in a stable state.

Stable Electrons

The fact that electrons in completed rings are more stable than those in the incompleted rings is actually the crux of the matter of interest to us. If a certain state of a system is more stable than another, the probability will always be greater of finding this system in the stable state. Because the stable condition is the one of high-

TRANSISTOR AMPLIFIER IN QUANTITY PRODUCTION



The tiny amplifier shown has the distinction of being among the first transistorized devices to be produced in quantity. Designed and manufactured by Sapan Engineering Co. for Bell Laboratories, the amplifier uses two point-contact transistors and provides 30 to 40 db gain when inserted in a high-impedance line such as a microphone cable. Several hundred of these units will be manufactured for demonstration purposes

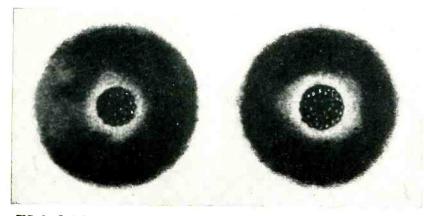


FIG. 2—Artist's conception of germanium and silicon atoms showing smeared-out region about nucleus which represents probability of finding an electron in this region. Lighter regions both near the nucleus and at outer edges indicate regions where probability is small

est probability in certain substances, some natural and some artificial, the atoms tend to adjust themselves and their electrons into a state of stability.

Whereas the atoms of the elements are frequently found in an ionized condition, ionization is restricted to the incomplete rings, normally-full rings seldom, if ever. being found in an ionized condition. As a result, simple chemical compounds involve interactions among the electrons in the incomplete rings only, and for this reason these electrons are called the valence electrons. (Latin: valeo, to be worth, or to be strong.) Because only the valence electrons enter into chemical combinations under normal circumstances, diagrammatically only the valence electrons are usually shown and the complete rings are understood and omitted. Subsequent diagrams for the germanium and silicon atoms show only the four valence electrons.

In Fig. 3 are shown several atoms of carbon. Carbon is tetravalent (four valence electrons), atomic number 6, and the two electrons of the inner ring are not shown, as per the convention mentioned. Note that for the inner or first ring two electrons constitute a completed ring. In the particular substance whose atomic structure is shown by this crude sketch, the valence electrons of atom 1 are shared, as it were, with the valence electrons of atoms 2, 3, 4 and 5. With this arrangement atom 1 behaves as though its second or outer ring were now complete and had 8 electrons in it.

Admittedly this is over-simplified, but the observed fact is that an electron in an incomplete ring, and having an energy level E_{z} , is actually found to occupy a lower energy level E_{z} when it is part of an electron-sharing arrangement, such as shown in Fig. 3.

Whatever is said about a single atom and its electrons in reality applies to the countless myriads of such atoms and electrons which constitute the semiconductor material. Each electron of an atom such as No. 1 is shared with a suitable nearby valence electron such as from atom 2, and this pair of electrons thus may be said to form a bond which, because it involves valence electrons, is called a valence bond. This term is part of the basic terminology in semiconductor theory and is frequently encountered in the analysis of transistor action.

The four valence bonds shown for the carbon atoms give rise to a type of substance which the reader knows as diamond. Of particular significance in transistor work is the fact that the atomic structure for pure germanium and silicon is exactly as shown for diamond in Fig. 3 One need merely write Ge or Si in the place of the C in the figure to have the correct picture.

Semiconductors

Interesting and useful information about silicon and germanium can be deduced from the simple picture of the valence bond structure. First, to have electric current there must be carriers of electric current. Except for special cases when the carriers may be holes' the carriers are negatively-charged electrons.

As a corollary, if large numbers of electron carriers are available, the current may be large and other things being equal, we say the circuit involved has low resistance or high conductivity. Contrariwise, if the number of available or free electrons is small, the circuit has high resistance or low conductivity.

A free electron is one that is not in the sphere of influence of the nucleus or that is not in a circumnuclear ring. When an electron is in a valence bond it is in a stable state of low energy and is considered to be bound in the valence bond, and not free to take part in conduction.

From the preceding we may reason as follows: (1) Most of the electrons in a material whose structure involves valence bonds are bound. (2) Hence very few electrons are free to take part in the conduction process. (3) Since the number of electrons free to take part in conduction is small, the material is not a good conductor. Since the three preceding statements are applicable to germanium and silicon, these materials fall into the category of part conductors, or semiconductors.

Forbidden Band

Because energy must be imparted to the electron to get it out of its orbit about the nucleus, it is fairly clear that free electrons have, in general, a higher energy level than electrons in a ring whether the ring be completed or not. As has already been defined in Part II a series or ensemble of adjacent energy levels is called an energy band.

In Fig. 4A is shown a sketch indicating a conduction band or the levels of energy of free electrons. The ensemble of energy levels for the electrons in the valence bonds, or covalent bonds as these are sometimes called, forms a band of energy levels which is called the valence bond band. As indicated in Fig. 4A the energy levels in the valence bond band are lower than the energy levels in the conduction band.

The interesting point about this picture of the structure of germanium or silicon is that between these two bands is a series of energy levels which, for a given material, is never observed to exist. These form an energy gap which is also called the forbidden band.

An insight into the importance of this concept of forbidden bands, conduction bands and valence bond bands is obtained from the consideration that it is feasible to classify the conductors, the semiconductors and the insulators by this means. In the case of conductors (Fig. 4C) there is no forbidden band or energy gap at ordinary temperatures. There is an overlapping of

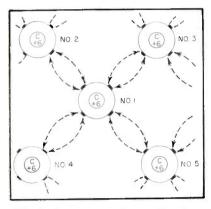


FIG. 3—Covalent bond structure in a tetravalent atom lattice. Such valence bonds may involve atoms of carbon (diamond), germanium and silicon, among others. Note how each electron is bound by valence bond and not free to take part in conduction process

the conduction and valence bands, and valence bonds may or may not exist.

This implies that very large numbers of electrons whose energy falls in the conduction band are always present. If this situation exists in a given material, the material is a conductor by definition.

In the case of insulators the energy gap is very large, perhaps of the order of twenty electron volts.² The number of electrons which at room temperatures will acquire sufficient energy by thermal agitation alone to jump the gap and make the transition from the valence band to the conduction band will be small (Fig. 4B).

Bearing in mind from previous discussions that the most probable state of the electron is in the lower energy levels or in the valence band, it may be seen that if the energy gap is large the number of electrons which will be found in the conduction band is small, and by definition the material is an insulator.

Semiconductors have a conductivity in the range between conductors and insulators, and have an energy gap of the order of one electron volt. For the semiconductors germanium and silicon, the width of the forbidden band is 0.7 and 1.11 electron volt respectively, and by comparison the energy to remove an electron when covalent bonds are not involved is of the order of 0.05 electron volt. Thus a useful criterion for classifying conductors, semiconductors and insulators is on the basis of the width of the energy gap.

Because the energy gap for germanium and silicon is small, even at room temperatures some electrons are available for conduction, having broken from their valence bonds. While the number of electrons raised to the conduction level by thermal agitation is sufficient to place these two substances in the category of the semiconductors, it is insufficient to support a satisfactory degree of transistor action. Impurities such as arsenic (As), antimony (Sb) and boron (B) are frequently present in germanium and provide additional carriers to alter the conductivity. These and other impurities, gallium (Ga) and indium (In), for example, may be added in controlled amounts to produce a desired value of conductivity. Even the purest germanium now available contains sufficient impurities to provide free electrons or holes which materially increase the conductivity. In Fig. 5 is shown a basic arrangement consisting of an impurity atom, such as arsenic, in a matrix of germanium atoms. Arsenic is a pentavalent element which means that its outermost and incomplete ring has five electrons. The closed rings of arsenic are three in number, consisting of two, eight, and eighteen electrons respectively, and do not enter into the picture, as mentioned earlier in this article, but their presence must be understood.

The atoms in a solid are arranged in a definite order or pattern and this specific arrangement of atoms is called a lattice (Fig. 7). The positions of the atoms are called the lattice sites, and when one atom displaces another from its normal lattice site, it is said to enter the lattice structure substitutionally. On the other hand if an atom assumes a position within the volume generally enclosed by the lattice structure without being located at a lattice site, it is said to enter interstitially.

The important characteristic of certain types of pentavalent impurities, such as arsenic or antimony, is that they exhibit a greater affinity for certain lattice sites within the structure of the germanium than the germanium atoms normally at those sites. Arsenic may be added when the germanium is in a molten state and upon solidification it is observed that arsenic atoms have entered the germanium lattice structure substitutionally. The electrons in the outer ring of the arsenic atom then form their own covalent bonds with adjacent neighbors, as the figure shows, and thereby form a stable structure for the electrons of both arsenic and germanium which are involved in the valence bonds. But arsenic is pentavalent and there is one electron

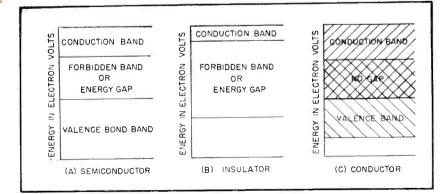


FIG. 4—Energy level diagrams show differentiation of semiconductors, insulators and conductors by presence and width of various bands

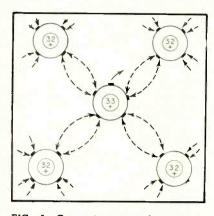


FIG. 5—Germanium crystal structure, showing an atom of arsenic replacing one of germanium to form its own valence bonds with adjacent atoms and leaving one electron to add to the possible current carriers. The fifth valence electron of the arsenic does not enter into a valence bond. A small amount of energy will bring it up to the conduction band of energy levels where it can act as a carrier of current

left over. There are no adjacent

electrons for this excess electron to form convalent bonds with and in accordance with the stability picture described this electron is very easily ionized from the sphere of influence of the arsenic nucleus. It readily enters the conduction band to act as a free electron and a carrier.

To remove such an electron from its ring, only about 0.05 electron volt is required and this energy is readily available from thermal agitation at room temperature. By comparison, 0.72 volt would be required to remove this electron if it were in a covalent bond.

Donors

Thus the impurities provide additional carriers for this semiconductor at room temperature. Because these impurity atoms contribute an electron they are called donors, and it is a convenient mnemonic to italicize the n to show that donors give rise to n-type semiconductor material.

This is an important concept: *n*-type germanium is due to a donor impurity and the majority carriers of electric current are negative particles or electrons.

The discussion here refers to a typical or prototype reorientation in the material, and in the germanium pellet used in the transistor there are myriads of such impurity atoms contributing corresponding numbers of electrons. In a sample of high-purity germanium, one impurity atom per 100,000,000 germanium atoms is a typical ratio. Controlled amounts of impurities are added in the manufacture of transistors to obtain an optimum impurity concentration. In such purposely contaminated germanium samples a comparable figure is one impurity atom per 10,000,000 germanium atoms, or roughly ten times that of the high-purity germanium.

A trivalent impurity such as boron may be added to germanium when in the molten state and upon solidification the atoms of boron replace atoms of germanium in their lattice sites. Each boron atom robs an electron from a neighboring valence bond, bringing to four the number of electrons in its valence ring. Having robbed this electron, as shown in Fig. 6, the boron atom forms its own covalent bonds with adjacent germanium atoms and thereby enters into a stable arrangement in the lattice structure. But the valence bond from which an electron has been taken now has a deficiency of one negative charge.

Holes Redefined

At this point it is suggested that the reader review the introductory definition of a hole given in the first article of this series.¹ It was stated that when an electron is removed from a neutral atom a positive charge is created and this is of the nature of a hole. However, this is a preliminary definition.

In an accurate definition, the particular net positive charge remaining when an electron is removed from a covalent bond is a hole. Strictly speaking, holes are an attribute of atoms whose electrons enter into valence bonds; merely removing electrons from a neutral atom does not create a hole in the semiconductor sense of the word.

In this respect we are not talking about two tiny balls of fire spinning about the nuclei of which one has been removed to the boron atom. We are speaking of wave packets whose descriptive wave functions define the probability of finding these wave packets in the region of the germanium nucleus and whose quantum states are described by different quantum numbers when in a valence bond, compared to the quantum numbers when not in a valence bond.

The redistribution of the quantum states of the electrons in the system when one has been removed from a valence bond is for physicomathematical purposes conveniently described in terms of the positive net charge remaining and this convenient abstraction is called a hole.

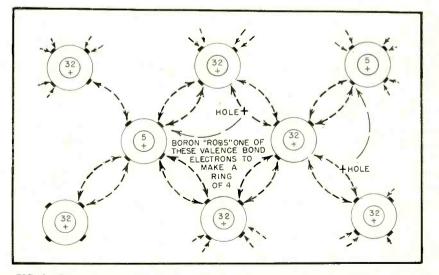


FIG. 6—Germanium crystal structure showing an atom of boron replacing one of germanium, adding an electron to its valence ring of 3 and forming covalent bonds with nearest neighbors. A hole is created in the valence bond where the "robbed" electron had been

When so regarded the hole is endowed with a true positive mass, a true positive charge, a real velocity, and a real energy, and the system acts as if such a positive particle exists.

The ball of fire picture is inadequate for such an analysis and if heedlessly applied on a microscopic level within the atomic structure of the solid will give inconsistent and inadequate explanations of observed phenomena.

Acceptors

Returning to the action of the trivalent impurities, because the boron atom has taken on an additional electron it is called an acceptor and the impurity which acts in this manner is called an acceptor impurity. The word acceptor is written with an italicized p as a mnemonic for the fact that the material thus created is said to be a *p*-type material because the majority carriers of current are the positive charges or holes.

Holes are regarded as true carriers of electric current because observed conduction phenomena in semiconductors can be explained only by the assumption that holes may play the same role in the conduction process as do electrons. Normally both electrons and holes are present in a semiconductor material and both may act as current carriers in the conduction process

In n-type germanium, electrons greatly outnumber the holes, and are therefore referred to as the majority carriers; the holes are then called the minority carriers. In *p*-type material where the holes outnumber the electrons, holes are the majority carriers and the electrons are the minority carriers.

Normally n-type germanium is used in point-contact transistors. Both n and p types are used in junction transistors. These types of germanium are the only two that are known and used in transistors at present.

Lattice Structure

In Fig. 7 is shown the lattice structure or array for the germanium and silicon crystals. A crystal may be regarded as the fundamental building block or iterative unit of

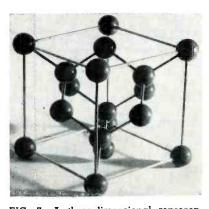


FIG. 7-A three-dimensional representation of the crystal lattice of germanium. Note the hexagonal arrangement of the atoms. Corner atoms are considered as shared by eight similar cubic crystals with a common vertex, and the total contribution of all the corner atoms to a unit crystal is one atom. Crystal refers to the entire cubical structure; lattice refers to the arrangement of atoms within the crystal volume

which certain materials such as germanium and silicon are made. When silicon and germanium freeze from their molten state they invariably freeze as a series of small repeated units called crystals.

In Fig. 7 the lines that outline a cube show the fundamental unit to be a cubical solid or volume. It is not necessary for all the atoms which form the crystal to be entirely within this cubical volume. For instance, each of the corner atoms is shared by the eight crystals which have a common corner at that lattice site. The eight atoms which actually compose the crystal are arranged in a regular geometric pattern of three dimensions which is called the lattice. It is not necessary that for every such cubical unit or crystal all the atoms be at their lattice sites nor that the arrangement always be as regular as the figure implies. The existence of interstitial atoms has already been mentioned, but in addition irregularities in the form of dislocations of various kinds are the rule rather than the exception. References to order and disorder in the literature refer to the irregularities in the crystal structure.

In speaking about crystals, it is particularly important to distinguish between the word crystal as used by the physicist and as used by the metallurgist. When the

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physicist says single crystals he means the microscopic iterative units each consisting of atoms arranged as discussed previously. Regular and regularly-arranged crystals as defined by the physicist which are formed without creating boundary planes or so-called grain boundaries compose a single crystal in the sense of the metallurgist.

The crystal of the metallurgist is a large single piece of metal which may, in some cases, weigh several pounds. In examining a crystal, the polycrystalline structure is recognized by the presence of lines on the surface of the material. The single crystal is recognized by the complete absence of such boundary lines or grain lines on its surface. The use of single-crystal germanium has contributed materially to the development of uniform and reproducible transistors.

Summary

(1) The fundamental structure of germanium is crystalline and the crystal is cubical in shape.

(2) The electrons belonging to these atoms in the crystal enter into stable configurations known as valence bonds. The breaking of a valence bond produces a free electron and a hole.

(3) Pentavalent impurities such as arsenic displace atoms of germanium in the lattice structure to form four covalent bonds with the nearest neighbors allowing the fifth valence electron to be readily removed. In this way the arsenic impurities act as donors giving rise to *n*-type material.

(4) Trivalent impurities such as boron enter substitutionally into the lattice structure of germanium, acquire an additional electron into the valence ring and form four covalent bonds with the nearest neighbors. In this way the boron impurity atoms act as acceptors giving rise to *p*-type material.

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Audio Impedance and

Modified bridge technique permits measurement of a-c circuit values with minimum of components. Impedance and phase angle are read off directly, eliminating calculations, from this simple meter that requires no standard of inductance or capacitance

A LTERNATING-CURRENT circuit parameters can be measured over a range of 0 to 100,000 ohms impedance at frequencies between 30 and 15,000 cycles using the circuit shown in Fig. 1. The value of the measured impedance is given as a complex impedance in polar form. A null method of indication is used for both the magnitude impedance and phase-angle indications. Calibration is independent of frequency and magnitude of the applied signal voltage.

The operating principle involves a comparison of a voltage across a calibrated resistance with respect to a voltage across an unknown impedance where the resistance and impedance are in series. When the voltages are equal the impedance of the unknown will equal the value of the calibrated resistance. If two equal arms are added to form the bridge circuit shown in Fig. 2, the sum of the unbalance voltage E_d as it is related to the voltage across the calibrated resistance will be proportional to the phase angle of the measured impedance. The result is given in terms of magnitude impedance and phase angle.

By means of a system of balanced rectifiers and a switching arrangement, the voltages are converted to direct current and compared by a null indication method.

Operation

When the voltage across the calibrated resistance is equal to the voltage across the unknown impedance then equal voltages will be applied to the grids of the cathode followers.

For equal input voltage from the cathode followers the output of the balanced diode rectifiers

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is zero. Thus, a null is obtained when the value of the calibrated resistance is equal to the value of the unknown impedance.

After the magnitude impedance has been determined, the ganged switches shown in Fig. 1 transfer one side of the balanced rectifier from the output of V_2 to the output of the cathode follower V_3 , the grid of which is driven by voltage that may be present at the junction of the right-hand arms of the circuit. The voltage at the cathode of this tube is proportional to the function of the phase angle of the measured impedance and is compared with part of the voltage appearing across the calibrated resistance.

The voltage across the calibrated resistance is impressed on the grid of V_1 and appears across the potentiometer R_2 forming part of the load in the cathode circuit of V_1 .

The other side of the balanced rectifier is now connected to the arm of the potentiometer rather than directly to the cathode of V_1 . By this means a part of the voltage across the calibrated resistance is made available for comparison with the unbalance voltage. The resistance R_1 connected between the cathode of V_1 and the potentiometer is necessary to drop the voltage across the potentiometer to a value equal to that appearing at the cathode of V_3 when the phase angle of the unknown is 90 deg.

The relative value of these voltages and the ratio of the resistance of the potentiometer to resistance of R_1 is explained by reference to the vector in Fig. 3, where

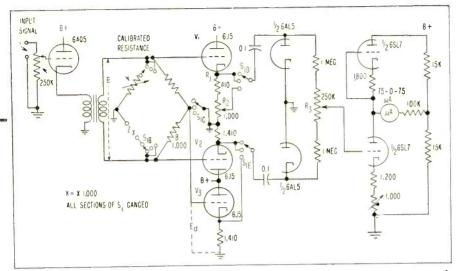
$$E_d = rac{E}{2} an rac{ heta}{2} ext{ and } E_{R_{S}} = rac{E}{2 ext{ cos } rac{ heta}{2}}$$

If the unknown is a resistance, the junction of the A and B (Fig. 2) will be at zero voltage; therefore the arm of potentiometer R_2 will be at zero voltage and at a position corresponding to zero phase angle. Conversely, if the unknown is reactive, the arm of the potentiometer will be at a position determined by the value of the unbalance voltage E_{a} . The potentiometer can thus be calibrated in terms of phase angle. The dial graduation in degrees is nearly linear. It should be noted that a balance for magnitude impedance is made before the phase angle is measured. Except for this requirement there is no interaction between the controls used for magnitude impedance and the phase-angle measurement.

The sign of the phase angle can be determined by changing the frequency of the signal source slightly in a known direction and observing its effect on the impedance. Since a variable frequency oscillator is usually available as a signal source this method has been used. However, the sign of the phase angle could also be determined by connecting suitable values of capacitance across the standard or unknown arms of the bridge circuit, thereby adding to or subtracting from the value of the reactance of the unknown with its resultant effect on impedance.

The high input impedance of the cathode followers reduces the loading effect on the bridge circuit, which is the principle source of error. The low output impedance of

Phase-Angle Meter



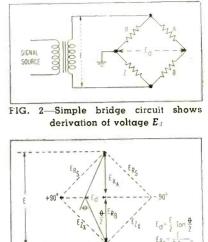


FIG. I—Circuit of the bridge, balanced rectifier and indicator. To save space in actual Figure equipment, phase and calibrated resistance are mounted coaxially

FIG. 3—Relationship of voltages shown above is described in text

the cathode followers reduces the loading effect of the stray wiring capacitance as well as loading caused by the diodes. This also permits the use of a low-resistance wire-wound phase-angle control.

Potentiometer R_3 connected as part of the load resistance on the diodes is used to balance the diode rectifiers. It will also compensate for slight gain differences in V_1 and V_2 .

Zero Check

In addition to the switch positions necessary for the impedance and phase-angle measurement, a third position checks zero setting of the vacuum-tube voltmeter. This is accomplished by disconnecting the calibrated resistance and unknown arms from the circuit and at the same time grounding the junction of the A and B arms. Since these arms are of equal value they can function as an accurate voltage divider to provide identical voltages to each of the cathode followers. While the primary function of the check is to eliminate error owing to drift of the vacuum-tube voltmeter used for null indication it also checks the electrical symmetry of the cathode followers V_1 and V_2 and the balanced diodes.

cation is a series-balanced d-c amplifier¹ with a microammeter for a load. Its stability is good and a regulated power supply is not required. Zero adjustment is by means of the 1,000-ohm variable resistance in the lower half of the 6SL7, in Fig. 1.

The voltmeter used for null indi-

The value of the calibrated resistance that determines the range of the instrument is 0 to 100,000 ohms, made up of a combination of decade steps and a continuously variable control of 0 to 1,000 ohms. The reactance of the resistance should be held to a low value. The control calibrated in phase angle has a value of 1,000 ohms.

It is necessary to give the bridge transformer special consideration. The capacitance between the secondary and ground should be held to a low value. If this is not done the accuracy of the instrument will be affected at the higher frequencies. It is also necessary that the primary have a d-c resistance of such a value as to provide proper bias for the 6AQ5 input tube.

The impedance ratio of the transformer is a compromise value because the load impedance is variable. Load impedance is fixed by the value of the unknown impedance being measured. The compromise ratio decided upon was approximately 200 to 1. The transformer is driven by a cathode follower to minimize the effect of this variable load impedance and to reduce waveform distortion.

The transformer was constructed from an audio driver type with a turns ratio of approximately 1 to 1 of which the inside winding has a d-c resistance of about 500 ohms. The outside winding of the transformer was removed and an electrostatic shield placed over the inside winding. Wood spacers support the secondary with an air space between it and primary and between secondary and core, minimizing capacitance to ground.

Suitable combinations of resistance and capacitance were used to calibrate the phase-angle dial. With a variable-frequency source a minimum of such combinations is necessary to complete the calibration.

The author is indebted to Duane E. Beecher, formerly with radio station KSL and now with Hughes Aircraft Co, for his helpful suggestion leading to improved linearity of the phase-angle dial.

Reference

(1) M. Artzt, Survey of D-C Amplifiers, ELECTRONICS, p 112, Aug. 1945.

ELECTRONICS - June, 1953

Analog Computer Solves

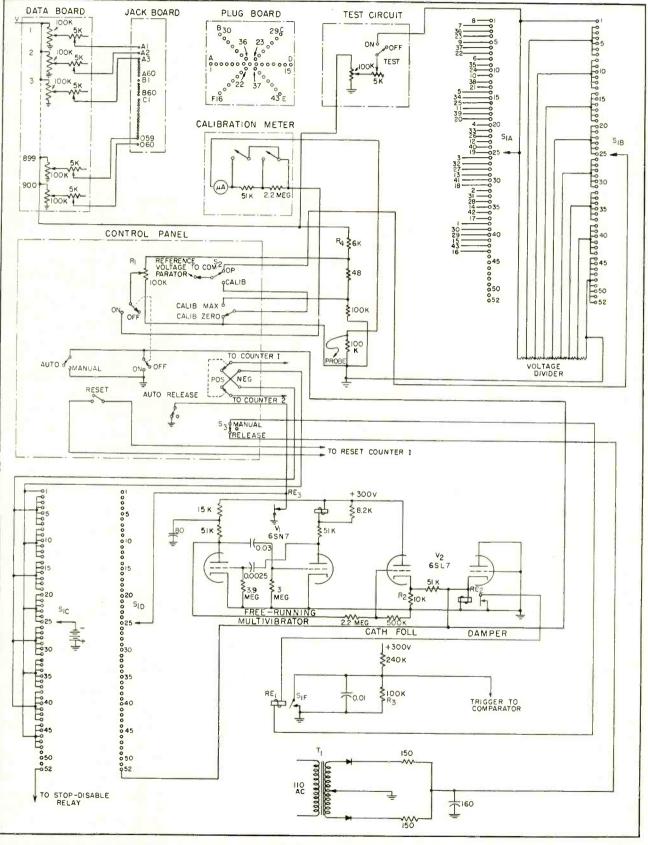


FIG. 1—Stepping switch in control unit governs analog multiplication of initial data values by proper coefficients. Free-running multivibrator is basic timing unit

Geophysical Problems

Subsurface features can be studied from measurements made on earth's surface but interpretation of data is laborious and time consuming. Specially designed analog computer saves time and effort. Digital read-out enhances accuracy and stability

By S. KAUFMAN Exploration and Production Research Laboratory Shell Oil Company Houston, Texas

GEOPHYSICAL EXPLORATION is magnetometric or gravimetric measurements on the surface of the earth and interpreting them in terms of subsurface features. The analog computer to be described was devised to perform rapidly the arithmetic operations required to interpret potential-field data.

The need for rapid computation of geophysical data arises from the large number of calculations required. A typical region of interest may be 1,000 square miles, which for half-mile grid spacing contains 4.000 values of initial data. For every value of initial data a separate computation is required that consists of summing as many as 43 terms, each term being a product of one of the initial values by one of a set of predetermined coefficients. Since, as many as five different sets of coefficients may have to be applied separately, analysis of a typical area may require more than 20,000 lengthy calculations.

Other Applications

The computer, however, is not restricted to geophysical problems since the operations performed are of a more general type where, given a large set of values of initial data and a smaller set of coefficients, it is desired to pair each coefficient with a selected member of the large set of numbers, multiply each pair of terms, and sum the products. The coefficients are then repeatedly paired with different groups of numbers from the large set, and

This article is based on a paper presented at the 1952 National Instrument Conference. The complete paper will appear in the conference proceedings.



Computer operator reads answers on counter-chronograph (center), initial values are set up on data boards, left and right

multiplication of pairs and summation of products continues.

General Description

Initial data is stored on a large jack board arranged in the desired grid pattern. An array of voltages, is presented, each voltage proportional to the measured value of the field at the corresponding field grid point. A movable plug board whose plugs are arranged to select a desired set of grid voltages engages the jack board.

Selected voltages from the plug board are fed separately to the fixed contacts of a stepping switch whose rotating arm samples each contact in succession. The arm is connected to a precision resistive divider whose output taps are arranged so the included resistance is proportional to the coefficients required in the computation. Several sets of coefficient dividers are incorporated in the computer and are readily chosen by a selector switch.

The taps of the voltage divider connect to a second bank of fixed contacts of the stepping switch. Sampling the jack-board voltages in synchronism with the proper tap of the voltage divider makes available a succession of voltages, each proportional to the product of a measured field value by a predetermined coefficient.

Read-out is initiated by feeding the voltages to a voltage comparator, which produces a pair of pulses for each voltage input, whose time spacing is determined by the magnitude of the voltage. These pulse pairs activate one of two electronic counter-chronographs, the choice depending upon the algebraic sign of the coefficient. Here successive time-interval measurements are accumulated. Subtraction of negative-term accumulation from positive-term accumulation occurs at the end of each sampling cycle, and the final answer is read out directly.

This type of read-out is accurate because it does not require appreciable power from the voltage source nor does it upset any voltage relations. Its circuits can be designed to make it relatively independent of variations, with resultant long-time stability.

Fundamental timing of the system, which controls the rate of operation of the stepping switch, and hence the rate of accumulation of partial products, is adjusted for about five operations per second. Once data are set into the jack board, the process of 43 multiplications and final summation is accomplished in about 10 seconds.

Layout

A front view of the apparatus is shown in the photograph. The panels at either side contain inputdata controls to adjust the voltages at the jack board located at desk level in front of the operator.

The computer has a storage capacity of 900 values, corresponding to a grid region of 60 columns by 15 rows. The jack board contains 1,740 jacks, so interwired that the computation of each row of points, after the first, requires resetting only 60 input-data values per row. One series of 3,300 computations made twice for checking purposes, was performed at an average rate of slightly less than one minute per computation.

The plug board is shown inserted in the upper portion of the jack board. Two counter-chronographs are located above the jack board. The answer is obtained from directreading neon-light indicators on the lower counter-chronograph. All operations are controlled from the control panel in the operator's left hand.

Data-Input Circuit

The data board, jack board and plug board comprise the data-input section shown schematically in the upper left portion of Fig. 1. One 100,000-ohm shunt potentiometer and one 5,000-ohm series potentiometer on the data board are connected to each jack of the jack board making any voltage from zero to V independently available at each jack. Jacks are arranged in a two-dimensional hexagonal array. The plug board, with plugs also arranged in a hexagonal pattern, engages the jack board. Each fixed contact of S_{14} connects through a correspondingly numbered plug to a selected jack.

The arm of $S_{1.4}$ is always loaded by a resistive voltage divider. One of several dividers may be selected. Total resistance of each divider is 100,000 ohms but the amount of resistance across each tap is preset in accordance with the desired calculation. The arm of $S_{1.8}$ selects in succession each voltage

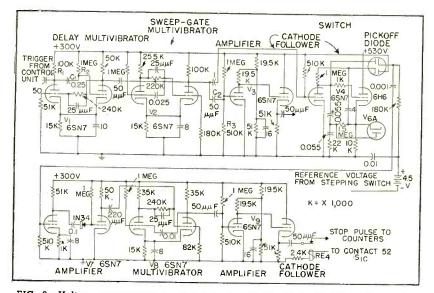


FIG. 2—Voltage comparator converts voltage product from analog unit to corresponding time intervals that are summed by counter-chronographs

Inserting Input Data

Each input-data control is set by a comparison scheme using only one precision element. Data insertion consists of adjusting the voltages at the jacks of the jack board so that when the jacks are loaded by a 100,000-ohm resistor, the voltages present are proportional to the initial input data.

Use is made of R_i , a 10-turn potentiometer, with better than 0.1 percent linearity, and a direct-reading dial. It is connected, in series with R_i , between the primary voltage source V and ground. If all the initial input data in the region of interest are in such units that the numerical values lie between zero and 1,000, then the voltage appearing at the arm of the R_1 which is proportional to the dial reading, can readily be adjusted to be proportional to any initial input value.

Control Unit

The control unit governs the motion of the rotating arms of the stepping switch. Relay RE_1 controls the motion of the rotating arms of $S_{1:A, B, C}$ and D and the makebreak contactor $S_{1:F}$. The switch is so designed that each interruption of current through RE_1 causes the switch to move one step.

Power from T_1 is rectified, passed through $S_{3,}RE_{1}$, and the normally closed contacts of RE_2 . Dual-triode V_1 is a free-running multivibrator, with a period of about 0.2 second; V_{24} is a cathode follower; V_{2B} is diode-connected and is used as a damper.

Rise in voltage at the plate of V_{14} causes increased conduction in V_{24} ; the resulting rise across R_2 activates the relay RE_2 , opening its normally closed contacts. Opening the contacts of RE_2 interrupts current flow through RE_1 causing arms A, B, C and D of S_1 to move one step. This motion causes S_{1F} to close momentarily, shorting out R_2 and a negative-going trigger synchronized with the stepping of the rotating arms of S_1 is fed to the delay multivibrator in the voltage comparator.

Scale Factor

Since voltage source V is common to the data board and the potentiometer (R_1) used for data insertion, the reference voltage obtained at the arm of S_{1B} is always proportional to the desired computation, independent of the value of V. However, it is advantageous to set voltage V so that the time interval determined by the voltage comparator for voltage V input is a round number, such as 10,000 microseconds.

Voltage Comparator

Conversion from voltage to time is accomplished in the voltage comparator. For a given voltage input, the output is a pair of pulses whose time separation is a linear function of the magnitude of the reference voltage. Since the reference voltage is obtained from a series of switching operations, sufficient time delay is incorporated in the voltage comparator to allow transient voltages to disappear.

A linearly rising voltage waveform synchronized with the insertion of a reference voltage is produced. The start of this rising voltage is coincident with the first, or start, pulse. When the rising voltage is equal in magnitude to the reference voltage, a second pulse is produced. This pulse pair is fed to a counter-chronograph and the time interval accurately measured.

The circuit diagram of the comparator is shown in Fig. 2. The trigger input is obtained from S_{1P} , hence is synchronized with the motion of the stepping switch S_1 . Dual triode V_1 is a biased multivibrator, with V_{1B} normally conducting. The negative-going trigger changes the state of V_1 , but recovery is automatic. The time between triggering signal and recovery is determined by the values of R_1 , R_2 and C_1 .

Pertinent waveforms are illustrated in Fig. 3. Figure 3A is the waveform seen at the second plate of V_1 (Fig. 1). The waveform at the first plate of V_1 (Fig. 1) is exactly synchronized with this waveform, but is positive-going instead of negative-going. Thus, at zero time, RE_2 is opened and the stepping switch moves. Because of mechanical linkages between the motion of the stepping switch and the activation of S_{1F} , the negative-going trigger to the comparator does not start until time A. Its waveform is shown in Fig. 3B. This trigger activates V_1 whose output is seen in Fig. 3C. The negative-going recovery at time B becomes the delayed input signal to V_2 , the sweepgate multivibrator.

The sweep-gate multivibrator is a biased multivibrator. Its output waveform, shown in Fig. 3D, has a duration of about 12,000 microseconds, so chosen to be slightly longer than the maximum single count. It is differentiated by C_2 and R_{3} , and amplified by the biased amplifier V_{3A} ; V_{3B} is a direct-coupled cathode follower whose output is the start pulse. This pulse is about +75 volts in amplitude, with a rise time of 0.2 microsecond. Its occurrence in time is coincident with the leading edge of the sweep-gate waveform. The sweep gate is also used as a gating pulse for switch tube V_{44} that initiates the linearly rising waveform from which the stop pulse is derived.

Counter-Chronographs

The counter units are commercial counter-chronographs. electronic Each counter chronograph consists of an oscillator, a switch and a counter. The oscillator is crystalcontrolled at 1 mc and operates continuously. The switch can be opened by a start pulse and closed by a stop pulse. Only while the switch section is open does the oscillator signal enter the counter and the reading of the counter, therefore, indicates the number of cycles of the crystal oscillator produced during the interval between the start and stop pulses.

For present purposes, several modifications have been made: (1) The lock-out circuits of both counters have been removed. Thus, the elapsed times between the start and stop pulses of successive pairs of pulses can be accumulated. (2) Either counter can be made inactive by application of a disabling voltage. While in a disabled condition no count is indicated, even though start and stop pulses are applied.

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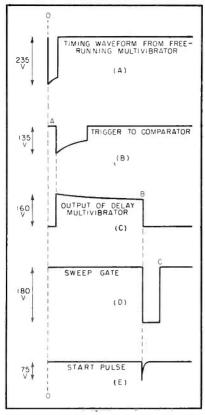
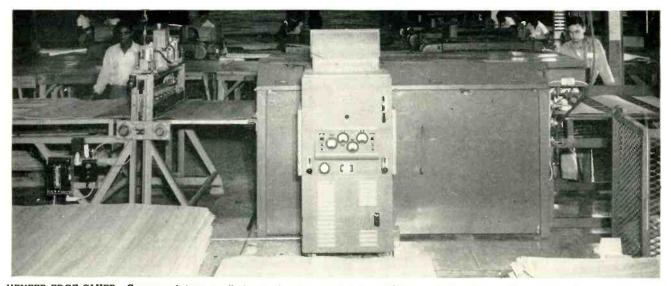


FIG. 3—Waveforms from voltage comparator

(3) The counters have a storage capacity of 10⁶ counts, or 6 decades, before the final decade delivers an output pulse. A self-stop circuit has been added so that the output pulse of the sixth decade of the second counter furnishes a stop pulse to both counters.

Test Circuit

The purpose of the test circuit is to check the electronic portions of the system by introducing an artificial problem whose answer is know and observing the machinecalculated answer. The circuit, shown in Fig. 1, is similar to one of the data-input units. With the plug board removed from the data board and the test switch in on position, a constant voltage is applied to the arm of S_{14} . The test problem, therefore, is the artificial problem of a uniform field distribution. The magnitude of the test voltage, hence the magnitude of the uniform field, can be adjusted to any desired value between zero and maximum. Because the coefficients for the computation are known, the correct answer is easily calculated and the overall performance of the computer can be checked.



VENEER EDGE GLUER—Conveyor brings small sheets of veneer stock into machine at right, where rollers apply glue to edges and hold edges together during passage between electrodes of electronic generator. Continuous glued sheet emerging at 45 feet per minute is cut automatically into large sheets by air-operated cl_per at left in this Northwest Syndicate. Inc. installation

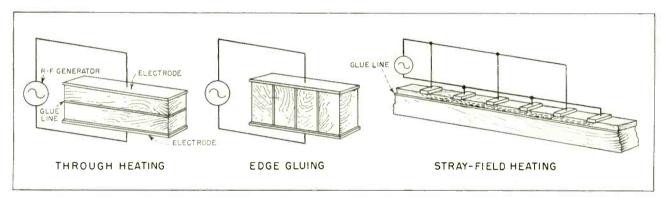


FIG. 1—Three basic production techniques employed by woodworking industry for electronic curing of glue lines

Dielectric Heating Cuts

Case histories of successful applications in which electronic glue-curing improves quality and speeds production of wood products as well as cuts costs. Included are continuous edge-gluing of veneer and core stock, curing all glued joints simultaneously in television cabinets, forming veneers into curves, and gluing entire freight car walls

D^{IELECTRIC} heating is the quickest way to get uniform nondestructive heat into electrically and thermally nonconducting wood. It makes possible a complete gluecuring cycle in wood-bonding of less than one minute, compared to the conventional 30 minutes of oven glue-heating and nine or more hours of glue-drying in woodworking

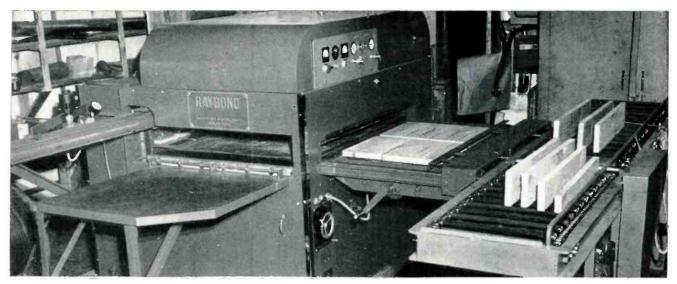
applications. The speed and uniformity of heating provide as further advantages a greatly improved quality of product, economy of operation, minimized space requirements and an efficient production-line setup.

In general, dielectric heating gives a glue-curing production rate of 100 to 250 square inches of glueline per kilowatt-minute for wood bonding, with power in terms of heater output.

Methods Employed

Electronic wood-gluing is generally performed by one of three basic methods—through heating, edge-gluing or stray-field heating, as shown in Fig. 1.

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PANEL EDGE GLUING—One-man edge-gluing machine setup developed by Electronic Heating Corp. for producing large panels and core stock used in furniture. Glue is applied to edges of pieces by conveyor-type applicator at right, after which operator places them on bed of machine to start sequence of moving into press, applying pressure, heating for about 40 seconds, opening press and ejecting

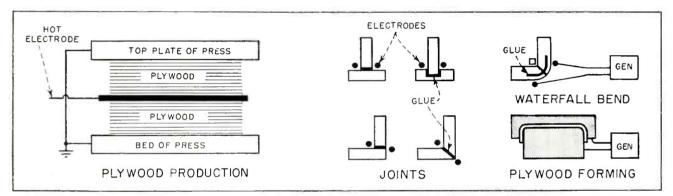


FIG. 2-Examples of electrode shapes and locations used for some of the commonest types of joints in wood materials

Woodworking Costs

The electrodes are parallel to the glue lines in through heating, this method being used where laminated sections are glued together to make plywood sheets or curved panels; it is also used in many assembly operations.

In edge-gluing the dielectric heater electrodes are perpendicular to the glue lines. This method is used for core stock and panelgluing, veneer splicing and some assembly work. Since the electrical conductivity of glue is greater than that of wood, the glue line absorbs most of the radio-frequency energy available, making this method somewhat faster than through heating for the curing of equivalent

By R. E. NELSON

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glue-line area of wood products. Stray field heating makes use of fringing fields between adjacent electrodes to cure glue lines accessible from only one end of the object. It is used to attach structural members to the inner and under sides of cabinet panels.

Veener Production

One of the more recent unique applications is continuous edge-

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gluing of veneer stock ranging in thickness from $\frac{1}{28}$ inch to $\frac{1}{4}$ inch.¹ By dielectric heating, narrow selected clear stock, sliced or rotary cut, may be glued edge to edge, the stock flowing at right angles to the run of the grain and at a continuous speed up to 45 feet per minute. These veneers may vary from four feet to eight feet in length measured parallel to the grain. As the continuous glued sheet emerges from the off-bearing end, a clipper automatically cuts the stock into any desired widths, usually producing sheets of stock for plywood faces 4 feet by 8 feet in size. This device replaces methods of holding the veneers edge to edge with

gummed tape or much slower methods of joining the wood edge to edge with glue set by contact with heated platens.

One of the earliest and outstanding uses of dielectric heating is the setting of glue in laminated sheets or plywood.² After the gluing and lay-up operation, several plywood sheets are stacked within a hydraulic press and heated electrically, as shown in Fig. 2, to 250F for complete glue setting, in less than 10 minutes for 24-inch stacks, after which finishing operations on the plywood can be immediately carried out. This method contributes to in-line production and eliminates storage space and drying-room needs (10-15 hours for complete glue-setting) associated with the older oven-heating process.

Lumber Edge-Bonding

The principles involved in the continuous electronic edge-gluing of veneers have also been applied with excellent success to lumber in continuous forward movement.¹ Units are being built for the continuous edge-gluing of lumber in stock lengths or submultiples thereof up to 75 inches in length, $\frac{1}{2}$ inch to $1\frac{1}{2}$ inches thick in softwoods, and random widths moving through the electronic press at 15 lineal feet per minute. Submultiples of 75 inches, such as three rows of panel stock 24 inches long or four rows of 18-inch long stock, may be run simultaneously. As the continuously glued strip or strips emerge from the off-bearing end of the press, a flying-saw mechanism traveling with the moving stock cuts it off into given panel widths.

Electronic edge-bonding of narrow boards to form large panels and core stock is applied in the manufacture of desks, tables and other types of furniture.³ One 5kilowatt one-man edge-gluing panelmaking unit operates at a frequency of approximately 5 mc and will glue panels up to 37 inches by 50 inches, with thickness from $\frac{1}{2}$ inch to 2 inches. The heating time is usually 30 to 50 seconds. The entire operation, handled by one man, is automatic; one pushbutton starts the sequence of applying top and edge pressure, heating, opening press, and ejecting panels. Production is continuous at the rate of a panel in less than a minute, with finishing

operations following immediately.

Rway Furniture Co. makes use of electronic edge bonding equipment to glue and cure 10,000 square feet of panels in a two-shift, 18hour day. The operation is fully automatic, with the operator's only duty being to load boards on the feed belt and remove completed panels. Time cycles vary with the type of wood stock being glued such as poplar, birch, ash or elm, but are always below 40 seconds.

For core stock or edge-gluing applications, where narrow relatively inexpensive boards are glued edge to edge to form large panels, the basic installation consists of the r-f generator, an air or hydraulic-operated press for application of edge pressure to the core panel, and a layupinfeed table with glue spreader." A typical installation of a Westinghouse 10-kw r-f generator and Earle Hart Co. core press turns out one-inch-thick panels approximately 36 inches by 84 inches with heat cycles of 35 seconds. Based on increased production and labor savings, press-generator combinations costing about \$15,000 pay for themselves in less than a year.

Production from these edge-glu-



CABINET WALL GLUING—Glue used to join mounting blocks and other wood members to panels of television cabinet subassemblies are cured in about 15 seconds in this Westinghouse 10-kw installation. Man at right places blocks and strips in pallet-type positioning jig: outer panel is set over this after glue is applied

ing presses runs up to 10,000 board feet per eight-hour day; the production figure depends on the type of wood being glued and the average number of glue lines in the panels, and assumes that roomtemperature-setting urea glues are used. For estimating purposes, hardwood core panels can be cured at a rate of 150 square inches of glue line per kilowatt-minute of heater output; for soft woods, the production rate is about 250 square inches of glue-line per kilowattminute.

Production rate by edge-gluing has been a controversial subject. In edge-gluing a tennis racket, for example, it is possible to get production rates ranging up to 750 square inches of glue line per kilowatt-minute; in this application the volume of wood is very small relative to the volume of glue line and little power is lost to the wood. The rates of 100 to 250 square inches of glue-line per kilowattminute apply in general to core stock and panel production.

Subassembly of Wood Products

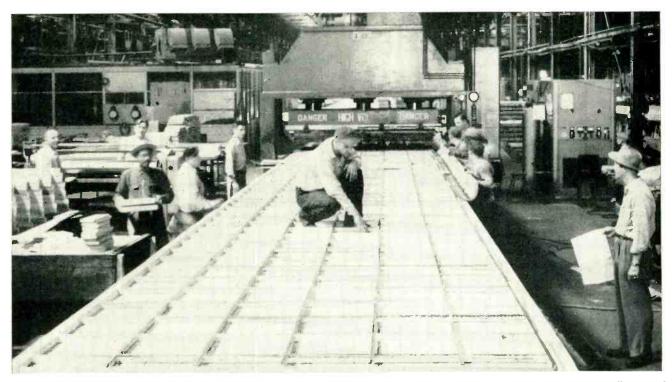
Butter tubs from wood scraps is another achievement of dielectric

heating. Wisconsin Butter Tub Company's plant in Marshfield, Wisconsin uses a Bell Machine electronic edge-gluing press and special machines designed by the user to do this job.⁵ Scrap pieces, too short to be used in the sash and door industry, are electronically glued in a press. A conveyor-type glue spreader applies urea resin glue to one edge of the boards and delivers them to the operator who assembles a press load of eight 16 by 16 by 14 inch panels on a press layup table. The gluing operation is fully automatic, with the charge being pushed at the touch of a foot pedal into the press, which in turn applies pressure to the panels; a complete set is obtained in a gluecuring cycle of less than a minute.

From the glued panel, four slightly tapered pieces with beveled edges are cut on a circular saw. These pieces then go to a bandsaw where they are clamped in a special rotating fixture and are split in two pieces, each having one curved surface. From the bandsaw they go to special planers where the one flat surface is planed to a curve paralleling that of the sawed face, giving the final shape of the tub or bucket staves. Bottoms and covers are also turned from electronically glued panels. Electronic gluing, in use here for over two years, has stepped up production to 2,000 per day, these being used as containers for butter, shortening, oleomargarine, jams, jellies, mincemeat, sauerkraut and fish, and as hand-painted wastebaskets for the novelty trade.

TV Cabinet Assembly

Probably one of the most competitive markets in the woodworking industry is that encountered in the manufacture of tv cabinets. Here the elimination of a few screws on each cabinet can represent thousands of dollars in annual savings, and r-f heating has been able to do just that. An air-operated press for gluing the several sides of a console tv cabinet together in one operation has eliminated driving screws or clamping for a prolonged glue cure period.⁴ This air-operated installation turns out 500 cabinets per 16-hour day. Based only on labor saved in not having to drill and drive screws as was previously done in assembling cabinets, it has been possible to cut production time by 20 percent,



BOXCAR WALL GLUING—Entire wall subassembly for plywood freightcar is here being prepared for moving into electronically heated press to cure glue joints between reinforcing strips and plywood faces. Equipment was developed by Thermex Division of The Girdler Corp. Resulting cars are stronger than conventional steel cars

with a corresponding reduction in labor cost. In addition, elimination of the screws saves 3.9 cents per cabinet, or about \$4,300 in a 222 work-day year. This manufacturer has about 30 r-f generators performing practically all types of gluing jobs.

Stromberg-Carlson has gained increased output of television cabinets per assembly fixture, reduced production costs, and improved cabinet quality through the use of dielectric heating. Further, rejects for repairs dropped from as high as 15 percent in humid weather with older gluing methods to ½ percent under the same conditions but with electronic glue-curing. Production loss due to high humidity and slow-drying is no longer a factor. Production savings due to the installation of r-f heating for assembly gluing paid for the electronic equipment in nine months.

In the manufacture of television and other types of cabinets, strayfield heating has proved particularly useful for the quick curing of glues joining mounting blocks and other wood members to the inside of panels. The electrodes consist of straps at alternating positive and ground potential. The wood pieces are jigged on the wood members on the conveyor; glue is next applied, and cabinet panels are placed on top of the pieces just before the subassemblies are pushed through the press for setting of the glue. This setup is suited to in-line production and an endless conveyor belt system. The heat cycle of one installation with a 10-kilowatt output electronic heater is about 15 seconds, the actual total 8-hour production being in excess of 1.000 panel sides. Labor costs at a plant having six electronic installations of this type average 9 cents per panel less than with older methods involving clamps, for an annual saving of about \$20,000 a year.

Progressive Hoosier Cabinet Co. is another woodworking manufacturer who has experienced manpower, floor area and material cost savings in the gluing and curing of panel-to-frame television cabinet assemblies with electronic bonding equipment. One girl simply applies glue to frame members, loads the machine with two panels at a time and pushes a button. After the 50second heating cycle another girl removes bonded cabinet subassemblies completely cured, ready for machining. Output averages 80 panels per hour.

Boxcar Walls

Massive subassembly work is also being done with dielectric heating as a production tool. A plywood freight car, stronger and lighter than conventional cars, has been made possible by electronic curing of glued joints. Pressed Steel Car Company preassembles the boxcar sides, and top and floor panels, as complete units. Each assembly is then moved into an r-f heating press which cures the glued joints. This new technique permits fast production of freight cars built sturdily for rough railroad service.

Forming Curved Surfaces

Glue-curing and forming operations for laminated clock cases, chair seats and backs, piano sections, sporting goods and other wood products are being done by through heating with 13.6-mc r-f energy. Units with outputs of 2 kw and 10 kw are in operation at The Seth Thomas Clock Co. and The American Furniture Co., respectively. Generally a pair of dies existing from previously used methods is faced with sheet brass electrodes, these dies and installed electronic equipment being capable of handling production requirements. Considerable cost savings over previous slow glue-curing methods requiring a large number of dies are achieved by these more advanced production systems.

Improvement in Quality

With electronic glue-curing, radical changes in moisture content of the lumber and pockets of resin must be watched, because arcing and open glue lines will result. An electronic edge-gluing machine is considered not only an instrument for more efficient production but also an electromechanical inspector for controlling quality.⁶ With an electronic edge gluer, lumber that has more than 4 or 5 percent moisture differential to the panel itself will be rejected, because the generator will refuse to glue it, the machine having been set for a certain cycle for properly dried stock. Lumber of mixed species, mixed densities, low temperature, excessive thickness variations and poor jointing will be revealed by unglued joints.

High-frequency heating provides increased production and lower labor costs, particularly where production volume justifies the setting up of special jigs to glue specific joints or formed plywood. The production cost of fabricating waterfall bends on beds (shown in Fig. 2) was cut 40 percent by using r-f to set the glue in a routed joint after the bend was formed with pressure. A table-model television cabinet is being assembled in a jig and completely bonded in 21 minutes, where the old method required 4 hours drying in clamps while piled in a heated room.

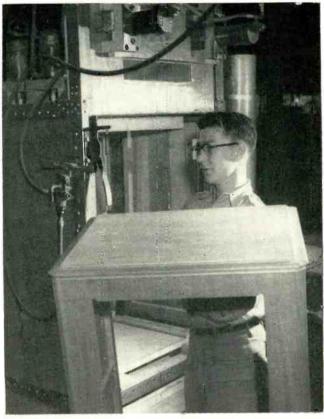
With r-f, the production of plywood drum-type gasoline tanks for the armed services jumped 25 percent, the labor cost dropped 20 percent, the quality was improved and the tooling cost was only 50 percent of the cost estimated for the old method. Mass production of bent plywood furniture has been made possible with the use of high-frequency heating. In one quick operation the veneers are formed into simple or compound curves and the adhesive set to hold the form required.

In the mounting of plywood onto frames for the manufacture of case tops and furniture, r-f stray-field heating of glued joints has eliminated nailing and filling the nail holes, with 50 percent reduction in the labor costs involved. These few examples indicate the contribution of r-f heating toward quality and reduced costs of many wood products.

R-F Drying of Lumber

Another advance by the woodworking industry has been its application of dielectric heating to the drying of hardwood lumber to a desired moisture content.⁷ The 65-year-old plant of G. F. Mooney and Son, Inc. cures green-state white birch to be used in the handles of household and industrial tools in 12 to 15 hours by dielec-





CURVES—Forming and glue-curing laminated cases for clocks with Westinghouse equipment. Glue is automatically applied to individual laminations by roller of machine in foreground

JOINTS—Air-operated press and Westinghouse high-frequency generator equipment for setting glue in joints of entire television receiver console cabinet in one two-minute operation

tric heating, compared to 12 to 36 days in conventional dry kilns or four to six months by the open-air drying process. This new system has made possible year-round cutting and drying of lumber and has enabled the company to reduce its lumber inventory by 60 to 70 percent and still meet customer requirements. Further, quality is maintained, the dried wood being completely free of warping and checking.

Modernization of Factories

Dielectric heating equipments are not necessarily used only by those industrials whose equipments are all 100-percent up-to-date. There are plants in which the only modern production unit is an electronic heater. In one such plant, nearly all work is done by hand; piles of lumber, cabinets and materials are carried from one department to another on the heads of laborers.^{*} Skilled craftsmen handfit all joints. Hand-carvings, handsanding and hand-rubbed finishes are the rule. Child labor is employed on jobs where much elbowgrease and little else is required. The apprentice system is in effect, and the foreman is not known as the foreman but is called the teacher. This factory is known as Industria Mueblera, S. A., in Mexico City.

Every gluing operation in this factory—from attaching the finest carved overlays to laminating large sheets of curved plywood—is done with industrial high-frequency dielectric heating equipment. Small subassemblies are glued together in a matter of seconds with a small portable unit containing a set of electrodes in a hand gun. Complete cabinet assemblies are placed in hydraulically operated box clamps where electrodes are arranged to assemble the whole cabinet in a one-shot operation.

This case may be somewhat extreme, but is an example of the acceptance of electronic equipment for heating dielectric materials, even where associated production techniques are obsolete by present standards.

These successful applications of

dielectric heating are made possible by the cooperation among users, glue manufacturers, woodworking equipment makers, electronic equipment companies and industrial electron tube manufacturers. All deserve credit for analyzing the potential applications of dielectric heating as an industrial tool and developing materials, components and units to meet specific requirements. Particularly is this so in the electron-tube industry. Only with high-frequency tubes in the needed power levels, developed to give long life for economical service, could this advanced heating method have been made reliable and cost-saving for the woodworking industry.

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Reducing Distortion

By W. L. FIRESTONE and J. S. BYRNE

Motorola Inc. Chicago, Illinois

FREQUENCY-DIVISION multiplex is widely used in point-to-point communications to provide several independent voice channels on a single vhf or uhf carrier.

The simplest kind of frequencydivision multiplex starts with a single voice channel that modulates an r-f oscillator called a subcarrier. The subcarrier in turn modulates the vhf or uhf transmitter. If another voice channel is desired, it is added by modulating a second subcarrier frequency. The subcarrier outputs are then combined to modulate the transmitter. More voice channels may be added as long as each modulates a different subcarrier frequency.

Intermodulation

If either the mixing network or the transmitter's f-m characteristic is nonlinear, certain intermodulation products are generated. The products generally produce beats and signal distortion. The beats may fall anywhere within the r-f spectrum including the receiver passband. If the beats falling within the passband are of sufficient amplitude, they may override or distort the desired signal information and render the entire subcar-

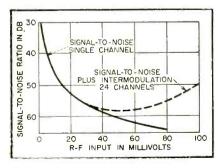


FIG. 1—Signal-to-noise ratio vs r-f voltage input. Dashed line shows noise increase with all channels operating

rier communications system unusable.

In one present-day system, all subcarriers fall within the 160 to 960-kc spectrum. If 12 channels are used, it is possible to space the channels so that no harmonics of any one carrier fall on top of another carrier. This arrangement does not, however, eliminate all possible beats that occur within the spectrum. The system also requires a wide spectrum for its 12 channels.

This paper discusses a method for analyzing beats or distortion terms in a frequency-division multiplex system with a view toward decreasing distortion while using the smallest possible spectrum. Expressions are derived for the second, third and fourth-order distortion terms and for the distortion due to these terms.

It is found that by limiting the applied peak-to-peak voltage regardless of the number of channels used, keeping individual channel voltages equal in magnitude and restricting the frequency spectrum to one octave, significant reductions occur in percentile distortion.

An operational 24-channel system appears in the photograph. Each of the cabinets contains six com-

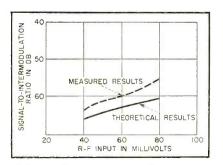


FIG. 2—Signal-to-intermodulation ratio versus r-f voltage input illustrates agreement of calculated and measured results

plete channels. At the top of each cabinet are stacked six terminal equipments with the six subcarrier receivers and transmitters below. Each cabinet's power supply is located at the bottom.

Experimental Results

Actual measurements made on this system indicate close agreement with theoretical calculations based upon the equations to be de-The chart in Fig. 1 was rived plotted from actual measurements. The solid line represents the signalto-noise output of a single channel operating alone. The dashed line represents the signal-to-noise output of the same channel when the 23 other subcarriers are turned on. The signal-to-noise ratio is reduced because of increased noise arising from intermodulation products or beats that fall within the passband of the receiver under observation.

The r-f input is merely the combined output of the subcarrier transmitters. It is applied to a video amplifier that modulates the uhf carrier.

The difference between the two curves in Fig. 1 measures the increase in noise due to beats. Taking this difference, the signal-to-intermodulation ratio may be obtained. This is plotted as the dashed line in Fig. 2. Close agreement between theory and practice may be seen by comparing this dashed line showing actual results with the solid line indicating the theoretical signal-tointermodulation ratio derived using the equations to be discussed.

There will be no increase in intermodulation if all the subcarrier transmitters are now modulated by the voice-channel outputs. This is because a modulated f-m signal is a single vector that merely changes

In Microwave Systems

Limiting applied peak-to-peak voltage, regardless of number of channels, and restricting frequency spectrum to one octave reduces percentile distortion in frequency-division multiplex systems. Expressions are derived for second, third and fourth-order terms and resulting distortion

phase with modulation. There is no variation in amplitude and no new carriers are introduced. However, it is possible for sideband splatter to occur if the subcarrier receivers are not selective enough to reject adjacent-channel signals.

Theoretical Analysis

The analysis is based upon computations of spurious frequencies and their magnitudes when multiple sinusoidal voltages are applied to the input of a nonlinear network. The nonlinear response may be expressed as a power series

 $i = a_1e + a_2e^2 + a_2e^3 + \dots$ (1) where *i* is the instantaneous network response, and *e* is the instantaneous value of the applied voltage. The coefficients a_1 , a_2 , a_3 , etc are determined by the nature of the nonlinear network. We may define the percent distortion

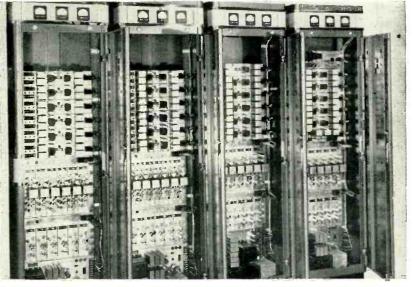
$$\% D = \frac{\text{sum of the squares of all}}{\text{sum of the squares of all}} \times 100 \quad (2)$$
desired responses

To simplify the computation, the desired responses will be assumed to be represented in the linear power-series term only, although it is appreciated that the odd-order terms of Eq. 1 will also yield an onfrequency response.

Since we are dealing with multiple sinusoidal voltages, the applied voltage may be represented as a summation of sine waves

$$e = \sum_{j=1}^{n} E_j \sin(\omega_j t) = E_1 \sin(\omega_1 t) + j = 1 \sum_{j=1}^{n} E_2 \sin(\omega_2 t) + E_3 \sin(\omega_3 t) + \dots$$
(3)

Furthermore, it is considered desirable from the point of view of distortion to keep the maximum possible peak-to-peak applied voltage constant and independent of the number of channels n, as well as



Complete 24-channel system. From top to bottom, each cabinet contains: six voicechannel terminal equipments, six subcarrier receivers and transmitters, and power supply

keeping the peak amplitudes of all the individual sine waves equal. These conditions are easily achieved in practice and are represented mathematically by

$$\sum_{ij} E_{ij} = E_1 + E_2 + E_3 + \dots + E_n =$$

$$j = 1 \qquad E \text{ (a constant)} \qquad (4A)$$

$$E_{ij} = E/n \qquad (4B)$$

All terms other than the linear term in Eq. 1 yield distortion products that may fall in our band of interest. Hence, we may break our problem into parts by investigating the effects of the second-, third- and fourth-order terms separately. For each order term it is necessary to determine if it falls within our receiver band and if it does we must find out how much distortion it will cause.

We may start the analysis by evaluating the second-order distortion. The evaluation of the effects of the second-, third- and fourthorder distorting network will be made in terms of the a coefficients of Eq. 1. How to evaluate these coefficients for any system will be shown later.

Second-Order Distortion

By limiting this analysis to the first two terms on the right-hand side of Eq. 1, we may write

$$i = a_1 \left(\sum_{j=1}^{n} \frac{E}{n} \sin(\omega_j t) \right) +$$

$$a_2 \left(\sum_{j=1}^{n} \frac{E}{n} \sin(\omega_j t) \right)^2$$
(5)

If the indicated operations are performed and all d-c terms are neglected, we obtain

$$i = a_1 \left(\frac{E}{n}\right) \sum_{j=1}^n S_j + a_2 \left(\frac{E}{n}\right)^2$$
$$\left(\frac{1}{2} \sum_{j=1}^n S_{2j} + \sum_{j,k=1}^n S_{j-k} + \sum_{j,k=1}^n S_{j+k}\right) (6)$$

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where *j* does not equal *k* and the sin $(\omega_j t)$ terms have been replaced by the symbol S_j . Therefore, S_j represents sinusoidal waves of unit amplitude having a frequency $\omega_j/2\pi$. Furthermore, the sin $(\omega_j \pm \omega_k)t$ terms here have been replaced by $S_j \pm_k$ respectively.

In the determination of the percent power distortion we only need to substitute the proper terms of Eq. 6 into Eq. 2. This operation will yield the following expression for the percent distortion D_2 due to a second-order distorting network

$$\frac{\%}{a^{2}_{2}} \left(\frac{E}{n}\right)^{4} \left(\frac{1}{4} \sum_{s^{2}_{j}} S^{2}_{2j} + \sum_{s^{2}_{j-k}} S^{2}_{j-k} + \sum_{s^{2}_{j+k}} S^{2}_{j+k}\right) \\
\frac{a^{2}_{1} \left(\frac{E}{n}\right)^{2} \sum_{s^{2}_{j}} S^{2}_{j}}{a^{2}_{1} \left(\frac{E}{n}\right)^{2} \sum_{s^{2}_{j}} S^{2}_{j}} \times 100 \quad (7)$$

The limits on the summation signs have been dropped for convenience.

Table I—Number of Terms In Each Summation as a function of Number of Channels

Type of Term	Number of Such Terms as a Function of n
S_i, S_{2i}, S_{3i} etc	n
S_{j-k}, S_{j+k}	$\frac{n(n-1)}{2}$
S_{2j-k}, S_{2j+k}	n(n-1)
S_{i+k+l}, S_{j-k-l}	$\frac{n(n-1)(n-2)}{6}$
S_{j-k+l}	$\frac{(n-1)(n-2)}{3}$
S _{3j-k}	n(n-1)
$S_{2(j-k)}$	$\frac{n(n-1)}{2}$
S_{2j-k-l}	$\frac{n(n-1)(n-2)}{2}$
S_{2j+k-l}	n(n - 1) (n - 2)
$S_{j+k+l-m}$ $S_{j+k-l-m}$	$\frac{n(n-1)(n-2)}{(n-3)}$ 8
S _{j-k-l-m}	$\frac{n(n-1)(n-2)}{(n-3)}$ 24

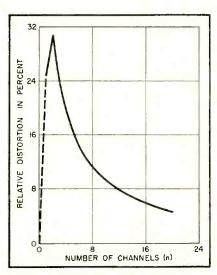


FIG. 3—Relative distortion versus number of channels for second-order terms

Because we are concerned with a steady-state analysis we will consider the time average over many cycles of the S_j^2 terms. The time average of all such terms is the numerical value $\frac{1}{2}$ and this factor occurs in all terms of the numerator and denominator in the same manner. It is, therefore, possible to factor this $\frac{1}{2}$ term and cancel it out of the equation. The problem, therefore, reduces to finding the number of terms in each summation as a function of the number of channels n.

It is readily found from Table I that the number of S_j and S_{zj} terms is *n* while the number of S_{j-k} and S_{j+k} terms are equal in number and equal to n(n-1)/2.

Using these relationships we may write the following equation for the percent of second-order distortion

$$\% D_2 = \left(\frac{a_2 E}{a_1}\right)^2 \left(\frac{1}{n^2}\right) \\ \left[\frac{1}{-4} + (n-1)\right] \times 100 \quad (8)$$

A plot of % $D_2/\left(\frac{a_2E}{a_1}\right)$ is shown in

Fig. 3. We see that when the peakto-peak voltage is held constant, the total distortion decreases steadily as n increases beyond 3, and in fact, for large n the distortion is inversely proportional to n. This distortion results in d-c terms not computed, in double-frequency terms, and in sum-and-difference terms. If the multiplex system is contained within an octave, none of these terms is contained within

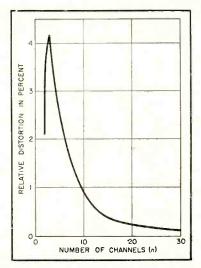


FIG. 4—Relative distortion versus number of channels for third-order terms

the frequency range of interest.

Now that we have evaluated the effect of the second-order term, we may proceed by determining the effectiveness of the third-order term in causing distortion products within our receiver band.

Third-Order Distortion

Even though the multiplex system is contained within an octave, spurious components will lie within the band of interest if third-order distortion is present.

By use of Eq. 1, 3 and 4 we see that the current due to the cube term alone may be expressed as

$$i_3 = -\frac{a_3 E^3}{n^3} \left(\sum S_j\right)^3 \tag{9}$$

By trigonometric relationships i_3 may be expanded into

$$i_{3} = \frac{a_{3}E^{3}}{n^{3}} \left\{ \frac{9}{4} \sum S_{j} + \frac{1}{4} \right\}$$
$$\sum S_{3j} + \frac{3}{4} \sum S_{2j+k} + \frac{3}{4} \sum S_{2j-k} + \frac{3}{2} \left[\sum S_{j+k+l} + \sum S_{j-k-l} + \sum S_{j+k-l} \right] \right\} (10)$$

If as before we divide the sum of the squares of the distortion terms of Eq. 10 by the sum of the squares of all the desired responses, take the time average of all of these terms and determine the number of the various terms, we obtain for the percent power distortion

$$\% D_{3} = \left(\frac{a_{3}}{a_{1}}\right)^{2} \left(\frac{E}{n}\right)^{4} \\ \left[\frac{9}{16} (n-1) (2 n-3)\right] \times 100$$
(10)

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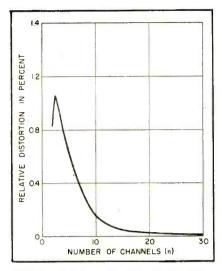


FIG. 5—Relative distortion versus number of channels for fourth-order terms

Evaluation of this distortion term was facilitated by the use of Table I which shows the number of individual terms that may be expected from a given type of sinewave signal as a function of the total number of channels n.

A plot of
$$\%D_3 = \left(\frac{a_3}{a_1}\right)^2 E^3$$
 as a

function of n is given in Fig. 4.

In the foregoing analysis for $%D_3$, all terms such as S_{2j-k} , S_{j-k-I} and $S_{||-k+1|}$ were included as causing distortion since they might fall within the receiver band. Considering an octave band we see that if the channels are all spaced equal distances apart and if the distance between channels is twice the distance from the extreme channels to the edge of the octave, then some of these terms will fall outside of the band of interest. In order to determine the relative number of such frequency components that do fall within an octave it is necessary to make a probability evaluation. This evaluation will be discussed in a later section.

To help understand why the relative C_{D_a} drops off as fast as is evidenced in Fig. 4, the following table has been prepared for large n

	Voltage	Power Per Channel	Total Power
Funda- mental Signal	<u>1/n</u>	$1/n^{2}$	1/n
50 D3	$1/n^{2}$	$1/n^{4}$	$1/n^3$

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If a completely analogous procedure is followed for the fourthorder distorting term, the expression for $\%D_4$ is

$$\% D_4 = \left(\frac{a_4}{a_1}\right)^2 \left(\frac{E}{n}\right) \left(\frac{n-1}{8}\right)$$
(21 $n^2 - 78 n + 76.25$) × 100 (12)

Evaluation of this term involves the relations indicated in Table I.

A plot of
$$\%D_4/\left(\frac{a_4}{a_1}\right)^2 E^\circ$$
 versus n

is given in Fig. 5.

From a practical viewpoint we can readily see why distortion decreases with increasing n. From Eq. 4A we see that the total peakto-peak voltage is constant. If one frequency is used, this maximum will be reached on every cycle, yielding distortion terms. If two frequencies are used, the probability that their maximum values will add in phase to yield this same maximum is much reduced. If n frequencies are used, the probability that they will ever add in phase to the maximum allowable value is very small. This means that the center portion, which is more linear, will be utilized more and more. The result is to decrease the distortion substantially because the nonlinear portion of the network is reached less and less.

The price of this decreasing distortion as channels are added is that each channel puts out less voltage or power; there will be some lower limit for the minimum usable carrier power per channel, based on a signal-to-noise analysis.

Furthermore, by containing the frequency range within one octave, we see that many frequency terms fall outside the band of interest, reducing the distortion. Figures 3, 4 and 5 show that the greatest reduction of distortion is realized when a large number of channels is utilized.

The table above shows that for large n the total distortion power decreases more rapidly than the total fundamental power by a factor of $1/n^2$, which explains in a qualitative way the reason for the reduction in the percentile distortion.

The above results would therefore indicate that for any nonlinear network, it is desirable to limit the maximum possible peak-to-peak applied voltage, to keep all the individual voltages equal in magnitude, and to limit the frequency spectrum to one octave if possible. Although Eq. 8, 11 and 12 yield the expected percent distortion due to the second-, third- and fourth-order terms respectively, they are of little value unless their various coefficients can be evaluated. The following section is therefore devoted to determining these coefficients. Due to the obvious importance of the third-order term, its coefficient will be evaluated first.

Evaluation of the Coefficients

The coefficients of any of our distorting networks may be evaluated

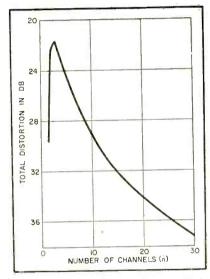


FIG. 6—Total distortion due to thirdorder terms

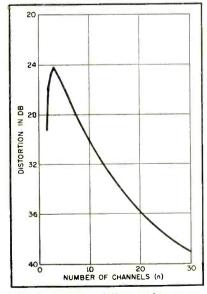


FIG. 7—Distortion falling within an octave and due to third-order terms

In a practical situation by putting a single sine-wave signal into the system and then analyzing the resultant output waveform. If we have a third-order distorting network and limit our band of interest to an octave it follows that an input of the form E (sin ωt) will yield

$$Output = a_1 E \sin \omega t + a_3 E^3 \sin^3 \omega t \quad (13)$$

If this term is expanded and the distortion terms selected, we may write

Percent Third-Order Voltage Distortion = $a_3 E^3 (1/4) \sin (3 \omega t) (100)$ (14)

$$a_1 E \sin(\omega t)$$
 (11)

If this distortion is measured as 10 percent, it follows that

$$\left(\frac{a_3}{a_1} E^2\right)^2 = 0.16 \tag{15}$$

Equation 11 may therefore be written

$$\% D_{3} = \frac{0.16}{n^{4}} \\ \left[\frac{9}{16} (n-1) (2 n-3) \right] \times 100$$
 (16)

This evaluation permits the existing curve shown on Fig. 4 to be evaluated directly in decibels. Figure 6 shows a plot of Eq. 16. We have, therefore, reduced the mathematics to a practical situation. The coefficients could have been evaluated for any percentage of system distortion.

Comparison of Networks

It has been shown that a single second-order distorting network has no distortion products that fall into an octave. However, if all of the output products of one second-order distorting network are fed into another second-order distorting network, the output of this second network will have distortion products that do fall into an octave. Insofar as one third-order distorting network produces products that do fall within the octave, the question arises, which produces more distortion components within the band of interest: two second-order distorting networks in cascade or one third-order distorting network, assuming that each network has the same percentage distortion.

The expression for the percent

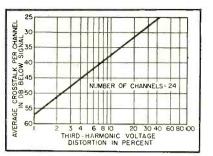


FIG. 8—Average crosstalk per channel versus third-harmonic voltage distortion

power distortion due to 10-percent third- order voltage distorting network that may lie within one octave has already been given by Eq. 16.

A similar derivation for two 10percent second-harmonic voltage distorting networks in cascade yields

$$\% D_{22} = \frac{0.0064}{n^4} \left[\frac{9}{16} (n-1) (2n-3) \right] + \frac{0.000064}{n^6} \left[\frac{(n-1) (21n^2 - 78n + 76.25)}{8} \right]$$
(17)

The first term of Eq. 17 is seen to be identical to the right hand side of Eq. 16 except that it has a smaller coefficient. These coefficients are found to differ by 14 decibels.

The last term of Eq. 17 has a coefficient that is 40 db smaller than the right-hand term of Eq. 16. Also by inspection it can be seen that the last term of Eq. 17 decreases faster, with increasing *n*, than does Eq. 16. Hence this last term of Eq. 17 may be disregarded completely. For the conditions chosen, then, Eq. 17 is always substantially smaller than Eq. 16. This may be represented mathematically as $D_{zz} << D_s$.

The conclusion therefore is that two second-order distorting networks in cascade, each having 10percent voltage distortion, produce less on-frequency power distortion in one octave than one third-order distorting network having 10percent voltage distortion. It can be shown that this is generally the case.

If only second-order distortion is known to exist in a system, then if one-octave filters are inserted after each second-order distorting network it should become impossible for any on-frequency distortion components to appear at the output of the system.

Probability

Equations 11 and 16 include all the terms having frequency terms of the kind S_{aj-k} , S_{j+k-l} , and S_{j-k-l} . The probability that all of the terms of the kind S_{2j-k} fall within an octave is $\frac{1}{2}$, while the probability that all the terms of the kind S_{j+k-l} and S_{j-k-l} fall within an octave is $\frac{2}{3}$. Using this information Eq. 16 becomes

$$D_{3} = \frac{0.16}{n^{4}} \left\{ (n-1) \left[0.281 + 0.75 (n-2) \right] \right\}$$
(18)

Equation 18 therefore represents a more accurate evaluation of the total power distortion that would be expected to fall within an octave if one were given a third-order distorting network with a 10-percent voltage distortion characteristic.

If Eq. 18 is written for any amount of third-order harmonic distortion it becomes

$$D_{3} = \left(\frac{a_{3}}{a_{1}} \frac{E^{2}}{n^{2}}\right)^{2} \left\{ (n-1) \left[0.281 + 0.75 (n-2) \right] \right\} (18\Lambda)$$

A plot of Eq. 18 expressed in decibels is shown in Fig. 7. A plot of Eq. 18A versus percent thirdharmonic voltage distortion is given in Fig. 8.

The theoretical signal-to-intermodulation ratio is obtained using Eq. 16 or Fig. 8. Taking the subcarrier bandwidth into account, these yield directly the theoretical signal-to-intermodulation ratio at the subcarrier receiver input. For comparison with experimental findings, this information is then converted to signal-to-intermodulation ratio at the subcarrier receiver output by use of standard formulas and is plotted in Fig. 2.

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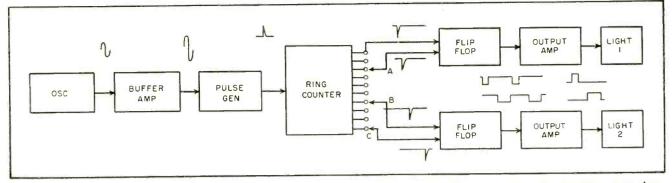


FIG. 1—Block diagram of binocular stimulator showing pulse lengths and phase relationships of signals in two separate output channels. Ring counter gives single negative pulses on successive output taps

Pulsed Light Measures Flicker Perception

Medical apparatus for diagnosis flashes light at rate of 4 to 60 pps and has variable on-off period ratio. Ring counter used to control frequency division, phase shift and pulse length is adaptable to other pulsing circuits

A NINTERMITTENT LIGHT stimulus with a repetition rate of 10 or 15 pulses per second is generally perceived as flickering. If the repetition rate is gradually increased beyond the critical flicker frequency (cff), the flicker will suddenly vanish and the light will appear completely steady.

Critical flicker frequencies may range from about 5 to 60 cycles depending in part on light characteristics such as color, brightness and on-off ratio. However, for given stimulus conditions the cff will vary from one individual to the next. Physicians, physiologists and psychologists are interested in discovering the reasons for these individual differences in the perception of intermittent light.

Electronic Modulation

In earlier studies intermittent light was produced by mechanically chopping light rays with sector disks or perforated cylinders. Flicker rate was changed by means of variable speed driving motors. Mechanical devices are generally cumbersome with relatively poor frequency stability. For this reason

ELECTRONICS — June, 1953

By FRED H. IRELAND

Fordham University New York, N. Y.

completely electronic instruments for producing the modulated light are becoming more popular.

The electronic device described here incorporates various improvements over previous instruments^{1, 2, 3} of this type. A larger frequency range, a linearized calibration curve and the possibility of varying the on-off ratios and phase relationship of two separate high-intensity light sources make this a versatile and useful laboratory instrument. Although the apparatus was designed for a specialized application certain circuit features, especially the use of a ring-counter for phase shift and pulse-length control as well as frequency division, are of general interest.

The instrument has a precision dial covering a frequency range from 4 to 60 pps with vernier frequency adjustment. During calibration a tuning eye indicates synchronism of the internal oscillator with 60-cycle current.

For binocular stimulation two

high-intensity glow-modulator tubes supply rectangular light pulses. A milliammeter is used for balancing the tube currents.

A control for varying the phase relationship between the two trains of light pulses makes it possible to change the phasing in 36-deg steps over a range of 360 deg. Two other switches control the relative lengths of the light pulses. On-off ratios such as 1-to-9, 2-to-8, 3-to-7 may be selected as desired. Both the phase relationships and the on-off ratios are maintained with a high degree of accuracy and are completely independent of frequency.

Basic Design

A block diagram of the apparatus is shown in Fig. 1. A master oscillator, with a frequency range of 40 to 600 cps, keys a thyratron pulse generator giving short positive pulses for triggering the decade ring counter. At the counter, the frequency of the master oscillator is divided by a factor of ten yielding a flicker frequency range of 4 to 60 pps.

Negative output pulses from any of the ten counter tubes may be

chosen by means of three ten-position switches connected in parallel. The selected impulses trigger two separate flip-flop circuits used as rectangular wave generators. One triggering input of flip-flop 1 is permanently connected to the output terminal of the first counter tube. A negative pulse appearing on that terminal will flip the circuit on and a second impulse selected with switch A will turn it off. The block diagram shows switch A set to the third counter output position. In this case the on period of flip-flop 1 will be two counts (2/10)cycle) and the off period eight counts (8/10 cycle).

Flip-flop 2 is turned on with a negative impulse from switch B. The switch thus controls the phase relationship between the outputs of the two flip-flop circuits in 36degree steps. With the switch set as shown in the block diagram, flip-flop 2 will be turned on five counts after flip-flop 1, and the two circuits will operate exactly 180 deg out of phase. The on-off ratio of flip-flop 2 is controlled by switch C. The same ring counter thus determines the relative pulse lengths and phase relationships of two separate wave trains.

The flip-flop circuits drive the power amplifiers that supply the

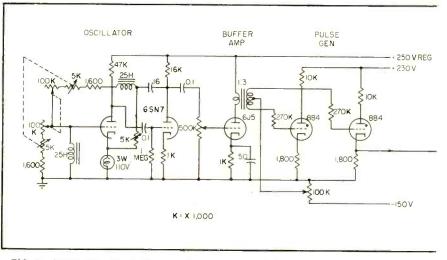
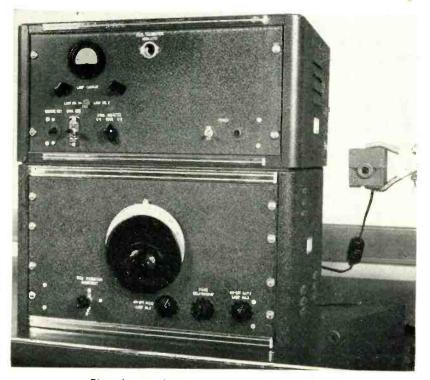


FIG. 2-Circuit diagram of visual testing apparatus. Only one output channel is shown

necessary currents for the glow modulator tubes.

The circuit of the oscillator, buffer, and pulse generator is shown in Fig. 2. The oscillator consists of a Wien bridge type R-L coupled circuit. The R-L coupling is used in place of the usual R-C combination to achieve a linear relationship between frequency and shaft rotation of a linear potentiometer.

Greatly increased feedback at higher frequencies was not completely compensated for by the variable resistance characteristic of the Mazda lamp in the cathode



Binocular stimulator with light source shown at right

circuit and higher frequencies are slightly compressed on the dial.

Special high-Q, low-frequency inductors are used in the tuned circuit. Even then, 40 cps represents about the lowest practical frequency for sustained oscillation. This is reduced by the decade ring counter to a lower limit of 4 cps.

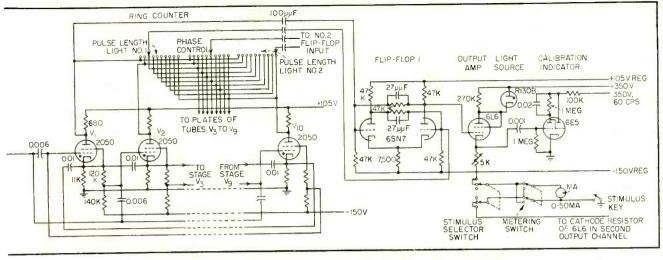
The frequency control consists of two 5-inch, 100,000-ohm potentiometers mounted on a common shaft. A smaller potentiometer is placed in series with each of the larger units for vernier calibration.

A buffer amplifier boosts and isolates the oscillator output and supplies the push-pull voltages for driving the thyratron pulse generator.

The pulse generator consists of two 844 thyratrons in a platecoupled parallel switching circuit. This circuit provides a simple method of obtaining steep triggering pulses for the ring counter. Positive pulses appear across the cathode load of one thyratron and are differentiated by the grid circuits of the counter. The repetition rate of the pulse generator is determined by the frequency of the master oscillator.

Ring Counter

The ring counter is used for frequency division as well as for pulse length and phase control. Thyratrons can handle the relatively low pulse repetition rates of this instrument but a vacuum tube ring counter would be necessary for high frequencies. The thyra-



Second channel is similar to first except that calibration indicator is left out

tron circuit⁵ has the advantage of requiring somewhat fewer parts than a comparable v-t circuit.

Positive triggering pulses are applied simultaneously to the grids of all counter tubes. With none of the thyratrons conducting, the trigger pulses are of insufficient amplitude to override the high negative bias on all grids and the circuit remains at rest.

A motor-driven timer is used momentarily to ground the grid of tube V_1 about 20 seconds after the set is turned on. The positive voltage now on the cathode of V_1 will reduce the negative bias of the second tube V_2 to a point just slightly below firing level. The next positive trigger on the grids will fire V_2 . Through the coupling capacitor the cathode voltage of V_{z} is momentarily added to the cathode voltage of the first tube driving it positive with respect to the plate and extinguishing the tube. The cathode voltage of V_2 , now in a conducting state, also reduces the negative bias on V_{s} . The third tube is cocked and is ready to be fired by a subsequent triggering pulse.

Negative output pulses are obtained across the plate loads of successive counter tubes. Impulses to trigger the flip-flops at any count from 1 to 10 may be selected with the ten-position switches.

Flip-Flop Circuit

The negative triggering pulses selected by the ten-position switches on the ring counter are supplied to two separate output channels. Each channel consists of a flip-flop circuit, an output amplifier and a glow-modulator light source. One channel also incorporates a tuning eve calibration indicator.

To preserve the rectangular wave shape at frequencies as low as 4 cps the output of the flip-flop is direct-coupled to the 6L6 amplifier. Use of the ring counter made direct coupling in previous stages unnecessary, since the lowest frequency for the master oscillator, pulse generator and ring counter is 40 cps.

The 6L6 output tube has a variable cathode resistor for adjusting the current through the glow modulator. The unbypassed cathode resistor also provides negative feedback to the tube improving its response.

With the exception of the tuning eye circuit, the second output channel is identical with the first. It is supplied with negative triggers from two separate ten-position switches in the ring counter for phase shift and pulse-length control. A selector switch is provided in the cathode circuits of the 6L6's to energize either or both stimulus lights. Another switch in the common ground lead of the two 6L6 cathode circuits serves as stimulus key. To prevent interaction, the two output tubes have separate high voltage supplies.

The glow modulator tubes are mounted in two separate 2 by 2-inch slide files. The subject looks at the light through a hole drilled in the front. Wires for the tube pass

through a second hole in the rear of the box. A lengthwise slot in the bottom of the container permits adjustment of the light. The grooved sidewalls hold a metal iris, ground-glass diffusing plates and neutral tint filters for intensity control. The containers are painted a flat black both inside and out. For binocular stimulation both light sources are inserted in a larger viewing box, while for monocular experiments a single light source is clamped to a laboratory stand.

Preliminary calibration tests indicate that frequency stability of the instrument is on the order of \pm 0.1 cps. The output waveforms viewed on an oscilloscope appear perfectly rectangular for all frequencies, current values, on-off ratios and phase relationships.

The instrument described was designed for a study directed by Henry Misiak of Fordham University, and supported by a research grant (G-3704) from the National Institute of Neurological Disease and Blindness, of the National Institutes of Health, Public Health Service.

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183, 1950 (3) C. F. Fritze and E. Simonson, A New (3) C. Fritze and E. Simonson, A New Electronic Apparatus for the Measurement of the Fusion Frequency of Flicker, Science, 113, p 547, May 1951.
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Graphical Design of Tuning Elements

Procedure for preparing simple design chart from which combinations of coil turns and capacitance range can be found for tuning a given frequency range. Applies also to tuned lines. Simple measurements give required data for a family of curves, eliminating cut-and-try or calculation methods

FOR parallel resonant circuits, the resonant frequencies of coils plotted against tuning capacitance on log-log paper are, within limits, parallel straight lines. A scale perpendicular to a family of such curves is proportional to the logarithm of the number of turns for any given winding length and diameter of coil. These simple relations form the basis for the graphical tuned-circuit design procedure presented here.

Transmission lines used as tuning elements may be plotted in the same manner as coils. The scale perpendicular to a family of coaxial or open-line curves is proportional

By BERNARD H. BALDRIDGE

Engineering Supervisor Electronics Research, Inc. Evansville, Indiana

to the logarithm of the line length for lines of the same impedance and proportional to the logarithm of the impedance for lines of the same length. As the slopes of both the coil and transmission line families of curves are the same, it is possible to determine accurately the transmission line or coil parameters for use together or separately as tuning elements when solving superheterodyne tracking and similar tuning problems.

An infinite number of special or

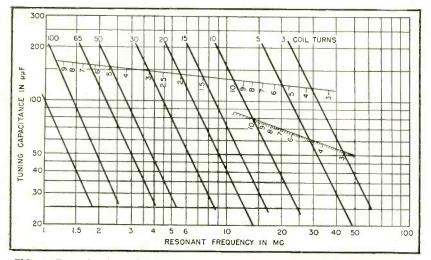


FIG. 1—Example of graphical design procedure for a coil 1 inch in diameter and $1\frac{1}{2}$ inches long, with various numbers of turns spaced to fill entire length. Accuracy is excellent up to approximately 200 mc as method takes into account distributed capacitance and other sources of error usually neglected because of calculation difficulty. Charts for other coils can be prepared after a few simple measurements

general charts may be prepared from a relatively few measurements with simple equipment. A Q meter, a calibrated grid-dip meter or any other device capable of determining the resonant frequency of a tuned circuit may be used.

Coil Examples

Figure 1 illustrates a typical family of curves for coils 1 inch in diameter and $1\frac{1}{2}$ inches long. Graphs for each individual coil of a given number of turns are constructed by drawing a straight line through two or more corresponding points on the graph. These points are located by determining the resonant frequencies of parallel circuits using the desired coils with known values of capacitance, as shown on the graph. The spacing between the graphs for individual coils is approximately proportional to the logarithm of the number of coil turns.

The information recorded in Fig. 1 is sufficient to determine the coil or capacitor requirements for any application requiring a coil with the dimensions given. For example, a 20-turn coil will tune from 4.7 to 11.5 mc with a total capacitance variation of 200 to 30 $\mu\mu$ f. To tune an oscillator above this frequency in a superheterodyne receiver having 0.5-mc i-f (requiring oscillator tuning from 5.2 to 12 mc), the same coil could be used with a total capacitance variation of 165 to 27.5 $\mu\mu$ f. The exact oscillator tuning

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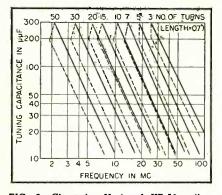
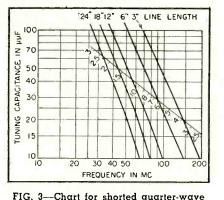


FIG. 2—Chart for National XR-50 coil form. Dotted lines indicate change obtained when using XR-50 iron slug. Copper slug gives shift in opposite direction from the solid lines

capacitance required at each frequency may be determined from the chart, and the capacitor plate shapes to provide tracking may be accurately calculated.

Figure 1 shows that this same 20-turn coil will cover the 7-mc and 14-mc amateur bands with a 100uning capacitor if the total distributed, tube and minimum capacitances are not greater than 17 µµf. A 50-µµf fixed capacitor and a paralleled 50-µµf variable capacitor used with this coil would prevent inadvertent tuning to the 14-mc band instead of the 7-mc band. Further, an 80-µµf capacitance (consisting of fixed, distributed and the minimum capacitance of the tuning capacitor) and an 8-unf spread variable capacitor will permit bandspread of 7 to 7.3 mc over the full capacitor shaft rotation. Many other tuning problems may be solved similarly.

The slight slope change and bending of the individual coil plots as the frequency approaches the natural resonant frequency of the tuning element are due to the increased proportional effect of the distributed capacitance, coil leads and terminals, and other factors impossible to eliminate and difficult to calculate in practical coil problems. These factors are usually neglected on impedance charts, making the charts useless for practical applications requiring accurate construction of small inductances. Precise determination of coil parameters is obtained by limiting the use of a given chart to a 10-to-1 turns ratio when determining coil parameters



tuned parallel line having a characteristic impedance of 157 ohms. Diagonal overlay scale shows logarithmic spacing of curves

from data taken with coils of a few turns. This effect is illustrated in Fig. 1 by the compression of the scale for coils of less than 10 turns where the above-mentioned factors are of appreciable comparative magnitude. The log scale from the graph paper is a convenient scale for use as an overlay on the chart.

Figure 2 shows a similar family of curves for a commonly used commercial coil form. The inductance variation made possible by positioning the slug is illustrated by the dashed lines.

Transmission-Line Examples

Figure 3 illustrates a typical family of curves for different lengths of a shorted quarter-wave tuned parallel line of 157 ohms characteristic impedance. This chart was prepared in the same manner as Fig. 1 and 2. The spacing between individual graphs is proportional to the logarithm of the line length. The stray and lead effects are more pronounced on this graph as they are a proportionally greater amount of the total inductance and capacitance for a practical tuner of this type, particularly as the frequency approaches the natural resonant frequency of the tuning element and the distributed capacitance approaches the tuning capacitance.

Figure 4 illustrates a typical family of curves for transmission lines 10 inches long with various impedances. The spacing between individual graphs is proportional to the logarithm of the characteristic impedance of the line. Connections and normally neglected factors be-

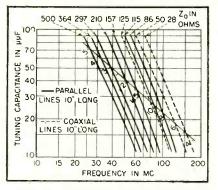


FIG. 4—Chart for 10-inch length of transmission line used as tuning element. Solid curves are for parallel lines; dotted curves are for coaxial lines of same length

come appreciable for extremely lowimpedance lines, as evidenced by the apparent shrinking of the log scale for graphs of low impedances.

Coaxial lines (dotted lines on Fig. 4) may be plotted together with open lines (solid lines on Fig. 4). With a given capacitance variation available for tuning a line of given physical length, the tuning range (but not tuning ratio) varies considerably with impedance. With the selection of a low-impedance line the highest maximum frequency for a given minimum capacitance can be obtained.

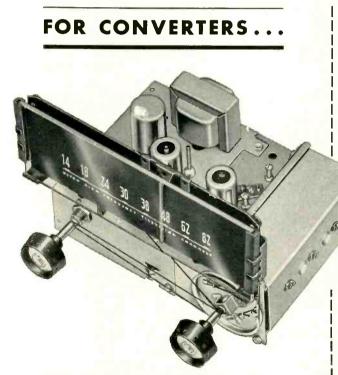
Applications

Other similar charts may be rapidly prepared. From two or more experimentally plotted graphs of individual elements approximately within the desired range, a family of curves may be drawn to permit accurate selection of the desired tuning elements. Frequency doublers or power amplifiers may be accurately ganged by this system. As charts for progressively larger power coils or doubler coils all have the same slope, the choice of capacitors and inductors to gang and track becomes relatively elementary. This technique also applies to open or coaxial lines and permits the same techniques to be used on higher frequencies. Figure 3, for example, illustrates the tuning ranges of several lengths of 157ohm line. From Fig. 4 the line impedance and loading capacitance may be determined for tuning a desired frequency with a 10-inch long line.

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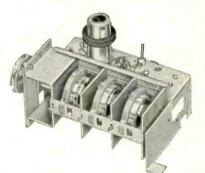
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Transistor Oscillator Circuit

BY L. FLEMING Falls Church, Va.

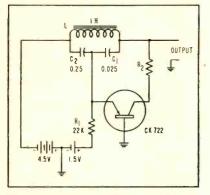


FIG. 1—Transistor oscillator suitable for fixed-frequency audio source, using twoterminal inductance

TRANSISTOR OSCILLATORS engineered for special applications have appeared in the literature.¹ but as vet few have been reported that require no specially-constructed components and give stability comparable to that of conventional tube circuits. In this early stage of the art, specific transistor circuits are of value in clarifying the concepts learned in higher-level texts and papers. The circuit of Fig. 1 is presented with this in mind. In addition, it provides a fixed-frequency audio source of value in laboratory and testing instruments having waveform, stability, and tolerance to component and voltage changes as good as is found in similar simple tube circuits.

Figure 1 shows constants for a frequency of 1,000 cycles. Output is 3 volts with a high-Q inductor, internal impedance around 20,000 ohms. Battery drain is less than 50 microamperes. The transistor is the readily available CK722. Inductor L need have only two terminals—no taps or multiple windings. The oscillator is class C. In-phase feedback from collector to emitter is effected by two capacitors C_{i} , C_{2} , connected in a kind of Colpitts circuit. Optimum feedback ratio

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 C_2/C_1 varies from 10 to 50, depending on the impedance and Q of the tuned circuit.

The effect of changing the ratio is evidenced principally in the waveform. Emitter resistor R_1 determines mainly the angle of conduction, hence the battery drain and the internal impedance; any value from 5,000 to 100,000 ohms will work. The purpose of resistor R_2 is to limit reverse collector-current flow during that part of the halfcycle when the collector is positive. Its value depends on the Q of the tuned circuit. With zero resistance at R_2 , the positive peaks of the voltage wave have flat tops. Waveform improves rapidly as R_2 is increased

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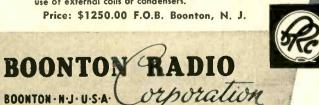
The 250-A RX Meter can be used to measure the equivalent parallel resistance and capacitance of resistors at high frequency. If the reactance is inductive the value can be determined. By very simple formulas the equivalent series parameters can be deduced. The instrument will also measure components which are primarily inductive or capacitive. The characteristic impedance, attenuation and velocity of propagation of transmission lines can be determined.

Specifications

FREQUENCY: 0.5 mc to 250 mc in eight ranges. Rp RESISTANCE RANGE: 15 to 100,000 ohms. Cp CAPACITANCE RANGE: +20 Jup to-100 Jup.*

*Capacitance range may be increased to ±120 µµf by use of external coils or condensers.

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to a thousand ohms or so, then more slowly. Oscillation stops at around 40,000 ohms.

A germanium diode can be substituted for the resistor R_x , its cathode poled toward the tuned-circuit terminal, to remove this reverse collector current. It was found however that the output wave contained small discontinuities at the points where the diode stopped conducting, an effect absent with the resistor. Since the resistor value is not critical, it seems the preferable element to use.

With laminated silicon-steel-core inductances, such as ordinary chokes, which typically have a Q of 6 at 1 kc, R_2 may not be necessary.

The upper frequency limit for this transistor in the circuit of Fig. 1 is generally about 50 kc (although there are instances of oscillation at 2 mc) and in multivibrator and similar circuits 20 to 30 kc. In the class-C circuit, the collector current rises as the upper frequency limit is approached, indicating an increase in the angle of flow.

While the oscillator will operate with any supply voltages over 1.5 v within the ratings of the transistor (lower voltages than 1.5 were not tried), the only advantage in increasing them is to raise the voltage or power output. A collector-toemitter supply voltage ratio in the order of 3 to 1 appears to give the best waveform. In general, higher collector voltages will increase the voltage level but the angle of current flow will decrease. To obtain greater power output the current must be increased by raising the emitter source voltage or decreasing R_1 .

REFERENCE

(1) D. E. Thomas, Low-Drain Transistor Audio Oscillator, *Proc IRE*, 40, p 1,385, Nov. 1952.

New UHF Transmitting Tubes

A 250-WATT POWER tetrode driver and a 5-kw power output tube for uhf transmitting applications have been announced by GE. Both tubes are designed for use as broadband amplifiers in class-B television service and as class-C amplifiers or oscillators in grounded-grid circuits with both grids at r-f ground potential.

The GL-6283 has a continuous rating of 150 watts at frequencies up to 900 mc, with a synchronized peak power gain of seven. Up to 900 mc the GL-6283 may be operated in a quarter-wave-output cavity. Above 900 mc, operation is in a three-quarter-wave mode.

As an r-f amplifier in class-B tv service, typical operating conditions with a six-mc bandwidth are: plate 1,500 v; screen, 300 v; plate current, 0.325 amp; driving power at tube, 35 watts; power output, 250 watts.

For typical operation as a class-C r-f power amplifier and oscillator in a grounded-grid circuit the plate voltage would be 1,400 v; screen voltage, 250 v; and plate current 0.230 amp. Driving power of 15 watts gives a power output of 150 watts. The GL-6182 power tetrode is a water-cooled tube rated at 5 kw up to 900 mc, using quarter-wave cavity. Three-quarter-wave mode operation is possible at frequencies above 900 mc with reduced power output.

As a class-B r-f amplifier with a plate voltage of 8,000 v and screen

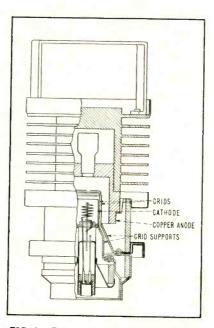


FIG. 1—Cut-away view of GL-6283, 250watt uhf driver

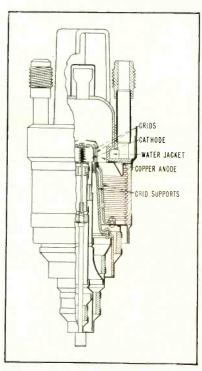


FIG. 2—Five-kw power output tetrode GL-6182

voltage of 600 v, plate current is 1.3 amp, grid current 0.30 amp. Driven by 300 watts, power output is 5,000 watts with a six-mc bandwidth at 900 mc.

New Magnet Materials

BISMANOL is the name applied to a manganese-bismuth alloy devised by U.S. Naval Ordnance Laboratories. The material is not new, having been described by F. Heusler in 1904 and again described in 1939 in British patent 596,966. It is again described in U.S. patent 2,576,679.

The material is manufactured by a reaction between molten bismuth and manganese produced in a slowly rotating stainless steel vessel covered by an inert atmosphere and maintained at a temperature of 1,300 F. When the reaction has been completed, the material is cooled and the excess bismuth squeezed out of the melt at approximately 25 tons per sq in.

The resulting mass of crystals of MnBi are then pulverized to under 325 mesh and compacted under a pressure of 6,000 to 10,000 pounds per sq in. together with a very strong magnetic field in the order of 10,000 oersteds or more.

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MODEL J

MODEL LS

Below is a Quick-Reference-Guide to the J, L, and Y Series Helipots. For complete information, write for Data File 602.

	Model Y Series	Model J Series	Model L Series
Diam.	(3) 13⁄4″	2"	3″
Resist. Range	50-50,000 ohms (b)	50-50,000 ohms (b)	50—100,000 ohms (b)
Power Rating	2.5 watts	4 watts	5 watts
Active Elec. Rotation	356° ±1°	357° ±1°	358° ±1°
Coil Length	4.6″	5″	8″
Mounting	Y—Threaded Bushing. YS—Servo Flange, Sleeve Bearing. YSP—Servo Flange, Ball Bearing. YF—Two-hole Servo, Ball Bearing. YFP—Two-hole Servo, Ball Bearing.	Threaded Bushing (Spec.). Servo Flange, Ball Bearing (Std.).	L—Threaded Bushing. LS—Servo Flange, Sleeve Bearing. LSP—Servo Flange, Ball Bearing.
Max. No. Ganged Sections (c)	14	8	8
Max. No. Tap Connections per Section (c)	17	21	33

(a) Model Y Series Helipots are available in both linear and non-linear versions.

(b) Higher or lower resistance values can be furnished on special order

(c) Sections can be ganged and tap connections added, during manufacture

Helipot division

BECKMAN INSTRUMENTS, INC. SOUTH PASADENA, CALIFORNIA

PLANTS IN SO. PASADENA, CALIF, AND MOUNTAINSIDE, N. J. REPRESENTATIVES IN PRINCIPAL CITIES

ELECTRONICS — June, 1953

Every Helipot series is available in variations to meet your exact specifications. Our engineering department will gladly give you every assistance . . . in adapting standard Helipots to your particular requirements . . . in building entirely new Helipots to meet your needs.

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density of about 4,800 gauss, a coercive force of some 3,650 oersteds and a maximum energy product of $5.30 \times 10^{\circ}$ gauss-oersteds. This latter figure compares favorably with Alnico V, but the coercive force is much higher and the residual flux density is much lower than that of Alnico V. A shorter and fatter Bismanol magnet is therefore required to supplant an Alnico V magnet in any given design. The amount of magnet material utilized in both cases is about the same.

Pure crystals of MnBi contain 20.8 percent manganese and 79.2 percent bismuth. Besides a current market price of \$2.25 a pound, in ton lots, the greatest obstacle to mass development of Bismanol is the fact that the entire world's annual production of bismuth is insufficient to supply even the total requirements of loudspeaker manufacturers in this alloy.

Another permanent magnet material with promise of immediate adoption is Ferroxdure. This ferrite, in the form BaO⁶ Fe₂0₃ may find immediate use for focusing television cathode-ray tubes.

Although it has a residual flux density of only 2,000 gauss, a coercive force of 1,500 oersteds and a maximum energy product of 0.80 gauss-oersteds, the availability and low cost of its constituents combined with the high coercive force of the material makes it almost ideally suited to this television application.

The material is manufactured by intimately mixing fine powders of ferrous and barium oxide, presintering at a temperature about 1,800 F, pulverization and mixing with a binder and finally sintering at about 2,300 F. The material is developed by North American Philips Co., patent holders.

This information is contained in a private communication from Earl M. Underhill, Crucible Steel Co. of America, Harrison, N. J.

Broadcast Remote Control

UNATTENDED OPERATION of a-m and f-m broadcast transmitters of ten kilowatts and less power into nondirective antennas became legally possible by change of FCC rules effective April 15, 1953. System details of two manufacturers' equipment are shown below. Circuit details of another telemetering system are given on page 138 of this issue of ELECTRONICS.

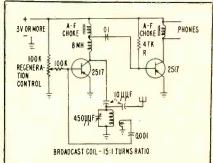
Equipment available from the



Shawinigan Falls, P. Q. radio station CKSM is remotely controlled by this CGE equipment. Dial is located at studio. Transmitter engineer tests selector with pushbutton

Transistor Broadcast Regenerator

By PETER G. SULZER Kensington, Md.



THE CIRCUIT of the receiver shown above is self-explanatory. It should be noted, however, that not all of the available type 2517 transistors will oscillate up to the top of the broadcast band.

Bias resistor R is subject to considerable variation and should be adjusted to produce about 0.5 ma collector current.

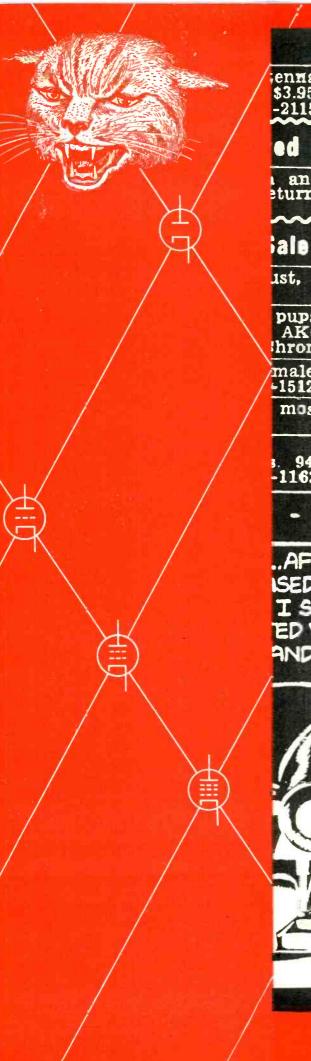
With a 7.5 v supply and the proper coil, the receiver will work up to 4 mc.

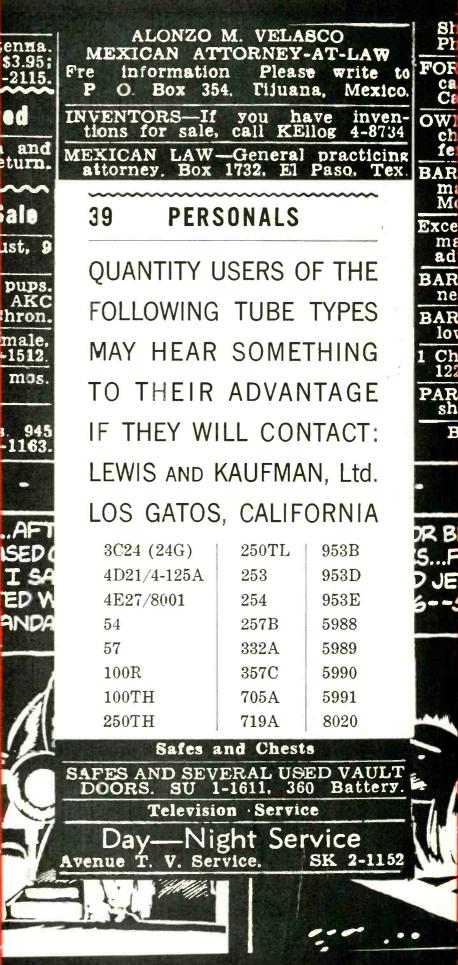
In the broadcast band, the sensitivity is such that about 0.5 microvolt 30-percent modulated will produce a readable output.

Rust Industrial Co., Inc. comprises two units, one at the broadcast studio and one at the transmitter. Two pairs of telephone wires are required for control and metering. These facilities are additional to audio lines.

Figure 1 indicates the system interconnections. Switch S initiates operation by supplying 12 v d-c to the control line. The LOWER switch in unit B increases the voltage to 25 v and the RAISE switch increases it to 50 v. Telephone dial C interrupts the control-line voltage by the number of impulses dialed and steps D to show the number by means of indicating lights.

Relays F, G and H bridged across the control line are voltage-selective. Relay F follows dial pulses on 12 volts and in turn operates N, which does not release during dial impulses. However, if control voltage fails for two seconds, relay N















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- Rigid inspection and production control
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CATALOGS

Users of quality electronic components will find the AMPHENOL catalogs shown below excellent sources for their buying needs. Besides the C-3 methods manual, illustrated are the B-2 general catalog; A-2, AN connectors, and the D-2, RF cables and connectors.

AMERICAN PHENOLIC CORPORATION 1830 SOUTH 54TH AVENUE + CHICAGO 50, ILLINOIS



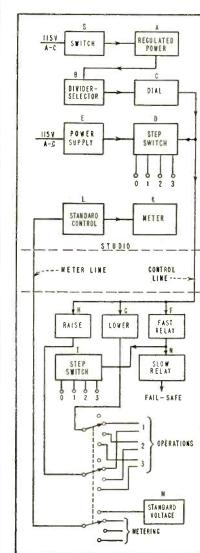


FIG. 1—Remote control provides for raising and lowering functions, as in tuning final stage

takes the transmitter off the air. Relay G operates on 25 volts but falls out above 12 v. Similarly H picks up at 50 v and falls out above 25 v.

Relay F operates stepping system I, which gives visual indication of the particular function chosen. Reversible motors and contactors connected into the individual channels are operated according to the studio engineer's instructions by means of the LOWER and RAISE switches. The stepping switch also connects to the metering line any one of nine different metering elements (of which three are indicated). All potentials or currents are converted to a low direct voltage proportional to the parameter being measured.

In stepping position 0 a standard voltage source M at the transmitter

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ELECTRONS AT WORK

(continued)

ELECTRONS AT WORK

(continued)

is connected to the metering line. Standardizing control L at the studio is then adjusted for a standard deflection in order to correct all readings for variation in line resistance owing to temperature changes.

Tone-Dial System

In a remote control system designed by Gates Radio Co., audible tones are used for switching and a dial-impulse stepping switch for selection of the function to be monitored.

This system shown in Fig. 2 requires two telephone pairs between studio and transmitter. One pair carries a voltage proportional to

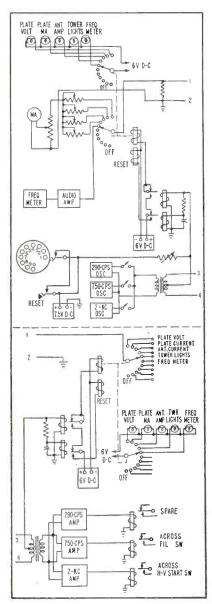


FIG. 2—Step control uses tones with stepping switch for monitoring

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RG/LOW TEMPERATURE CABLE

for SIGNAL CORPS

and AIR FORCE

- Full Electrical and Mechanical Efficiency at -40° C.
- Non-Contaminating Black Jacket.
- Identification by Ink Marking to Eliminate Thin Spots on the Jacket.

For several years the Signal Corps has been looking for a cable jacket compound that meets the requirements listed above. In addition, the cable must be capable of being bent around a mandrel ten times the diameter of the cable at -40° C. without cracking. AMPHENOL'S new low temperature cable, now on a production basis, not only fully meets all of these requirements but also provides a large safety margin.

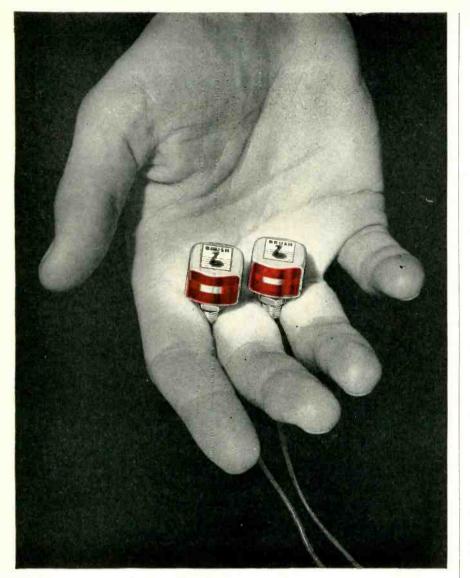
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Meet the Redheads... tops for tape recording

See how the latest additions to the Brush family of magnetic recording components can improve your tape recorders!

The BK-1090 record-reproduce head has the standard track width designed for dual track recording on ¼ inch tape. It provides unusually high resolution and uniformity over an extended frequency range. Cast resin construction assures dimensional stability, minimizes moisture absorption, and affords freedom from microphonics. Its balanced magnetic construction, precision lapped gap, Mu-metal housing, and single-hole mounting provide important design advantages.

The BK-1110 erase head has the same basic construction as the companion record-reproduce unit. Its outstanding feature is its efficient erasing at low power consumption—less than ½ voltampere.

Investigate these new "Redheads" for your magnetic recording. Your inquiries will receive the attention of capable engineers. Write Brush Electronics Company, Department K-6, 3405 Perkins Avenue, Cleveland 14, Ohio.

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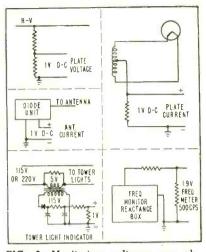


FIG. 3—Monitoring voltages are obtained in several ways

the voltage or current being monitored and this is shown on a meter at the studio. The other pair is bridged with a center-tapped hybrid coil. Audio tones are sent over the pair but dial impulses use, in effect, two sides of this line against ground.

Various suggested means of obtaining monitoring voltages are shown in Fig. 3.—A. A. MCK.

Power Requirements for Transistor Circuits

By J. DALFONSO Chief Engineer Battery Division P. R. Mallory & Co., Inc. North Tarrytown, N. Y.

TWO EASIC QUESTIONS relative to transistor power-sources concern present-day and future power requirements. The fact that transistor characteristics are essentially ideal implies that in class-A and class-B operation the theoretical limit of 50 percent in power efficiency may be realized in practice, and perhaps 100 percent efficiency can be approached in class-C amplification. Hence, in power applications these rule-of-thumb efficiency figures can be used to calculated the magnitude of the power required from the primary-power source. Further, because of the ideal shape of the characteristics, the rule may be applied in any power range from the micropower levels of presentday transistors to the probable large power-level operation of power

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covers a range of 5,000,000:1 on one meter

It's the CVC Philips Gauge, Type PHG-09, a remarkable instrument developed by CVC's high vacuum research department. Here are the basic facts:

- A single meter covers the entire range from. 0.50 mm to 10⁻⁷ mm Hg.
- A single all-metal pickup tube handles this range. It works on the glow discharge principle. Permanent magnets provide a field which lengthens the electron paths into tight spirals that give high ionization per electron, with a cascade effect.
- No filament to burn out. The tube can be operated at full atmosphere without damage, and the circuit is insensitive to fluctuations in the line voltage.

- No outgassing problem. The magnet is external to the ionization chamber.
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This CVC gauge is another example of our constant effort towards simplifying the use of high vacuum. For information on this or any phase of high vacuum creation, measurement, and use, write to *Consolidated Vacuum Corporation, Rochester 3, N.Y.* (A subsidiary of Consolidated Engineering Corporation, Pasadena, Calif.) Sales offices: Menlo Park, Calif. • Chicago, Ill. • Camden, N. J. • New York, N. Y.

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NEW Oscilloscope TO SUCCEED THE POPULAR TYPE 514-D

THE Type 514-AD



New Vertical Amplifier 6 cm undistorted vertical deflection

New Precision Flat-Faced 5" CRT— improved geometry and edge focus

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With its many important new characteristics the Type 514-AD comes even closer to providing everything you need in a general-purpose laboratory oscilloscope. Excellent transient response, 10 mc bandwidth, 6 cm undistorted vertical deflection, and wide time base range increase the depth of investigation possible with this versatile new instrument. High quality design and construction assure long, trouble-free service.

Condensed Specifications

Vertical Amplifier

Risetime — 0.04 µsec Bandwidth — dc to 10 mc ac — 2 cycles to 10 mc Sensitivity — dc, 0.3 v/cm to 100 v/cm ac, 0.03 v/cm to 100 v/cm Signal Delay — 0.25 µsec Colibrator — 0 to 50 v square wave, accurate within 3%, duty cycle variable 2% to 98% Time Base Range

 0.1 μsec/cm to 0.01 sec/cm, continuously variable, accurate within 5%
 Single, triggered, or recurrent sweeps
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3 kv Accelerating Potential

All dc voltages electronically regulated

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ELECTRONS AT WORK

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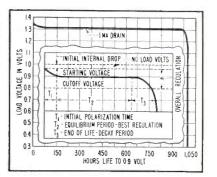


FIG. 1—RM cell load voltage vs time at constant load at 70 F. Inset, typical voltage regulation

transistors to be produced in the future.

In addition to the actual quantity of primary power to be supplied by the power-supply source, there are three other important characteristics. Of primary interest is a requirement for uniformity of electrical characteristics: that is, constancy of voltage, or constancy of current, with respect to time. In a transistor, the collector sensitivity in respect to changes in emitter voltage is quite high, as has been mentioned by Wallace and Pietenpol and others. For this reason it is necessary frequently to provide the emitter-bias from a constant-current source, such as a high resistance in series with a constantpotential source.

Second and third items of importance in the power-supply are long life and small size, to match corresponding characteristics of transistors themselves.

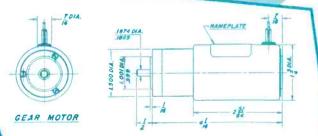
If battery-powered, portable equipment is to become popular, it is necessary that the batteries have long operating life. It is necessary also that they be compact, lightweight, and of uniform electrical characteristics during their life, and that the dependence of voltage upon temperature be a practicable minimum. The shelf life should be lengthy, because there will be days and even months during which such equipment is not in use. The RM mercury-oxide cell fulfills these requirements.

The characteristics of transistors are such that in order to increase the power output (within the maximum rating) it is necessary only to increase the collector potential by providing additional source-

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this EAD motor has a "head" for torque problems

 $\chi + \gamma = 2 \times \gamma^2$



SPECIFICATIONS FOR MODEL GM49P-1

400 Cycle Capacitor Run Induction Gear Motor

115 Volts • 400 Cycles • 1 Phase • 0.5 Amps.
Full Load Torque: 100 Oz.-In.
Starting Torque: Over 100 Oz.-In.
Gear Head Lubricated per Mil-G-3278
22 R.P.M. • 314 to 1 Gear Ratio • Reversible Rotation Intermittent Duty: 15 Minutes on, 15 Minutes off

Ambient Temperature: -55° to +74° C Altitude: to 50,000 Ft.

TYPICAL APPLICATIONS

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A precision gear head combined with a miniature motor gives you the answer to high torque at low speed. The motor can be 60 cycle, 400 cycle or variable frequency—in single, two or three phase with non-cooled or self-cooled frame types. The gear head is arranged to provide the output speed you require, with standard timing ratios of 60, 3600 or 8000 to 1 possible. High output torques, to drive, actuate or control, in confined areas, make this line of tiny gear motors ideal for a wide variety of applications on the ground and in the air.

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If your problem involves rotating electrical equipment, bring it to EAD. Our completely staffed organization will modify one of our standard units or design and produce a special unit to meet your most exacting requirements.





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from 10μν – 100v

Threshold Sensitivity

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SENSITIVE INVERTER

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34

SPECIFICATIONS-MODEL 700

	INPUT VOLTAGE RANGE
	VOLTAGE RATIOS (DC input to AC RMS output)
	INVERSION STABILITY (>100 yv input)
	CALIBRATOR ACCURACY
	DC INPUT RESISTANCE
	AC INPUT IMPEDANCE
	INPUT NOISE LEVEL
	AC OUTPUT FREQUENCY
	MAX AC OUTPUT LEVEL
	TOTAL DISTORTION IN OUTPUT WAVE FORM
	RESPONSE TIME (90% of Final Amplitude)
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ELECTRONS AT WORK

(continued)

voltage; and to increase the collector current, by adjustment of the emitter bias. Thus, normally, the transistor is biased and powered for the output desired, within its rating, using low values of collector current and collector voltage for lowpower applications. The mercuryoxide cell has a constancy of voltage such that it may be used as a secondary standard for voltage. Thus many cells can be added in parallel and/or series to increase the power output for equipment to any desired level.

Transistor applications usually

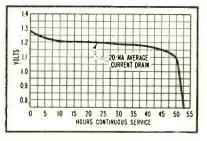


FIG. 2—Variation of potential with 20ma drain of RM-1 cell

require a different arrangement of potentials on transistor control elements than those required by vacuum-tube elements. The baseemitter circuit of a transistor, which corresponds to the gridcathode circuit of a vacuum tube, is usually low in impedance. Power is consumed in this circuit. The supply must be capable of supplying a bias current rather than a bias potential, as is usually supplied for a vacuum tube. This bias current may be opposite to, or in the same direction as, the collector current, depending on the type of transistor and the circuit connections.

Junction transistors belong to two major classes: the npn, in which conduction is primarily by diffusion of negative charges through the junction; and the pnp, in which conduction is primarily by diffusion of positive charges. This situation is similar to a hypothetical one that might exist in the vacuum-tube industry if we should discover a thermionic emitter of positrons. The obvious requirement in this situation is to establish the collector potential for the npn as positive A NEW

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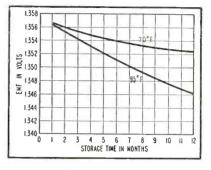


FIG. 3—EMF vs storage time at two temperatures

(normal in relation to vacuum tube practice), but that for the pnp as negative.

Figure 1 (inset) shows the general characteristics of the RMcell system. The equilibrium period T_2 represents practically 97 percent of the cell life when the current drain is relatively low, as shown for a type RM-1 cell in Fig. 1. In the equilibrium period, the potential is constant (at 98 percent of no-load potential) within less than $\pm \frac{1}{2}$ percent at low levels of drain. At high levels of drain, the potential will vary by \pm 2 percent from 90 percent of the no-load level, as shown in Fig. 2. The equilibrium period at this increased drain would be approximately 67 percent of the cell life.

Larger cells or groups of smaller cells in parallel, of course, show better equilibrium-period characteristics for equivalent rates of drain. Since current-drain per unit of electrode area determines the equilibrium period, potential may be kept as constant as desired for any predetermined equilibrium period by proper design.

Mercury batteries provide as much as three to four times the energy of other types of batteries. The type RM-625 cell, occuping only

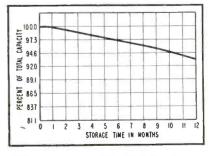


FIG. 4—Percent total capacity vs storage time at 70 F

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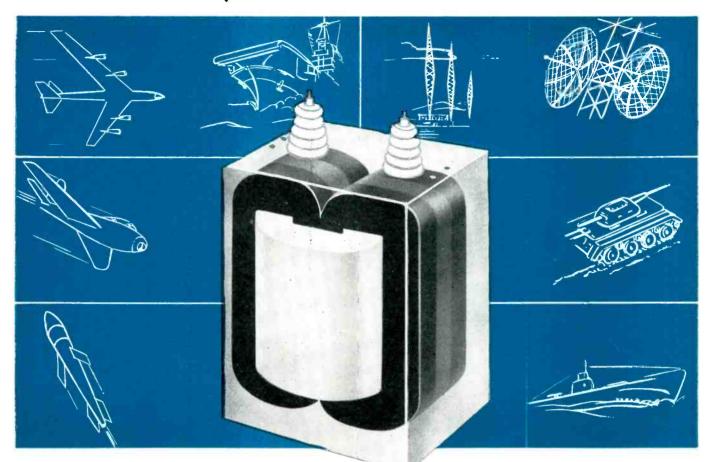
TOWER FOOTING INSULATORS FOR SELF-SUPPORTING • Insulation of antenna structures RADIATORS is a field pioneered by Lapp. The first insulated broadcasting tower, erected more than 30 years ago, was on Lapp insulators. Today, most of the world's radio towers are supported by Lapp insulatorsincluding the tallest guyed mast ever built, more than 1200 feet high. Through the Lapp "compression cone," immense loads can be carried by electrical porcelain-single Lapp base insulator units of the type shown here having been design-tested to strengths in excess of 3,500,000° lbs. Write for description and specification data on units for any antenna MAST BASE structure insulating requirement. INSULATORS Lapp Insulator Co., Inc., Radio Specialties Division, 102 Sumner St., Le Roy, N. Y. RADIO GUY INSULATOR

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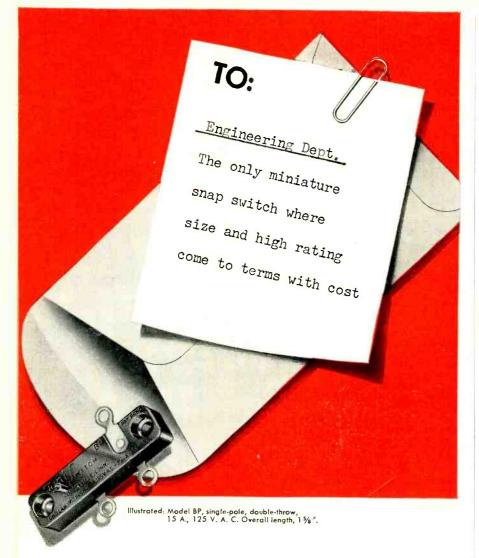
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The most practical and economical solution to difficult switching problems ever devised . . . TYNISWITCH.

Like no other snap switch made, this compact, low cost, snap-action unit permits high load switching in a minimum amount of space. It eliminates the need for costly, non-functional bulk in new or redesigned products. Its high force-to-inertiaratio spring blade inhibits mechanical resonance . . . assures smooth, high-speed operation with positive, bounceless closure. And as for dependability-conclusive laboratory tests have proven that TYNISWITCH is consistently reliable at high operating speeds . . . for over millions of cycles!

Consider these important design and production advantages now. New TYNISWITCH models can be developed to fit your exact switching speeds and specifications-or you can select conventional circuit arrangements from a variety of standard units. Write for complete details. TYNISWITCH Division, The Sessions Clock Company, 104 East Main St., Forestville, Conn.



ELECTRONS AT WORK

0.07 cubic inch and weighing only ounce, will provide 0.14approximately 250 hours of service life in a 1-ma transistor application.

The average transistor collectorvoltage, in the majority of applications, will be below 10 volts and may be as low as 0.1 volt. Collector currents will be in the range of a few milliamperes down to several microamperes.

Type RM mercury batteries do not deteriorate or lose their energy appreciably during long

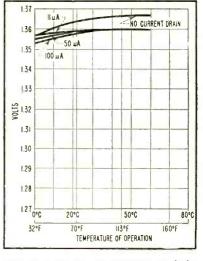


FIG. 5-EMF vs temperature at light loads

storage periods, as shown in Fig. 3 and 4. Field reports indicate such batteries perform satisfactorily even after two or more years of shelf life.

Mercury batteries maintain their dependable characteristics over a wide temperature range. Some subsurface survey instruments are operated at temperatures above 250 deg F. At the other extreme, dependable performance can be expected as low as 32 deg F in low current-drain applications as shown in Fig. 5.

BIBLIOGRAPHY

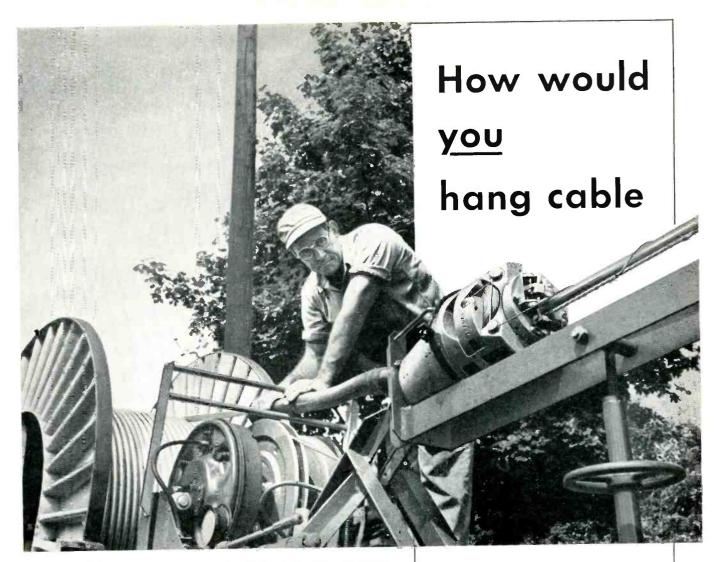
Wallace and Pietenpol, Some Circuit Properties and Applications of npn Trans-istors, *The Transistor*, Bell Telephone Laboratories.

B. N. Slade, Survey of Transistor De-velopment, Radio and Television News,

velopment, Radio and Television News, Oct. 1952. Maurice Friedman and Charles E. Mc-Cauley, The Ruben Cell, A New Alkaline Dry Cell Battery, Trans. Electrochem. Soc., 92, 1947. Samuel Ruben, Balanced Alkaline Dry Cells, Trans. Electrochem. Soc., 92, 1947. George Wood Vinal, "Primary Batter-

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(continued)



Cable lasher appears to right of workman. As the cable and supporting strand feed through, the machine rotates, binding them together with steel lashing wire. Meanwhile, a winch hauls the lashed cable into position.

It is a job your telephone company faces every day. Thousands of miles of cable go up each year—all secured to steel strand running from pole to pole. The best way to secure cable is to *lash* it to the strand with a spiral binding of wire.

One way to do this is to raise cable and strand separately, then lash them together by a rotating machine pulled along by workmen on the ground. This produces a strong, tight support for the cable. But each pole has to be climbed as many as four times. So Bell Laboratories engineers devised an easier way.

Now, lashing can be done on the ground so that cable, strand and lashing wire may be pulled into position as a complete assembly. Usually workmen need make only two trips up each pole.

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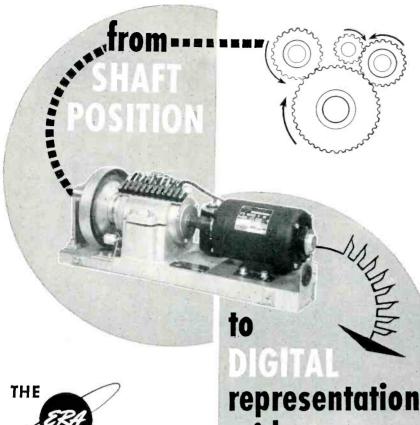
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ies", John Wiley and Sons, Inc., New York 1950. J. M. Booe, The Alkaline Mercuric-Oxide Cell, Journ. Electrochem. Soc., August 1952.

Noise Reduction in Intercom Systems

BY ROBERT J. STAHL Color Television Inc. San Carlos. Calif. and

GLENN A. WALTERS Dalmo Victor Co. San Carlos, Calif.

OF FIRST IMPORTANCE in the elimination of noise in intercommunication systems is the design of the amplifiers. Circuit arrangements that allow audio signals to the speaker only when the system is in actual use will overcome many noise objections. Power supply and other circuits that are inherent sources of noise must be constructed in accordance with good engineering practices. However, from an economic standpoint, it is necessary that a minimum number of components be used.

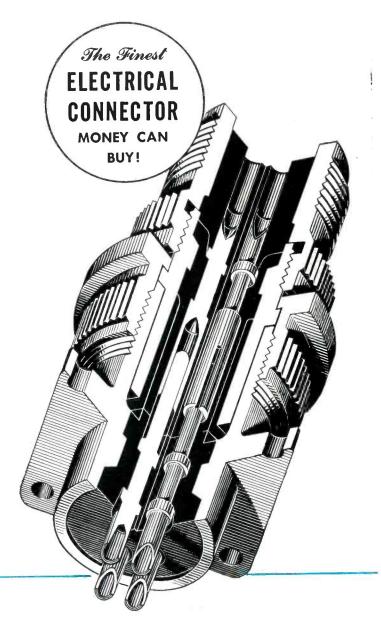
Fortunately, the voice frequencies that must be transmitted over the intercom system are higher than the line frequency, so filter requirements of the supply are quite nominal. Amplifier components should be so chosen that a relatively large attenuation is presented at frequencies below 200 cps.

Assuming that the aforementioned principles are followed, there are still several considerations necessary to obtain satisfactory noise rejection. Transmission level will directly control the signal-tonoise ratio. All other factors being equal, a system that transmits the signal at a relatively high level is desirable as this keeps amplification required at the receiving end to a minimum, and amplification of line noises is kept to a minimum.

One means of obtaining a high transmission level is the use of a split-amplifier circuit, one section of which is shown in Fig. 1. Two identical circuits are used, one located at the control position and the other at the remote position of the system. In use, the function of each of these circuits is switched from preamplifier to power ampli-

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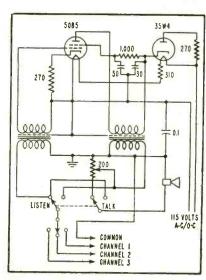


FIG. 1—Circuit of split-amplifier unit of a low-noise intercommunication system

fier depending upon the operator's requirements.

A single class-A stage is used with a type 50B5 pentode. Transformer coupling is used in both the input and output circuits. When the unit is in receive condition the stage is used as a power amplifier. The secondary of the output transformer is connected to the speaker while the input primary is connected to the audio line. In the transmit condition the speaker is switched to the input transformer of the 50B5, the secondary of the output transformer is connected to the audio line. The loudspeaker is then used as a microphone.

In this circuit the number of components is kept to minimum. All portions of the circuit are used in both transmit and receive condition, and the intelligence signal receives one stage of additional gain over that given to the external noise signal.

The system uses a 45-ohm interconnecting line and has a total gain of about 55 db. Hum output at full gain with signal terminals open circuited is less than 40 microwatts. Properly installed the units have average noise output that does not exceed 100 microwatts.

Interunit Circuits

The choice of line impedance will affect noise performance. High impedance favors capacitive pickup while low-impedance systems will be more susceptible to inductive



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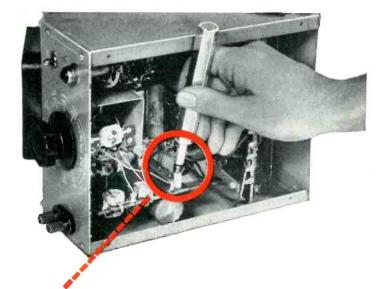
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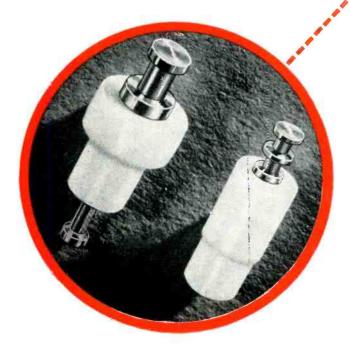
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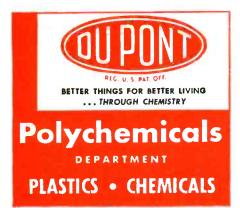
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ELECTRONS AT WORK

(continued)

noise. From a practical standpoint, however, it will be found that ohmic losses fix the low-impedance limit. A good compromise appears to be about 45 ohms.

Noises introduced through ground routes will be less severe if a transformer type power supply is used but the increased cost is not justified in the average installation.

Ground Coupling Noises

The type of wiring used for the audio link between stations has a profound effect upon noise pick-up. The most common, and perhaps the most frequently misunderstood, noise source is introduced into the intercom system by means of ground coupling. The most prevalent cause for such noise is the voltage drop in building wiring caused by varying load currents.

Depending upon the character of the load devices and wiring adequacy, the voltage between ground and the low side of the line may contain high harmonics of the line frequency and miscellaneous noise potentials amounting to 10 volts or more peak amplitude. This voltage is applied directly to the Blead of intercom a-c/d-c plate supplies. Since the earth ground connection does not have zero impedance, it is possible to have ground coupling to noise sources located in nearby buildings using a separate service and ground connection.

Referring to the input circuits shown in Fig. 2, it can be seen that the negative return of the plate supply is coupled to the audio line

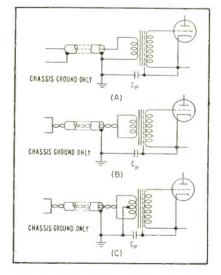
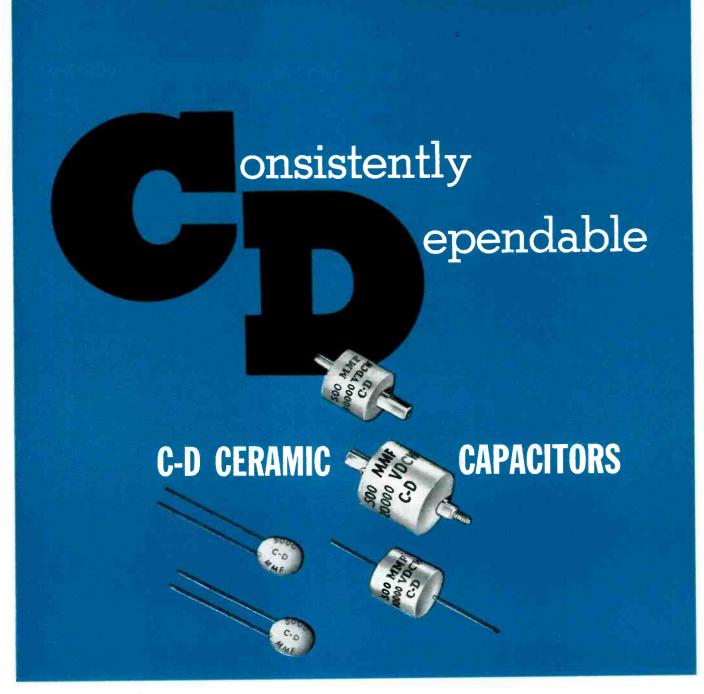


FIG. 2-Three input circuits for intercom systems

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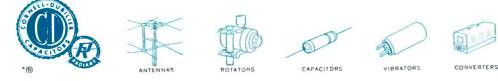




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ELECTRONS AT WORK

(continued)

through the bypass capacitor and/or the interwinding capacitance of the input transformer. Voltage is developed across these capacitances by virtue of the current flowing through stray line-toground capacitance C_a . This cableto-ground capacitance is in the vicinity of 5 to 10 auf per foot.

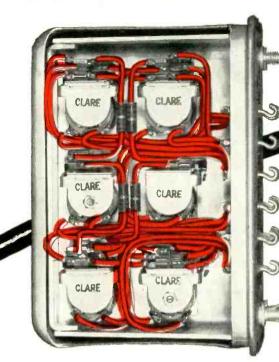
Electrostatic coupling between the audio line and the various master stations in the system contributes stray voltage, depending upon the design of the stations and individual ground couplings. Assigning the symbol C_s to the capacitance between the audio line and B—

$$E_N = E_M \frac{C_G}{C_G + C_N}$$

The noise actually reaching the grid of the first amplifier stage depends upon details of the input circuit. For the three circuits of Fig. 2, assume the following typical values: $E_x = 10$ volts between ground and low side of line, $C_a = 1,000 \ \mu \mu f$ line to ground capacitance, $C_F = 0.1 \ \mu f$ bypass, $C_T = 100 \ \mu \mu f$ input transformer total primary capacitance and $\alpha_T = 10^4$ input transformer attenuation of electrostatic signal.

Calculations are based on the use of unshielded audio line. In Fig. 2A; $C_n \cong C_P$, therefore $E_S \cong 0.1$ and the electrostatically coupled input to the grid is $\alpha_T E_S = 10^{-5}$ volts, a negligible amount. However, due to the unbalanced configuration, currents from C_G will flow through the primary and induce an additional noise potential.

With primary and secondary impedances of 50 and 50,000 ohms respectively, about 10 millivolts on the grid can be expected at 200 cps under the assumed conditions. If the primary is allowed to float, as in Fig. 2B, this unbalanced current can be largely eliminated at the expense of raising E_x to 9 volts because of the reduction in C_N . The grid input due to electrostatic coupling then becomes $\alpha_T E_N = 0.9$ millivolts. When added to the induced signal originating from stray unbalances, this still represents a worthwhile total improvement over circuit 2A. Connecting the grid to the winding end most distant from the primary is important in this



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ELECTRONS AT WORK

(continued)

arrangement of the circuit.

The balanced and bypassed arrangement of Fig. 2C similarly reduces induced noise while maintaining electrostatically coupled noise at 10^{-5} volts. The disadvantage of this circuit lies in complication of the talk-listen and channel selector switches since neither line terminal can be made common.

Aside from the choice of input circuit and plate supply, ground noise susceptibility can be controlled by proper installation. Shielding the audio line is effective in troublesome situations. The shield should not be grounded but returned to the station common, otherwise the noise is aggravated. Twisting of leads does not help prevent this type of noise unless the primary is balanced.

In all cases, locating signal leads away from ground or grounded objects (such as pipe or steel beams) reduces ground-coupled noises. Isolating transformers assist in eliminating coupled noise if the undesired signal is not connected to the secondary, the secondary is effectively earth grounded, and magnetic coupling to the isolating transformer is avoided.

Acknowledgment is made for the assistance of Gordon Babcock and other members of the engineering staffs of Dalmo Victor Company and Color Television, Incorporated.

Transistor-Controlled Garage Door

By A. H. FORBES and ROBERT L. RIDDLE Staff Members Department of Electrical Engineering Pennsylvania State College State College, Pa.

THE REMOTELY CONTROLLED garagedoor opener employs a point-contact transistor-amplifier circuit that requires low standby power. The block diagram, shown in Fig 1, outlines the operation of the circuit in functional form. Block A is located in

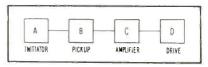
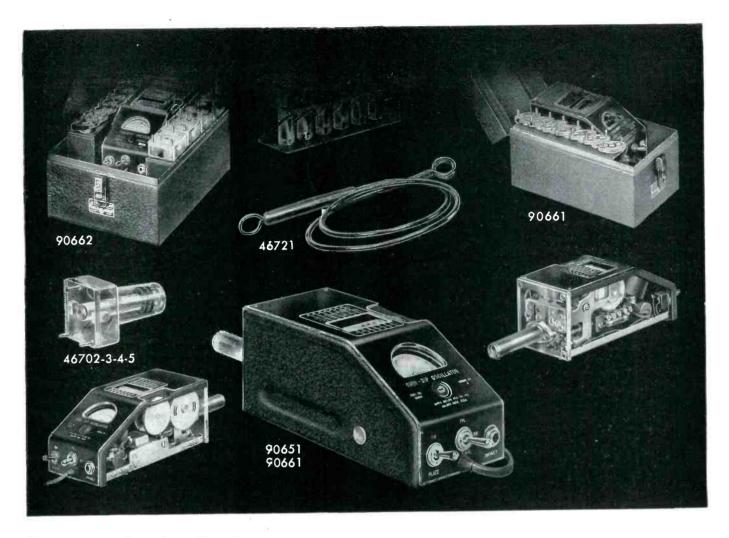


FIG. 1—Block diagram of remote-control door opener

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The Grid Dip Meters may be used as:

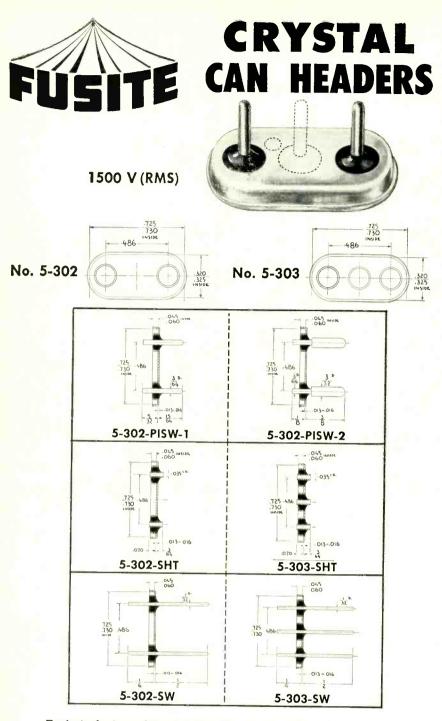
- 1. A Grid Dip Oscillator
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the automobile and serves to initiate the circuit operation. This portion of the circuit contains a vibrator connected to the six-volt car battery. The output of the vibrator is connected to a coil mounted under the car radiator. This coil is wound center-tapped with 200 turns around a core of transformer laminations $1 \times 1 \times 18$ in.

Block *B* contains the coil L_z located flush with the surface of the driveway to serve as pick-up. This element is a 5,000-turn coil manufactured by the Horni Signal Company. The coil is provided with a laminated core to insure low loss and good coupling with the movable primary coil mounted on the car.

The transistor amplifier circuit, block C, is controlled by the pick-up coil and in turn controls the intermediate relay K_2 circuit that activates the garage motor drive mechanism.

Block D contains the motor-drive mechanism and motor relay K_{s} .

Circuit Operation

The circuits included in the various blocks of the functional block diagram are shown in Fig. 2.

The function of the initiator and pick-up is to provide a means of coupling between the car and the transistor amplifier circuit. When switch S_1 is closed, the resulting current flowing in coil L_1 sets up an alternating magnetic field that induces a voltage in coil L_2 . This voltage is then used to drive the transistor amplifier.

The amplifier circuit is biased with approximately thirty volts collector voltage and zero emitter current. The thirty volts for the collector is obtained from a 115-to-30 v transformer. The collector circuit is connected in series with a germanium diode and relay K_1 to the output of the transformer. The germanium diode prevents current flow in the forward direction through the transistor collector circuit, thus biasing it in the reverse direction. Capacitor C_2 , in parallel with the relay coil K_1 , filters the current flow through this element.

Capacitor C_1 in the emitter side of the transistor resonates with the pick-up coil L_2 , which improves the

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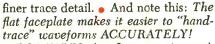


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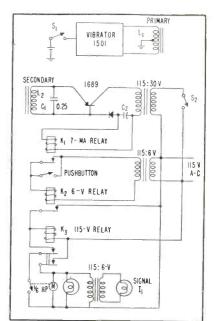


FIG. 2—Transistor-controlled automatic garage door mechanism

sensitivity of the circuit.

Quiescent collector current is approximately 1 milliampere. When L_2 is energized with a minimum input power of 0.5 milliwatt a current of 7 milliamperes will flow in the collector lead. This is sufficient to operate relay K_1 . This circuit could be made much more sensitive by using a relay that requires less driving current.

Motor Driving Mechanism

Many different drive mechanisms could be used to complete the operation of this door opener. The particular installation illustrated in this article is one that has been in operation for twenty years.

Prior to the installation of the present pick-up system, it had been activated by means of a weatherproof pressure switch operated by driving over the switch.

The momentary contact intermediate relay is used in order to facilitate the installation of manual pushbuttons at convenient points, and interconnection between C and D. These circuits operate at 6 volts and are run with bell wire.

Relay K_s is provided with a holding circuit to operate the drive motor during the cycle. A light is installed in parallel with the operating motor to provide illumination in the garage while the doors are in operation. The signal light I_1 is also in

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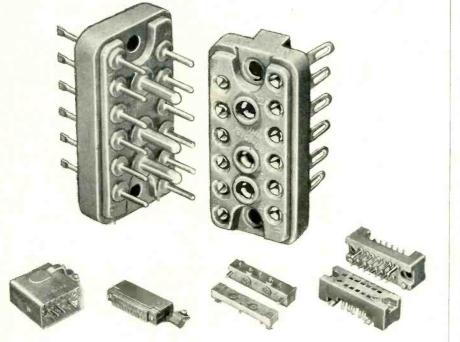
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ELECTRONS AT WORK

parallel with the motor. This indicates definite operation of the circuit to the driver as the car passes the coil in the driveway.

The door mechanism consists of a reducing gear and a reversing gear. The reversing gear, upon reaching the end of a cycle, either opening or closing the door, is interlocked with a stop button as shown in Fig. 2. As the gear is moving to the reverse position it presses the stop button. The inertia of the motor is sufficient to complete the movement, thereby setting up the mechanism for its next activation.

Operating Characteristics

The power necessary for standby operation in this circuit is very small; the transistor itself requires one kilowatt-hour every four years. This is less than the exciting energy required by the various transformers in the circuit.

The coil coupling, between L_1 and L_2 required in this application is low enough with a 12-watt input to coil L_1 to permit operation with a coil spacing of twenty inches. This permits the automobile a 17-in. leeway to the right or left of the center of the driveway. The speed of operation of the circuit is sufficient to give reliable operation when passing over the buried coil at 12 miles an hour.

Frequency Economy in Mobile Radio

BY K. BULLINGTON Bell Telephone Laboratories

THE NUMBER of usable channels that can be obtained in the vhf and uhf mobile bands depends not only on the width of the individual channels, but also on how and where each channel is to be used. Cutting channel spacing in half doubles the number of potential assignments, but it does not automatically increase the number of usable channels.

When two channels are being operated on different frequencies in the same general area, the coverage area of each is limited by signal-tonoise considerations. In addition each channel may affect the other because of spurious radiation from

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PNP JUNCTION TRANSISTORS						
(Typical Characteristics at 25° C-Grounded Emitter)						
TYPE NO.	RR14 ‡	RR20 ‡	RR21#			
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Collector Current-ma	-0.5	-0.5	<u>-3.0</u>			
lco-Microamp.*	10	10	30			
Current Amplification	25	40	25			
Power Gain-db	30	40				
Noise Factor-db (1 Kc)	22	22	-			
Power out-mw (10% Dist.)+	-	-	20.0			

* le = 0, Vc = -1.5 volts.

+ With 1000 ohm driving impedance and 5000 ohm load. ± RR14H, RR20H and RR21H are hermetically sealed types.

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SWITCH	ING TRANSISTORS			
TYPE NO.	TYPE NO. R1698			
Off Collector Current max. ma (I _e = 0)	$(@V_c = 40V)$	$(@V_{c} = -7V)$		
On Collector Voltage max. volts (I = 3.0)	-4.0 (@1 _c = 5.5 ma)	$(@1_c = -4.0 \text{ ma})$		
Collector Dissipation				
Nominal cut-off Frequency m c	1.5	10.0		
GENERAL	PURPOSE TRANSIST	OR		
TYPE NO.	R1729			
Collector Voltage—volts Emitter Current—ma Input Resistance (R ₁₁)—ohn Output Resistance (R ₂₂)—ol Current Amplification Facto Nominal Cut-off Frequency	30 1.0 6000 2.5 5.0			

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Tiny, stable high gain units, most economical of power, may be soldered in place or socketed in a recommended RTMA transistor socket. They are suitable for audio amplifiers, servo amplifiers and transformer coupled carrier amplifiers. Available in plastic or hermetically sealed in metal and glass.

JUNCTION POWER DIODES WITH THESE DISTINGUISHING CHARACTERISTICS: Very low forward drop
 Low reverse leakage . Tiny . Hermetically sealed in metal and glass. Useful in power supplies, magnetic amplifiers and telephone systems, etc., they have the characteristics of large plate-type power rectifiers and size and weight of a small circuit component. BODY LENGTH SHOWN APPROXIMATELY ACTUAL SIZE JUNCTION POWER DIODES Maximum Ratings at 55° C-Resistive Load 1N93 TYPE NO. 1N91 1N92 100 200 300 Peak Inverse Voltage (volts) Peak Forward Current (ma) 310 230 470 150 100 75 D.C. Output Current (ma) 0.5 Voltage Drop at Full Load (volts) 0.5 0.5 Surge Current (amps) 25 25 25 **Reverse Working Voltage (continuous**

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volts) Max. Freq. of Operation (kc)

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ELECTRONICS - June, 1953

Unit

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ELECTRONS AT WORK

(continued)

transmitters, insufficient receiver selectivity, frequency drift and receiver oscillator radiation. Even infinite i-f selectivity cannot solve many present interference problems.

When three or more channels are operating in the same area, interference occurs because of intermodulation in transmitters and receivers. Sufficient radio-frequency selectivity to separate the working channels could remove this interference. In practice, this is not feasible, and it is necessary to consider possible modulation products from channels falling within a frequency band several percent wide. The number of possible interfer-

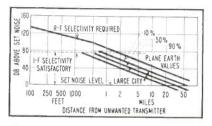


FIG. 1—Estimated intensity of unwanted signals at 150 mc for 100 watts radiated power

ence conditions that result from third-order intermodulation alone rises from 9 for 3 working channels to 50 for 5 channels, to 450 for 10 channels, and to 495,000 for 100 working channels. Some of these interference combinations overlap and fall on the same channel; but even considering all possible duplication, intermodulation interference rapidly becomes controlling as the number of closely spaced channels working in the same area is increased.

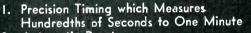
The interference levels to be expected at various distances from an unwanted 100-watt transmitter are estimated on Fig. 1. For example, at a distance of 5 miles the unwanted signal is likely to be 25 to 60 db above the set noise in a typical mobile receiver. If the receiver has at least this much i-f selectivity against the unwanted signal, no interference can occur. On the other hand at a distance of only 500 feet the total selectivity required is about 115 db. It is not sufficient to provide all of this selectivity in the i-f stage. The required suppression

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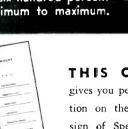
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ELECTRONS AT WORK

(continued)

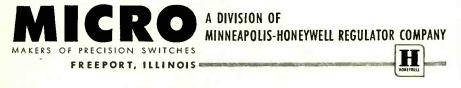
Pencil Sharpener Designer finds HONEYWELL Mercury **Switches** immune to dust and dirt

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shown above the dotted line (about 40 db at 500 feet) must be provided by r-f selectivity if desensitization and intermodulation effects are to be avoided.

The importance of the division between i-f and r-f selectivity is shown in Fig. 2. Two strong unwanted signals intermodulate and produce in the receiver itself a third unwanted frequency whose approximate magnitude (in the absence of r-f selectivity) is shown on the ordinate. The abscissa is the distance from the receiver to one of two unwanted transmitters while the parameter on the curves is the distance from the receiver to the second unwanted transmitter. Since the magnitude of this intermodulation product can be 40 db or more above set noise, it is evident that serious interference results whenever it falls on the desired frequency of the receiver.

It is not technically feasible to achieve enough radio-frequency selectivity to permit unrestricted and unco-ordinated use of many channels in a given area, unless the channels are, on the average, separated by about $\frac{1}{2}$ to 1 percent of the operating frequency. This means that in the 152-to-162 mc band only about a dozen interference-free channels can be obtained in the same area.

Lacking adequate r-f selectivity, operating frequencies might be chosen with sufficient care so that the more serious intermodulation products are avoided. However, the number of possible interference products increases by at least the cube of the number of channels and the usefulness of this method is also limited to about a dozen interference-free channels in a given area.

Still another way to reduce the intermodulation interference is to space the transmitters far apart, but Fig. 2 indicates that appreciable interference can occur near an unwanted transmitter even when the transmitters are separated by as much as 5 miles. If a separation of several miles were required between base stations the selection of transmitter sites would be difficult and the number of channels that could be assigned to a given city would be severely limited.

If more than 1 or 2 dozen

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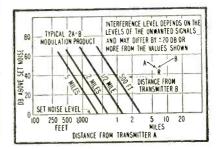
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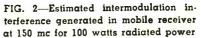
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ELECTRONS AT WORK

(continued)





channels are needed in a given area, it does not seem possible to avoid intermodulation interference unless the level differences are reduced by geographical and operational co-ordination. This means that the level of the potential interference can be permitted to be many db above set noise as long as it is always at least 10 to 20 db below the desired signal at all possible locations.

The first step is to use the twofrequency method of operation with adequate separation between the frequencies used for the opposite directions of transmission.

Another important feature is to locate all base transmitters at or near a common point so the level differences between the desired and undesired signals will never be excessive.

Under these conditions r-f selectivity or intermodulation problem in the mobile receiver can be eliminated by the use of automatic gain control in the r-f stage of the mobile receiver. In regions where the desired and undesired signals are weak the receiver has full sensitivity, while at locations near the transmitters both the desired and undesired signals are reduced in level before reaching the first converter. In order that the agc circuit be fully effective it is necessary that the transmitters be grouped together and that the desired carrier be transmitted to control the gain of the receiver.

Grouping base transmitters at or near a common point and using agc greatly reduces the requirements on the mobile receiver, but these measures complicate the design of the base transmitter. Intermodulation products generated in closely associated transmitters result in

June, 1953 — ELECTRONICS

Companies to whom Wheeler has supplied wound coil components are well established in world markets . . . Sperry, Bendix, AC Spark Plug, I.B.M., Delce, R.C.A., Westinghouse, Stremberg Carlson, G-E and many more. Hence, we can find great satisfaction in the knowledge that wherever equipment "Built in USA" by these famous companies and others may be in use, the hidden values of fine quality Wheeler components are contributing to goodwill and excellent service.

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*The WESTINGHOUSE encapsulating insulation that gives a high degree of protection to small transformers. Applied by Wheeler under license.

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Sp	ecifications-	-Corning Type	N Resistors	
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Rating	Length	Diameter	Min. (ohms)	Max. (ohms)
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ī	¹⁵ /16"	19/64"	10	40,000
2	21/16"	19/64"	20	100,000

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Rating	Length	Diameter	Min. (ohms)	Max. (ohms)	
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2	15/16"	19/64"	10	40,000	
4	21/16"	19/64"	20	100,000	

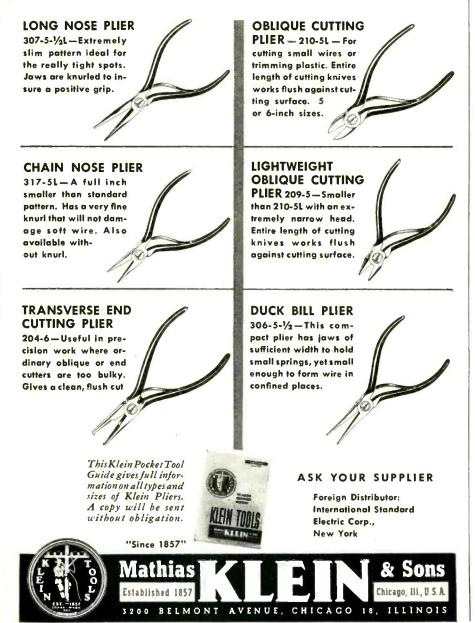
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FOR THE ELECTRONICS INDUSTRY

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ELECTRONS AT WORK

(continued)

potential interference both within and outside the desired transmitting band. The intermodulation that falls on the mobile receiver frequencies within the co-ordinated system can be neglected because the desired signal is always sufficiently stronger. The intermodulation that appears as extra-band radiation outside the frequency range of the co-ordinated system must be suppressed by r-f filters. The guard band needed to prevent mutual interference between the co-ordinated system and its neighbors is small compared with the frequency space that is saved in the co-ordinated system by the close spacing of interference-free channels.

In the direction of transmission from the mobile transmitters to the base receivers, the above coordinating methods cannot be used. but equally effective ones are available. The r-f selectivity requirements can be reduced substantially by radiating only 1 or 2 watts from the mobile transmitters. In order to regain the full coverage area, multiple base receivers at different locations are needed and this use of space diversity techniques provides an opportunity to pick the receiver having the best signal-tonoise ratio. Moreover, the effects of the low power in the mobile transmitter and the better r-f filters that are possible in fixed locations together with the diversity provided by the multiple base receivers reduces the possibility of intermodulation interference to negligible degree.

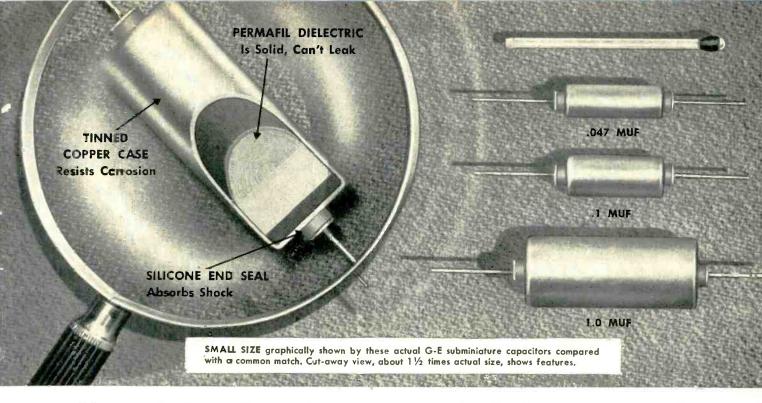
Editor's note: The conclusions presented herein have been condensed from the author's paper. "Frequency Economy in Mobile Radio Bands", *BSTJ*, Jan. 1953.

Liquid Potting of Electronic Components

BY EUGENE J. HEBERT National Bureau of Standards Washington, D. C.

DECREASING the size of components and increasing the compactness of electronic equipment without decreasing the power dissipation has made heat transfer a major problem of electronic design. In addition, present day specifications require certain electronic assemblies to function properly at ambient

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New G-E subminiature metal-clad capacitor line features solid dielectric and silicone end seals

FOR OPERATION FROM -55 C TO +125 C WITHOUT DERATING



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At +125 C-100% capacitance

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Designed specifically for electronic equipment, this new line of General Electric subminiature capacitors provides the utmost reliability under the most severe operating conditions combined with small size, no liquid leakage, and high insulation resistance. They will operate from -55 C to +125 C without derating and up to +150 C with proper derating.

These G-E subminiature metal-clad capacitors meet all test requirements of JAN-C-25 and the proposed MIL-C-25A and can be supplied in both tab and exposed foil designs.

Excellent electrical characteristics are assured by the use of Permafil solid dielectric. Capacitance varies only 1 percent over the temperature range from 0 C to +125 C and only 7 percent over the entire range from -55 C to +125 C.

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Muf ratings of these new G-E subminiature capacitors range from .001 *Registered trade-mark of General Electric Company.

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to 1.0 muf in voltage ratings of 100, 200, 400 and 600 volts d-c working. They can be operated at full voltage up to altitudes of 50,000 feet.

Case sizes range from .235 inches in diameter and $\frac{11}{16}$ in length to 1 inch diameter and $2\frac{5}{8}$ inches in length.

Liquid-filled metal-clad line also available with G-E Pyranol* dielectric for operation from -55 C to +85 C without derating. These subminiature capacitors also incorporate the silicone end seal for maximum shock resistance and can be supplied in either tab or foil designs in ratings from .001 to 1.0 muf in voltages of 100, 200, 400, and 600 volts d-c working.

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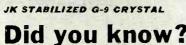
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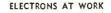


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temperatures up to 125 C.

In order to maintain equipment reliability under these conditions, the National Bureau of Standards Radar Miniaturization Laboratory has been engaged in a study of heat transfer in airborne electronic equipment.

The primary source of heat in electronic equipment is the electron tube. The power dissipated by the heater (or filaments) and the plate and screen produces the major portion of the heat in the typical receiving-type electron tube. The heater may produce up to 50 or 60 percent of this heat.

If the tube envelope becomes too hot, electrolysis will cause a decrease in the insulating properties of the glass, which may result in a complete insulation break-down. High envelope temperatures also increase the possibility of the tube becoming gassy either by releasing absorbed gases or by injuring the glass-to-metal lead seals. Detrimental shifts of tube characteristics, short-life cathode emission current and grid emission current are also caused by high temperature. To prevent these types of failures, there must be sufficient transfer of heat to maintain the temperature of the tube parts at a safe value.

When large electron tubes are replaced with electrically equivalent smaller types, there is a tremendous reduction in the conducting and radiating area without a corresponding reduction in dissipated power. Many small electron tubes are required to dissipate as much, and sometimes more, heat than their larger prototypes. Hot spots may occur on the tube envelopes

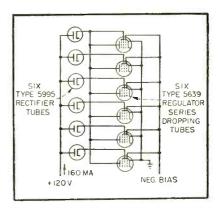


FIG. 1—Schematic diagram of subassembly used in potting tests

June, 1953 --- ELECTRONICS

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The tubes, all subminiatures,

were placed in two parallel rows and spaced about 0.15 in. apart. The temperatures were measured with chromel-alumel thermocouples of the ring type (as recommended by several tube manufacturers), while the liquid temperature was measured with simple welded ther-Thermocouple mocouples. wire only 0.003 in. in diameter was used to minimize conduction through the thermocouple leads. Temperatures were measured at the base and at the top of the tubes, these being the hottest and coolest points, respec-

ELECTRONS AT WORK

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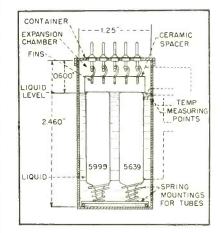


FIG. 2—Cross-section of potted unit with tubes in place

despite design efforts to prevent this. In compact miniature equipment, tubes are often placed close together, which causes the envelope temperature to rise still higher, because of reradiation and radiation from other tubes.

Several methods of maintaining the envelope temperatures of miniaturized electron tubes within rated values and distributing the heat such that hot spots are no longer a problem, were investigated. These objectives were to be obtained while maintaining tubes and circuitry in as compact an arrangement as possible.

For experimental purposes, the rectifier-regulator circuit shown in Fig. 1 was built to supply 160 ma at 120 volts. This unit approximates a subassembly of a developmental radar set and temperature requirements were set accordingly. The maximum allowable tube envelope temperature was 250 C, when the minimum-sized unit assembly was placed in still air at 125 C ambient temperature.

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• Gate Time (or freq.):	.0001, .001, .01, .1, 1 and 10 sec.	100, 10, 1 kc, 100, 10, 1 cps	1 or 10 cycles of input signal		
Crystal Stability:	1 part in 10 ⁶ (temp. co	ontrolled)			
• Power Requirements:	117 v., ± 10%, 50.6	0 cycles, 200 watts			
Accessory Socket Connections:	The second se	v., 5 ma: + 290 v., 25	ma;		
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ELECTRONS AT WORK

(continued)

tively, for the tubes used.

When the unit was placed directly in still air at 125 C, the envelope temperatures at the bases of the type 5639 and 5995 tubes were over 250 C with only heater power applied. When the plate voltage was also applied, the temperature of the bases of these tubes rose slightly over 320 C. The 5995 and 5639 have maximum bulb temperature ratings of 250 C.

Metallic fin structures about the tubes were tried, but had little effect in still air at 125 C ambient. Poor contact between the bulb surface and the metal as well as reradiation between the fins probably account for there being no significant cooling by this method.

The unit was next enclosed in a container to evaluate the effect of liquid potting. Figure 2 is a cross section of the container showing the tube arrangement. The temperature of the liquid, when the unit was potted, was measured half way down the container near one end, and about half way between the end tube and the container. The fins shown are insulated from the case and are used to provide electrical connections to the tubes and to transfer heat from the tube leads to the potting fluid. The tubes are held in position by small, thin ceramic spacers held tightly in place by the tube lead connections to the fins

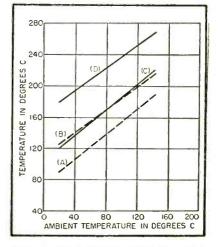
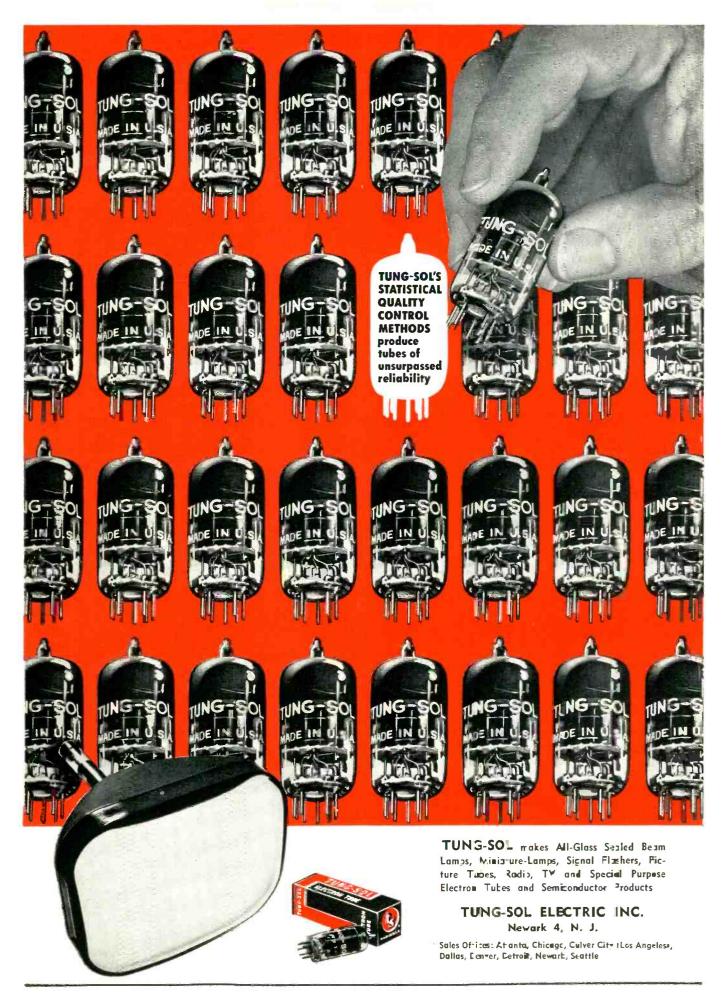
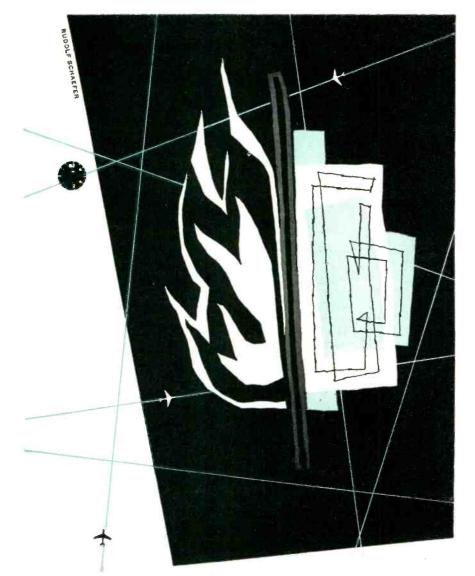


FIG. 3—Temperature chart for type 5639 tube in potted unit. Liquid temperature with heaters on (A). liquid temperature with heaters and platepower on (B), temperatures of tube basewith heater on (C) and with heater and plate on (D)

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ELECTRONS AT WORK

(continued)

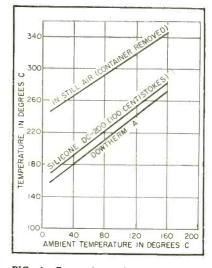


FIG. 4-Comparison of potting in two different fluids and in still air

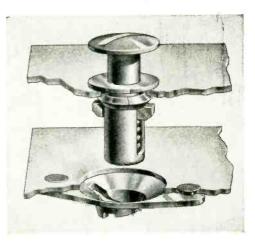
and by the spring mounting at the tube tops. This mounting does not interfere with the circulation of the potting fluid. Use of expansion devices, such as bellows, to limit pressure rise caused by expansion of the fluid was found unnecessary. The only requirement is the provision of sufficient space within the container for expansion of the liquid. The pressure developed in the unit described at 125 C ambient was 14.3 pounds per square inch gage.

Temperature measurements were taken with the unit oriented so that the tube bases were on top. Thermally, this is the worst possible position, since the hottest portion of the tubes used are at their bases in contact with the upper (and hence hottest) layers of the liquid. When the unit was oriented differently, the temperatures of the tube surfaces were slightly lower.

The potting liquid used was Dow-Corning Silicone DC-200 fluid of 100 centistokes viscosity. Lower viscosities of this fluid were not used because of the tendency to thicken at high temperatures over extended periods of time.

Results of operating tests made with the potted components are summarized graphically in Fig. 3 and 4. These tests indicate that liquid potting is useful where it is necessary to keep the temperatures of electrical components at safe operating values while maintaining





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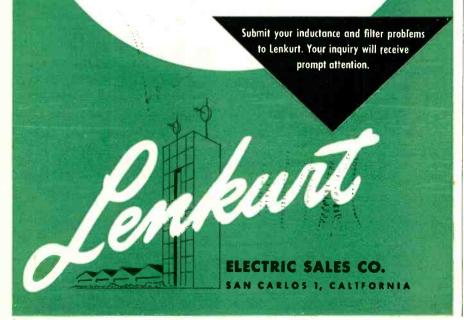
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ELECTRONS AT WORK

(continued)

the maximum unloaded Q for a given conductor size. For a cylindrical coaxial structure, R_o of approximately 77 ohms is indicated. The frequency limits F_{max} , F_{min} and the maximum angle of rotation are the remaining parameters.

From the knowledge of F_{max} , R_{\circ} and C_{min} the length of line and F_{\circ} the frequency at which the line is $\lambda/4$ in length can be determined.

$$F_{\rm o} = \frac{\frac{\pi}{2} F_{\rm max}}{\tan^{-1} \frac{1}{2\pi F_{\rm max} C_{\rm min} R_{\rm o}}}$$

Having determined the parameter F_{or} C can be expressed as

$$C = \frac{1}{2\pi F R_{\rm o} \tan \frac{\pi}{2} \frac{F}{F_{\rm o}}}$$

where C is the value of capacitance corresponding to a frequency F.

The Approximate Method

The approximate method is based on the assumption that the capacitor is divided into a large enough number of segments to permit the approximation

$$\Delta C = \frac{0.112 \times 10^{-12}}{D} \rho^2 \Delta \theta$$

 φ and ϑ are polar co-ordinates in inches and radians respectively and D is the spacing in inches.

Let the maximum angle of rotation be divided into a large number of equal parts and let ρ_n, C_n and F_n represent the radius, capacitance and frequency at the n^{th} segment respectively.

To a first degree of approximation then ρ_n in a small interval between C_{n-1} and C_n is

$$\rho_{n} = 3 \times 10^{6} \sqrt{D \frac{C_{n-1} - C_{n}}{\Delta \theta}} = (1.2 \times 10^{6}) \times \sqrt{\frac{D}{R_{o} \Delta \theta} \frac{\left(F_{n} \tan \frac{\pi}{2} \frac{F_{n}}{F_{o}} - F_{n-1} \tan \frac{\pi}{2} \frac{F_{n-1}}{F_{o}}\right)}{R_{o} \Delta \theta} F_{n} F_{n-1} \tan \left(\frac{\pi}{2} \frac{F_{n}}{F_{o}}\right) \tan \left(\frac{\pi}{2} \frac{F_{n-1}}{F_{o}}\right)}$$

Analytical Solution

The requirement that frequency should vary linearly with angular

June, 1953 — ELECTRONICS

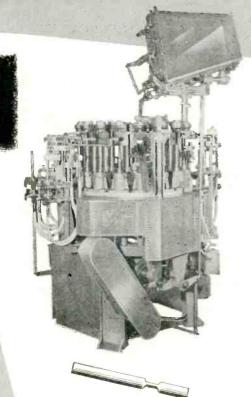
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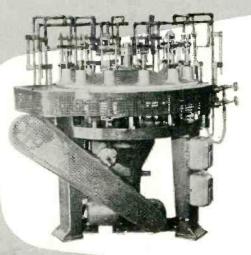
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ELECTRONS AT WORK

(continued)

rotation can be expressed by the simple equation

$$F = F_{\max} - k\theta \quad \text{where } k = \frac{F_{\max} - F_{\min}}{\theta_{\max}}$$

$$C = \frac{0.112 \times 10^{-12}}{D} \int_{0}^{\theta} \rho^{2} d\theta + C_{\min}$$

$$\rho = 3 \times 10^{6} \sqrt{\frac{dC}{d\theta}D}$$

$$C_{\min} = 0.5 \times 10^{-12}$$

$$\frac{dC}{d\theta} = \frac{1}{2\pi R_{0}} \times$$

$$\left[\frac{k}{(F_{\max} - k\theta)^{2} \tan \frac{\pi}{2F_{0}} (F_{\max} - k\theta)} + \frac{\frac{\pi}{2} \frac{k}{F_{0}} \sec^{2} \frac{\pi}{2F_{0}} (F_{\max} - k\theta)}{(F_{\max} - k\theta) \tan^{2} \frac{\pi}{2F_{0}} (F_{\max} - k\theta)}\right]$$

$$\frac{1.2 \times 10^{6} \sqrt{\frac{kd}{R_{0}}}}{(F_{\max} - k\theta) \tan \frac{\pi}{2F_{0}} (F_{\max} - k\theta)} \times$$

$$\left[\frac{\tan \frac{\pi}{2F_{0}} (F_{\max} - k\theta) + \frac{\pi}{2F_{0}} \times}{(F_{\max} - k\theta) \sec^{2} \frac{\pi}{2F_{0}} (F_{\max} - k\theta)}\right]$$

The expression of φ versus θ thus derived applies to a set of two capacitor plates. Of course, as the number of plates is increased, the required geometry is not changed. It is only necessary to multiply φ by an appropriate constant.

As a specific example let it be required to design a capacitor for the uhf band 480-890 mc using the following constants: $R_o = 77$ ohms, $D = 3 \times 10^{-2}$, $\theta_{\text{max}} = \pi$, $C_{\text{min}} = 0.5 \times 10^{-12}$ farads

$$F_{0} = \frac{\frac{\pi}{2} \times 8.9 \times 10^{8}}{\tan^{-1} \frac{10^{4}}{2\pi \times 8.9 \times 0.5 \times 77}}$$
$$= \frac{1.33 \times 10^{9}}{0.91} = 1.48 \times 10^{9}$$

The length of the line is approximately 2 inches

$$k = 1.3 \times 10^{8}$$

$$\rho = \frac{2.7 \times 10^{8}}{(9 - 1.3\theta)10^{9} \tan 0.1 (9 - 1.3\theta)} \times \sqrt{\tan 0.1(9 - 1.3\theta) + 0.1(9 - 1.3\theta) \sec^{2} 0.1(9 - 1.3\theta)}$$
The maximum radius for ρ_{π}

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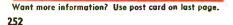
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(continued)

$\rho_{\pi} = 0.56 \frac{\sqrt{0.57 + (0.53 \times 1.34)}}{0.57}$

= 1.1 inches

Since the results obtained are inconsistent with the original assumption of small dimensions relative to λ , it becomes necessary to revise the design. It is impractical to reduce the spacing significantly. So the number of capacitor segments may be increased to obtain the desired dimensions. Increasing the number of segments by a factor

n, ρ is reduced by a factor $\frac{1}{\sqrt{n}}$

It will be found in practice that after having arrived at a certain design it is frequently impossible to realize the postulated C_{\min} . It is then necessary to base the new design on the value of C_{\min} measured on the first model. A succession of such steps may be required before a final design is evolved.

The assistance of Samuel Hopfer and Samuel Rubin of the Polytechnic Research and Development Co. in proofreading the manuscript is gratefully acknowledged.

Oscillator for Comparison Measurement of Power Frequencies

By ATTIE L. BETTS Associate Professor of Electrical Engineering Oklahoma Institute of Technology Stillwater, Okla.

TO ELIMINATE SOME of the disadvantages found in other methods of measuring frequency variation, a typical audio-frequency oscillator circuit has been modified especially for the purpose of determining the frequency of the

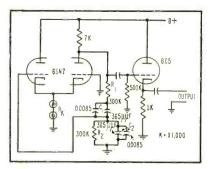
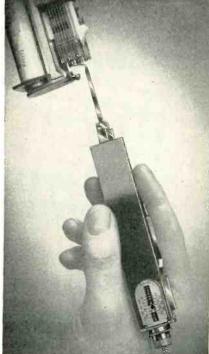


FIG. 1-Circuit of comparison oscillator





most advanced most precise easiest to read

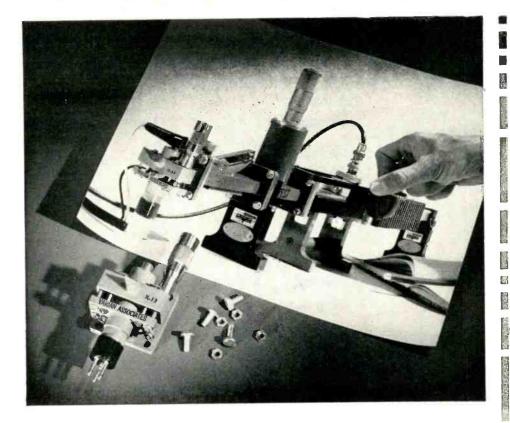
Preset the gauge to the required tension, in grams. Press the operating strip against the point at which tension or opposing force is to be tested. Simultaneous movement of both the strip and the resisting element indicates that the opposing force equals the gauge tension. Attention is concentrated on one point only movement at the point of contact.

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400			
300	 		
200		12	

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ELECTRONS AT WORK

(continued)

power source by comparison techniques. The oscillator is of simple construction, easy to use, economical in cost and yet capable of measuring the frequency to 1/1,000 cycle per second. The schematic diagram of the oscillator circuit is shown in Fig. 1. This is a modification of the resistance-capacitance oscillator circuit.1 The frequency controlling elements are R_1 , C_1 , R_2 , and C_2 and the operating frequency is

$$f = \frac{1}{2 \pi \sqrt{R_1 R_2 C_1 C_1}}$$

The theory of operation of the conventional resistance-capacitance oscillator is given by many texts in the electronic field,^{2, 3, 4, 5} and Sulzer⁶ has listed several variations of the oscillator. However, the circuit shown in Fig. 1 deviates from the conventional sufficiently to warrant an explanation. The oscillator is composed of a double-triode 6SN7 connected so that half the tube functions as a cathode follower in the feed-back loop to drive the other half as a cathode-driven amplifier. The output of the amplifying half of the 6SN7 is applied to the resistance-capacitance network composed of R_1 , R_2 , C_1 and C_2 , and the feedback voltage obtained from across the parallel branch R_2C_2 is used to drive the cathode follower half of the 6SN7.

The frequency of the oscillator is determined by the phase shifting action of the R-C network. The components of this network were chosen so that the temperature coefficients were as low as could be readly obtained. Accuracy of frequency adjustment was obtained by using components of fixed value except for a small portion of C_1 and

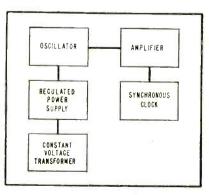
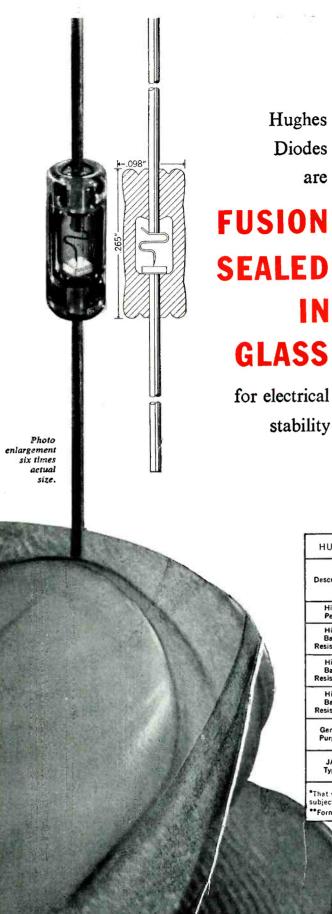


FIG. 2—Arrangement for calibrating oscillator

June, 1953 - ELECTRONICS

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	RTMA	Test Peak	Inverse	Forward	Inverse
Description	Туре	Inverse	Working	Current	Current
Description	1700	Voltage*	Voltage	@ +1 v	(ma)
		(volts)	(volts)	(ma)	
High	1N55B	190	150	5.0	0.500 @ -150 v
Peak	1N68A	130	100	3.0	0.625 @ -100 v
High	1N67A	100	80	4.0	0.005 @ -5 v; 0.050 @ -50
Back	1N99	100	80	10.0	0.005 @ -5 v; 0.050 @ -50
Resistance	1N100	100	80	20.0	0.005 @ -5 v; 0.050 @ -50
High	1N89	100	80	3.5	0.008 @ -5 v; 0.100 @ -50
Back	1N97	100	80	10.0	0.008 @ -5 v; 0.100 @ -50
Resistance	1N98	100	80	20.0	0.008 @ -5 v; 0.100 @ -50
High _	1N116	75	60	5.0	0.100 @ -50 v
Back	1N117	75	60	10.0	C.100 @ - 50 v
Resistance	1N118	75	60	20.0	0.100 @ -50 v
	1N90	75	60	5.0	0.800 @ -50 v
General Purpose	1N95	75	60	10.0	0.800 @ - 50 v
	1N96	75	60	20.0	0.800 @ -50 v
	1N126**	75	60	5.0	0.050 @ -10 v; 0.850 @ -50
JAN	1N127	125	100	3.0	0.025 @ -10 v; 0.300 @ -50
Types	1N128	50	40	3.0	0.010 @ -10 v

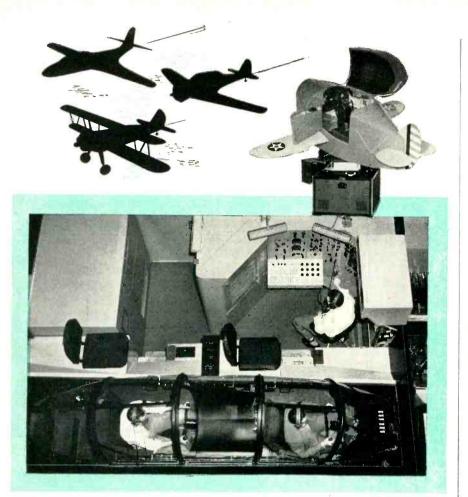
*That voltage at which dynamic resistance is zero under specified conditions. Each Hughes Diode is subjected to a voltage rising linearly at 90 volts per second.
 **Formerly 1N69A. †Formerly 1N70A. ‡Formerly 1N81A. New types in red

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CRAFT COMPANY Culver City California Address inquiries to Dept. E

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SCHOOLROOMS OF THE SKY ...DOWN-TO-EARTH!

The world-famous "Link Trainer" of years ago simulated the very simple flight conditions of early aircraft. Yet it established the essential principle of a down-to-earth schoolroom where actual flight conditions are *exactly* duplicated . . . a principle that slashed the cost of training, in time and money.

Today's Link Electronic Equipment improves upon the early Link Trainers in this principle... much as a postgraduate lecture room has advanced from the Little Red Schoolhouse. This complex equipment simulates the infinitely complex conditions of near-sonic and supersonic jet aircraft... all conditions and all factors influencing them, from take-off to flight to refueling, navigation and landing, and it does all this electronically.

All Electronic Trainers of today utilize Link basic patents on flight simulators. These complex "schoolrooms" enable the pilot to solve on the ground the innumerable problems he will later face in the sky.



LINK invites employment applications from engineers and draftsmen.

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(continued)

 $C_{\rm z}$. This portion of the capacitors was chosen to give the oscillator a frequency range of from 59 to 61 cycles per second for the limits of the variable components. The variable components of the capacitors are tuned by means of a 2,500-division antibacklash vernier dial thus making each dial division change the operating frequency approximately 2/2,500 cycle per second.

The common cathode resistor, R_{κ} , is composed of two tungsten-filament lamps and acts as an automatic degeneration control in the feedback loop. This degeneration is accomplished by the resistancetemperature characteristic of the tungsten. The plate load resistor of the amplifying half of the 6SN7 was kept small to minimize the effect of the load and to decrease the harmonic content of the output. The effects of loading on the oscillator was further minimized by the cathode follower 6C5.

The output signal is obtained from the cathode pin of the 6C5. The input impedance of the 6C5 is given by Ryder' as $Z_{in} = 1/j\omega C_{in}$ where $C_{in} = C_{gp} + C_{gk} (1 - A)$. This shows that regardless of the load placed on the 6C5 the effect reflected back to the oscillator is minimized.

The oscillator was calibrated by using the output signal to drive a synchronous clock through an amplifier and the clock was checked against the time signals of the Bureau of Standards at one hour intervals. Reasonable care allowed the elapsed indicated time of the clock to be checked to the nearest second. Since this would represent an accuracy of one part in 3,600, the accuracy of the calibration was $1/3,600 \times 100$ or 0.0278 per cent.

If the time interval used in the calibration had been extended, the accuracy would have increased accordingly. It was possible to repeat the calibration readings to the nearest second even after considerable time had elapsed. The short-time accuracy of the oscillator was checked by operating against a Western Electric 6010B oscillator. When the two instruments were compared with an oscilloscope, a maximum drift of one-half cycle

Your inquiries are invited...by

THE NEW SOURCE OF TRANSISTORS

If you are planning or producing products in the electronic field, which require the use of vacuum tubes, there is great promise that production costs and unit size can be materially reduced by the utilization of the new Germanium transistors. Hydro-Aire will soon be producing the new contact type transistors in large quantities ready for immediate delivery. Features of these new transistors include a hermetically sealed case and a unique arrangement of the contact wires. Hydro-Aire's Electronic Research and Development Section is also working on transistor applications for the aircraft industry as well as the commercial field...and would appreciate the opportunity of working with you in adapting transistors to your particular products. Write today for complete information. DEPT.-E-6

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Professional Quality—Frequency response up to ±2db from 50 to 15,000 cycles per sec. at 15 in. per sec. tape

speed. The amplifier has bridging input and one low impedance mike input with 600 ohm balanced output. Switch for 2-speed equalization (7 1/2" and 15") and headphone monitor jack on front.

For demonstration see your Classified Telephone Liner. tory under "Recorder," or write Magnecord, Inc.

on a standard ¼ inch tape. For commercial and industrial monitoring of communications. Precision engineered and JANized for CAA. Magnecorders also available for one and



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The famous Magnecorders Standard of Broadcasters

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ELECTRONS AT WORK

over a five-minute period was observed. A block diagram of the connections used for calibration is shown in Fig. 2.

(continued)

To use the instrument to measure frequency, the output of the oscillator is connected to the vertical amplifier of an oscilloscope and the power source is connected to the horizontal amplifier. The dial of the oscillator is adjusted until the trace on the screen of the oscilloscope is stationary. The calibration curve will then give the frequency corresponding to the dial reading.

If the signal is adjusted so that the trace on the oscilloscope is a straight line, the visual accuracy of the measurement will depend on the focus limitations of the oscilloscope. When a sharp image on the oscilloscope is used, a drift of one degree becomes apparent in the thickening of the trace with the straight line adjustment.

REFERENCES

KEFERENCES
(1) F. E. Terman, "Radio Engineers Handbook," p 505.
(2) J. D. Ryder, "Electronic Funda-mentals and Applications," p 446.
(3) F. E. Terman, "Radio Engineer-ing," p 436.
(4) Cruft Laboratory Staff, "Electronic Circuits and Tubes," p 513.
(5) A. L. Albert, "Fundamental Elec-tronics and Vacuum Tubes," p 374.
(6) P. G. Sulzer, Single-band Audio Generator, ELECTRONICS, p 95, Jan. 1952.
(7) J. D. Ryder, same as Ref. 2, p 446.

VHF CONVERSION AMPLIFIER

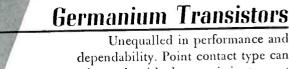


Power output of any current 5-kw whf transmitter can be stepped up to either 25 or 20 kw, depending on the channel, with this RCA vhf conversion amplifier. The equipment consists of aural and visual power amplifier and blower units, aural and visual power supply and filter units, aural and visual control units, vestigial side-band filter and other accessories

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Point Contact Transistors

PN and NPN **Photo Transistors**

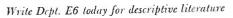
GOLD BONDED Germanium Diodes

Transistor Products, Inc. Diodes, the smallest germanium diodes made, exhibit more uniform characteristics, higher forward currents, low recovery time, superior high frequency characteristics - offer many advantages for a great variety of applications.

Also available – Junction Diodes (encapsulated in black plastic case) and Hermetically Sealed Diodes that can be engineered to customer specifications.

Transistor Test Set

A precision laboratory instrument for testing the small A precision laboratory instrument for testing the small signal behavior of all point contact and junction transistors. Purposely designed with great flexibility to insure continued usefulness with new types of transistors yet to be developed.



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AN OPERATING UNIT OF THE CLEVITE CORPORATION

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Production Techniques

Edited by JOHN MARKUS

UHF Chassis Slots
Drawing Integral Eyelets on Tube
Sockets
Using Refrigerator as Oven
Climbing Flux
Producing Circuits with Molten Metal
Spray
New Electric Arc Torch Cuts Ceramics
and Concrete
Sleeve-Forming Machine
Chassis-Holding Fixtures
New Wiring Tools Make Solderless
Connections
Anti-Stick Coating for Electronic Sealing



Assembly of RCA Victor single-channel uhf selector. Operator is inserting resistor lead in tiny punched slot for grounding to chassis. Simple wood jig supports chassis during assembly work

UHF Chassis Slots

PUNCHED slots in the chassis side walls of a new one-channel uhf television selector serve a number of different purposes in connection with production-line assembly. Two of the slots are precisely dimensioned to serve as exits for two 300-ohm transmission lines. A larger slot serves as a mechanical support for a printed input filter strip; this strip also contains a slot, and the two slots mesh at right angles when the strip is in place.

Smaller slots, just large enough for leads, serve as a quick and simple means of grounding resistors and other components to the chassis.

V-Notched Soldering Jig for Capacitor
Pigtails
Tape Cutting Techniques
Iron-Clad Soldering Tips
Brazing Exhaust Tubes
Aging Television Sets on Cabinet Line, 283
Tube Tester Adapter
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Pick-Up Tweezers

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OTHER DEPARTMENTS featured in this issue:

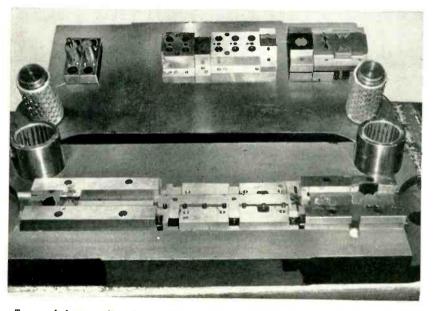
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Drawing Integral Eyelets on Tube Sockets

A NEWLY developed die having twelve working stations draws eyelets on metal saddles for tube sockets, eliminating the need for separate individual mounting rivets and punched holes. The die is used in a 35-ton press operating at 120 strokes per minute, hence can turn out 7,200 saddles an hour.

The first two operations are trimming and blanking of the 0.014-inch cadmium-plated cold-rolled steel strip that is automatically fed into the machine. The cup for the plastic socket is drawn next, and wings are bent up to gather material for the eyelets. Three draws are then made on the eyelets, followed by a piercing operation, a final draw, and sizing of the eyelets. The center of the cup is then pierced out and the finished saddle is blanked from the strip.

When crimped to its plastic



Top and bottom dies for producing integral-eyelet saddles for tube sockets. Aligning pins on upper die, surrounded by ball bearings, slide up and down in mating cylinders of lower die. Blank strip stock enters at right, and finished saddles are ejected at left, as indicated by strip shown below



S'matter, Gwami, won't it work?

Near-sighted or not, our snake charmer friend should know he can get more out of a wire if it has a well soldered connection. How do we know that? Well, making the right kind of flux core solder for every application has been Kester's sole business for more than 50 years. There's no mystery about Kester Solder, no secret ingredients either. With Kester, quality is the paramount feature ... the same today as it's always been.

TRIPLE-PLAY ! Kester ``44'' Resin , . . ``Resin-Five'' . . . Plastic Rosin-Core Solder . . . your best bets . . . with exact core size or flux-content and alloy ``tailored'' to your requirements.



KESTER

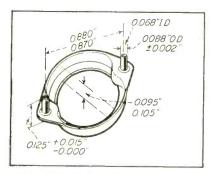
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SOLDER COMPANY

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ELECTRONICS - June, 1953

socket at another work position, a socket is obtained that can be securely fastened to a chassis without rivet feed problems. Overall cost is appreciably less than for a comparable assembly having captive rivets, hence the integral eyelet technique offers promise for new mechanized production techniques.



Dimensions of finished saddle having integral eyelets

Interchangeable die sections and open stations make the die flexible for production of different types of similar saddles for tube sockets. Spring-loaded pads keep the strip flat as it passes through the press, preventing damage to drawn eyelets. This new machine tool technique is speeding up press work on tube parts at Sylvania's Emporium, Pa. plant.

Using Refrigerator as Oven

INSTALLATION of appropriate heating units in an ordinary electric refrigerator converts it into a handy low-cost oven for baking out electronic components. The refrigerator can be an inexpensive secondhand unit in which the cooling mcehanism has failed. The cooling coils can be removed to get additional space inside.

Climbing Flux

THE extra-active noncorrosive liquid flux used in connection with some dip-soldering operations will not stay in an open container, hence stoppers or corks should always be replaced after removing part of the contents. If not done, the liquid will at times climb right up the inside of the bottle and creep out over the top.

Producing Circuits with Molten Metal Spray



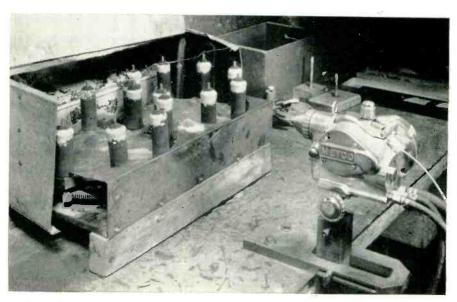
Examples of the three major steps in producing circuit wiring by metallizing. Left adhesive mask applied to dielectric panel after insertion of eyelets. Center—appearance of masked panel after metallizing. Right—completed amplifier unit after stripping of mask, assembly of components and mounting

A MASS-PRODUCTION process for forming electrical circuits involves spraying molten copper, aluminum or silver on the parts through special masks. As developed by Spraywire Laboratories, Inc., Minneapolis, Minn., the process starts with cutting a stencil coinciding with the wiring design to be produced. This stencil is applied to a dielectric panel and sandblasted to form grooves along the desired wiring location. Molten metal is sprayed through the stencil into these grooves with a standard Metco metallizing gun, and the stencil is removed to complete the process.

The stencils are made from a special masking tape developed for the Spraywiring process by Minnesota Mining & Mfg. Co. The tape is adhesive on one side, and has a sufficiently hard surface to withstand the effects of sandblasting and metallizing. Each stencil is used only once, but cost can be held down in production by die-cutting the stencils in continuous strips.

If feed-through eyelets are applied to the panel beforehand, components can be assembled before the sandblasting operation. The leads exposed on the wiring side will then be sandblasted along with the eyelets and grooves, and the metallizing operation will produce permanent joints. This eliminates the need for soldering.

In a somewhat different application of metallizing for conduction at the Friez Instrument Division of Bendix Aviation Corp., the ends of ceramic resistors for temperature control units are copper-coated with a metallizing gun so that leads may be soldered on. Here it is necessary to hold the preliminary sandblasting and the metallizing to close tolerances in order not to disturb



Setup for spraying molten copper on ends of rotating resistors. Gear drives for the resistors are under the metal housing

PLASTIMIKE

The first all plastic tubular capacitor for use in Radio and TV sets. All plastic case. Mylar^{*} dielectric good to 125[°]. Epoxy resin seal. Competitively priced with previous types of plastic tubulars. ^{*}Du Pont trade mark



As a result of increased manufacturing facilities Condenser Products Company now offers for the first time **PLASTIMIKE** and **GLASSMIKE Jr. CAPACITORS**

DESIGNED AND PRICED FOR THE QUANTITY PRODUCTION RADIO AND TV CAPACITOR MARKETS

PLASTIMIKE	SPECIFICATIONS	
VOLTAGE	CAPACITANCE	
400 V.	.01 f to 1.0 f	
600 V.	.001 f to 1.0 f	
1500 V.	.001 f to .05 f	
		-

GLASSMIKE Jr.	SPECIFICATIONS
VOLTAGE	CAPACITANCE
400 V.	.01 f to 1.0 f
600 V.	.0001 f to 1.0 f
1000 V.	.001 f to .1 f

CP's industry-recognized design and production skills, gained in war and defense production, plus a large increase in manufacturing facilities, enable "CP" for the first time in twelve years to offer quality capacitors to the commercial market at competitive prices. CP's reputation guarantees that for Radio and TV purposes the Plastimike and Glassmike Jr. are the highest quality in the market.



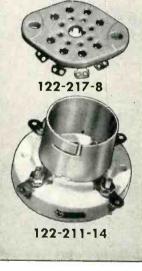
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PERFORMANCE PROVED....



122-101-14



JOHNSON SPECIAL SOCKETS

Engineered for longer life Designed for top performance

JOHNSON electrical components include a complete line of special sockets for virtually every electronic application. Engineering skill, the result of years of specialized experience, and the most modern manufacturing facilities assure you of stock or customfabricated sockets that are both durable and dependable.

The special sockets shown here, variations of JOHNSON standard types, were designed to meet the punishing requirements of the 100 hour salt spray test. Construction successfully resists salt water corrosion, moisture condensation, and fungus growth; all contacts and contact springs are heavily silver plated to insure low loss and a positive electrical connection. Terminals are hot tin dipped, bases are of grade L-4 Steatite insulation with glazed top and sides. To provide added protection, all other surfaces are DC-200 impregnated.

122-101-14 — Designed for Septar base tubes such as the 826, 829, 832, etc., this special socket has an anodized aluminum shell and provision for mounting mica button capacitors directly to the socket base. Five nickel plated, phosphor bronze retaining springs hold tubes securely in place and permit trouble-free operation in any position. A recessed base, solidly mounted on fungus resistant, phenolic washers, positively eliminates any contact movement.

122-217-8 thru 122-228-8—A series of ceramic wafer sockets designed to accommodate standard receiving tubes. Locating grooves speed tube insertion . . , beryllium copper retaining springs hold tubes firmly in place. Recessed phosphor bronze contacts prevent movement; countersunk rivets and boss located mounting holes permit sub-panel mounting.

122-211-14—A bayonet type socket for all tubes equipped with "50 watt" bases. Double beryllium copper filament contacts (.0005" silver plated), and hot tin dipped integral solder terminals insure positive contact with a minimum loss. Brass shell is .0003" nickel plated—ceramic base extends beyond contacts, increasing breakdown voltage rating.

JOHNSON special sockets, made to order in production quantities, meet all JAN material specification requirements. The complete JOHNSON standard socket line is listed in catalog 973, available on request.

Inquires are invited, and wherever possible we will gladly quote on "specials" to meet military requirements.



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PRODUCTION TECHNIQUES

the essential characteristics of the resistors. Since installing metallizing equipment, production of these resistors has been stepped up 400 percent. Two guns are used in alternate 24-hour shifts.

The gun in use is rigidly held in a horizontal position at the edge of the bench by means of a steel stand bolted to the bench. Resistors to be sprayed are inserted 14 at a time in a fixture employing motor-driven gears for rotating the units during spraying. Two large gears mesh together. Equally spaced around each large gear are seven meshing small gears, each rotating one of the resistor holders.

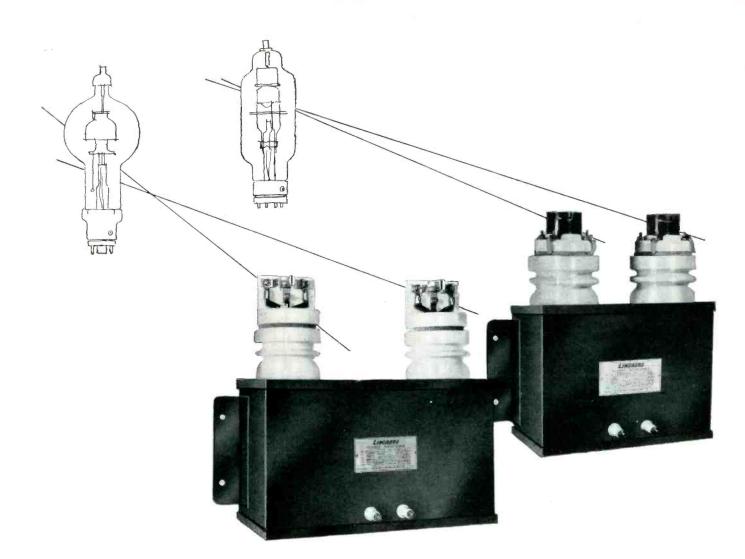
New Electric Arc Torch Cuts Ceramics and Concrete

AN ELECTRIC arc that can be used on nonconductive materials and without a ground connection of any kind is now available from the ChemoTec Division of Eutectic Welding Alloys Corp., Flushing, N. Y. under the tradename Dyna-Trode. The welding rod has two conductors embedded in a hard cement-like material in such a way that a flame-type electric arc about 8 inches long is created in air between the ends of the conductors when the rod is inserted in its special holder and energized. Each rod lasts about 45 seconds and costs about 30 cents. The power source can be any conventional d-c arc welding machine capable of generating 400 amperes or more. Newest development is a smaller rod that will work with a 200-ampere machine.

The 8,000-F temperature of the arc torch is sufficient for piercing just about any refractory material,



Burning through refractory material with new electric arc torch operating from standard welding generator



ANNOUNCING ... New LINDBERG Dual Filament Transformers!

Two-in-one!.. they supply filament power for two rectifier tubes simultaneously. Furnished complete with sockets .. no wiring necessary. Contained in one case .. conserves space.

Lindberg Dual Filament Transformers have been developed specifically for industrial electronic applications. Each transformer supplies filament power for *two* tubes . . tubes of the type used in large induction heating units, dielectric heating units, radio and TV transmitting equipment, light X-ray equipment, and high voltage testing equipment.

Contained in a single enclosure, Lindberg Dual Filament Transformers do the work of two separate conventional-type filament transformers . . and they save space, improve appearance, simplify mounting, wiring and handling.

SPECIFICATIONS.. Lindberg Dual Filament Transformers are available in two sizes.. 100 V.A. and 200 V.A., 115 volt primary, dual 5 volt filament supply. Each secondary circuit center tapped at 2.5 volts. The 100 V.A. size is equipped with tube sockets for use with 575A type tube . . the 200 V.A. with sockets for tube type 869B.

IMMEDIATE DELIVERY . . Lindberg Dual Filament Transformers are stock items. Orders shipped same day received.



Transformer Division, Lindberg Engineering Co., 2450 West Hubbard, Chicago 12, Illinois

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Size: 13'' x 16'' x 14'' 60 Pounds

ANOTHER EXAMPLE OF Jalenman PIONEERING ...

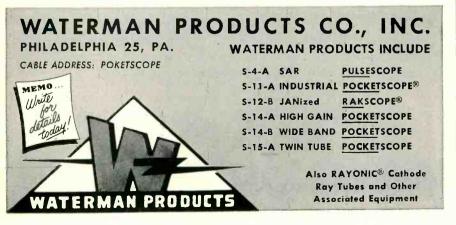
the A Then ma

The LAB <u>PULSE</u>SCOPE, model S-5-A, is a compact, wide band laboratory oscilloscope for the study of all attributes of complex waveforms. The video amplifier response is up to 11 MC and provides an equivalent pulse rise time of 0.035 microseconds. Its 0.1 volt p to p/inch sensitivity and 0.55 microsecond fixed delay assure portrayal of the leading edge when the sweep is triggered by the displayed signal. An adjustable precision calibration voltage Is incorporated. The sweep may be operated in either triggered or repetitive modes from 1.2 to 12,000 microseconds. Optional sweep

expansion of 10 to 1 and built-in markers of 0.2, 1, 10, 100, and 500 microseconds, which are automatically synchronized with the sweep, extend time interpretations to a new dimension. Either polarity of the internally generated trigger voltage is available for synchronizing any associated test apparatus. Operation from 50 to 1000 c.p.s. at 115 volts widens the field application of the unit. These and countless additional features of the LAB PULSESCOPE make it a MUST for every electronic laboratory.

MODEL

S-5-A



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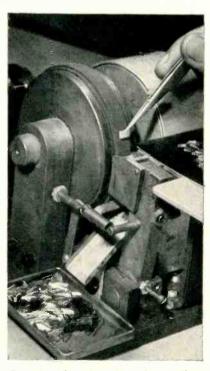
Example of hole made in ceramic bushing with arc torch

including solid stone. For mounting production machinery, holes can be cut in concrete at a penetration rate of 1 to 3 inches per minute, depending on the material. Heavy wire netting or screen can be sliced easily since no contact is needed.

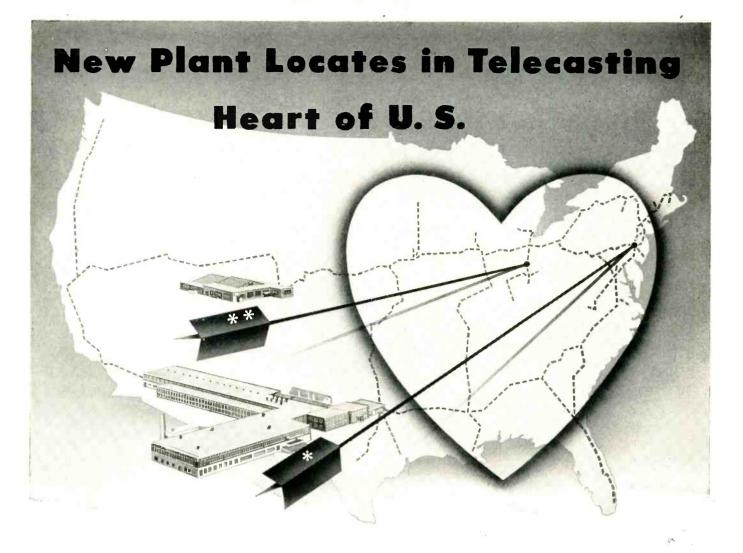
Sleeve-Forming Machine

TINY rectangular pieces of Kovar metal are tweezer-fed into an ingenious yet simple machine constructed by production engineers at RCA's Harrison, N. J. tube plant, for rolling into sleeves that are approximately $\frac{1}{2}$ inch long and $\frac{1}{22}$ inch in diameter. The completed cylinder serves as a heat insulator, preventing heat from being conducted away from the sprayed portion of the cathode in uhf pencil triodes.

The flat pieces of Kovar are



Dropping flat piece into sleeve-rolling machine. Finished sleeves drop into tray at lower left



Things are humming in Wapakoneta, Ohio. There, about 10 miles west of the Dayton-Toledo coaxial cable is the new plant of Superior Tube Company. This plant complements the production capabilities of the Superior main plant, takes care of your ever-increasing demands for television and military purposes.

Superior nickel cathodes are made in a wide range of types, O.D.'s, wall thicknesses and lengths—with or without bead—and in active, normal and passive alloys, depending upon the application and the degree of emission required.

Superior produces both Seamless and Lockseam† nickel cathodes. For many electron tubes Lockseam

-made by a patented process from strip stock-has an economic advantage. Superior Seamless shows great advantages in uniformity, close tolerances, and small O.D. for sub-miniature tubes.

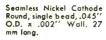
Superior equipment is more than matched by the care taken in production. Each melt of alloys is laboratory-checked for emission and performance. Many extraordinary precautions are taken in manufacture to avoid contamination.

Before you order cathodes, first see what Superior engineering, quality, and delivery can do for you.

Many other types of nickel cathodes—made in Lockseam[†] from nickel strip, disc cathodes, and a wide variety of anodes, grid cups and other tubular fabricated parts are available from Superior. For information and Free Bulletin, address Superior Tube Company, Electronics Division, 2500 Germantown Avenue, Norristown, Pa.

*Main Superior Tube plant at Norristown, Pa. **NEW Superior Tube plant at Wapakoneta, Ohio

5



Lockseam† Nickel Cathode Rectangle, single bead, .030'' x .100'' O.D. x .0021'' Wall, 13 mm long. Seamless Monel, Expanded and flanged. (Exp. to .165''/.168'' I.D. — Fl. to .230'') (139 O.D. x .005'' Wall x 1.100'' long.

Disc Cathode .121'' O.D. .312'' long. Superior THE BIG NAME IN SMALL TUBING

All analyses .010[™] to %[™] O.D. Certain analyses (.035[™]Max. wall) up to 1%[™] O.D.

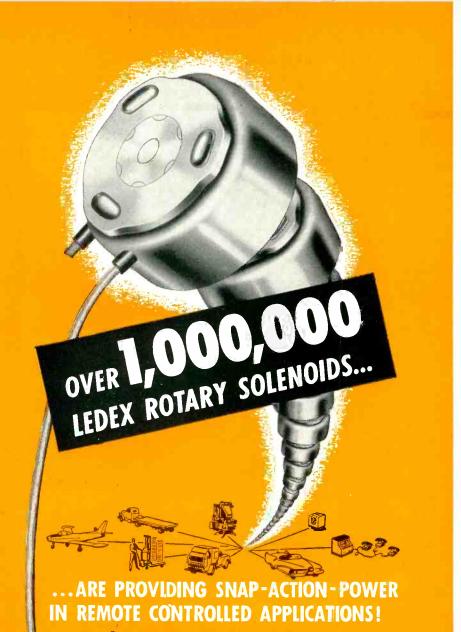
†Manufactured under U.S. Patents

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Manufacturers of appliances, radios, business machines, instruments, industrial equipment, automotive equipment, and aircraft have used over a million LEDEX Rotary Solenoids to provide dependable snap-action-power in their products. New applications are being developed every day, using LEDEX Rotary Solenoids as the source for torque.

Most basic sizes can be obtained with left hand or right hand rotary strokes of 25°, 35°, 45°, 67½°, or 95°.

typical torque values are shown in the table

Model Number	2	3	5	6	7	8
Diameter	11/8"	1 3/16"	11/8"	21/4"	23/4"	33/8"
Torque Ib in.*	1/4	1	5	10	25	50
Weight Ibs.	1/8	1/4	1/2	1	21/4	41/4

You are invited to explore the possibility of using LEDEX Rotary Solenoids to improve, simplify and cut costs in your products.



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PRODUCTION TECHNIQUES

(continued)

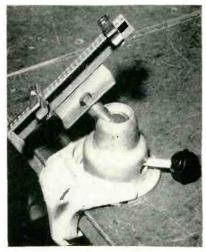
inserted between a steel mandrel and a rubber-faced motor-driven wheel. The mandrel puts an initial curve in the entering Kovar piece. As the wheel continues to rotate, the Kovar is carried downward between the wheel and a concentric fixed rubber block. This block is spaced from the wheel a distance equal to the outside diameter of the finished sleeve. As the Kovar travels down the block, it forms the desired cylinder.

Chassis-Holding Fixtures

Four different types of fixtures for supporting a chassis on a ball-andsocket holding tool are illustrated here. The first three, used by Du-



Type of holder used for gripping side of chassis. A screwdriver is required for inserting and removing a chassis. This setup is sufficiently rigid for heavy soldering and assembly work



Closeup of chassis-holding fixture, showing also how C-clamp is used to fasten holding tool to bench



SPECIFICATIONS

HIGHLY SENSITIVE

Even a wet thread will provide enough signal to operate this relay.

TWO TYPES OF OPERATION

Relay can be set for either "normal" operation (relay "drops-out" when external resistance is decreased to a value between zero and four megohms*) or "reversed" operation (relay "picks-up" when external resistance is decreased to a value between zero and two megohms*). *Depending on dial setting.

DIAL ADJUSTMENT

Sensitivity level set by adjusting dial, which can be locked in place. Relay may be remote controlled from as far away as 500 feet.

CONSTRUCTION

Enclosure is weather-resistant and dust-tight (NEMA Type III and V).

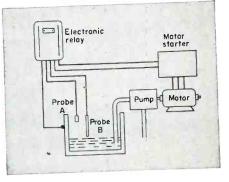
New G-E Electronic Relay: Highly Sensitive to Resistance Changes

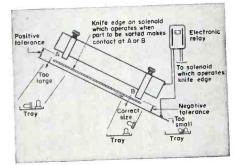
Can Be Used for Liquid-Level Control

This new electronic resistance-sensitive relay can control liquids between two predetermined levels. Relay will start a pump when liquidlevel reaches probe A, will continue pumping until liquid falls below probe B. Then it shuts itself off until liquid again reaches probe A. This operation can be reversed to keep the tank full.

Can Be Used for Sorting Small Parts

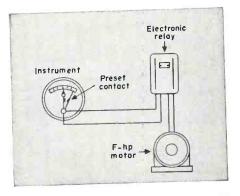
Oversize parts touch contact "A," closing electronic relay input circuit. This relay energizes solenoid which directs part into a container for oversize parts. Point of contact "B" is set at standard height less tolerance. Parts touching this contact point are acceptable and are "shot" down another chute. Undersize assemblies do not touch either point and slide to a third tray.





Can Operate from Contact-Making Instruments

The G-E electronic resistance-sensitive relay is able to amplify even the minute currents carried by the delicate contacts of contact-making instruments. For instance, the relay can be arranged so that it will start or stop a f-hp motor directly when an ammeter, voltmeter, or wattmeter reaches the required meter reading.



PHOTOELECTRIC RELAY CR7505-K100



One of a complete line of devices for all photoelectric applications. Inexpensive, has broad application. Bulletin GEA-3533D.

ELECTRONIC TIMER CR7504-A142

Handles timing over three ranges, .06-1.2, .6-12, 6-120 seconds. Highly accurate, versatile. Bulletin GEA-5255B.

ELECTRONICS — June, 1953

FOR MORE INFORMATION, contact your nearest G-E Apparatus Sales Office or authorized G-E distributor, or write General Electric Company, Section E785-4, Schenectady 5, New York, for the following bulletins:

Electronic Resistance-Sensitive Relay, GEA-5893

Photoelectric Relay, GEA-3533D
Electronic Timer, GEA-5255B
NAME
COMPANY

DDDEC	c



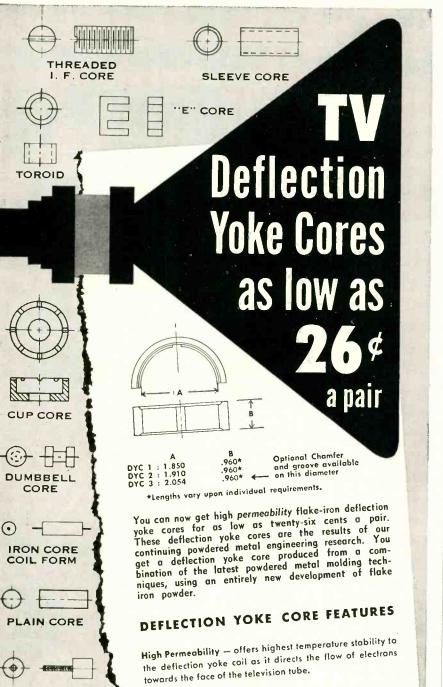
ELECTRONIC DEVICES



STATE

PRODUCTION TECHNIQUES

(continued)



Design and Manufacture-select one of our standard flakeiron deflection yoke cores for your needs. They ore designed to meet the highest electronic and mechanical standards of deflection yoke coils. If one of our standard deflection yoke cores cannot meet your mechanical needs, we will submit samples ond designs that will.

Cores Can Cost Less - daily we are proving the results of our engineering efforts by offering radio cores of higher permeability of lower cost. Write us your requirements for similor samples for material testing and specific costs.



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Indexing-type chassis-holding fixture. By pushing end of shaft against spring action as shown, operator can rotate entire chassis to desired new position. Crossbar in shaft drops into slots in outer sleeve of fixture to give rigid locking when thumb is released

Mont, apply to average-size multitube chassis units. The fourth, used by Federal, is for subminiature equipment.

Also illustrated are different ways of fastening these tools to a bench. The Powrarm Junior tool with a ball-handle locking lever is either fastened more or less permanently with wood screws or tempo-



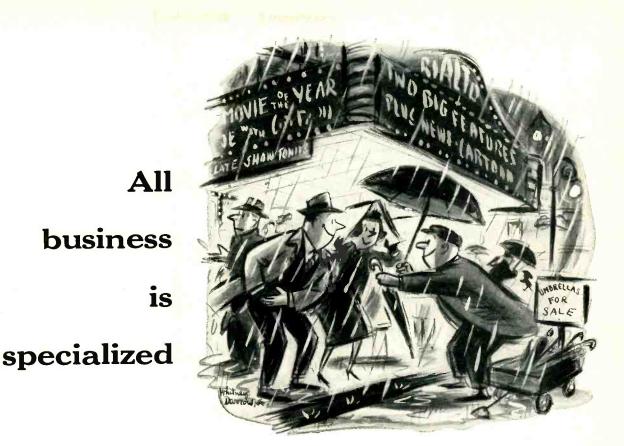
Combination slide and peg fixture for terminal board subassembly work in connection with subminiature equipment. Terminal board slides in grooves. going down between metal spacing rods inserted in bottom of fixture. Rods on one side serve to space silver-button mica capacitors off the chassis, and rods on the other side space four paralleled ceramic capacitors off the chassis

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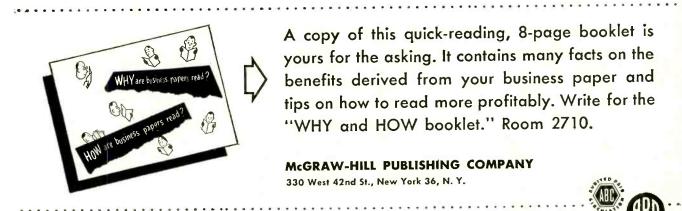
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One of a series of advertisements prepared by THE ASSOCIATED BUSINESS PUBLICATIONS

ELECTRONICS - June, 1953

the most economical way to FOCUS a TV tube

the original Focomag



CUTS RECEIVER COSTS BY ELIMINATING CENTERING AND FOCUSING RHEOSTATS. Also lowers cost of power transformer. Perfectly focuses 27", 21" and all smaller tubes having magnetic deflection. Highly efficient ring magnet uses only 4 oz. Alnico P. M.



NO HARMFUL EXTERNAL FIELD. Ring magnet is completely enclosed by the external shunt (an original Heppner design). This prevents the leakage field from having any magnetic effect on other components. Uniform field produced by ring magnet.

FLEXIBLE NYLON ADJUSTING SHAFT ELIMINATES BREAKAGE. Picture-positioning lever. You specify mounting arrangement.



Write today for information on lowering your set costs with this FOCOMAG.



Round Lake, Illnois (50 Miles Northwest of Chicago) Phone: 6-2161

SPECIALISTS IN ELECTRO-MAGNETIC DEVICES

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PRODUCTION TECHNIQUES

rarily with a special C-clamp going over the edge of the bench. The smaller Reypo unit with a locking lever is heavy enough by itself to support a subminiature chassis.

New Wiring Tools Make Solderless Connections

AN AIR or electrically operated wire-wrapping tool, developed by Bell Telephone Laboratories for connecting wire leads to relay terminals, is giving better, more uniform and less costly connections at a much higher production rate than was possible with previous wiring methods. Solderless wrapped connections can be used with a wide variety of materials, including aluminum.

The new tool is now being used extensively in commercial practice by Western Electric Co. for wiring to flat spring relay terminals. Although it was originally expected that tinned terminals and wire would have to be used, with subsequent soldering to give a stable lowresistance junction, it has recently been shown that soldering is not required if certain dimensional conditions are satisfied by the terminal and the wrapping tool.

The tool consists essentially of a



Using air-operated commercial version of wrapping tool for making solderless connections to plain rectangular terminals on a relay rack

June, 1953 - ELECTRONICS

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John J. Kopple

Ralph Haffey

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Equipment pictured are samples of the various types

of transformers manufactured by Aircraft Transformer

Corporation, originators of the famed FORMFLEX

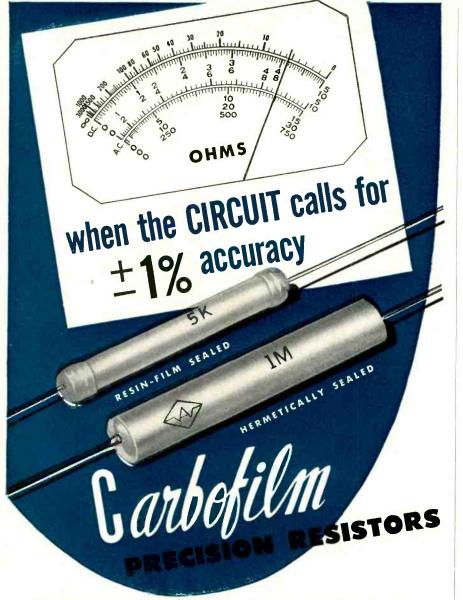
AIRCRAFT TRANSFORMER CORPORATION

MANUFACTURERS OF INDUCTIVE EQUIPMENT . LONG BRANCH, NEW JERSEY. LONG BRANCH 6-6250



Representatives now located in principal cities throughout the country. Write for address of the one nearest you. ELECTRONICS - June, 1953 Want more information? Use post card on last page. 273

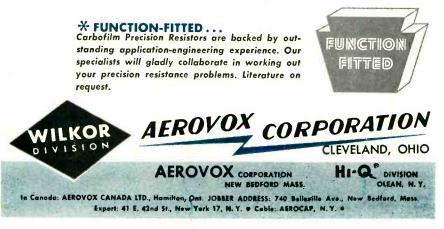
PRODUCTION TECHNIQUES



Right on the button! And they stay on the button, regardless of adverse operating conditions and long service life. Made under Western Electric license, Carbofilm (deposited-carbon) resistors provide the dependability of wire-wounds with the compactness of carbons. In two types:

> Coated (special resin film) units for economy as well as accuracy and stability.

Hermetically-sealed (metal-case glass-to-metal sealed) units. Extraordinarily protected — mechanically, electrically, climatically. Both types in 1/2, 1 and 2 watt sizes.



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Closeup view of relay base, showing appearance of solderless wrapped connections. The wrapping tool starts its winding at the bottom of the terminal and works outward until it runs out of wire

rotatable spindle housed in a stationary sleeve. To make a connection, the bare end of the connecting wire is inserted in the outer groove of the spindle up to the insulation, then bent upward and back along the spindle so that the insulated portion of the wire is anchored in one of the notches in the outer housing of the tool.

The operator holds the insulated wire against the housing with his left hand, then applies the tool to the terminal so that the terminal enters the round hole in the spindle. The trigger-type electric switch or air valve on the tool is then operated, causing the spindle to rotate. This wraps the bare connecting wire around the terminal under tension.

Since the wire is anchored at the



Commercial versions of wrapping tool, with air-operated model below. Both have trigger-type control for starting and stopping the rotation of the inner spindle

PRODUCTION TECHNIQUES

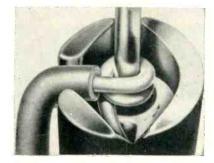


End of wrapping tool, with wire in position ready for wrapping. Wire is inserted in outer slot of spindle as shown, and terminal goes in round hole of spindle

notch, it is free to move only at the bare end. The wire is thus drawn out of the slot to form a helix on the terminal. The number of turns in the helix is determined by the length of the bare wire inserted in the slot of the spindle.

When the end of the bare wire emerges from the slot, the tip extends outward from the helix as a tail. By careful design of the tool, this tail is kept short enough to avoid contact with adjacent terminals in congested areas. The length of the tail is determined by the distance between the slot and the terminal hole in the spindle and, in the case of a rectangular terminal, by the position of the slot at the moment that the end of the wire emerges from it.

Although initial models of the wrapping tool were hand-operated, using a rack and gear to obtain the required rotary motion, the commercial versions make use of either electrical or air power to eliminate operator fatigue and to promote



Muzzle of wiring tool, showing appearance of connection at the instant when two turns have been wrapped around terminal by rotation of the inner spindle in the direction shown by the curved arrow

A new HIGH in operating temperatures A new LOW in size...



Smallest size – highest operating temperature! These Aerovox metallizedpaper capacitors are different because of the exclusive thermo-setting impregnant – Aerolene. The solidly imbedded section is proof against vibration and displacement. And the exceptionally good characteristics remain good throughout longest service life.

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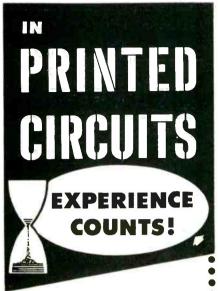
Which accounts for widespread preference for Aerovox metallized-paper capacitors in telephone switchboard equipment, guided missiles, airborne receivers, interference filters, electronic calculators and other assemblies requiring maximum temperature rating, minimum space factor, and superlative reliability.

Available in hermetically-sealed metal-case tubulars, "bathtubs," cardboard tubulars, and other case styles, function-fitted* to your needs.

Let our metallized-paper capacitor specialists with their outstanding application-engineering background, function-fit such units to your circuitry, associated components, operating conditions. Literature, quotations, delivery schedules, on request.







Experience, more specifically High Production Experience, in applicable graphic arts techniques, plastic and metal fabricating methods and precision electro-mechanical component manufacture are important factors in a smooth conversion to use of prefabricated wiring. METHODE places such experience at the service of receiver and equipment manufacturers.

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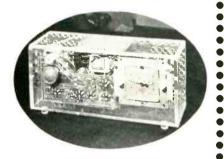
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Demonstration model of one of the first commercially successful radios utilizing a prefabricated wiring board furnished by METHODE. Courtesy Hallicrafters Co.

Many of the early leaders (names on request) in the utilization of prefabricated wiring have employed the fortunate combination of equipment and know-how offered by METHODE's established position in the wiring device field. As with other wiring devices utilized in electronics, specialization by a component manufacturer offers producers advantage in quality and economy while permitting concentration on the applications of this new and basic component product.

Write for our new "Printed Circuit Handbook — UTILIZATION OF PREFABRICATED WIRING"





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(continued)



Example of finished solderless wrapped connection on rectangular terminal

uniformity and speed. Licenses for manufacture of the tool are now being issued by Western Electric Co.

Anti-Stick Coating for Electronic Sealing Electrodes

POLYTETRAFLUOROETHYLENE, marketed under the trade name Teflon, is being used successfully as a coating material where its anti-stick property is needed. In electronic equipment for sealing cellophane, polycthcylcne or other sheet thermoplastics, a liner of Teflon on the electrode shoes which contact the material will prevent its sticking to the shoe at the high sealing temperature.

V-Notched Soldering Jig for Capacitor Pigtails

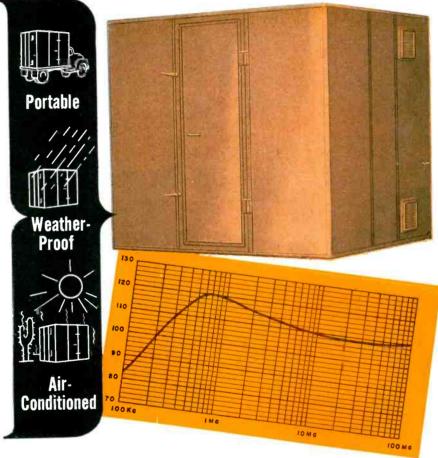
SOLDERING of leads to bodies of paper capacitors is done efficiently at Pyramid Electric Co. with the aid of two production devices.

Aluminum-foil capacitors are pre-



A quick brush across the face of a drum rotating in molten aluminum-alloy solder is sufficient to compress and tin the exposed foil ends of a rolled aluminum-foil capacitor unit





Here it is! The answer to the electrical engineer's increasing demand for a copper sheet enclosure to suppress radio interference.

Developed by RFI, it was later subjected to comprehensive tests by an independent laboratory, the Hopkins Engineering Co. of Washington, D.C. This firm transported a typical unit to six different high-power transmitting stations. At each station, the Uniform Field Method of testing was employed. Results are shown conservatively plotted above. In actual use, even greater attenuation may be expected.

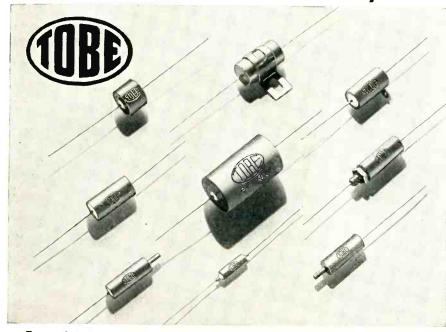
Standard RFI enclosures are now available in eight easilyinstalled sizes ranging from $6 \times 8 \times 8$ to $15 \times 10 \times 8$. Various services such as light, water, power, gas, and transmission lines can be brought into the room. Full details are available in our free bulletin. Write for your copy today.



PRODUCTION TECHNIQUES

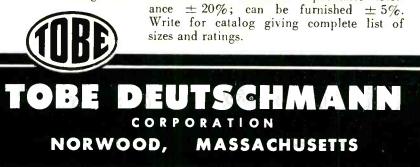
GLASS - TERMINAL TUBULAR

midget • metal-cased • hermetically-sealed



- For miniaturized apparatus and where the self-healing characteristic is desirable, specify Tobe metallized-paper glass-terminal tubulars. Capacitance ratings from 0.01 to 10 mfd. Voltage ratings from 150 to 600 volts d-c. Mineral-wax or mineral-oil impregnation for temperatures - 55 to + 85C; silicone-fluid impregnation for - 55 to + 105C range.
- For the "hot spots" where space is limited, specify Tobe siliconefluid-impregnated glass-terminal tubulars. These units are built to work over a range of -55 to +125C. Capacitances 0.001 to 1.0 mfd. Working voltages 200 to 1000 volts d-c.
- For cramped space in circuits whose surge characteristics prevent use of metallized-paper units, specify Tobe foil-paper capacitors with stabilized-Halowax impregnation. Capacitances 0.001 to 1.0 mfd. Voltage ratings 200 to 400 volts d-c. Temperature range - 40 to + 85C.
- For general service specify Tobe glass-terminal tubulars with mineral-oil impregnation. Capacitances 0.001 to 1.0 mfd. Working voltages 200 to 1000 volts d-c. Temperature range - 55 to + 85C.

All types available with windings insulated from or grounded to case. Extended foil windings for low-voltage high-frequency service; tabbed windings for minimum size. Standard capacitance toler-



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Pigtail is dipped through solder pot with a sweeping motion to minimize pickup of dross on surface. Body of capacitor is in left hand, ready for quick application to lead

pared for pigtail soldering by tinning with aluminum solder. A motor-driven metal drum revolves in a pot of molten solder. Holding each end of the capacitor roll in turn against the face of the cylinder removes oxidation from the exposed foil ends and applies solder before the oxide can re-form. A gearbox under the bench reduces speed to about 100 rpm at the drum.

The duct for drawing off fumes has a hinged door on a sliding hood; when the hood is pushed back, the dcor swings down over the opening to close it, reducing the load on the vacuum system when the tinning operation is shut down.

Pigtail leads are soldered to the tinned ends of both lead-foil and



Method of pressing capacitor against pigtail held in jig

(continued)

aluminum-foil capacitors with the aid of a V-notched jig. The spiral end of a pigtail is dipped into a pot of molten solder and quickly placed in the slot of the holding jig. The tinned end of a capacitor body is then pressed against the spiral of the lead until the solder solidifies. Two V-shaped notches on the jig serve to position the body of the capacitor and the lead so they are centered with respect to each other. The notched piece for the lead can be adjusted in height as required for any diameter of capacitor body.

Tape Cutting Techniques

THE PROBLEM of cutting adhesive tape into the various lengths required in the manufacture of television receivers is solved in two different ways at Olympic. Both use tools originally made for other purposes, one being a wire cutter and the other an ordinary single-edge razor blade.

Adhesive-backed cork strips that go under the steel clamping band of a picture tube are cut to length with a bench setup built around a model C20 Simplex wire cutter made by Wenco Manufacturing Co., Chicago. The guillotine-type blade of this cutter is operated by a foot pedal. Attached to the bench at the right of the cutter is a yardstick,

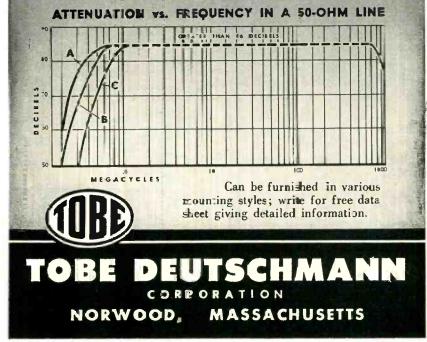


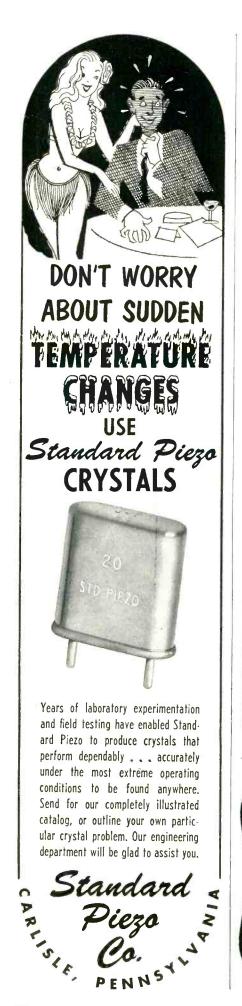
Setup for cutting picture-tube cushioning bands

MINIATURE 10BE

Covers 0.15 to 1000 megacycles
Handles up to 20 amperes 500 v.d.c./130 v.a.c., 0-1700 cps

In a space only $2'' \pm 2'' \ge 1.3/16''$, you can get better than 86 db attenuation throughout most of the useful range up to 1000 measurycles by using any one of the #1547 series of Tobe interference filters. With their extremely low series mesistance, these effective filters have negligible voltage drop and only slight temperature rise. Hermetically sealed, Series 1547 filters meemilitary specifications for use from 55°C to \pm 105°C.

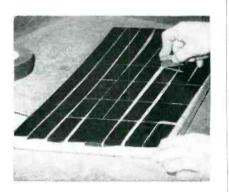






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PRODUCTION TECHNIQUES



Using razor blade to cut one-inch vinyl plastic tape into short tabs after placing the long strips on a 1 x 10-inch pine board

with a grooved strip of wood alongside it for an adjustable stop. The groove is undercut to resemble a mortise, and the wood stop is cut like a tenon. A locking nut on the stop permits anchoring at the position corresponding to a desired length of tape.

A pipe mounted in a bench vise provides a holder for the spool of tape to be cut. This arrangement is admittedly temporary, and was used only because the vise happened to be there already. The operator merely pulls the tape through the cutter to the stop and operates the foot pedal. The adhesive coating on this tape is protected with strippable cloth, hence cut pieces can be stacked without danger of sticking together.

To cut plastic adhesive tape into strips for fastening deflection yoke leads together, the operator unrolls the tape onto a piece of plywood, cutting each length off the roll with a razor blade. When the board has been covered with these long strips, a few quick cross cuts with the blade divide them all into the desired shorter lengths. The individual pieces are then lifted off the board with fingers as needed. Quantities required here were small enough to justify this unmechanized procedure.

Iron-Clad Soldering Tips

AN IMPROVED process for iron-plating industrial soldering-iron tips increases tip life up to 100 hours in production-line use. A 2-inch-long coating of commercially pure electrolytic iron is electroplated on the tip. Further treatment obviates



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PRODUCTION TECHNIQUES

oxidation and corrosion and in addition prevents amalgamation of the solder and copper.

(continued)

Another saving with iron-clad tips is reflected in reduced manhours required for reservicing and replacement of soldering tips. The process has been perfected by American Electrical Heater Co. of Detroit and has been successfully tested for over two years under difficult industrial soldering conditions.

Brazing Exhaust Tubes

SOFT copper exhaust tubes for RCA pencil triodes are brazed into the anode sleeves by using an automatically timed induction heater having two heating positions. The operator inserts the exhaust tube in the anode, slips two ring-shaped silver solder preforms over the tube, then pushes the assembly into a water-cooled spring chuck just under the work coil.

The exhaust tube and anode extend beyond the chuck and into a glass sleeve. Hydrogen is pumped through this sleeve to provide a nonoxidizing atmosphere for the silver



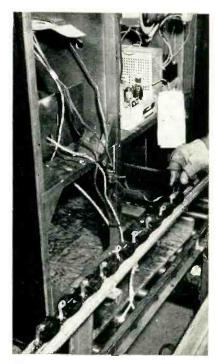
Electronic heating setup for silver-brazing exhaust tube to pencil triodes on wood rack at right. Metal box with viewing window provides operator protection. At upper right is hydrogen flow meter

(continued)

brazing operation. The r-f work coil is outside the glass sleeve. A metal cover encloses the entire working chamber. One tube is assembled and loaded while the other is going through its heating cycle at the RCA tube plant in Harrison, N. J.

Aging Television Sets on Cabinet Line

BY PROVIDING power facilities on the final roller conveyor line in the Olympic Radio & Television plant, highly valuable extra minutes of aging are obtained while knobs are being installed and other finishing operations carried out.



Plugging television set into connector that slides in power trough mounted alongside conveyor line

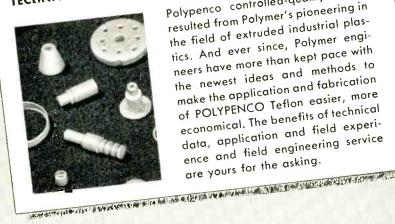
As soon as the chassis and picture tube are installed, the operator plugs the line cord of the set into a Universal Trol-E-Duct, made by Bulldog Electric Products Co., Detroit. The set then tows this connector down the line.

Tube Tester Adapter

WHEN large groups of tubes require testing prior to installation in production-line equipment, use of a special adapter devised by W. M. Savage and R. R. Edinger of the U. S. Naval Air Station in Norfolk

POLYPENCO® 2-PART SERVICE ... to help designers gain the full benefits of TEFLON*

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Polypenco controlled-quality Teflon resulted from Polymer's pioneering in the field of extruded industrial plastics. And ever since, Polymer engineers have more than kept pace with the newest ideas and methods to make the application and fabrication of POLYPENCO Teflon easier, more economical. The benefits of technical data, application and field experience and field engineering service are yours for the asking.

2.

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In addition to complete stocks of POLYPENCO Teflon rod, strip and tubing, Polymer offers you quick delivery of controlled-quality Teflon parts machined or molded to your specifications. Take advantage of our years of experience spent working with designers in all the important electronic, electrical and mechanical fields.

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SHOCK PROOF MOISTURE PROOF TEMPERATURE PROOF ANTENNA



The NEW Hycor Type "P" toroid coils are hermetically

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► Ambient temperatures from -40 C to 135 C. ▶ 95% humidity . . . boiling salt water. Amazing degree of mechanical shock.

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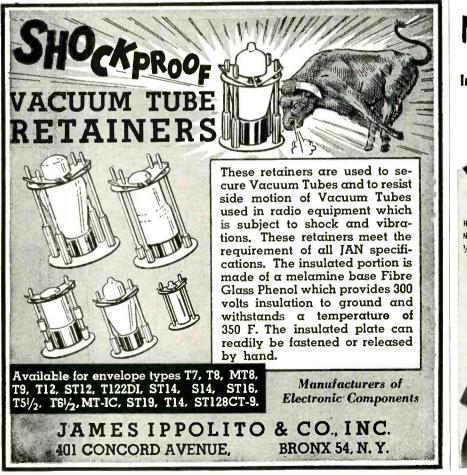
Dimensions of Type EM-3P coils shown in illustration are 1-1/16" O.D. by 1/2" thick. (Inductance up to 7 henries.) Clearance hole for a 6-32 mounting screw is provided.

REPRESENTATIVES: Jack Beebe, 5707 W. Lake Street, Chicago, Illinois George E. Harris & Co., Box 3005, Municipal Airport, Wichita, Kansas Marvin E. Nulsen, 5376 E. Washington St., Indianapolis 19, Indiana Burlingame Associates, 103 Lafayette Street, New York City

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Company. Inc. 11423 VANOWEN STREET NORTH HOLLYWOOD, CALIFORNIA SUnset 3-3860



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An essential for mobile installations in the 2 to 8 mc. band when positive transmission and reception is desired or you want greater range. Consists of 6' tapered whip mounted above the loading coil and a 2' base rod. Fits any Premax or 1/4" mounting. Available for

14.000	kc20 meters
	kcCAP band
	kcAirport band
	kc75 meters
	kcCAP band
4,585	kc. C A P band
2000-	3000 kc. Marine

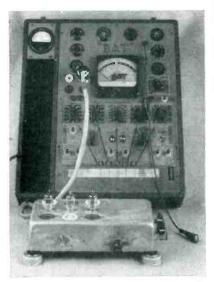
Send for Bulletin PREMAX PRODUCTS

DIVISION CHISHOLM-RYDER CO., INC. 5301 Highland Ave. Niagara Falls, N. Y.



June, 1953 - ELECTRONICS

PRODUCTION TECHNIQUES



Method of connecting adapter to standard tube tester with cable and plug. This unit has three each of three different types of sockets (4-pin, octal and 7-pin miniature), to permit warming up two tubes while one is being tested

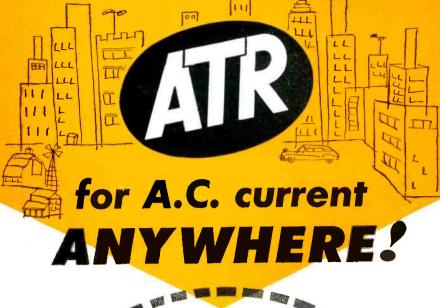
cuts tube testing time in half. This saving in time is achieved by providing additional sockets in which tubes can be warmed up. A switch is used to place any one of the sockets into the test circuit while tubes in the other sockets are warmed up.

An additional feature simulates normal aircraft vibration during the test. This is achieved by mounting inside the adapter chassis a small electric motor having a few drops of solder on one side of its shaft. The adapter is mounted on four two-pound rubber shock mounts, so that the tubes are given a vibration check when the motor is turned on.

Extension Drill Rod

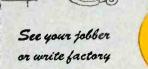
NEED for costly special-length drills for hard-to-get-at drilling locations is reduced through use of a new drill extension rod and a series of 52 small-diameter extension chucks. These chucks permit use of standard-length small drills in the extension rod without time-consuming brazing or soldering operations.

Chuck sizes correspond to standard drill sizes from No. 52 to No. 10 and to fractional drill sizes from $\frac{1}{16}$ inch to $\frac{2}{16}$ inch by 64ths. The anti-slip chucks can be inter-



STANDARD and HEAVY DUTY

For Inverting D. C. to A. C. ... Specially Designed for operating A. C. Radios, Television Sets, Amplifiers, Address Systems, and Radio Test Equipment from D. C. Voltages in Vehicles, Ships, Trains, Planes and in D. C. Districts.



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 $\sqrt{}$ NEW MODELS $\sqrt{}$ NEW DESIGNS $\sqrt{}$ NEW LITERATURE

"A" Battery Eliminators, DC-AC Inverters, Auto Radio Vibrators

PRODUCTION TECHNIQUES

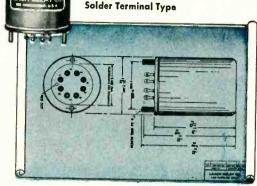


The most advanced hermetically sealed relays can best be designed and produced by a firm like *Leach* which pioneered this field from the beginning.

Here at *Leach* you will find complete engineering, testing and production facilities to help you solve your relay problems in the electrical and electronic fields.

The unsurpassed dependability of *Leach Relays* has been proved by nearly *four decades* of leadership in providing all types of relays for maximum performance under competitive operating conditions.

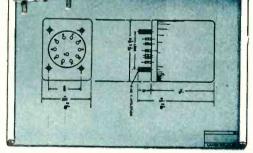
> FOR BETTER CONTROLS THROUGH BETTER RELAYS - Specify Leach



No. 637SS, AN3307-1 2PDT Hermetically Sealed.



No. 9031SS 3PDT Hermetically Sealed, Solder Terminal Type



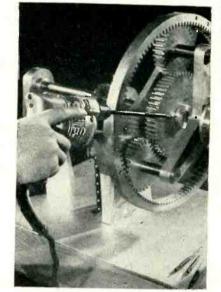
Performance characteristics for the Relays illustrated above are as follows:

- Contacts rated: 10 Amps. Resistive and inductive at 29 VDC.
- 6 Amps. Motor load at 29 VDC.

 10 Amps. Resistive at 115 VAC, 400 cycles. Coil 24-28 VDC.

LEACH RELAY CO 5915 AVALON BOULEVARD • LOS ANGELES 3, CALIFORNIA Representatives in Principal Cities of the U.S. and Canada

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Using drill extension rod with ordinary electric drill. Individual chucks are available for each drill size, as at lower right

changed in a few seconds. The extension rod fits any quarter-inch electric drill or lathe chuck. Manufacturer of the new tool accessory is Beaver Tool Co., Box 298, Huntington, L. I., New York.

Deflection Yoke Production Techniques

PRODUCTION of 70-degree and 90degree deflection yokes in DuMont's E. Paterson, N. J. plant involves



Pressing 90-degree yoke coils to shape



Placing yoke coil assembly in insulation-wrapping fixture, after placing tape on slide, adhesive side up, and placing end of varnished cambric strip on tape

many special techniques developed to maintain quality despite increasingly stringent design requirements for use on large picture tubes.

Yokes for 90-degree picture tubes are wound automatically on special machines in DuMont's plant, tied loosely with tape, dipped in varnish, baked in an oven for about 20 minutes, then quickly transferred one by one to a forming press while still hot. The press squeezes the coil to its precise final shape. Each coil is left in the press about 12 seconds, which is sufficient to cool and set the varnish because the mass of metal in the press conducts heat away rapidly.

Assembly of coils comes next, with Saran sheets between the horizontal and vertical pairs for insulation. Additional Saran insulating sheets are wrapped loosely around the four-coil assembly and anchored with tape. The yoke is then held in the jaws of a special foot-operated roller fixture and the foot pedal

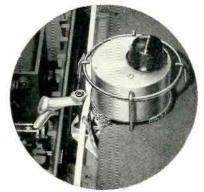


Rotating yoke by hand to wrap insulation around it under pressure. Tape sticks to Saran and pulls the cambric around as the yoke is turned

BRAND-TYPE ON TUBING..!

Now! Below surface permanent brand markings legibly imprinted on vinyl tubing with the ease of typewriting. The Coxhead Branding Machine is a specialized development of the famous Vari-Typer principle to give you the tremendous savings in time and costs made possible by swift, accurate markings...indelibly printed...by simply typing on the standard keyboard.

Swift, Accurate Marking...Indelibly Branded...by simply **TYPING!**



OXHEAD BRANDING

The power stroke is uniformly controlled. The heat, which indelibly brands and colors the letters, is thermostatically controlled. The imprint is absolutely permanent... will not rub off or wear off.



Send for free literature and actual specimens of work on vinyl tubing.

Text for this ad set on Coxhead DSJ Composing Machine. Headlines set on the Coxhead HEADLINER. Instantly changeable type permits lettering in sizes from 1/6" to 1/12" in height. Typewriter keyboard can be operated by 'hunt-and-peck' or 'touch' system, with perfect copy through uniformly controlled impression. The machine handles tubing from 1/8" to 1/2" in diameter, in continuous strips. Automatic spacing and changeable type permit use of small type, closely spaced for small sleeves, and large type, expanded. Coxhead Branding Machines are in use in U.S. Naval Shipyards, Aircraft Companies, Precision Parts Manufacturers and other industries where quick, frequent changes in identification on vinyl tubing are required.

RALPH C. COXHEAD CORPORATION 720 Frelinghuysen Ave., Newark 5, N. J. Please send me Vari-Typer Booklet 167
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SMALL METAL STAMPINGS

Send your prints for regular or special stamping jobs to Patton-MacGuyer where specialized engineering experience and toolmaking skill combine to produce stamped metal parts accurately, economically, promptly. A dependable source for over 35 years, P-M is completely equipped in an extensive modern plant for large volume production to meet the most exacting requirements. Moderate die charges; precision work; prompt service.

P-M welcomes the opportunity of working with your engineers in the initial stages of their special stamping designs when the accumulated specialized knowledge of our Technical Staff will aid them in obtaining the most efficient stamping at the lowest cost.

TERMINALS for ELECTRIC WIRES

Specializing in terminals, P-M has dies to produce aver 400 different kinds of terminals. We also provide pre-soldered tandem terminals supplied on reels, with machine that attaches and solders at rates up to 1200 perfect terminations per hour, Send for cataloa.



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ELECTRONIC SHIELDING at its best



The recently developed and improved LIND-GREN DOUBLE SHIELDED SCREEN ROOMSdesigned, engineered and constructed to incorporate True, Insulated double shielding-FOR MAXIMUM shielding efficiency and the highest possible attenuation. (An insulated double shielded type screen room has a higher attenution than a cell type.) TWO close mesh copper screens are each physically separated and electrically insulated from each other. Each screen is independently grounded. No soldered connections. A true laboratory screen room made in sections—easily assembled. Can be supplied in Special Sizes. Built to be a permanent investment.

QUICK FACTS by return mail, with construction diagrams and engineering test reports.

ERIK A. LINDGREN & ASSOCIATES

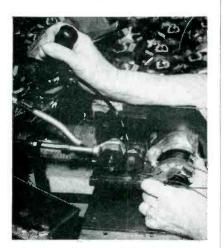
Established 1939 4515-17 N. Ravenswood Avenue Chicago 40, Illinois Phone Sunnyside 4-0710 Sales Engineering Representatives Throughout The United States

June, 1953 --- ELECTRONICS

MEV 13

and the advantage of the second

(continued)



Use of modified banding machine to fasten Ferrite cores around 70-degree deflection yoke

is operated to close the jaws. The rollers bear against the insulation and force it down into the groove of the coils. Rotating the yoke by hand now wraps a previously applied narrow strip of varnished cambric insulation around the yoke down in the groove, to form a smooth bearing surface for the core. Another tab of adhesive tape locks the cambric in position to complete the insulation job.

The two half-sections of the Ferrite core are set into the groove of the yoke and locked in position with a banding machine. This is an adaption of a standard banding machine, in which the operator operates a ratchet lever to tighten the band, then pushes a foot pedal to cut the band after it has been locked.

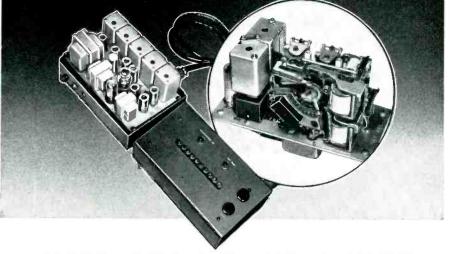
To adjust finished yokes for minimum cross coupling, a filament transformer is used to energize one



Rotating yoke by hand to wrap insulation around it under pressure. Tape sticks to Saran and pulls the cambric around as the yoke is turned



... in just 0.8 seconds your contact is made...



...WHEN YOU ADD HAMMARLUND Selective Calling Equipment to Mobile 2-Way Radio SystemsAND it means PRIVACY...QUIETNESS...CONVENIENCE

Privacy, speed, quietness and convenience become an accepted part of day-in-day-out operations of 2-way radio systems used to control large fleets of emergency service or commercial vehicles, or distant fixed stations, when Hammarlund Selective Calling Equipment is added.

By the push of a button the dispatcher selects within 0.8 seconds the vehicle, remote station, or group of receivers which he wants to contact. Only the *selected* operator or group of operators can receive the call.

If a radio operator is away from

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his station when a call comes in, an indicator light will be turned on to show he was called while absent. For police and other emergency vehicles the horn or other alarm can be remotely activated to summon drivers whose work has taken them from the immediate vicinity of their cars.

Write today to the Hammarlund Manufacturing Company for descriptive information about this selective calling equipment that was engineered to produce new benefits for you from your 2-way radio system.





Technology Instrument Corp. Presents a **Compactly-Built Wide-Band Decade Amplifier**

Featured by its wide band response, high input impedance, low output impedance, and compact dimensions, TIC's Type 500-A wide band decade amplifier is excellent as a general purpose laboratory instrument. Here is an instrument for special applications requiring a zero phase shift and high stability of gain. TIC increases the general utility of this amplifier by including a self-contained power supply and cabinet or rack mounting.



SPECIFICATIONS:

Amplification : 10, 100 and 1000 times, selected by 3-position rotary switch. Frequency Response: Flat to \pm .5 db from 5 cycles to 2 mc on gain of 10; Flat to \pm .5 db from 5 cycles to 1.5 mc on gain of 100; Flat to \pm .8 db from 5 cycles to 1 mc on gain of 1000.

					7-1	
		Vs FREQUENCY GAIN = 100	(ی کی ایک از این کی ا او کی از این و و ا		$\overline{\mathbf{A}}$
2 10 FREQUENCY IN CYCLES	100	1000	104	105	106	

Amplification Accurocy: $\pm 2\%$ of nominal — dependent on precision resistors only; Unaffected by normal tube characteristics or line variations.

Phase Shift on All Ranges: 0 to \pm 2° from 20 cycles through 100 kc Gain Stability on All Ronges: Constant with line voltages of 105 to 124 volts. Noise and Hum: 60 db below maximum output voltage with input shorted. Input Impedance: Approximately 160 megohms shunted by $7 \mu \mu f$

Output Impedance: Approximately 200 ohms.

Output Voltoge on All Ranges: 20 volts maximum output across a load of $20 \text{ k} \Omega$ or greater.

Power Supply: 105-125 volts, 50-60 cycles self-contained power supply requiring approx. 30 watts. (230 volt, 50-60 cycles models available).

Mounting Dimensions: Single, in cabinet: $13\frac{1}{4}$ wide x 5" high x $9\frac{3}{8}$ " deep. $(11\frac{1}{4})$ " x $3\frac{1}{2}$ " panel) Single, for rack: 19" wide x $3\frac{1}{2}$ " high x $8\frac{1}{2}$ " deep.

The low distortion is a feature much desired in amplifiers of this type.

Further information and details gladly sent upon request.



Want more information? Use post card on last page.

PRODUCTION TECHNIQUES

(continued)



Wood rod used to keep dirt out of completed yoke assembly during testing of individual coils

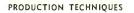
pair of deflecting coils, and the other pair is connected to a cathoderay oscilloscope. The two pairs of coils are then rotated with respect to each other until the pattern seen on the scope is between masking tape lines indicating acceptable cross coupling. Usually the coils can be turned sufficiently without loosening the clamping band.

After cross coupling has been checked the coils are cemented to keep them in position.

In RCA's Camden plant, a wood rod resembling a potato masher is used to keep the deflection yoke in its correct shape during assembly and to keep out steel particles and dirt that might otherwise get in during testing and damage the enamel insulation on the coil wire. The rod is in two sections, of different diameters, for use on two different sizes of yokes. The wood is turned to give a loose fit, so as not to scratch the coil.

Rectifier Assembly Kit for Pilot Runs

SELENIUM rectifiers needed for experimental work or very small production runs can be assembled to order in a few minutes from component parts available as a kit from





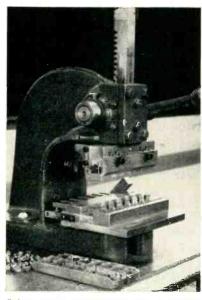
Selenium rectifier kit

Federal Telephone & Radio Corp. Each kit contains sufficient hardware and parts for assembling any one of four different rectifiers half-wave, full-wave center tap, full-wave bridge-type and full-wave battery charger.

Accompanying instructions, diagrams and tables give assembly procedures and operating ratings for 24 different assemblies. Rectifiers can be taken apart and reassembled to meet modified conditions, thereby permitting equipment design changes without loss of time in reordering and without delays associated with filling of small special orders.

Arbor Press Mounts Subminiature Sockets

SEVEN SUBMINIATURE tube sockets are simultaneously forced into selflocking holes in a chassis for the Signal Corps model PRC-6 transceiver, by using a modified Royersford Excelsior No. 0 Arbor press;



Arbor press modification for inserting subminiature sockets in chassis, as used at Utility Electronics



Technology Instrument Corporation potentiometers are designed for application in computing devices, instrumentation, electronic control and servo mechanisms — wherever extreme electrical and mechanical precision is an essential requirement.

LSILVER OVERTRAVEL

Precisely fixes electrical r angle, protects ends turns for long life

with corresive

SLIP RINGS

Cain Silver — dauble brusher for low contact resistance.

As a result of years of custom manufacturing a complete line of standard. sizes is available ranging from 7 inches in diameter to the sub-miniature $\frac{7}{8}$ " in diameter.

Custom design both mechanical and electrical is a featured TIC service. Precision non-linear pots may be designed to meet customer's requirements from either empirical data or implicit functions. Taps and special winding angles anywhere up to 360° continuous winding can be incorporated into both linear and non-linear precision potentiometers. Greatly expanded facilities plus mass production techniques meet customer volume needs yet maintain precision tolerances in both linear and non-linear potentiometers.

TYPE	DIAM.	RESISTANCE	ELECTRICAL ANGLE	LINEARITY	POWER	MOUNTING	EXAMPLE OF NON-LINEAR FUNCTION AVAILABLE AS STANDARD
R√P-7	7"	1-500,000 Ω tol. to ± 1%	320° tol. to .5°	As low as .05%	é watts at 25°C.	Servo	Type RVP7-52 function: $E = out = sin \oplus /2 \pm 0.1\%$ peak amplitude
R√P-3	3"	Std. values to 200,000 A tol. to ± 1%	320° tol. to ± .5°	As low as ± .1%	é watts at 25 C.	Servo-tapped hole and precision pilot or threaded bushing	Type RVP3-S4 function; 50 db logarithmic; conformity: ±2% constant fractional accuracy
R√-3	3"	5td. values to 200,000 요 to . to ±1%	315° tol. to ±1°	As low as ± .25%	.8 or .12 watts	3 lapped hole	Available for non-linear functions Note: Phenolic base precision po- tentiometer, stanless steel or bakelite shaft
R√2,	2''	Std. values to 108,000 st tol. to ±1%	320° tol, to ± .5°	As low as ± .2%	4 watts at 25°C	Servo-tapped hole and precision pilot or threaded bushing	Type RV2-SII2 function: R=K⊖ ² , conformity: ±.5% over 64° to 320°
Ŗ √ 1-5⁄e	1~ 5/8''	\$td. values to 100,000 요 tol. to ± 1%	320° tol. to ± 1°	As low as ± .25%	3 watts at 25°C.	Servo-tapped hole and precision pilot or threaded bushing	Type RVI %=\$104 function: <u>E-out</u> =sin ∈ ±4% peak amplitude per quadran¶
R⊮l	- /16*'	5td. values to 50,000 % tol. to ± 1%	320° tol. to ± 2°	As low as <u>+</u> .3%	2 watts at 25°C.	Servo or threaded bushing	Type RVI-57 function: E out =sin ⊖/1.78 ±4% of
UNEAR	TYPES	ONLY:					peak amplitude
R¥-1⁄8	% *'	Std. values to 40,000 s2 tol. to ± 1%	320° tol. to ± 3°	As low as±.5%	l watt	Servo or threaded bushing	
FVT Tra 3P/4" x	anslator	+ 15%	Stroke*	± 1% total resistance	l watt		proportional to a linear dis- r than a rotary motion of a shaft



535 Main Street, Acton, Massachusetts, Phone Acton 3-7711



There is a Birtcher Clamp ... or one can be designed ... for every tube you use or intend to use.

Regardless of the type tube or plug-in component your operation requires... and regardless of the vibration and impact to which it will be subjected ... a Birtcher Tube Clamp will hold it securely and rigidly in place.

Catalog and samples sent by return mail.



292

TOP PERFORMANCE ... in Production NOW!

This new DX 90° Deflection Yoke has everything a television receiver manufacturer wants... a sharp full-screen focus, a minimum of pincushioning, the ultimate in compactness and a price that's down-right attractive. Because this yoke has been brilliantly designed for mass production on DX's specialized equipment, it warrants immediate consideration in your 27" receiver plans. Write us today.

DEFLECTION YOKES ... TOROID COILS ... CRYSTALS I. F. TRANSFORMERS . . . R. F. COILS . . . DISCRIMINATORS SPEAKERS ... TV TUNERS ... ION TRAPS ... TRANSFORMERS

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DX RADIO PRODUCTS

COMPONENTS the heart of a good televisi

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(continued)

the bottom jig on the press holds and locks the sockets upside down precisely in final positions. The blank chassis is held in the top part of the press by springs. Operation of the press handle then forces the chassis down over the sockets.

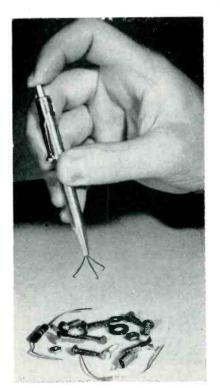
Carbon Tet Dispenser

WHERE carbon tetrachloride is occasionally needed for cleaning metal parts at incoming or outgoing inspection positions, it can be kept in an ordinary window cleaner spraydispenser bottle ready for convenient use.

Pick-Up Tweezers

HANDLING of small objects is made easier by new automatic pick-up tweezers about the size of a fountain pen. Depressing the top plunger of the tool causes three hooked spring-steel fingers to extend from the tip and flare out. When the plunger is released any object within the grasp of the fingers is firmly held. Maximum spread for gripping is over one inch.

The new tool, available from Win Sales Co., Forest Hills, N. Y., is ex-



Depressing top plunger spreads pick-up fingers of stainless steel tool

approved by service managers of: admiral zenith motorola emerson hoffman hallicrafters

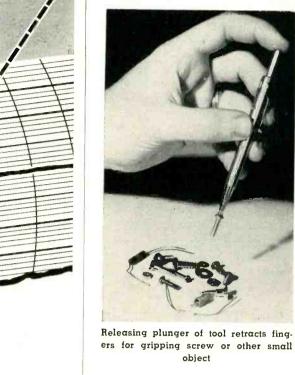
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· All the necessary signal sources for alignment of FM and TV receivers . Includes the Simpson High Sensitivity Oscilloscope and high frequency crystal probe for signal tracing . Independent, continuously variable attenuators and step attenuators for both AM and FM units offer complete control of output at all times • 0-15 megacycle sweep is provided by a noiseless specially designed sweep motor based on D'Arsonval meter movement principles • The exclusive Simpson output cable (illustrated) includes a variable termination network, quickly adapted to provide open, 75 or 300 ohm terminations -the addition of a pad provides attenuation and isolation. Use of appropriate resistors across certain terminals will provide any other termination required. A .002 MFD blocking condensor can be added on any termination for use on circuits containing a DC component . The FM generator output voltage is constant within .2 DB per MC of sweep.

dealer's net \$395.00

SIMPSON ELECTRIC COMPANY 5200 W. Kinzle St., Chicago 44, Illinois + Phone: COlumbus 1-1221 + In Canada: Bach-Simpson, Ltd., London, Ont.

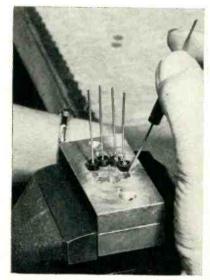
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cellent for picking up oddly shaped objects, hot objects, pieces that are difficult to grip or adjust because of their size or shape, and highly polished pieces that must not be handled. It can hold or adjust parts in spaces too cramped for a hand.

Soldering Resistors

THE PROBLEM of connecting eight matched carbon resistors in parallel with practically zero lead length while holding the combined final resistance within 0.6 ohm of the



Inserting resistors in brass jig as first step in obtaining a parallel connection with practically zero lead lengths

KEEP CURRENT CONSTANT VICTOREEN CURRENT REGULATOR TUBES

Replace that expensive regulating circuit with a single current regulator tube designed to closely regulate line or battery current — simply, efficiently, at minimum cost.

In-a-current regulator tube an increase in current is automatically compensated for by increased resistance.

What About ...

CURRENT RANGE . . . Many tube types available .025 to 6 amps. A.C. & D.C.

-octal or miniature base.

VOLTAGE DROP Varies 1 to 100 V depending on current, bulb size.

PHYSICAL SIZE Standard T-6, T-9 or ST-14

ENVIRONMENTAL CONDITIONS Reliable operation at extreme temperatures, humidity, altitude.

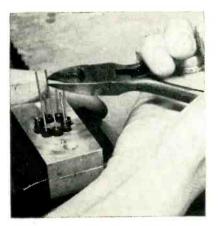
MIL SPECS . . . Type approved tubes available.

Type No.	Voltage (V)	Currents (Amps)
CR80-20	20-60	.080
CR140-20	20-35	.140
CR200-20	20-40	.200
CR350-5	5-12	.350
CR600-4	4-10	.600
CR800-4	4-10	800
CR900-4	4-11	.900
CRM900-5	5-9	.900
CR 950-4	4-11	.950
CR1635-5	5-9	1,635
CR1700-2	2-4	1.700
CRM1700-2	2-4	1.700
CR3500-3	3-6	3,500
CR4200-3	3-6	4,200

Write for further details-include specifications for your application

BETTER COMPONENTS MAKE BETTER INSTRUMENTS The Victoreen Instrument Co. CLEVELAND 14, OHIO 3800 PERKINS AVENUE

(continued)



Cutting resistor leads to different temporary lengths to facilitate insertion of leads in holes of end plate

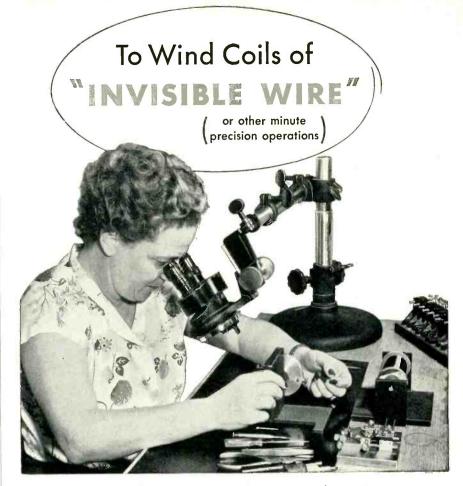
required 51.26-ohm value was solved through use of a unique assembly and soldering procedure in the Clifton, N. J. plant of Allen B. Du Mont Labs, Inc.

The required short leads precluded use of heat-absorbing clips during soldering. To prevent heat from changing resistor values, heatabsorbing blocks are used as assembly jigs. The first block is clamped in a vise and the eight resistors are inserted in drilled holes arranged in a circle, going partly through the block. The bottom leads project down through the bottom of the block through smaller holes.

As the next step, the operator cuts the upper leads each to a different length with side-cutting pliers, to facilitate placing the final end plate over the leads. After the leads have been inserted in the eight holes of this plate, the leads are all cut off flush with the top of the plate and then soldered to the plate. Care is taken to solder as quickly as possible, to minimize heat rise. The copper jig quickly absorbs any heat that does get to



Soldering leads to end plate



At the Hathaway Instrument Company, tiny galvamometer coils are wound with wire so fine that it is almost invisible to the unaided eye. Ingenious tooling and use of an AO Stereoscopic Microscope assure fast, precise workmanship.

These unique AO Microscopes provide two complete optical systems (one for each eye) to enhance the perception of depth and to provide three-dimensional reality plus an exceptionally wide field of view. Unlike ordinary microscopes, objects and movements are not inverted. Instead they appear in their natural directions. Because AO Stereoscopic Microscopes are unequalled for fabrication, assembly, inspection of minute precision parts, they are widely used in electronics, metal working, food and many other industries.

Let AO Stereoscopic Microscopes help you achieve high precision at low cost. Mail coupon below.





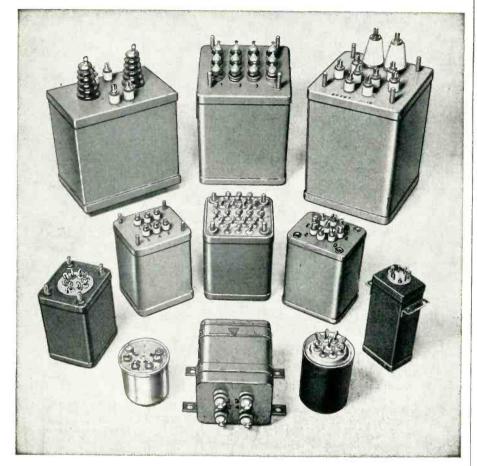
American Optical

American Optical Company Dept. J 178 Instrument Division Buffalo 15, New York	
Gentlemen: Please send me further information on A	O Stereoscopic Microscopes.
Signed	
Organization	
City	Zone State

PRODUCTION TECHNIQUES

(continued)

TRANSFORMERS



HERMETICALLY SEALED TO MIL-T-27 SPECIFICATIONS

NYT offers a wide variety of transformer types to meet military and civilian specifications, designed and manufactured by specialists in transformer development.

Latest NYT service for customers is a complete test laboratory equipped and approved for on-the-spot MIL-T-27 testing and faster approvals.



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Use of spacer sheet as guide for cutting leads at other end of group to final length. Heat-absorbing brass block is divided into two parts so it can be removed after soldering is completed. Finished end plate rests in hole in wood iig clamped in vise

the resistors. After each lead is soldered, carbon tetrachloride is applied to speed cooling; this is done by shaking a brush filled with the fluid over the joint while the solder is still molten, then applying the brush directly.

Next, the group of eight resistors is lifted out of the block and placed upside-down in a wood jig held in another vise. Two brass blocks are now set against the sides of the resistor group. The upward-projecting resistor leads are cut to different lengths as before, a copper spacer sheet is fitted over them to serve as a guide for cutting to the final counter-sunk depth, and the guide sheet is removed. A permanent heat-absorbing core is now placed in the center of the resistor group, the other permanent end plate is dropped over the short leads, and the joints are carefully



Final soldering operation

June, 1953 — ELECTRONICS

PRODUCTION TECHNIQUES (continued)

soldered one by one just as for the other end. The holes in this plate are countersunk, and solder must be applied carefully so it does not project above the surface. For the intended application, filing of surplus solder was not permissible.

This elaborate assembly technique was necessary because space limitations in the final equipment prevented use of longer leads.

Dual-Head Tapping Machine

TAPPING holes on both sides of Uchannels for transmitter cabinets has been speeded up at the Brooklyn, N. Y. plant of Karp Metal Products Co. by the use of two automatic tapping heads mounted facing each other. The pre-drilled channel is placed between the two heads and the holes aligned with the taps, A



Dual-head tapping machine uses singlelever control to speed tapping of holes in U-channels. The W-shaped linkage is in foreground. Dual-outlet coolant pipe is directly over taps

single control lever is then operated to move both heads toward the channel simultaneously.

Control of both heads from one lever is accomplished through a Wshaped linkage. Coolant for both taps is brought through a flexible tube to a dual outlet head positioned over the work.

ELECTRONICS - June, 1953

518,400 MILES 36,000 HOURS

"Simpson Model 303 is too rugged to break!"

Carroll W. Hoshour Director of Sale's Engineering and Service Raytheon Television and Rodio Corporation



"Nine Raytheon television serv-ice representatives are constantly on the road covering 65 distributor

territories. Not only must their equipment remain accurate, but it also must be built to withstarta the rigors of constant travel by car, train, bus and plane?

"The only test instrument our Raytheon television service representatives carry is the Simpson Model 303' Vacuum Tube Volt-Ohmmeter. We are enthusiastic about this instrument because not one 303 has ever failed to operate or performed indecurately. The Model 303's in service for Raytheon television representatives have gone through, at a rough estimate, \$18,400 miles and 36,000 hours of rigorous handling. We think Simpson Model 303 is too rugged to breaky

C.W. Hoshow

Simpson Model 303 Vacuum Tube Volt-Ohn dealer's net . . \$68.00 HV Probe \$9.95 In Canada: Bach Simpson, Ltd., London, Ont. Another reason why

mis the world's largest manufacturer of test equipment

Edited by WILLIAM P. O'BRIEN

Control, Testing and Measuring Equipment Described and Illustrated . . . Recent Tubes and Components Are Covered . . . Fifty Trade Bulletins Reviewed



H-F IMPULSE RELAY features high sensitivity

C. P. CLARE & Co., 4719 W. Sunnyside Ave., Chicago 30, Ill. Type T high-frequency impulse relay was developed for use in applications that require a highly sensitive relay completely free from contact bounce and capable of a prodigious number of operations at extremely high speed. This relay has a pull-in time of 120 µsec and a drop-out time of 100 usec that enable it to follow 2,500 cps; aperiodic to 1,000 cps. In a typical application it has a life expectancy, following a run-in period of $1 \times 10^{\circ}$ operations, of $5 \times$ 10° operations with a 0.75-ma contact load over a 6-month period without readjustment.



SIGNAL GENERATOR displays characters

WANG LABORATORIES, 296 Columbus Ave., Boston 16, Mass. Model DS-157 character display signal generator supplies all the necessary signals to display any character on the screen of a c-r tube. Every character is formed by properly intensifying the beam when it scans across an area of the screen. Hundreds of different characters can be made available at the same time. Characters are displayed at a rate of 10,-000 per second. No control or adjustment is necessary. No special c-r tube is required.



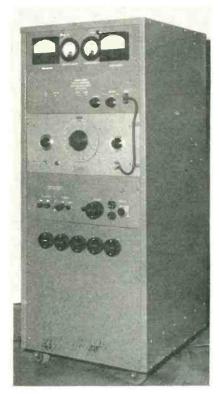
CONVERTER BOOSTER is handy in fringe areas

BLONDER-TONGUE LABORATORIES, INC., 526 North Ave., Westfield, N. J., announces the model BTU-1 Ampliverter, a single-channel uhf converter with more than 17-db gain and a very low noise factor. The unit will produce clear, sharp, snow-free pictures in locations where ordinary converters fail to The new model features do so. three tubes (6AF4, 6BK7A and 6CB6), a germanium mixer and a self-contained power supply. All three sections are fully shielded to minimize oscillator radiation. Double-tuned r-f circuits reject spurious signals and provide correct band-pass and flat response. The Ampliverter has input terminals for both uhf and vhf antennas.

OTHER DEPARTMENTS

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POWER AMPLIFIER is rated at 1,000 w

JOHN FLUKE ENGINEERING Co., 1111 W. Nickerson St., Seattle 99, Wash. Model 200A power amplifier is specifically designed to furnish a source of variable frequency alternating current for component and equipment testing at the frequencies specified for Army and Navy equipment, and at those encountered in foreign power systems. It is rated at a full 1,000 w at 75-percent power factor with distortion of not more than 1.5 percent at unity power factor, and not more than 3 percent at 75-percent power

Ultra High Quality Sockets FOR UHF APPLICATIONS

<image>

Sylvania now offers you highest quality sockets especially designed for UHF applications. Precision engineered throughout to assure minimum inductance.

Shielded bases and contacts are cadmium plated. Low-loss phenolic castings completely inclose tube pins to prevent shunted circuits.

You'll find it pays to insist on Sylvania ultra high quality parts for all your ultra high frequency requirements. For additional information and specifications, write: Sylvania Electric Products Inc., Dept. 3A-1006, 1740 Broadway, N. Y. 19, N. Y.



In Canada: Sylvania Electric (Canada) Ltd. University Tower Building, St. Catherine Street, Montreal, P. Q.

LIGHTING • RADIO

• ELECTRONICS

TELEVISION

PART...

BY SYLVANIA"

ELECTRONICS - June, 1953

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299

www.americanradiohistory.com

factor, over a 40 to 4,000-cps frequency range. Regulation at unity power factor is 7 percent and output voltage is substantially unaffected for a \pm 10-percent line voltage change. Output voltage is adjustable from 0 to 115 v. An ammeter and voltmeter are provided for monitoring the output.



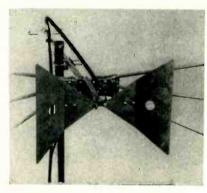
FLEXIBLE COUPLING has new type insulation

THE JAMES MILLEN MFG. Co., INC., Malden, Mass., has developed an entirely new type of insulated flexible coupling. Instead of the conventional riveted strap assembly, the new coupling is injection molded as a single unit. This method of assembly eliminates back lash, materially shortens the overall length, increases the electrical leakage path and very substantially increases the voltage breakdown rating over couplings of the conventional riveted construction, while maintaining an equally high degree of flexibility and a greater accuracy of hub alignment.

within about 1 db from 50 cycles to 500 kc and it is satisfactory as an indicator at frequencies from 20 cycles to 5 mc. An approximately logarithmic relationship between meter reading and input voltage gives an on-scale range of about 120 db. The full-scale deflection is about 100 v while a signal of less than 40 μ v deflects the meter by one percent of full scale.

NEW THYRATRONS are interchangeable

AMPEREX ELECTRONICS CORP., 230 Duffy Ave., Hicksville, L. I., N. Y., announces two improved versions of standard hydrogen thyratrons, types 4C35 and 5C22. The new Amperex types are 6268 and 6279 respectively. Incorporating self-contained and self-regulating sources of hydrogen, these new tubes exhibit a minimum life expectancy of over 1,000 hrs, which is at least twice that of standard types. Both tubes are completely interchangeable with the tubes replaced.



ANTENNA ADAPTOR is designed for uhf use

CHANNEL MASTER CORP., Ellenville, N. Y. Model 415 Econo-Dapter is a high gain, all-channel, uhf triangular dipole specifically designed to add uhf to the millions of vhf Super Fan installations now in existence. The precise distance is prefixed, and the uhf dipole is veed forward so that it is always parallel to the vhf fan elements that function as a highly efficient sheet reflector. The Econo-Dapter features "free space" terminals that prevent the accumulation of dirt, ice or rainwater between the feed points, which can short out the picture. Its ultrarigid construction prevents vibration that can cause picture flicker.



TUBE TESTER contains 3 µmho ranges

THE HICKOK ELECTRICAL INSTRU-MENT Co., 10527 Dupont Ave., Cleveland 8, Ohio. Model 533AP tube tester is now available as a radio-ty and communication technician's portable for on-location or shop bench servicing. It is built with patented dynamic mutual conductance circuits to permit tube tests under simulated operating condition for better matching of tubes in tv or other electronic equipments. The unit contains three micromho ranges of 0 to 3,000, 6,000 and 15,000. It includes a new built-in bias fuse to prevent accidental damage to bias potentiometer. Measurements are 16³ in. wide, $18\frac{3}{8}$ in. long and $7\frac{1}{2}$ in. deep, and net weight is 24 lb.



D-C VTVM has 3-percent accuracy

SCIENTIFIC SPECIALTIES CORP., Snow and Union Sts., Boston 35, Mass. Model VM-81 d-c electronic volt-

June, 1953 - ELECTRONICS



NULL DETECTOR designed for a-c bridges

GENERAL RADIO CO., 275 Massachusetts Ave., Cambridge 39, Mass. Type 1212-A unit null detector has been designed primarily as a balance indicator for a-c bridges. However, it is useful as a sensitive widefrequency-range voltage indicator. Its frequency characteristic is flat



Reliability is built into many types of electrical and mechanical spring parts with Bridgeport Phosphor Bronze.

Product improvement through...

What do you look for in a spring material?

- 1. Resilience.
- 2. High fatigue resistance to withstand millions of flexing cycles.
- 3. High yield strength to withstand considerable deflection without taking a set.
- 4. Good corrosion resistance.
- 5. Sufficient ductility for stamping and forming.
- 6. Good electrical conductivity (if spring carries current).

BRIDGEPORT PHOSPHOR BRONZE

These properties are engineered into Bridgeport's Phosphor Bronze through proper melting practice, special casting techniques and controlled mill processing. The superior quality of Bridgeport's Phosphor Bronze means superior performance – in electrical applications such as switches, relays, capacitors and controls... in mechanical applications such as bellows, diaphragms and lock washers.

Call on Bridgeport's Metallurgical Laboratory for help with your metal specification problems. Contact your nearest Bridgeport office for service.

Mills at Bridgeport, Conn., and Indianapolis, Ind. In Canada: Noranda Copper and Brass Limited, Montreal

BRIDGEPORT BRASS COMPANY

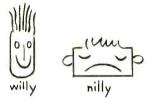
30 GRAND STREET, BRIDGEPORT 2, CONNECTICUT

ELECTRONICS - June, 1953

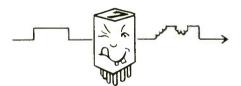
NEW BLOOD IN THE PULSE RACKET

It is gratifying to note that within a month of our attack on relays for the pulse market, a favorite competitor has done the impossible and brought out an impulse relay. It is improbable that our implications impelled him to such an important step, but the impression, though implausible, adds impetus to our plans.

The purpose of a pulse (or impulse) relay is either to make round pulses square, or, to make little square pulses big. Relays are not usually used to make narrow pulses wide or wide pulses narrow, although some do, willy nilly.



Relays like our Type 7, which eat a couple of milliseconds off a pulse and then bite out a nick in the form of a half-millisecond bounce,



are no better than rumor-mongers as repeaters of information. That new impulse relay certainly beats it all hollow because it operates twenty times as fast, and doesn't bounce.

If our new relay could do that, as well as what it already does, we wouldn't have to advertise for long. To be specific, it is SPDT, and it will operate in about .0006 seconds, transfer taking as little as .00025 seconds off your pulse. It never bounces, of course, and will handle substantial contact loads such as a teleprinter for .over 100,000,000 operations. It looks like this:



Both these wonderful relays are pretty hard to get. You can have one of ours right away, if you convince us that you need something a lot better than our "7" (if not, that's what you'll get). Furthermore, you'll have to answer a lot of questions about your gadget and its purpose (how else can we learn about "new frontiers"?). Finally, you'll have to settle for commercial quality and finish; no leak proof, salt proof, fire proof, fungus proof; so far all we've tried is to make it goof proof.

FEATURES OF THE NEW PULSE RELAYS

	SIGMA	COMPETITOR
Operating characteristics	Two coil polarized	Single coll neutral
Contact Arrangement	SPDT	SPST
Contact load and life rating	10 ⁸ @ 60 ma (cantacts easily replaced)	5 x 10 ⁹ @ .075 ma
Contact separation	.004″	. <mark>0005″</mark>
Max. Aperiodic pulse rate	400 cps	1000 cps
Max. Following pulse rate	1200 cps	2500 cps
Signal for good operation	+ 20, -20, + 20 mg	40, 0, 40 ma
Coll resistance	150 n each	135 A
Height and diameter obove octal plug	2 1/2" × 1 9/32"	1 21/32" x 1 15/16"

SIGMA INSTRUMENTS, INC. 102 Pearl Street, So. Braintree, Boston 85, Mass.

NEW PRODUCTS

meter is a wide range instrument with excellent stability and high sensitivity. Range is 50 mv full scale to 500 v full scale, d-c; 11 ranges. Input impedance is 50 megohms on all ranges. Accuracy is 3 percent of full scale on all ranges. Power input is 115 v, 60 cycles a-c; approximately 25 w.



TRIODE HEPTODE is a frequency changer

MULLARD LTD., London, England. A new frequency changer, which should prove of great interest to designers of communications and industrial electronics equipment has been introduced. It is the ECH81 triode heptode on the B9A (noval) base. Featuring high conversion conductance and low noise, it is particularly suitable for use as a frequency changer in a-m or a-m/ f-m receivers where its h-f performance is considerably in excess of the company's earlier tubes. The small size also recommends it to designers of modern compact equipment where space is limited.

LAB COIL KIT contains 10 type C coils

CAMBRIDGE THERMIONIC CORP., 457 Concord Ave., Cambridge 38, Mass., has made available a new coil kit to aid design engineers, lab technicians and others engaged in developing prototypes and pilot models. The kit contains 10 coils of the LS6 size, type C, with silicone Fiberglas collars. The coils cover a range of from 2 μ h to 800 μ h, the range of each slightly overlapping

(continued)

(continued)

the next coil in the scale. The kit comes complete with mounting hardware and also contains a chart on the inside top cover listing all data of interest to the designer—information such as inductance range, wire size, number of turns and Q value.



ELECTRICAL TAPE is only 3 mils thick

MINNESOTA MINING AND MFG. Co., 900 Fauquier St., St. Paul 6, Minn., has announced a new transparent electrical tape only 3 mils thick that combines high tear strength with a high dielectric and excellent noncorrosive properties. Designated Scotch electrical tape No. 5, it has a polyester film backing made from Mylar and a pressure-sensitive, heat-resistant, electrical grade adhesive. Stable under temperatures up to 125 C, the tape is designed for use in fine wire coils, transformers, and in minature electric components. It has an insulation resistance of 100,000 megohms, a dielectric strength of 5,500 v and an electrolytic corrosion factor of 1.0.



BRIDGE INDICATOR balances measuring bridges

HERMON HOSMER SCOTT, INC., 385 Putnam Ave., Cambridge 39, Mass. Type 615-A bridge indicator permits more rapid, accurate and convenient balancing of measuring

maintenance and replacement are simplified with Fairchild



plug-in potentiometers

These plug-in type ganged potentiometers are another excellent example of Fairchild's service in meeting the special requirements of customers. The problem was to provide ganged precision potentiometers that would simplify maintenance of airborne fire control equipment through quick and easy replacement. A series of packaged plug-in units like that shown was the answer.

An entire gang can be replaced in a few minutes because only the end mounting plates are fastened down. There are no wires to disconnect or solder. Test points are provided on the top of each potentiometer so it can be checked quickly.

Maximum rigidity of the gang is assured by mounting the individual units on a single shaft. These plug-in potentiometers have the same mechanical and electrical tolerances and performance characteristics that have made the Model 746 unit the first choice for many critical applications.

Use the coupon below to get full information.



THIS COUPON MAY HELP SOLVE YOUR POTENTIOMETER PROBLEMS!

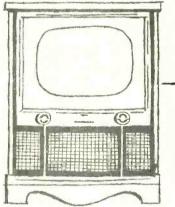
HICKSVIIIe, Long Islui	d, New York		
Gentlemen :			
	nplete information abou night solve my potentiom	ut Fairchild Precision Potentiom eter problems.	eter
Name			
Position			
Company			

American Beauty

makes perfect soldered connections for



RADIO and TELEVISION SETS



Pride of Brides for Three Generations, the famous American Beauty Electric Iron, made by the same specialists in electrical heating devices.



Build better with Solder... Solder better with American Beauty

Electric Soldering Inons-Since 1894

There are over 2,000 soldered connections in a good television receiver. Sylvania calls on American Beauty to help produce top quality products, maintain its reputation as a maker of expertly crafted receivers.

IN CHOOSING SOLDERING IRONS, look to the oldest, largest manufacturer in America. Look to AMERICAN BEAUTY, the Standard of Perfection on the world's production lines, and to these features that make AMER-ICAN BEAUTY the largest-sell-

 Nickel-coated, corrosion-resistant tips, easily and quickly replaced

ing of all soldering irons . . .

- Super-flexible cord, American Beauty-made, reduces worker fatigue
- Heating element of chrome-nickel ribbon resistance wire
- Insulated with pure mica
- Built-in connection for ground wire
- Six models . . . from 50 to 550 watts

A-106

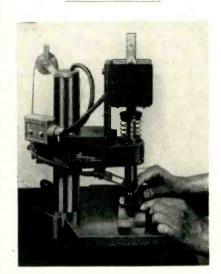
AMERICAN ELECTRICAL HEATER COMPANY DETROIT 2, MICHIGAN

Want more information? Use post card on last page.

NEW PRODUCTS

(continued)

bridges. An approximately logarithmic response allows balancing from coarse to extremely sensitive fine without the frequent range changes normally required with bridges. Since the output is virtually logarithmic with respect to input over a range of 10,000 to 1 (80db), very precise aural null-detection is possible without extreme concentration or strain on the part of the operator even in noisy surroundings. Frequency response is flat from 60 cps to 20 kc. Input voltage ranges of 0 to 1 v and 0 to 100 v are provided. Maximum output is 1 v. Weight is 7 lb, 11 oz.

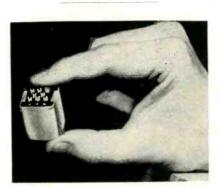


STAKING MACHINE reduces operator fatigue

BLACK AND WEBSTER, INC., 445 Watertown St., Newton 58, Massachusetts, has developed a new, improved all-electric staking machine called Electrostake. The machine is powered by a solenoid rather than the spring-loaded trip hammer used on most conventional stakers. The fast, effortless solenoid operation, plus other features, reduces operator fatigue to a minimum makes possible 25 to 50-percent increase in production and provides complete safety for the operator. A portable machine, the Electrostake is ideal for any assembly-line operation where two or more assembled parts must be pressed firmly together and then staked or riveted with a sharp blow. Typical applications include assembly and subassembly work involved in manufacturing instruments, electrical

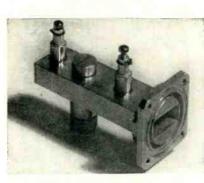
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components, cameras and many other small products.



TINY TRANSFORMER weighs only 1.3 oz

STANDARD TRANSFORMER CORP., 3580 Elston Ave., Chicago 18, Ill., has announced a line of miniature audio transformers made with nickel steel laminations, with a frequency response of \pm 1 db, 30 to 15.000 cps, maximum level 0 db. The Tinytrans are sealed and potted in 3 in. square, anodized aluminum cases with phenolic terminal boards. Total height, including terminals, is only 14 in. The case has two 2-56 threaded inserts, 12 in. centers, for easy chassis mounting. The entire transformer weighs only 1.3 oz.



CRYSTAL DETECTOR for 8,500 to 9,500-mc use

GENERAL PRECISION LABORATORY INC., 63 Bedford Rd., Pleasantville, N. Y., announces availability of a novel tunable crystal detector in RG-52/U or RG-6S/U waveguide. This addition to the company's specialized microwave components is designed for the 8,500 to 9,500mc range and utilizes two screws for adjusting to optimum vswr. Its simplicity of design and ease of operation represent an advance



Three-Speed Phonomotors by General Industries



Very compact 3-speed phonomotor incorporating vertical idler shifting principle. Idler wheel drives the turntable directly from appropriate step on motor shaft. Moving shift lever to

appropriate step on motor shaft. Moving shift lever to "OFF" position automatically disengages idler wheel from motor shaft during non-operating periods.

Features include ribbed mounting plate, oilless bearing and dynamically-balanced motor. Turntable shaft revolves with turntable and is grooved for turntable clip. Furnished with 8" turntable.

Dimensions: Length: 5"; Width: 4²⁸/₃₂"; Depth: 2¹⁵/₃₂" below mounting plate.



For applications in which compactness is secondary to need for absolute minimum of stray field radiation. Ideally suited for magnetic pickups.

Speed change is accomplished by vertical movement of idler wheel to appropriate diam-

eter of motor shaft for desired turntable speed. Moving shift lever to "OFF" position automatically disengages idler wheel from motor shaft, and cuts off the current to the motor.

Features include precision construction throughout, oilless motor and turntable bearings, dynamically-balanced rotor. Furnished with 10" turntable.

Dimensions: Length: $6\frac{5}{8}''$; Width: $6\frac{1}{16}''$; Depth: $2\frac{21}{22}''$ below mounting plate.

Both models available for immediate delivery. Write for quantity price quotations on these and other G.I. phonomotors.

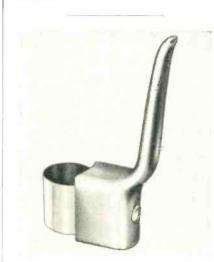


THE GENERAL INDUSTRIES CO. DEPARTMENT MA • ELYRIA, OHIO

(continued)

over earlier crystal designs.

detector



CABLE HANGER for mike floor stands

ATLAS SOUND CORP., 1451-39th St., Brooklyn 18, N. Y. Model CH-1 cable hanger is expressly designed to be used with all types and styles of mike floor stands. It enables the mike cable to be quickly coiled and looped over the hook when moving, storing or transporting the mike and stand. The CH-1 is easily and securely clamped to any diameter tubing.



SHUNT BOX for a-c instrumentation

MILLIVAC INSTRUMENT CORP., 444 Second St., Schenectady 6, N. Y. Type MV-121 shunt box, when plugged into the MV-12A voltmeter, converts it into a highly-sensative a-c ammeter, covering a very wide frequency range. The shunt box is particularly useful if an oscilloscope is plugged into the output terminal

FIRST IN STAINLESS STEEL

FASTENINGS

ELECTRONIC EQUIPMENT manufacturers count on Anti-Corrosive for fast, dependable service on all types of *precision* stainless steel fastenings. They know that our IN STOCK inventory of more than 8,000 items and sizes is the largest, most complete, in the industry. In addition, our production capacity is geared to produce large or small quantities of stainless fastenings, from large hex head bolts to tiny #0-80 machine screw nuts, faster and more economically!

Write for Catalog 53F today.



(continued)

of the a-c voltmeter as this makes it very simple and easy to observe waveshapes of currents.



FAST-ACTION RELAY features long core design

COMAR ELECTRIC CO., 3349 W. Addison St., Chicago 18, Ill., has announced the T-J relay, a fast-action telephone type featuring a long core design that gives it greater sensitivity and makes it ideal for use in the more complex circuits involving pull-in and drop-out time delay. The relays are available with coils for all standard voltages up to 110 v d-c; contact combinations up to 4-pole double throw, or 6-pole single throw. Standard contacts are of fine silver rated at 150 w. 3 amperes maximum noninductive load. They are thoroughly insulated to withstand 1,000 v a-c.



TELEVISION PROBE is pocket-size voltmeter

AMERICAN RESEARCH CORP., 1504-11th St., Santa Monica, Calif. A voltmeter small enough for a tv service man to carry in his pocket is now on the market. The TV Voltprobe is 10-in. long, needs no outside current to operate, and measures accelerating d-c voltages on a tv tube from 4,000 to 25,000 v. An alligator clip is connected to the chassis of the tv set, and the probe end of the Voltprobe is connected to the second anode by piercing

ARPAX has the smallest...lightest power supply available!

the AIRPAX

weighs only 1 lb. 14 ozs.

"PICK-A-BACK"

Model A1220 vibrator power supply is designed to deliver 15 watts, 150 volts DC, 100 ma at 1% peak ripple, and 70% efficiency. Very small size and weight are possible because of the high frequency (450 cycle) vibrator. Vibrator and power supply are hermetically sealed. Vibrator is replaceable, using Dzus snap fasteners for easy removal. Supply obtainable for 6, 12 or 26.5 VDC input, maximum output of 20 watts and 300 volts on special order. Will operate with a 20% input voltage variation, under severe vibration and shock, may be exposed to high altitude without damage.

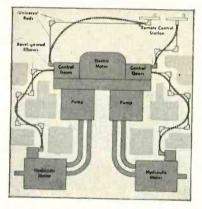




FOR EXAMPLE TO CONTROL A DUAL HYDRAULIC POWER SYSTEM

An equipment manufacturer using the hydraulic system pictured below had to provide a means of controlling the system from a centralized point. The original design, which called for a network of 17 universal rods with their bearings and 18 bevelgeared elbows, was both costly and troublesome and failed to provide the sensitivity required by the application. As a result, the manufacturer chose —

THE LOW-COST SOLUTION-AN S.S.WHITE REMOTE CONTROL FLEXIBLE SHAFT



In fact, only 4 standard S.S.White flexible shafts were needed to replace the 35 parts that were formerly used. The flexible shaft system cost 90% less, reduced assembly time and labor, eliminated alignment problems and provided 100% improved performance. It's savings like

these that make it well worth your while to investigate the economies of using S.S.White flexible shafts on your own remote control applications.

Up-to-date Flexible Shaft Information

This 256-page flexible shaft handbook will be sent free if you request it on your business letterhead. It contains full facts and data on flexible shaft selection and application.





Western District Office . Times Building, Long Beach, California

Want more information? Use post card on last page.

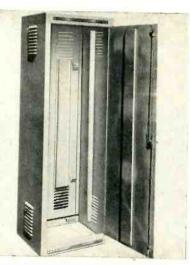
NEW PRODUCTS

(continued)

through the rubber protective cap. To get the voltage measurement, the knob on the Voltprobe is turned down until the lamp inside lights. The voltage is then read off a calibrated dial. The measurement can be made without removing the tube or chassis from the cabinet.

ROSIN CORE SOLDER is active yet noncorrosive

FEDERATED METALS DIVISION, American Smelting and Refining Co., New York, N. Y., has developed RTS 200, an active yet noncorrosive rosin core solder. Oxide films and corrosion products on the parts being soldered need not slow down operations, because this solder pierces such retarding agents four times faster than ordinary solders. The chemicals used in this new solder are commonly used in industry and have no toxicity factor whatsoever. RTS 200 is available in a wide variety of wire sizes, compositions and quantities.



TRANSMITTER RACKS are rigidly constructed

PREMIER METAL PRODUCTS Co., 3160 Webster Ave., Bronx, N. Y., announces the manufacture of a line of transmitter racks rigidly constructed of 16-gage steel. Panel mounting angles are $\frac{2}{16}$ thick and are tapped 12/24 on universal spacings. Rear doors are hung on loosejointed hinges and have flush snap catches. The racks are available in two sizes— $67\frac{3}{5} \times 22 \times 18$ in, with

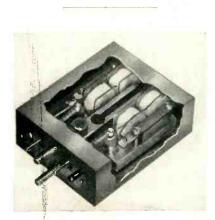
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panel space of $61\frac{1}{4} \times 19$ in. and $83\frac{1}{8} \times 22 \times 18$ in. with panel space of 77 $\times 19$ in. A complete catalog of the company's products for the electronic and electrical industries is available.



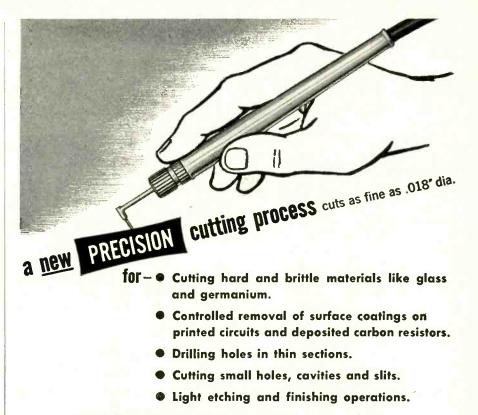
CIRCUIT TRACER weighs only 2¹/₂ oz

DELTA ELECTRICAL SPECIALTY CO., 1456 E. Walnut St., Pasadena, Calif. Versatile in its use, the new Circuitracer is a compact, 3-in-one convertible, quick-change tester. It is used to quickly locate grounds, opens, or shorts in dead or live circuits. The unit has been designed to trace virtually all types of circuits for continuity and the presence of either d-c or a-c voltage. Live circuits as low as 2 v or as high as 600 v can be tested, as can dead circuits and devices. This pocket-size test laboratory will withstand rugged industrial use, yet weighs only $2\frac{1}{2}$ oz. The location of the signal light in the tip at point of contact makes circuit tracing fast and accurate.



RESONATOR is tiny and weighs 8 oz

PHILAMON LABORATORIES INC., 5717 Third Ave., Brooklyn 20, N. Y., an-





The S.S.White "Airbrasive" Unit produces a cutting action by means of a high-velocity stream of abrasive particles which are directed at the work through an .018" diameter nozzle. The cutting action is cool and eliminates the vibration and pressure ordinarily associated with other cutting methods. Furthermore, the accuracy of the cut is not affected by surface irregularities of the work or by wear, as might be the case with a standard cutting tool. The Unit is ideal for laboratory work and can be readily adapted to any production set-up.

Write for Bulletin 5212. It gives full details about the S.S.W bite Industrial "Airbrasive" Unit, including specifications, prices and operating and performance data.





Western District Office . Times Building, Long Beach, California



Got an Antenna Tower Lighting Problem?

Be SURE your plans comply with the new FCC regulationswrite today for your free copy of the

H. & P. TOWER LIGHTING KIT CHART

FCC has decreed radical changes in lighting requirements for all new antenna towers and supporting structures.

For your guidance, Hughey & Phillips engineers have prepared a comprehensive chart, based on the new regulations, which illustrates the exact kinds of lights, the number of lights, and the spacing of lights required for every antenna type and height.

In other words, you can see at a glance the new lighting requirements for your particular tower!

Best of all, Hughey & Phillips now have available packaged

Tower Lighting Kits to meet FCC specifications-and to fit every need. Lighting kitscomplete to the last nut and screw-cost less and save time in engineering, purchasing, erecting.



FREE! Write Dept. L. for your Tower Lighting Kit Chart and a copy of the new FCC specifications.

PHILLIPS TOWER LIGHTING DIVISION

ENCINO, CALIFORNIA LEADERSHIP IN THE FIELD OF TOWER LIGHTING EQUIPMENT

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HUGHEY 8

NEW PRODUCTS

(continued)

nounces the model J miniaturized tuning fork resonator having a maximum weight of 8 oz and case dimensions of 1 in. \times 2³/₁₆ in. \times 2¹/₁₆ in. high. It is available in any frequency from 400 to 2,000 cps and in an accuracy rating of either 1 part in 10,000 or 1 part in 2,000 for operation from -40 C to +85 C. The units are completely temperature compensated and are solder-sealed and evacuated. Their internal silicone rubber mounting plus their external provision for mounting to a chassis via silicone rubber grommets provide excellent shock and vibration isolation. Due to their high effective working Q of approximately 10,000, these resonators provide an excellent means for generating accurate fixed audio frequencies.



COMMUNICATIONS PLUG is a 3-conductor type

SWITCHCRAFT, INC., 1328 N. Halsted St., Chicago 22, Ill. The No. 480 Littel-Plug, most commonly used in military communication and industrial equipment, features a one-piece tip rod which together with the sleeve, dead ring and ring sleeve are assembled into the mold as inserts; providing a finished plug with complete continuity of thermoplastic insulation between all the metal parts of the plug. Design and material are strictly in accordance with specification JAN-P-642. This Littel-Plug is a 3-conductor type, 0.2065-in. diameter sleeve, and mates with such jacks as the JAN type JJ-033. It is furnished with 3

June, 1953 - ELECTRONICS

Accurate • Portable • AVAILABLE



the Type H-12 UHF SIGNAL GENERATOR 900-2100 Megacycles

This compact, self-contained unit, weighing only 43 lbs., provides an accurate source of CW or pulse amplitudemodulated RF. A well-established design, the Type 12 has been in production since 1948. The power level is 0 to -120 dbm, continuously adjustable by a directly calibrated control accurate to ± 2 dbm. The frequency range is controlled by a single dial directly calibrated to $\pm 1\%$. Pulse modulation is provided by a self-contained pulse generator with controls for width, delay, and rate; or by synchronization with an external sine wave or pulse generator; or by direct amplification of externally supplied pulses.

Gold Plating of the oscillator cavity and tuning plunger assures smooth action and reliable performance over long periods. Generous use of siliconetreated ceramic insulation, including resistor and capacitor terminal boards, and the use of sealed capacitors, transformers, and chokes, insures operation under conditions of high humidity for long periods. Built to Navy specifications for re-

Built to Navy specifications for research and production testing, the unit is equal to military TS-419/U. It is in production and available for delivery.

Price: \$1,950 net, f.o.b. Boonton, N. J.

Type H-14 Signal Generator

(108 to 132 megacycles) for testing OMNI receivers on bench or ramp. Checks on: 24 OMNI courses, leftcenter-right on 90/150 cps localizer, leftcenter-right on phase localizer, Omni course sensitivity, operation of TO-FROM meter, operation of flag alarms.

Price: \$942.00 net, f.o.b, Boonton, N. J.

WRITE TODAY for descriptive literature on A.R.C. Signal Generators or airborne LF and VHF communication and navigation equipments, CAA Type Certificated far transport or private use. Dept. 5



ELECTRONICS — June, 1953

NEW PRODUCTS

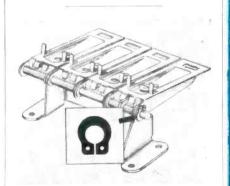
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tinned terminals fastened by screws.



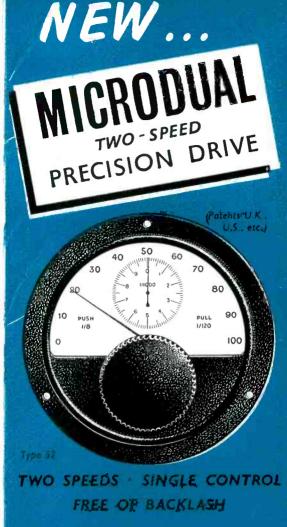
COLD CHAMBER simulates high altitudes

BOWSER TECHNICAL REFRIGERATION, Terryville, Conn., is now manufacturing a walk-in chamber that is capable of simulating altitudes from sea level to 80,000 ft and can produce a climb rate of 5,000 ft per minute. It can be used for testing radar antennas. With an interior free working space of 9 ft \times 9 ft \times 7 ft high, the chamber can be cooled from 140 F to -76 F in two hours and heated from -76 F to 140 F in one hour with a temperature control of ± 2 deg. Humidity range is up to 95 percent. Illustrated is one of the chambers being loaded for delivery.



LOCKING COLLAR designed for small shafts

WALDES KOHINOOR, INC., 47-16 Austel Place, Long Island City 1, N. Y., has added to its line of retaining rings a low-cost fastener that provides a positive shoulder, secure against thrust and vibration. Designated as the series 5555 Truarc grip ring, the retainer can be assembled and disassembled in either direction on a straight ungrooved shaft with Truarc pliers. The basic design principle of complete circularity around the pe-

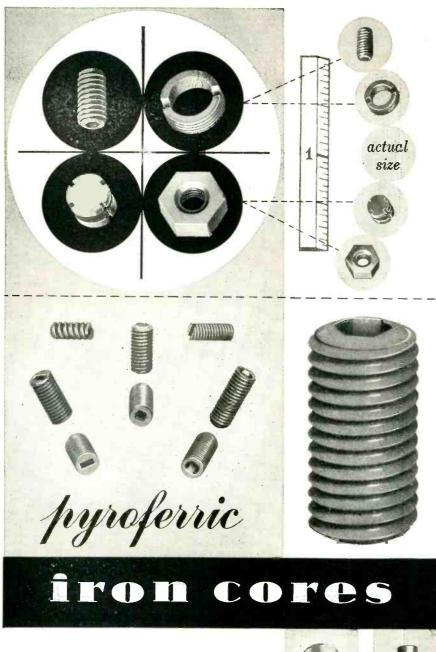


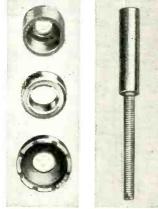
- Accuracy of scale reading 100%
- Coarse searching speed plus fine setting control:
- Single control knob displaced axially to select the speed ratio.
- Spring-loaded gears with automatic take-up of any wear or play between primary and secondary drives.
- Pointers geared directly to centre spindle.
- Security in operation: friction clutch obviates overdriving.

TYPE NUMBER	EFFECTIVE	SPEED RATIOS		
No.	OF DIAL MARKINGS	SCALE LENGTH	COARSE	FINE
52	1 000	3.3 feet	1.0	1 1 120
63	1.000	3.3 feet	8	1:120
57	1,000	6.6 leet	1 ; 15	1:200
56		6.6.1ees	fillingers 1	1 200
53		6.5 feets	2 1 13	1, 1 200

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PYROFERRIC services are available for the engineering of your core production requirements . . . your letterhead request will bring you M.P.A. Data Sheets and tables which give complete information including recommended sizes and tolerances, as well as a cross-referenced index of manufacturers' material designation.



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NEW PRODUCTS

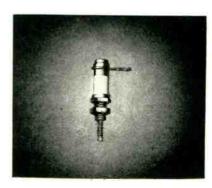
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riphery of the shaft, and the ring's unusually large radial width combine to exert considerable frictional hold against axial displacement. Sample rings for shaft diameters of $\frac{1}{3}$ in., $\frac{3}{6}$ in., $\frac{1}{4}$ in., $\frac{1}{16}$ in. and $\frac{2}{3}$ in. are available upon request.



TV ATTENUATOR handles excessive signals

VIDAIRE ELECTRONICS MFG. Co., Lynbrook, N. Y., is manufacturing a new tv attenuator that eliminates overloading due to strong signals. Known as Tel-Atten, the new unit was designed to reduce buzz in intercarrier sets, and most cross-modulation effects. It also features 1,000-to-1 change in signal reaching antenna posts and vernier adjustment for all signal areas. The instrument was designed for all tv sets troubled with excessive signals such as poor synchronization, multiple images, buzz in sound and beats in picture. Installation is simple for it connects with only three leads and is mounted with just two screws. Model A-2 measures only 3§ in. x 2§ in. x 11 in.



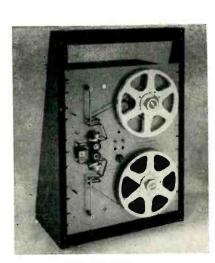
CAPACITOR has new tunable element

CAMBRIDGE THERMIONIC CORP., 457 Concord Ave., Cambridge 38, Mass.,

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(continued)

has announced a new tubular, variable ceramic capacitor, CST-50, that incorporates a tunable element of new and unusual design. Because of this feature which practically eliminates losses due to air dielectric, a large minimum-to-maximum capacitance range (1.5 to 12 µµf) is realized—surpassing that of capacitors many times larger in physical size. The CST-50 stands only 19/32 in. high when mounted, is less than $\frac{1}{4}$ in. in diameter and has an 8-32 threaded mounting stud. The mounting stud is split so that the tuning sleeve can be securely locked without causing an unwanted change in capacitance. The CST-50 is provided with a ring terminal that has two soldering spaces.



TAPE HANDLER records and plays back

POTTER INSTRUMENT CO., INC., 115 Cutter Mill Rd., Great Neck, N. Y., has announced a new high-speed, low cost magnetic tape handler for digital data handling and general computer recording and playback. One unique feature of the device is its ability to start and stop intermittently within 5 milliseconds from external signals thus making it possible to record, play back or compare blocks of information. Fully reversible drive at speeds of 15 and 30 inches per second is provided. New photoelectric proportional servo tension controls provide uniform tape tension over the recording head at all speeds. Independent reel drives, controlled by the servo systems, assure freedom



into less space "

Rating for rating, "Diamond H" Series R hermetically sealed, miniature aircraft type 4PDT relays are smallest (1.6 cubic inches), lightest (3.76 ounces), have widest temperature range (-65° to $+200^{\circ}$ C.), greatest operating shock resistance (to 50 "G" and higher) and excel all others in their field in ability to break high currents and high voltages.

Ideal for high frequency switching, their inter-electrode capacitance is less than 5 micro-microfarads contacts to case, less than 2½ mmf between contacts, even with plug-in type relay and socket. Vibration range is from 0 to 500 cycles per second and upward at 15 "G" without chatter. Coil resistances up to 50,000 ohms are available, with contact loading through 10 A. resistive for 100,000 cycles (30 A. resistive for 100 cycles) at 30 V., D.C., or 115 V., A.C. SENSITIVITY approaches 100 milliwatts at 30 "G" operational shock resistance. They meet all requirements of USAF Spec. MIL-R-5757 . . . and far surpass many. Various standard mounting arrangements available.

"Diamond H" engineers are prepared to work with you to develop variations for guided missiles, jet aircraft, fire control, radar, communications, geophysical and computer apparatus... any application where peak performance is vital under critical conditions.

Illustrated Bulletin R-150 gives detailed performance data under varying conditions. Write for a copy today.

THE HART MANUFACTURING COMPANY

202 Bartholomew Avenue, Hartford, Connecticut

THE HART MANUFACTURING COMPANY, 202 Bartholomew Ave., Hartford, Conn.

Please send me Bulletin R-150 with detailed performance data on Series R Relays

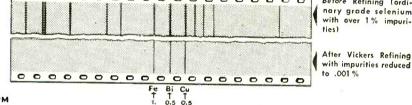
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A QUALITY CONTROL THAT MEANS MORE UNIFORM, DEPENDABLE PERFORMANCE FOR YOU!

Selenium rectifier performance depends upon the purity of selenium used. Vickers Electric Division establishes complete quality control at the very beginning . . . with its own refining plant and testing laboratories. Producing uniformly pure selenium for Vickers rectifiers is an important step in assuring more consistent performance characteristics, and stable, long-life rectifiers.

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- 255 separate tests and inspections.
- Automatic electroforming "pre-stresses" cells.
- Precision-matched cells prevent overload-overheating.
- Hydraulic assembly assures mechanical strength and dimension.
- Rectifiers shock and vibration tested to military specifications.

Write for Bulletin 3000. Vickers engineering service is available without obligation.

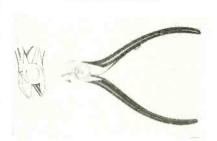


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NEW PRODUCTS

(continued)

from tape breakage or spilling on quick reverses.



COMPACT PLIER for printed-circuit use

MATHIAS KLEIN & SONS, 3200 Belmont Ave., Chicago 18, Ill., offers a compact new plier that meets the specialized needs of printed circuit wiring. The plier is designed with special fitted knives that shear and crimp the wire in one operation. The crimped wire holds the loose parts in position, permitting fast and efficient dip soldering of the exposed wire ends in the circuit. In use, the plier is conveniently held with the handles in an upright position. The 45-deg working angle of the knives against the printed circuit permits visual inspection of the shearing-crimping operation.



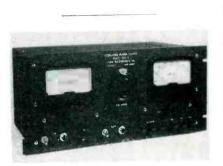
POWER RHEOSTATS have deep ceramic cores

TRU-OHM PRODUCTS, 2800 Milwaukee Ave., Chicago 18, Ill., has added three new power rheostats to its line. Sizes available now are 50, 75, 100 and 150 w. Each of the models incorporates an extra deep ceramic core on which the resistance wire is toroidally wound and bonded in place with vitreous enamel. This construction results in better heat dissipation and a more conservative power rating. Positive and constant brush pressure is provided with an exclusive torsion spring assembly. Other features include rugged mechanical design for long rotational life, minimum backlash, low contact resistance and smooth, uni-

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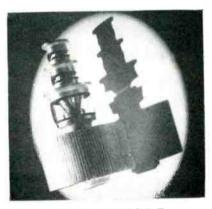
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form windings for practically stepless resistance control.



D-C POWER SUPPLY has 0.1-percent regulation

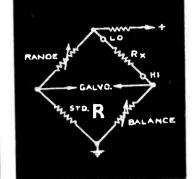
LAWN ELECTRONICS CO., East Freehold Rd., Freehold, N. J., is now in production on the model 630-A regulated d-c power supply. The unit features 0.1-percent regulation, less than 1 mv ripple and less than 0.5-ohm output impedance. The output voltage is continuously variable from 0 to 600 v with either the positive or negative terminal grounded, and the unit will supply up to 300 ma at any voltage setting. The unit also features a bias supply variable from 0 to -250 v stabilized to 0.1 v and a 6.3-v 6-ampere center-tapped filament supply. Dimensions of the unit are 19 in. wide \times 8³/₄ in. high \times 10¹/₂ in. deep.

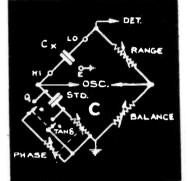


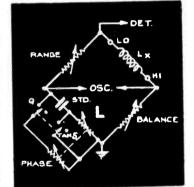
RING SEAL TRIODE has ratings to 110 mc

MACHLETT LABORATORIES, INC., Springdale, Conn., announces the ML-6258, a forced-air-cooled ring seal triode incorporating a highefficiency radiator. Designed specifically for r-f heating application in the 2 to 3-kw range, but well adapted to a-m, f-m and tv transmission, it has plate input and dissipation ratings of 7 kw and 3 kw

ELECTRONICS - June, 1953







RESISTANCE, CAPACI-TANCE, INDUCTANCE and power factor are measured quickly and accurately on this Marconi engineered instrument.



THREE

IN ONE

UNIVERSAL BRIDGE

TF 868

Three basic bridges are used with a 1,000 cps oscillator and 3 tube logarithmic amplifier with wide range automatic gain control. Simple to use, the main dial is direct reading, without arithmetic, on all ranges $(0.1 \Omega - 10 \text{ M} \Omega, 1 \mu\mu\text{f} - 100 \mu\text{f}, 1 \mu\text{H} - 100\text{H})$ to an accuracy of one per cent. Its industrialdesigned appearance fits well in modern surroundings and partners its outstanding electrical performance. Let us mail you full particulars.

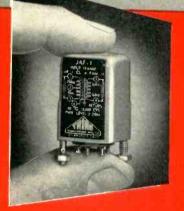


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CANADA: CANADIAN MARCONI CO., MARCONI BUILDING, 2442 TRENTON AVENUE, MONTREAL ENGLAND: Head Office: MARCONI INSTRUMENTS LIMITED - ST. ALBANS - HERTS. Managing Agents in Export: MARCONI'S WIRELESS TELEGRAPH COMPANY LIMITED MARCONI HOUSE, STRAND - LONDON - W-C-2

TRIAD SUB-MINIATURE HERMETICALLY SEALED transistor transformers



standard MIL cases hermetically sealed magnetically shielded

Triad offers Transistor Transformers, both cased and uncased, for all applications in connection with both NPN and PNP type of transistors. Cased types are listed below. Dimensions, 3/4 "x 3/4 "x 11/8".

	Impedance			
Type- No.	Winding #1	Winding #2	Max. Level-VU	Shielding db.
JAF-1	50000	600/250/50	10	45
JAF-2	250000	600/250/50	10	45
JAF-5	50000	30/12/4	10	45
JAF-11	50000	15000	10	45
JAF-21	15000	600/250/50	10	45
JAF-23	20000 C.T.	600/250/50	10	45
JAF-31	600/ 25 0/ 50	600/250/50	10	45
HS-71	10000	600/150	33	0
		new 1953 t		

ther transformers which can be adapted to transistor circuits. Write for Catalog TR-53G



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NEW PRODUCTS

(continued)

respectively. Its stress-free thoriated tungsten filament operates at 12.6 v, 27 amperes. Maximum ratings apply to 110 mc. The tube is also available in an integral anode water jacket, water-cooled model and in a version designed for use with the company's quick-change automatic seal water jacket.



DEFLECTION YOKES that feature five leads

HALLDORSON TRANSFORMER Co., 4500 No. Ravenswood Ave., Chicago 40, Ill., has available two new deflection yokes featuring R-C network flexibility. A fifth lead (four are conventional) is interconnected with components in the yoke to provide external rearrangement of the network to suit different ty set requirements. With the DF601 and DF602, all network variations are easily accomplished without digging into the yoke-the lead ends merely being properly combined during the yoke installation.



POTENTIOMETER features self-balancing

GRAY & HULEGUARD, INC., 930 North Hancock Ave., Los Angeles 46, Calif. A group of electronic units,



For determining the resonant frequency of tuned circuits, antennas, transmission lines, bypass condensers, chokes, etc. For measuring inductance and capacitance. May also be used as an auxiliary signal generator; for signal tracing and many other applications.





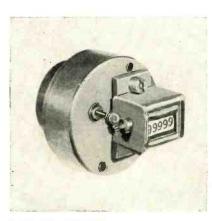
The consistent quality standard of Runzel wire, cord and cable offers manufacturers complete assurance of performance. Runzel products undergo such thorough inspections in the process of their manufacture that flaws are reduced to an absolute minimum.

Your wire needs in hook-up, lead-in, shielded wire speaker cords and all types of insulated wire are available from this centrally located source. We maintain a complete engineering service. Your wiring problems are solicited. For their scientific solution, the Runzel Laboratory provides research assistance.



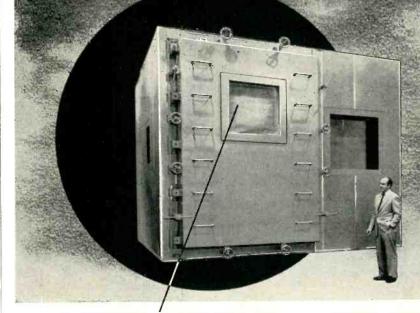
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suitable for flight tests and laboratory use, are available for high speed measuring and indicating of test signals. A basic assembly of these units includes one of three types of comparators, an amplifier and a master indicator. Interchangeable comparator units accommodate commonly used elements for sensing temperature, pressure, strain, resistance and acceleration. Suitably calibrated dial faces are available for the indicator. For remote observation a repeat indicator unit is added to the assembly. Separation of the components of this self-balancing potentiometer into interchangeable units permits economical multipurpose setups for measurement and indication of a wide variety of input signals.



INDICATORS show elapsed time

VOCALINE CO. OF AMERICA, INC., Bristol Motor Div., 90 Coulter St., Old Saybrook, Conn. A new line of running time indicator series ET-1 for industrial or laboratory application is being made available in the following two models: ET-1A counts to 99,999 hours by hours: ET-1B counts to 9,999.9 by tenths of hours. Utilizing the Circle B motor, this low-cost series features compact, extremely small size-2-in. diameter \times 2¹/₃-in. depth—that can be readily adapted for panel or unit mounting. This standard series operates on 115 v 60 cycles but can be easily altered for use with other voltages. Among uses for the series are determining equipment operating time for guarantee purposes and indicating hours of oper-



BOWSER ENGINEERED . . . YOU SEE

Frosting of windows is no problem in a Bowser Low Temperature Test Chamber. Special Nesa glass, with its electrically conductive surface, insures clear vision of items under test. This is just one of the many "extras" that Bowser has engineered into its test chambers . . . another reason why—for all your needs in environmental test equipment—your best bet is Bowser, the pioneer.

Performance characteristics of this Bowser chamber include:

- Temperature range from -100°F to 185°F.
- Altitude simulation up to 85,000 feet.
- Evacuation rate of 5000 F.P.M.

With outside dimensions of 13' 2" wide x 11' 2" high x 16' 6" long, this standard model chamber has an interior working area of 10' x 10' x 8' high. Door is 5' wide x 8' high, its window 30" x 30", and wall window 36" x 36".



NESA GLASS

Nesa Coated Glass used in Bowser Low Temperature Chambers has an electrically conductive surface that can be heated . . . preventing icing, frosting or fogging of observation windows.



(continued)

Sensitive Galvanometer Used in Guided Missile Research...



...Protected by an EDISON Time Delay Relay

Malfunction or failure of recording equipment when a guided missile is fired can result in the loss of invaluable research data. The requirement of complete reliability of components used in conjunction with this equipment resulted in the selection of an EDISON Time Delay Relay as a vital part of the Model 46A Sub-Carrier Discriminator manufactured by Electro-Mechanical Research, Inc., Ridgefield, Conn.

The Edison Time Delay Relay is used to protect the sensitive galvanometer in the associated oscillographic recording unit, by allowing the power tube filaments to reach proper operating temperature before the application of high voltage. The thermal action is independent of line voltage variations since the delay characteristics vary in the same proportions as the heating of the filaments. Because of their cooling rate, EDISON relays prevent loss of equipment operating time due to momentary power interruptions.



Instrument Division Dept. 54, West Orange, New Jersey **Edison engineers** will be glad to help solve *your* cathode protection problems. Just call or write to:



ation facilitating periodic lubrication and maintenance.



DECADE ATTENUATOR for audio and video

THE DAVEN CO., 191 Central Ave., Newark 4, N. J., has available the series 790 attenuation network. This type decade attenuator is particularly useful in gain and loss measurements on filters, transformers, amplifiers and associated transmission equipment, for both the audio and video range. This decade is a direct-reading precision noninductively wound attenuation network designed for operation over the 0 to 1-mc range. Use of precision noninductive resistors and a specially designed circuit reduces frequency discrimination to a minimum. Networks are available for various impedance requirements.

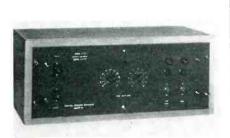


POWER SUPPLY has twin regulation

UNIVERSAL ELECTRONICS Co., 2012 Sepulveda Blvd., Los Angeles 25, Calif., has available a new twinregulated power supply, model 520 AT. The unit features two entirely separate regulated power supplies in one housing, each supply giving 0 to 500 v d-c at 0 to 200 ma at any setting. Two $4\frac{1}{2}$ -in. meters may be switched to monitor either supply. Supplies are each floating above their chassis, hence may be used in a variety of ways to give positive or negative outputs or connected in series to give 0 to 1,000 v at 0 to

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200 ma. Also furnished are two 6.3 v a-c outputs at 8 amperes each.



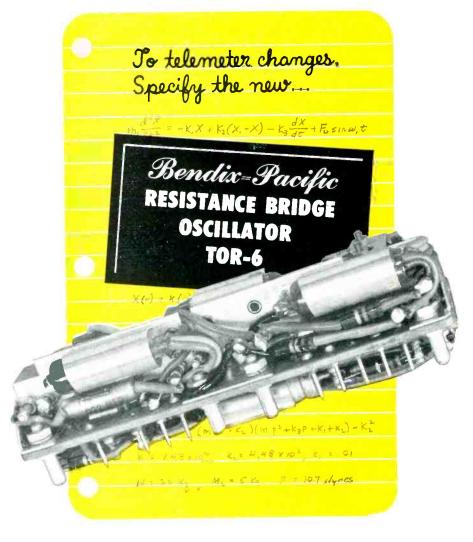
H-V POWER SUPPLY has 500 to 1,500-v output

SCIENTIFIC SPECIALTIES CORP., Snow and Union Sts., Boston 35, Mass. The PS-22 electronically regulated supply is designed for use with photomultiplier tubes, counters and other devices requiring a closely regulated, well stabilized voltage. Output is 500 to 1,500 v, conservatively rated for 1-ma load. The output voltage changes less than 0.05 percent from zero to full load. Input power is 115 v; single phase, 60 cycle a-c; approximately 50 w.



MINIATURE BLOWER weighs only 26 oz

INDUCTION MOTORS CORP., 55-15 37th Ave., Woodside 77, N. Y., has announced the type BC1615B-12 miniature blower for cooling various types of electronic equipment. The blower is built to deliver 22 cfm free air at 115 v, 60 cycles, single-phase power supply. It weighs only 26 oz and operates in temperature range from -65 to +85 deg. Designed to rigid Air Force specifications, it can be used in cooling radar equipment, amplifier units, transmitters, oscillators and other electronic equipment. The motor is built to close toler-



The new Bendix-Pacific TOR-6 Oscillator gives improved performance with resistance type strain gages and variable resistance type temperature pickups. The unit operates with unusual stability under extreme conditions of environment.

Unbalance of the resistance bridge provides a voltage which is used to change the frequency of the oscillator. The magnitude and direction of the frequency change is proportional to the magnitude and phase of the bridge output.

SPECIFICATIONS

Bridge Impedance: 120 ohm* Sensitivity: ±7.5% change of fo for 0.125% change in resistance in each of four active arms*. (This is RDB specified subcarrier bandwidth) Frequency Response: Flat within ±2.0% from DC to 10% of bandwidth. Linearity: Within 1.0% of best straight line.

line. Stability: Drift less than 0.5% of band-width (0.07% of f₀) for 8 hours at 25° C. after 15 minute warmup. Temperature Effect: f₀ changes less than 0.08% of bandwidth per degree centigrade. Vibration Effect: 1.0% maximum noise at 10 g, 20 to 1000 cps. Supply Voltage Effect: Plate Supply: Drift does not exceed 1.0% of bandwidth for $\pm 10\%$ change of plate supply voltage.

supply voltage. Heater Supply: Drift does not exceed 1.0%

Write for complete information. of bandwidth for $\pm 10\%$ change of heater

of bandwidth for $\pm 10\%$ change of heater voltage. Output: 1.5 volts rms into 100 kilohms resistive load. Generator impedance 750 kilohms. Harmonic Distortion: 2.0% maximum. Power Requirements: 0.015 A at 108 volts DC 0.800 A at 6.0 volts DC or rms AC. Bands of Operation: Standard RDB bands 1.7 through 14.5 kc^{*}. Size: 4.5" long x 1.45" wide x 1.35" high; occupies 2 sections of Bendix TJS Com-ponent Mounting Assembly. Weight: 0.4 pounds.

*Available for other bridge impedances, sensitivities, and bands of operation on special order. For temperature measure-ment, ±0.5% change of resistance in one arm produces ±7.5% change of fo.



EAST COAST OFFICE: 475 FIFTH AVE., NEW YORK 17, N.Y. EXPORT DIVISION: BENDIX INTERNATIONAL, 72 FIFTH AVE., NEW YORK 11 N.Y.

ELECTRONICS - June, 1953



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Instrument (ompany 1320 SO. GRAND AVENUE

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Highest quality 3" and 4" panel meters in standard ranges available for immediate delivery. Special meters can be delivered quickly. Call COLE for voltmeters, ammeters, milliammeters, microammeters, thermo ammeters, and thermo milliammeters, with accuracies up to ½ per cent. Our engineering consultation service can help with your meter problem.

You can rely on COLE for precision, and delivery.

Be sure to see our exhibit, Booth 903, at the Western Electronics Show and Convention, Civic Auditorium, San Francisco, August 19:21.

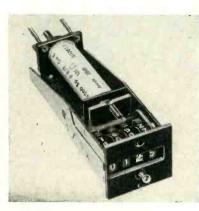
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NEW PRODUCTS

(continued)

ances. All rotating parts are dynamically balanced, and precision shielded ball bearings are used to assure longer life.



IMPULSE COUNTER is electrically actuated

LANDIS & GYR, 45 W. 45th St., New York 36, N. Y., announces a compact, electrically actuated impulse counter designed for flush panel mounting where space requirements are at a premium. The entire assembly is about 4 in. long, and mounts through a panel opening about ³/₄ in. high and 1¹/₄ in. wide. Any of seven different coils are available for impulse voltages between 4 and 60 v d-c (or rectified a-c). Power requirements range between 1.4 and 2.5 w, depending on voltage used. Maximum counting rate is 10 impulses per second. Minimum impulse duration is 40 milliseconds. Minimum break between impulses is 50 milliseconds.

TEST CLIPS are nylon insulated

INDUSTRIAL DEVICES, INC., Edgewater, N. J. Model 1410B nyloninsulated test clips provide positive clip connection to all standard phone-tip test prods. The new test clips incorporate a phosphor-bronze spring collar that accepts the standard prod with an electrically and mechanically positive grip. The clips are fully nylon insulated to shockproof, allow short-circuit proof operation in excess of 600 v. The molded-to-shape nylon eliminates the need for bulky rubber

(continued)

boots while providing a greater degree of insulation since even the nose of the clip is fully covered with insulating material.

Audio-Master

RECORD PLAYER combined with p-a system

AUDIO-MASTER CORP., 341 Madison Ave., New York, N. Y., has available the A-M 54 high-powered record and transcription player combined with a p-a system. It features an a-c push-pull high-gain amplifier with approximately 10-w output and is equipped with a 12-in. loudspeaker. The player has a 3speed motor for 333, 45 and 78-rpm records, a twist crystal cartridge fitted with two permanent needles for all records and transcriptions from 7 to 17¹/₂ in., an input for microphone, variable volume and tone control, and a special mixer that permits simultaneous use of record and microphone.



SNAP-ACTION RELAY is mechanically stable

THERMO INSTRUMENTS CO., 1175 El Camino Real, Belmont, Calif. Positive, chatter-free circuit opening f you use equipment which emits radio frequency energy directly upon a work load, you may find yourself in trouble with the FCC. And, if you're a manufacturer of offending equipment, you may also find yourself in trouble with your customers.

This seems to be the gist of the current FCC announcement. Beginning June 30th, 1953, the Commission has expressed its intention to seek out all offenders. Exceptions, so it is said, will be few, and these only for "reasonable" extension. In the Commission's own words:

"Part 18—The operation in the industrial, scientific, and medical service, of medical diathermy equipment, industrial heating equipment and miscellaneous equipment of a type which emits radio frequency energy upon frequencies within the radio spectrum constitutes a serious source of interference to authorized radio communication services operating upon the channels of interstate and foreign communication unless precautions are taken which will prevent the creation of any substantial amount of such interference."

"FCC Public Notice 85968—Accordingly, all interested persons are advised that the commission has no present intention of adopting any further general extension of the terms for compliance with the applicable portions of Part 18 of the rules beyond June 30th, 1953."

The FCC"Crack-down" ...and you!

This would seem to leave only two alternatives: (1) shut down offending equipment for good, or (2) stop the interference. In this latter connection, the FCC states:

"A well designed shielded space or room may be expected to reduce substantially or eliminate such interference."

An inexpensive shielded enclosure designed for this specific purpose has just been developed by Ace Engineering & Machine Co. It enables violators to comply with the FCC requirements at minimum cost. Actually, it is the most inexpensive enclosure ever produced commercially. Its effectiveness in eliminating interference is proved by the thorough tests of an independent laboratory. And, behind it, stands the guarantee of a company that has long provided shielding far beyond FCC requirements for America's largest electric-electronic manufacturers... better and cheaper than they could make in their own plants.

Look over your equipment now—especially for induction heating, dielectric sealing, electric welding, and diathermy apparatus. If there's a unit that may invite a call from the FCC, write, wire or phone us without delay. We'll send you (1) An official copy of the complete Part 18 of Federal Communications Commission Rules and Regulations, and (2) A bulletin describing the Ace lowcost solution. But do it today for, if you're an offender, the FCC promises to visit you sooner or later.



ACE ENGINEERING & MACHINE CO.

3644 North Lawrence Street Philadelphia 40, Pennsylvania R

REgent 9-1019



PECO Regulated Rectifiers PEC 615 Series

For a reliable, accurate, regulated rectifier type power supply for powering the various sections of electronic

computers, the Power Equipment Company has developed the PEC 615 series of units. Already installed and powering some of the larger computer installations in the country, these units have an extremely low maintenance program for equipment of this size.

For complete specifications, write for Bulletin No. 109 today.

SPECIAL FEATURES

 Each power supply is insulated from ground so that either polarity may be grounded as required.

 Each power supply is equipped with "high-low" protective system. a

 All tubes used are operated at conservative ratings to provide long-life, with a minimum of maintenance.

 At the time of starting, the voltage is automatically applied and slowly raised to the operating condition to protect the tubes and condensers.

 Fuses are provided in each thyratron tube plate lead for maximum protection.

PECO Custom Built **REGULATED RECTIFIERS**

To meet the requirements of closely regulated and filtered rectifier type power supplies, where the total amount of power is too great to be assembled into a single cabinet, Power Equipment Company is prepared to build equipments arranged for mounting on racks, and designed to generally conform with the customer's existing or proposed apparatus. For complete specifications, write for Bulletin No. 108.



Battery Chargers & Battery Eliminators & D.C. Power Supply Units & Regulated Exciters and other Special Communications Equipment

5740 NEVADA, EAST

DETROIT 34, MICH.

NEW PRODUCTS

(continued)

and closing under slowly increasing or decreasing currents are features in the new type C snap-action relay. It employs a type BA2R snapacting switch having characteristics particularly suitable for inductive loads and those involving high inrush current. This construction makes the relay practically immune to shock, vibration or tilting. Singlepole contacts, which can be wired for either normally-open or normally-closed conditions, are rated for 20-ampere steady state currents and 75-ampere inrush currents on voltages up to 460 v a-c. Physical construction is such as to provide a combination of extreme mechanical stability and a large-cross-section magnetic path that makes the relay relatively insensitive to variations in operating voltage.



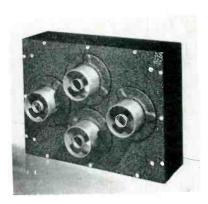
OSCILLATOR is packaged blocking unit

AMERICAN MACHINE & FOUNDRY Co., 1085 Commonwealth Ave., Boston, Mass., has available the packaged blocking oscillator, a cased, plug-in unit that includes a transformer and other circuit compounds, with a socket for the miniature tube mounted on top of the case. Small core loss resulting from use of a ferrite core in the transformer permits high peak currents. and the high permeability permits the required inductance to be achieved with fewer turns, minimizing interwinding capacitance to allow faster pulse rise time. Currently available are: type PBO-1 for 0.-1-sec pulses with 0.01-sec rise time, and type PBO-2 for 2.0-sec pulses with 0.04-sec rise time. Dimensions of oscillator unit are 13-in. diameter by 416-in. over-

June, 1953 - ELECTRONICS

(continued)

all seated height, including tube and shield.



COAX SWITCH is manually actuated

THOMPSON PRODUCTS, INC., 2196 Clarkwood Rd., Cleveland 3, Ohio, has developed a manually actuated coaxial switch for 3¹/₈-in., rigid line tv station application. At frequencies to 320 mc the switch has a maximum vswr of 1.1 and crosstalk-in excess of 60 db. It's characteristic impedance is 51.5 ohms. It weighs approximately 27 lb and has a minimum life of 100,000 actuations.



POWER SUPPLY has low ripple voltage

KEPCO LABORATORIES, INC., 131 Sanford Ave., Flushing 55, N. Y. Model 3200 voltage-regulated power supply is continuously variable from 1 to 13 v and delivers from 0 to 10 amperes continuous duty. In the 1 to 13-v range the output voltage variation is less than 0.5 percent for both line fluctuation from 105 to 125 v and load variation from minimum to maximum current. Ripple



SOLVED THIS MARKING PROBLEM

PRINTING LABEL INFORMATION ON CARTRIDGE ENCLOSED FUSES

Working closely with Underwriters' Laboratories, Inc. and with leading fuse manufacturers, Markem has developed a method which makes possible for the first time the printing of label information directly on cartridge enclosed fuses at production rates. Markem's direct ink imprints cannot "fall off" and are unaffected by moisture or ordinary chemical atmospheres. Paper label inventory and wastage problems are eliminated. Print is larger and color coding and identification are simplified. Fuse manufacturers anticipate better labeling at higher production rates and with lower costs. The Markem Method —Markem Machine, Markem type and ink and the special recording die roll for use when UL Manifest is required—as well as the imprint itself meet with UL approval.



CAN MARKEM HELP YOU? ment to identify, decorate or designate its production techniques and equipages since 1911. Markem also provides technically trained men who are available in your area to assure *continued* satisfaction with Markem methods and equipment.

When you have a marking problem, tell us about it and send a sample of the item to be marked. Perhaps a complete Markem method has already been developed to solve your problem. If not, Markem will work out a practical solution.

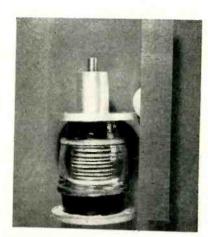
Markem Machine Company, Keene 5, N. H., U.S.A.





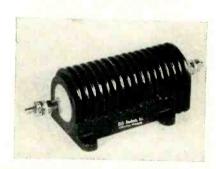
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voltage is less than 10 mv. Cabinet height is 22³/₄ in., width 21³/₄ in. and depth, 15¹/₄ in.



SMALL CAPACITORS are rated at 3 and 5 ky

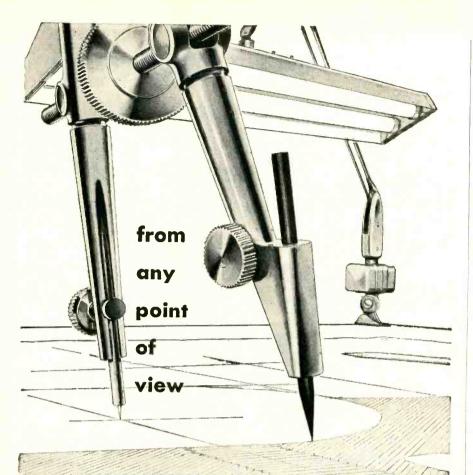
JENNINGS RADIO MFG. CORP., P. O. Box 1278, 970 McLaughlin Ave., San Jose 8, Calif. A full line of miniature vacuum capacitors in fixed and variable types, rated at 3 kv and 5 kv, are characterized by their small physical size, negligible power factor and extremely wide capacitance ranges. The unit illustrated has a 4 to 250-uuf range.



MINIATURE RESISTOR has 1-percent tolerance

DALE PRODUCTS, INC., Columbus, Neb. High power resistance in a minimum of space is offered by the new 250-w miniature resistor. It is sealed against moisture with a special silicone treatment, and then finished in a die-cast black anodized radiator-finned housing for maximum heat dissipation. The resistance element is completely welded from bolt terminal to bolt terminal. Standard tolerance is 1 percent, but

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you'll get better results with <u>ARKWRIGHT</u>

First, the drawing and second, the reproduction will be cleaner, clearer, sharper when you use Arkwright Tracing Cloths.

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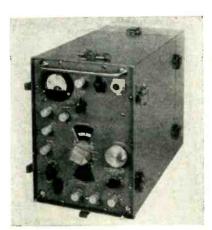
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CLOT

tolerances as high as 0.5 percent can be furnished if necessary. Temperature coefficient is substantially flat. Resistance shift is less than 0.00002 per deg C.

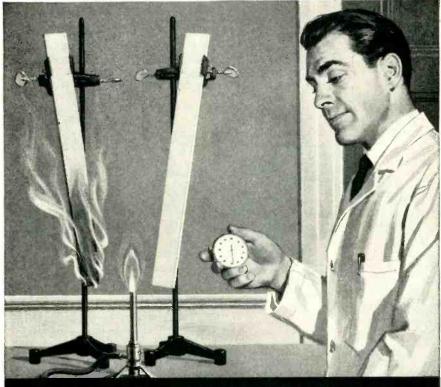
PICTURE MONITOR for universal studio use

ALLEN B. DUMONT LABORATORIES. INC., Clifton, N. J. Type 5281-B, a 17-in. picture monitor that features compactness, excellent performance and versatility, may be operated on either the composite picture signal or separate sync signal. It is designed for use in announcing booths. film rooms, client's rooms or as a cueing monitor. Due to the automatic frequency control of the unit, it will detect sync generator faults not noticed on monitors of the triggered sweep design. The unit is entirely self-contained and mounts in a standard RTMA rack, requiring only 15³ in. of vertical space.



NOISE METER has 8 frequency ranges

EMPIRE DEVICES, INC., 38-25 Bell Blvd., Bayside 61, N. Y., is now producing the model NF-114 noise meter. It has a frequency range of 0.15 mc to 80 mc in 8 bands, and frequency ranges are switched by means of a turret. Two tuned r-f amplifier stages are employed throughout for high sensitivity and optimum rejection of spurious responses. Three i-f frequencies are used—0.125 mc, 0.455 mc and 6 mc. A built-in impulse generator produces flat output to 100 mc. A vtvm By actual stop-watch test, G-E fire-resistant laminates resist flame and are self-extinguishing in less than one minute.



LOOKING FOR A HIGH-GRADE FIRE-RESISTANT LAMINATE?

G-E 11542 and 11537 retain characteristics even when subjected to high heat and flame

The new G-E Textolite* 11542, for electronics applications, and 11537, for switchgear applications, are paper-base industrial laminates. They have a low dielectric loss and offer you *all* of these remarkable characteristics:

FIRE RESISTANCE. They withstand extreme heat, and are self-extinguishing within one minute or less when subjected to actual flame.

EXCELLENT ELECTRICAL PROPERTIES. G-E 11542 and 11537 retain their electrical properties at temperatures as high as 125 centigrade.

HIGH RESISTANCE TO MOISTURE. They have a low moisture absorbing factor, and do not break down under extremely humid conditions.

DESIRABLE MECHANICAL PROPERTIES. G-E11542 and 11537 have great strength, yet are easy to machine with ordinary tools, and have good punchability in sheets up to ¹/₈-inch thick.

You can count on G-E 11542 and 11537 for durability and long wearto help keep maintenance costs low. Available in sheets from .015 to 2.0 inches thick, as well as in tubes and rods.

FOR FURTHER INFORMATION, write: General Electric Company, Section 327-2B, Chemical Division, Pittsfield, Mass.





Whenever you need to supply power to movable heavy machinery, portable tools, battery chargers and similar equip-ment, you can be sure of getting top service under the hardest usage by specifying Carol Portable Cords.

Each stranded conductor is paper served and insulated with 30% rubber compound. Wires are cabled with soft jute to perfect roundness, served with cotton and protected against weather and abrasion by a tough 40% rubber jacket. For the severe service, Carol Neoprene jacket resists acids, petroleum derivatives, alkalis and deterioration by sunlight, corona, oxidation, moisture, or extreme temperatures.

Carol approved cords with 2, 3 or 4 conductors of No. 18 to 10 AWG. Also available in 6 cdrs. of No. 14 and 16, and other combinations.

Power supply cable in 2, 3 and 4 conductors of No. 8 and 6 AWG.

For full details on our complete line write or call Carol today.



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NEW PRODUCTS.

(continued)

indicates carrier or true peak voltage. As an alternate means of measurement, aural slide-back operation is provided. The meter will operate on dry batteries or a-c. It measures $13\frac{1}{2}$ in. \times $8\frac{1}{2}$ in. \times $12\frac{1}{2}$ in.

COIL WRAP

is strong and flexible

THE ELECTRO-TECHNICAL PRODUCTS Div. of Sun Chemical Corp., Nutley 10, N. J., has announced a new product that has already demonstrated its acceptability by manufacturers of rotating equipment when used as a coll wrap. Electro Flexoglas has high dielectric and mechanical strength plus exceptional flexibility that is not lost at elevated temperatures. These features broaden its scope of usage as layer and phase insulation as well as barrier insulation for motors and transformers. It is available in 0.010 in. and 0.012 in



STEP OSCILLATOR has 17 fixed frequencies

PULSE TECHNIQUES, INC., 1411 Palisade Ave., West Englewood, N. J., announces a new step oscillator providing 17 fixed frequencies at the turn of a single knob. Weighing only 7 lb, the instrument is extremely portable for field maintenance, while its accuracy, stability and low distortion make it equally valuable in the lab and for production line testing of amplifiers, filters and recorders. A new gain stabilizing circuit holds amplitude variations over the entire frequency range to less than ± 0.2 db. Use of toroid coils helps assure an overall frequency stability of better

An Improved Orientation Head for the Precision Processing of **Guartz Crystals**



MASTERCRAFT MODEL 600 B-2

This model is fitted with compound dovetail slides and with an all angle table top capable of being inclined 31/2 degrees on two planes, which adapts itself to laboratory, production or research work or where a particular technique requires orientation of the X axis in two directions from horizontal. The Z axis may be rotated throughout 360 degrees with orientation within one minute precision.

> Write for Complete Catalogue of Mastercraft Tools

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telephone pairs. RYCOM'S CFD-B is assembled from Western Electric component parts, and is mounted COMPLETE with ringing, terminating and power supply equipment in ONE STANDARD AAR 8-FOOT RACK. Standard commercial performance is guaranteed. • Basic line equal-ization of 15 db by manual con-trols. • The range of operation is through a maximum of 30 db over an operating range of 3 to when the state of the state of

RYCOM'S CFD-B provides FOUR DUPLEX VOICE CHANNELS AND RINGERS of a LOWER COST to you than most three-channel carriers now on the market! And WE CAN MAKE IMMEDIATE DELIVERY!



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than \pm 1 percent. Signal-to-hum ratio is more than 60 db.



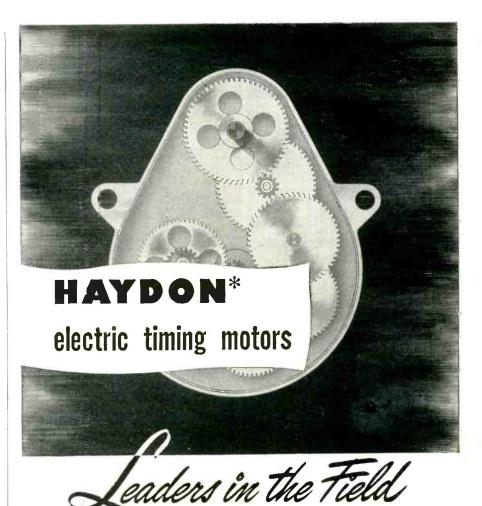
RELAY is compact and sensitive

PHILLIPS CONTROL CORP., Joliet, Ill. The 62A relay is finding wide acceptance in a variety of products because of its compactness, capacity and exceptional sensitivity. It measures 2_{16}^{9} in. in length, $1\frac{1}{8}$ in. width and overall height will vary. The relay is available with 18-ga palladium contacts rated at 3 amperes, but can be provided with other types of contact for rating up to 6 amperes, noninductive. The 6QA is also available with a plug-in adaptation for use in panel and annunciator racks. Complete data may be had for the writing.



TINY GYROSCOPE is hermetically sealed

SANDERS ASSOCIATES INC., 137 Canal St., Nashua, N. H. Model 7 subminiature rate gyroscope is less than 1 in. in diameter, 2 in. long and weighs only 3 oz. It is hermetically sealed for use in aircraft, guided missiles, radar antenna stabilization and similar applications. The rotor spins at 24,000 rpm on



OF TIMING COMPONENTS

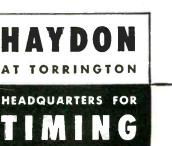
HAYDON, in addition to its own extensive development, engineering and production facilities has the backing of the basic research facilities of the General Time Corporation. The wide experience of associated companies, Westclox, Seth Thomas, Stromberg Time and Western Clock are also available.

These wide resources have resulted in HAYDON's unquestioned leadership in the field of timing.

Write for Catalog No. 322, Electric Timing Motors

Other literature available on request on Timing Devices, Clock Movements, 400 cycle Elapsed Time Indicators, 400 cycle Time Delay Relay, 400 cycle Motors, D.C. Motors.

*TRADEMARK Reg. U. S. Pat. Off.



HAYDON Mfg. Co., Inc.

Subsidiary of GENERAL TIME CORP.

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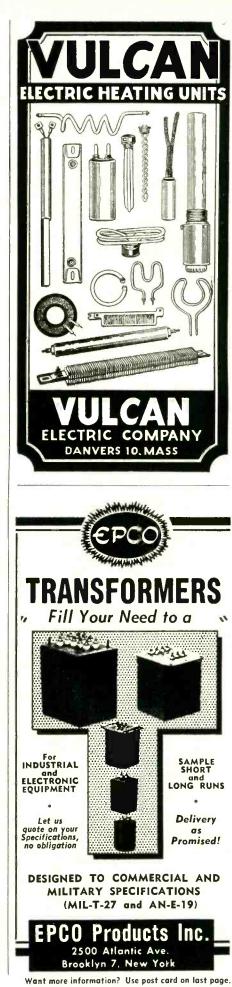
6.3 v at 400 cycles. The a-c pickoff provides an output of 14 mv per deg per second input. Maximum output occurs at an input of 420 deg per sec. The gyro resonates at 85 cps with a 0.5 damping factor.

Literature_

Junction Transistor. Federated Semi-Conductor Co., 66 Dey St., New York 7, N. Y. A single-page bulletin covers the RD2525 n-p-n junction transistor. Characteristics of the unit described, which include a collector dissipation of 50 mw and a minimum alpha of 0.99, are particularly suitable for grounded emitter operation. The bulletin data give ratings, typical operation, a collector voltage and current chart, dimensions and price.

Filter Reactor Tube. Hytron Radio & Electronics Co., Danvers, Mass. Bulletin E-199 gives mechanical and electrical data and characteristics charts for the type 6216 filter reactor tube, an electron tube of beam power design that has miniature 9-pin construction. When used in appropriate circuits, the tube described replaces the iron-core filter choke, particularly in airborne and vehicular electronic equipments, thus materially reducing the weight and space normally required by the iron-core choke.

Printed Circuits. Methode Mfg. Corp., 2021 W. Churchill St., Chicago 47, Ill., has published a new printed circuit handbook entitled "Utilization of Prefabricated Wiring." The 32-page booklet provides comprehensive and detailed engineering information to those interested in applying printed wiring techniques to electronic equipment. Among the subjects dealt with are present applications of printed circuitry, layout of wiring schematics, selection of materials and components, Underwriters' re-



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(continued)

quirements, drafting of conductor patterns, tooling and fabricating considerations, service techniques, production and test equipment, and multiple assembly and soldering methods.

Liquid-Level Control. Thermo Instruments Co., 1166 El Camino Real, Belmont, Calif. A singlethyratron electronic liquid-level control operating without radio frequency from a single capacitive type probe is described in a folder, Form LL4-453. The publication illustrates the single-unit control, the probe, and alternative schematic arrangements for installation. Specifications are included.

Instrumentation. Tektronix, Inc., P. O. Box 831, Portland 7, Oregon. Short Form catalog No. 5302 gives illustrated descriptions of a wide variety of instruments. Included are seven different types of oscilloscopes, two square wave generators, an amplifier, two preamplifiers, a time mark generator and a series of waveform generators. Prices for all are listed.

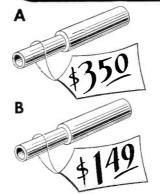
Tube Booklet. Radio Corp. of America, Harrison, N. J. An upto-date catalog of electron tubes describes 495 different receiving types and kinescopes that have their chief application in radio and tv receivers. Entitled "RCA Receiving Tubes for A-M, F-M and Television Broadcast" (Form No. 1275-F), the booklet contains characteristics of each type, together with socket connection diagrams arranged for quick and easy reference. Information on tv picture tubes is presented in a special chart that lists and describes 45 types. Each tube type is listed in numerical-alphabetical sequence, according to its type designation.

Plastics for Engineering. Dixon Saddle Co., P. O. Drawer 7, Bristol, R. I. A recent brochure is descriptive of Rulon bearing material that is slippery throughout, from outer skin to inner core, (containing no oil, graphite or other substances usually referred to as lubricants); Teflon extrusions and moldings supplied in a variety of forms for a variety of applications; and

"We made \$1.99 do the work of \$2.99/"



...with SEAMLESS CONDECTION MONDECTION TUBING and Fansteel Fabrication



www.americanradiohistory.com

"Here's how. Look closely at the two cathodes at the left. They look alike. They are alike — yet one costs 57.4% less. Our old method was to drill a solid molybdenum rod and machine the outside diameters. This involved a high percentage of scrap waste. Fansteel suggested we use Seamless Molybdenum Tubing as the base material with cut to finish lengths of the desired dimensional tolerances, and with the necessary smooth finish inside. Now Fansteel does *all* the fab-

ricating for us—even grinding the minor outside diameter and cutting a small chamfer in one end. The net result is a big cost saving!"

*

Users of molybdenum are invited to consult Fansteel for assistance in design and the most economical fabrication. To the user, Fansteel fabrication eliminates the scrap and reject problem, minimizes inspection costs, and releases equipment

+





VIBRATION and shock are natural enemies-of electronic equipment and precision instruments . . . To control the damage which these enemies can do, Lord Vibration Control Mountings and Bonded Rubber Parts are used to very profitable advantage. More than a quarter century's experience in dealing with vibration and shock is yours when you take advantage of Lord engineering assistance. The result of such consultation is full protection for electronic units and sensitive instruments by correctly designed and precisely manufactured Lord Mountings and Bonded-Rubber parts.

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CLEVELAND 15, OHIO 280 Madison Avenue 520 N. Michigan Ave. Room 811 Hanna Building



Want more information? Use post card on last page.

Teflon DL-1, a development of pure Teflon to meet low cost requirements. Applications, typical properties and availabilities are included

Carrier Terms. Lenkurt Electric Co., 1113 County Rd., San Carlos, Calif., has issued a character study of carrier equipment and dictionary of carrier terms in bulletin EB-101. Definitions of 150 terms commonly found in telephone and telegraph carrier equipment literature are given. The 16-page booklet also includes a general discussion of carrier equipment theory.

VHF Receiver. Collins Radio Co., Cedar Rapids, Iowa. A 4-page folder illustrates and fully describes the 51M-6, a vhf communications receiver that has a single preset crystal-controlled channel and is designed for unattended, continuous aeronautical ground station reception of a-m radiotelephone signals. Technical specifications are included.

Picture Tube Substitutes. Transvision, Inc., New Rochelle, N. Y., has released a newly revised picture tube interchangeability replacement guide. The list shows popular types of picture tubes that may be used to replace hard-to-get types, noting such modifications (if any) that should be made when direct replacement is difficult.

X-Ray Analysis. North American Philips Co., Inc., 750 South Fulton Ave., Mt. Vernon, N. Y., has available a new folder containing two reprint articles entitled: "How X-ray Diffraction Gets Answers to Difficult Questions" and "Catalysts: The Inside Story." Illustrated with photos and charts, the new folder discusses x-ray diffraction work with clays, rubber, plastic polymers, boiler scales and catalysts. In the case of catalysts, fourteen approaches for x-ray studies are listed.

Engineered Mounting Systems. Robinson Aviation Inc., Teterboro, N. J. The 16-page Visualizer bulletin No. 750 illustrates the development of all-metal engineered mounting systems for the maxi-

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(continued)

mum vibration isolation and shock protection of electronic equipment. By visual means, the bulletin defines vibration and shock, shows the effect of vibration on equipment, what can be done about vibration, and the application of MET-L-FLEX (knitted stainless steel wire) as the resilient and damping element. It explains vibration control from theory to practice and shows the development of the single and dual-stage systems from the classical example of an equivalent mechanical system.

Telemetering Booklet. The Bristol Co., Waterbury 20, Conn. Bulletin M1710 contains information on the use of the company's Metameter telemetering instruments for remote recording, indicating, and totalizing of electric variables over distances ranging from a few feet to many miles. Timely information and engineering data are included on the subject of modern telemetering methods. The company's new electronic Dynamaster transmitters and receivers are described and information is given on various methods of transmission, including carrier current, microwave, vhf and uhf radio and multiplexing. A number of typical installations of Metameter telemeters are illustrated and described.

Sound Recording Tape. Minnesota Mining and Mfg. Co., 900 Fauquier St., St. Paul 6, Minn. Output versus bias current curves for Scotch brand magnetic recording tapes are discussed in "Sound Talk" bulletin No. 21 recently announced. Graphs are included on which the curves of 12 different Scotch brand magnetic tapes are shown, representing four basic tape constructions. The bulletin is available upon request.

Components Catalog. The Victoreen Instrument Co., 3800 Perkins Ave., Cleveland 14, Ohio. A new 8-page catalog of components is now being distributed. It contains detailed specifications, illustrations, typical circuits and applications for the company's components including: vibrators,

ELECTRONICS - June, 1953

Come to the RADIO SHOW this Royal Year

Planned, in its unique way, to be a brilliant part of the pattern of Britain's "Royal Year", the 1953 Radio Show will be the finest yet. On display will be the newest developments in Radio, Television, Telecommunications and Electronics. During the period of the Radio Show, the Society of British Aircraft Constructors — to whose work the British Radio Industry makes so vital a contribution —will be staging their annual Flying Display at Farnborough. Make your arrangements *now* for your visit to both of these important events.



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NEW PRODUCTS

let.

vibrator power supplies, subminiature tubes (electrometers, corona

regulators and special-purpose tubes), voltage regulators, current regulator tubes and resistors.

Electronic Facilities. AiResearch Mfg. Co., Los Angeles, Calif. Book-

let 4-0-1 covers the available electronic facilities and activities of the company. Newly compiled, the

booklet gives a detailed account of the company's electronics group in the laboratory and on the pro-

duction line. More than 60 pictures complete the 16-page book-

Electronic Wattmeter. Keithley Instruments, 3868 Carnegie Ave., Cleveland 15, Ohio. A new 2-page

bulletin describes the model 110 electronic wattmeter. It includes complete specifications and full

description of features, which include a range of 0.3 to 9,000 watts, 20 to 3,000-cps response, unusual convenience and accuracy in measuring low impedance devices.

Radiotelephone Equipment. Kaar

Engineering Corp., Middlefield Road, Palo Alto, Calif., has completed a comprehensive summary

catalog covering all its mobile radiotelephone equipment. The equipment presented in easy-reference form is designed for use in

the 152 to 174-mc band, the 25 to 50-mc band and the 1,600 to

6,000-kc band. The company's com-

plete line of accessories is included

Recording Potentiometers. Minne-

apolis-Honeywell Regulator Co.,

Wayne and Windrim Aves., Phila-

delphia 44, Pa. Three new 4-page

specification sheets describe and

illustrate ElectroniK recording

potentiometers. Specification sheet

160 covers circular chart record-

ers; sheets 164 and 165 cover

single and multiple record strip chart recorders. Construction and

ically-sealed relays for electronic

Division.

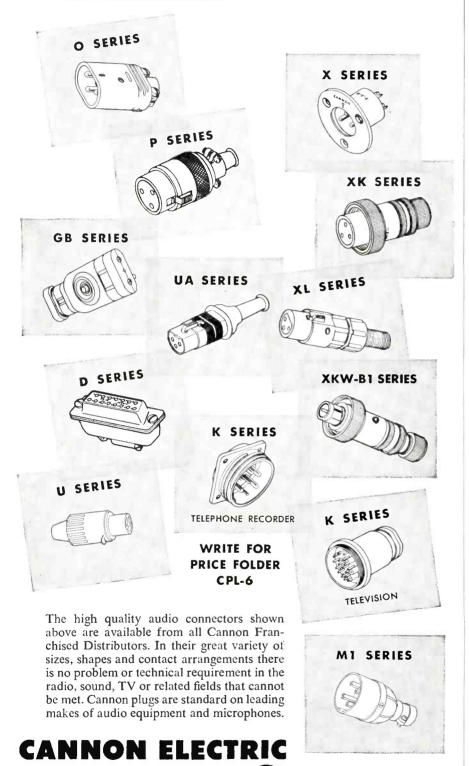
Instruments

in the catalog.

Brown

(continued)

CANNON PLUGS get good reception



engineering details are included. Hermetically-Sealed Relays. General Electric Co., Schenectady 5, N. Y. General purpose hermet-

Factories in Los Angeles, Toronto, New Haven, Benton Harbor. Representatives in principal cities. Address inquiries to Cannon Electric Company, Dpt. F-110, P.O. Box 75, Lincoln Heights Station, Los Angeles 31, California.

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June, 1953 - ELECTRONICS

applications are described in bulletin GEA-5729A. The two-color publication uses photographs, specification charts, and dimensional diagrams in discussing the application, performance and features of the relays, which are designed to meet or better all provisions of MIL-R-6106, Joint Military Service specifications for relays, and to meet performance requirements of MIL-R-5757B.

Teflon Catalog. The Polymer Corp. of Pennsylvania, Reading, Pa. The latest technical data on Teflon for the chemical, electrical and electronic industries is available in an 8-page catalog. Applications and possibilities for the material are described in detail along with Teflon's outstanding properties and characteristics. The booklet is illustrated with a complete set of tables, charts and sketches. A special summary deals with design considerations in using Teflon while extra help is offered through a technical service section on the cover. The booklet catalogs Polypenco Teflon in the forms of rod, tubing, slab and tape with specifications on size, shape and tolerance.

V-T Electrometers. Keithley Instruments, 3868 Carnegie Ave., Cleveland 15, Ohio. Vacuum-tube electrometers are the subject of a new 8-page bulletin. Nineteen application diagrams are included, plus a full description of accessories, which permit measuring a wide range of d-c voltages, currents as low as 10⁻¹⁴ ampere resistance to 10¹⁶ ohms.

Facility Brochure. The Victoreen Instrument Co., 3800 Perkins Ave., Cleveland 14, Ohio, announces the availability of a new 16-page booklet entitled "Creative Engineering and Production Facilities." This is a pictorial presentation of the development, engineering and production facilities in the company's four divisions.

Inverter-Amplifier. Allegany Instrument Co., 1000 Oldtown Rd., Cumberland, Md. A single-page bulletin illustrates and gives tech-

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producing gears of every description for the Electronic Industry . . . including ground thread worms and spiral bevel gears.

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NEW PRODUCTS

(continued)

nical specifications of the model 305 inverter-amplifier. The lowdrift d-c amplifier described may be used with wire strain gages, load and pressure pickups, accelerometers and thermocouples. Size of the unit discussed is $6\frac{1}{2}$ in. \times $6\frac{1}{2}$ in. \times 9 in. deep, and weight is 7 lb.

Universal Bridge. The Clough Brengle Co., 6014 Broadway, Chicago, Ill. A single-sheet bulletin illustrates and describes the model 712 capacitance-resistance-inductance bridge, a general-purpose miniaturized instrument having a basic 2-percent accuracy. Weighing 14 lb and occupying the cubic space of a vtvm, the unit discussed is designed for field maintenance applications, or for use in the lab where bench space is at a premium.

R-F and Pulse Connectors. Diamond Mfg. Corp., 7 North Ave., Wakefield, Mass. The recent 48page catalog 53 is intended to be used as a guide for the procurement of r-f and pulse connectors by personnel of development laboratories, equipment manufacturers, procurement agencies and field installations. Engineering and electrical data are supplied for each connector of a particular type, and each is accurately described and cross-referenced with the tabulated data required to facilitate the selection of compatible cables and connectors.

Spectrophotometers. Beckman Instruments, Inc., South Pasadena 1, Calif., has released bulletin 303-59, a 28-page catalog of ultraviolet and visible spectrophotometers, picturing all sample cells and other accessories. The two-color brochure contains detailed descriptions and illustrations of the model B and DU spectrophotometers-precision instruments that measure and identify substances by passing light through them. Such auxiliary units as the flame, reflectance and fluorescence attachments also are described. The catalog features an extensive section treating the complete line of the company's spectrophotometer cells, interchangeable sample com-

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334

partments and cell adapters. A composite price list-index is also furnished.

Magnetic Amplifiers. Magnetic Amplifiers, Inc., 632 Tinton Ave., New York 55, N. Y., has available a booklet on its line of magnetic servo amplifiers that are adjustable and permit the user to stabilize his servo loop over wide ranges of performance requirements, load conditions and gear ratios. Also given is information on a standard line of high-gain push-pull magnetic amplifiers, saturable transformers, and 400 or 60-cps servo systems.

Connectors. Coaxial Connector Co., 35 No. 2nd Ave., Mt. Vernon, N. Y. A 4-page catalog contains an illustrated technical description of the company's line of UHF and BNC series connectors, as well as its 12 types of waveguide flanges. The UHF series described are for small and medium-sized cables and are generally satisfactory at frequencies up to 200 mc with some voltage reflections. The BNC series covered are for use where the peak voltage does not exceed 500 v, and where frequency applications do not exceed 3,000 mc. Also listed are what the individual waveguide flanges mate with.

Vidicon Components. Radio Corporation of America, Harrison, N. J. A new 16-page booklet supplies technical information on deflection-circuit components for the type 6198 Vidicon, the new small camera tube for industrial tv applications. Used in the recommended circuits shown in the booklet, these components feature characteristics that provide good sweep linearity, high deflection sensitivity, efficient coupling between circuits, proper focusing and accurate alignment of the electron beam. A copy of Form No. CTV-1016 may be obtained on request.

Transistor Solders and Fluxes. Division Lead Co., 836 W. Kinzie St., Chicago 22, Ill. A 2-page bulletin describes a number of transistor solders and fluxes that are already **POT-KIT** ... instantly ready for setting up single or ganged, linear or non-linear

otentiometer assemblies.

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Experimental laboratories and design engineers! . . .

... Servotrol's Pot-kit provides you with a versatile assortment of "Unitized" Type RVC2 potentiometers, mounting plates and clamp rings. With this set of transducers mechanical shaft rotation can be converted to almost any linear or nonlinear electrical relationship.

Versatility of the Pot-kit eliminates delays!

Any of the fourteen linear potentiometers may be converted to non-linear functions by connecting shunt resistors of proper value across the three equally spaced taps on the winding. The Pot-kit enables *you* to translate your ideas to conclusions without delay. NEW, UNIQUE SERVOCALCULATOR included in the kit

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Calculating values of shunt resistors and effective potentiometer resistance accomplished in a matter of seconds with direct readings from the disc scales. Eliminates timeconsuming computations.

360° Sine Function

A sine function potentiometer with a complete 360° function angle of rotation is provided to broaden the range of experimentation with the Pot-kit.

The extreme versatility of Servotrol's Pot-kit B simplifies breadboarding and speeds decision as to the needed potentiometer or assembly for your prototype systems.







A manufacturer's reputation and that of his products are often determined by the performance of relays. Little wonder that more and more design engineers and manufacturers are specifying the "Diamond Seal for Diamond Quality"... Automatic Electric Manufacturing Company's Relays.

Unexcelled high standards of material and craftsmanship combine to produce superior relays that are built to exceed—not just meet—the most exacting specifications. Automatic Relays are available in a wide variety of spring and coil combinations ... operating potentials and contact ratings for an almost limitless variety of applications.

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Whether your requirements demand plug-in tube base or any of the other standard type mountings,—or a specialized mounting—it will pay you to get complete facts on Automatic Relays with *bnilt -in reliability!* Automatic midgets, dual purpose, delayed make or break, circuit control, current and potential Relays are built to exceed specs, *miliary or industrial.* If you measure quality by performance, Automatic Relays will measure up!

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The complete line of Automatic Relays are available to meet military specifications. The facilities of our engineering department are at your disposal. Write, wire or phone. All inquiries will receive prompt attention.



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NEW PRODUCTS

(continued)

in use by a number of manufacturers. Outstanding in the line discussed is the No. 335 that can be used to solder copper-plated, unplated etched, or unplated unetched germanium—and which contains no ammonium compounds to hasten stress cracking of delicate copper, brass or phosphorbronze parts.

Locknuts. Industrial Fasteners Institute, 3648 Euclid Ave., Cleveland 15, Ohio, has published a 24-page bulletin sponsored by 21 manufacturers of locknuts. A study of the descriptions and illustrations included will provide useful information leading to successful application. Names of the companies manufacturing each individual type of locknut are given.

Carbon Monoxide Detector. Taller & Cooper, Inc., 75 Front St., Brooklyn 1, N. Y. A 12-page booklet tells about the company's advanced carbon monoxide detector. Included are special features such as automatic operation, unitized construction and quality instrumentation; a functional description that gives illustrations and operation data; component and panel information; specifications, and suggested and notable installations.

Hermetic Sealing. General Hermetic Sealing Corp., 99 East Hawthorne Ave., Valley Stream; L. I., N. Y., has just prepared a new 4page folder on "The Why and the How of Hermetic Sealing" for electrical and electronic components and assemblies. Typical applications as well as facilities are described. Copies are available on request.

Permanent Magnets. Thomas & Skinner Steel Products Co., Inc., 1122 E. 23rd St., Indianapolis 5, Ind., has released a catalog listing its complete line of standard permanent magnets. Available in Alnico 2, 3 and 5 for use in a wide range of industrial applications, the standard magnets listed may be ordered from stock to aid designers and engineers who want magnets quickly to produce working models for experimental purposes, to fulfill moderate production requirements, NEW PRODUCTS

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or to adapt to a standard application without tooling delays. Ask for catalog No. 1252.

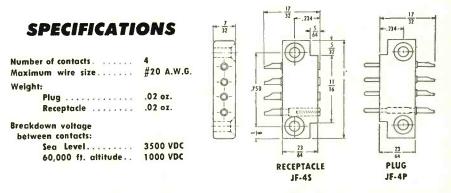
Sound Recording Tape Coatings. Minnesota Mining and Mfg. Co., 900 Fauquier St., St. Paul 6, Minn. The magnetic properties of Scotch brand sound recording tape coatings is the subject of "Sound Talk" technical bulletin No. 22 now available. The bulletin discusses the properties of four basic types of magnetic coatings manufactured by the company, including 14 different magnetic tape constructions and two sprayable dispersion magnetic coatings. It is intended especially to provide design engineers and experimenters with data to determine field intensities necessary to magnetize the various tape coatings, as well as the resulting magnetic flux. Four graphs are included in the bulletin showing typical hysteresis loops and magnetization curves for the four basic types of magnetic coatings.

Printed Circuit Guide. Centralab Division of Globe-Union Inc., 900 E. Keefe Ave., Milwaukee 1, Wisc. Printed Electronic Circuit Guide No. 2, revising and up-dating the original guide, has been announced. In the guide listing section over 100 users of printed electronic circuits are listed with 445 different manufacturers' part numbers. Complete testing data are given so that the units covered can be checked to make sure they are in good operating condition. Also included is a guide showing the number of each type of unit now in use.

Control Instruments. Minneapolis-Honeywell Regulator Co., Brown Instruments Div., Wayne and Windrim Aves., Philadelphia 44, Pa. Catalog 1530, "Electronik Controllers," comprises 56 fact-filled pages describing all types of the company's control instruments that are used to measure and control a multiplicity of process variare Included detailed ables. specification and control action descriptions and ratings for both electric and pneumatic type controllers. The literature also presents



Another special design added to our extensive line of miniature connectors. The JF-4 has four miniature contacts in a mineral filled phenolic insert body and provides, on both the plug and receptacle, two transverse mounting holes for right angle panel or chassis mounting. It is ideal for limited space and weight requirements in portable or airborne equipment.



- **MONOBLOC* CONSTRUCTION** eliminates unnecessary creepage paths and reduces the number of moisture and dust pockets.
- **MOLDED PHENOLIC BODIES** (in accordance with MIL-P-14, type MFE) mineral filled—provide mechanical strength as well as high arc and dielectric resistance.
- **PRECISION MACHINED CONTACTS:** Pins from brass bar (QQ-B611) and sockets from spring temper phosphor bronze bar (QQ-B746a). They are gold plated over silver for consistent low contact resistance, reduction of corrosion and ease of soldering.
- **RACK AND PANEL MOUNTING:** Either plug or receptacle may be mounted on a chassis or panel with two #2 machine screws.

Wire or write for catalog of other types or advise your special requirements.

Winchester Praducts & Winchester Designs Are Available Only From Winchester Electranics, Inc.

> West Coast Branch: 1729 Wilshire Blvd., Santa Monica, California

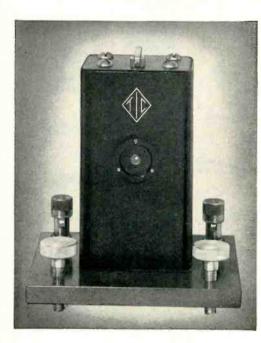
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GLENBROOK, CONN., U.S.A.

ELECTRONICS - June, 1953

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High Quality

MULTIPLE-ELEMENT GALVANOMETERS AT LOW COST

Size: Height 3", Width 2".

- Length: Dependent upon number of element positions which are on .140" centers and in quantities of 4 to 50 per housing.
- Frequency: Standard 140 cps. Other frequencies available on special order.
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- Price: 25 Elements in 25 position housing without vertical adjustment \$1,000.00. Other models with vertical adjustment and isolated circuits at slight extra cost.

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Super Sensitive

SINGLE UNITS FOR PRECISE

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Specifications:

Size: Height 5", Base 4" square, Weight 1 pound, 8 ounces.

Sensitivity: 15" Deflection per

Frequency: One cycle per second

natural frequency. Other fre-

quencies and sensitivities

one meter.

available.

Resistance: 4000 ohms.

Price: \$100.00 complete.

microampere at distance of

NEW PRODUCTS

engineering data on the Electr-O-Line and Electr-O-Pulse electric control relays.

Speech Equipment. Collins Radio Co., Cedar Rapids, Iowa. Catalog 111 is a 48 page booklet covering the company's line of speech input consoles, remote equipment, rack mounted equipment, test and monitoring equipment, antenna accessories, racks and panels, custom equipment and turntables and transducers. The units described are illustrated and indexed.

Small Bobbin Winder. Geo. Stevens Mfg. Co., Inc., Pulaski Rd. at Peterson, Chicago 30, Ill., has available a catalog sheet illustrating and describing the new model 38-A miniaturized bobbin winder. Of special interest are the slowstart feature that avoids possibility of wire breakage, and the instant resetting automatic counter that saves time by permitting instant resetting of the winding cycle by merely touching a lever.

Metal Pretreatment. Specialty Coatings, Inc., Division of Thompson & Co., 1085 Allegheny Ave., Oakmont, Pa. A new six-page folder describes Vinsynite pretreatment for all types of metals. It includes details of the manner in which Vinsynite is used in finishing six different types of metal products for good paint adhesion and corrosion resistance. It also gives test data to show that Vinsynite is unaffected by severe distortion and exposure to standard ASTM salt spray test.

Tape-Wire Recorder Replacements. Standard Transformer Corp., 3580 Elston Ave., Chicago 18, Ill., has prepared a tape-wire recorder replacement guide, listing 63 models of 22 companies manufacturing tape and wire recorders. The guide is published to fill a need for authoritative information on power transformer, filter choke and audio output transformer replacements. Manufacturer and model number, manufacturer's part number and Stancor part

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NEW PRODUCTS

(continued)

numbers are listed for all models included in the guide.

Coaxial Fittings. Coaxial Connector Co., 35 No. 2nd St., Mt. Vernon, N. Y., is offering a cross index of Army-Navy coaxial fittings in a handy 22 in. x 14 in. wall chart. This useful quick-reference guide lists designations from government part numbers to equivalent manufacturers' part numbers.

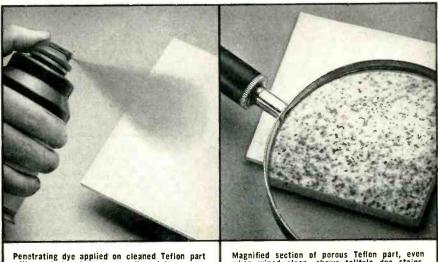
Circuit Selectors and Stepping Relavs. G. H. Leland, Inc., 123 Webster St., Dayton 2, Ohio. Bulletin 353 CSR contains engineering data on Ledex circuit selectors and stepping relays. A complete description of the product, its method of operation, mechanics of control, both selective and stepping, Cascade Master-Slave homing circuit diagram, spark suppression, types of mountings, rectifiers and remote Selsyn circuit are just a few of the many subjects discussed and illustrated in this informative bulletin.

Electron Tube Interchangeability. Lewis and Kaufman Ltd., 50 El Rancho Ave., Los Gatos, Calif. Leaflet Form 253 provides interchangeability data on a series of Los Gatos electron tube types. Each tube in the series is covered with a brief type description and list-price information as well as a tabulation of the existing tube types with which it is directly interchangeable.

Printed-Circuit Components. Radio Corp. of America, Harrison, N. J., has available an 8-page booklet covering printed-circuit components designed for use in tv receivers utilizing intercarriersound systems and having picture i-f and sound i-f carriers of 45.75 mc and 41.25 mc, respectively. The components illustrated and described feature high gain, full bandpass response and excellent skirt selectivity. Dimensional diagrams and response characteristics are shown.

Dynamic Tape Tester. Taller & Cooper, Inc., 75 Front St., Brooklyn 1, N. Y., recently published a

It pays to check TEFLON* for non-porosity



Penetrating dye appl<mark>i</mark>ed on cleaned Teflon part will penetrate wherever porosity exists.

Magnified section of porous Teflon part, even when wiped clean, shows tellkale dye stains. You'll find no such dye penetration in Fluoro-flex-T products.

Assure dielectric stability in parts by using non-porous FLUOROFLEX[®]-T

Porosity detracts from any insulating material - even from a virtually perfect UHF dielectric such as Teflon. How can you tell whether Teflon has porosity? By a penetrating colored dye test. Clean the part, apply dye, wipe off. When magnified, absorbed spots of dye can be plainly seen.

Put Fluoroflex-T products to the test and you won't find any penetration in either rod, tube, or sheet. For two reasons: (1) Teflon powder is extruded or molded on equipment especially designed to compact it to the critical density. This not only prevents porosity but also provides highest tensile strength. (2) Normal discolorations in Teflon are left unbleached to retain this optimum density.

That's why you can always count on Fluoroflex-T for electrical stability in severest use. Stress relieved, it is also dimensionally stable and machines properly with minimum rejects. Write for Bulletin FT-1.

*DuPont trade mark for its tetrafluoroethylene resin. · Resistoflex trade mark for products from fluorocarbon resins.



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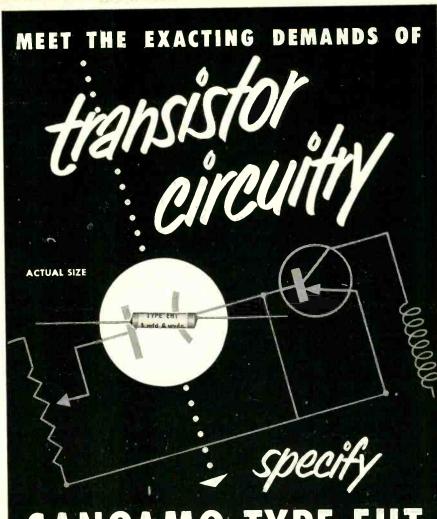
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bulletin illustrating and describing its dynamic tape tester, a precise, coordinated function generator that is applicable to the computer and control field. The unit described consists of six plugin type function plate assemblies driven from a common synchronous motor shaft through a gear train; and a reversing clutch is provided for rewinding the tape at the conclusion of a run. The equipment discussed is designed for 115-v, 60-cycle operation.

Transformer Catalog. Ferranti Electric, Inc., 30 Rockefeller Plaza, New York, N. Y., has available a 4-page catalog illustrating and describing a line of hermeticallysealed transformers designed to MIL-T-27 specifications. In the line described are military standard filament transformers, military standard plate and filament types and military standard audio types; also filter reactors. Detailed specifications and prices on all types are given.

Component Developments. Aerovox Corp., New Bedford, Mass. A recent bulletin deals with electronic component developments, particularly high-temperature metallizedpaper capacitors, Aerofilm capacitors, electrolytics operating above the present 85 C range, and new micas for working temperatures up to 125 C. Also included is information on duct-type noise-suppression capacitors, subminiature bypass capacitors, miniature bathtubs, Borofilm resistors with temperature coefficient of 100 ppm or less, hermetically-sealed ceramiccase Carbofilm resistors, high-voltage plate assemblies and ceramic capacitors, and printed-wiring development.

Sound Analyzer. Hermon Hosmer Scott, Inc., 385 Putnam Ave., Cambridge 39, Mass. A single-page bulletin gives an illustrated description of the type 420-A sound analyzer. The unit discussed features filters that are adjustable separately in half octaves, portability, small size, light weight and versatility. Technical specifications, response curves and prices are included.



SANGAMO TYPE EHT TANTALUM CAPACITORS

The Sangamo Type EHT tantalum foil electrolytic capacitor has been designed for use in audio-frequency transistor circuits, such as hearing aids and advanced equipment for defense.

Since the Type EHT is much smaller and lighter in weight than oil or wax impregnated paper coupling capacitors, it is a valuable tool that helps the electronic designer realize the inherent transistor advantages of miniaturization.

The Sangamo EHT capacitor uses electrodes of high purity tantalum foil. These electrodes provide greater capacitance per unit volume than aluminum electrode

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units of similar construction. Both the cathode and anode lead wires are securely welded to the foils for maximum electrical contact dependency.

Greater life expectancy is inherent in the Sangamo EHT because of the more stable oxide film and the extremely inert characteristic of tantalum.

Write for Engineering Data Sheet EHT for full information.



Edited by WILLIAM G. ARNOLD

IRE Takes Part In Study Of Bureau Of Standards

THE Institute of Radio Engineers has nominated William L. Everitt, radio authority and Dean of the College of Engineering, University of Illinois, to serve on a committee of scientists formed, at the request of Secretary of Commerce Sinclair Weeks, to evaluate the present functions and operations of the National Bureau of Standards in relation to the present national needs.

The nomination came as a result of telegrams sent by Secretary Weeks to leading scientific and engineering societies requesting each to select one of their members to serve on the committee. M. J. Kelly, president of Bell Telephone Laboratories, will serve as chairman. Dr. Everitt's nomination was made only after assurance had been received from Secretary Weeks that the committee will operate under the National Academy of Sciences, that it will not be concerned with personnel relationships between the National Bureau of Standards and the Department of Commerce, and that the report of the committee will be made public.

Dr. William L. Everitt has had a distinguished career as engineer, educator, consultant and author of text books and scientific articles in the radio field, and has held teaching posts at Cornell University, University of Michigan and Ohio State University.

ELECTRONICS AND PLASTICS SHARE HONORS



Two industries whose interests are closely allied, electronics and plastics, shared honors at an awards luncheon in Hollywood, Calif., sponsored by the Plaskon Division of Libbey-Owens-Ford Glass Company. Awards of merit were presented to Glen E. Swanson, president of Standard Coil, and Mr. Wilcox, founder and president of Wilcox Plastics, Inc., on the occasion of the production of the 100 millionth Standard Coil television tuner board using alkyd plastic segments molded by Wilcox. Left to right are Mr. Swanson, Dr. Lee de Forest, inventor of the electronic tube, who presented the awards; Henry W. DeVore, Plaskon sales executive and Mr. Wilcox

OTHER DEPARTMENTS

ue:

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Backtalk

RTMA Adds New Members

THE RTMA board of directors approved the membership applications of nine new companies as follows:

Adler Communications Laboratories, Continental Electronics Corp., Dale Products Co., Microwave Associates, Inc., Morgan-Rhein, Inc., Square Root Manufacturing Corp., Tempo T-V Products Co., Translite Electronics Corp., and Varian Associates.

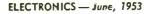
Overseas Businessmen Survey U.S. Electronics

IN A 5 week, 4,000-mile tour of 20 U. S. manufacturers in 18 cities, from Massachusetts to Iowa, a group of 9 visiting business men from 7 foreign countries covered a cross-section of the U. S. electronics industry. The international group, all foreign representatives of Ad. Auriema, Inc., independent exporter and sponsor of the "Observatour", observed the latest developments in the U. S. electronics industry, and obtained information on U. S. merchandising techniques.

One of the plants visited was the Stevens Paper Mills, Inc., which makes capacitor paper. The group also attended the IRE Show during its run in New York and expressed amazement at the size of the industry as represented by the hundreds of exhibits.

Philco Plans Canadian TV-Radio Plant

PHILCO CORP. announced plans for a new plant to manufacture television and radio receiving sets in the



Birmingham Sound Reproducers Ltd., Old Hill, Staffs. Grams: 'Electronic Old Hill, Cradley Heath.'

Music lovers everywhere are demanding the Monarch-

operation and unfailing reliability.

new idea in automatic record changers. Never before have they had such fidelity of tone; completely automatic selection of all records— $12^{"}$, 10° and 7°; such ease of

Many leading set makers fit the Monarch as standardyour request for information will bring full details by

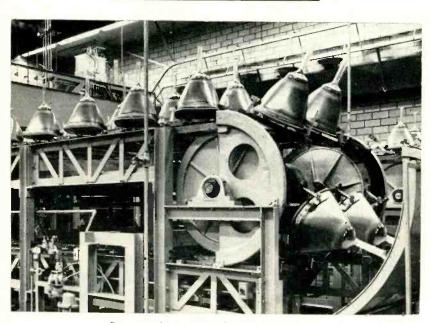
WORLD'S MOST WANTED AUTOCHANGER

return.

suburbs of Toronto, Canada.

According to an announcement by Sydney L. Chapell, president of Philco International Corp., the manufacturing facility will be erected this year within the planned community of Don Mills. All production and administrative activities now conducted in the plant in Toronto will be transferred to the new site early in 1954.

Ground will be broken immediately. When complete, it will have 81,000 sq ft of floor space.



Screen-settling machine begins to roll as ...

Westinghouse Expands In The Tube Field

IN TWO NEW PLANTS Westinghouse has undertaken the manufacture of an extensive line of electronic tubes. At Bath, New York, 145,000 square feet of working surface will produce the receiver tube line; at Elmira, New York, 40 miles away, 365,000 square feet of plant will produce tv picture tubes and industrial, broadcast and x-ray tubes. Also, at Elmira, a pilot operation is set up for semiconductor production.

Not yet in full swing, the Elmira plant is turning out 2,000 picture tubes a day, with three shifts of about 130 workers total. The assembly line consists of an efficient conveyor belt layout, leading from nearly automatic machines that seal in the faceplates and necks. In other nearly automatic machines, the phosphor screen is added (above). Finally, in long automatic furnaces the tubes, each on a separate vacuum stand, are heated, evacuated and sealed off.

Appointment of two Westinghouse executives to newly created posts has been announced by E. W. Ritter, vice-president in charge of the Electronic Tube Division.

John G. Thompson fills the position of product manager at the Bath plant, and Franklin P. Hinman is assigned to duties of product manager at the Elmira plant.

A. George Rogers has been appointed manager of operations for the Westinghouse Television Radio Division, Metuchen, N. J.

Mr. Thompson, in his new position, is responsible for coordinating all engineering, manufacturing and sales activities of the receiving tube section of the division. Mr. Hinman is responsible for coordinating power tube engineering, manufacturing and sales at the Elmira plant. His duties also include direct management of power tube manufacturing.

Mr. Rogers, a veteran of 26 years in the electronics industry, has had extensive experience in engineering positions which included design, test and quality control assignments. In administrative posts, he has directed plant organization, production planning and standardization of inspection and manufacturing techniques.

RCA May Establish Service Lab In Japan

AN electronic industry service laboratory for the assistance of RCA licensees may be set up in Japan, according to B. E. Shackelford, director of the license department of RCA International, who is in Japan to study the question of establishing the lab and also the possibility of a manufacturing investment by RCA in the country.

It is reported that RCA has, at present, license agreements with 17 Japanese firms.

Baker To Receive RTMA Medal Of Honor

W. R. G. BAKER, chairman of the National Television System Committee and director of the RTMA Engineering Department since 1934, was unanimously chosen by the RTMA Board of directors as recipient of the second annual RTMA Medal of Honor for outstanding contribution to the radiotv and electronics industry.

He was nominated for the award by the annual awards committee headed by Leslie F. Muter, and will receive the medal at the RTMA convention in Chicago, June 15-18.

The award was established last year to provide industry recognition of the person, company or organization which has made an outstanding contribution to the advancement of the industry. The first Medal of Honor was awarded to Brig. Gen. David Sarnoff, chairman of the board of Radio Corp. of America.

Dr. Baker also was chairman of the first National Television System Committee which in 1941 proposed to the FCC the present transmission standards for black and white television. The present National Television System Committee is engaged in conducting field tests of a compatible color television system developed by the committee following the pooling of technical infor-

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Function switch selects: output or transfer curve in grounded base or grounded

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10, 20, 50, 100, 200, 500, 1000 microamperes

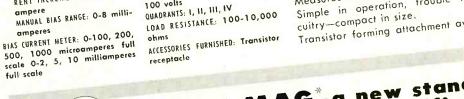
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HORIZONTAL CALIBRATOR: 0-1, 10,

100 volts

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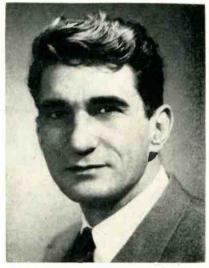
PLANTS AND PEOPLE

mation by all tv manufacturers.

(continued)

Dr. Baker, who recently testified before the House Interstate and Foreign Commerce Committee, was highly lauded by chairman Charles Wolverton (R.,N.J.) for his great service to the industry and to the government in directing the NTSC's recent activities in color television.

Raytheon Appoints New Radio-TV Head



Henry F. Argento

THE appointment of Henry F. Argento as vice-president and general manager of Raytheon Television and Radio Corp., was announced recently by C. F. Adams, Jr., president of Raytheon.

Mr. Argento has been with Raytheon since 1932, and has most recently served as assistant vice-president and assistant manager of Raytheon's power tube division.

Graduating from Harvard with a degree in physics, he entered business as a research engineer at the Radio Frequency Laboratory, Boonton, N. J., in 1931. A year later he joined the Raytheon organization.

General Maude Heads USAF Research Center

MAJ. GEN. RAYMOND C. MAUDE, formerly director of Air Force Communications at Headquarters, U. S. Air Force, has assumed command of the Air Force Cambridge Research Center at Cambridge, Mass., according to an announcement by Lt. Gen. Earle E. Partridge, com-

(continued)

manding general of the Air Research and Development Command in Baltimore.

Recently appointed deputy commanding general of the Air Force Cambridge Research Center, General Maude succeeded Maj. Gen. James F. Phillips as commanding general of the Center. General Phillips is retiring from active duty after 30 years of continuous service with the Army and Air Force.

Appointed director of Air Force Communications in the summer of 1951, Gen. Maude has guided U. S. Air Force communication-electronics activities through a period of intensive expansion.

During World War II, Gen. Maude served in Europe as communications officer of the Ninth Bomber Command and later as director of communications for the 29th Tactical Air Command. In August, 1945, he was named communications officer of the U. S. Air Forces in Europe.

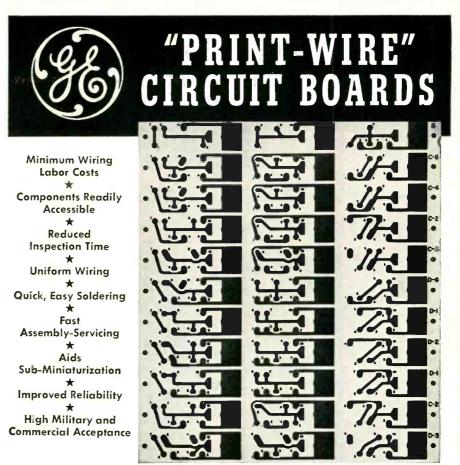
Fairchild Appoints Missile Director



Francis J. Gaffney

THE appointment of Francis J. Gaffney to the post of director of engineering for the Guided Missiles Division of the Fairchild Engine and Airplane Corp. was announced by Edwin A. Speakman, general manager. Mr. Gaffney, who was general manager of the Polytechnic Research and Development Company, is widely known for his work in the field of microwave measurement and pulse circuit techniques. During World War II he headed the

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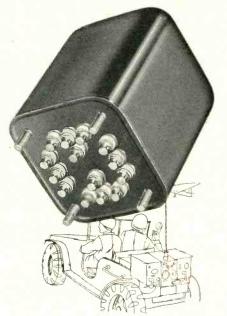
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The complete **MS** (Military Standard) line of Hermetically-Sealed Power & Filament Transformers

CHICAGO TRANSFORMER now offers all units in the Military Standard (MS) line, as established jointly by the three armed forces (Army Signal Corps, Navy Bureau of Ships, and Air Force) working through ASESA (Armed Services Electronic Standards Agency) and in cooperation with the transformer industry. The complete line is housed in CHICAGO'S one-piece drawn-steel cases. Outside case dimensions and mounting dimensions are within the tolerances of the Mili-tary Standard specification. Terminal arrangements and markings are also in accordance with the same specification. Tests conducted in the CHICAGO TRANSFORMER laboratories indicate that all units will meet the requirements of Grade 1, MIL-T-27 specifica-tions for Class A operation. The Military Standard line should find wide usage in military airborne, marine, and ground communication equipment, and particularly for research and development applications, pilot runs and pre-production models.



POWER TRANSFORMERS-INPUT REACTOR SYSTEMS (PRIMARY-105/115/125 V.-Frequency 54-66 cycles)

CATALOG NUMBER	MIL-T-27 PART NO.	HIGH VOLTAGE SI A-C Volts	D-C MA.	D-C V OUTPUT		r. FIL. Amps.		NO. 2 Amps.	WT. LBS,
PMS-70	MS-90026	200-100-0-100-200	70	3 <mark>85</mark>	6.3/5	2	6.3	3	4
PMS-70A	MS-90027	325-0-325	70	260	6.3/5	2	6.3	4	5
PMS-150	MS-90028	325-0-325	150	245	6.3	5	5	3	71/4
PMS-175	MS-90029	400-0-400	175	318	5	3	6.3	8	10
PMS-250	MS-90030	450-0-450	250	345	5	3	6.3	8	13
PMS-350	MS-90031	350-0-350	250	255					71/2
PMS-550	MS-90032	550-0-550	250	419					11
PMS-800	MS-90036	800-0-800	250	640					161/2

FILAMENT TRANSFORMERS (PRIMARY:-105/115/125 V.-Frequency 54-66 cycles)

	MIL-T-27 PART NO.	SECON Volts	Amps	INSULATION VOLTS RMS	WT. LBS
FMS-23	MS-90016	2.5	3.0	2500	11/2
FMS-210	MS-90017	2.5	10	2500	21/2
FMS-53	MS-90018	5.0	3.0	2500	1 3/4
FMS-510	MS-90019	5.0	10	2500	4
FMS-62	MS-90020	6.3	2.0	2500	1 3/4
FMS-65	MS-90021	6.3	5.0	2500	2 3/4
FMS-610	MS-90022	6.3 CT	10	2500	5
FMS-620	MS-90023	6.3	20	2500	8
FMS-210H	MS-90024	2.5	10	10000	4 3/4
FMS-510H	MS-90025	5.0	10	10000	7



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Test Equipment Group in the MIT Radiation Labs from which came many wartime advances in radar and microwave equipment.

After the war, Mr. Gaffney joined the Polytechnic Research and Development Company as chief engineer. He became general manager in 1950.

Pioneer Constructs New TV Picture Tube Plant

CONSTRUCTION of a new plant for manufacturing tv picture tubes will be started for Pioneer Electronics Corp. of Santa Monica, it was announced by L. M. Parrish, president.

Located in West Los Angeles, the new plant will have 30,000 sq ft of enclosed space and 20,000 sq ft of paved ground for parking, loading and for potential expansion.



Proposed Pioneer Plant

It is expected that the new plant will add a 500-percent increase to the company's production of 1,500 picture tubes a week.

The building will cost an estimated \$200,000 to build. Pioneer will invest an additional \$250,000 in new equipment. Special-purpose vacuum tubes for aircraft manufacturers, now made in a separate building, will also be produced in the new plant.

Hobbs Elected V-P Of Harvey-Wells

MARVIN HOBBS, who recently joined Harvey-Wells Electronics as director of engineering, has been elected vice-president and a member of the board of directors.

From 1950 to 1952 Mr. Hobbs was on the staff of the Office of the Secretary of Defense, as director of the Electronics Division of the Munitions Board and the Defense Department member of the Electronics Production Board. Prior to that period, he spent 20 years in the

(continued)

industry in engineering positions with RCA, Scott, General Motors and Zenith. During World War II he was chief of the Electronics Branch, Radio and Radar Division, War Production Board, and operations analyst on the staff of the Far East Air Forces.

Marconi Opens Tube Plant In Italy

A NEW factory for making electronic tubes has begun production at Aquila, Italy. Belonging to the "Marconi Italiana" company, the plant makes transmitting tubes and receiving tubes. Two hundred workers are now employed and the number will be gradually raised to 300 in the course of a year.

Hoffman Names Whitney Assistant To President



Marvin G. Whitney

MARVIN G. WHITNEY has been appointed as assistant to president of Hoffman Radio Corp. with current assignment on television engineering, quality control and product design, according to an announcement by H. Leslie Hoffman, president.

A graduate of Rensselaer Polytechnic Institute, he was with RCA in various product and plant manager capacities for the period of 13 years. This included broadcasting and industrial equipment manufacturing at the Camden, N. J. plant and later government equipment manufacturing in the same factory



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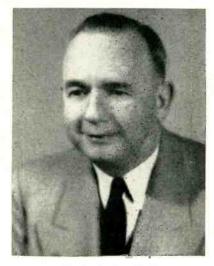
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Carl Bosch, who received his doctorate from the University of Berlin, and his staff are currently engaged in both civilian and military research work with particular em-

Crawford Elected Radiart President



Harry C. Crawford

OCTAVE BLAKE, president of the Cornell-Dubilier Electric Corp. and chairman of the board of its subsidiary, the Radiart Corp., announced the election of Harry C. Crawford as president of the Radiart Corp., replacing L. K. Wildberg.

Mr. Crawford has been associated with Cornell-Dubilier and Radiart for the past 8 years as works manager as well as comptroller and assistant treasurer. He

June, 1953 - ELECTRONICS

engineering plant at Moorestown, N. J.

and more recently in the new RCA

Olympic Buys Electrona

R. BOWLING BARNES, president of Olympic Development Company, subsidiary of Olympic Radio and Television, Inc., announced the acquisition of the Electrona Corp. of Irvington, N. J.

The Electrona Corp. will continue operations at its Irvington laboratories under the direction of Carl Bosch, who becomes vice-president and director of research of Electrona. It will be directly affiliated with the Olympic Development Company.

phasis on radiation detection.

(continued)

was industrial engineer for 2 years with Douglas Aircraft and spent 5 years as vice-president and sales manager with International Piston Ring Co., coming there from Thompson products where he served 20 years as business manager of their automotive parts replacement division.

Iron Fireman Goes Electronic

WHAT has been known as the Heat ing Control Division of Iron Fireman Manufacturing Co. will now be designated the Electronics Division, Frank S. Hecox, company vicepresident and treasurer recently announced.

The division will continue to manufacture electrical controls and other items of Iron Fireman equipment, Hecox stated. The new name was selected to eliminate local confusion with other Iron Fireman operations and to reflect an expansion into components for electronics systems and other types of electrical instruments. "Our plan for the next five years will lead us more and more into the electronics field in addition to our continuing research and development on electrical motors and automatic controls," Hecox declared.

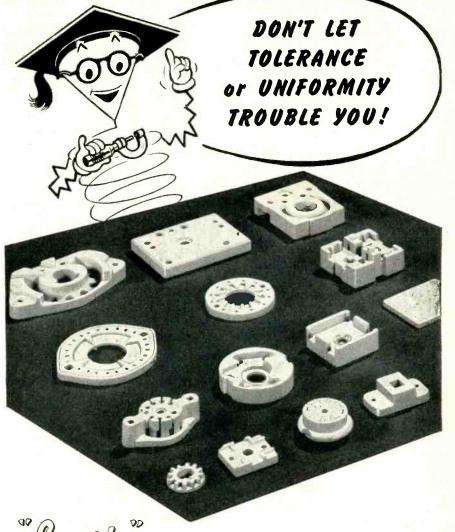
Mitchell Elected President Of RCA Communications

ELECTION of Thomas H. Mitchell as president of RCA Communication, Inc. was announced recently by Brig. General David Sarnoff, chairman of the board of RCA.

Mr. Mitchell, executive vice-president of RCA Communications since 1944, succeeds H. C. Ingles who retired at the age of 65. Mr. Ingles has served as president for 6 years, having joined RCA Communications soon after his retirement in 1947 as a Major General and Chief Signal Officer, U. S. Army.

A graduate of the U. S. Naval Academy at Annapolis, Mr. Mitchell entered the communications field in 1927. He worked for two years in the Pacific sales division and engineering department of RCA Communications, and in 1929 became district manager for the Radio-

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PLANTS AND PEOPLE

marine Corp. of America in Los Angeles. In 1930 he transferred back to RCA Communications where he held increasingly important posts.

After service as a Colonel in the Army Communications Service during World War II, Mr. Mitchell rejoined RCA Communications as General manager and soon after was elected executive vice-president.

European Firm Expands

ISOFIL S. A., connected with Aismalibar S. A. of Switzerland and Spain, will produce filaments for lamps, radio tubes, x-ray tubes and other products in San Paulo, Brazil. Swiss capital will be 50 percent, represented by machinery and equipment.

Production Starts In New IRC Plant

PRODUCTION is already underway in the \$200,000 plant of the International Resistance Co., located on a 66-acre site in Asheville, N. C. Operating at full strength, the plant



New IRC plant

will employ approximately 500 persons of which the majority will be women. H. J. McCaully, formerly assistant to IRC's executive vicepresident, will manage the Asheville plant.

Raytheon To Merge Radio-TV Subsidiary

RAYTHEON Television and Radio Corp. will be merged into the Raytheon Manufacturing Corp., the parent company, as of the close of business on May 31, 1953, it was recently announced. The merger will

June, 1953 - ELECTRONICS

Marking Machines

Nameplate Marking

Equipment

coincide with the beginning of the new fiscal year on June 1, 1953.

In announcing the planned merger, C. F. Adams, Jr., president of Raytheon, said, "this action will complete the integration of all the company's operations into a single corporate structure. The television, radio and government business now being carried on by Raytheon Television and Radio Corp. will be continued as a divisional operation of the parent company, comparable to its other operating divisions with its headquarters continuing to be in The merger will not Chicago. affect the internal management structure of the new division, its policies or any of its personnel or distributor-dealer arrangements."

DuMont Named Microwave Distributor For Motorola

THE Television Transmitter Division of Allen B. DuMont Laboratories, Inc., has been named as sole distributor for Motorola microwave equipment for the tv broadcast industry, it was announced recently by James B. Tharpe, national sales manager of the DuMont division.

Dunbar Joins **Dalmo** Victor



Allen S. Dunbar

ALLEN S. DUNBAR, for the past 3 years senior research engineer for the Stanford Research Institute, has joined Dalmo Victor Company as assistant director of research, the San Carlos electronics firm an-

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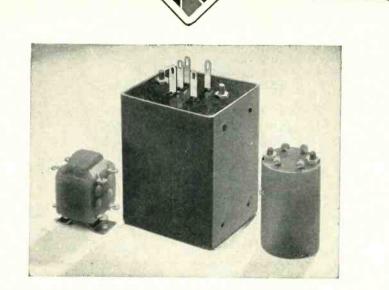
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There are many transformer applications in which hermetic sealing can be achieved more desirably than with metal casings. This is especially true where weight, space and cost are important factors. To satisfy this demand Kenyon has introduced "Ken-Seal" molded transformers which meet all government specifications. The molded process was chosen in preference to dipping or encapsulation because it produces a finished product of controllable, definite dimensions, with a uniform amount of sealing thickness.

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No matter what your transformer requirements may be contact Kenyon first. Our engineers will endeavor to show you how you can increase efficiency at low cost by choosing a transformer from the complete Kenyon line.

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PLANTS AND PEOPLE

nounced recently.

Mr. Dunbar, 31, works in the field of microwave optics and on the theory of doubly curved antenna reflectors, in which capacity he has been a consultant to Dalmo Victor.

From 1946 to 1949 he was a research scientist for the Naval Research Laboratory and from 1943 to 1945 he was a staff member of the antenna group at the MIT radiation laboratory.

Burroughs Seeks To Change Its Name

IN PROXIES mailed to its 29,000 stockholders throughout the world, the management of Burroughs Adding Machine Company has proposed that the organization's 48 year-old name be changed to Burroughs Corporation. If adopted, the new name will be put into effect by the company as rapidly as legal requirements can be accomplished.

Mr. John S. Coleman, president, explained that Burroughs Corporation carries the essential name of the founder, but does not have the limitations of Burroughs Adding Machine Company.

"Years ago, the present company name was completely adequate," Mr. Coleman said. "The organization built adding machines. That was all."

Today Burroughs produces a wide array of equipment for business and the government, including electronic instruments for scientific use and precision navigation, firing control and sighting instruments and systems for the Armed Services.

Mr. Coleman pointed out that the physical growth of the company had paralleled its growth beyond its early single-line manufacture of adding machines.

"This growth has been greatly accelerated since World War II," he said. "In the six years since 1947, our plants have increased from 5 to 15, and our employment from 10,000 to 20,000."

Sonkin Joins Stanford

DR. Simon Sonkin of City College of New York has been appointed professor in Stanford University's microwave laboratory, and will

June, 1953 - ELECTRONICS

(continued)

handle radio-frequency and tube problems connected with the 1,000,-000,000-volt linear accelerator in the laboratory.

John Ruze Heads Gabriel Labs



John Ruze

APPOINTMENT of John Ruze as director in full charge of the Gabriel Laboratories was recently announced by John H. Briggs, president.

The new director became head of the antenna design section at Signal Corps Engineering Laboratories during World War II. In this position he directed the development and design of many radar and IFF antenna systems.

In 1946 he joined the Air Force Cambridge Research Center where he served as assistant chief of the antenna laboratory. Here he specialized in microwave optics, especially wide-angle metal-plate lenses and high-gain steerable antenna arrays.

John K. West Elected A Director Of NBC

ELECTION of John K. West as a member of the board of directors of the National Broadcasting Company was announced recently by Brig. General David Sarnoff, chairman of the board of RCA and NBC.

West is vice-president in charge of the western division of NBC

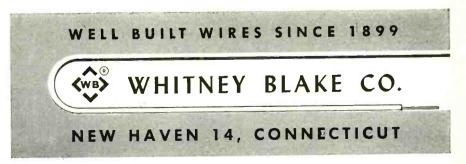


Whitney Blake Company is equipped to mold rubber and plastic fittings onto flexible cord, shielded communications wires and multiple conductor cables — in addition to making the cordage itself.

Whitney Blake has wide experience in designing and manufacturing shielded multiple conductor cables and assembling intricate connectors for electronic applications. Skilled workers, modern equipment, efficient production methods and careful quality control assure dependable, first quality cord sets.

Where standard molds are unsuitable, Whitney Blake will design and make special plugs, connectors, strain reliefs and junction box blocks that provide the water- and impact-resistance, small size, light weight and protection from tampering required for many new applications.

For help with your special cord set problems, contact us for the address of your nearest Whitney Blake representative. He will be glad to work with you. If your product is in the design stage, information on its intended use may enable him to suggest a cord set construction using conventional parts at savings to you.





For more than 18 years, Eclipse-Pioneer has been a leader in the development and production of high precision synchros for use in automatic control circuits of aircraft, marine and other industrial applications. Today, thanks to this long experience and specialization, Eclipse-Pioneer has available a complete line of standard (1.431" dia. X 1.631" Ig.) and Pygmy (0.937" dia. X 1.278" Ig.) Autosyn synchros of unmatched precision. Furthermore, current production quantities and techniques have reduced cost to a new low. For either present or future requirements, it will pay you to investigate Eclipse-Pioneer high precision at the new low cost.

	Type Number	Input Voltage Nominal Excitation	Input Current Milliamperes	Input Power Watta	Input Impedance Ohms	Stater Output Voltages Line to Line	Retor Resistance (DC) Ohms	Stater Resistance (DC) Ohms	Maximum Error Spread Minutes
Transmitters	AY201-1	26V, 400~, 1 ph.	225	1.25	25+j115	11.8	9.5	3.5	15
Tansmitters	AY201-4	26V, 400~, 1 ph.	100	0.45	45+j225	11.8	16.0	6.7	20
Receivers	AY201-2	26V, 400~, 1 ph.	100	0.45	45+j225	11.8	16.0	6.7	45
Control	AY201-3	From Trans. Autosyn	De	pendent l	Upon Circuit I	Design	42.0	10.8	15
Trans- formers	AY201-5	From Trans. Autosyn	De	pendent I	Upon Circuit (Design	250.0	63.0	15
Resolvers	AY221-3	26V, 400~, 1 ph.	60	0.35	108+j425	11.8	53.0	12.5	20
102014012	AY241-5	1V. 30~, 1 ph.	3.7	-	240+j130	0.34	239.0	180.0	40
	W1741-2								
Differentials	AY231-3	From Trans. Autosyn **Also includes	High Frequency	Resolver		r use up to 100K	14.0 C (AY251-24)	10.8	20
Differentials Transmitters		From Trans. Autosyn	High Frequency	Resolver	rs designed fo	r use up to 100K ERIES	C (AY251-24)		
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Transmitters	AY231-3 AY503-4	From Trans. Autosyn **Also includes 26V, 400~, 1 ph.	High Frequency AY-50 235 235	Resolver DO (P) 2.2 2.2	rs designed fo	r use up to 100K ERIES 11.8 11.8	C (AY251-24)		
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PLANTS AND PEOPLE

(continued)

with headquarters in Hollywood, a post he has held since 1950. General Sarnoff said that Mr. West's election to the NBC board of directors was not only in recognition of fine performance of his duties but also of the growing importance of the West Coast in radio and television broadcasting.

Mr. West has long been associated with RCA, having been engaged in sales, advertising and public relations for the RCA Victor division beginning in 1930. He was named vice-president in charge of public relations for the RCA Victor division in 1947.

Quam-Nichols Plant Ready In July

THE Quam-Nichols Company's new factory and executive offices on Chicago's South Side will be fully occupied by mid-July, according to Matt Little, president.

A feature of the new plant is the experimental and development laboratory designed by J. P. Quam, board chairman of the company and inventor of many of its products.



Quam-Nichols factory

The new building will have more than twice the productive capacity of the old plant. Moving from the present plant will begin in late May, with full production in the new plant scheduled for July 20, at the end of the summer vacation periods.

Corning Appoints Five To New Division

FIVE major appointments in Corning Glass Works and the establishment of a new operating division in the company were announced recently.

Three new officers, John L. Hanigan, Frederick H. Knight and Henry H. Sayles were elected vicepresident, secretary and assistant secretary respectively. Thomas

June, 1953 --- ELECTRONICS

(continued)

Waaland was appointed director of industrial relations and John F. G. Hicks was made general manager of the newly formed International Division of Corning Glass Works. The International Division will consolidate under one head all foreign activities of the company, including export sales, foreign licenses, exploration of new overseas markets and relations with Corning's foreign subsidiaries and associates.

TelAutograph Buys Electrotechnic Corp.

LOUIS R. KURTIN, chairman of the board of TelAutograph Corp., announced that the firm has completed negotiations for the complete purchase of Electrotechnic Corp. of Azusa, California.

Purchase of the facilities of Electrotechnic will augment the research and manufacturing capacities of TelAutograph and supplement the electronic manufacturing operations of the concern.

Electrotechnic will operate as a wholly owned subsidiary of TelAutograph Corp.

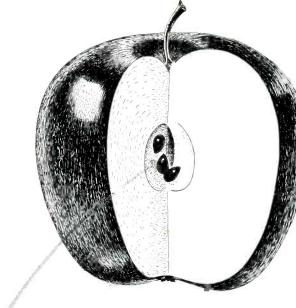
General Dry Batteries Appoints Byrom



James L. Byrom

GENERAL Dry Batteries, Inc., Cleveland, has appointed James L. Byrom to the new position of director of engineering, it was announced recently by president Walter A. Onorato.

The position was created, Mr. Onorato said, as part of a broad



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PLANTS AND PEOPLE

program to strengthen the company's functional organizations and to expand all phases of engineering activities in producing its full line of dry-cell batteries.

For the past 5 years Mr. Byrom has been vice-president and general manager of the Chandler-Evans Division of Niles-Bement-Pond Co. at West Hartford, Conn. Before that, he served 4 years with Underwood Corp. as chief engineer and 14 years with National Carbon Co. in Cleveland as head of the machine development department.

New Heppner Plant

A SECOND plant has been opened by Heppner Manufacturing Co., Round Lake, Ill. Located in Mendota, Ill., the new plant is devoted exclusively to manufacturing ferrite rod antennas and flyback transformers.

Becker Joins Ampex



Carl H. Becker

CARL H. BECKER, German physicist and audio engineer, has joined the staff of the Ampex Electric Corp., the firm recently announced.

From 1930 to 1943 he was chief sound engineer and physicist for UFA, German motion picture producer. While with UFA he developed stereophonic film-recording.

When the German government banned the production of civilian films in 1943, he organized Stereophone Ltd. in Bavaria. He was president of the organization until

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(continued)

he came to the U.S. last fall.

At Stereophone, a research, development and manufacturing organization, he was directly connected with such activities as the analysis of explosive sound pressures with stereophonic equipment, bombsight and release equipment, magnetron transmitters and power supplies for magnetrons and klystrons and the acoustical control of torpedoes and guided missiles. The company also manufactured complete film studio equipment and was engaged in the development of magnetic video recording.

Allemang Made V-P Of Planning For Philco

HERBERT J. ALLEMANG, management consultant who joined Philco as a corporate officer in 1951, has been appointed vice-president in charge of planning for Philco Corporation, it was announced by William Balderston, president.

In his new capacity, Mr. Allemang will be responsible for the long-range planning of manufacturing facilities, organization and operations of Philco.

Cardwell Appoints Engineering Director

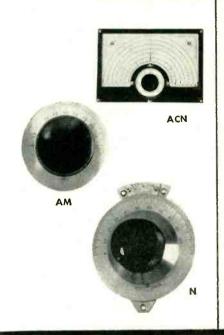


John A. Doremus

RALPH H. SOBY, president of the Allen D. Cardwell Mfg. Corp., recently announced the appointment of John A. Doremus IV as director of engineering.

Mr. Doremus, formerly chief engineer, Carrier and Control Divi-

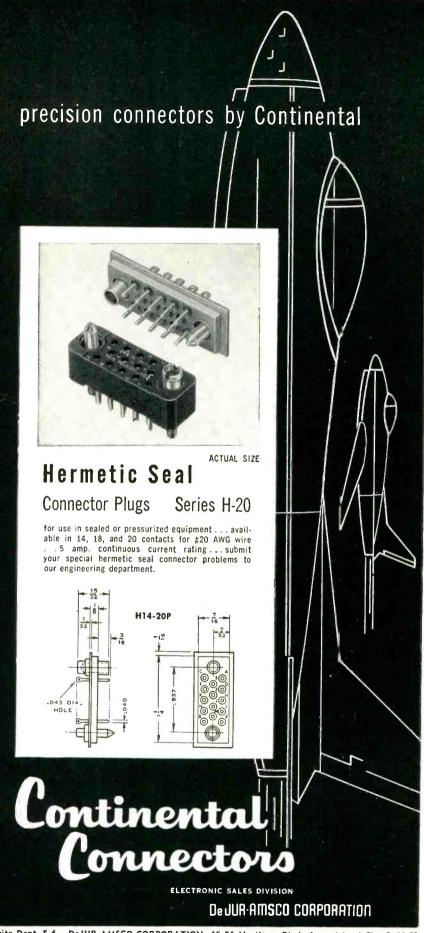




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PLANTS AND PEOPLE

sion, Motorola, Inc., will be responsible for the company's engineering research as well as engineering supervision of government projects.

Aircraft Engineering **Gets Electronic Division**

AN electronics division has been established at the Oakland, California Airport plant of Aircraft Engineering and Maintenance Co.

According to Douglas F. Johnson, president, the unit will produce component parts of electronic devices and communication equipment. The company will handle final assembly of parts and do research.

Grand Elected Chairman **Of Granco Products**



Jack Grand

JACK GRAND has been elected chairman of the board of directors of Granco Products, Inc. The company was recently organized for the design, manufacture and distribution of converters for uhf television reception and uhf measuring instruments.

Mr. Grand has been associated with the electronics industry for 30 years in merchandising and manufacturing.

General Electrosonics And Segalock Merge

GENERAL ELECTROSONICS, INC. has merged with Segal Lock and Hardware Co., Inc. according to a joint announcement by G. Emerson Pray, president of General Electrosonics,

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and Meade Johnson, president of Segal Lock. The merger is expected to provide the electronic industry with an immediately large new resource.

Under the plan of the merger, Mr. Pray and Capt. L. B. Blaylock, vicepresident of the company, who was formerly in charge of the research and design section of the radio division of the Bureau of Ships, will continue in the active management of General Electrosonics. However, the factory will be consolidated at the plant of the Norwalk Lock Company, major producing subsidiary of Segalock.

According to Mr. Pray, the merger was undertaken to provide the organization with the enlarged manufacturing facilities needed for rapid expansion. The Norwalk Lock Company was interested in expanding into the electronics field. The merger offered a means to acquire an organization of engineers with special knowledge of current electronic developments plus fully equipped laboratories and test equipment which could not be duplicated in less than a year of assembling and purchase.

Svihel Heads Kuljian Electronics Department



Bernard T. Svihel

A NEW electronics division has been established by the Kuljian Corp. with Bernard T. Svihel in charge. He comes to the company with over 15 years experience in the radio and electronics industry, having

pinpoint precision

Norden designers, engineers, researchers are never satisfied. Yesterday's product must be made better today. The design, development and production of instruments and systems for today's high speed aircraft and missiles – and for even faster ones tomorrow – must incorporate accuracy approaching absolute perfection.

This is where Norden plays its role as a leader. One example: the Norden true air speed system, already in service, which incorporates a mach meter computer of remarkable accuracy. It, with other Norden developments, gives meaning to Norden's reputation – instruments and systems of highest precision.

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instruments and systems of highest precision WHITE PLAINS, NEW YORK



been responsible for extensive design and research work in analog computers, differential analyzers and servo-mechanisms.

A graduate of the University of Minnesota, Mr. Svihel was for 6 years a member of the electrical engineering staff at MIT, where he served for a time as a project engineer in charge of the MIT Rockefeller differential analyzer. For 4 years he was with the Franklin Institute in charge of electronic computation and simulation.

Perkin Moves Into New Plant

THE Perkin Engineering Corp. has announced its move into a new 10,000 sq ft plant in El Segundo, California.



New Perkin plant

The plant is fully equipped with modern machinery and facilities for the production of the company's line of electronic equipment.

Boonton Names Gilman Chief Engineer

THE appointment of Samuel Gilman as chief engineer of Boonton Radio Corporation has been announced by G. A. Downsbrough, president and general manager. Mr. Gilman was formerly associated with American Machine and Foundry and with Westinghouse Electric.

Leeds & Northrup And S.A. Integra Merge

THE FORMATION of Integra-Leeds & Northrup Ltd., Birmingham, England, is jointly announced by Charles S. Redding, president of Leeds & Northrup and Maurice Bouffart, managing director of S. A. Integra, Liege, Belgium.

The new firm succeeds to the

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(continued)

business formerly conducted in Birmingham under the name of the Integra Co., Ltd., which was a branch of the Liege firm and for some years has been the English agent for L&N products. That business will be expanded to include the manufacture of the products of both Leeds & Northrup and S. A. Integra. Ownership of Integra-Leeds & Northrup Ltd. is shared by Leeds & Northrup and the owners of the former Integra Co., Ltd. Managing director will be Jean Register, previously manager of the Birmingham firm. Mr. Redding will be a member of the new company's board of directors.

"Creation of the English company," say its spokesman, "will strengthen the long-standing and cordial relationships of S. A. Integra and Leeds & Northrup. S. A. Integra will act as agents for both the American firm's and the new English firm's products in Belgium."

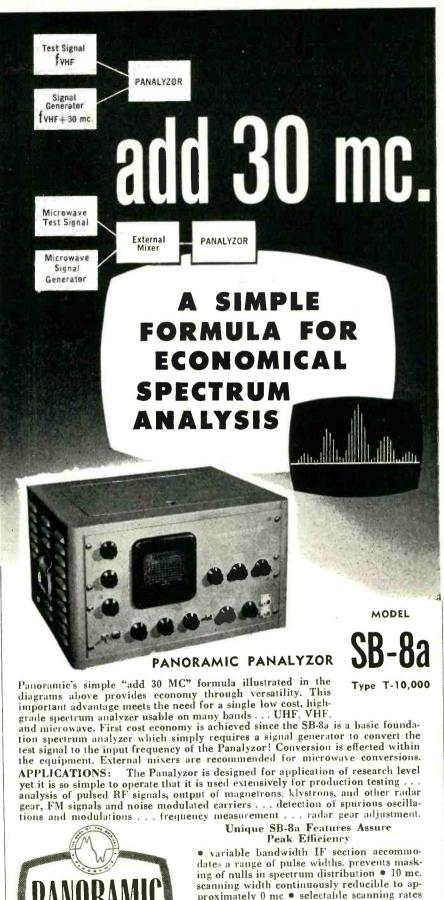
Hallock Advances At Bardwell & McAlister



Robert D. Hallock

ROBERT D. HALLOCK has been advanced from the position of chief engineer to plant manager of Bardwell & McAlister, Inc., according to John N. Valianos, executive vicepresident. In this new capacity Hallock will be in charge of both engineering and production.

Prior to joining Bardwell & Mc-Alister, Mr. Hallock was associated with Solar Mfg. Co., Standard Coil



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PLANTS AND PEOPLE

Products Co. and Airesearch Mfg. Co. as a design engineer in the electronic divisions of these companies.

Transformer Engineers Acquire Miller Corp.

THE business of William Miller Corp., has been acquired by the Transformer Engineers group, also of Pasadena. The new company, William Miller Instruments, Inc., will continue to manufacture the Miller line of recording oscillographs and related equipment as well as specialty transformers manufactured by Transformer Engineers. E. E. Hoskins is president of the new company. He has been president of Transformer Engineers since 1945, and prior to that was vice-president and chief engineer of Consolidated Engineering Corp. George W. Downs, formerly vice-president and chief engineer of William Miller Corp., is vicepresident and E. M. Graham, former treasurer of Transformer Engineers, is treasurer of the new company.

William Miller plans to devote his time to his other interests which include Applied Physics Corp. and Research Engineering Corp. of Pasadena.

JFD Opens New Plant

THE NEWEST addition to the JFD Manufacturing Co. was recently opened in Brooklyn, N. Y. The new all-brick building provides 140,000 sq ft of additional space for the expanding firm.

OTHER NEWS

Clendenin Ryan Of IT&T Enters Governorship Race

AT A meeting of the board of directors of the International Telephone and Telegraph Corp., Clendenin J. Ryan resigned as a director of the corporation in order to enter the race for the governorship of New Jersey as a candidate of the Independent Voters Party.

Mr. Ryan, who has served on the board since December 1948, has taken an active interest in the cor-

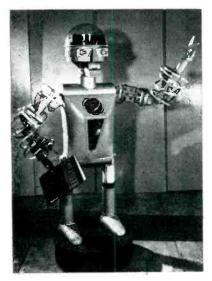
June, 1953 - ELECTRONICS

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poration's affairs. In offering his resignation, he said that his tenure had afforded him a great deal of satisfaction and further stated:

"It is with a feeling of profound regret and reluctance that I offer my resignation from the board of directors of IT&T, but I see no other course."

Garco Joins Garrett



Garco

GARCO, a 51-foot, 250-pound robot created by Harvey Chapman, a Garrett Corp. engineer, has joined the company to demonstrate its products. His brain is a modified temperature regulator which operates his right arm through an electronically controlled servo-mechanism. He has solenoids to move his jaw and lip, step motors to rotate his eyes and a two-way transmitter to give him a human voice. His electronic brain is a basic servo-system multiplied 6 times. Six channels include subminiature potted twostage amplification units, one for each channel.

MIT Offers Courses On Computers, Transistors

THE potentialities of modern electronic processing systems will be emphasized during a two-week special summer program on digital computers and their applications from August 24 to September 4 at MIT.

The program is especially de-

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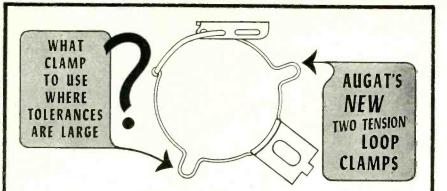
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(continued)

signed, according to Ernest H. Huntress, director of the MIT summer session, for those unfamiliar with digital computers who must determine how newly-available computing systems can be applied to their problems and the advantages that might accrue.

To bring industrial engineers current information in the rapidly expanding field of transistors, MIT will also offer a special summer program in transistors and their applications from July 20 to 31.

The aim of the program will be to define those areas in which the transistor may have immediate application and to make some prediction of its future. Approximately one-fourth of the MIT summer program will be devoted to a development of the theory of the operation of transistors, starting from familiar physical principles.

A third course, presenting a formalized theory for the analysis and synthesis of feedback control systems, will be given at MIT from June 22 to July 3.

GE Surveys TV Service Work

SEVENTY percent of radio and television setowners responding in a market research survey completed recently by General Electric's Tube Department reported that the quality of the service work done on their sets has been either good or excellent, John T. Thompson, manager of replacement sales for the department, said recently.

Seventy-eight percent of the setowners felt that the charges for parts and labor were reasonable, Mr Thompson said.

While comparative figures are not available, Mr. Thompson said that in his opinion the new figures represent a considerable improvement over past years. He attributed the improvement to a concerted effort by the service industry to improve the quality of its work and increased public awareness of the tremendous problems that the rapid growth of television has posed for the service industry.

The survey covered setowners in cities and towns of all sizes in all television areas, and only setowners

(continued)

who had had service work done on their sets in the last six months were contacted.

The following figures representing the overall results of the GE survey: Quality of service: 78 percent, reasonable; 22 percent, high. Speed of service: 44 percent, fast; 43 percent, average; 13 percent, slow.

The survey also showed that 90 percent of the setowners contacted had their repairs done by a service dealer or service department of an appliance store, and that only 7 percent had repairs done under a service contract.

VOA Needs Engineers

THE Voice of America has vacancies for unmarried radio engineers to operate its new 1,000-kilowatt standard-band stations on Okinawa and the Philippines. A shortage of family-type housing precludes consideration of additional applications from married engineers at this time.

Salaries range from \$4,323 to \$5,907 per year, depending on education and experience, plus allowances and transportation.

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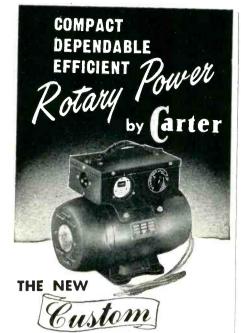
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NEW BOOKS

A Machine Wiser Than its Maker

By Norbert Wiener*

THE last ten years have seen the emergence of a new point of view on communication as well as a new point of view on automata as communicative mechanisms. The work in these fields may already be divided into two stages. The earlier stage was that in which my own work figured, and in which Claude Shannon, who has been one of the most original contributors, was devoted to the elucidation of the notion of communication itself, to the theory and practice of the measure of communication, to the study of control as a phenomenon of an essentially communicative nature, and in general to the grammar of the new science which I have called cybernetics.

Dr. Ashby's work represents a chapter of cybernetics, the inception of which dates back to the earliest days of the science, and which is devoted not so much to the first questions of definition and vocabulary of ideas, but to those questions of the philosophy of the subject which involve the specific properties of cybernetic systems and which, although they go back to the definitions, represent questions of fact and of logic which go considerably beyond the definitions.

Among the questions with which he concerns himself are: What is learning? In order for a machine to be able to learn, does the capacity for learning have to be put into the machine by a highly specific organization, or can machines with a large measure of random organization show the phenomena of learning? Can a machine be wiser than its maker?

All of these questions may be asked at two different levels. On the purely biological level, they represent considerations which have haunted the biologist ever since his science passed beyond the level of a purely theological justification; in particular, they concern the very

* Editor's Note. This essay by Dr. Wiener is the result of his reading W. Ross Ashby's new book "Design for a Brain," published late in 1952 by John Wiley & Sons, Inc. New York, 260 pages, \$6.00. where precision matters... THERMADOR

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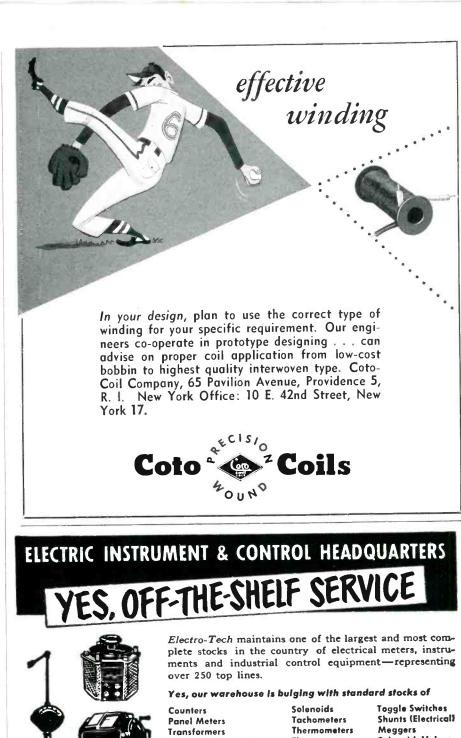
vital core of the problems of evolution and more particularly of Darwinian evolution by natural selection. On the mechanical level, these problems arise in connection with the much more limited man-made machines, and concern the restrictions to which man must submit himself when he deliberately usurps the functions of the demiurge.

Man-made vs Nature-made Machines

Giving all possible weight to the greater capacity and adaptivity of structure and function which nature's machines show in comparison with those of human manufacture, the man-made machines have added a new weapon of natural experiment and conceptual experiment to the armory of science. Just as the fruit fly seems to have been made explicitly for the purpose of changing genetics from the science of secular observation, which it would necessarily be if it were confined to man and the larger domestic animals, into a science compatible with the space and time limitations of the small biological laboratory, so the machines bid fair to reduce our study of biological processes of learning and adaptation, of individual development and evolution, to a scale on which we can handle these elusive concepts with something of the certainty and precision of the physical and engineering laboratory. Among the scientists who are not merely talking in these terms but actually doing something about it, Dr. Ashby is well to the forefront.

The main concept of natural selection as applied by Darwin to the theory of evolution is that the flora and fauna of the earth represent a pattern which has been arrived at as a residual pattern rather than by any direct process of striving for perfection. They do not represent a block of marble emerging into the shape of perfect sculpture under the hands of the creative artist, but rather one of those wind-sculptured pillars of sandstone which adorn the canyons of Utah. The fortuitous vicissitudes of erosion have added up to make these pillars of stone over into the guise of castles and monuments, and even of human and animal figures. Yet their

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beauty and imaginative significance is not like that of a painting—in the eye of the artist, but like that of a Rorshasch blot—in the eye of the beholder. Similarly the apparent theodicy hinted by the glory and the aptness of the infinite complexity of nature is, according to Darwinism, merely what is left of a random process of growth and change when its softer and less durable manifestations have been worn away by the sands of time and the weakness of their own futility.

Stability, a World Characteristic

There is another way in which nature shows residual patterns which is related to that of natural selection but in which the emphasis is a little different. Since the time of the Curies, we have known that atoms of certain elements undergo a progressive metamorphosis. If we take an atom of radium, then at some time or other it will undergo a metamorphosis in which it gives off radium emanations. We cannot say when this change will take place. for it seems to occur in a random manner. But we can say that within a certain time-called the halflife of radium-the probability that the change has taken place will be one-half.

Now the radioactive elements do not undergo simply one change, but a succession of changes into other elements, each with its own halflife. The elements with a large half-life may be said to be stable. while those which a short half-life may be said to be unstable. If we follow an element through its various changes it will in general spend a long time as elements with a large half-life and a short time as elements with a short half-life. The result is that if we consider this process to take place over a long period of time we shall find the elements with large half-life more frequent than those with a short halflife. This means that a survey in which we observe elements by frequency rather than follow a single atom in time is likely to miss the highly radioactive materials of short half-life. As a consequence, we find that stability is characteristic of the larger part of the world. Thus the absence of unstable forms,



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which we find in the biological series because of their incapacity to survive in the struggle for existence, appears in radio-active evolution because the unstable forms are run through so quickly that we do not notice them to the same extent as we notice the more stable forms.

One of the results of this statistical preponderance of stability in the universe is our very small knowledge of what happens in the critical periods of instability. For example, we have a well known effect, discovered by Arthur Compton, that when a photon hits an electron, the electron and the photon both jump off in directions which are only statistically determinable. There is at least a suspicion that what really happens is that the uncoupled electron and photon enter into a coupling over a period too short for us to determine what is really happening, and are then dropped from this coupling through weaker and weaker couplings, each taking its own course. Physicists like Bohm have suggested that what in fact happens is not so indeterminate as this, but that we have a very complicated succession of during that events occurring minute period of time when the particles are near together which determines the way they are to go later. If this is true, then a large part of our most essential physics is unknown because we run through it so quickly and we have no record of that.

As to these two sorts of natural selection, namely natural selection by the destruction of the unfit, and natural selection by the extremely rapid manner in which we run through the unstable, the latter is the one indicated when we have phenomena of conservation which prevent the mere removal of the unstable. Ashby considers highly complicated machines where the different elements are coupled to one another in something of a random manner so that we know something about the statistics of coupling and very little about the detail. These machines would in general be explosively self-destructive if we did not introduce into them safety elements similar to what we call amplitude limiters in



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electric circuits. These limiters have the effect of causing the system to show a certain sort and measure of conservation. Therefore the Ashby machines tend to spend a large part of their existence in time in relatively stable states, whereas their instabilities, although they do exist, are so restricted in time as to show very little in a statistical study of the system.

It should be remembered that it is the relatively stable states which interest us in the phenomena of life and behavior rather than the absolutely stable ones. Absolute stability is only to be attained at very large values of the entropy, and is essentially the heat death. However when a system is excluded from this heat death by some of the conditions to which it is subject, it will spend most of its existence in states which, while not states of pure equilibrium, are equilibrium-like. That is, the entropy is not an absolute maximum but is either a relative maximum or at any rate changes very slowly in the neighborhood of these states. It such equilibrium-like states is rather than true equilibria which are associated with life and thought and all of the other organic processes

Machines with Eyes and Ears?

I think I am thoroughly in the spirit of Dr. Ashby when I say that these equilibrium-like states are in general states in which there is a relatively small transfer of energy between the system itself and its environment, but nevertheless a relatively large coupling of information. The systems of which he is thinking have eyes and ears and thus obtain the wherewithal to adapt themselves to the outer environment. They approach automata in their internal energy balance, but are very far from automata in their external entropy or information balance. Thus the type of equilibrium to which they approach may be an equilibrium in which they are well adjusted to changes in the outer environment and to a certain extent insensitized to such changes. They exist in a state of partial homeostasis.

In his homeostat, Dr. Ashby de-

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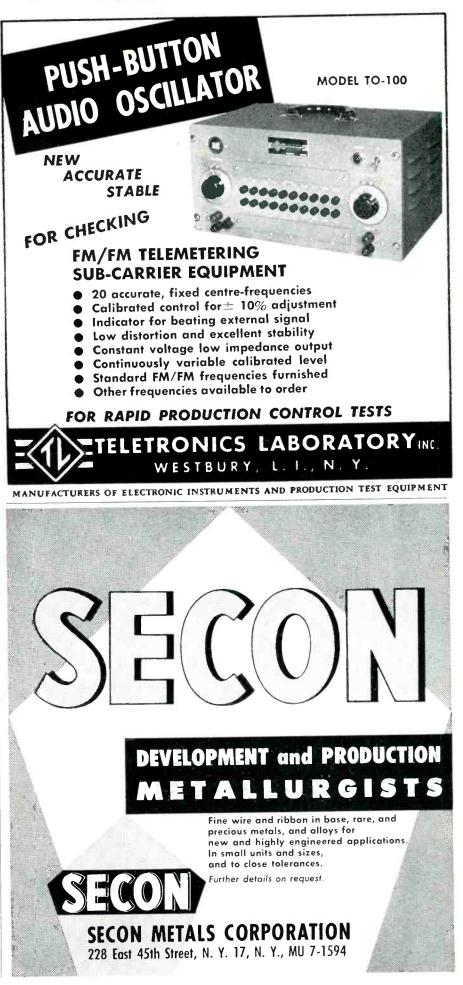
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signs an instrument with this sort of coupling to the external environment, and with a certain degree of randomness in its internal structure. Such a machine can learn to a limited degree: that is, it can adjust itself by its mode of behavior to a stable balance with its environment. Nevertheless, the actual homeostats so far designed in detail by Dr. Ashby, although they have an ability to absorb information from the environment, contain in their own structures a degree of information and a mass of decision relatively large when compared with that which flows in through what we may call their sense organs. In short, these machines can learn but are not in fact wiser than their makers, or indeed nearly so wise. Nevertheless, Dr. Ashby is of the opinion that machines can indeed be made which are wiser than their makers; and in this I fully concur with him. There is no a priori restriction of the amount of information which an instrument can observe through its sense organs to that not involving a larger number of decisions than have already been built into its structure. In general the ability of a system to absorb information from outside starts growing rather slowly compared with the amount of built-in information. And it is not until the built-in information has passed a certain point that the capacity of the machine for absorbing further information begins to catch up with what is intrinsic in its structure. But in a certain degree of complexity, the acquired information not only can equal that which has been originally placed in the machine but can vastly exceed it: and from that stage of complexity on the machine begins to participate in some of the important characteristics of a living being.

Complexity—a Necessity

The situation has a curious parallel with the atmoic bomb or the atomic pile, or with the similar situation of a fire in a fireplace. If you try to build your atomic pile or bomb too small, or if you try to light a single solid oak log with a match, you will find that any chemical or atomic reaction which



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you start will die down the moment its stimulus is removed, and will never keep constant or build up. It is only when the fire lighter reaches a certain size or when a certain number of molecules accumulate together in the atomic pile, or when the mass of uranium isotope reaches a certain explosive size that new things begin to happen, and that we see more than fugitive and incomplete processes. Similarly, the really imposing and active phenomena of life and learning only begin after an organism has reached a certain critical degree of complexity, and although this complexity is probably attainable by purely mechanical means of not excessive difficulty, nevertheless it strains such means to their very limit.

It will be seen from this discussion of only some of the items and ideas contained in it, that Dr. Ashby's book gives us an inspiring insight into new vistas of thought. Dr. Ashby, indeed, though he has a highly mathematical imagination, is not in the full sense a trained mathematician and it remains for trained mathematicians to carry out many of the ideas which he has sketched. He does not claim to be a trained mathematician but he is obviously a man of insight and genius, and his book must be read as one of the first fruits in a field deserving of much further cultivation.

Electronic Digital Computers

American Institute of Electrical Engineers, 33 W. 39th St., New York 18, N. Y. 1952, 114 pages, \$3.50.

THE publication of the papers and discussions presented at the Joint AIEE-IRE Computer Conference, Philadelphia, Pennsylvania, December 10-12, 1951, forms an excellent summary of the proceedings. It brings together into one wellwritten book the detailed facts about various large and small computing systems as well as operational experience with these systems.

In most cases the proceedings reports extend the detail and information content of the original oral paper, especially as to machine organization and processes.

The fact that some of the sys-

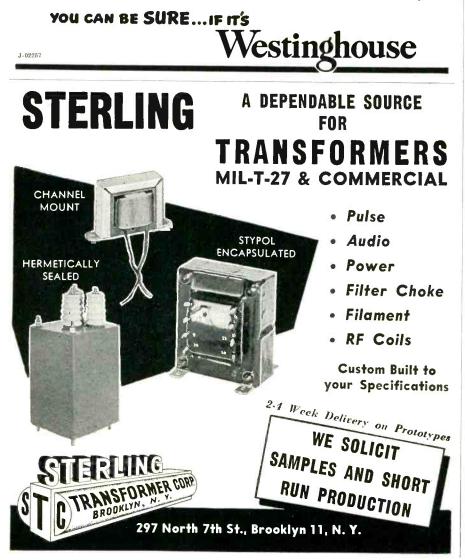
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tems have been improved and that much more operational data is now available on these systems, as well as some important new ones not considered in the proceedings, does not detract from the worth of the manuscript. Though not complete in respect to all computers and systems, of the time of the conference, nevertheless it is definitive with respect to most of the systems discussed.

As an indication of the continuing esteem that some computing engineers and mathematicians have for the book, one may cite their use of it in courses on computers as a text and a reference book.

The systems discussed at the conference include machines with magnetic drum storage for main memory, acoustic delay line machines, electronic tube storage, electrostatic tube storage and relay memory. Some operating experience with each type of machine, though not with each system, appears in the papers. There are some misleading remarks in several of these operational discussions. However, we in the computer field have faith that we will eventually live up to the claims! The operational discussions are quite well founded in fact, considering the generalities that one is forced into to discuss this facet of computers.

At the conference, papers by several English authorities were given on two of the English computing systems. Each of the machines discussed sprang from a University, the Ferranti machine from the University of Manchester and the EDSAC from Cambridge.

The Ferranti machine grew out of research on the storage of radar data and was initiated by the Telecommunications Research Establishment at Great Malvern in 1946. The project moved to the University in 1947. EDSAC can trace its history back to the Moore School of Electrical Engineering where Dr. Wilkes took a summer course in computers in 1946.

The ability of each of these machines to grow with the times is true of most of the American systems discussed. Indeed some growth of the systems is indicated in the papers.

American machines that are dis-



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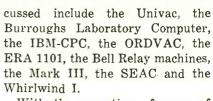
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With the exception of some of the Bell Relay machines these are general-purpose machines. The special-purpose machines such as the digital differential analyzers and algebraic linear equation-solving machines were not discussed at this meeting. One must go elsewhere to learn about them.

In addition to the papers mentioned there are three general papers and one on transistors. One of the general papers, Jay W. Forresters' concluding remarks, "Digital Computers: Present and Future Trends", presents some evaluation of the other papers and some opinions about the future trends. It might be worth while for the reader to read this first before plunging into the details of the other papers.

Mr. C. R. Strang of Douglas Aircraft Co., Inc. discussed their experiences in the use of electronic computers in the past and present, and future expectations. His graphs of their needs in personnel, floor space, power, and cost to man these machines are powerful proof of the fact that these machines are here to stay-and that it will be necessary in the future to make even better ones.-R. C. DOUTHITT, Computer Research Corp., Hawthorne, Calif.

Photoconductivity in the Elements

By T. S. Moss. Academic Press Inc., New York, and Butterworths Scientific Publications, London, 1952, 263 pages, \$7.00.

PHYSICS, like any other human endeavor, has its fashions. Twenty or thirty years ago, no physics laboratory aspiring to be called modern could afford to be without active research in spectroscopy. Today's "fashions" include nuclear physics first, with solid-state physics a close second.

A book on photoconductivity covers an important branch of solid-state physics and, surprisingly enough, not a new branch either. In the eighty years since the dis-



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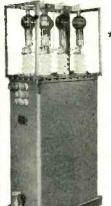
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covery of photoconductivity there have been several periods of intense activity in the field. We could say that the subject has gone through several periods of being "fashionable" and that at present we are in the middle of another revival.

What distinguishes a physical research subject from, let us say. hoop skirts, is that the changes from one revival to another are very profound. In that sense alone are we dealing with a new subject. and a modern presentation, representing new viewpoints and new information, becomes more than necessary. Indeed, the last specialized book partially covering this field is, to this reviewer's knowledge, more than 20 years old, and the number of scientific publications which appeared since then make the earlier book completely obsolete.

Without a doubt the publication of a new book on this subject is very timely and definitely overdue. In that sense the book written by Dr. Moss, an expansion of his doctorate thesis, fills a very acute need. However, there is a slight reservation in the preceding statement because it is this reviewer's wish to see the subject covered a little more thoroughly. Several restrictions present themselves. The first is indicated in the title. It deals with photoconductive elements and excludes all compounds. From the point of view of pure physics, a study of the chemical elements may offer the possibility of sticking to fundamentals and may permit greater simplicity in the treatment. In view, however, of the greater practical importance of photoconductive compounds, we will still have to wait for an authoritative and more embracing treatment of the subject.

A second restriction is the somewhat summary treatment of the theoretical aspects. The book is divided in two parts—Part I: Theory; Part II: Experimental Methods and Results. The theories are discussed for more than one-third of the book. However, this is not a purely theoretical treatment of the subject. There are several short chapters which give the necessary experimental background to theory;

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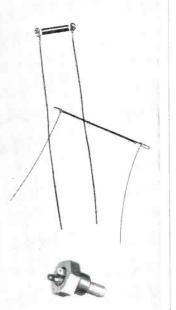
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ELECTRONICS - June, 1953



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NEW BOOKS

(continued)

the result is that the theory is condensed to a degree where extensive study of other books is needed for enjoying the contents of the present one. This review must compliment Dr. Moss on the thoroughness of his list of references.

Many readers will profit greatly from this lucid presentation of a very timely topic, especially from the experimental section. Others will find something lacking. The author very obviously has complete mastery of his subject and succeeded in giving a really fine introduction into the photoconductivity of the elements. Let us hope he will soon follow up with a treatment of the compounds. The publishers and printers have to be commended, too, for an excellent job.—L. MAR-TON, National Bureau of Standards.

Direct Current Machines for Control Systems

ARNOLD TUSTIN, Electrical Engineering Department, Birningham University. The Macmillan Co., New York, 1952, 306 pages, \$10.

SPECIAL direct-current machines have been developed for use in control systems. With the growing use of such machines it is natural that a special text should be written about them. On the other hand, we see a subject—d-c machines—that was once considered a beginning course for engineers, emerging now as an advanced course.

Topics common to a beginning course on d-c machines, such as static characteristics and winding inductance, are presented. The unique contribution of the book is, however, the extension of these topics to such details as dynamic characteristics and the effect of inductance on time constant. The material is developed as a foundation for machine design and serves also to give the user of such machines an appreciation of the characteristics he can reasonably expect from them. The development of input-output transfer functions and response-vector loci for basic combinations of control generators is especially helpful in analysing the charactertistics to be expected from servos that include rotating power amplifiers.

Properties of specialized machines are described in the same

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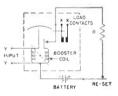
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at 115 V. AC or 32 V. DC for "make" or "break." The diagram shows the internal arrangement and auxiliary equipment needed for the heavy duty contacts.

Speed

Design variations allow for a range of response time from 1 millisecond to 10 seconds on most sensitivities.

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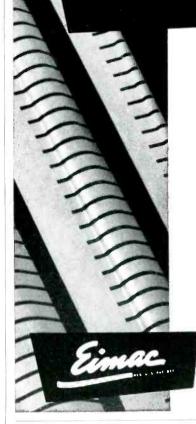
The clear plastic case shown is in production. It is approximately $2\frac{1}{2}$ " cube, including terminals. This relay is adaptable to other mountings, including hermetically sealed plug-in cans.

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NEW BOOKS

(continued)

basic manner, including the Rosenberg generator, the Amplidyne, the Metadyne and the Magnicon. These machines are placed in their environment by introductory and concluding chapters on the basic features of control and feedback. A chapter on torque motors and linear-stroke motors is a new contribution to the literature. A bibliography guides readers to more specialized literature on the subjects treated in the book.

The level of presentation of the book assumes an under-class command of mathematics and a grounding in the basic concepts of electricity. The essential points are clearly made and the explanations presented with the mature command of the language characteristic of many British books and frequently lacking in domestic technical texts.-F. H. ROCKETT. Airborne Instruments Laboratory. Mineola, New York.

Theory of Electric Polarisation

BY C. J. F. BOTTCHER. Elsevier Press, 402 Lovett Blvd., Houston, Texas, 1952, 492 pages, \$10.

IT IS EASY, from reading many electricity and magnetism text-books, to get the impression that the wellknown Clausius-Mosotti equation

$$\frac{\epsilon-1}{\epsilon+2} = \frac{4\pi}{3} \sum N_i a$$

gives a rigorous account of dielectric properties of all substances, for its shortcomings and the many efforts to improve it are seldom mentioned. Actually, the problem is an extremely complicated one which is still far from a satisfactory solution; the dielectric constant of even so simple a substance as a sodium chloride crystal has never been quantitatively explained by physical theory. The problem of accounting for macroscopic dielectric properties of a material in terms of molecular properties is fundamentally one of quantum statistics, and any really correct treatment must take into account quantum effects. such as overlapping of electronic wave functions of adjacent molecules, and statistical factors such as correlations between in-

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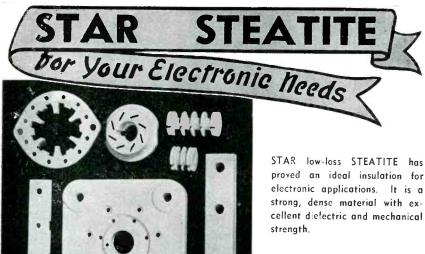
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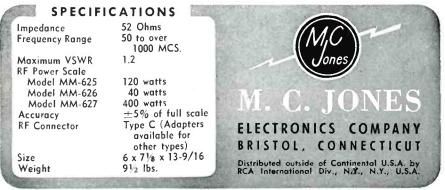
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NEW BOOKS

stantaneous orientations of neighboring molecules as they carry out their more or less random thermal motions. However, there is a large body of "classical" literature dealing with a drastically simplified model in which the behavior of an assembly of classical polarizable objects is sought, with or without consideration of some of the statistical factors. This is the work of many investigators, prominent among whom are Onsager, Kirkwood, and Frohlich, and it has not been collected into a coherent and easily digested form until now.

Bottcher's book is truly an introduction to the subject, for roughly the first quarter of the book is devoted to a careful exposition of the electromagnetic theory starting with elementary considerations and leading up to solutions of various boundary-value problems concerned with dipoles and multipoles, and thermodynamic treatments, which are useful for later applications. Most physicists would probably prefer to see this part of the book condensed rather drastically, since it takes so long to get to the real subject, but to a much larger group of readers this feature will be greatly appreciated. It makes the book quite suitable, for example, as a textbook for a course in physical chemistry or as a source of background for an electrical engineer who wishes to understand more about dielectrics than is provided by the tables in handbooks. In this connection the last two chapters, dealing with loss and relaxation in dielectrics and polarization of solids, including ferroelectricity, should be very helpful in giving at least a partial understanding of variation of dielectric properties from zero frequency up through the microwave region.

The middle part of the book is devoted to exposition of the "classical" theoretical work and to the problem, of great interest to chemists, of determination of dipole moments of various molecules from dielectric measurements. If a very general (and therefore not completely accurate) characterization of this theoretical work were to be made, one might say that the basic point of view remains that of Clausius-Mosotti in which the

(continued)

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(continued)

notions of internal field and local polarizability are the central things. and that one tries to patch up these concepts by various elaborations intended to take into account more of the actual physical situation. However, few of these attempts lead to any impressive improvement in the agreement between theory and experiment (except that of Onsager, which removes the " $4\pi/3$ catastrophe"), or to an appreciably deeper understanding of physical processes in dielectrics. Rigorously, one would have to adopt from the start a more global point of view and recognize that in condensed phases the internal field and local polarizability are really not precise concepts and it is necessary to think in other terms. The catch is, of course, that the resulting theory is so complicated that little progress has yet been made in it.

These remarks should not convey too great a feeling of pessimism; for all its shortcomings, the existing theory is close enough to the truth to be of great use to scientists in many fields, and it will always have a place in science, because it is so much simpler than any rigorous theory. The less ambitious an undertaking is, the more likely it is to be successful, and it is fortunate that the author, by restricting his attention to the "classical" theory, has succeeded in producing a comprehensive but very readable account of one phase of the theory of dielectrics.-E. T. JAYNES, Stanford University

THUMBNAIL REVIEWS

TV Servicing Short-Cuts. By Milton S. Kiver. Howard W. Sams & Co., Inc., Indianapolis, Ind., 1953, 97 pages, \$1.50. This book gives 62 case histories describing unusual troubles in tv receivers and steps taken to correct them. It will give the active serviceman direct answers to a large number of troubles that might be difficult to pin down, and in addition, it provides a series of stimulating mental exercises that should help any serviceman approach his problems-of any typemore intelligently. The 51 x 81 inch paper-cover book is a handy size for carrying in a suit-coat pocket for spare-time reading.

Final Approach and Landing. Published by the Technical Secretariat, International Air Transport Association, Montreal, Canada, 80 pages 81 x 11 inch, paper cover. A condensed



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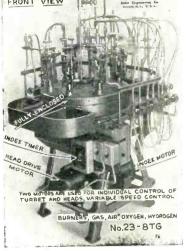
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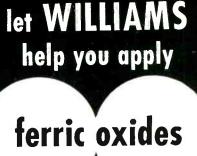
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record of discussions of factors affecting final approach and landing of air-craft at Fifth IATA Technical Conference at Copenhagen in May, 1952. Included are discussions of electronic aids from standjoint of existing equip-ment and possible future developments. General coverage of pertinent aircraft performance is presented, along with allied factors, such as other instrumentation instrumentation, visual aids, meteorological requirements, accuracy, reliability and a section describing results of tests of different systems under various conditions.

Published hv Howard W. Sams & Co., Inc., Indi-anapolis, Ind., 1953, 42 pages, 8¹/₂ x 11 inch, paper cover, \$1.00. With uhf television group diag UHE Converters. television spreading across the country, this book promises to be a useful addition to the serviceman's library. Included are detailed descriptions of virtually all commercially-available tuners designed to be attached to vhf sets for receiving the new bands. Complete circuits and excellent detailed photographs give all information necessary to understand operation and maintenance.

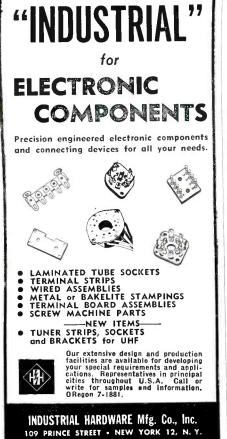
Principles of Alternating Current Machinery, 4th Edition. By Ralph R. Lawrence and Henry E. Richards. McGraw-Hill Book Co., 1953, 622 pages, \$7.50. A text for senior stu-dents, strongly analytical in treatment, dealing with generators, motors, converters and rectifiers. Brought up to date by rather thorough revision.

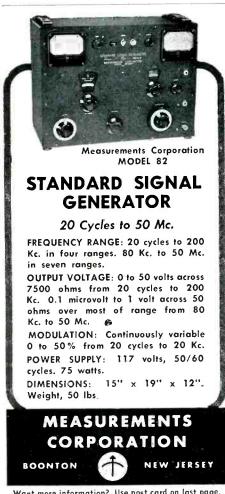
Consulting Services, 14th Edition. Association of Consulting Chemists and Chemical Engineers. Inc., 50 East 41 St., New York, N. Y., 140 pages, 8½ x 11, \$1.00, 1953. A listing of over 100 consultants and laboratories working in the field of chemical engineer-ing. A number indicate they are experienced in electronics.

TV Test Instruments. By Milton S. Kiver. Howard W. Sams & Co., Inc. Indianapolis. Ind., 1953, 147 pages, 8½ x 11 inch. paper cover. \$3.00. Successful servicing, according to present-day standards, is dependent to a large extent on the equipment available to the serviceman and his ability to use it. This book tells how to use virtually all test instruments usually employed in tv receiver repair. Included are sections on vtvm's, a-m signal generators, tions on vivin's, a-m signal generators, sweep signal generators, oscilloscopes, tv and f-m alignment instruments and special instruments. Commer-cial instruments are used as ex-amples, thus giving the book a highly practical value. The book should also be extremely valuable to a serviceman just getting started in business and faced with the problem of deciding what equipment he should buy.

Pulse Techniques. By Sidney Mosko-witz and Joseph Racker. Prentice-Hall, Inc, New York, N. Y., 1953, 300 pages, \$6.65. Partial contents: pulse generation, linear pulse amplifiers, pulse measurement, pulse shaping and clamp circuits, design of pulse network, pulse communication systems. and response of linear networks.

June, 1953 - ELECTRONICS





Want more information? Use post card on last page. ELECTRONICS — June, 1953

BACKTALK

Vibration Isolators

DEAR SIRS:

REFERENCE is made to the excellent article in ELECTRONICS for December 1952, p 126 by R. I. Dickie entitled, "How to Apply Vibration Isolators".

Since I intend to recommend this article for special study to the students in my vibration course, I wonder whether you would consider sending me a complimentary copy of this paper.

Thanking you in advance for any courtesy in this matter, I remain

R. K. BERNHARD Professor of Engineering Mechanics Rutgers University New Brunswick, New Jersey

(Editor's Note: We were quite pleased to find that this article, which represents somewhat of a departure from our usual run of articles, was so well received. More articles on the mechanical and other allied aspects of the electronics industry will be forthcoming in future issues.)

Holes in Horns

DEAR SIRS:

SOME TIME ago I read an article on an experiment in which a signal was bounced off the surface of the moon. The rather plaintive comment was made that the horn antenna did not perform as expected, but was much more "leaky" than anticipated. A photograph of the horn, set up outside the Collins Radio plant, makes the cause rather fantastically obvious, to my mind; the horn walls were constructed of ordinary hexagonal chicken wire.

I have always considered, and correctly I believe, that a perforated sheet reflector should be considered as a series of close-spaced reflectors of dipole-plus length, like a venetian blind, accurately oriented in the plane of antenna polarization. The chicken wire resolves to a series of subdipole-length reflectors strung together with resistors (subdipole length at the frequency used). That this horn would be said to be leaky, and rather ineffective, would seem to be an understatement.

I have repeatedly observed reflectors in use which have a similar aspect, and this use of anything



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BACKTALK

(continued)

with holes in it as a substitute for a solid reflector seems to be a very common practice, which deserves some comment. A great deal of effort and time is devoted to improving the performance of receivers and transmitters, and then the gains are blithely lost in the antenna system. In the case of the comparatively low-frequency Collins horn, a fence-wire of rectangular, welded design is available which would have been much more suitable for the purpose.

The ultimate aim of minimum weight and wind resistance and maximum reflectivity would be attained with a flat punched sheet, in venetian blind design. The woven-mesh and perforated-plate designs often seen in microwave link and military and civil radar antennas often are quite inferior, particularly the woven mesh (even when properly polarized) because of the lack of a continuous surface current path.

The perforated sheet with round holes in straight lines is a good reflector but contains unnecessary material with increased weight and wind resistance. The perforatedsheet with the holes in a zig-zag pattern (in an attempt to eliminate more material) is bad; this may be regarded as a hexagonal chickenwire design with gussetted corners, lacking the continuous current path in the plane of polarization.

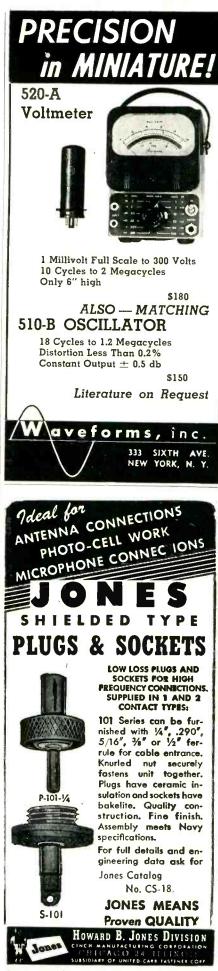
> CHARLES C. LITTELL, JR. Engineering Associates Dayton, Ohio

Gunshots

DEAR SIRS:

I WAS very interested to read in the February edition of ELECTRONICS, an article by J. L. Hathaway and R. E. Lafferty entitled "Gunshot Generator for Television Studios" (p 140). I was actively engaged during the last war in designing and developing synthetic sound effects generators for use in the training of the various branches of the Armed Forces.

Referring back to the January 1946 edition of ELECTRONICS you will find that an article was published describing one of these



Want more information? Use post card on last page. June, 1953 — ELECTRONICS BACKTALK

(continued)

generator produced independently or together, a total of eight battle noises including tanks, aircraft, motor cycles etc.

Development of these effects was not continued after the war, as there did not appear to be sufficient peace time application.

> P. D. SHAW Aren Radio & Television Ltd. Guildford, England

Filter Chokes

DEAR SIRS:

GOING THROUGH the lines of my article on filter chokes (Miniaturization of Airborne Filter Chokes, ELECTRONICS, p 180, Apr. 1953) I was pleased by the perfect editing job you did. Less pleasant for me however was an error I spotted a few minutes later, and which goes back to the manuscript. Under Example 2, the third sentence should naturally read:

"Considering that the specific resistance ζ at 200°C is just about twice the value for copper at room temperature, use 48°C for 10° $\zeta/\alpha\xi$. Then $\beta = 100/48 = 2.1$."

The following calculations have to be changed correspondingly. In the part of the text identifying the terms of Eq. 1 on page 180, l_a is the length of the airgap. In Fig. 1, b is constant and on page 183, in Step 4 under subtitle "Use of Calculation Chart", the note bearing the asterisk should read "Based on $\zeta = 1.75 \times 10^{-6}$ ohm-cm."

> WALTER E. TANNER Bell Aircraft Corp. Buffalo, New York

How Many Ohms?

DEAR SIRS:

THE schematic drawing of the amplifier described in the March 1953 issue of ELECTRONICS by Howard T. Sterling and Alan Sobel in their article entitled, "Constant-Current Audio Power Amplifier", p 122, fails to specify the plate coupling resistor values for the first 6AK6 stage.

I think there was another draft-

ELECTRONICS - June, 1953

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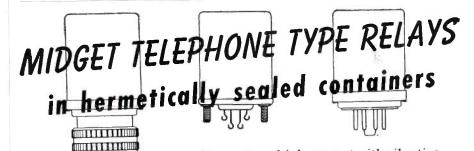


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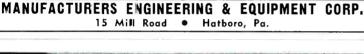
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BACKTALK

(continued)

ing omission also, but not having the issue in front of me I fail to remember what it was. If you have a corrected diagram available you might send me a copy.

> ARTHUR J. MAUS Evanston, Illinois

(Editor's Note: According to the authors of the article mentioned above, the missing values on the plate load resistors should be 39,000 ohms. They suggest that the drafting omission cited by Mr. Maus might be the use of the word maximum where it should be minimum in the note regarding the feedback phasing capacitors.)

Workmanship

DEAR SIRS:

ON PAGE 129 of the April 1953 issue of ELECTRONICS, the item, "workmanship" under Mr. MacDonald's *Crosstalk* has struck a responsive chord in our organization. It so accurately expresses our own feelings that we are hereby requesting permission to reproduce it in part or in its entirety.

Again, expressing our appreciation for the apt wording and thought of this article we are

> R. P. GRANT Sales Manager Tru-Connector Corporation Lynn, Massachusetts

(Editor's Note: As a convenience to the reader the item mentioned above is reproduced herewith. It is gratifying to know that our thinking corresponds with that of our readers in such instances.

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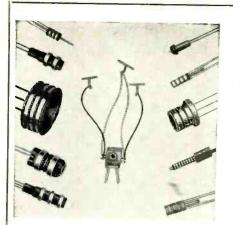
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BACKTALK

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Distortion

DEAR SIRS:

WE HAVE NOTED a statement in your very interesting article entitled, "Transistorized Hearing Aids", which appeared in the April 1953 issue of ELECTRONICS (p 154), that we feel should be corrected. This statement is in connection with the distortion characteristics of the Radioear hearing aid manufactured by E. A. Myers and Sons, Inc.

The statement is made that the transistor hearing aid in question had a distortion of "4.4 percent with the output set at one decibel".

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Sound-Pressure	Distortion at		
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100*		0.7	0.3 %
110		1.0	0.5
120		2.8	1.5

* db re 0.0002 dsc

S. F. LYBARGER Chief Engineer E. A. Myers & Sons, Inc. Pittsburgh, Penn.

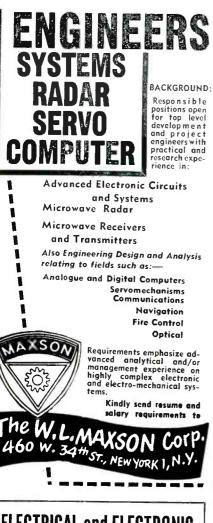
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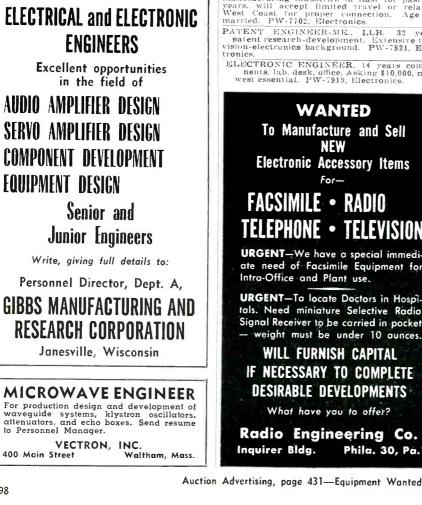
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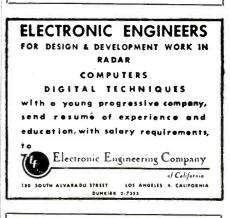
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Auction Advertising, page 431-Equipment Wanted, page 436

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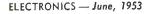
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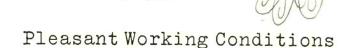
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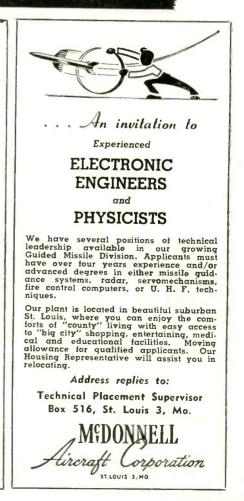


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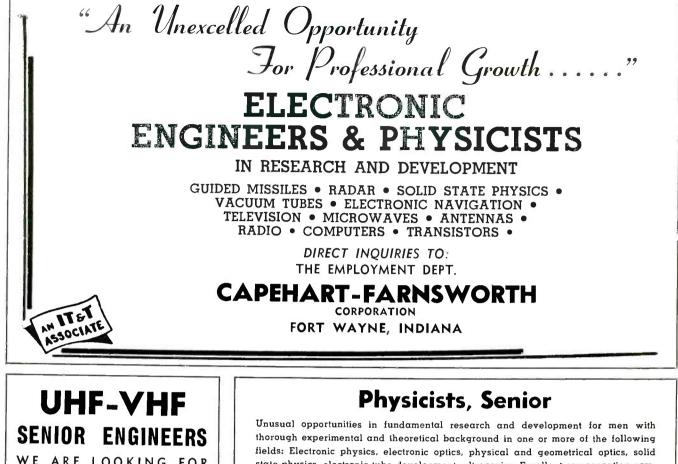
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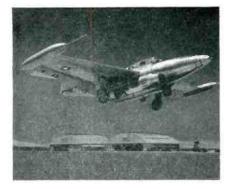
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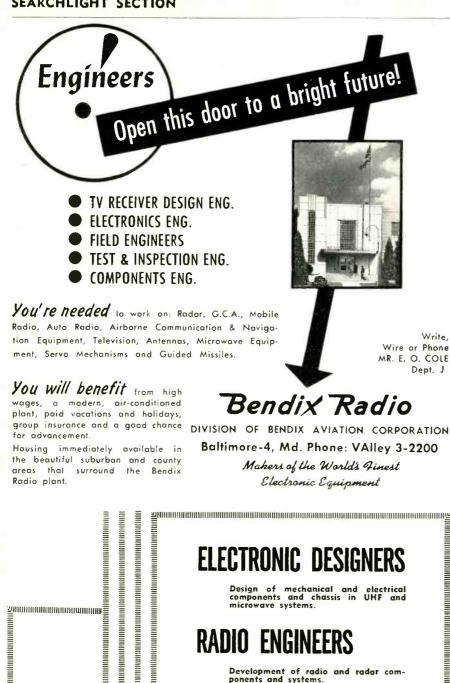
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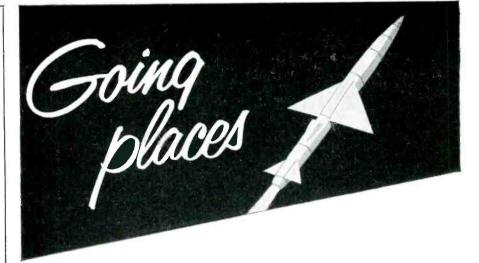
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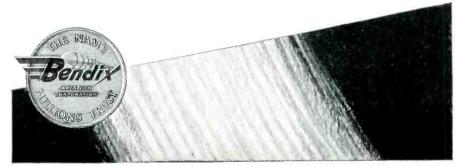
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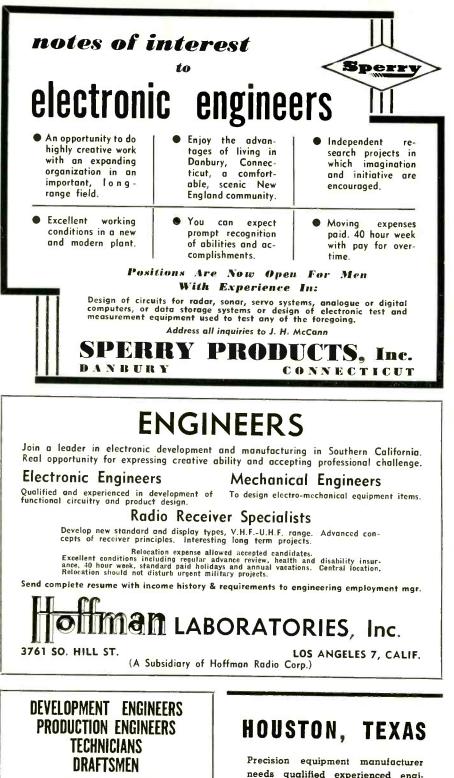
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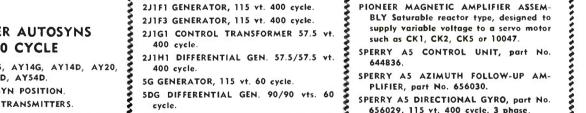
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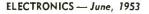
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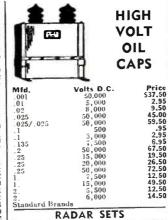
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MULTI-CONDUCTOR CABLE

TERMS: Rated Concerns Net 30, FOB Bronxville, New York. All Merchandise Guaranteed. Prices Subject to Change





RADAR SETS MODEL SQ. Portable radar set, 10CM. Operates on 90-130 volt, 60 ev., 1 Ph. "A", "G", and "PP1" presentation. Complete with tech manual and full set of operating spare parts. MODEL SG-1. Consists of complete equipment including Radar Transmitter-Receiver (RP-43A/K-3, Rance and Train Indicator CRP-55ABC-3, Control Amplifier (RP-56ABC-3, Control Amplifier CRP-56ABC-3, Control Amplifier CRP-50ABC-3, Control Amplifier and converter assembly CPR-43ABC. Antenna Assembly CRP-66AB-1. Monnting Base CPR-10ABE, etc. Spare Parts available for Model SQ and SG-1 Radar.

Used to cali-brate field strength of magnets from 500 to 4000 gauss and in-dicate polarity. Probe has gap of 11/4". Beau-tifully built in hardwood case hardwood case ith hinged cover.

SYNCHRO CAPACITORS .6-.6-.6 mfd Mark 12, Mod. 2, type 1C \$1.75 10-10-10 mfd Mark 1, Model 2, type 30 \$5.65

G. E. BATTERY CHARGER Charges 54 cell battery at from 1 to 10 ampere rate

Input 115V., 60 cy. 1 Phase. The model 6RC89F16 Copper Oxide bat The model 61/C39F16 Copper Oxide bat-tery charger consists of a transformer, a secondary reactor, a copper oxide rectify-ing element, a venifiating fan, control circuits and auxiliary soupput the reces-sary for proper operations. Transformer tapped for various supply voltage. Eight secondary taps for adjusting charging rate. Built into metal cabinet. Metered, Complete with spare fan and fuses. New in original packing cases. Shipping weight approx. 305 lbs. Price S149.50 \$149.50 Price

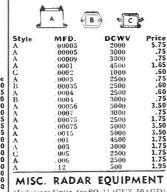
PANORAMIC ADAPTER MODEL AN/APA-10 Provides 4 Types of Presentation: (1) Panoramic (2) Aural (3) Oscillographic (4) Oscilloscopic (b) Oschnögraphic (c) Oschn cle source.

Price Source. \$245.00 Gov't Cost \$1800.00. AN/APA-10 80 Page Tech Manual \$2.75

SCR-522 EQUIPMENT Complete BC-624C receivers and BC-625AM Transmitters including mounting racks, plugs, connectors, dynamotor.

racks, plugs, connectors, dynamotor. Brand new equipment with instruction manuals





MICA CAPACITORS

MISC. RADAR EQUIPMENT Modulator Units for S0-11 (CUZ-50AGD) Pulse Timer units for SD-5 Transmitter-Receiver units SO-13 Snare Parts for SG-1 Snare Parts for SG-1 Mariker Obeillator Crystals in holders 98.35KC Partinic Currol Units CILP-23AEK Neuring Currol Units ICCI Bronze Signal Monitors CIP-60AAN Repeater Amplifiers-Bendix 60° Wavguide Bends 10CAI Bronze Signal Monitors CIP-60AAN Repeater Amplifiers CBM-50AFO Oscillator, Tube Cavities for SO-1, 13 etc., IR7303 10CAI Hons, 1½" x 3° waveguide, stand-ard contact, flange input, circularly polarized horn output Duplex Tees #223005-11 BO-1 (66AGE) Antenna R.F. Nozzle As-

FLUX-METER

SO-1 (66AGE) Antenna R.F. Nozzle As

Instructions Instructions for operation on under side of cover. Size 123/4 x 9 x 6 in. Ideal for lab and school use. New. An exception al value at \$29.50

semblies (RF502) 80-1 (66A(EL) Antenna Reflector As-semblies (RF503) 80-1 (66AGE) Antenna Reflector Assemblies (RF503) SO-1 (66AGE) Antenna Reflector As-semblies (RF503) SO-1 (6AGE) Antenna Reflector As-sonance Chamber Assemblies (RF515) SO-1 (RF Coupling Waveguide to Trans-mitter (2304) SO-1 RF System and duplexing cavity (1F301 with V309)

REPAIR PARTS FOR BC-348 RECEIVERS (H, K, L, R, Only) Also BC 224 Models F. K., Colls for ant., r.f., det., osc., L.F., c.w. osc., xtal filters, 4 gang cond., front panels, dial assem-bles, rol. conts., etc. Write for complete list and free diagram.

RADAR REPEATER ADAPTERS

RADAR REPEATER ADAPTERS NAVY TYPE CBM-500AFO A repeater unit for video signals and trigger pulses designed to work in con-junction with standard Navy radar equipments wherein provision is made for operation of remote P.P.I. sets. This adapter provides four video and trigger pulse lines for operating one or more remote P.P.I. installations. The equip-ment contains its own D.C., power sup-ply 115 Volts, 60 cycles A.C. from shins yower supply line is required for opera-tion. Dimensions are 31½ x 21 x 15 in.

CONSTANT OUTPUT AMPLIFIER

AMPLIFIER Constant Output Amplifier BC-730-C is a speech amplifier for operation between 600 ohm lines. It raises any level as low as -35db up to zero db and com-presses 10db peaks into 1db. A peak of 10db causes no appreciable change of output. Frequency response uniform within 1db from 100 to 4000 crycles. With inputs of -35db to -60db the gain is bet. 35db and 38db. Relay rack panel with dust cover. Milliameter and db meter on front panel. 115V AC operated. Includes 5 tubes. New, limited quan-tity. \$59.50



HIGH POI IKANSPORMER Westinghouse. Pri: 115, 60 cy. See 15,000V C.T. @ .060A, C.T. ungrounded Excellent for high-potting tests. Size O.J 2011 x 8⁴5 W x 9⁴20. Weight 67 lbs Fully enclosed steel case. Price..\$29.50 \$29.50 PULSE TRANSFORMERS Supplies 3500V peak from KS 3763 Supplies 3500V peak from 807 ube: \$3.95 KS-01210-50ke to 4MC...\$3.95 High Reactance Trans. G. E. Type Y-High Reactance Trans. G. E. Type Y-type 120-400 cv. Voltage 1120-135, Ind. 14 V. winding 125 hy. Output: Peak 22.8KV. Cat. 831806501...\$39.50

RAYTHEON

VOLTAGE REGULATORS VULIAGE REGULATON Adj. input taps 95-130V., 60 cz. Output: 115V. 60 Watts, ½ of 1% Wt. 20 lbs. 6½" H x 8¾" L x 4½ Overload protected. Sturdily constr Tropicalized. PRICE-NEW 60 cy. 1 Ph. 2 of 1% Reg. L x 4%" W.



400 CYCLE TRANSFORMERS .945S-520P KVA. 460/345/200/ Weight 22 lbs. G. E. Cat. 184. \$4.50 Auto, 9458-520P KVA. 460/345/200/ 115. Weight 22 lbs. G. E. Cat. 80G184 Fil. IN: 0/75/80/85/105/115/125. Out: 5V3A/5V3A/5V3A/5V6A/6.3Y0-5A No. 7240010 Plate K \$5560 \$00 cg. Pri: 115V. Sec: 5V3A/5V3A/0v0A/0. 10. KS9560 800 cy. Prl: 115V. Sec: 0-1350 at .057A Elecstat shid. \$2.95 Plate Plate. KS9560 800 cy. Pr1: 115V. 1350-0-1350 at .057A Elecstat Wt. 2.3 lbs. Plate & Fil. KS9555, Pri: 115V. 930-0-930 and three 6.3V v Sec wind-.\$3.95 930-0-930 and three 0.07 33.95 ings 53.97; 115V. Sec: 8.2V1.25A /6.35V1.5A Elecstat Shid. Wt. 0.5 lbs, 52.95 Plate & Fil, Pri: 0/80/115V. Sec: #1= 1200V DC @ 1.5MA. Sec. #2=400 DC @ 130MA. Fil Secs: 6.4V4.3A/ 6.35V.8A (Inc. 1500V) 5V2A/5V2A.

 \$4.95

 Plate. Thordarson T46889 500 cy. Prl: 105/120. Sec: 2800-0-2800. 7KV Ins. 1.5KVA.

 Misc. types: G. E. #88G665X, #68G667. #68G6667, #68G668X, #80G200. #80G199

REACTORS

 KACLIOKS

 KS9580
 Retard. 4HY @ 100MA..\$1.00

 ≠2C2270/H2
 For Kever Unit BC409
 \$3.75

 Multi-Choke 3
 hy @ .275A 70 ohms. 17

 hy. @ .125A 200 ohms. 17
 hy. @ .125A 200 ohms. 17

 hy. @ .125A 200 ohms. 17
 \$6.95

HIGH QUALITY

HIGH QUALITT CRYSTAL UNITS Western Electric — type CR-1A/AR in holders. ½" pin spacing. Ideal for net frequency operation. Available in quan-tities, 5910-635-6370-6370-6510-6610-6670-6690-7270-7350-7380-7390-7480-7580-9720. All fundamentals in KC. Good multipliers to higher frequencies. S1.25 each

RADAR ANTENNAS

Type SO-1 (10CM) assembly with re-flector, waveguide nozzle, drive motor,

Type SO-3 (3CM.) Surface Search type Type SO-S (Solid) Surface Seatch type with reflector, drive motor, etc., but less plumbing. New in original cases. Type SO-13. (10CM.) Complete assem-bly with 24" dish, dipole, drive motor, gearing, etc.

1 K.W. MODULATION TRANSFORMER

C.A. Broadcast Type, Primary 15,000 ums. Secondary 5,030 ohms 0.86 KVA dio. Designed for 833 class B modu-tion to two 833's in final amplifier. iso 11½ x 9½ x 13. Weight 143 lbs. ype 900777-502. Price, new....\$97.50

IN218 XTAL DIODE Sylvania 1N21B, Individually boxed and packed in leaded foil.....\$3.00

UNITS . TORQUE UNITS . AMPLIDYNES . INVERTERS . ELECTRONIC SERVO SYSTEMS . TACHOMETER GENERATORS





SA-427

P. M. MOTOR AND RATE GENERATOR

These units are wound with two separate windings on a common skewed lamination stack, with connections brought out to two silver commutators. A husky Alnico field is cast into the motor housing and serves for both the motor and generator. Overall size is approximately $3\frac{1}{4}$ " x $1\frac{3}{4}$ " x $1\frac{3}{8}$ " with a 3/16" diam. shaft extending 7/16". Six types are available with different winding combinations, including motors for d-c voltages as high as 115 volts and d-c rate signals as high as 9 volts per 1000 rpm. Please state your operating conditions and we will select the type closest to your requirements. SA-427

400 CYCLE BLOWER

Westinghouse Type FL. 115 volts, 400

cycle single phase. 17 cfm. at 6700

27.5 volts d-c. 4 in.-oz torque at

Type FD52-2. 27.5 volts d-c, 3000

rpm. Used by Sperry as "Follow-up

Motor". Sperry #803010. 4 leads.

SA-363 \$4.75 each

John Oster Type B9-1. 27.5 volts

d-c. Motor speed 5600 rpm. Gear-

head has dual output shafts upon

which cams actuate roller lever arms.

Reduction ratios 930:1 and 230:1.

SA-335\$8.75 each

5400 rpm. Double shaft. SA-352

rpm. includes capacitor. SA-144

LEAR D-C SHUNT MOTOR & BLOWER WHEEL

DIEHL D-C SHUNT MOTOR

GEARHEAD SHUNT MOTOR

\$39.50 each

\$14.50 each

\$12.50 each

AUTOMATIC PILOT

COMPONENTS

• DC

MOTORS

SINE

SOU

ZE

GENERATORS

S

NAVY

SYNCHROS

•

AUTOSYNS

SERVO

\$2.75 each

SPLIT FIELD D-C SERIES MOTOR

G-E Model 5PS58LA7. 60 volts at 3.4 amp. 1/7 hp at 5000 rpm. 5-3⁄4" long x 3-1⁄4" diam. 1⁄4" shaft extends 1". Ideal for servo applications. SA-513. \$14.50 each

SPLIT FIELD SERIES D-C BRAKE MOTOR

Grayson #25120. 24 volts at 6 amps. Grayson #25120, 24 volts at 6 amps. 1/10 hp at 7500 rpm. Incorporates internal brake for rapid stopping. 5-7/8" long x 2" diam. 1/4" diam. splined shaft extends 11/16". SA-426\$17.50 each

TEMPERATURE INDICATOR

Edison P109-C127A. -10 to-120 degrees C. 24-28 volts d-c. Wheatstone bridge type of instrument. Used with resistive type sensitive element. Special at\$3.75 each

AIRCRAFT RDF RECEIVER

Bendix Type RA-10DB Input 28 volts d-c. 4 bands, 150 to 1100 KC and 2000 to 10,000 KC. Weight 32.5 lbs. Special at only....\$39.50 each

GYRO FLUX GATE COMPASS AMPLIFIER

Pioneer #12076-1-A. AN-5753-1A 5 tube amplifier in shock mounted case. Adjustable sensitivity. Operates from either 26 or 115 volts, 400 cycle. Case size 9-1/4'' w. x 7-1/2 d. x Special 6-1/2 h. Without tubes. \$49.50 each

WRITE FOR LISTING

Prices F.O.B. Hawthorne

Telephone: HAwthorne 7-3100

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1086 GOFFLE ROAD HAWTHORNE, N. J. Cable Address: SERVOTEK WUX Hawthorne, N. J.

SELSYN-SPECIALS

General Electric 2J1F1-2J1G1-2J1F3 115 volt 400 cycle SELSYNS in small size. Will operate from 30 volts 60 cycle. Army Type VII (C-78248) 115 volt, 60 cycle Synchro Generator-Similar to size 5G. Army Type IX (C-78410) 115 volt, 60 cycle. Synchro Repeater --- Similar to size 5F. Send for special prices.

1SF NAVY SYNCHRO

115 volts 400 cycle. May be used as transmitter or receiver. Will operate from 30 volts 60 cycle SA-29

\$49.50 each

AIRCRAFT INVERTER

Leland 10486. Input 27.5 volts d-c at 12.5 amp.-8000 rpm. Output 175 VA at 115 volts, 3 phase, 400 cycle \$129.50 each

EAD SYNCHRONOUS MOTOR TYPE J-33

115 volts, 400 cycle, 3 phase. 8000 rpm at 1/200 hp. SA-59

\$16.50 each

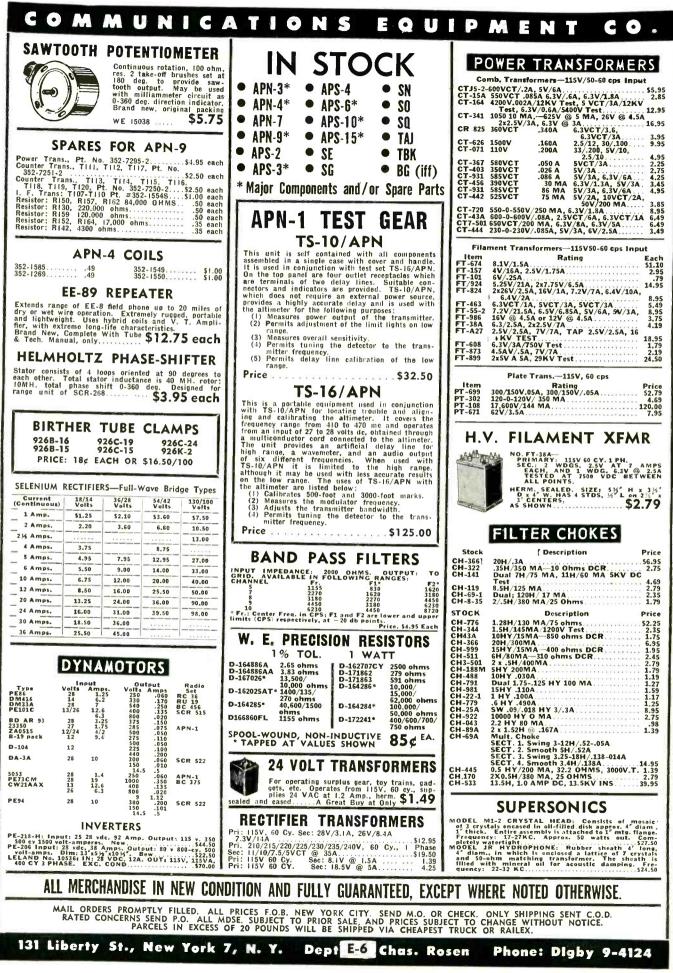
D-C SHUNT MOTOR

Western Electric KS-5603-L02. 27 volts d-c. 1/100 hp at 6500 rpm. 4 leads permit reversing SA-233 \$9.75 each

I RPM TIMING MOTOR 115 volt, 60 cycle. Ideal for many timing applications. SA-278







June, 1953 - ELECTRONICS



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Headquarters for **MICROWAVE TEST EQUIPMENT**

- the widest assortment, the strongest aepth and the most immediate availability of any source on test equipment.

ANNOUNCING THE AVAILABILITY OF NEW TS-125 S BAND POWER METERS

This precision instrument, now being produced by Weston Laboratories, Incorporated provides for quick visual measurement of CW, modulated or pulsed average power output from 0-2 MW to more than four watts. Call-brated in two scales (MW of power and DB above and below one milliwatt). Tempercture compensated thermistor construction with 1/4 wave matching stub RF element. Supplied with complete accessories and instruction book azailable now.



AN-APA-10 AN-APE-1 AN-APE-1 AN-TSM-4 AN-UPM-13 I-49 I-56 I-618 I-83A I-85A I-95A I-95A I-95A I-97A I-106A I-114 I-105 I-106A I-115 I-122 I-126 I-137A I-137A I-137A AT-67 AT-68 AT-68 AT-39 AT-48 ET-67 BC-221* BC-376 BC-438 BC-439 BC-638 BC-639 BC-906D BC-906D BC-918B BC-923A I-139A I-140A I-145 I-147 I-153A I-157A FC-936A EC-949/ EC-959-T EC-1060 EC-1066 I-167 I-168 I-177 I-178 EC-1901 A EC-1203 EC-1236-A EC-1255-A 1-186 1-196A EC-1287A 1-488

1-202A 1-20E 1-215 I-215 I-225/A I-225/A I-225 I-235 I-245 I-24 IE-21A IE-36 IF-19/C IS-185 IS-189 LAC LAE LAE LAF LAF LU-S LU-S LU-S LZ ME-\$/U OA OA QA QA QA QA QA SG-8/U P4E SG-8/U TAA-16WL TS-1 ARR TS-34/AP TS-84/U

* of new manufacture.

TS-10A/APN-1 TS-11/AP* TS-12/AP* TS-13/AP* TS-13/AP* TS-15/AP TS-15/APN TS-16/APN TS-16/APN TS-16/APN TS-23/AP TS-24/APR-2 TS-24/APR-2 TS-24/APR-2 TS-35/AP TS-35/AP TS-35/AP TS-35/APM-3 TS-46/AP TS-55/APM-3 TS-46/AP TS-55/APG-4 TS-55/AP TS-60/U TS-61/AP TS-62/AP TS-63/AP

TS-173/UR TS-174/L TS-174/L TS-175/U* TS-182/UP TS-182/UP TS-182/CPM-4 TS-192/CPM-4 TS-195/CPM-4 TS-198/CPM-4 TS-198/CPM-4 TS-203/AP TS-204/AP TS-204/AP TS-204/AP TS-201/MPM TS-218/UP TS-218/UP TS-69A TS-76-APM-3 TS-78/U TS-87/AP TS-89/AP* TS-90* TS-89/AP* TS-90* TS-90* TS-96/TPS-1 TS-96/TPS-1 TS-96/TPS-1 TS-100/AP TS-100/AP* TS-108/AP* TS-108/AP* TS-111/CP TS-111/CP TS-111/AP* TS-125/AP* TS-125/AP* TS-142APG TS-142/CP* TS-144/TRC-6 TS-144/UP* TS-153 TS-155 TS-155 TS-155 15-220/TSM TS-220/TSM TS-232/TPN-2 TS-2398 TS-2398 TS-250/APN TS-251/TS-251/AWR TS-263 TS-268B* TS-268B* TS-268B* TS-270A TS-281/TRC-7 TS-281/TRC-7 TS-281/TRC-7 TS-293 TS-297* TS-61/AP TS-52/AP TS-52/AP TS-53/AP TS-63/AP TS-65A/FM2-1 TS-170/ARN-5

TS-301/U TS-303/AG TS-311/FSM-1 TS-323/ TS-328/ TS-338 TS-339A/U TS-363/U TS-363/U TS-363/U TS-375/ TS-377/U TS-389/U TS-4819/U TS-4419/ TS-441/U TS-465 480/U TS-505 TS-589/U 615 616/U TSX-4SE TSS-4SE TVN-8SE TUN-8HU TTX-10RH

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June, 1953 — ELECTRONICS



See Our Previous Electronics Ads for Listings or Write for Circulars

TELEPHONE TYPE RELAYS

FRAMES

(For Cost of Relay Add of Frame to Price of

1A 2A 3A 4A 8A 1A, 1B 1A, 2B 1A, 1B, 1C 1A, 1C 1A, 2C 2A, 1B 2A, 2B, 2C 2A, 5B 3A, 1B 3A, 2C 5A, 1C 1B

Ohms

50/2000 125/1300

 $\frac{125}{100}$ $\frac{200}{100}$ $\frac{500}{1100}$ $\frac{500}{1800}$

1000/200

Contacts are silver at 24V DC and 110V A

No. Contacts

Stock

F101 1.4 F102 F102 F103 F104 F105 F106

F107

F107 F108 F109

F110 F111

F111 F112 F113 F114 F115 F117

F120

Stock

No.

K141

K142 K143 K106

K144 K143

Contacts*

These relays have been standardized so that coils and frames of most manufacturers can be interchanged without affecting adjustments. A wide variety of applicable combinations are lhus possible from a comparatively small number of relays. Listed below are frames and coils from our stock. They may be purchased separately. However, a complete relay consists of coil and frame. In ordering complete relays specify which coil with which frame, i.e.: F101 with K117. Representative completed relays are also listed with voltage and current ratings. Values are indicative of sensitivity that may be expected from similar combinations.

CLARE, 8500 ohm, 8maDC, 3 makes (3As) 1276 \$ 4.25

5035A7 AUTOMATIC, 1300 ohn. 8maDC, SPST n.o. (1A), =103 1.75 CLARE KI01, 6500 ohm, SPDT. 2 ma DC. Fast Action #175. 4 25

A18258 BENDIX (Cook 102) 8-12 VDC, Cop-per Slug, Slow Release, SPDT, 200 ohm, Part of SCR 522, #R865... R5229A1 AUTOMATIC 6'VDC, 3PST n.0. (3As), 75 ohms, Slow Release, #412... R5021A1 AUTOMATIC 1300 ohm, 20maDC, SPST n.e. (1B), #R413...

110				4.20	1911 12	r mer (i	(D), = 113	10		
LES	5	C		0 1		COI	LS		A	
		. F	A T	21			lay Add F		W.	
	Add P of C						e of Fra			Price
100				Duine	Stock	Ohmo	Price each	Stock	Ohms	each
	Price		Castanto	Price each	No.	Ohms				1.75
	each	No.	Contacts		K101	0.75	1.25	K109 K136		2.00
	1.25	F106	1B, 1A	1.50	K131	5.0	1.25	K110	1300	1.75
	1.50	F111	1B, 2A	1.75	K102 K132	$\frac{12}{175}$	1.25	K137	1425	2.25
	1.75	F114	1B, 3A 1B, 1A, 1C	2.00	K103	250	1.25	K138		2.25
	2.00	F108 F107	2B, 1A, 1C	1.75	K104	450	1.50	K139		2.25
	2.25	F107	2B, 2A, 2C	3.00	K104	500	1.50	K112		2.25
	1.50	F112	5B, 2A, 20	2,75	K133	600	1.50	K140		2.50
С	2.00	F121	5B, 1C	2.75	K134	700	1.50	K113		2.50
	1.75	F121	10,10	1.50	K107	750	1.50	K116		2.75
	2.25	F122	2C	2.00	K135	800	1.75	K118		3.25
	1.75	F123	1C, 1A	1.75	K108	900	1.75			
С	3.00	F117	1C, 5A	2.75	21100		W-ACT	ION	COILS	
	2,75	F121	1C, 5B	2.75		SLOW-MA			LOW-REL	FASE
	2.00	F110	2C, 1A	2.25	Stock	5LUW-147	Price			Price
	2.75	F115	2C, 3A	2.75	No.	Ohms	each	No.	Ohms	each
	2.75	F108	1C, 1A, 1B	2.00	K122	33	1.50		3.9	1.50
	1.25	F112	2C, 2A, 2B	3.00	K146	125/130				1.50
				- 1	K125	300	1.75	K124		1.50
					K147	500/150			800	2.00
D	UAL	COII	LS		K148	1300	2.00			2.00
-					K146	1300/125	2.50			2.25
	Price	Stock		Price	K147	1500/500	2,50		2500	2.50
	each	NO.	Otms	each	K126	2000	2.00			
)	2.25	K145	1000/1000	2.25			A-C	COIL	S	
)	2.25	K106	1100 500	2.00		5	lock		Price	
)	2.00	K142	1300, 125	2.25				Itage	each	
)	2.00	K144	1800/500	2.30				VAC	1.75	
J	2.50	K141	2000.50	2.23				VAC	2.60	
	2.00	- Nor	nally Open; B	= Norm	ally Clos	ed: C = D	Double Th	ow.		
_										
		ALL	IED TY	E RC	C C L		ELAT	3		
silv	er and	have a	non-inducti	ve rating	of 15 ar	nperes, or	30 ampe	res for	double bre	ak (d.b.)
110	V AC. (Dperate	e time to mak	(e 18.5 m	misecon	hm 12VD	e time o.		24VDC.	230 Ohm
	1.	5-3,2VC	DC, 4 Ohm 6	SVDC,						
		Cat.∦	Price	Cat.∉	Pric	e Ca	t.∦ P	rice	Cat.#	Price
-		R506	2.00	R467	2.00			00	R484	2.00
		R507	2.25	R468	2.25			.25	R 485 R 486	2.25
		11508	2.00	R469 R470	2.00			.00	R486	2.00
		R509	2.25 2.50	R492	2.50			50	R494	2.50
• • •		R510 R511	2.75	R499	2.75	RS	500 2	75	R 501	2.75
		R517	2.75	R518	2.75	RS		75	R520	2.75
		B512	2.50	R471	2.50	R	179 2	.50	13488	2.50

SPST (1A). SPST (1A) d.b.. SPST (1B) d.b.. 1A. 1B DPST, 2A. DPST, 2B. SPDT (1C) d.b... C, 1A 3.00 3.25 3.25 3.50 2.50 3.00 3.25 3.25 3.50 3.00 3.25 3.25 3.50 R480 R481 R482 R483 R 238 R 189 R 490 R512 R513 R514 R515 R516 R472 R473 R474 R475 1C, 1A. 1C, 1B. DPDT (2C) R491 3.95 ea. BOD 28; 5.9VDC; 3PDT (3C); 14.2 Ohm; #R225. BO9D 28; 5.9VDC; 3PDT (3C); 240 Ohm; #R522. * A = SPST normally open; B = SPST normally closed; C = SPDT BOY TYPE DC RELAYS ALLIED BJ TYPE RELAYS 1.0 V DC 1.5 Ohm CONTACTS* Cat # Price

2.00 2.35 2.50

4.95 ea.

1.00 ea. 1.50 ea.

2.95 88

R495 R496 R497

Boy 6D42; 8ma; DPDT (2c) 10 AMP; 10.000 Ohm; #498.

AR: 12VDC: SPST (1A): 75 Ohm #1429 FID: 3000 Ohm: 8 ma; SPST (1A): #8504 AN 13D33; 24VDC: SPST (1A) d.b.: 175 Ohm 75 amp. continuous duty (Electrical and Me-chanical equivalent to CN13D33) #R436....

OTHER ALLIED TYPES

Contacts are silver and are rated at 5 amperes, at 24 VDC and 115VAC.

BJ6D36; 24VDC; DPDT; 255 Ohm; #R420.... 1.75 ea.

BJU (Electrical Latching): 6VDC; 4PDT (4c): 16 Ohm each coil; Dust Cover; 11 pin RMA plug base; #R435.

6.95 ea. BJ6A115: 115VAC: DPDT; #R502.... 2.95ea. 2.50 ea. BJ5A115; 115VAC; 1C, 1A: #R503.....

	LARGE S	TOCKS	OF
P			The second
	AN Connectors	Controls	Relays
	APC's	Crystals	Resistors
	Binding Posts	Filters	Servo Xfmrs.
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Chokes	Potentiometers	Transformers
Circuit Breakers	(sine-cosine)	Tubes
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TERMS:—All Prices F.O.B. Our Plant. Rated Firms Net 10 Days. All others Remittance with Order. Orders Under S10 Remittance With Order, Plus Approximate Shipping Charges (overage will be returned.)

AMPERITE THERMOSTATIC DELAY RELAY



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DELAY. RELAY Amperite Thermostatic Delay Relays are actuated by a heater and therefore be used on AC, DC, or pulsating current. Being hermetically sealed, Amperite Relays are not affected by altitude, moisture, or other atmospheric condi-tions. At the present time only SPST is available — normally open or normally closed. Available in voltage ratings of 2.5, 5, 6.3, 12, 26 and 115 volts. Delays in seconds are available as follows: 2, 3, 5, 10, 15, 20, 30, 45, 60, 75, 90 and 120 seconds. Open or Closed. HAYDON 5501.2: 220V 60, exc. Adjustable

HAYDON 5901-2: 220V 60 cyc. Adjustable Reset Timing Relay; SPDT (10 amp); #R466. \$7.95

LORD SHOCKMOUNTS LORD Stock No. Series SM11 100 S12 100 S1312 100 S14 100 S154 150 S60 150 S60 150 S60 150 S60 150 S61 200 SM145 200 SM150 200 SM Center Hole 1/8" Other Data Each LВ /8 /8/ Steel Base .10 .12 .12 .20 .20 .20 .20 .20 .20 .20 .25 .20 .20 .25 .20 .20 .25 .30 ıd 2 4 8 4 10 33 10 20 45 250 Steel Steel Stainless Monel Steel Steel Monel Monel Dural Steel St 16 3/8" 3/8" 1/8" 1/8" 1/4" 1/4" 1/4" 1/4" 1/4" 346666 20

OTHER MOUNTS

ST75 P100	150 Goodyear 1/4" 25 Stainless 2009H U.S. Rubber with (apered rubber	.25
FIUU	nozzle 1/2" long Steel	25
S2030	C2030 Barry 1/4" 30 Steel Fr. 1.	.00
S2335	C2335 Barry 3/8" 35 Steel Fr. 1.	.00
S912	Lord 2 hole Mtg Centers 1 1/2"	
	1/4" 12 Steel	.15
S908	Lord Slotted 4 hole Mtg Centers 1 1/2" x 2 1,	/4″
	1/4" 8 Stainless	.25
S904	Lord 2 Hole Mtg Centers 1 1/2"	
	1/8" 4 Steel	.10
S800	Cylindrical Rubber 1" Dia x 3/4" high two	
	1/4 - 20 x 1/2" steel screws vulcanized in	
		15¢
S801	Cylindrical Rubber 1 1/2" x 1 1/2" high	
0001	with two 5/16-18 x 1/2" steel screws	
	vulcanized in center, U. S. Rubber	19¢
S803	3/4" Dia, without Mtg Shell	
0000	Lord 1/8" 2 Steel	.10
P101	200PH U.S. Rubber 1/4" #5150C Steel	.25
Genera	1 Description of Series Numbers	
100	1" Mounting Centers	
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	Cup type shock mount	

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PE-104 POWER SUPPLIES for Receiver of SCR-284, NEW, with Spare Vibrator, Export-Packed. Large Quantity Avail-able. WRITE FOR PRICES.

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MISCELLANEOUS ATD Aircraft Transmitters, 50 W. A1 & A3. 1.5 to 9.05 MC. NEW. GP-7 Aircraft Transmitters. ZB-3 ILAS Equt. SCR-283 Revg & X'mttng Eqpt. Complete, RT-3/ARN-1 Althmeter. RADIONONDES-AN/AMQ-1A to D. New. PE-751 Gas Engine Generators. NEW. w/Spares. T-21/6-R-3-C Sound Ranging Microphones for locating AitIllery Fire, MA Underwater Beacon Equipment BD-57-B Switchboards, telephone YI-2 Tape Reels HS-23, 33 Headphones AN-CRT-IA Sonobuoysats DZ-2 DIRECOTION-FINDERS, Aircraft or Marine, 15 to 7150 KCC4-ne bands, for 24/23 V.D.C. operation. With 34" or 65" Loop Extension Shaft. Complete, NEW eqpt. with Dynamotor, Loop, Extension Shaft and Control, Cables, Instruction Manual, etc., all export packed in-2 cases per set.

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Accuracy-plus or minus 20 yards (min. range). Azimuth-360 degrees. Peak Power 40

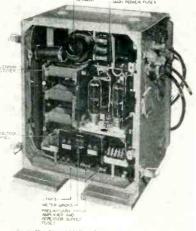
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KW. Indicators—5" Class A scope for Range: 3" for Azimuth. Frequency—700 MC (43 centimeters). Operation—120 V. 60 cycles A.C. Excellent, like new material, complete with all amplidynes, servos, synchros, concentric transmission line and plumb-ing, tubes, spare parts, etc., in 29 cases per set. WRITE FOR PRICES, or further details per set. Wh further details



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115 Volt 60 cycle BLOWER (pictured), approx. 100 CFM Dis. 24% intake; 2° outlet. Quiet running Motor size; 24% X34%, NEW not Gov't surplus. Order No. 1C939 \$8.95

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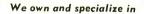
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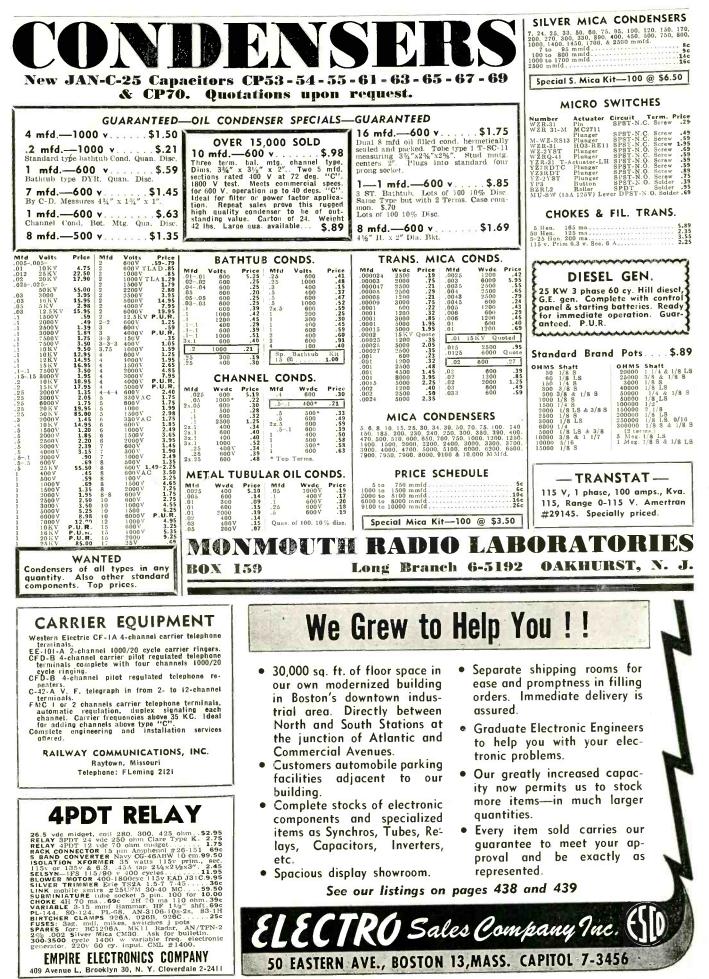
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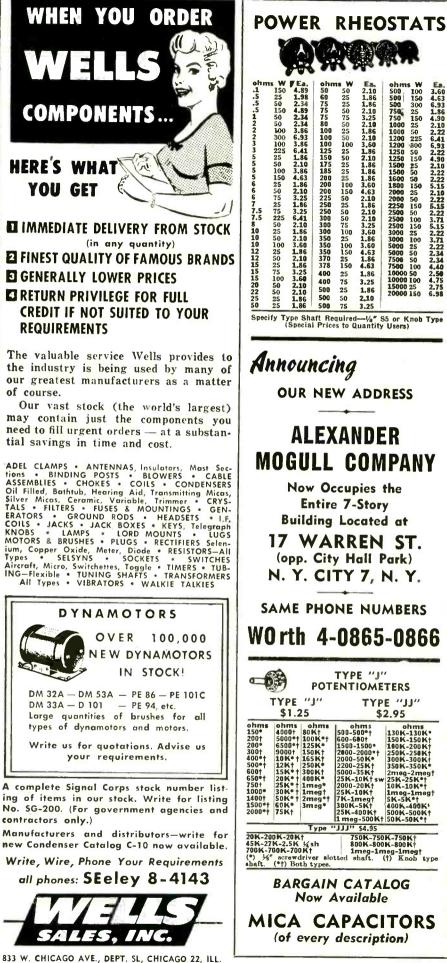
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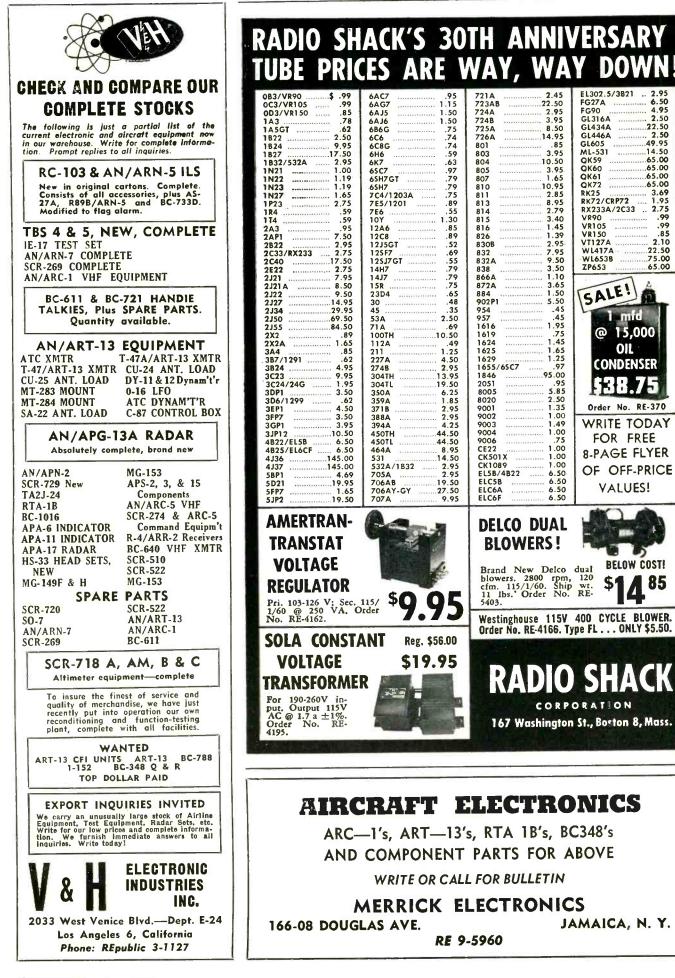
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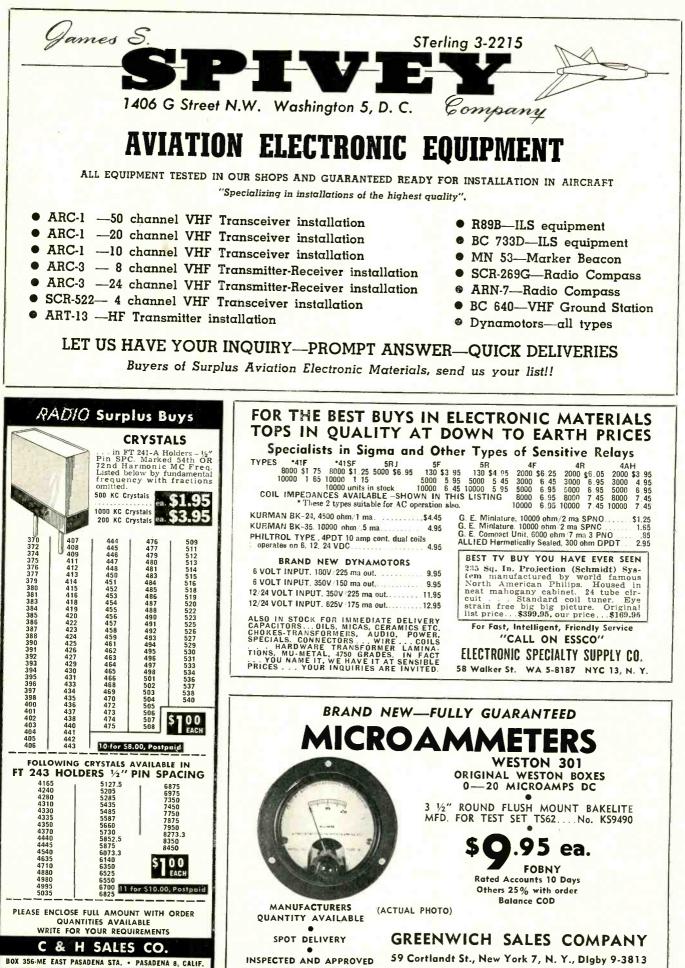
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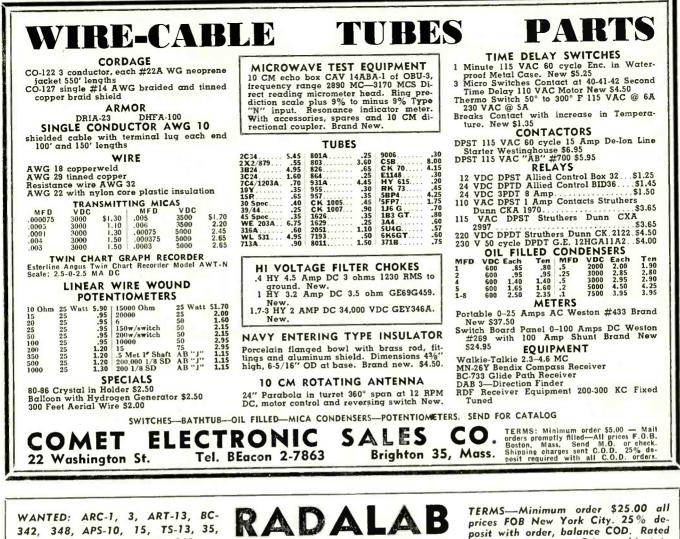
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 AN/APA-17 38-4000MC Automatic Direc-tion Finder for use with APR-1, 4, 5 type receivers.
 AN/APR-5 1000-6000MC tunable Receiver, 1107 60 Cyc. Input.
 AN/UPN-4 3CM ultra compact long range Radar Beacon AN/UPN-1 3CM untra Compare Radar Beacon. AN/APT-5 300-1300 MC Trans. 30 Watts \$189.50 AN/ART-5 300-1300 AC Trains 30 Trains 30 State SPECIAL K-band 23,000, 24,000 MC RF heads using 2K50 klystrons and 3J21 packaged magnetron and magic TEE AFC mixer very late type. Also K-band complete dual-scanner antenna system. TS-259A/ AF K-band sig. gen. power meter, freq. meter also available. WRITE Input. SCR-718C high altitude Airbourne Alti-meter. CAA Approved. SCR-284 portable field Radio Station \$350.00 SCR-522 100-156 MC Trans.rec. 12 and 28V Avail. SCR-522 100-156 MC Trans.rec. 12 and 28V 19.75 9001 2.80 9003 18.75 FG17 7.40 FG32 14.50 FG57 3.75 FG97 4.25 FG10 1.69 FG17 2.95 OA3 10.50 OB3 3.75 OC3 3.75 IN21 7.95 IN21 7.95 IN21 aVall. SCR-536 Handie Talkies. SCR-291 Airport Long Range Automatic Di-rection Finder. SCR-555 18-65 MC Long Range Direction X and K-band Wave Guide Components Slotted lines, term., adapt., crys. mounts, etc. in stock. SEND YOUR REQUIRE-814 815 829**B** 832 98 Many other airbourne, ground and marine .95 MENTS. military equipment available. "WRITE" Complete stock of receiving tubes available WRITE FOR OUR CATALOGUES

1964 Webster Ave., Bronx 57, N.Y.

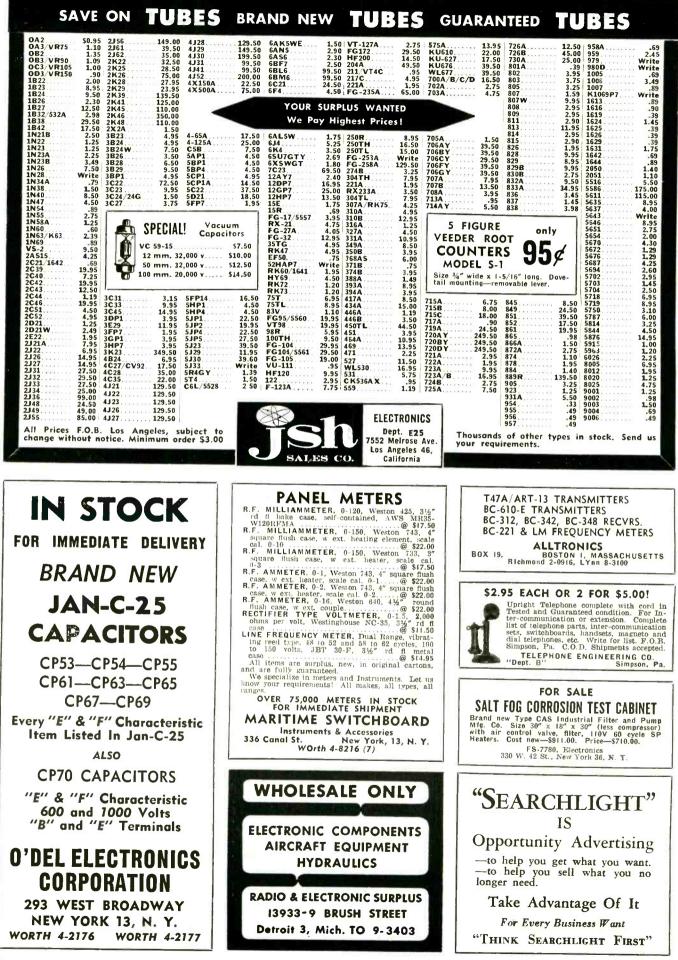
TEL: CYPRESS 8-4791

TUBES

ALL FULLY

GUARANTEED

ELECTRONICS - June, 1953



June, 1953 - ELECTRONICS



Public Auction Sale

FRANK D. HOLMES, Auctioneer

Will sell on Tuesday, June 16, 1953, 11 A.M. at 17 Lewis Street, Eatontown, New Jersey, 3 miles from Red Bank, N. J. by order of Marc Manufacturing Corporation.

ELECTRONIC TEST EQUIPMENT, ETC.

★ GENERAL RADIO FREQUENCY STANDARD

W/Power supply, multivibrator, standard oscillator and interpolation oscillator.

★ SIGNAL GENERATORS

Measurements models 80, 75, 65B, 78, 84, (2) federal 605-CS, Boonton 150 A, TS 13 AP, TS 155, 1122, ferris microvolters model 10B, 18B and 18C, Hewlett Packard 205-A, S Band Signal Generator, Hickok 199, etc.

* MICRO WAVE EQUIPMENT

X Band Spectrum Analyzer, X Band and S Band terminations, Sperry Klystron signal source MKSX 12 (3), General radio type 874LB coaxial slotted line, wave guide slotted lines X Band and S Band, X Band frequency power meters, TS 33/AP, TS 36/AP, Lavoie frequency meter model 110S, TGP 6SE pulse generator, measurements 79B pulse generators, 410 R Klystron W/power supply, Hewlett Packard Spectrum Analyzer R.R.L. model 1230, etc.

★ Q METERS

2 Boonton 160A Q meters, Boonton 170A Q meter, Boonton 110 A QX checker.

★ SCOPES

P4 synchroscope, TS100 AP, Reiner model 556, DuMont 248 W/power supply, RCA 160B (2), RCA 155, several panoranic adaptors, RCA 9 inch consolescope, etc.

★ MISCELLANEOUS

Hewlett Packard Wave Analyzer, GR 650A impedance bridge, (3) Clough-Brengle 230A condenser bridge, Lavoie type 0-200 harmonic frequency generator, Hewlett Packard #325 B noise distortion analyzer, TBN-3EV W Bridge, TS 12 VSWR amplifier, ferris 34A VHF Xtal calibrator, Knight frequency standard, Exterline angus recording meters, AN/APR 4 receivers and tuning units; AN/APR 1 receivers and tuning units; T-85/APT-5 transmitters, G-R output power meters, Measurements model 62-AC VTVM, Ballentine AC voltmeter, GR 726-A VTVM, GR reactance meter, Kay megasweep, Measurements model 59 TS 19. Power supplies, miscel laneous waveguide and components, Field intensity meter RCA TMV-75-B, GR 1611 A capacitance test bridge, Measurements 58 field strength meter. Sylvania power supply—3000 volt 2 amp, 417 R Klystron W/power supply, Electrostatic voltmeter 0-10,000 volts, sheet metal brakes, vacuum pumps, plue print developer, oven, desk, filing cabinet, adding machine, typewriter, teletype writer, etc.

INSPECTION: June 15, 1953

Terms: 25% cash or certified check—Phone: Eatontown 3-0993



AN/APR-4 LABORATORY RECEIVERS

Complete with all five Tuning Units, covering the range 38 to 4,000 Mc.; wideband discone and other antennas, wovetraps, mobile accessories, 100 page technical manual, etc. Versetlie, accurate, compact—the aristocrat of lab receivers in this range. Write for data sheet and quotations.

We have a large variety of other hard-to-get equipment, including microwave, aircraft, communications, radar; and leboratory electronics of all kinds. Quality standards maintained. Get our quotations!

We will buy any Electronic Material at top prices. SCHOOLSunload your dusty surplus for cash or credit.

ENGINEERING ASSOCIATES

434 PATTERSON ROAD

DAYTON 9, OHIO

SOLA CONSTANT VOLT TRANSFORMER	
250 VA. 95-125/115 V	30.00
500 VA 95-125/115 V	50.00
FILAMENT	
TRANSFORMERS	5
5 V 2 A WE D-122886	7. <mark>50</mark>
5 V 60 A	10.00
KENYON S-13377 5 V 115 A KENYON S14940	12.50
KENYON S14940 5 V 6.5 A (35 KV)	7.50
THOR. T-48581	
5 V 10 A (35 KV) WE KS-8867	10.00
VARIABLE VOLTA TRANSFORMERS	
115/0-115 V POWERSTAT 2 KVA	35.00
230/0-230 V TRANSTAT 1 KVA	25.00

I	υ	R	E	S	

204A	10.00
304TL	5.00
803	3.00
808	
808	2.00
814	2.50
838	3.00
849	10.00
800	3.00
861	10.00
	10.00
SWITCHES	
SWITCHES	
SPST TOGGLE	00/C
C-H 8803K5	
30 A BREAKER	1.00
HEINEMANN 0711-30	1.00
5 A BREAKER	1.00
HEINEMANN 0711-5	
RHEOSTATS	
100 Ohm 100 W	2.50
H-H C-100	2.50
95 Ohn 200 W/	
25 Ohm 300 W	4.50
H-H E-300	

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4-1000											i,				1,50
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4-2500								1	Î	1	Ċ.	Ċ			4.00
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3-8000				•	•	1	*	1	•	•				1	35.00
1-10 KV		1					•	•		1			1	-	18.00
.1-13 KV	1	1		1	1			1		1	1		1		
1-15 KV		٠		•	1	•	1		*	1	1			-	10.00
.25-20 K	ï	1			1	1	×	4		1	-			1	30.00
.5-25 KV			1	•		1	•	•		1		•	-		15.00
1_95 KV	1	٠	•	•	•				-	•	•				35.00
1–25 K∨ 125–27 K	V.			1	•	•	1	•	•	•			1		50.00
123-27 K	Y		•	•		•	•		-	•					15.00

OIL CAPACITORS

1.25

1.50 2.50

4 600

8-600

10 600

western engineers

AUDIO REACTORS

AMERTRAN 29025

1 H 800 MA

Resistors.

Standard

R.M.A. Values,

10 ohms to

22 megohms.

Money Back

Guarantee!

Immediate

Delivery!

Type Watt. Tol.

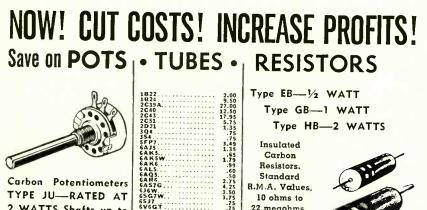
35

1 5% 10%

2 5% 10%

5% 10%

ELK GROVE, CALIFORNIA GEORGE WHITING, OWNER



1.75 5.95 1.25 1.25 3.35 3.55 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.50 1.25 1.50

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6AQ5. 6AR6 6AS7G 6J6W 6SG7W 6SJ7

esisco Corporation

SERVING THE WORLD OF ELECTRONICS

366 Broadway, N.Y.C. 13. RE 2-0284

Carbon Potentiometers

TYPE JU-RATED AT

2 WATTS Shafts up to

1 to 5.....1.10

6 to 11.....1.05

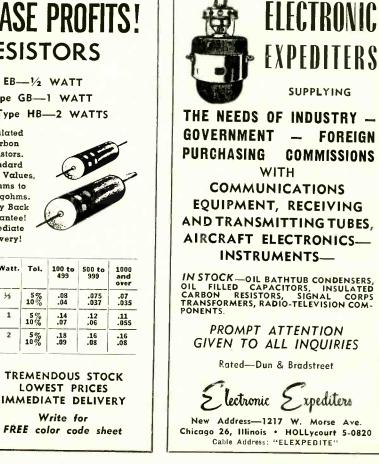
12 to 24......1.00

2" long

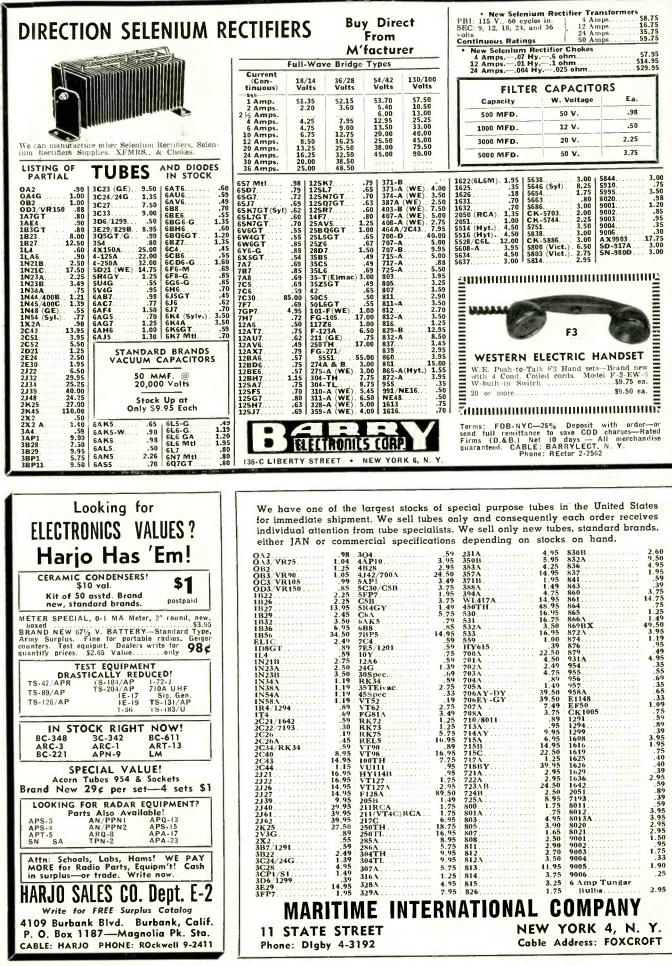
25

and

over



June, 1953 — I	ELECTRONICS
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ELECTRONICS - June, 1953

	ar an	
THIS MONTH'S H	ERSHEL SPECIALS	TELEPHONE
BK 22 K Relay 205	RCA Output Tfr #900885 PP 6L6 25	RELAYS
G.E. Sensitive Relay K 27J853 2000 ohm SPDT 2.95	Watt 1.95 Output TFR 6V6 to VC 69	
SPDT 2.95 G.E. HV Relay DPDT 30 ohm 12 V DC (ideal for Ant, Changeover). 2.95	Output Tfr 6F6 to 500 or 250 chm	Large Stock of CLARE, TYPES C D & E COOKE, AUTOMATIC—ELECTRIC
Con. 20 gmps	Swinging Choke 2 to 7 H 550 MA. 6.95 Swinging Choke 6H 200 MA. 2.45	COOKE, AUTOMATIC-ELECTRIC ALL TYPES of COILS and PILE-UPS
cook heldy #811 telephone type SPDT-	Choke 5.9 H 450 MA	Send Us Your Specs, for Our Quete
7000 ohms Cook Relay #796 SPST 200 ohm Guardian Magnetic Contactor #NAF-1204-3	814 New 2.95	CLARE TYPE C STANDARD SIZE SENSITIVE TELEPHONE RELAYS Coil Contacts Will Close at Pric
	8020 New 2.95 VT 141 4.95	1) 6500 ohms 1A 4 MA \$2.25 2) 6500 ohms 1C 2 MA 3.00
Hart "Diamond H. Magnetic Relay SPST type B4 24V DC #694R10B 2.95 Butterful Condensor Tune # 75 4 200	2 J 31 9.95 304 TL 7.95	3) 6500 ohms 1B-1C 3.5 MA 2.75 4) 6500 ohms 2A 4 MA 3.00
MC MC A 19 10 300	703 A 4.95 832	6) 6500 ohms 3A-1B 4 MA 3,00
Type B 300 to 1000 MC 4.95 .01 Mfd 8000 V. Mica Cond 4.95 .1 Mfd 7000 V. cm type paper 1.95 .002 Mfd. 3000 V Mica Cond .69 .002 Mfd. 3000 V Mica Cond .69	Lip Mike W.E. Navy type #CW 51071 .95 Redmond Model 3565 Blowers 110 V. 60 cycle 2" opening .7.95 Westinghouse type FL 115V 400 cycle Blowers .4.95 Interphone amplifier BC-212-G with tubee	7) 6500 ohms 5A 5 MA 3,25 CLARE TYPE G HALF SIZE SENSITIVE TELEPHONE RELAYS
.1 Mfd 7000 V. can type paper 1.95 .002 Mfd. 3000 V Mica Cond	cycle 2" opening 7.95 Westinghouse type FL 115V 400 cycle	Coil Contacts Will Close at Pric
Sangamo type HS Mica Cond. 0005-2500 V DCWV 49	Blowers 4.95 Interphone amplifier BC-212-C with	1) 6500 ohms 2A 5 MA 52.50 2) 5800 ohms 3A 4 MA 2.550 3) 5800 ohms 2B-1C 5 MA 2.550
DCWV	tubes 4.95 G.E. 2½W Argon Glow lamps	
2 Mfd. 7500 DCWV oil filled 14.95 1 Mfd. 5000 DCWV oil filled 4.95	1-38 Keys 1.49 Phosphor Bronze Ant. Wire 300 ft Spool	6) 4850 ohms 1A 5 MA 2.00 (7) 3300 ohms (None) ACTUATOR 1.50
1 Mfd. 6000 DCWV oil filled	#SC W147 195	operation on 110V, D.C.
Wave traps)	A-5 Automatic Pilot directional Gyro. 29.95 10 MC 1st and 2nd IF (FM) Transformers	OTHER TYPE G TELEPHONE RELAYS 1) 1300 ohms 1A-1C 24 or 48V. \$2.50 o 2) 400 ohms 1A 12 or 24V. 1.65 o
(ideal for Mobile Gen. interference) 95	456 KC 1st and 2nd IF (AM) transformers	
R. L. Drake filter F15 U (Stop your TVI with this High pass filter) 3.95 Low pass filter 500 ohm line 3000 CPS cut	30 MC I.F. 95	A=Norm. Open B=Norm. Closed C=8.P.D.
011	T-107 Ist Lim. 5 MC-IF 1.49	G.E. Relays #CR2791-B109P36 Coil-10,000 oh Contacts 1A. 1B Operates on 8 MAPrice \$1. Signal Wheelock Relays #KS0665 Coil-2,000 oh
Modulation transformer PPP 6L6 to 3000 ohms 2.95	1-109 5 MC Disc. 1.49 T-104 35-110 MC IF .95 T-105 35-110 MC IF .95 T-110 35-110 MC IF .95 Sperty Rombeicht type .95	Signal Wheelock Relays #KS9665 Coil-2,000 ohr Contacts-1A, 1B, 1C Oper. at 9 Ma Price-\$2,75 each Pelaye Trans 1095 SN Wa Coll.
6SN7 to 815 Grids 1.95 815 Class AB2 3.95		ohms. Contacts-D.P.S.T. Norm. closed. Rat at 10 Amps
Scope Tfr. Pri. 110 V. Sec. 4000 V at 10	644830 49.95 Brush kit for all types of Dynamotors. 25¢	Contacts-1A, IB, IC Oper. at 9 Ma Price-\$2,000 on Contacts-1A, IB, IC Oper. at 9 Ma Price-\$2,75 e Leach Relays Type 1025-SN-BF. Coll-247. d ohms. Contacts-D.P.S.T. Norm. closed. Rat at 10 Amps
MA 3.95 Modulation Tfr for BC375 or 211 Tubes 3.95	per kit and up. Willard 2V-20 AH #8-452 Battery 3.95	
20% Deposit with order. Balance C.O.D.		Slow Release (For SCR-522-A) Telephone Relay Part #A18258, Signal #2Z7650.3Price \$2.00
		Clare SK-5032 (Hermetically Sealed) Plug- Relays. Coil—30 ohms 6 volts Contacts—DPD Price—S4.00 of
HERSHEL RAD	IO COMPANY	Price—\$4.00 e Sigma Type 5F Sensitive Relays Coil R
#5245 Grand River Ave.	Detroit 8, Michigan	sistance—70 ohms each, contacts—S.P.D. Price
		TYPE H TRANSMITTING MICA CONDENSE
GH VOLTAGE POWER SUPPLY	2C40 TUBES	1) .003 MFD 2500v. DCW 5.45 2) .01 MFD 1200v. DCW 45 3) .001 MFD 1200v. DCW 35
Many models available in ranges	BRAND NEW BOXED AND SEALED	01
from 2500 to 25,000 volts D.C., with or without built-in meters.	\$5.90 EACH	Electronic Supply C
Send for free catalog E-6 PRECISE MEASUREMENTS CO.	ATLAS DISTRIBUTORS	UIIdSC 222 Fulton S New York 7, N. Digby 4-308 Hollis 4-503
2 KINGS HIGHWAY, BROOKLYN 23, N. Y. Phone ES 5-9435	1165 Moorlands Drive St. Louis 17, Mo.	Hollis 4-503
COMPARE THESE PRICES	SYNC GENERATOR	New "SEARCHLIGHT" Advertisement
01/00		received by June 2nd will appear in th
	EOD CALE	
N RAYTHEON IND. PACKAGED	FOR SALE	July issue subject to limitations of space
IN RAYTHEON IND. PACKAGED -2K23 VESTERN ELECTRIC UNIVERSAL ELECTRONICS	FOR SALE RCA Type TGIA Immediate Delivery	July issue subject to limitations of spac available. Classified Advertising Division
AN RAYTHEON IND. PACKAGED	RCA Type TGIA	July issue subject to limitations of spac available.

PROOF

Yes here is positive proof that advertising in the SEARCHLIGHT SECTION of ELECTRONICS produces results! Following are a few lines from some letters that were sent to us voluntarily:

> "Very satisfactory response to our previous insertions" "Continue the advertising. We have had a great many replies" "Our two inch ad sold \$2,630 worth of equipment in one week" "Ran a single 4" ad and sold all equipment advertised. Thanks" "The results were very, very good"

Such enthusiasm proves what we have been saying all along: when you want to sell surplus new or used electronic components and equipment, you con do it best through the

June, 1953 - ELECTRONICS

SEARCHLIGHT SECTION of



WRITE FOR PRICES

APR4 with tuning units APS3 components BC1306 PE237 BC433G TS51 MG153 TN16, TN17, TN18, TN19 BC1033 APS13 ARN7 SCR269F&G SCR219	AS38 BC639 wit Rectifier TS184/AF BC611 SCR714 (1 Dynamoto (large q availabl BC376 BC638 RA42 RTA1B CRT3 MP10	PS13 BC1137) r DM28 yuantity
SCR619		IE19A
TS 100/AP	MN26Y	MN26C

TS159/TPX COMBINATION SIGNAL GENERATOR

AND FREQUENCY METER

Freq. range: 150-200 MC., crystal cali-brated. Has separate 30MC signal output, crystal cal: 3-stage, AF amplifier. Power measurements by built-in VTVM circuit 0-1 MA, meter as 2-range voltmeter. Built-in 400 cps. voltage regulated power supply. New\$69.95

RM 29 with the TS-13 handset \$14.95 ea. 2 for \$27.50 RL-42 Reversible Motor with antenna reel 2 for \$27.50 and clutch, used\$2.95

TS10 TEST UNIT

Complete with attenuator, indicators and 350 ft. of coaxial cable. Originally cost \$300.00 . . new condition . . ONLY \$14.95 Plugs . . . large quantity available . . . write for prices!

166 171 MC277 U10U 170 172 ART-13-U6U

Write for our new 1953 catalog!

Shipments FOB warehouse. 20% Deposit on orders, Minimum order S5.00. Illinois residents, add regular sales tax to remit-tance. Prices subject to change without notice.

ELECTRONICS W K Dept. EL, 1712-14 S. Michigan Ave. Chicago 16, III. PHONE: HArrison 7-9374

HIGH FREQUENCY EQUIPMENT

EDWARD WOLF COMPANY Mattapan, 26, Mass. P. O. Box 82 RLuphills 8-1254



COMPASS **Communications** Company

393 GREENWICH STREET NEW YORK 13, N. Y. CABLE ADDRESS: COMPRADIO, N. Y. ALL PHONES: BEEKMAN 3-6509

WE MAINTAIN OUR OWN FULLY EQUIPPED TESTING LABORATORY TO TEST AND GUARANTEE ANYTHING WE SELL

TCS---Collins mfd. Navy rodiotelephones for shipboard and mobile use, complete with all accessories for op-eration from 12, 24, 110, 230 volts d.c. and 110 or 220 volts a.c.

TDE-Navy or commercial marine transmitters, complete 110 & 220 volts d.c. and a.c.

TBK—Navy high frequency transmitter, 2-20 mcs; 500 watts output. Supplied complete with m/g and starter for d.c. or a.c. operation.

TBM---same transmitter but with speech input equipment to give 350 watts phone.

TBL—Navy all-wave transmitter; 350 watts output: CW and phone. Supplied complete with m/g ond starter for d.c. or a.c. operation.

TAJ—Navy intermediate freq. trans-mitter, 175-550 kcs; 500 watts output. Supplied complete with m/g and starter for a.c. or d.c. operation.

TBN-200-3,000 kcs, complete with 220/440 volt, 3 ph. 50-60c power supply-conservatively rated at 1 kw. output.

SCR-284—The famous mobile and ground equipment station for field use, complete with all occessories. Range 3.8-5.8 mcs; 20 watts cw, 5 watts phone.

SCR-510—Mobile, portable FM radio station. Operates from 6, 12, or 24 volt dc supply. Frequency range: 20.0 to 27.9 mcs.

SCR-610-Same as SCR-510, but with built-in speaker and range of 27.0-38.9 mcs.

SCR-528-Mobile FM radio station, operates from 12 or 24 volt dc. Fre-quency range: 20.0-27.9 mcs.

SCR-628-Same as SCR-528, but with range: 27.0 to 38.9 mcs.

MAG ---- 10 cm. PORTABLE LINK RADAR transmitter receivers, 6-volt operation. RADAR BEACONS

RADAR BEACORS
AN/CPN-6
AN/CPN-8
YJ and YG for shipboard use
AN/CPN-6
AN/CPN-8
also
AN/APS 2, -APS-3, -APS-4, and
-APS-15
SA, SF, SG, SD, SJ, SK, SN, SQ-both
equipment and spare parts
AND TUBES-

SPECIAL PURPOSE and TRANSMITTING TYPES WRITE FOR OTHER ITEMS & UNLISTED PRICES



DEPT. 4, CHICAGO 22, ILL.



WANTED

IN ORDER TO SUPPLY GOVERNMENT AND INDUSTRIAL REQUIREMENTS, WE ARE PAYING TOP DOLLAR FOR ALL TYPES OF RADIO AND ELECTRONIC SURPLUS. WE SPECIALIZE IN TEST EQUIPMENT AND COMPLETE RADIOS, SUCH AS:

APA, APN, APQ, APR, APS, APT, ARB, ARC, ARN, ART, ATC, BC, DY, I, IE, LM, MG, PE, PU, SCR, TCS, TN, TS, and many others.

others. WE ESPECIALLY NEED: APA10, APN9, APR4, APS4, ARC1, ARC3, ART13, ATC, BC221, BC342, BC348, BC611, BC721, DY12, DY17, 1100, LM10 to LM18, MG149F, MG149H, PU14, R5/ARN7, RSA/ARN7, SCR718C, TCS, TN16, TN17, TN18, TN19, TN54, TS3, TS13/AP, TS33, TS35, TS45, TS75, TS76, TS102, TS147/UP, TS148/UP, TS173, TS174, TS175, TS250, TS251, TS323, (ICT, IF, IG, SCT, 5DG, SF, 5G, 6DG, 6G 115V, 60 c.p.s. Selsyns), and all types of Hewlett Packard, General Radio Co., Measurements Corp. General Radio Co., Measurements Corp., Boonton Radio, Ferris, Leeds & Northrup, and other test equipment.

Please state accurate description, condition, and your lowest price. Explain modi-fication, if any. We pay freight charges. PURCHASING AGENTS, ENGINEERS, EX-PORTERS, INDUSTRIAL BUYERS, DEALERS, AND INDIVIDUALS, Pleαse send us your requirements.

> NEW CATALOG NOW AVAILABLE.

PHOTOCON SALES

417 N. Foothill Blvd. SYcamore 2-4131 Pasadena 8, California RYan 1-6751

WANTED

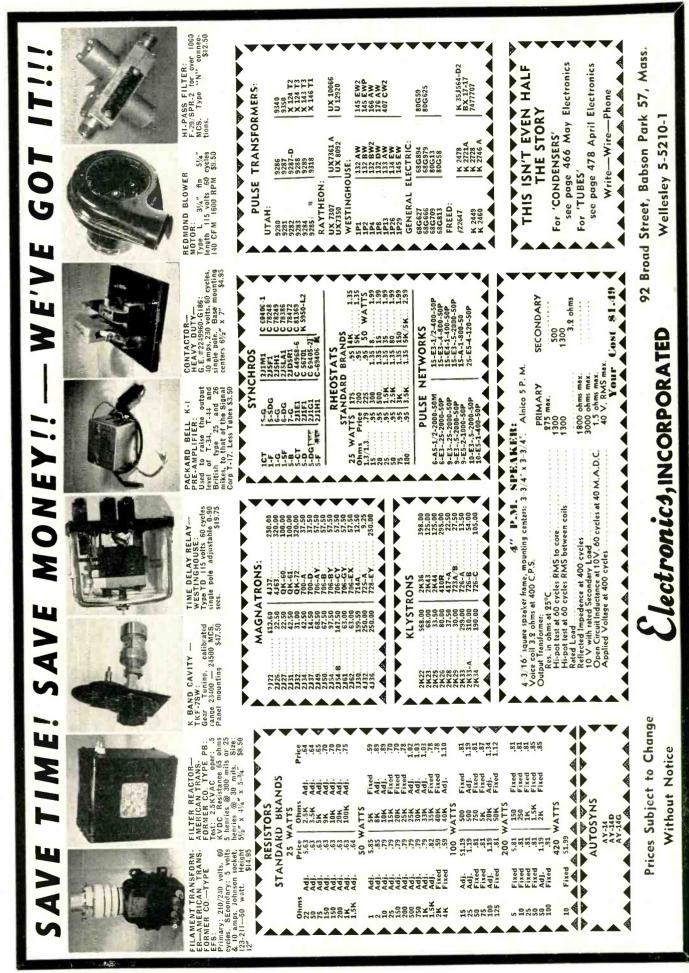
Precision test equipment Special Purpose tubes Control transformers Selsyns, Synchros

THE OVERBROOK COMPANY



June, 1953 - ELECTRONICS

Overbrook, Massachusetts



ELECTRONICS - June, 1953

	7	1	10000	000	0000	
SELSYNS-SYNCHROS	- Ŏ	Ŷ	CHOKE	S AND	REACTO	R
Guaranteed	Q	X	S. M. Chok rated 25H	e, Raythe	on UX8589	. s
1CT Control Transformer, 90/55V	<u> </u>	ň	S. M. Choke rated 100H S. M. Chok rated .030H	Raytheo	n UX-9114A	, ,
60~ \$69.9 1G Generator, 115/90V 60~ 69.9 1F Motor, 115/90V 60~ 64.5	5 1	ð	S. M. Chok rated .030H	e, Raythe @ 2.0A 1	on UX9116 780VRMS	,
control transformer, 90/55V	- n	Q.				
1DG Differential Generator 90/90V	- 0	9				
1D Differential Motor, 90/90V 60~ 99.5 1N Motor, 115/90V 60~ 49.5	0	X	Choke Assy, rated /1: 1 0.7H @ .38	4A 1780VR	84A Sec. 12 MS	
15F Motor, 115/90V 400~ 17.5 1F Special Motor, 115/90V 400~ 15.0	0 U	Х	Double Cath tor, G.E.	7479964,	ated 50H @ 80 DC res.	5
1D Differential Motor, 90/90/00 60~99.5 1N Motor, 115/90/60~		ŏ	15-30, 000c	y	oll DC res.	27
	<u>і</u> П. –	Q.		ANSFO		
57.5V 400~	- 11	Q	Write f Raytheon UX	or Quanti (8486A, Pr	ty Discount i: 115V 400~	s
2J1H2 Generator 115V 400~	ō []	Х	Raytheon UX Sec: 5V @ Raytheon UX	5A 13, 500 9009B, Pr	VRMS	\$3
2JD5R1 Motor, 113/30V 400~	o UL	Х				
55G Generator, 115/90V 400~32.5 55DG Differential Generator 90/90V		ŭ	AC-RC Tran Pri: 115V .005A Test	400cy Sec 2X1nd	: 6500V @	4
KS5950 Generator, 115/90V 400~ 15 00		Ō.			292-1202G2, 6.3VCT @	
2JA39BB2 Motor, G.E., 110/55V	U	Q	G.E. /K54J11		, Pri: 990Ω 20H @ .01A	
2J5FB1 Control Transformer 105/	U .	Х.	10V 60cy G.E. #68G449	. Pri: 200	V Sec: 260/	1
2JD5C2 Motor, 115/105V 60~ 60.00	jΨ	X	130V 60cv 1	50 W		1
2J5HA1 Generator, 115/105V 60~ 60.00 2J5A4 Generator, 115/105V 60~ 60.00 2J5S1 Differential Generator 90/90V	n Y	ŏ.	G.E. #68G457 60cy Sec: 50 Raytheon O			
	- X	Ō.	3600Ω 70M/ G.E. #68G450 Sec: 72,5V	A, Sec: 72 , Pri: 500	0Ω 0MA /250V 60cy,	1
2JD5J2 Motor 115/90V 60~ 60.00 2J5LA1 Generator 115/105V 60~	U	Q.	Stancor Modu	Ilation A3	871, For use 4500Ω Sec:	1
(used) 2J65F1 Generator 110/55V 60~ (used)	- 44	Х.	85000			1.
(used)	2 V	X	W.E. #KS8606 #1: 1080V @ 4A, Sec #3: 2.5V @ 7.	180MA, S	ec #2: 5V @	
5CT Control Transformer 90/55V	- XC	ň.	2.5V @ 7. center tapp	5A, All	secondaries	4.
5HCT Control Transformer 90/55V 60~ 77.50	x	ŭ.			83, Pri: 115/ 21000 Volts	
5D Differential Motor, 115/90V 60~ 50.00 5DG Differential Generator 90/90V		Q.	230V, 50/60 @ 200MA, 16"D, 20-1/4"	Oil Filled. Hexc. of i	16 ½" W,	175.
		Q.	6.5VCT @	2504 50	/60cv 246	20
5F Motor, 115/90V 60 ~ 50.00 5G Generator, 115/90V 60 ~ 45.00 5M Motor, 115 Volts 60 Cycles 22.50 5N Motor, 115 Volts 60 Cycles 22.50 5N Motor, 115 Volts 60 Cycles 22.50	X	Χ.	6.5VCT @ KVA, Wt: 13 G.E. Cat. #747 50/60cy; Sec 1.162/1.222/1 G.E. Cat. #747 50/60cy; Sec	9972. Pri	: 230/208V	39.
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60~ 22 50	Ŋ.	X		E NET		\$7.
C56701 Type II-4 Repeater, 115V 60~ C56776-1 Repeater AC Syn, 115V 22.50	8	Ň	Sprague #7.5-E4 Sprague #7.5-E- Sprague #8-E5-1 Sprague #10-E3- Sprague #15-A-1 Sprague #15-E4- Fast #15-E5-1.33 W.F. #D-163330	3-3-200-67- -1000-50P. 0 5-2000-50	P. 7.5KV 8KV	\$6.
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60~ 9.50 C78254 Type XII Differential 115V 60~ 22.50	X	Χ.	QLXP30 22F985 PFD40244G	120	. 3KV	87. 14. 32.
78411 Transmitter AC Syn. 50V		0 8	14F1	4	5KV	32.5
50~ 78414 Transmitter AC Syn. 115V 60~ 49.50	- Y - I	Y S	19F210 A7548 TK00020	0.1 2x.25 2x.275 2x1 0	6KV	37.5
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C78386 Type XV Transformer 115V 60∼ 22.50		H 4	TK120065	1.0 0.1 .65	12.5KV	25.0 9.9 19.9
78791 Transmitter AC Syn. 115V 60∼ 22.50		0. i	4F17	.25 1 1	15KV	19.5
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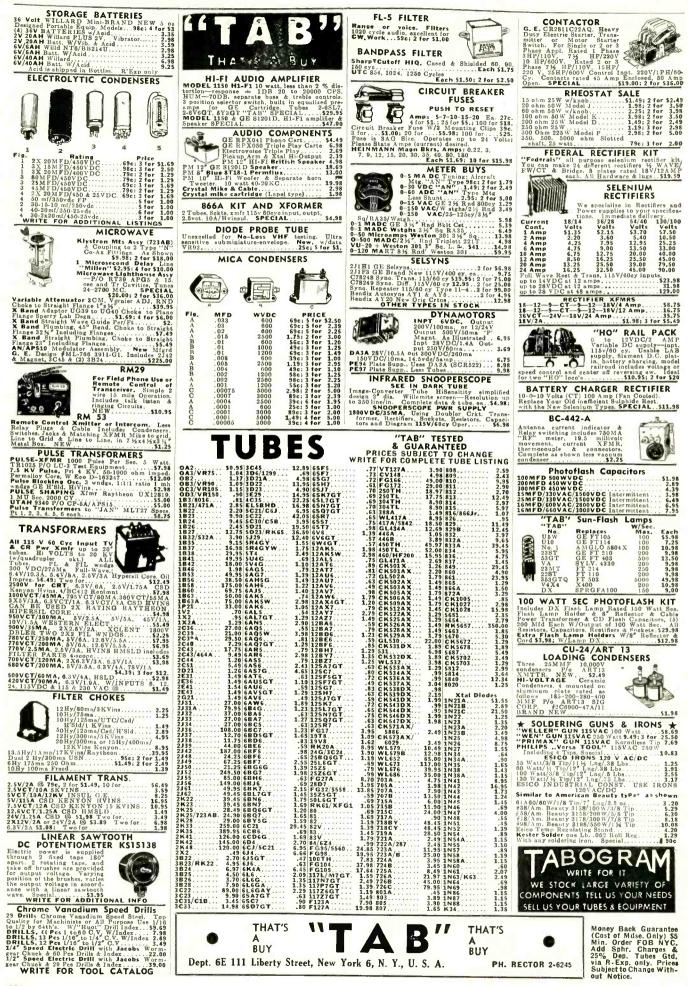
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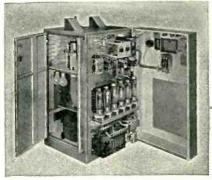
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PANELS, LIDS, DOORS MADE RF-TIGHT BY LOW COST METHOD

Electronic Weatherstripping, made of knitted wire mesh compressed to required sizes and shapes, effectively "shields" these openings against RF leakage just as weatherstrips seal doors and windows.

Openings such as these are necessary for operating and servicing the electronic equipment housed in the metal cabinet. Yet these same openings destroy the full shielding efficiency which an "unbroken" metal container would otherwise provide. Careful machining of mating surfaces at



"Thermatron built by Radio Receptor Co., Inc."

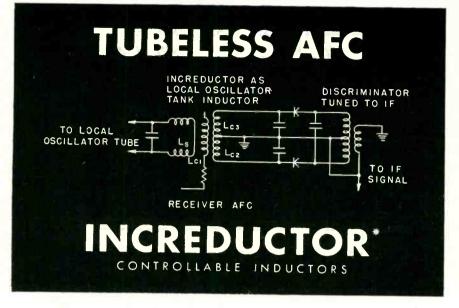
these openings is an obvious answer. But such work is expensive, and the initial close fit is often destroyed by repeated openings and closings, by warping of the lid or door and by corrosion of the mating surfaces. Numerous latches, screws, bolts and other fasteners, closely spaced, will help keep these joints RF tight, but they are a time consuming nuisance whenever the cabinet must be opened and closed, and they are also expensive to purchase and install.

Metex Electronic strips and gaskets eliminate these objections. Being made of metal, they are conductive; and being knitted they are resilient and conform to normal surface irregularities. They actually "block" the otherwise leaky openings with a gasket of flexible metal, and make the cabinet as effective a conductive shield as if the openings had never been made.

Metex electronic strips and gaskets are easy to install. Not only are they inexpensive, but their use may well save more than their cost by eliminating many operations that would otherwise be necessary. They are available in different shapes, dimensions and resiliencies to meet the varied requirements of specific electronic applications and can be made of metals or alloys selected to meet actual or anticipated corrosive conditions.

A bulletin giving detailed information is available on request from the manufacturer, Metal Textile Corporation, 641 East First Avenue, Roselle, N. J. Want more information? Use post card on last page.

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THE SCHEMATIC ABOVE ILLUSTRATES THE USE OF AN INCREDUCTOR CONTROLLABLE IN-DUCTOR TO AFC LOCAL OSCILLATOR OF A RECEIVER. A SAMPLE OF THE INTERMEDIARY FREQUENCY SIGNAL IS FED INTO A DISCRIMINATOR. THE RECTIFIED OUTPUT CURRENTS FROM THE DISCRIMINATOR ARE FED TO THE BALANCED CONTROLLED WINDINGS $L_{\rm C}^2$ and $L_{\rm C}^3$ OF THE CONTROLLABLE INDUCTOR. A SMALL DC CURRENT IS FED THROUGH CONTROL WINDING $L_{\rm C}^1$ TO SET THE CONTROLLABLE INDUCTOR AT ITS MOST SENSITIVE POINT. THE SIGNAL WINDING $L_{\rm S}$ FORMS PART OR ALL OF THE LOCAL OSCILLATOR TANK INDUCTANCE.

INCREDUCTOR CONTROLLABLE INDUCTORS, WHEN USED IN THIS MANNER PROVIDE FAR GREATER RELIABILITY AND RANGE OF CONTROL THAN REACTANCE TUBES. THE CONTROL CURRENT SENSITIVITY IS SO GREAT THAT AN AMPLIFIER IS HARDLY EVER REQUIRED BE-TWEEN THE DISCRIMINATOR OUTPUT AND THE CONTROL WINDING. BECAUSE OF THE ENORMOUS RANGE OF INCREDUCTOR UNITS AS COMPARED TO REACTANCE TUBES THE CIRCUIT AS SHOWN ABOVE MAY BE USED BETWEEN -55 AND +80° C.

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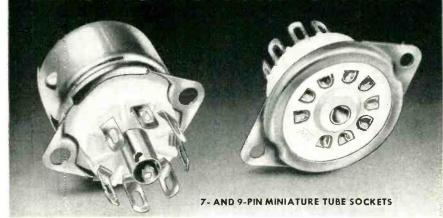
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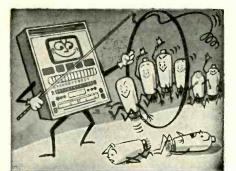
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RCA "50/50" faceplate exhibit at N. Y. IRE Convention shows the advantage of "reflection-free" faceplates.

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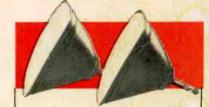
This photograph shows conclusively how the "reflection-free" surface eliminates the annoyance of room reflections.

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REFLECTION-FREE SURFACE

RCA Metal-Shell Kinescopes

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